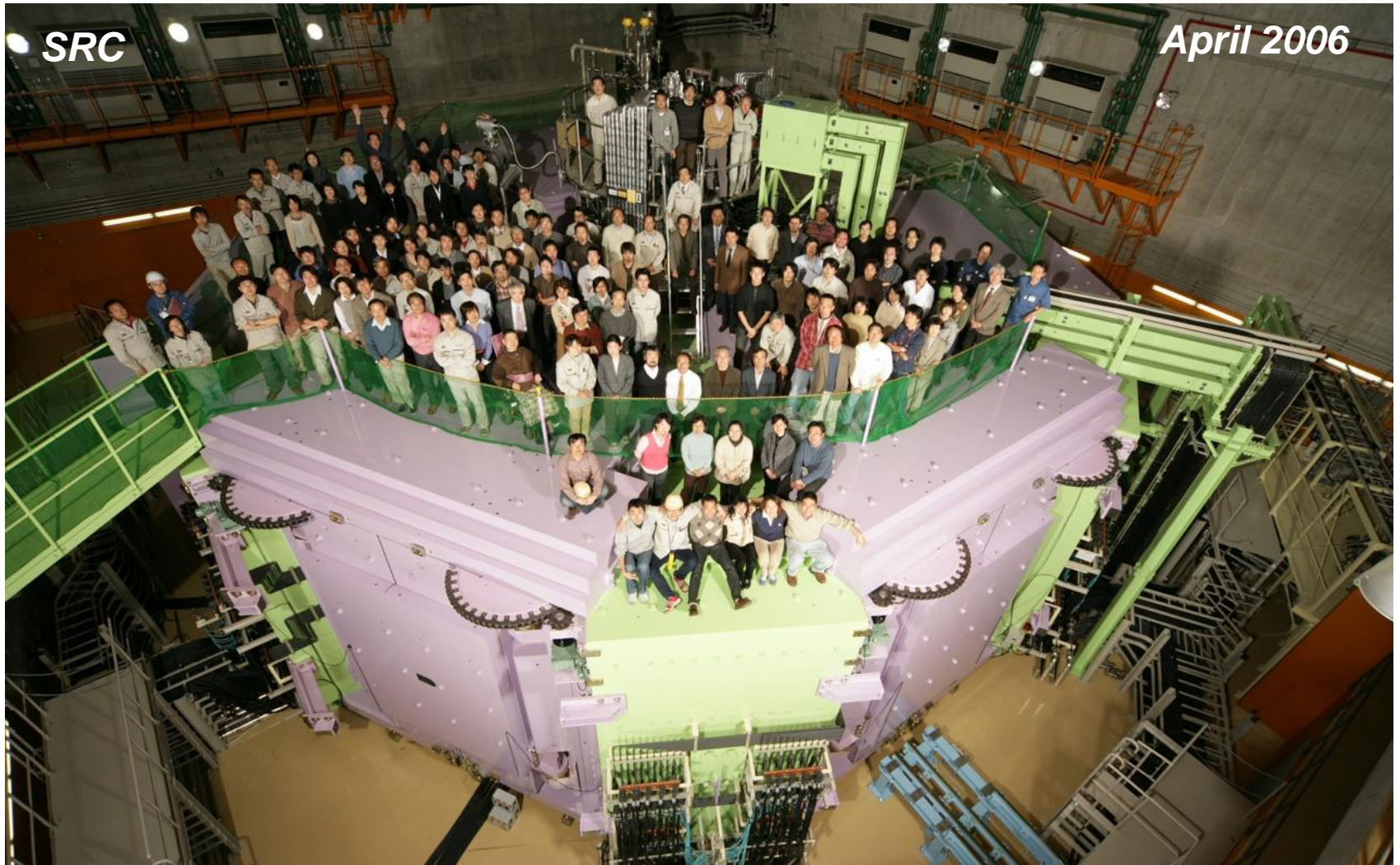


Charge strippers and target for Radioactive Ion Beam Factory (RIBF)



RIKEN Nishina Center for Accelerator-Based Science

Hiroki Okuno

Charge strippers and target for Radioactive Ion Beam Factory (RIBF)



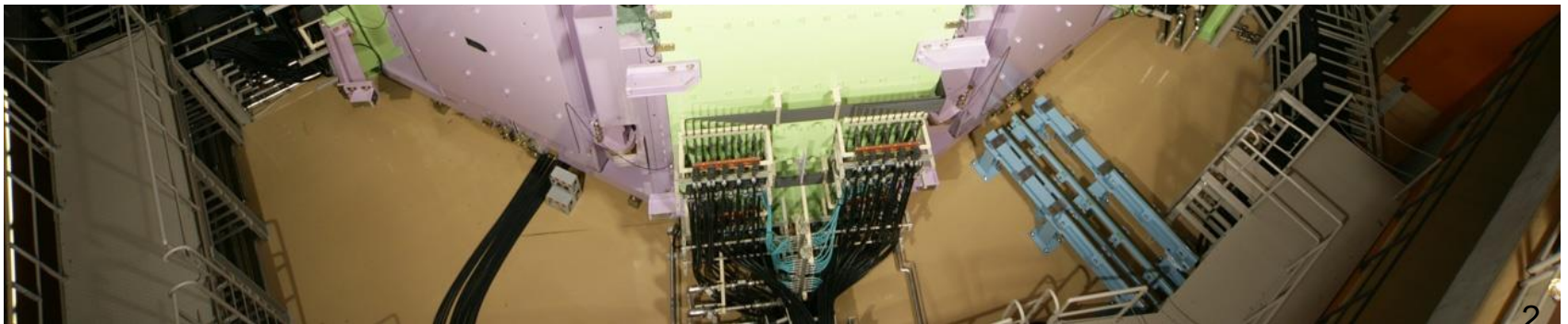
Co-authors

Cyclotrons, Stripper: Hiroki Okuno

He gas stripper: Hiroshi Imao

Carbon foil stripper: Hiroo Hasebe

BigRIPS team leader: Koichi Yoshida



Preview

Introduction to RI beam factory

Charge strippers for uranium ion

RIKEN RI Beam Factory

The first of the second-generation in-flight facilities

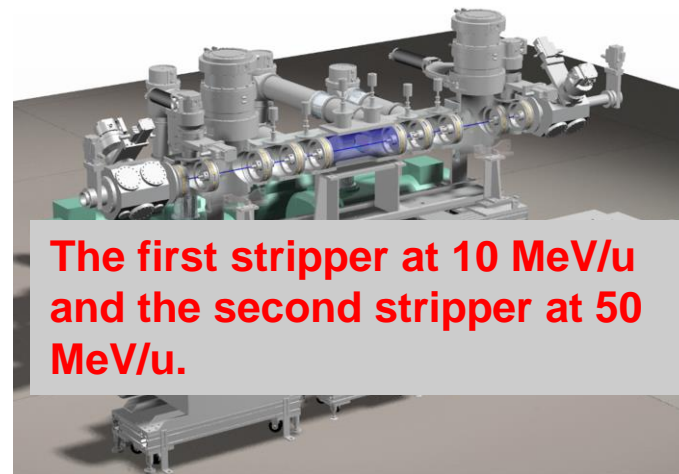
Accelerators

RILAC : RIKEN Heavy-ion linac (1981-)
AVF : K70-MeV AVF cyclotron (1989-)
RRC : RIKEN Ring Cyclotron (1986-)
fRC : fixed-frequency Ring Cyclotron (2006-)

Research Instruments

RIPS, BigRIPS : Fragment separator
GARIS : Gass-filled Recoil Ion Separator
ZDS : Zero-Degree Spectrometer
SAMURAI : Superconducting analyzer

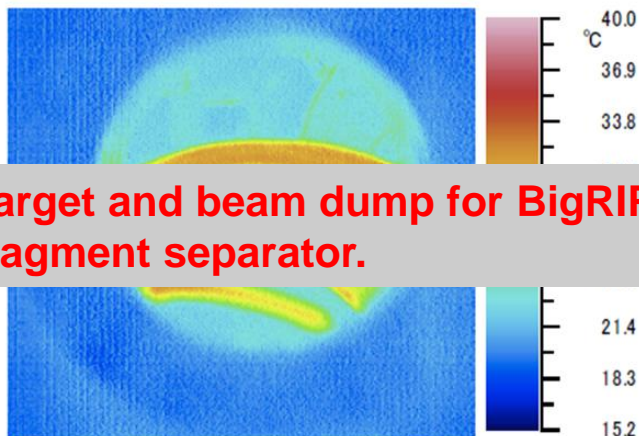
**What is RIBF?
Successful operation for 12 years**



**The first stripper at 10 MeV/u
and the second stripper at 50
MeV/u.**

Target & Beam Dump

Possible Experiments at HiRADMat



**Target and beam dump for BigRIPS
fragment separator.**

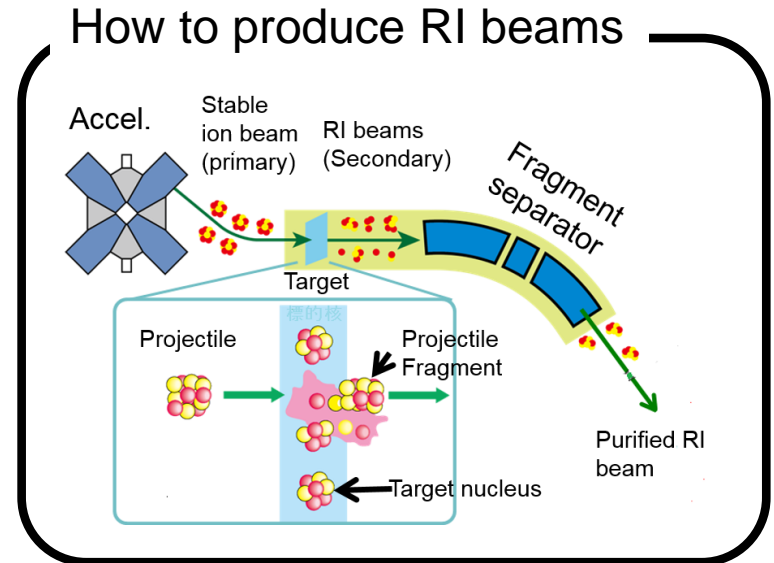
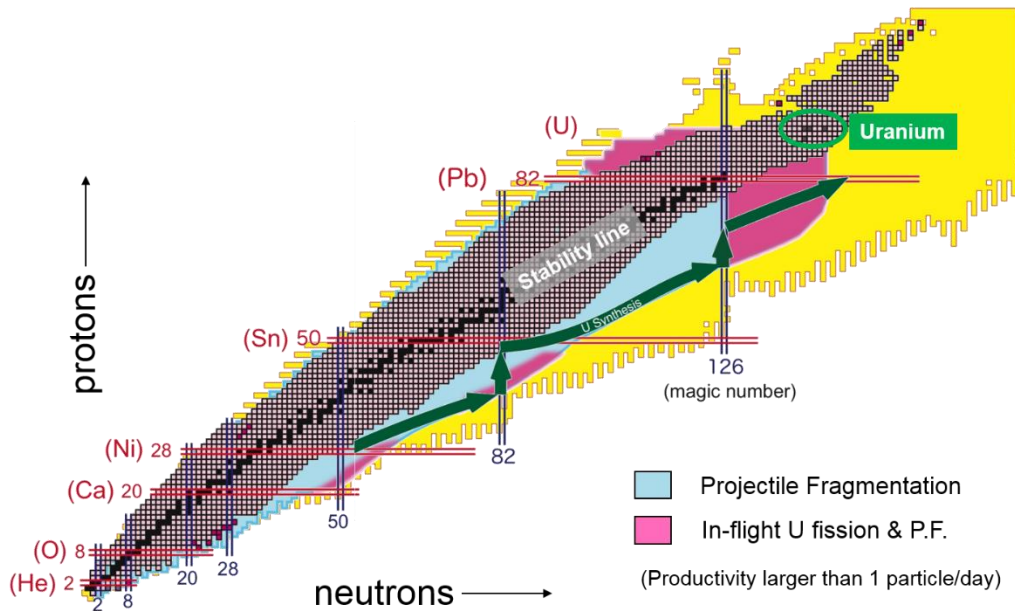


**Upgrade program of RIBF
facility**

SRC EDC

Main Goals of RIBF

- Great expansion of the nuclear chart (1000 kinds of new isotopes, exotic nuclei)
- Challenge to solve the big puzzle of element genesis (r-process = U-synthesis)
- Promotion of industrial and biological applications



- RI beams are produced through fragmentation or fission of high speed heavy ion beams.
- This method requires accelerator complex to produce high speed heavy ion beams with high intensity.

