



***Target development activity in J-PARC  
and  
related expectation to HiRadMat  
irradiation facility***

***J-PARC center  
Deputy Director  
Masatoshi Futakawa***



**J-PARC Facility  
(KEK/JAEA)**

**LINAC  
400 MeV**

**Rapid Cycle Synchrotron**  
Energy : 3 GeV  
Repetition : 25 Hz  
Design Power : 1 MW

Currently 0.4 MW

**Neutrino Beam to Kamioka**

**Materials and Life Science  
Experimental Facility**

**Main Ring**

Top Energy : 30 GeV

FX Design Power : 0.75 MW

SX Power Expectation : > 0.1 MW

Currently 0.48 MW(FX)  
and 0.05 MW (SX)

**Hadron Hall**

Sweden Embassy

Wide range of research fields

## ❑ Materials & Life Science Experimental Facility

- neutron and muon beams
- materials science, life science, industrial applications

## ❑ Hadron Experimental Facility

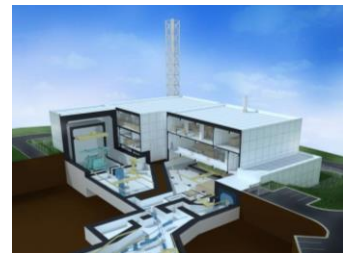
- K mesons,  $\pi$  mesons, muons ...
- nuclear physics and particle physics

## ❑ Neutrino Experimental Facility

- muon neutrino beams
- neutrino oscillation search with Super-Kamiokande

## ❑ Transmutation Experimental Facility (Phase II)

- R&D for accelerator-driven nuclear transmutation  
with neutrons



# Neutron and Muon for...

Investigation of the origins of variety of material and life !

# Hadron beams for...

Exploration of the mysteries in formation of matter!

# Neutrino and Anti-neutrino for...

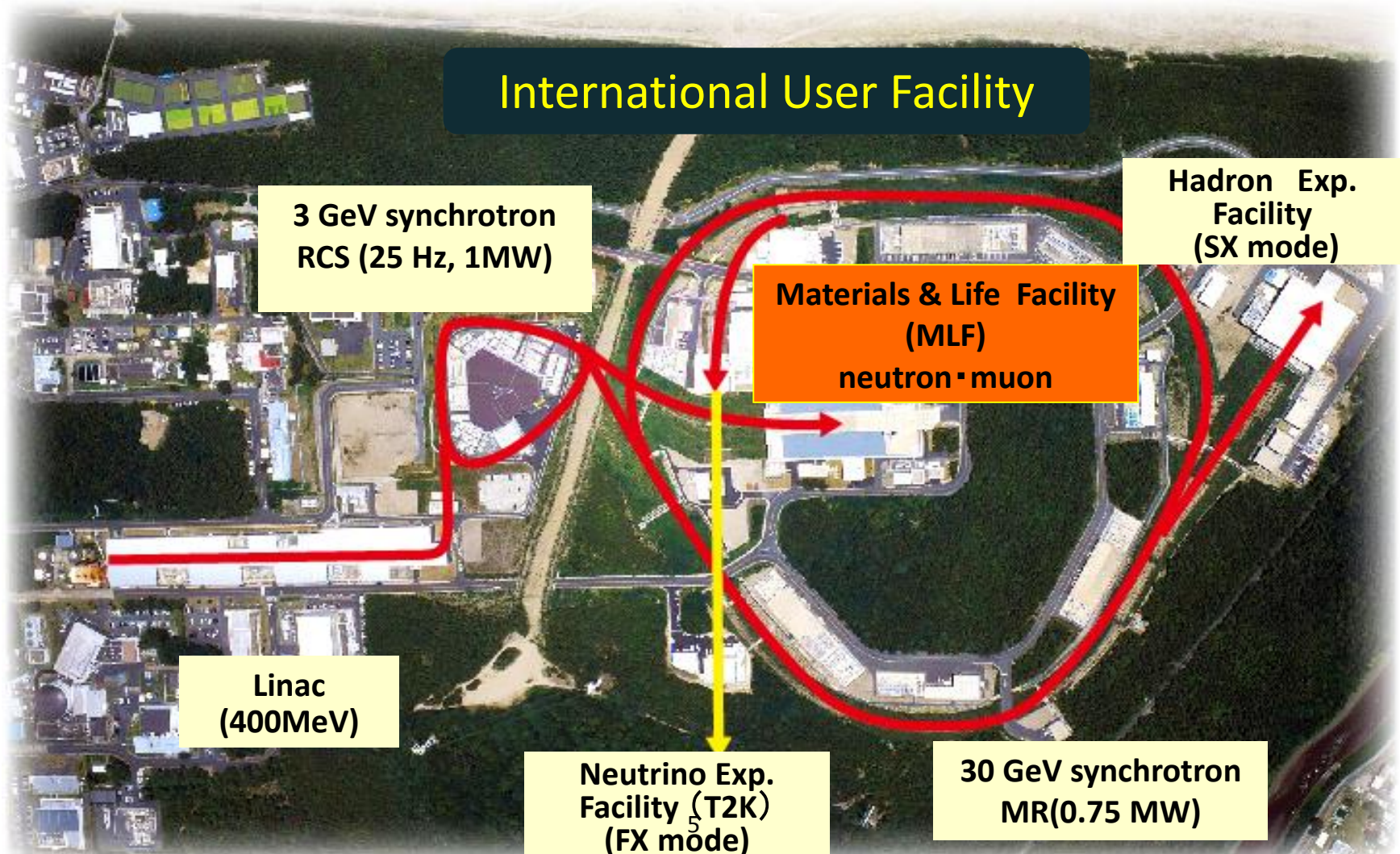
Elucidation of the origin of universe and matter!

# Industrial Applications for ...

Acceleration of Future Technologies!

# Neutron Source

at Materials & Life science experimental Facility



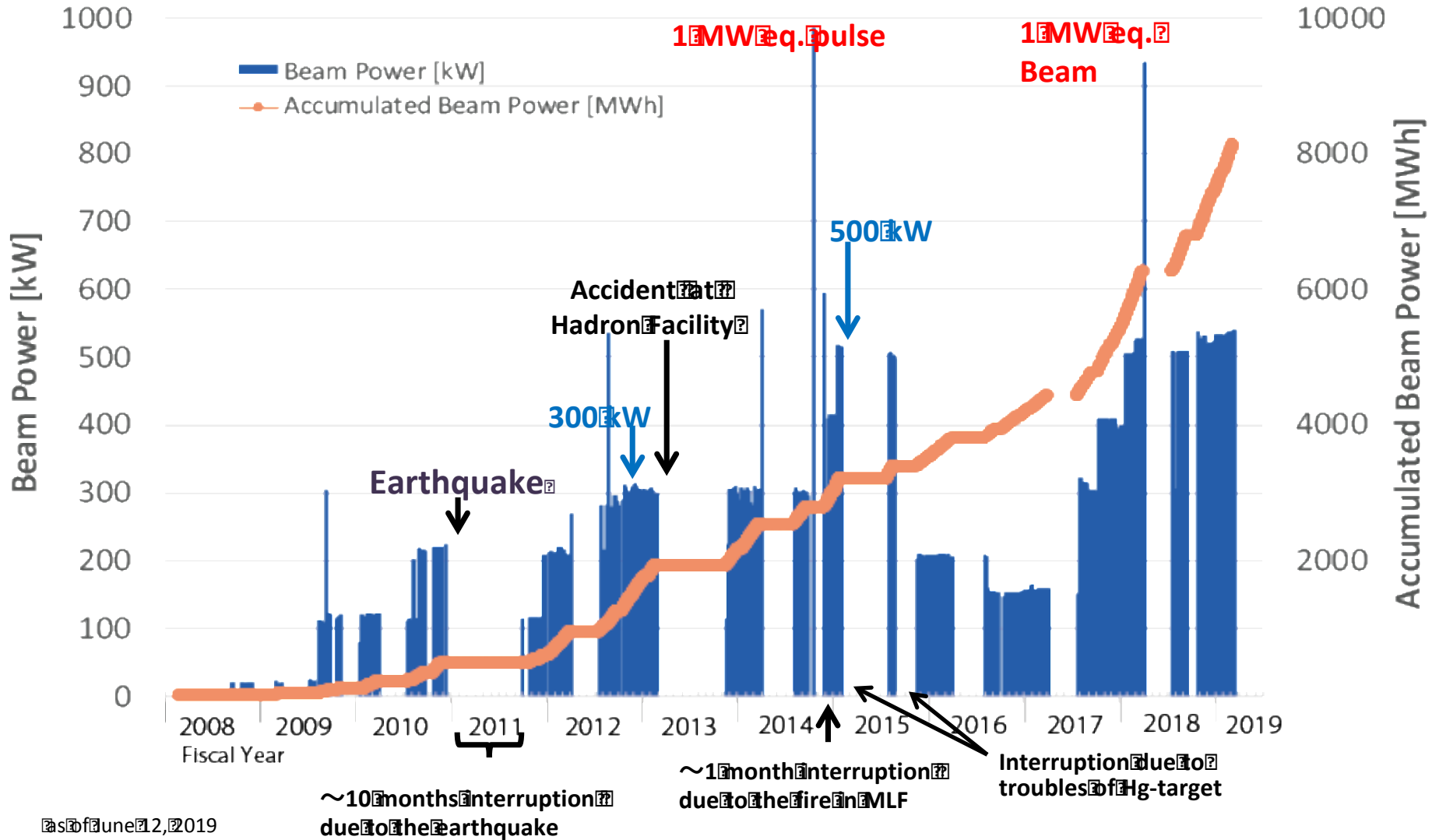
**3 Accelerators for 3 User facilities +...**



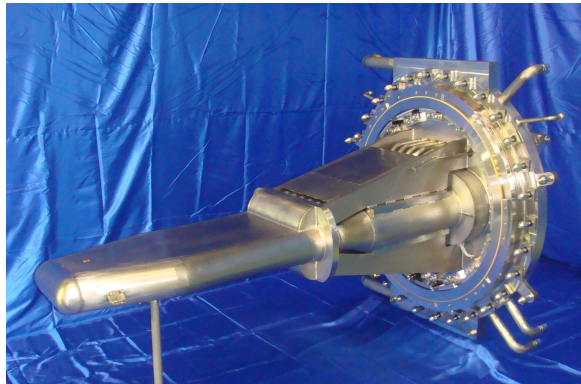
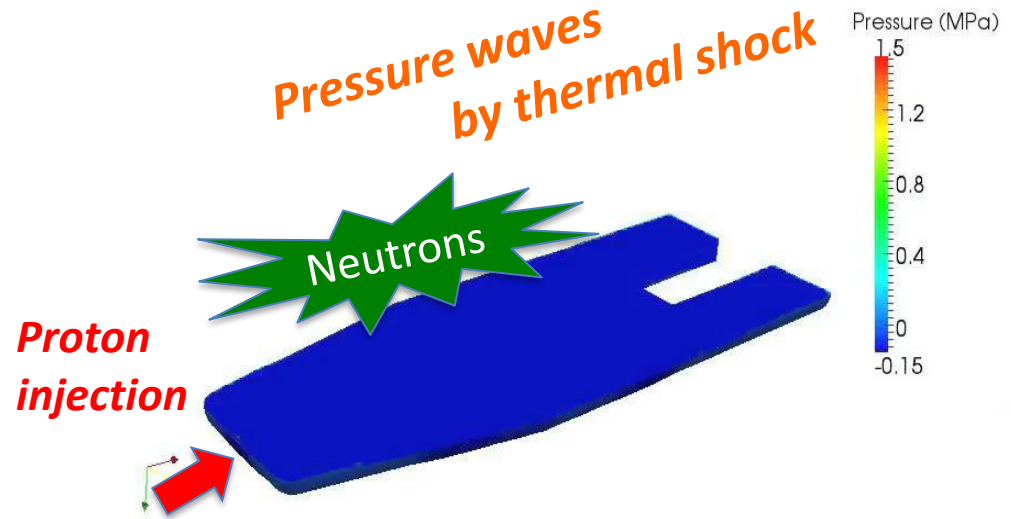
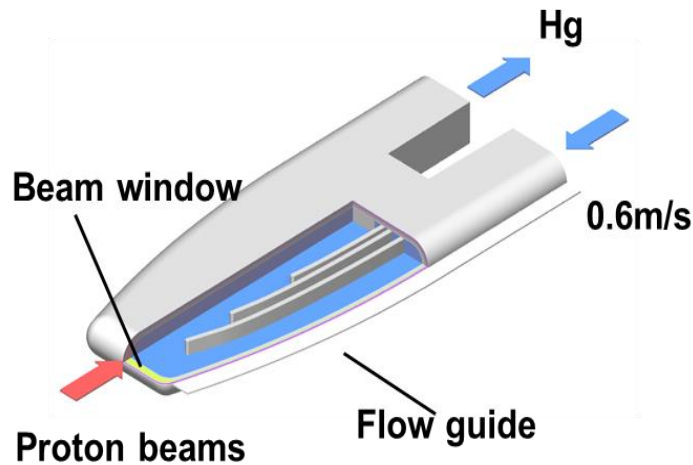
Proton