RIBF accelerators

3 injectors

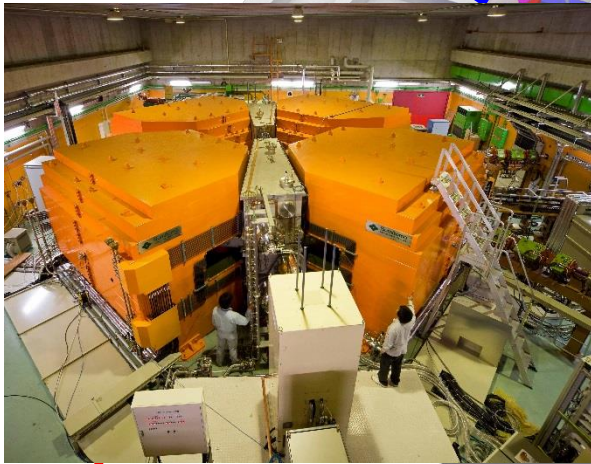
RILAC
RIKEN Heavy-ion LINAC
(1980 / 16MV)

AVF
(1989 / K70)

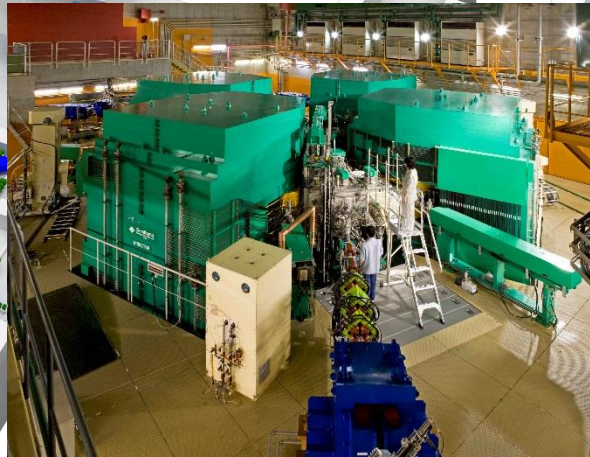
RILAC2
(2011 / 4.8 MV)

4 booster ring cyclotrons

RRC
RIKEN Ring Cyclotron
(1986 / K540)



fRC
fixed-freq. Ring Cyclotron
(2006 / K570 => K700)



IRC
Intermediate-stage Ring Cyclotron
(2006 / K980)



SRC
Superconducting Ring Cyclotron
(2006 / K2600)

RIBF accelerators

Production of intense RI beams

- Projectile fragmentation
- In-flight fission of ^{238}U beam

Major features of BigRIPS

- Large acceptances ± 50 mr, $\pm 3\%$
- Superconducting quadrupoles with large bores
- Pole-tip radius = 17 cm, pole tip field = 2.4—2.5 T
- Two-stage separator scheme

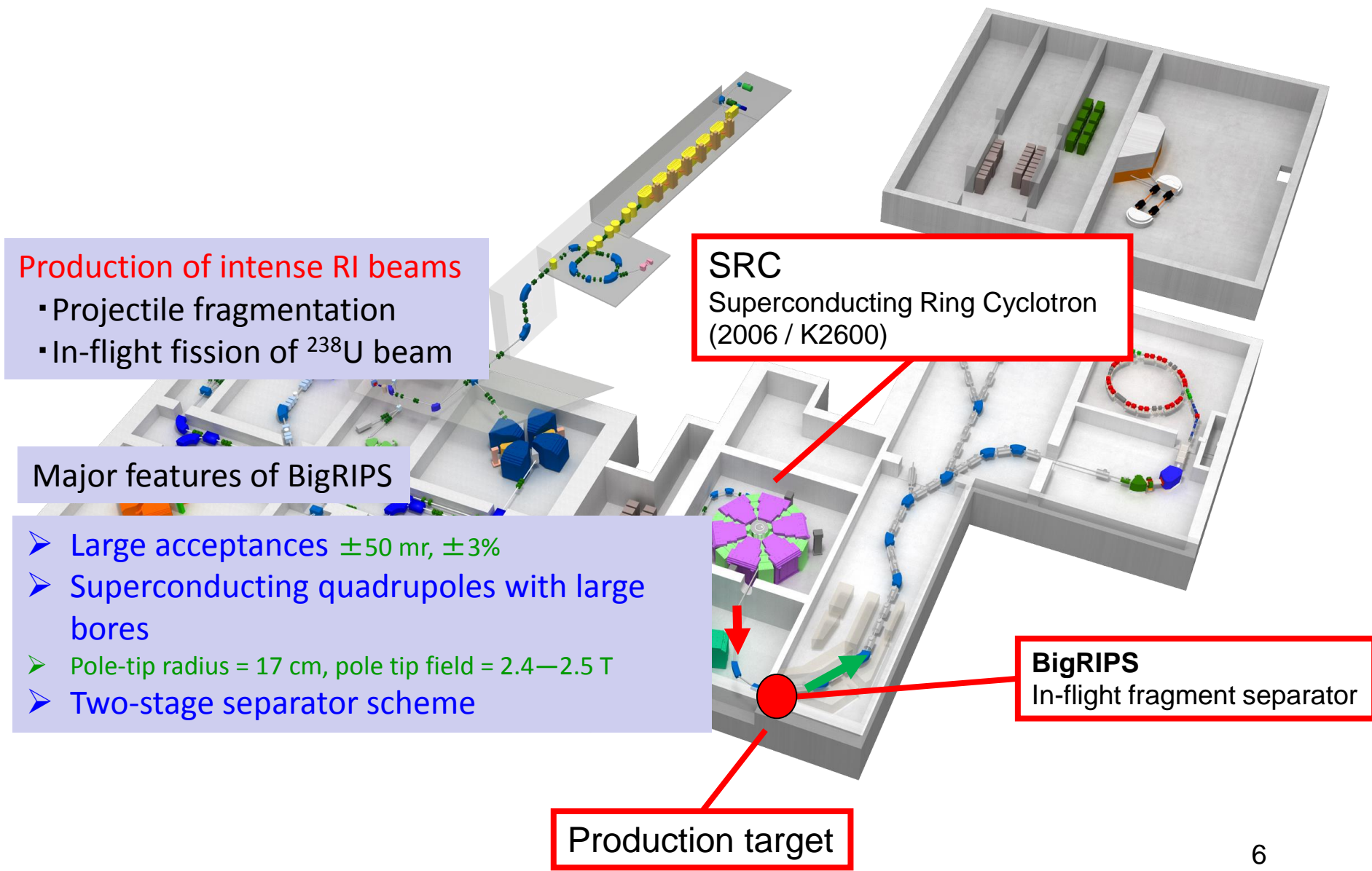
SRC

Superconducting Ring Cyclotron
(2006 / K2600)

BigRIPS

In-flight fragment separator

Production target

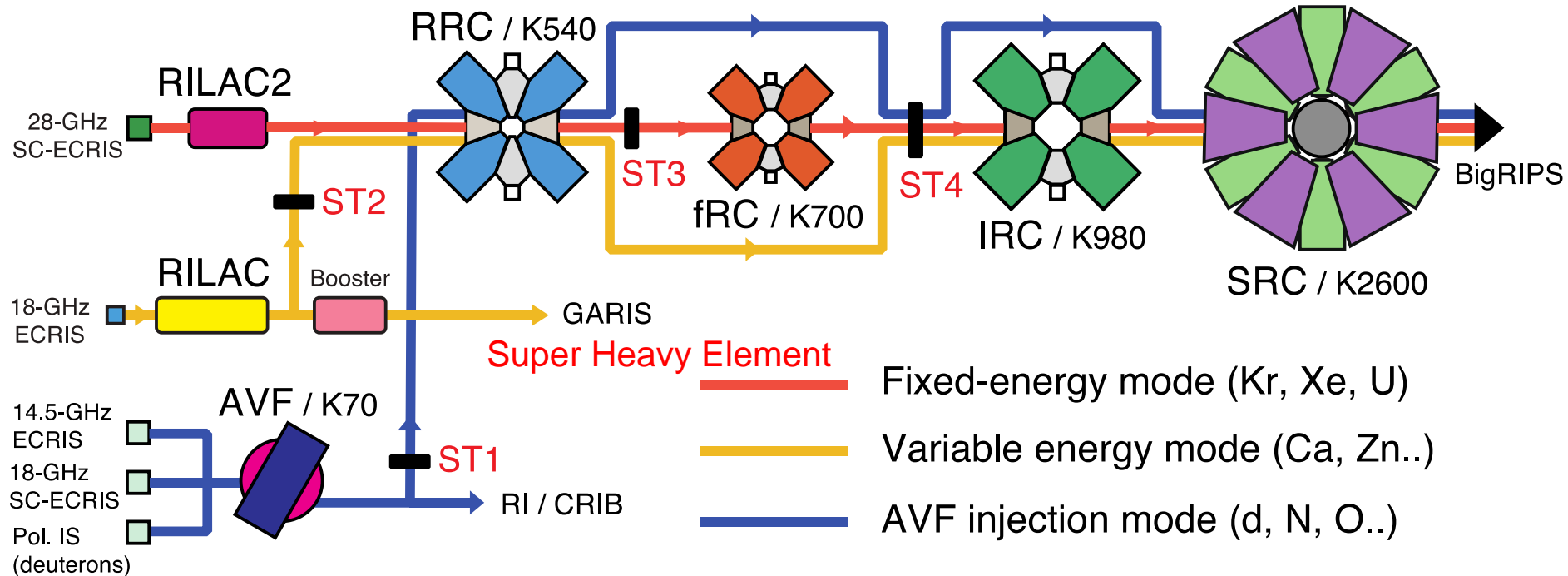


Acceleration modes

Accelerate ALL ions (from H_2^+ to U), up to 70% of the light speed, in CW mode

3 injectors + 4 booster ring cyclotrons

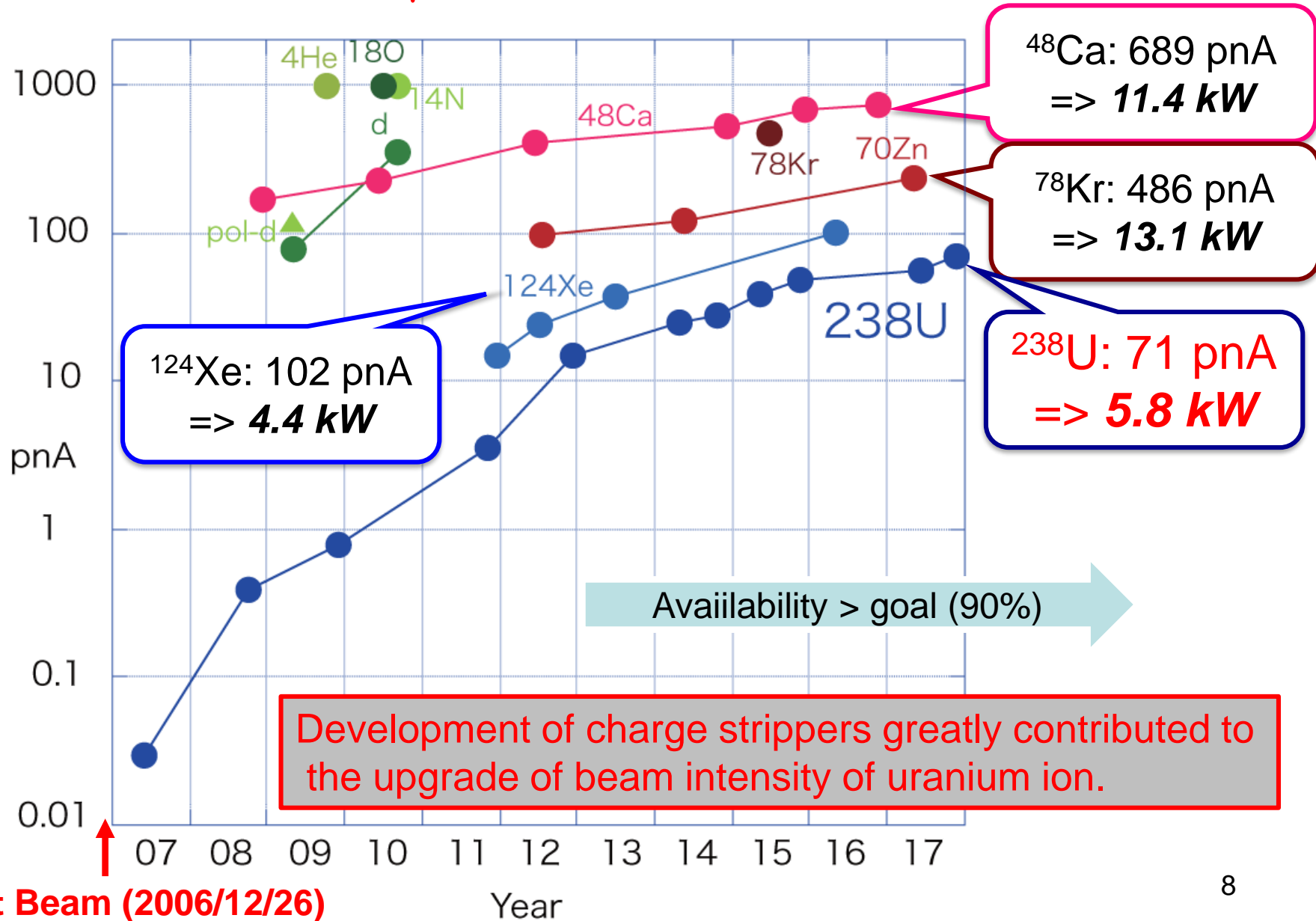
- 1) AVF-injection mode (< 440 MeV/u) : d, He, O, ...
- 2) Variable-energy mode (< 400 MeV/u) : Ar, Ca, Zn, Kr, ...
- 3) Fixed-energy mode (345 MeV/u) : Xe, U ...



STn: charge stripper

History of accelerator performance

Our goal: 1 μA (6×10^{12} #/s) for all elements



Preview

Introduction to RI beam factory

RIKEN RI Beam Factory

The first of the second-generation in-flight facilities

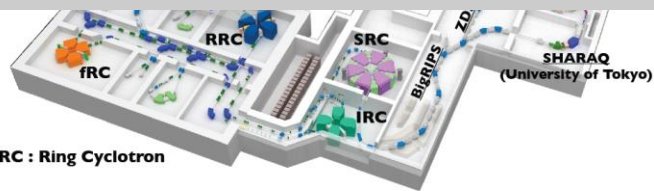
Accelerators

RILAC : RIKEN Heavy-ion linac (1981-)
AVF : K70-MeV AVF cyclotron (1989-)
RRC : RIKEN Ring Cyclotron (1986-)
fRC : fixed-frequency Ring Cyclotron (2006-)

Research Instruments

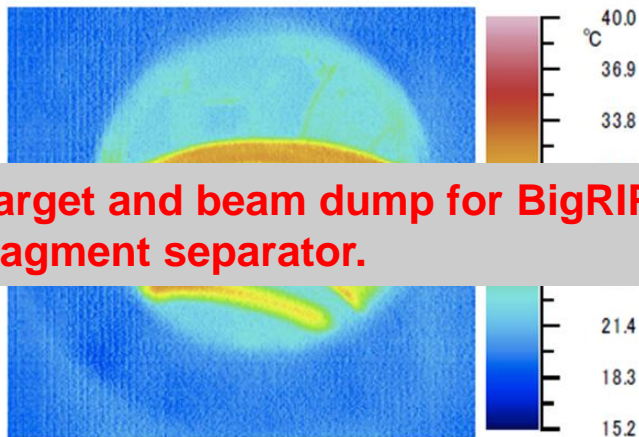
RIPS, BigRIPS : Fragment separator
GARIS : Gass-filled Recoil Ion Separator
ZDS : Zero-Degree Spectrometer
SAMURAI : Superconducting analyzer

What is RIBF?
Successful operation for 12 years



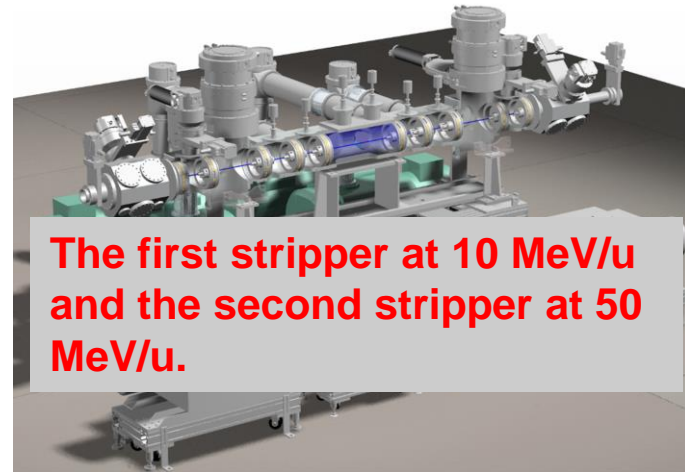
RC : Ring Cyclotron

Target & Beam Dump



Target and beam dump for BigRIPS fragment separator.