High power operation (1MW)  
Stable operation

# Beam Power History at MLF



# Background on Spallation Neutron Source



**Mercury target vessel at JSNS  
(Made of 316L SS)**

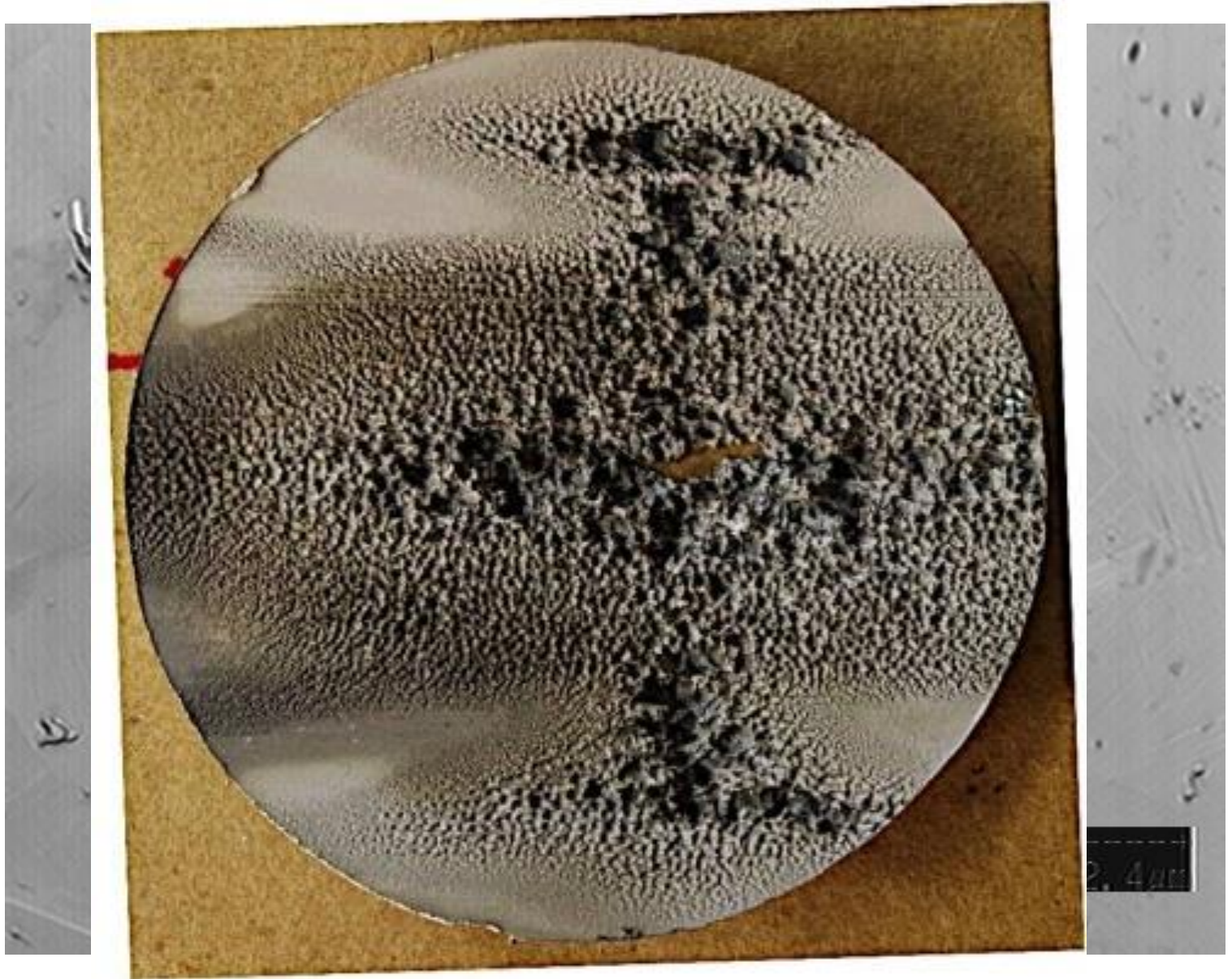
High Intensive impulsive pressure induced by proton injection into mercury.  
Repeated proton injection freq. is 25 Hz. The lifetime is estimated to be 5000 h.

Giga-cycle fatigue ( $\sim 10^9$  cycles) combined with pitting damage  
Irradiation by intense fluxes of neutrons; accumulated dislocations



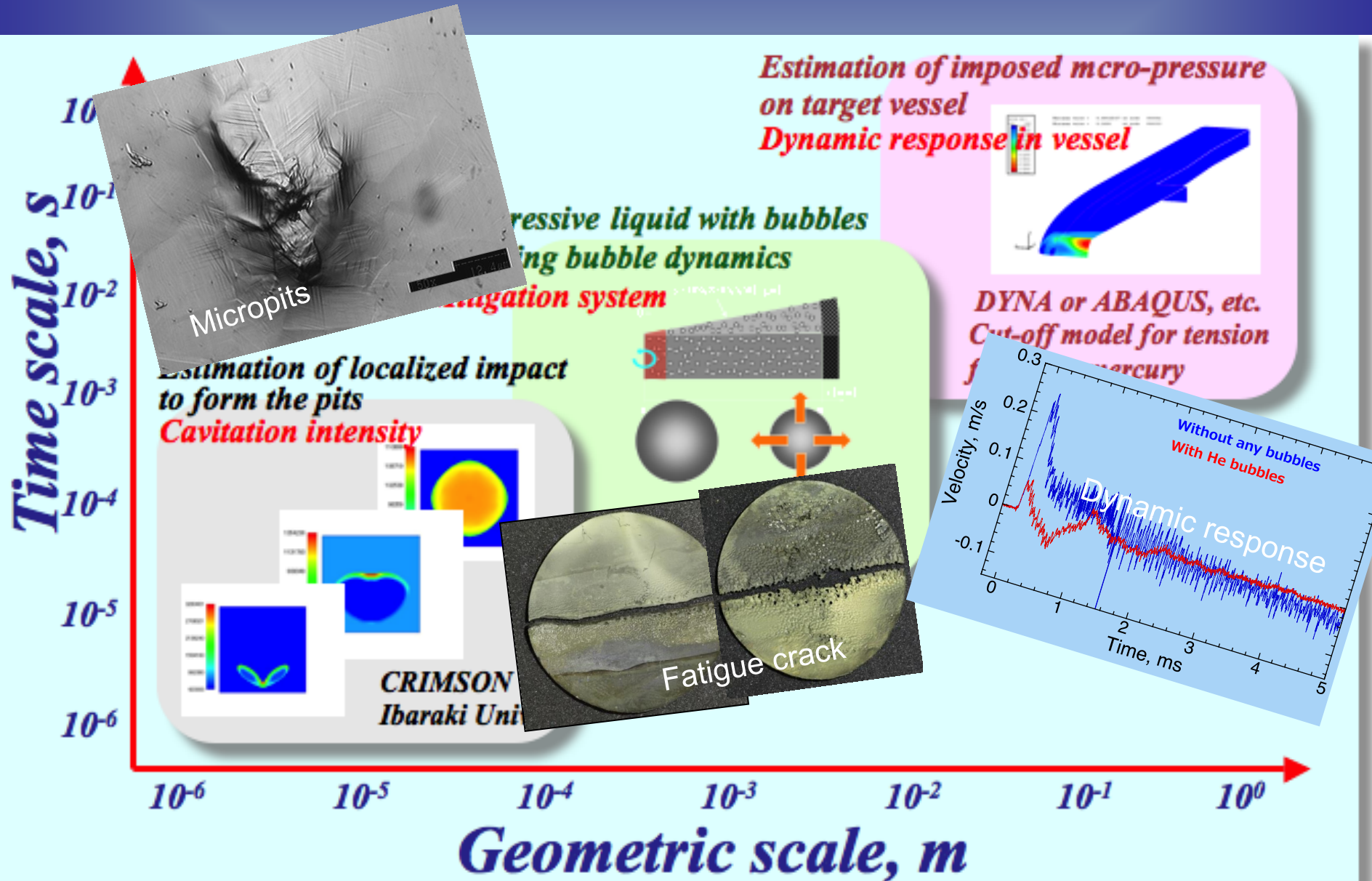
# ***Shock generates at bubble collapse***

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# Micro, Mezo, Macroscopic Approaches

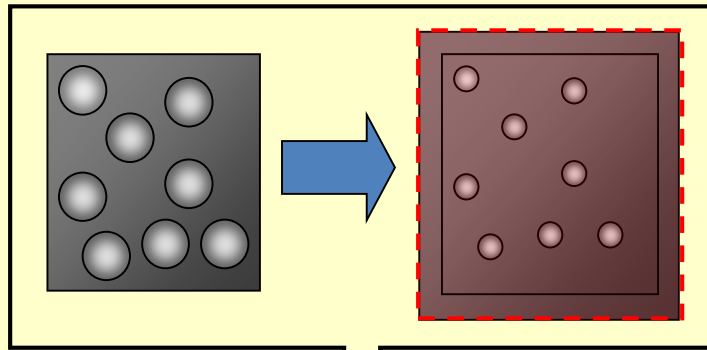
## Interface damage between Liquid and Solid Metals



# What is expected by introducing micro bubbles?

## Decrease of pressure rise

- Absorption of thermal expansion



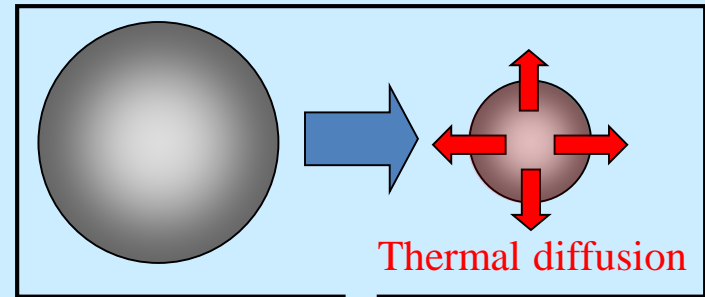
Thermal expansion

Pressure wave

$$\frac{dp}{dt} = c_m^2 \left[ \frac{\beta}{C_{pL}} \right] Q_{\text{input}}$$

## Attenuation of pressure waves

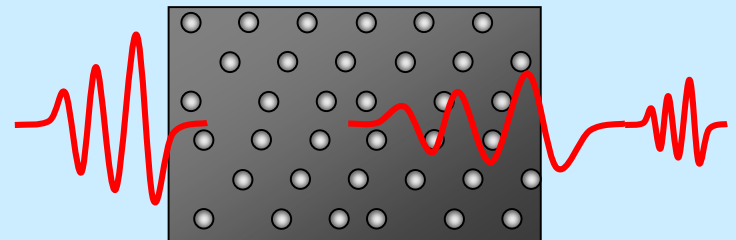
- Thermal, Viscous and Acoustic damping



Kinetic energy

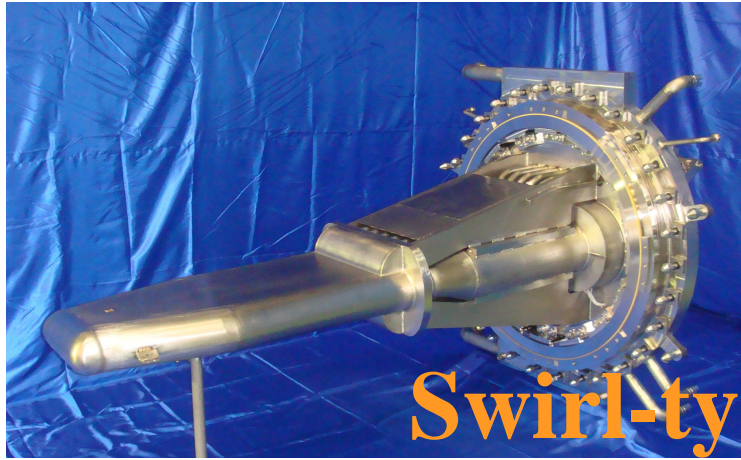
Thermal energy

- Dispersion of pressure waves

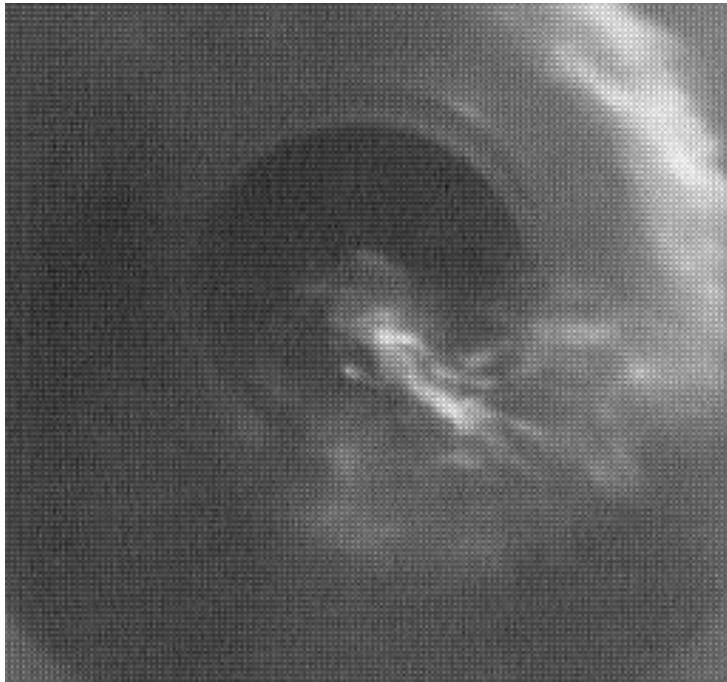


# *Microbubble generator for JSNS*

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**Swirl-type bubbler**



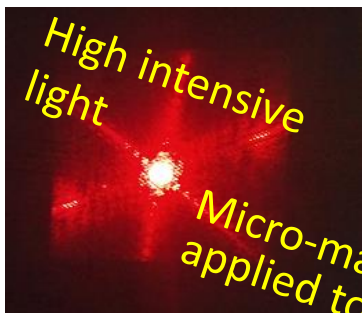
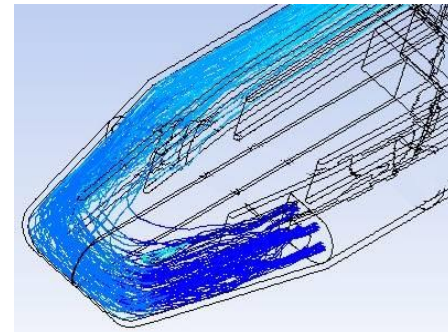
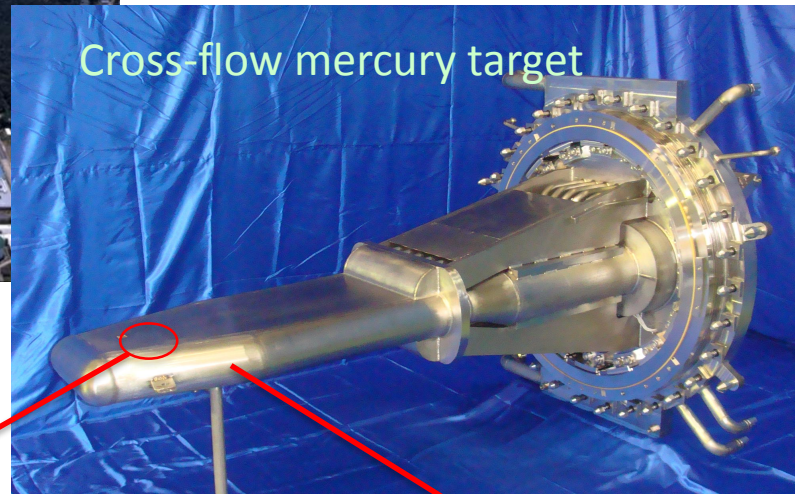
# Mercury Target at MLF/J-PARC

25 Hz, short-pulse, 3 GeV H<sup>+</sup>

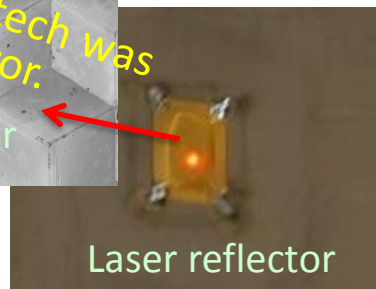
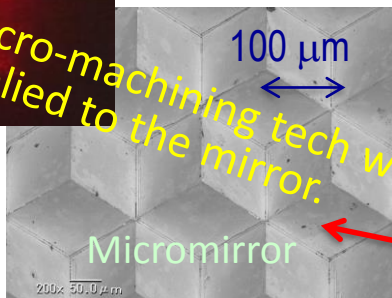
Power in design : 1MW more

Pressure mitigation system : Microbubbling

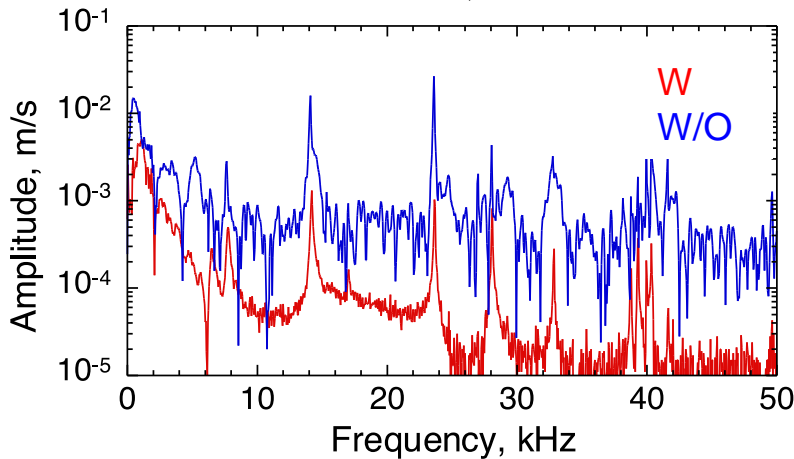
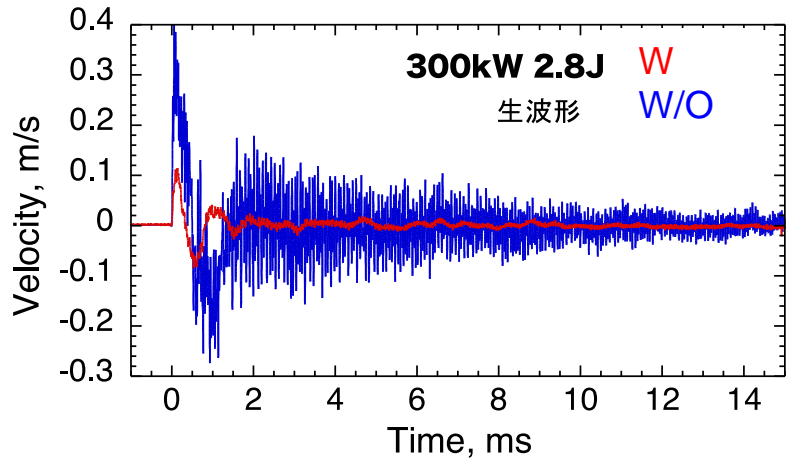
Laser doppler in-situ-diagnostic system



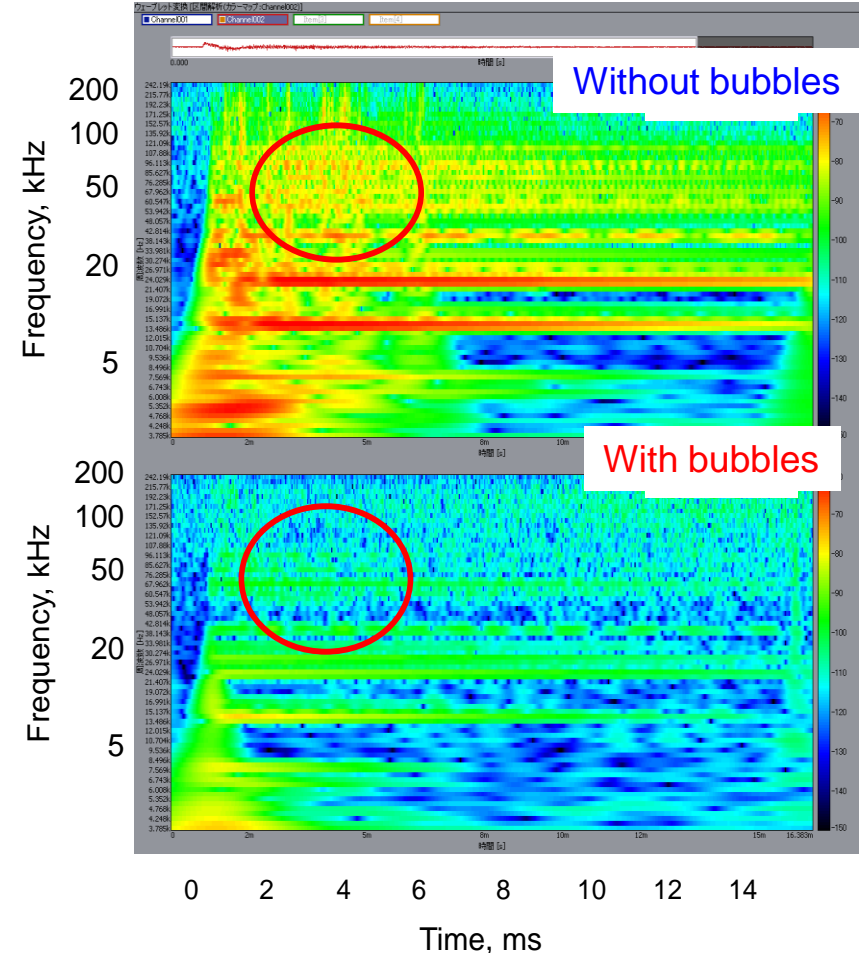
Micro-machining tech was applied to the mirror.



# Bubbling mitigation effect on pressure wave responses



The peaks of spectrum were reduced clearly by bubbles injection regardless of frequency.



Higher freq. components, related with cavitation phenomena, were sufficiently mitigated.