Charge strippers for uranium ion



The first stripper at 10 MeV/u and the second stripper at 50 MeV/u.

Possible Experiments at HiRADMat

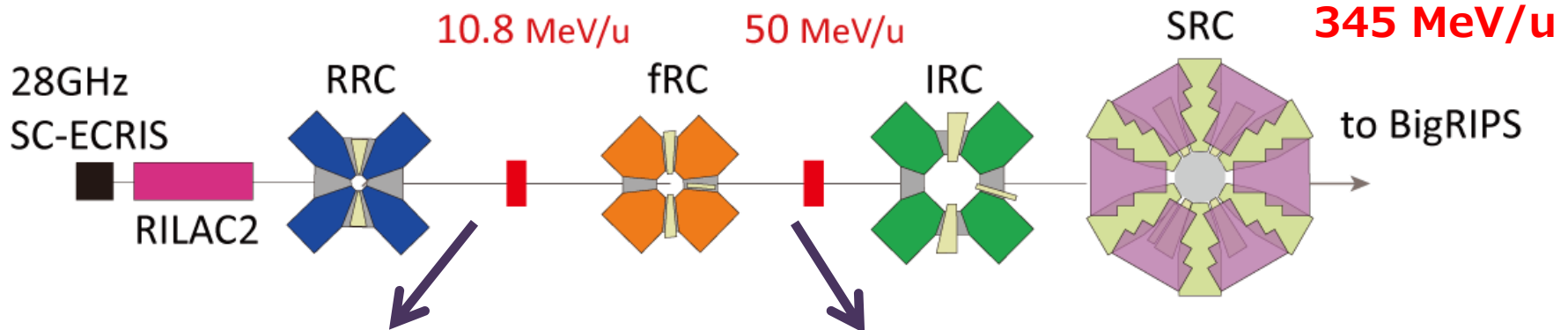


Upgrade program of RIBF accelerator

SRC EDC

Acceleration scheme of ^{238}U at RIBF

Conventional carbon foils for both strippers were used at the early stage of operation. (Lifetime and degradation of foil)

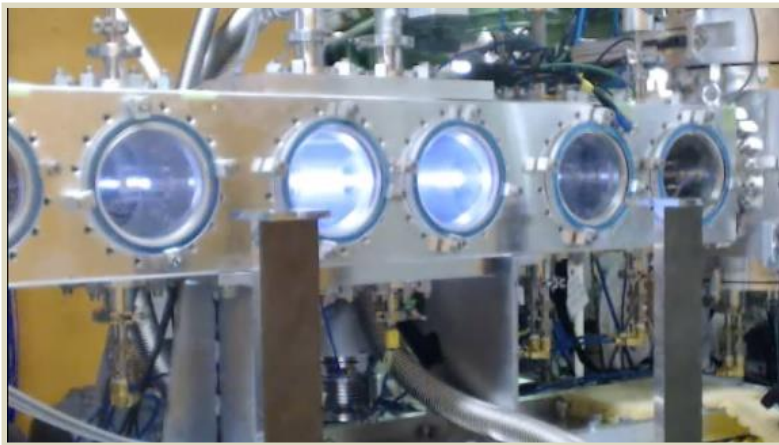


1. He gas stripper
(since 2012)

$35+ \Rightarrow 64+$ (20%)

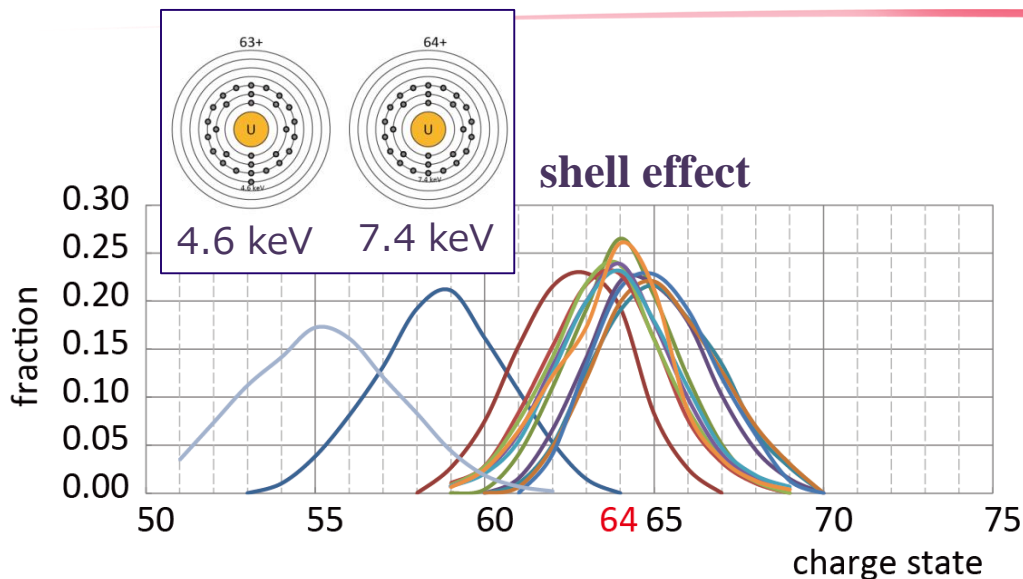
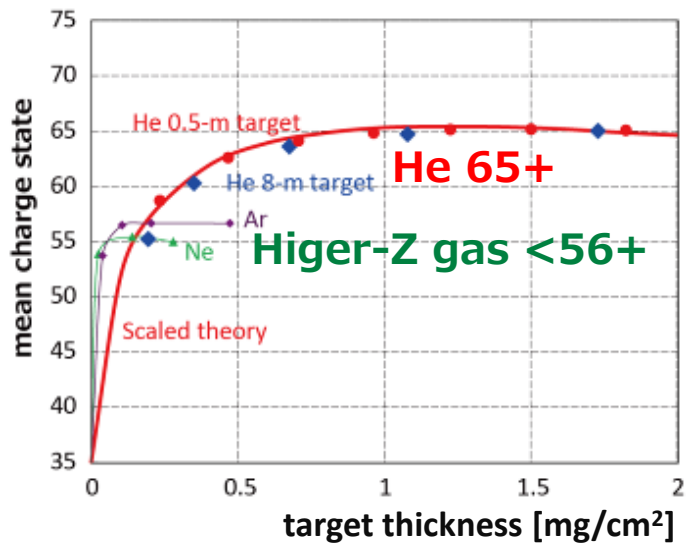
2. Rotating disk stripper
(since 2012)

$64+ \Rightarrow 86+$ (30%)



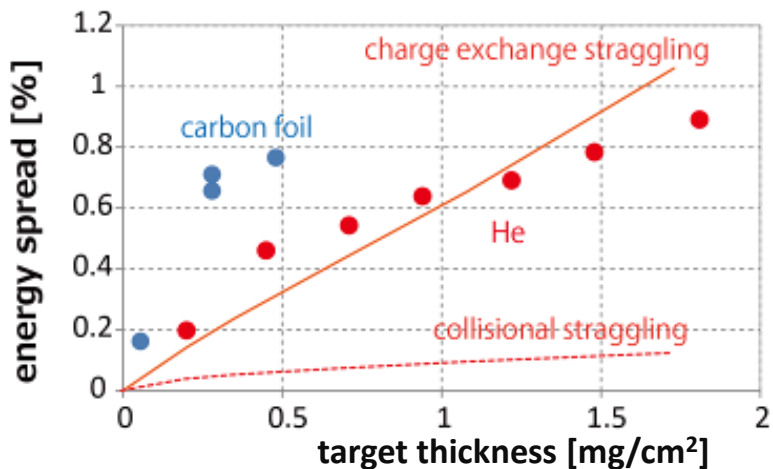
He gas stripper Fundamental data

• Charge evolution

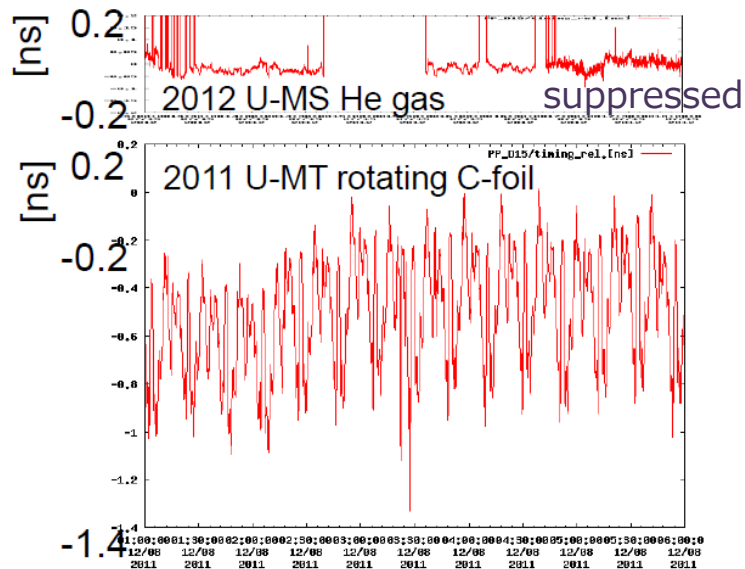


• Energy spread

Half of spread (thickness uniformity)



• Jitter of beam timing

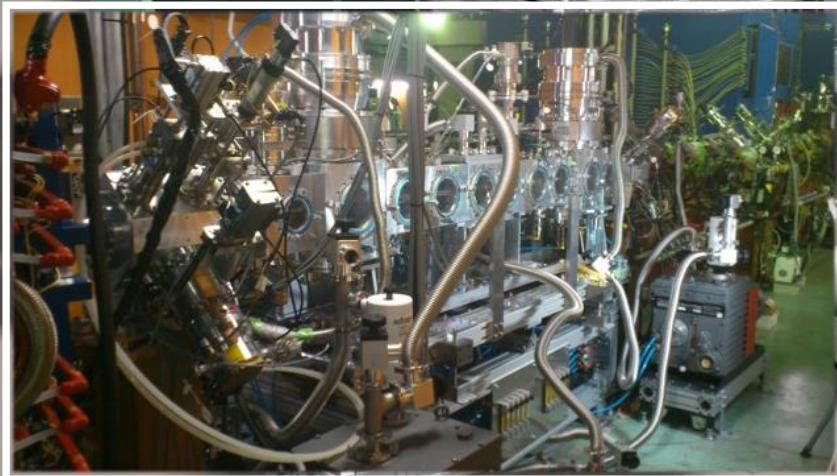
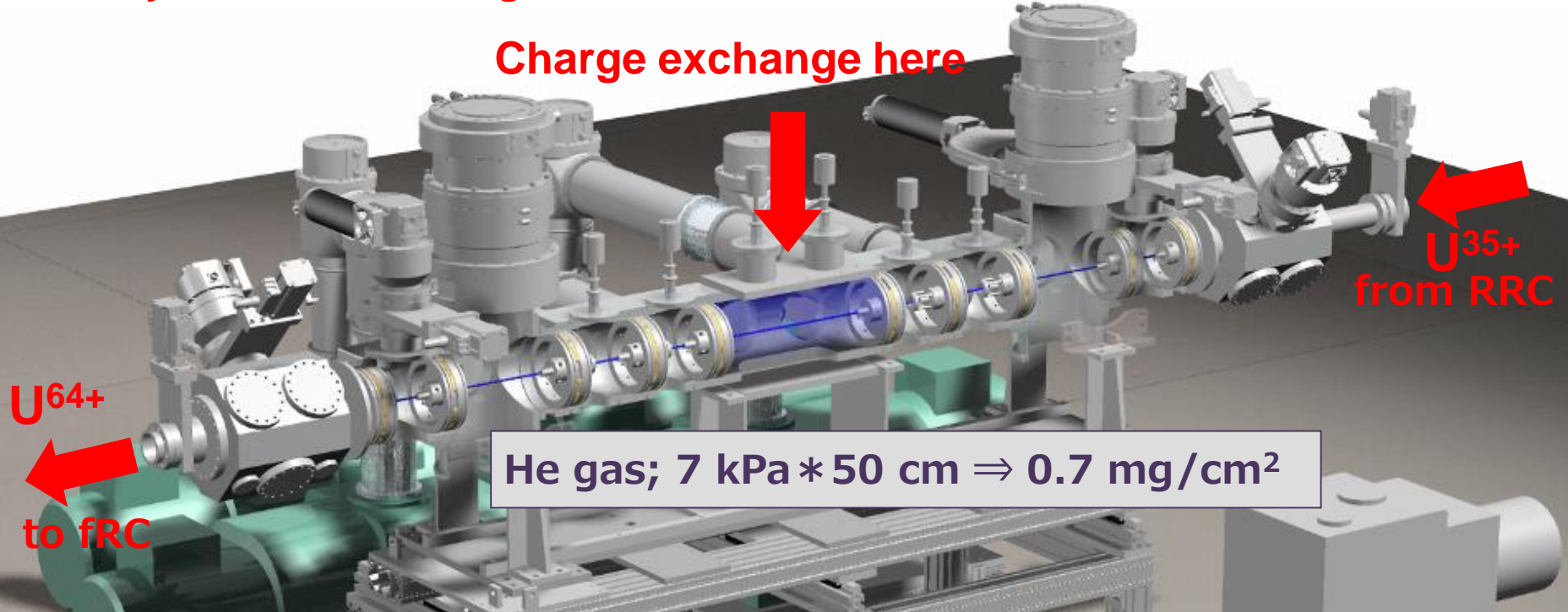


H. Imao et al., PRST-AB 15, 123501 (2012)

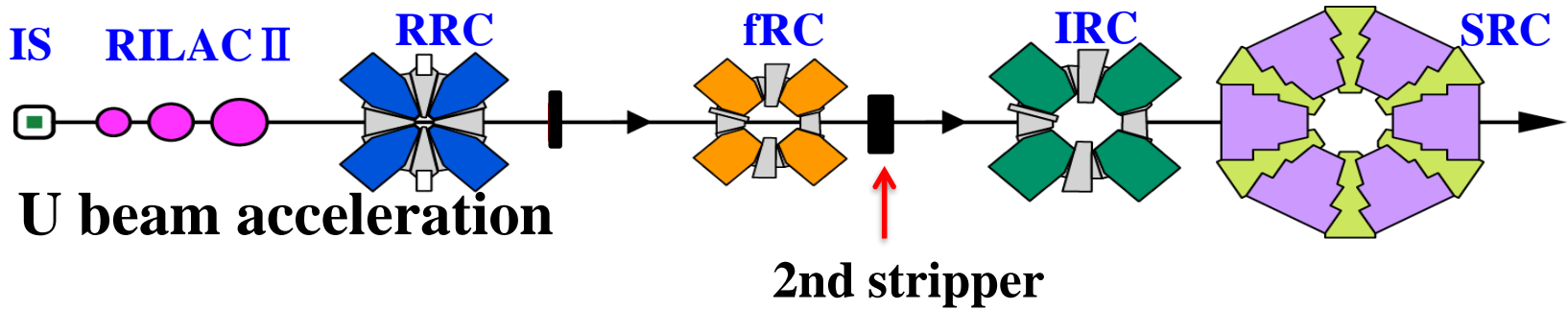
Recirculating He stripper

Primary technical challenge → windowless accumulation of He

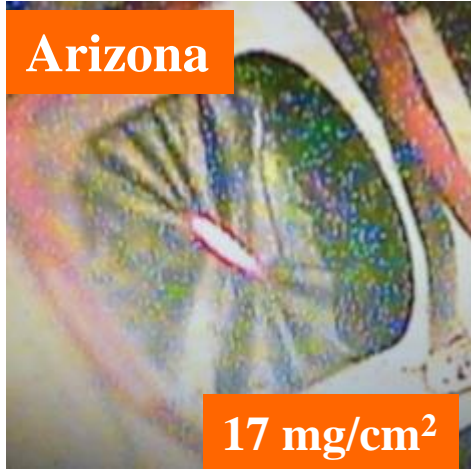
Charge exchange here



- 5-stage diff. pumping; 26 pumps
- 8 order pres. reduction; 7 kPa \Rightarrow 10^{-5} Pa
- Large beam aperture; $>\Phi 12$ mm
- He gas flow; 300 m³/day
- Unique Recycling system



$U^{64+} \rightarrow U^{86+}$
50 MeV/u



Period	2007-2011	2012-2014	2015-Now
Maximum beam intensity	2-3 eμA	12 eμA	17.5 eμA
Irradiated particles	7.12×10^{15} (71+)	1×10^{18} (64+)	2.19×10^{18} (64+)
Lifetime	9 hours	20 days	40 days (2 × Beam Time)

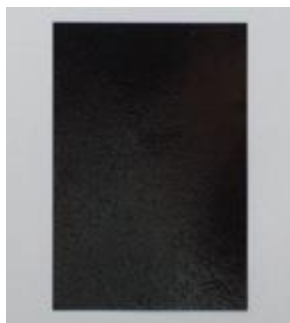
High Orientation Graphite Sheet (KANEKA)

Preparation of graphite sheet



Polyimide film
2 – 25 mm

1400 °C



Carbonized film

2900 °C



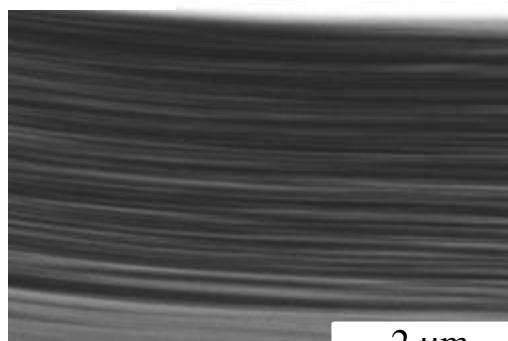
Graphite sheet
0.23 – 2.2 mg/cm²



- Flexible
- Uniform
- Robust
- Large area

Cross section image of SEM and TEM

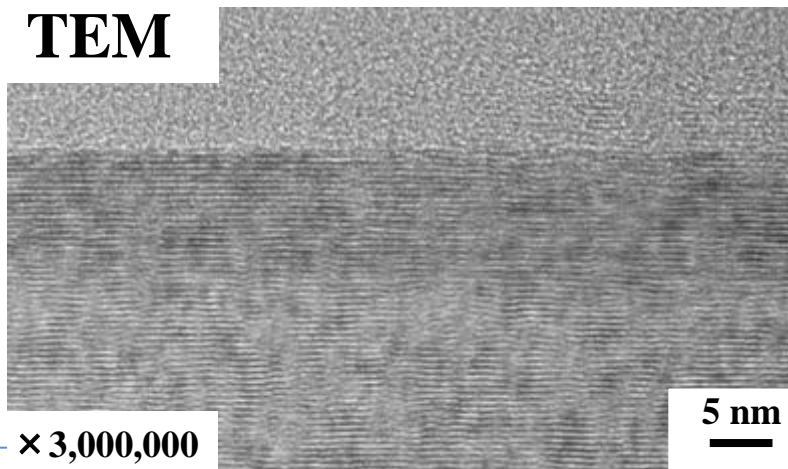
SEM



× 20k

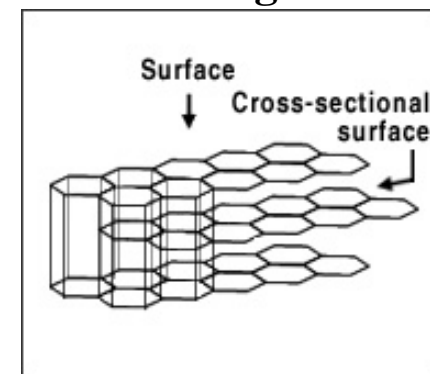
2 μm

TEM



× 3,000,000

5 nm



Crystal structure

Thermal conductivity is three times of that of Cu.

Preview

Introduction to RI beam factory

Charge strippers for uranium ion

RIKEN RI Beam Factory

The first of the second-generation in-flight facilities

Accelerators

RILAC : RIKEN Heavy-ion linac (1981-)
AVF : K70-MeV AVF cyclotron (1989-)
RRC : RIKEN Ring Cyclotron (1986-)
fRC : fixed-frequency Ring Cyclotron (2006-)

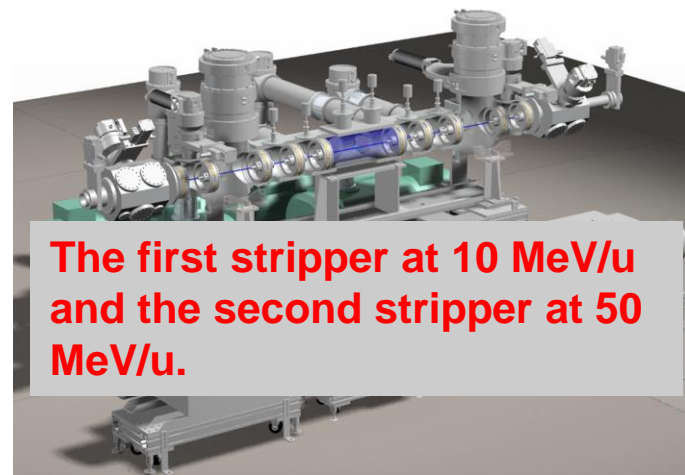
Research Instruments

RIPS, BigRIPS : Fragment separator
GARIS : Gass-filled Recoil Ion Separator
ZDS : Zero-Degree Spectrometer
SAMURAI : Superconducting analyzer

**What is RIBF?
Successful operation for 12 years**

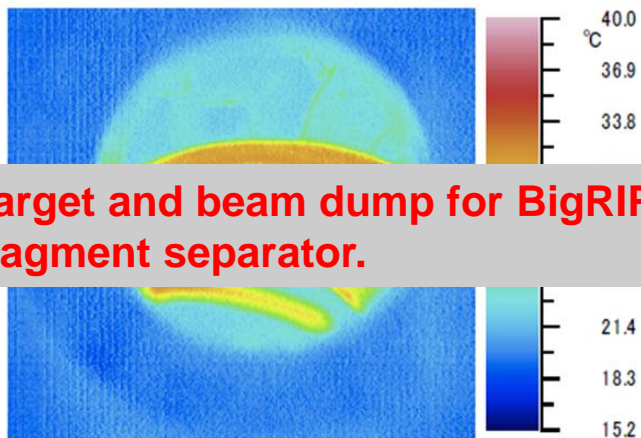


RC : Ring Cyclotron



**The first stripper at 10 MeV/u
and the second stripper at 50
MeV/u.**

Target & Beam Dump



**Target and beam dump for BigRIPS
fragment separator.**

Possible Experiments at HiRADMat



SRC EDC

Target and Beam Dump: Beam Spot and Power Density

Beam Power (^{238}U 345MeV/n, $1\text{p}\mu\text{A}=82\text{kW}$) is dissipated in a **target** and a **beam dump**.

Target

Beam Spot Size:

Small $\phi \sim 1\text{mm}$ (fwhm)

Target Thickness : various thicknesses necessary

Optimum thickness $\sim 1/3$ of the Range.

but depends on the experimental request.

Material:

Be, C, W, Pb, etc.

Melt. Point 1284, 3600, 3382, 328 °C

Beam Power in Target (Be 1/3 Range)

Prim. Beam $^{238}\text{U} \sim ^{48}\text{Ca} \sim ^{12}\text{C}$ $1\text{p}\mu\text{A}$

Trg. Thick 4.4 \sim 17.2 \sim 47.9 [mm] Be

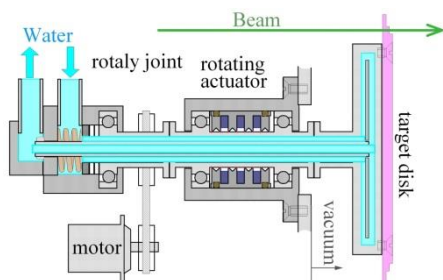
Trg. ΔE 19.7 \sim 3.2 \sim 0.9 [kW/ $1\text{p}\mu\text{A}$]

in $\phi 1\text{mm}$ 25.1 \sim 4.1 \sim 1.1 [kW/ mm^2]

in volume 5.7 \sim 0.2 \sim 0.02 [kW/ mm^3]



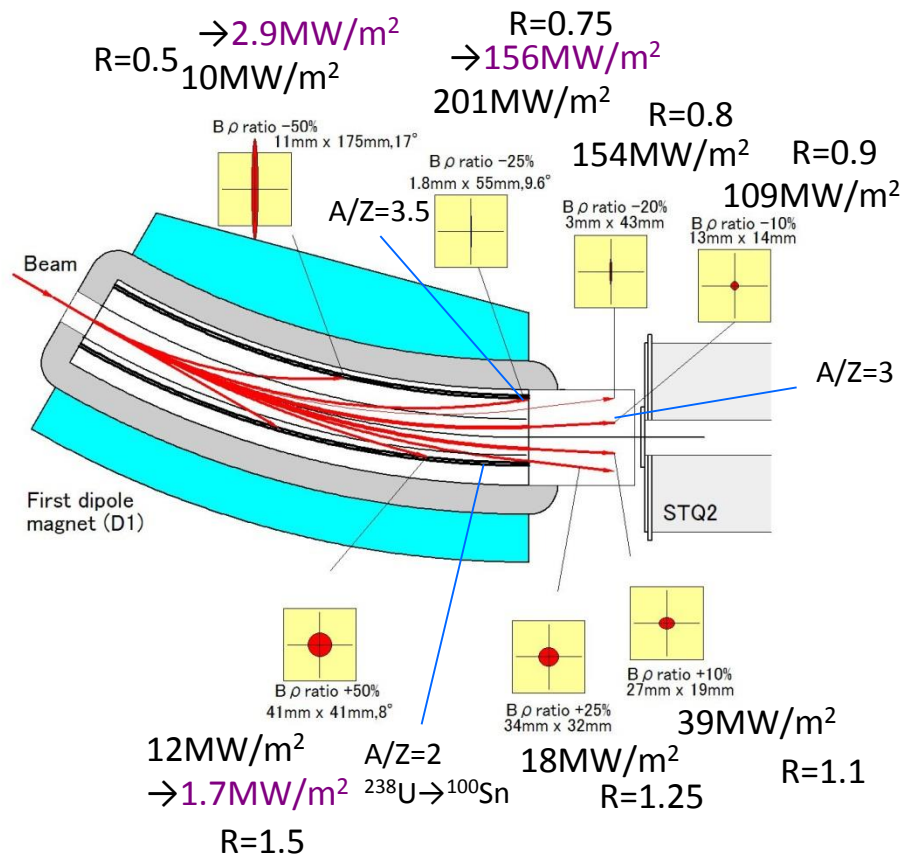
Rotating wheel target with water cooling



- Beam Dump (Beam stops inside the D1 magnet) placed inside and exit portion of D1 magnet