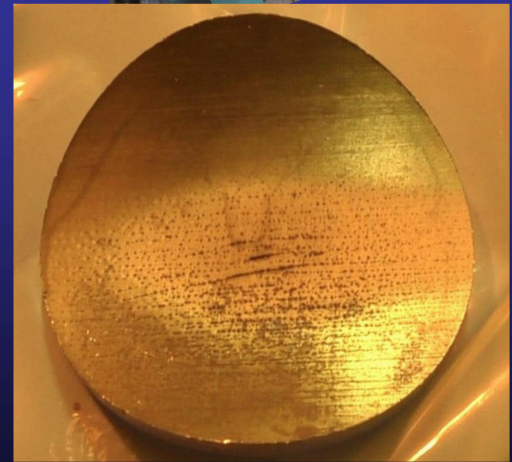
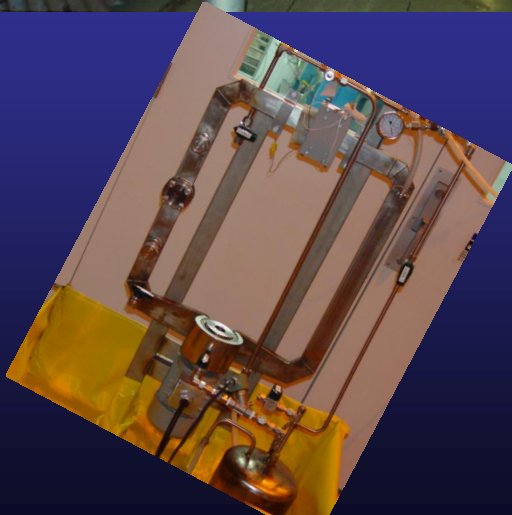
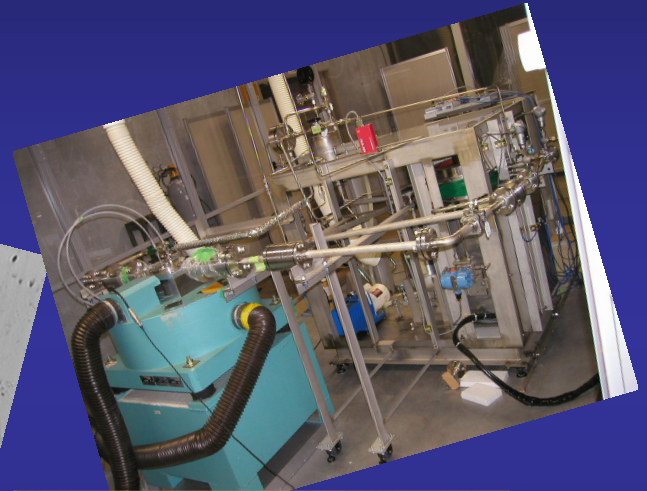
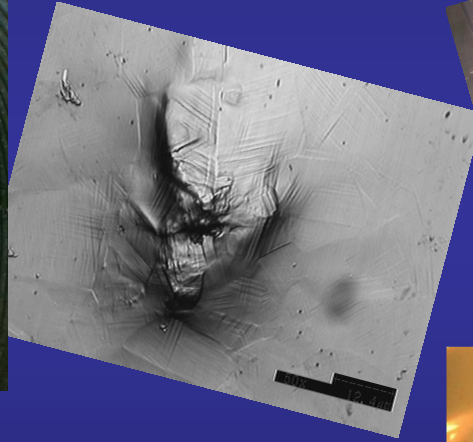
# Beam Power History at MLF

**1MW Operation  
for 1 hr**



# *What we have done*

## *for High Power Mercury Target Development*





# *In-beam and Off-beam tests*

## *for High Power Mercury Target Development*

1995 *Pressure wave problem (K. Skala & G. Bauer)*

1996 *Prediction on cavitation due to pressure wave (J Carpenter)*

1997 *ASTE pressure wave measurement (JAERI, ORNL, ESS/FZJ)*

2000 *Pitting damage was found experimentally through SHPB tests(JAERI)*

2001 *Pitting damage was confirmed in-beam tests (ORNL)*

*Design of mercury target was suspended in SNS(ORNL)*

2002 *Pitting damage formation over 10 million pulses was*

*evaluated by MIMTM (JAERI)*

*Design of MT was resumed in SNS (ORNL)*

*R&Ds on mitigation system (ORNL & FZJ)*

2004 *Detail analysis regarding with the bubbling effect*

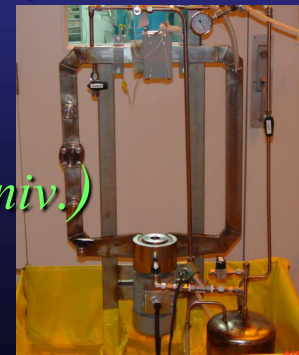
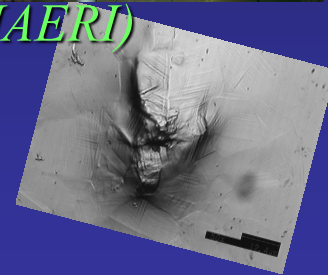
*on pressure wave mitigation (The Univ. Tokyo)*

*Struggle to find suitable bubbler in mercury*

2005 *WNR test on bubbling effect (ORNL & JAERI, ESS)*

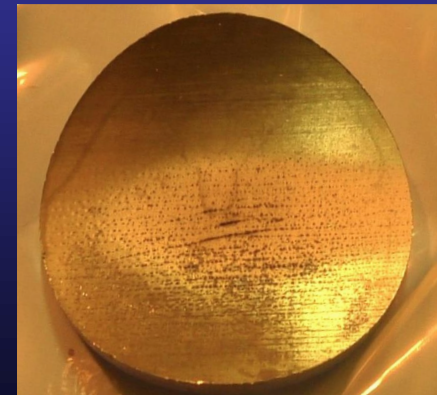
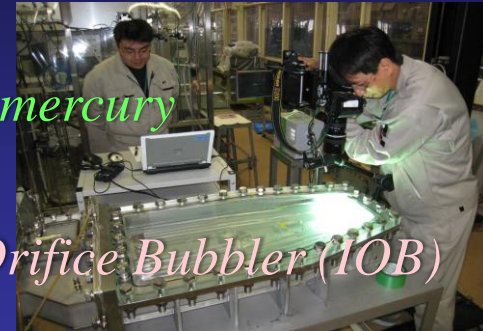
2008 *Swirl bubbler to form fine bubbles in flowing mercury (Tsukuba Univ.)*

2009 *SNS target reached 1MW operation & PIE of real target.*

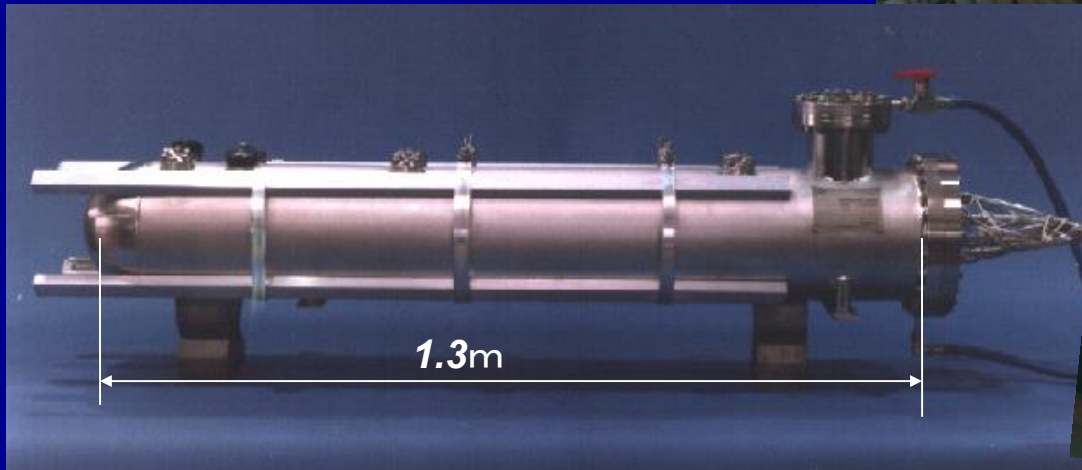
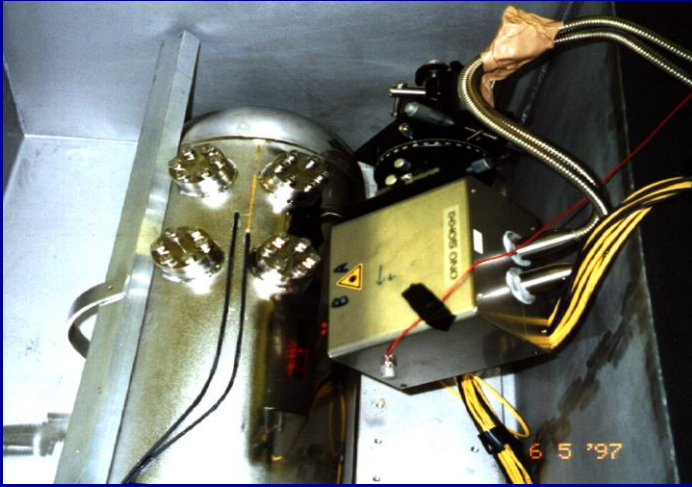


# *In-beam and Off-beam tests for High Power Mercury Target Development*

- 2009 TTF experiment to measure bubble distribution in flowing mercury (J-PARC & SNS)*
- 2011 WNR test on bubbling effect with swirl bubbler and Inlet Orifice Bubbler (IOB) (J-PARC & SNS) 1<sup>st</sup> PIE of real target (J-PARC)*
- 2012 Bubbling operation with swirl bubbler in real target (J-PARC),  
Confirmed bubbling pressure wave mitigation effect in target (J-PARC)*
- 2013 Swirl bubbler was improved for bubble generation without compressor (J-PARC)*
- 2014 Target with swirl bubbler and double flow channel (J-PARC), 2<sup>nd</sup> PIE*
- 2015 3<sup>rd</sup> PIE*
- 2017 Bubbling operation without compressor (J-PARC), 4<sup>th</sup> PIE*
- 2018 Bubbling operation with IOB (SNS)  
1 MW - 1 hour operation was succeeded (J-PARC), 5<sup>th</sup> PIE*
- 2019 1 MW - 12 hour operation will be conducted (J-PARC)*



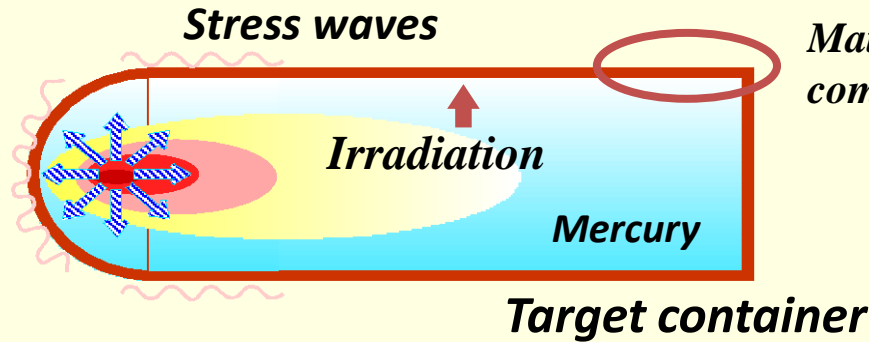
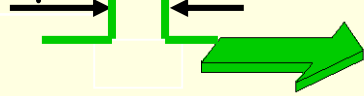
# International collaboration of AGS experiment to measure dynamic response of mercury target in 1997



# Impact problem on mercury target

Proton beam (5MW)

1  $\mu$ s

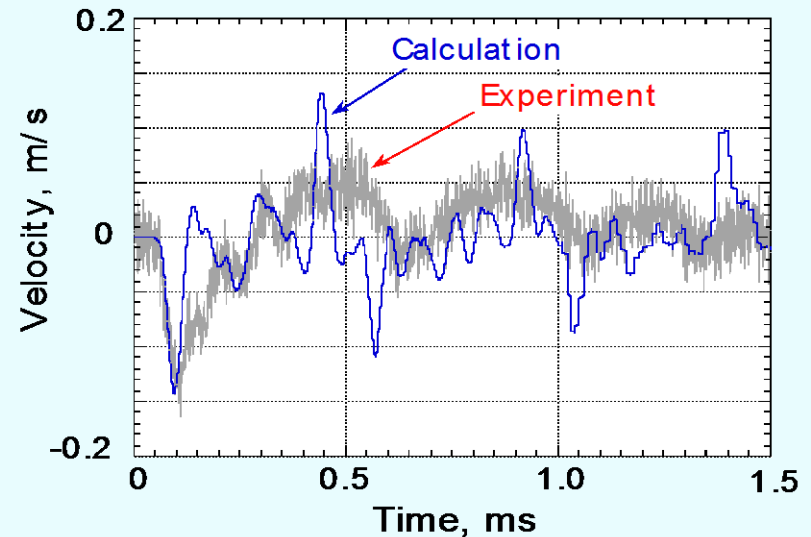
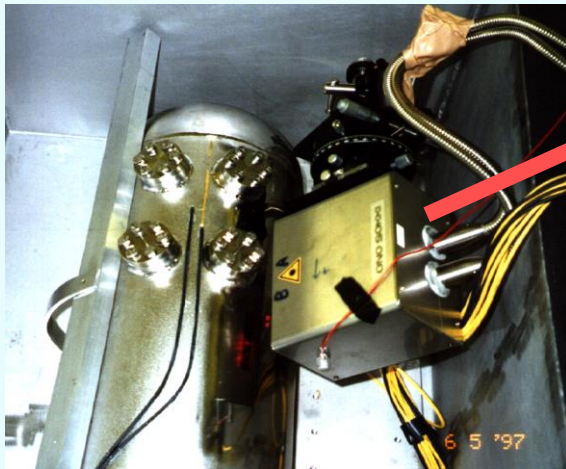