Beam Spot Size, Power Density

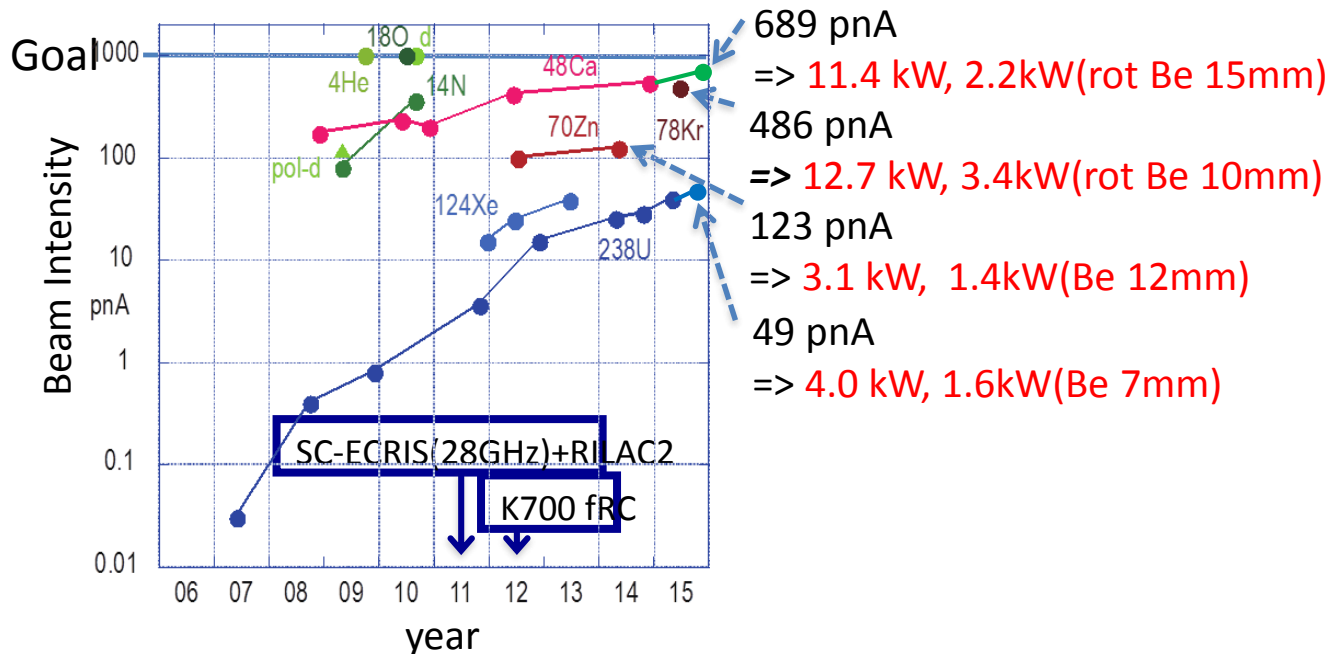
varied as RI beam setting. $R = B\rho_{\text{beam}} / B\rho_{\text{separator}}$
for the case of ^{238}U 345MeV/n with 4.4mm Be target,



Stationary system with highly efficient water cooling

Current Status of the target and beam dump system

- Construction and Installation was finished at 2006, and operation was started at 2007. (beam intensity is low)
- Designs of target and beam dump system were based on thermal model simulation.
- Tests for the cooling power were performed by monitoring the beam spot temperature in parallel with operations.
- Up to 2014, fixed targets (ladder) were used for experiments.
- **In 2015, rotating targets started for using for experiments.**
- From 2014, effective tests of cooling power became possible. (beam intensity)



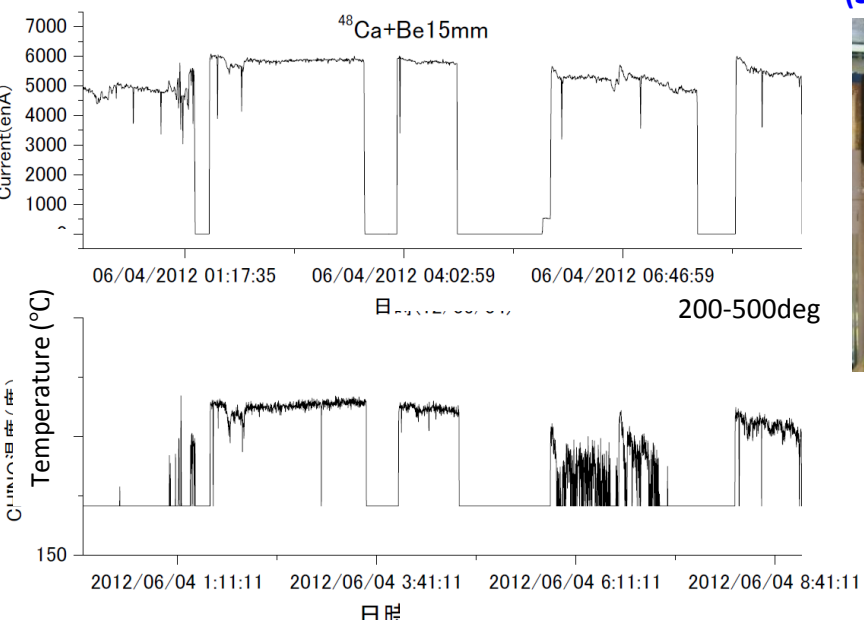
Beam-spot temperature measurement

(1) Infrared Fiber Scope



Sapphire view port & Lenz unit mounted on the Target chamber

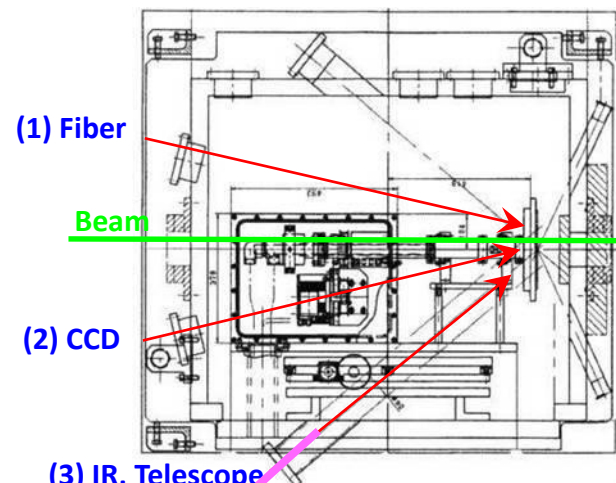
IR-FAIX43 200 ~ 500 °C InGaAs(1.55μm)



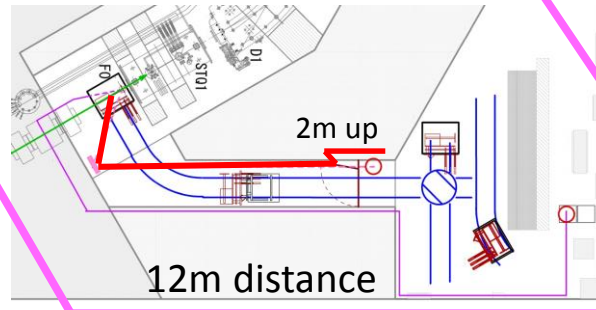
Spot (φ5mm) temperature only
Used as on-line monitor

(2) IR thermal image camera

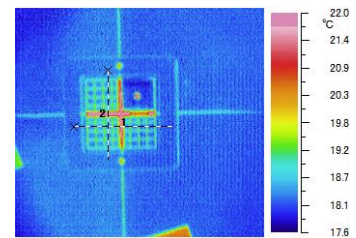
Target chamber (upper view)



IR camera:
TVS-8500 AVIO (Japan)
Very weak for radiation
Can be used only for a short time.



Temp. Calib.
Heater+Be plate, TC

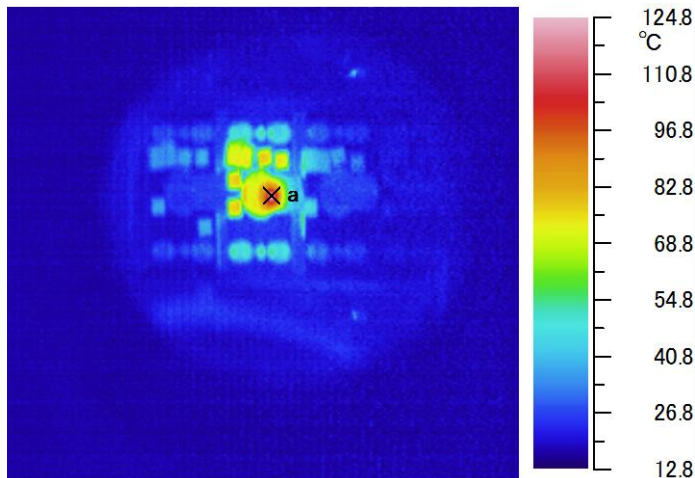


Spatial resolution (1px = 0.5mm)
0.5mm slit -> 2mm(H), 3mm(V)

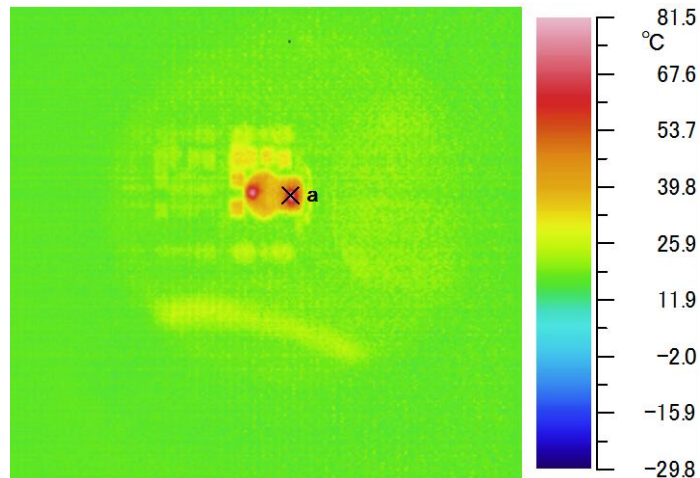
Beam spot temperatures for ^{48}Ca 345MeV/n Beam

Ladder target (fixed target)

Be 30mm, 283pnA, 1.9kW 234°C



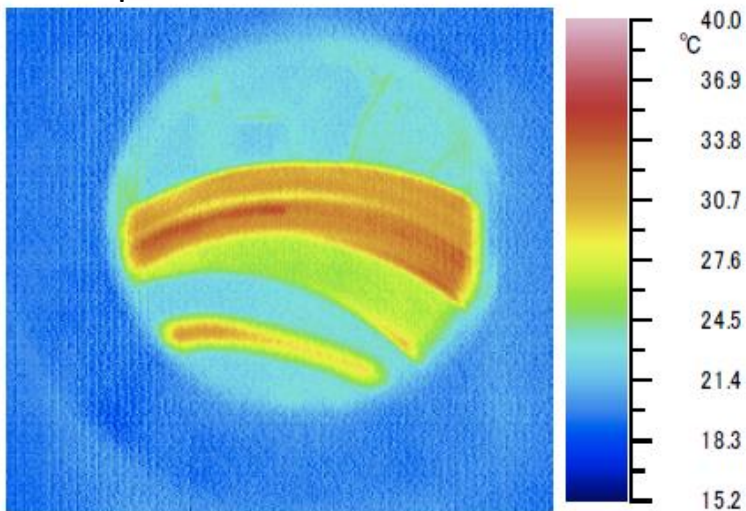
Be 15mm, 280pnA, 0.88kW 282°C



Rotating target

Be 15mm, 420pnA, 100rpm 1.3kW

Beam spot 84°C



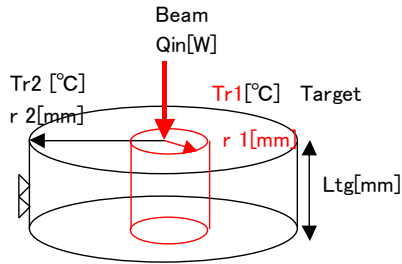


Beam spot temperatures for various beam

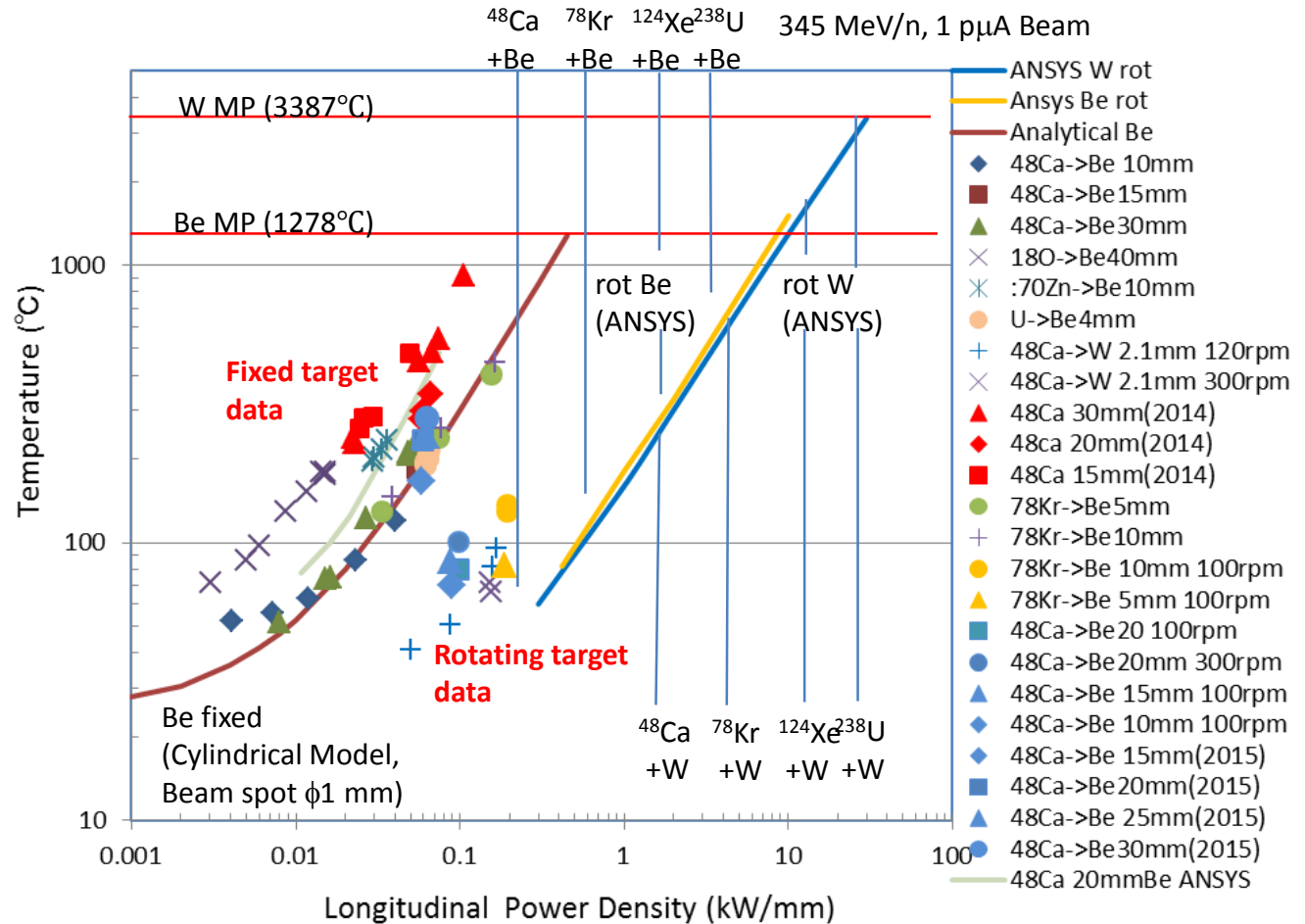
Various combination of beams and target thicknesses →

Deposited Power/target thickness is relatively well measure.

((Cylindrical model))
analytical model



Tr1 : Beam Spot Temp.
 $= Tr2 + Q_{in} \cdot \ln(r2/r1) / (2\pi\kappa Ltg)$
 $Q_{in} = I_{beam} \cdot dE$
 $\propto dE / Ltg$



Fixed Target: agree with a simple cylindrical model → heat transfer coeff. Is not important?
some data are higher → thermal contact between target and ladder is bad?
ANSYS calc. → Zeren Korkulu's talk

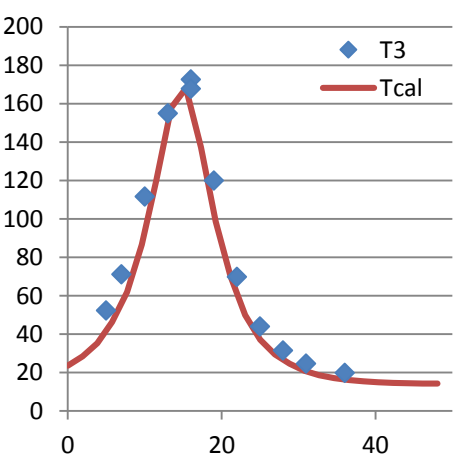
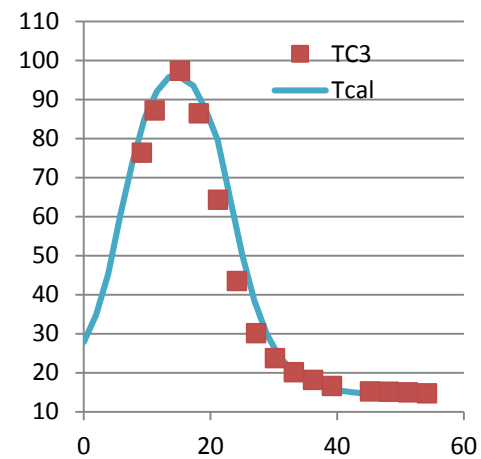
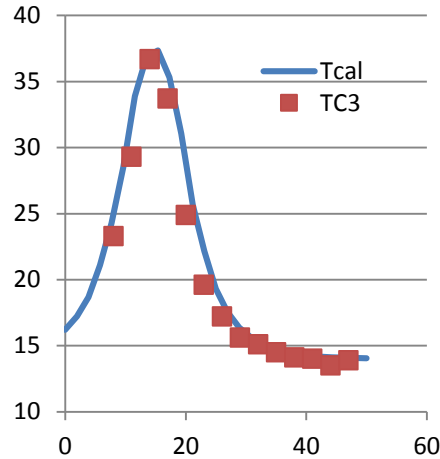
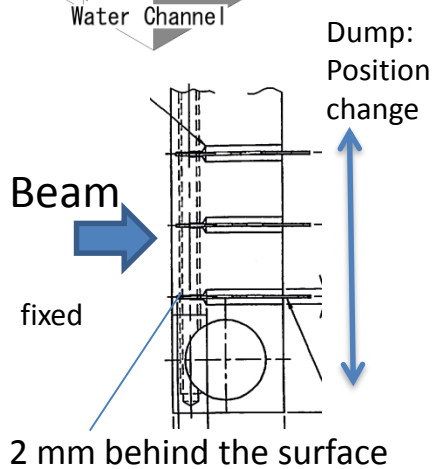
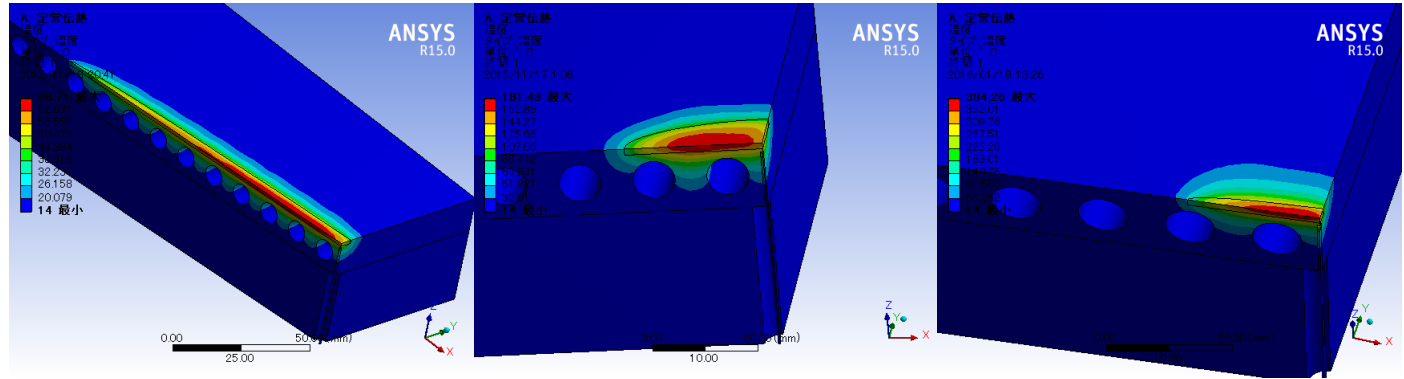
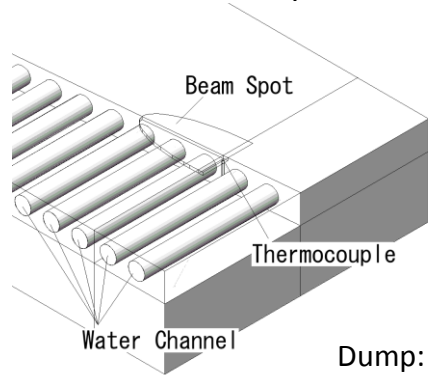
Rotating Target: higher temperature than the initial estimation → need detailed simulations

Extensive simulations with ANSYS are now undergoing.

Temperature measurement with ^{48}Ca 345MeV/n 500pA (8.3kW)

Beam spot size	4.5x141	8.8x28.1	1.9x23.6
Heat density (MW/m ²)	3.88	10.1	53.5
Cooling water speed (m/s)	10	10	10
Max. Temp (°C):	68.7	182	394
Max. Temp at cooling channel(°C) :	44.2	129	179
Thermocouple Temp.(°C) :	37.43	96	168
Max heat flux at cooling channel(MW/m ²):	2.99	9.32	23.2

Thermo-couples mounted on the exit beam dump



Change the beam optics -> various beam spots, Heat densities : good agreements (H.T.C.)

Preview

Introduction to RI beam factory

Charge strippers for uranium ion

RIKEN RI Beam Factory

The first of the second-generation in-flight facilities

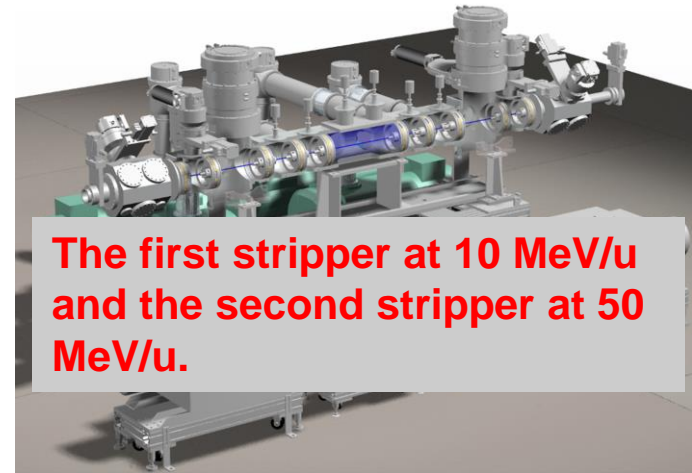
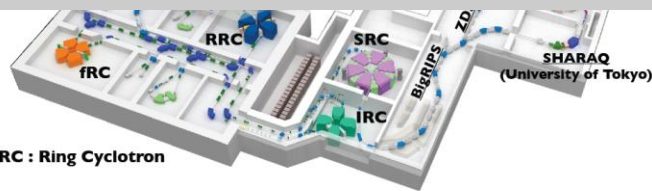
Accelerators

RILAC : RIKEN Heavy-ion linac (1981-)
AVF : K70-MeV AVF cyclotron (1989-)
RRC : RIKEN Ring Cyclotron (1986-)
fRC : fixed-frequency Ring Cyclotron (2006-)

Research Instruments

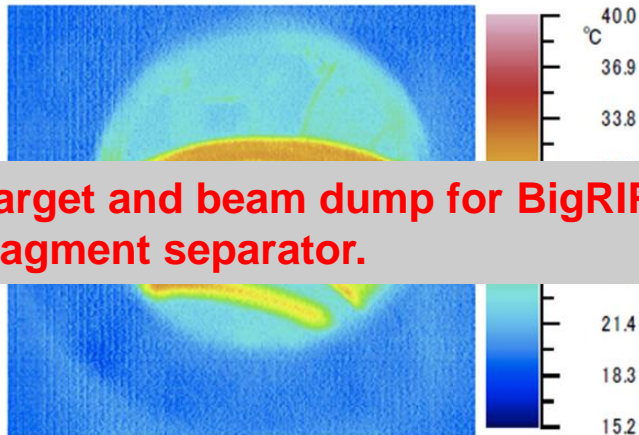
RIPS, BigRIPS : Fragment separator
GARIS : Gass-filled Recoil Ion Separator
ZDS : Zero-Degree Spectrometer
SAMURAI : Superconducting analyzer

**What is RIBF?
Successful operation for 12 years**



**The first stripper at 10 MeV/u
and the second stripper at 50
MeV/u.**

Target & Beam Dump



**Target and beam dump for BigRIPS
fragment separator.**

Possible Experiments at HiRADMat



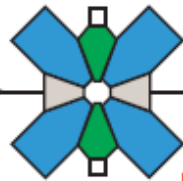
**Upgrade program of RIBF
accelerator**

RIBF upgrade for higher U intensity

Baseline+

RILAC2
($\sim 300 \text{ e}\mu\text{A}$
 $= 8.5 \text{ p}\mu\text{A}$)

RRC



U35+

ST
 $\times 1/5$

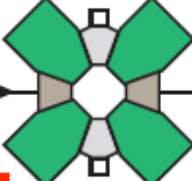
fRC



U64+

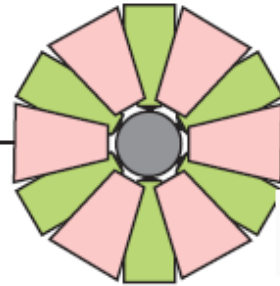
ST
 $\times 1/4$

IRC



U86+

SRC

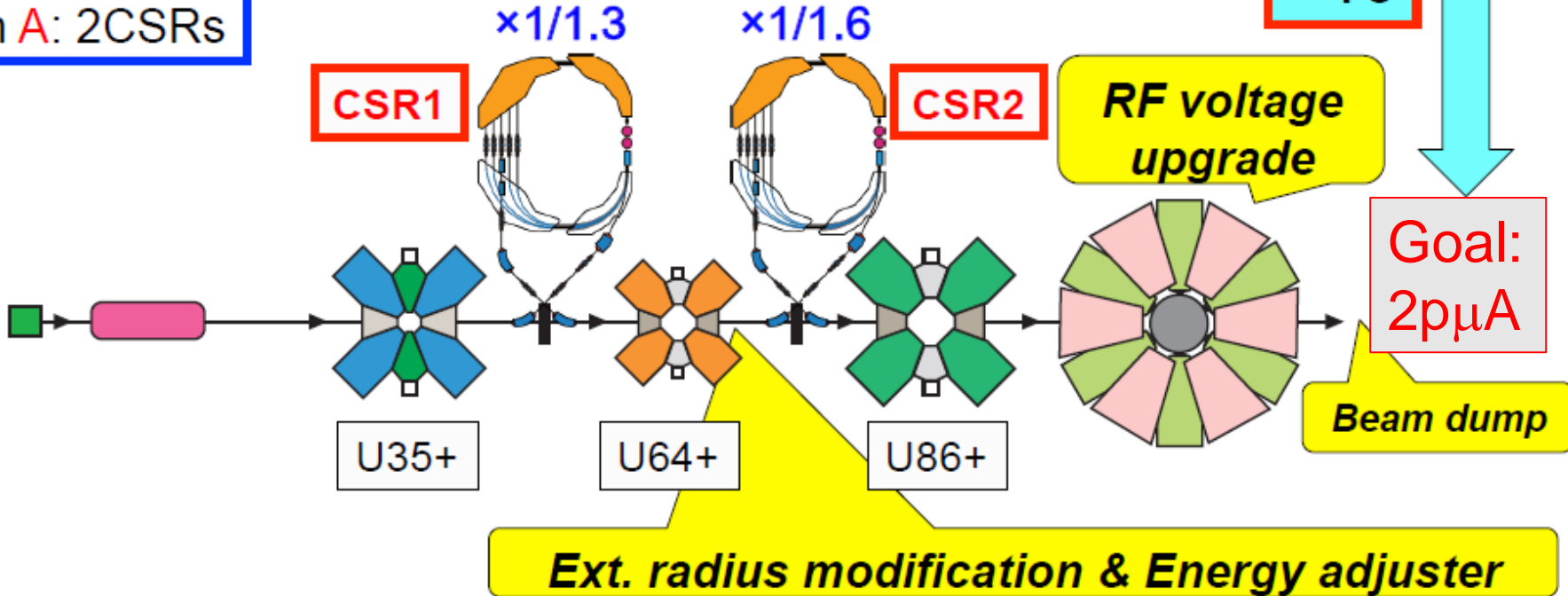


Now:
70 pA

BigRIPS
($\sim 200 \text{ pA}$)