Materials compatibility

## AGS experiment

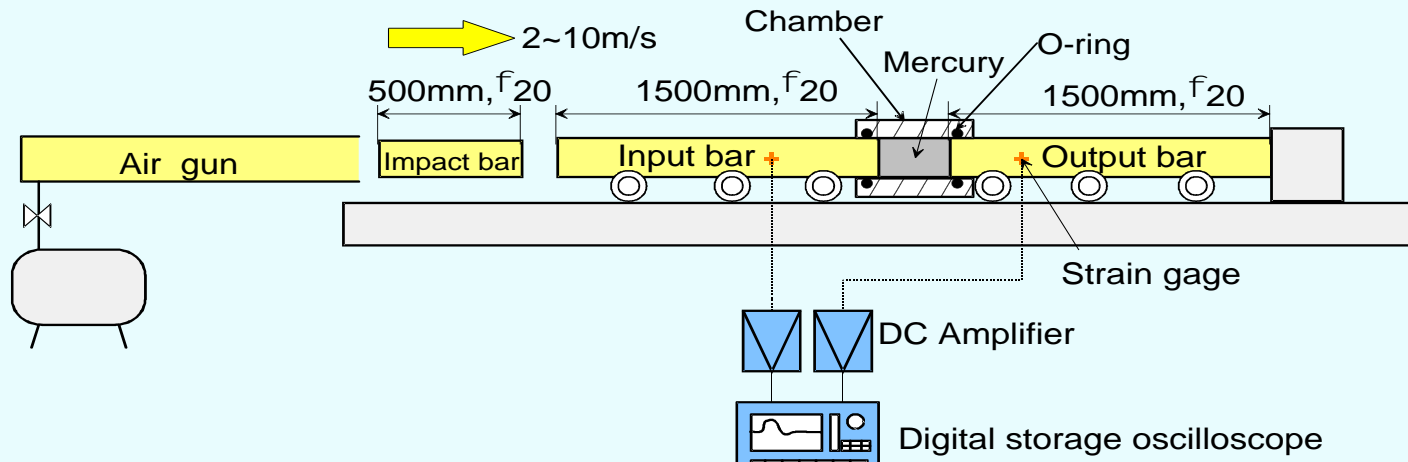
Injected proton beam : 24 GeV,  $10^{12}$  n, 40 ns

*Laser Doppler technique*

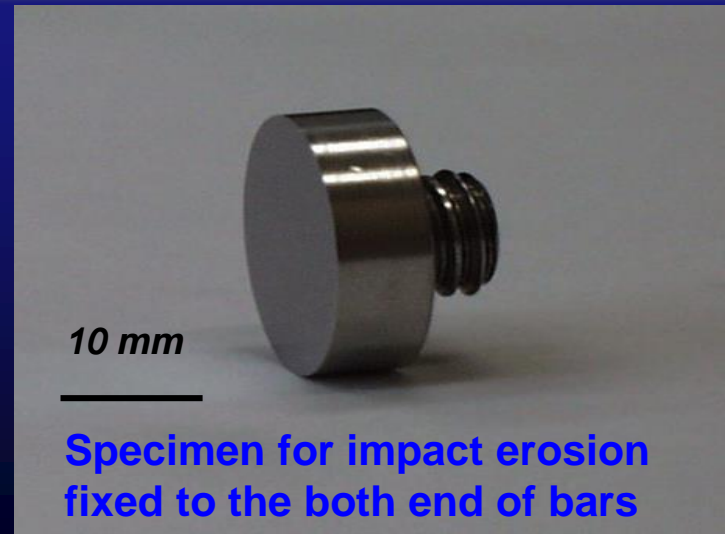
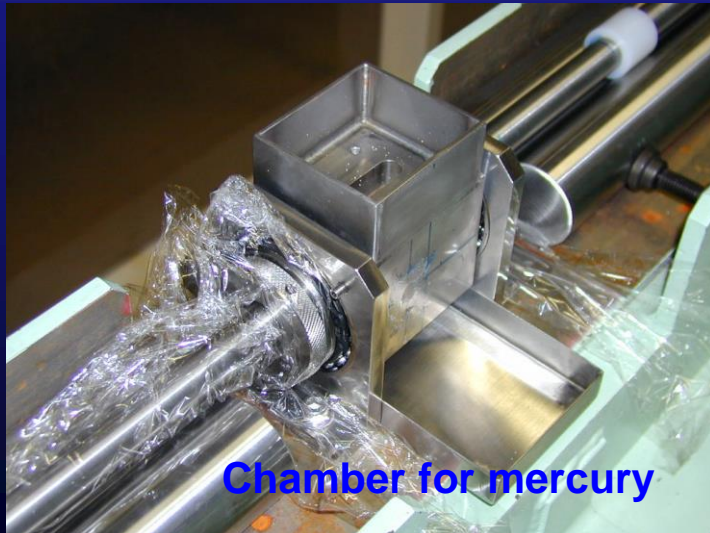


The stress propagation up to 100 ms is adequately described by the calculation. After 100 ms, in the calculation the velocity rapidly increases with superimposed high frequencies components, and in the experiment the velocity fluctuates comparatively slowly.

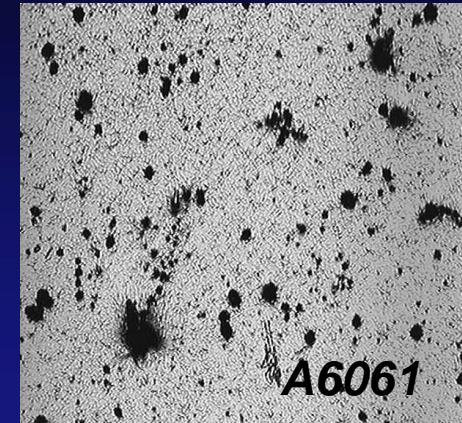
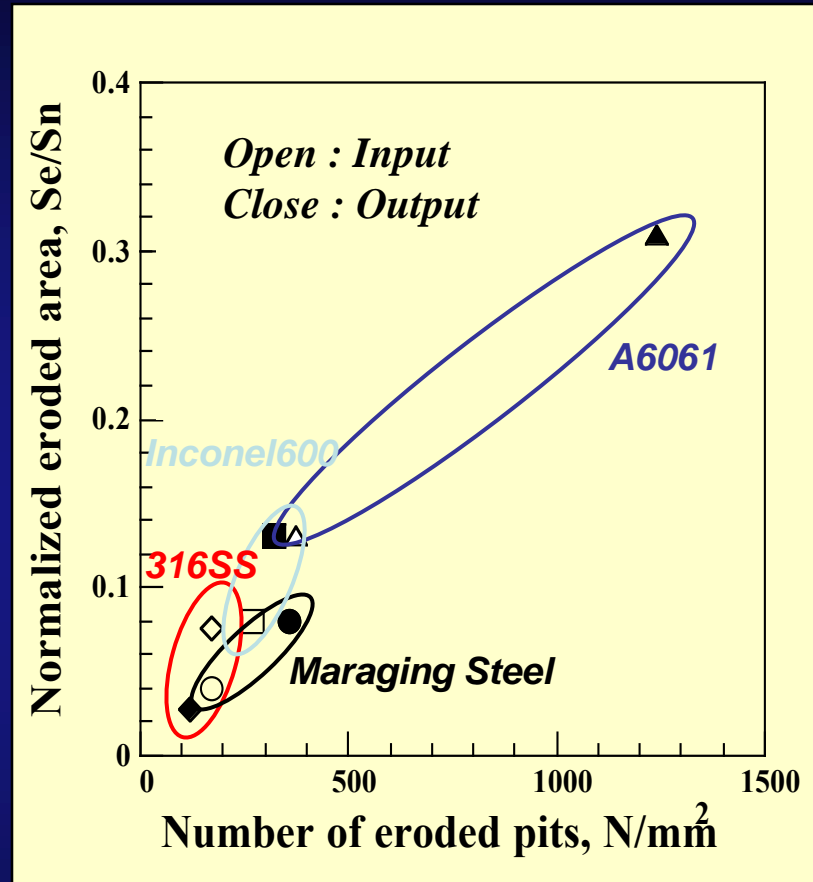
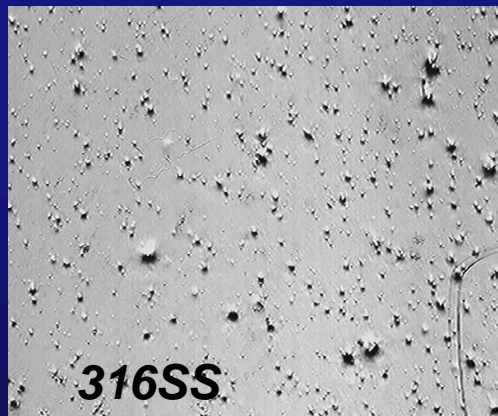
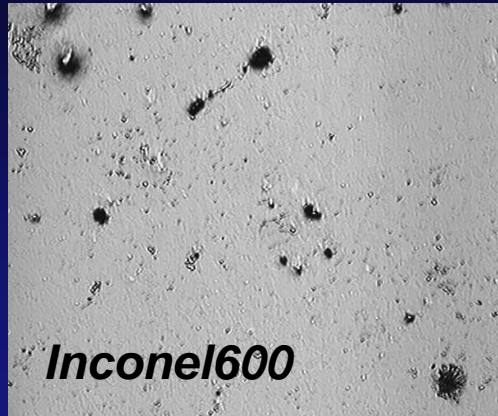
# Experiment by using SHPB tech. to evaluate dynamic behavior of mercury



**Modified split Hopkinson pressure bar apparatus**



# Materials dependency of impact erosion



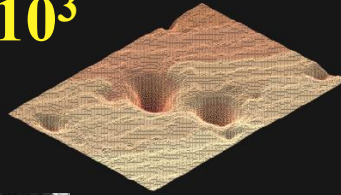
## *Surface degradation after 10 impacts imposed*

The collapse of the cavitation bubble imposes high compressive stress on the surface microarea due to the microjet injection and the cumulative cavitation damage causes the erosion pits.

The degradation due to the impact erosion, A6061>Inconel 600>Maraging Steel>316SS.