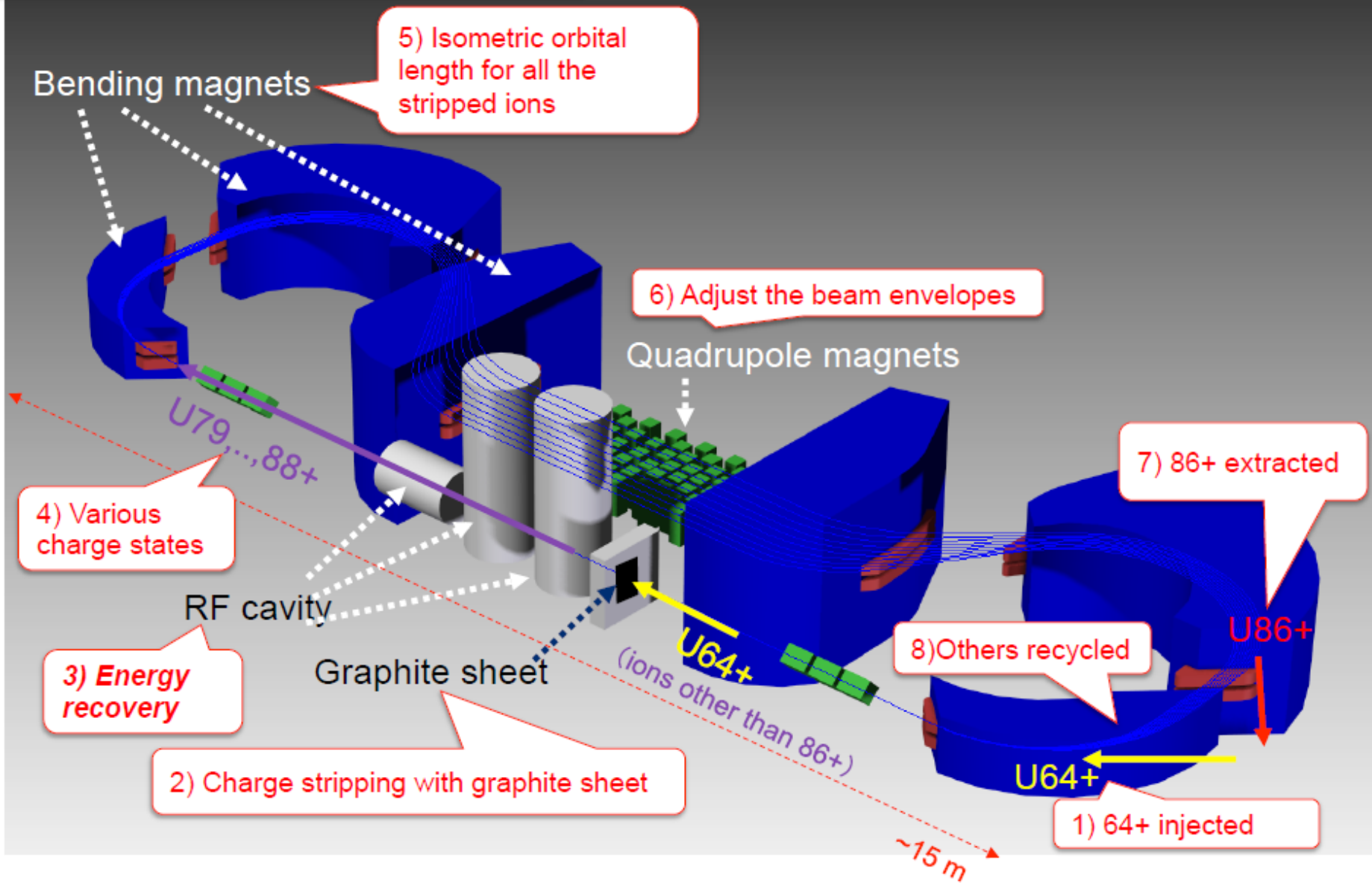
Increase stripping efficiency

Plan A: 2CSRs



Charge Stripper Ring

Increase stripping efficiency



Experiments at Hiradmat for upgrade program in RIBF

- Comparison of the two beams

> Pb RIBF after upgraded (2puA)

	Pb(Hiradmat)	U(SRC, BigRIPS)	U (1st Stripper)	U (2nd Stripper)
Type of Beam	Pulsed	CW	CW	CW
Beam Energy	173.5 GeV/u	345 MeV/u	10 MeV/u	51 MeV/u
Averages current (#/s)	2.8E+08	1.2E+13	2.52E+13	1.92E+13
Pulse Energy/52 bunches (J)	21000	0.4696692	0.02858856	0.111086976
Bunch intensity	7.00E+07	6.60E+05	1.39E+06	1.06E+06
No of Bunches	52	-	-	-
Bunch spacing (ns)	100	55	55	55
Cycle Length (s)	13.2	-	-	-
DDX (MeV/(mg/cm2))	14.8	25	125	65
DDX/pulse (MeV/(mg/cm2))	5.39E+10	8.58E+08	9.01E+09	3.57E+09
DDX/pulse (Relative)	1.00E+00	1.59E-02	1.67E-01	6.63E-02

DDX/pulse in HiRADMat is comparable to those in RIBF.



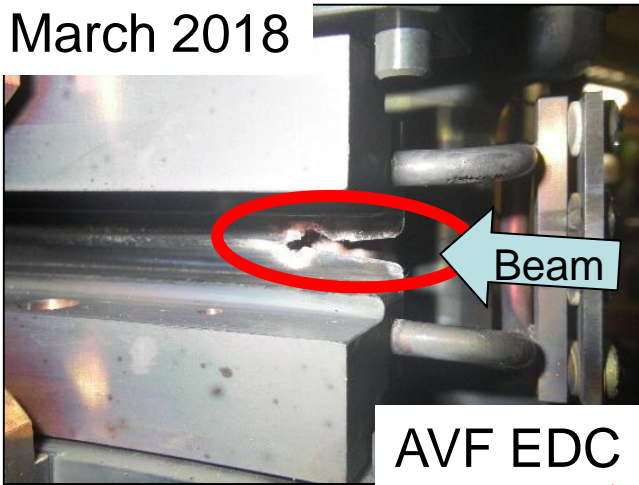
Kaneka foil

BigRIPS target

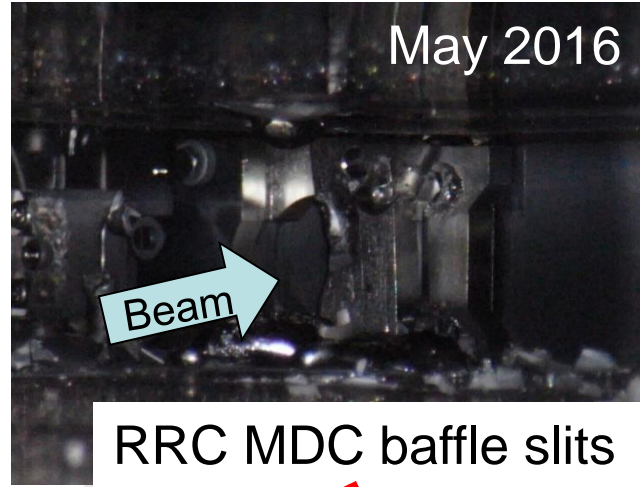
Accelerator components
(EDC & Baffle slits)

Devices damaged by ~kW beams (current situation)

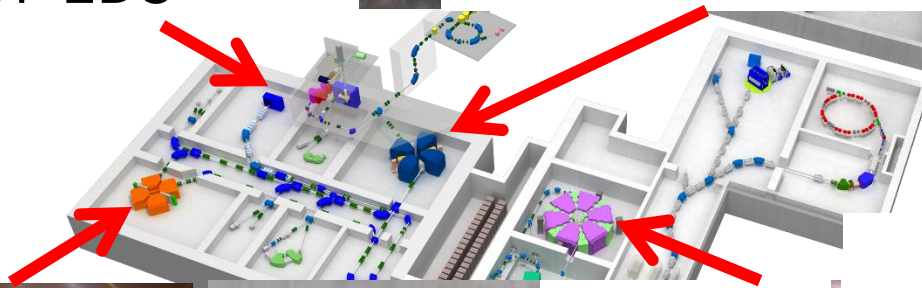
March 2018



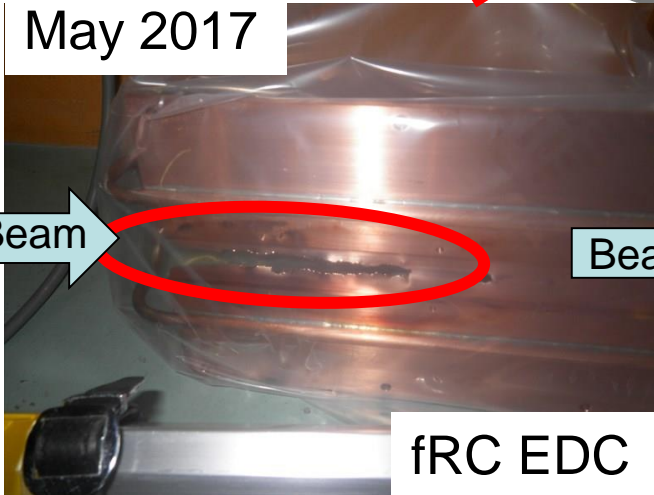
May 2016



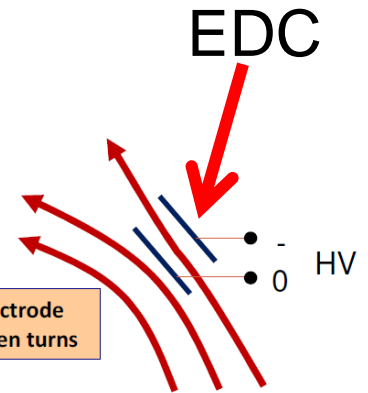
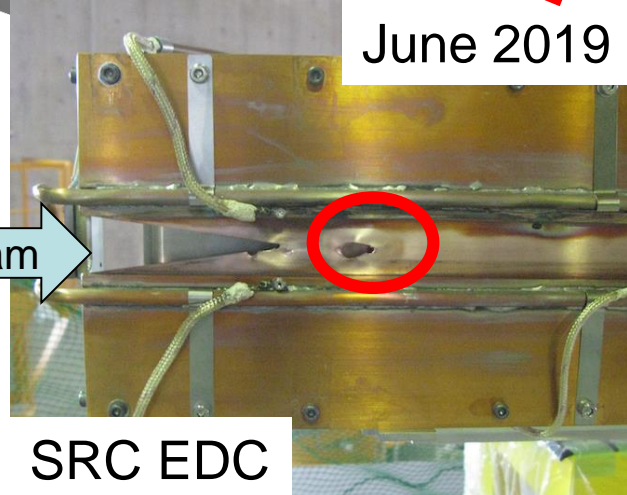
Damage will be 20 times!



May 2017

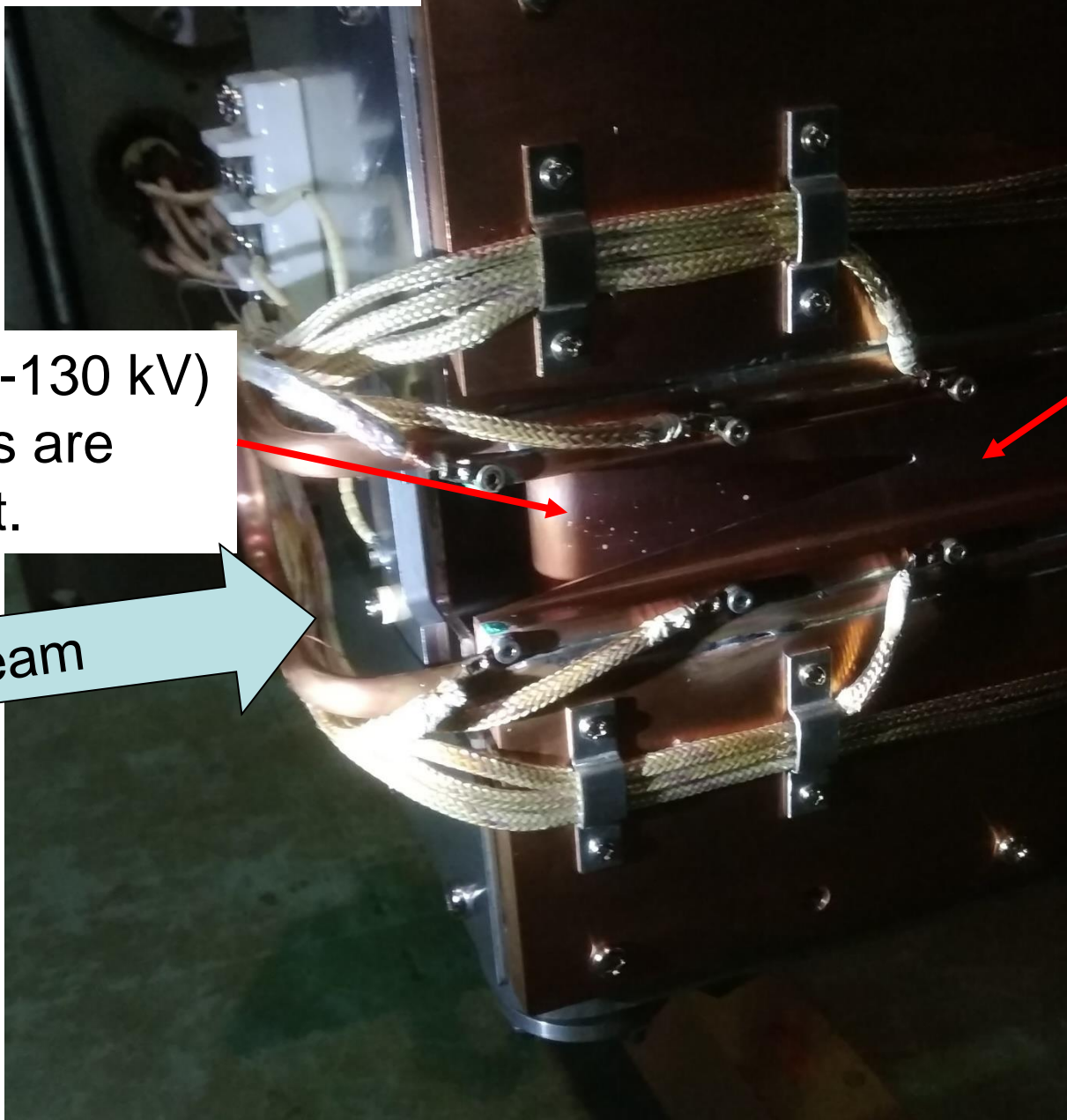


June 2019



Beam extraction in the cyclotrons.