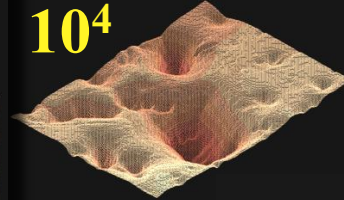
# Pitting formation by MIMTIM

$10^3$



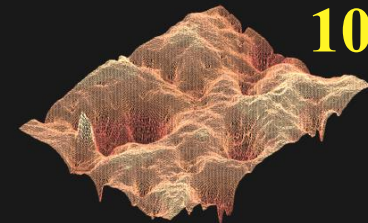
*Isolated pits*

$10^4$



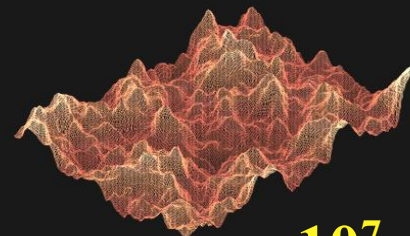
*Combined pits*

$10^5$

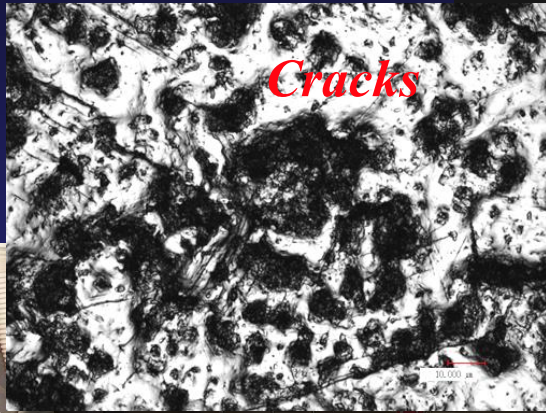


*Erosion by pitting*

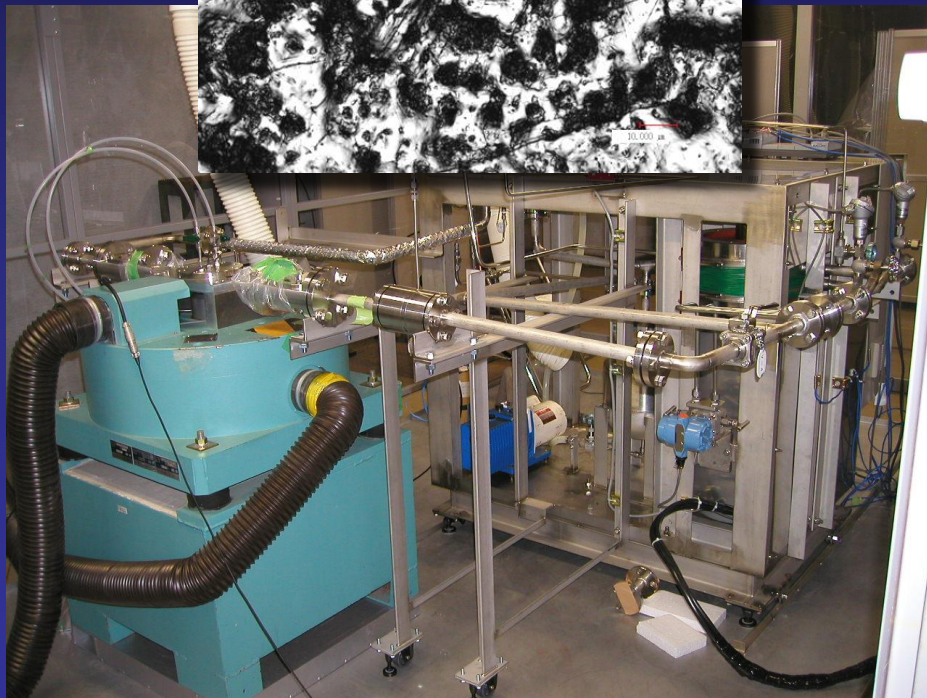
$10^7$



20 μm

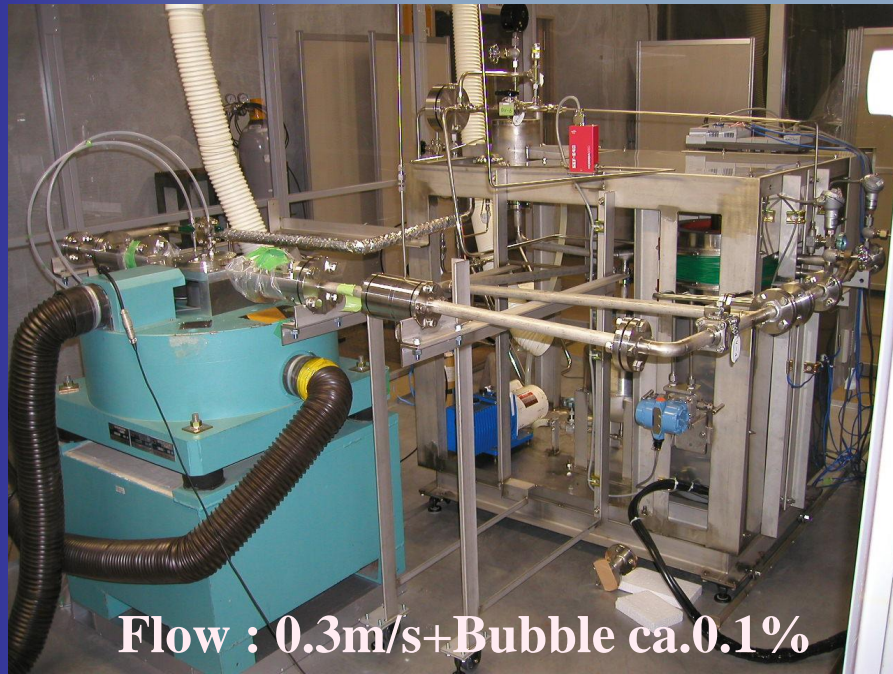


*Cracks*

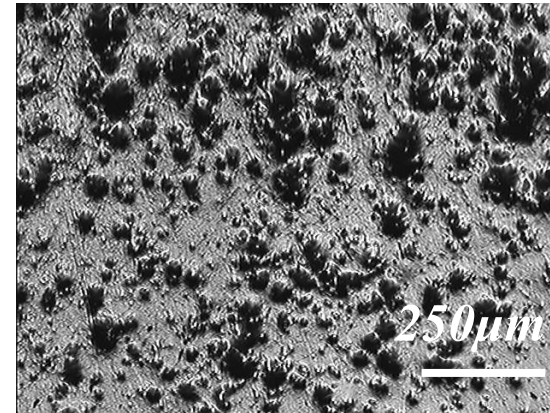


*Pitting damage data are accumulated up to over 10 million*

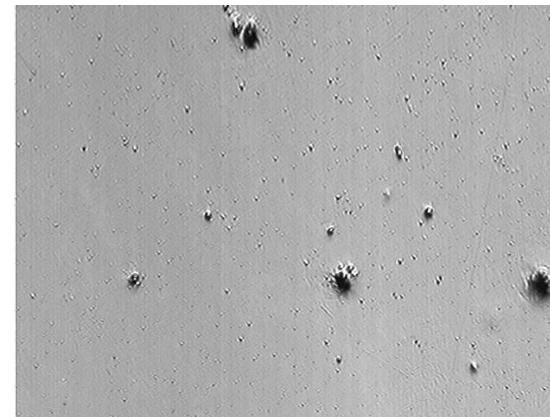
# *Experiment on the effect of micro-bubble on cavitation damage*



Stagnant

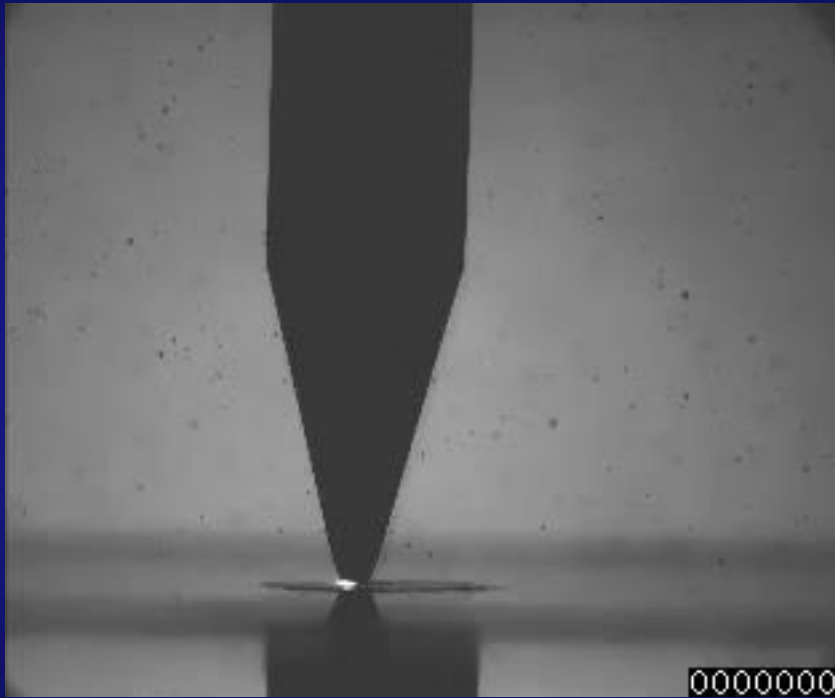


Microbubble injection  
under flowing

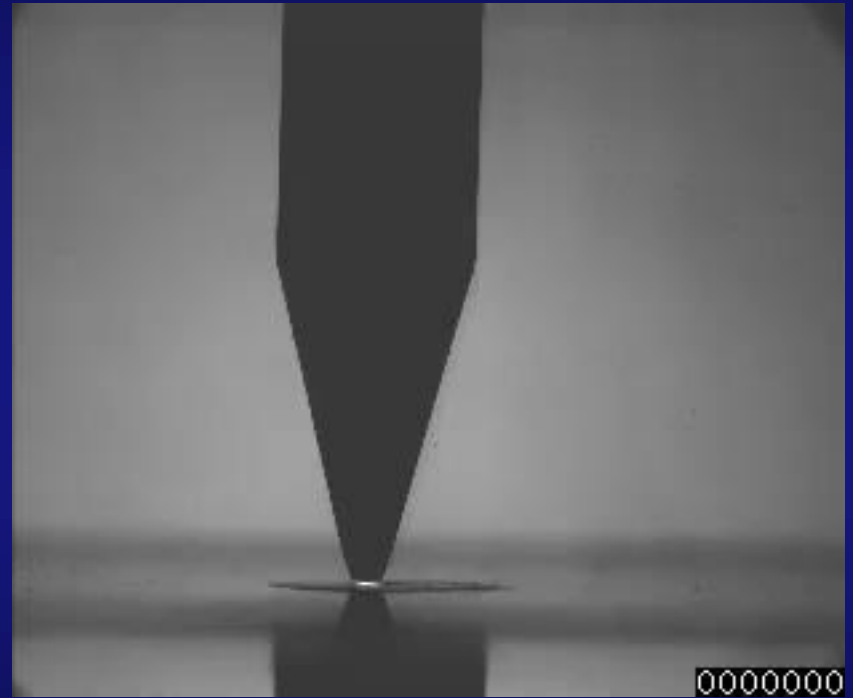




# Flowing effect on bubble collapsing behavior



Flowing velocity (1m/s)



Stagnant

# Pressure wave mitigation by bubbles

A lot of efforts have been made to realize MW-class mercury target.

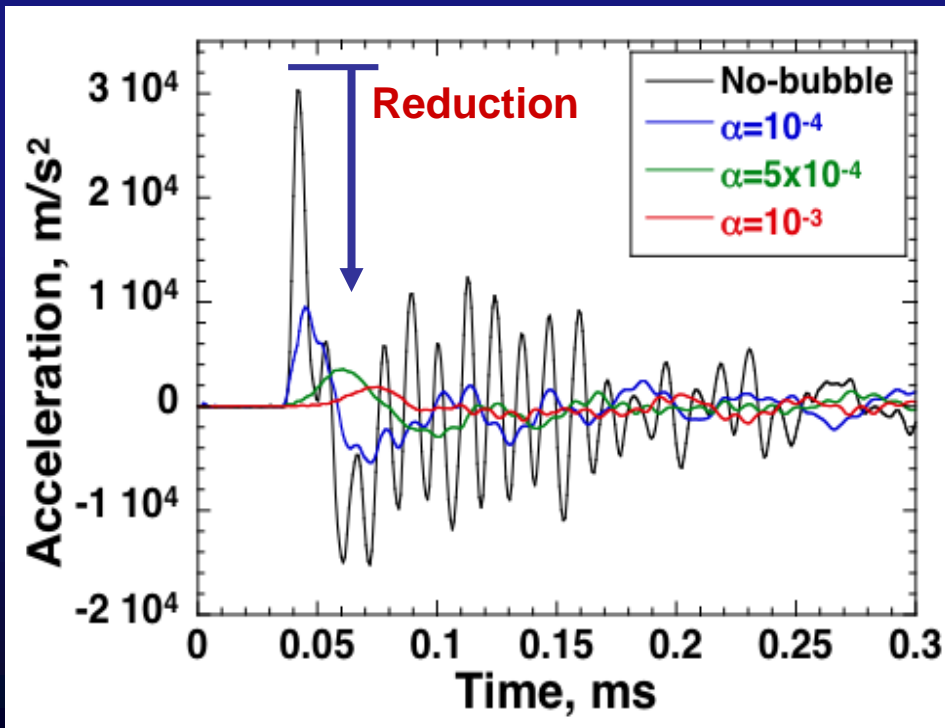
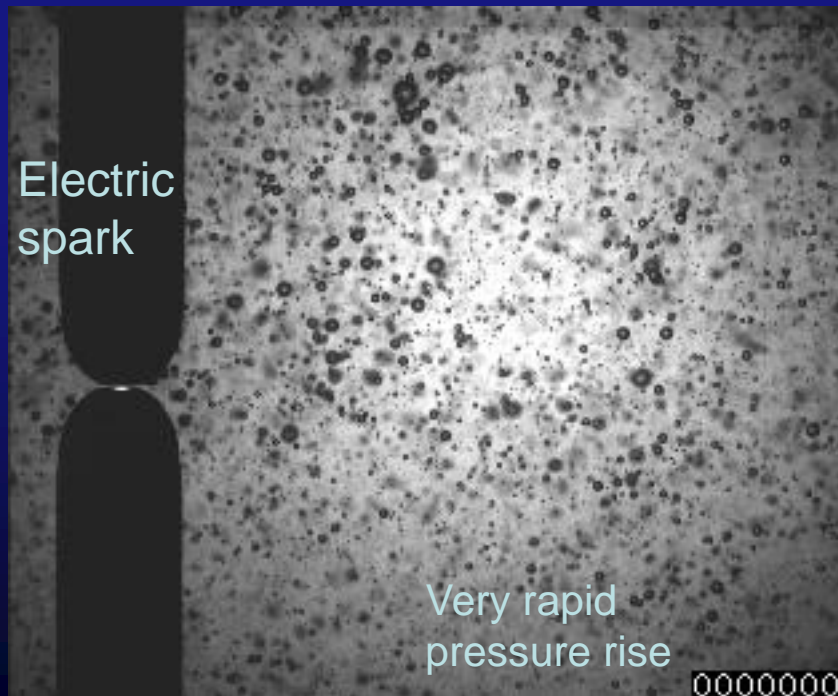
**Bubbling is most effective tech.** to reduce pressure waves !

Prospective bubbler ( simple & robust) was found finally after several years research.

**Experimentally and theoretically understood mitigation** phenomena more deeply.

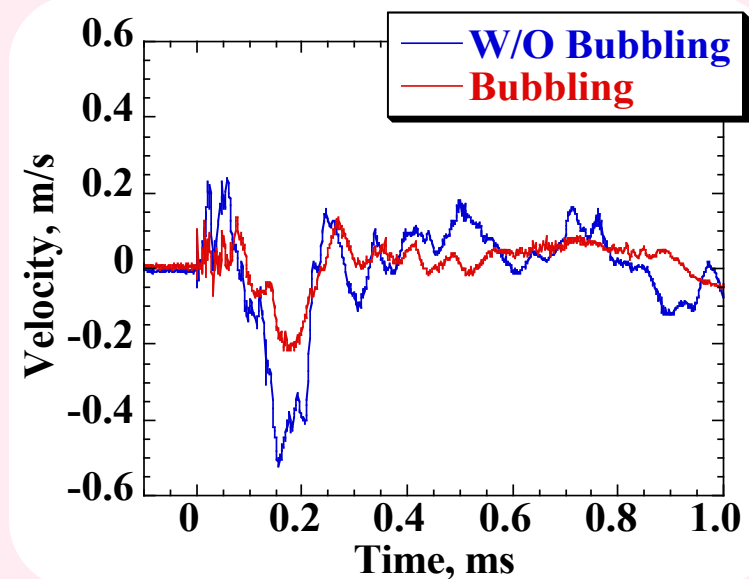
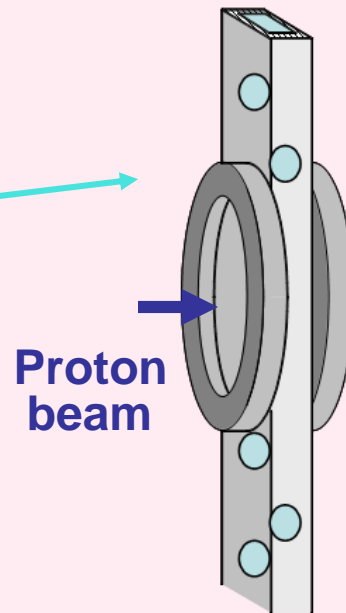
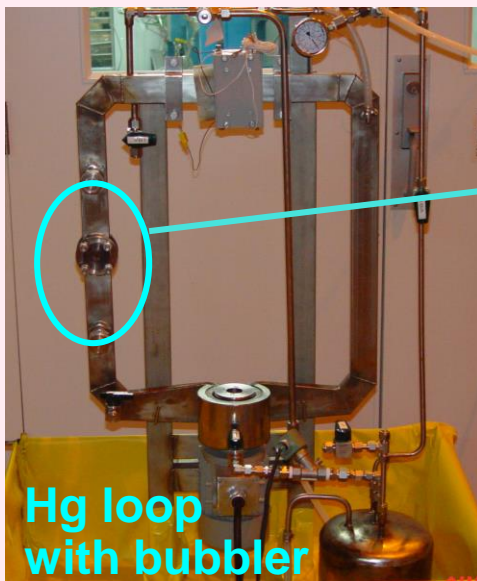
Noticed similarity of bubble-cloud dynamics in Hg and H<sub>2</sub>O

Effectiveness was demonstrated under water test with **high pressure rising rate.**



# Pressure wave mitigation confirmed in-beam tests

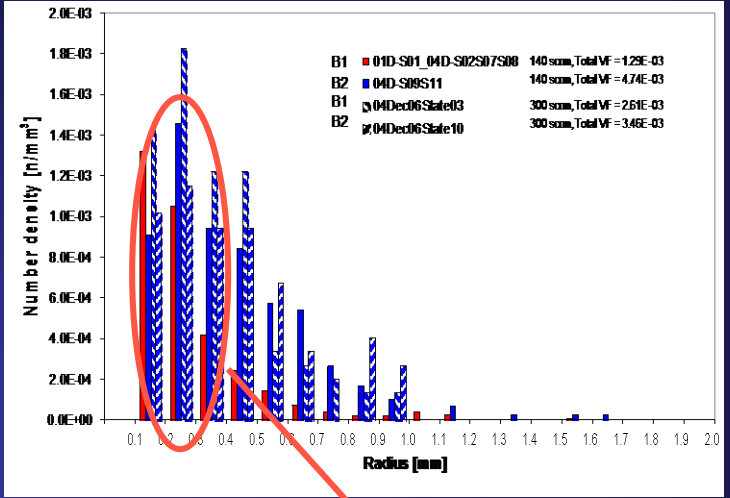
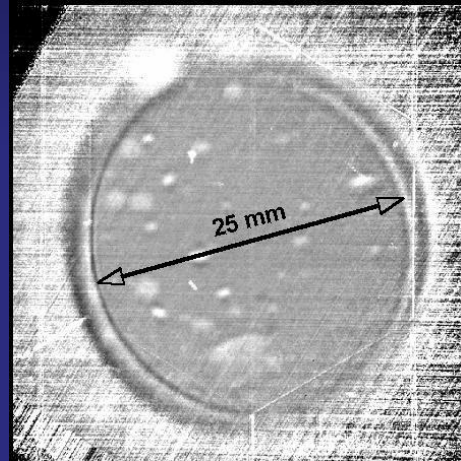
Collaboration + Teamwork = Progress



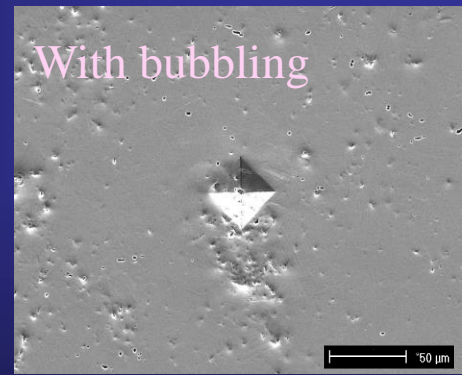
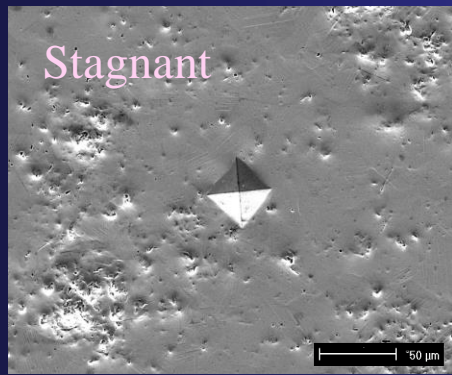
On-beam test was carried out by using WNR facility to investigate the bubbling effect on the pressure waves caused by proton beam injection. The displacement velocity measured by a Laser Doppler Vibrometer L.D.V. was reduced by bubbling.

# Pitting damage mitigation by bubbles

Proton radiography to observe bubbles in mercury

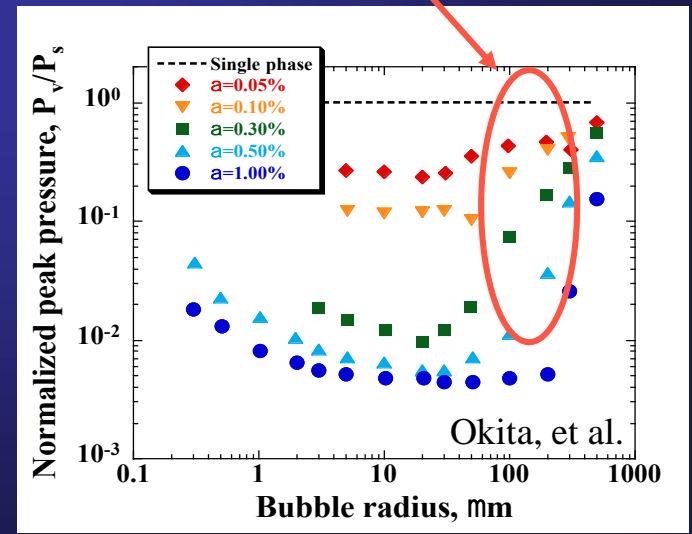


Evaluated bubble population



Damaged surfaces

By ORNL



Expected pressure reduction by bubbling

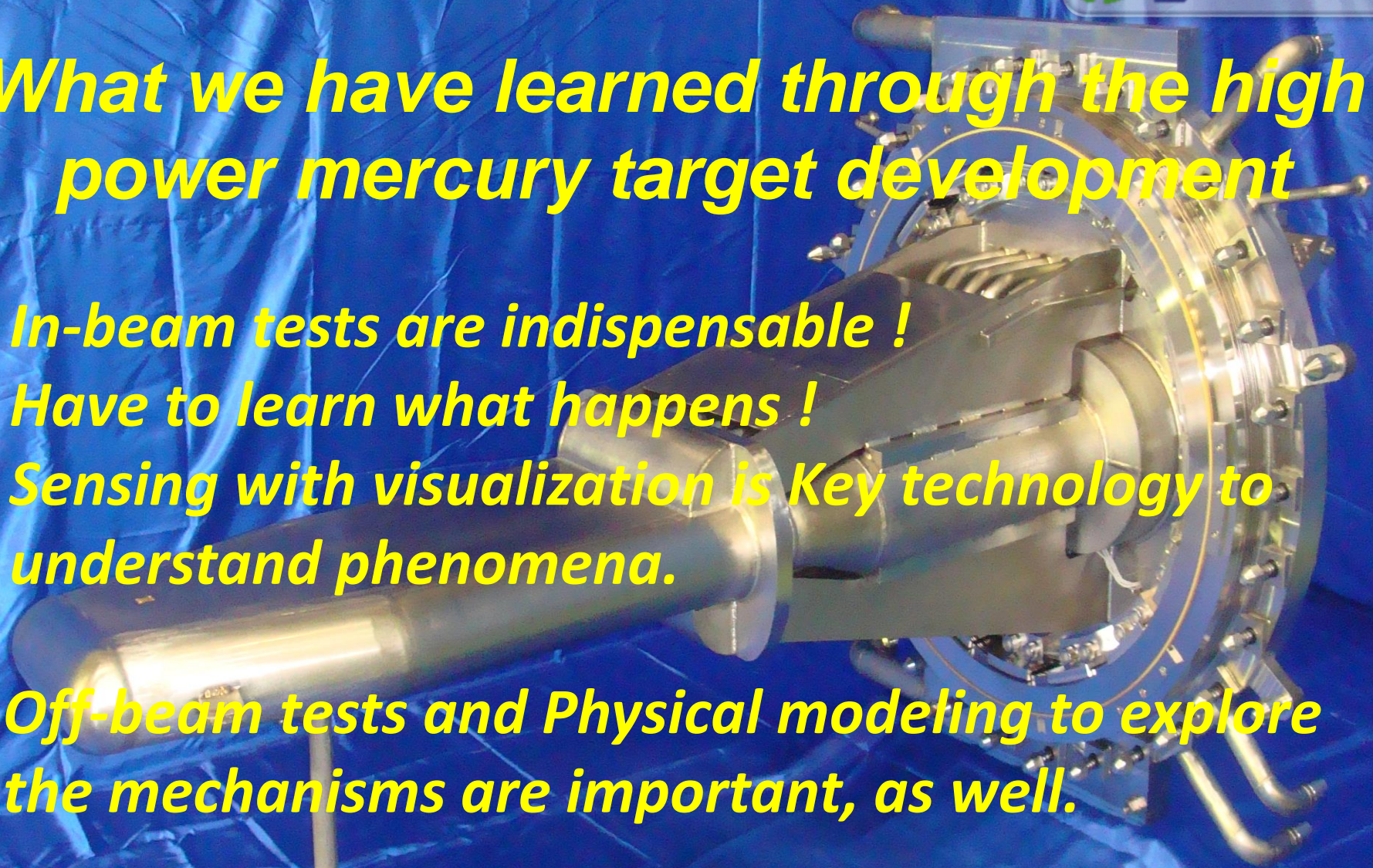
# ***What we have learned through the high power mercury target development***