Beam induced dust



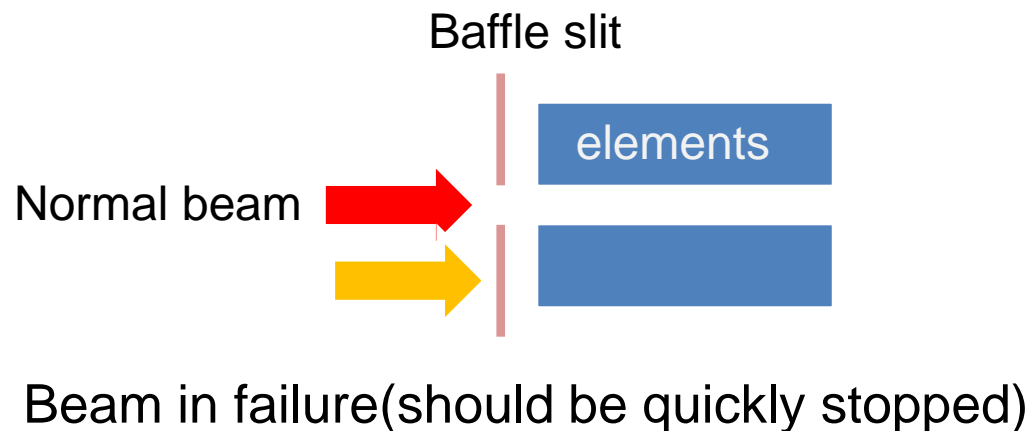
Electrode (-130 kV)
Small dusts are
sticked to it.

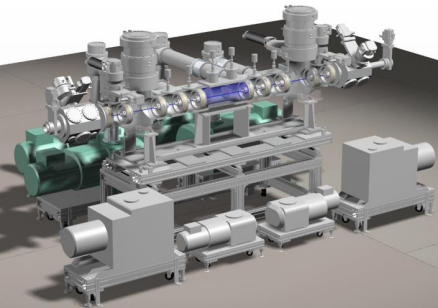
Beam

Septum
(0V)

We need fast interlock system.

- How fast does it stop the beams?
- How strong are the accelerator components such as the EDCs and the baffle slits against the short pulsed beam?
- The EDC and buffles are irradiated by pulsed beam in the case of failure of accelerators.
- HiRADmat experiments will give us the good severe tests of the EDC and buffles (sample test).

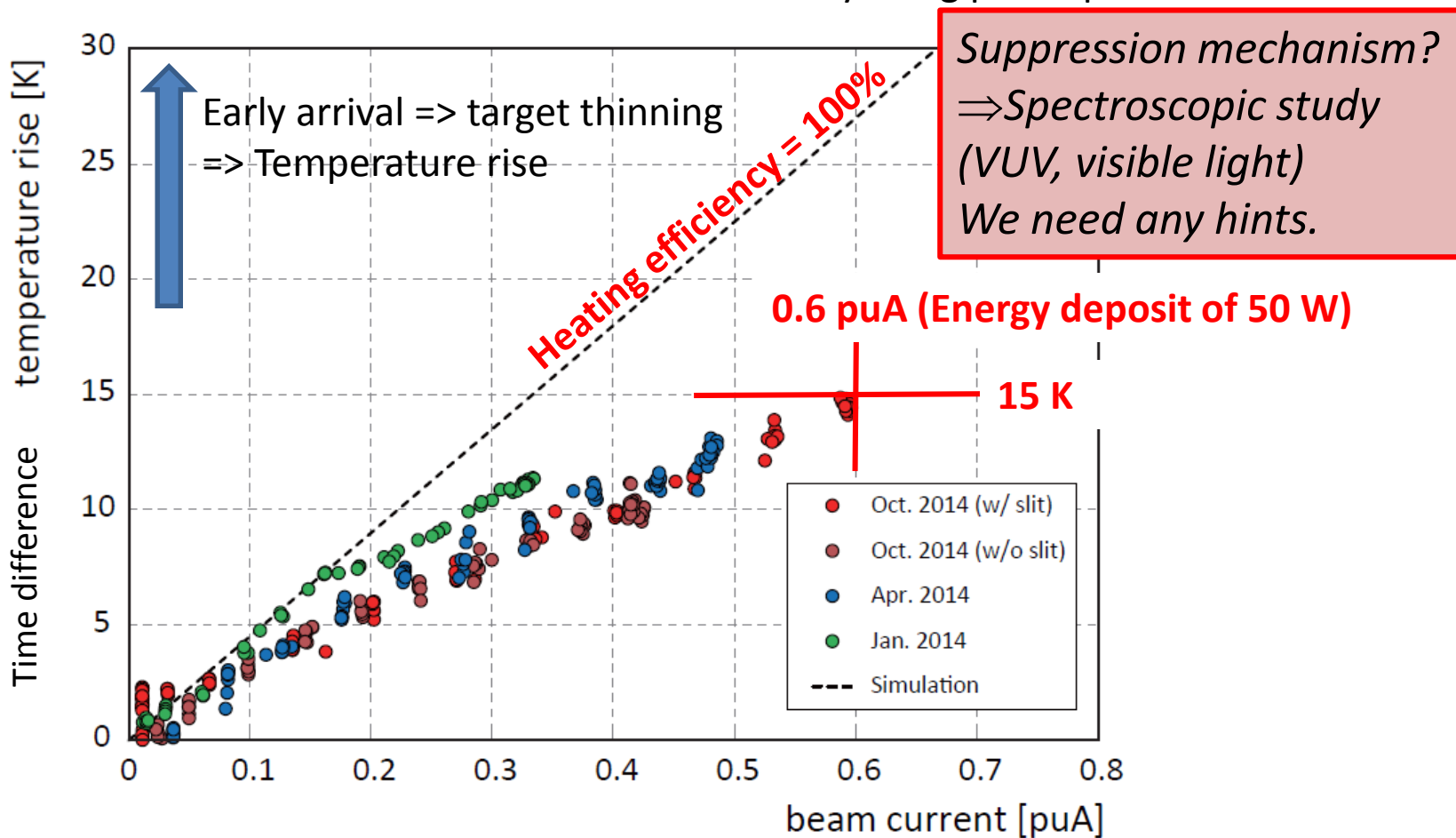




Target thinning of He stripper by heat load

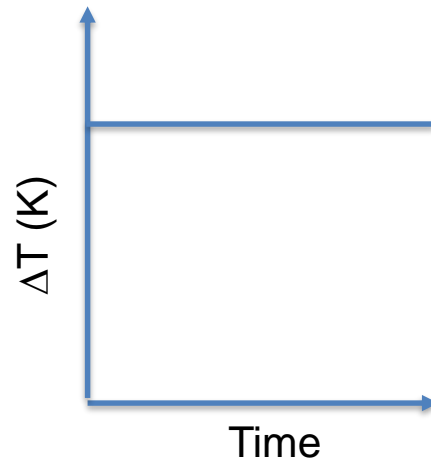
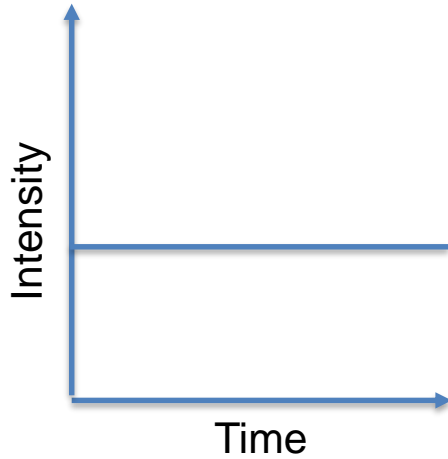
Target thinning caused by the heat load due to uranium beams will determine the application limit of gas stripper.

The TOF of U^{64+} beams as a function of the beam intensity using phase probes.

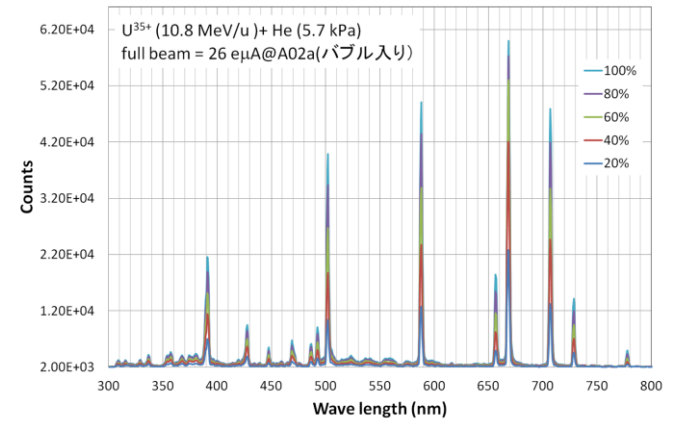


Possible experiments on He gas stripper

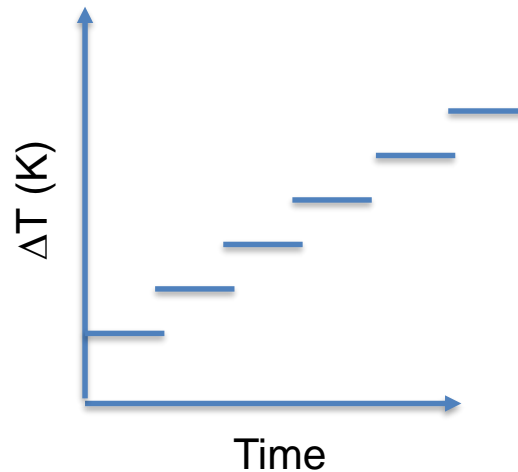
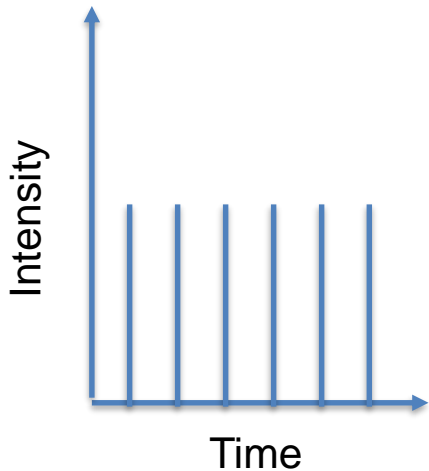
RIBF (Equilibrium)



Spectroscopy (ex. Visible light)



HiRADMat (pre-Equilibrium)



Spectroscopy



Review

Introduction to RI beam factory

Charge strippers for uranium ion

RIKEN RI Beam Factory

The first of the second-generation in-flight facilities

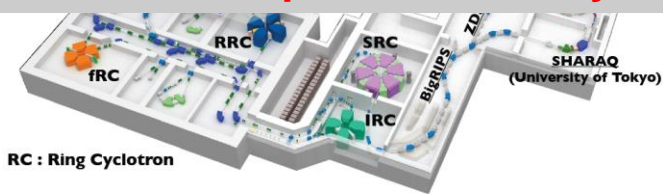
Accelerators

RILAC : RIKEN Heavy-ion linac (1981-)
AVF : K70-MeV AVF cyclotron (1989-)
RRC : RIKEN Ring Cyclotron (1986-)
fRC : fixed-frequency Ring Cyclotron (2006-)

Research Instruments

RIPS, BigRIPS : Fragment separator
GARIS : Gass-filled Recoil Ion Separator
ZDS : Zero-Degree Spectrometer
SAMURAI : Superconducting analyzer

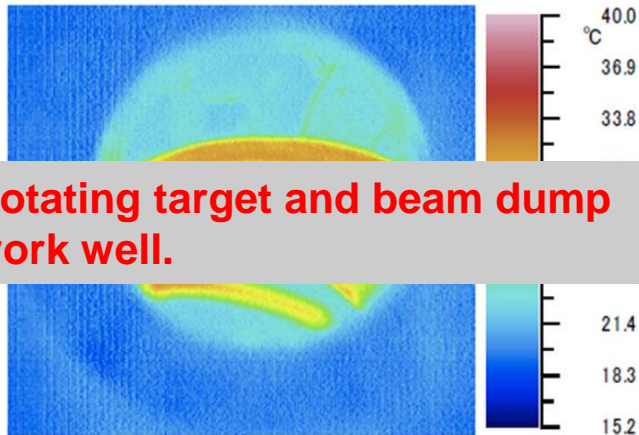
**RIBF is RI beam factory.
Successful operation for 12 years**



He gas stripper and Kaneka foils work well.

Target & Beam Dump

Possible Experiments at HiRADMat



Rotating target and beam dump work well.



**DDX/pulse is similar.
We like to have heavy ions in HiRADMat.**

SRC EDC