***In-beam tests are indispensable !***

***Have to learn what happens !***

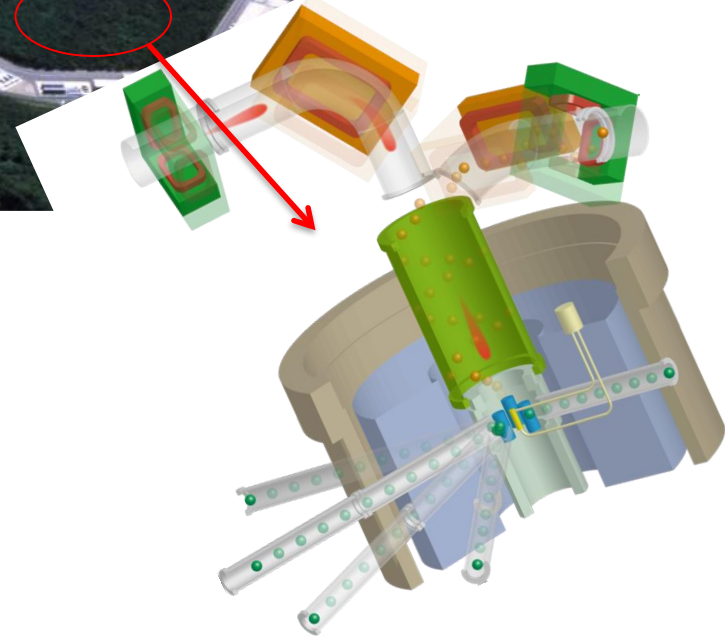
***Sensing with visualization is Key technology to understand phenomena.***

***Off-beam tests and Physical modeling to explore the mechanisms are important, as well.***



# Future facilities at J-PARC

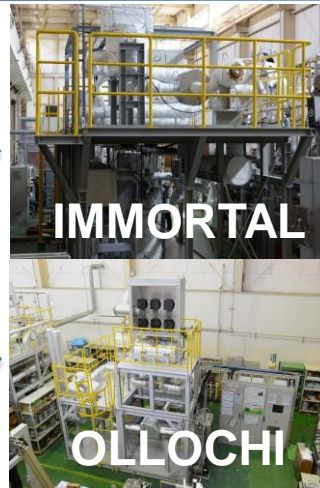
As usage of neutron,  
ADS experiment & Secondary target facilities



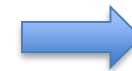
# R&D for ADS Plants (under discussion)

## High-power target technology

- LBE technology
  - ✓ thermal-hydraulics
  - ✓ materials corrosion
  - ✓ Instrumentation
  - ✓ remote-handling



Experimental data for V&V



J-PARC's experimental devices

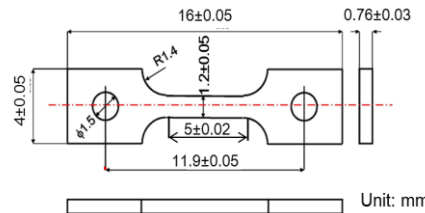
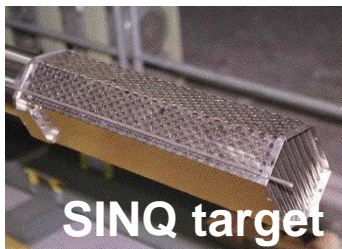
## Computer simulation

Thermal-hydraulics  
Corrosion in LBE  
Simulation models

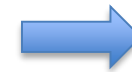
to predict stress-strain properties for irradiated materials

- Materials irradiation study with using existing facilities, such as STIP/PSI and MLF/J-PARC

- ✓ Contracted with PSI for STIP-8

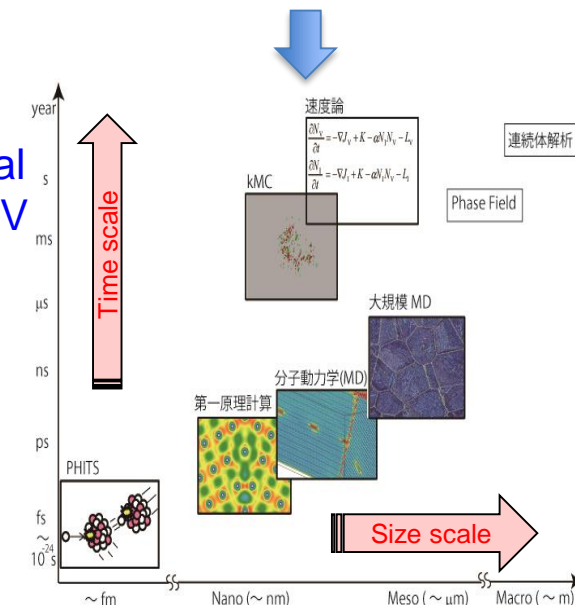


Experimental data for V&V



- Behavior of spallation products

- ✓ Started collaborative research with Fukui Univ., "Physicochemical form of SP in LBE"
- ✓ J-PARC's experience for MLF Hg-target



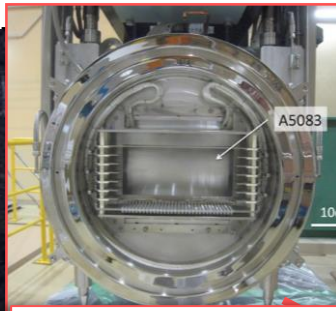
# Future improvement on Targets & Windows at J-PARC



Neutrino [ $\nu$ ]  
He-cooled graphite



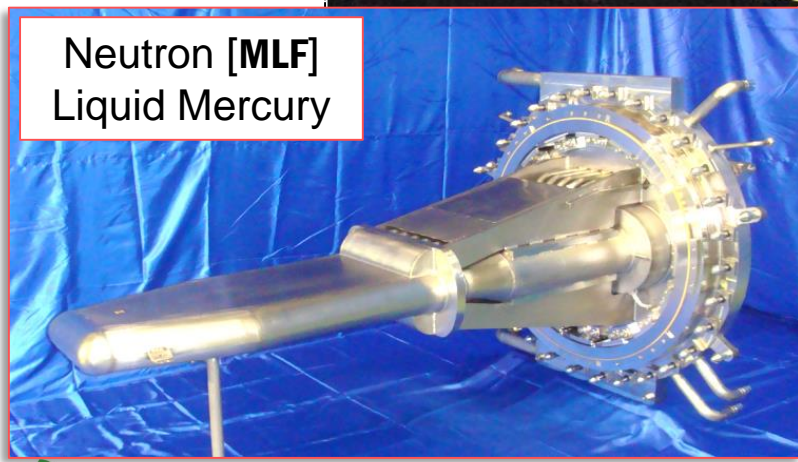
Ti-6Al-4V BW



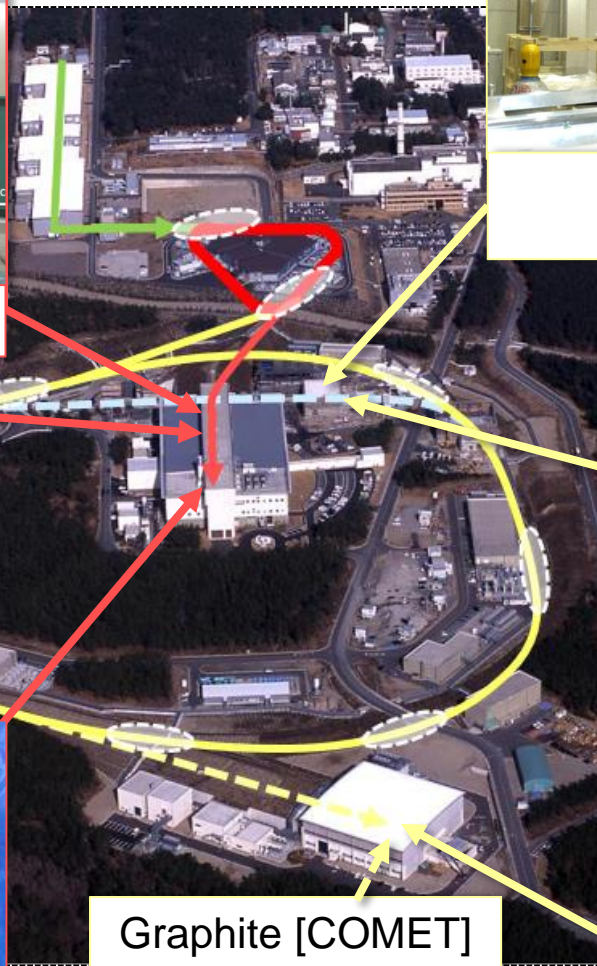
Al A5083 BW



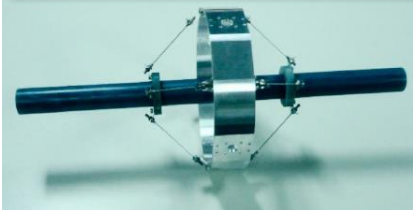
Muon [MLF-MUSE]  
Rotating Graphite



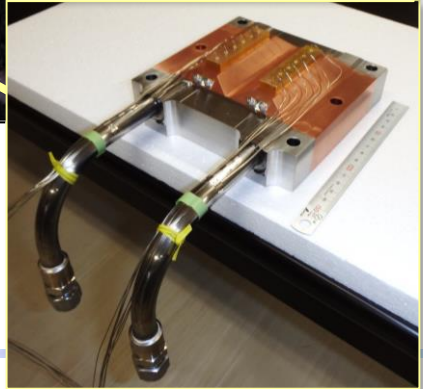
Neutron [MLF]  
Liquid Mercury



Graphite [COMET]



Hadron [HEF]  
Water cooled gold





# **Expectation to HRM Facility**

- 1) Developments of Advanced target/window/dump materials*
  - 2) Research on Displacement Cross-Section dependency on proton energy*
  - 3) Development of In-beam radiation-tolerant detector*
- .....etc.*



## **COOPERATION between CERN and J-PARC**

*In effect on 8 April 2011 , 5 years (8 April 2016)*

*In effect on 30 March 2016, + 5years (until 8 April, 2021)*

*To be in effect soon, + 5years (until 8 April, 2026)*

*Expand the co-operation to the fields of high-intensity accelerator target facilities and relevant technologies, to fully realize and accomplish the benefits of the high intensity proton accelerators*



# R a D I A T E Collaboration

Radiation Damage In Accelerator Target Environments



- Founded in 2012 by 5 institutions led by **FNAL** and **STFC** to bring together the **HEP/BES** accelerator target and nuclear fusion/fission materials communities

In 2017, 2<sup>nd</sup> MoU revision has counted **J-PARC** (KEK+JAEA) & **CERN** as official participants  
Collaboration has now grown to **13(14) Institutions, 70 members**

<http://radiate.fnal.gov>



J-PARC MoU signing & workshop in 2017

# ***Summary***

**In-beam tests are indispensable to learn what happens**

**J-PARC (KEK and JAEA) express interests in the future experiments at HiRadMat facility**

**Expand COOPERATION between CERN and J-PARC**