

Large Area Superconducting TES Spiderweb Bolometer for CMB Polarisation Measurements for the LSPE balloon borne telescope



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Abstract: Detecting B-mode polarization at large angular scales of the Cosmic Microwave Background (CMB) is one of the main challenges in modern observational Cosmology. Superconducting TES Bolometers are a suitable detector choice for the 10^{-17} WHz^{-1/2} range requirement on NEP. We present the development status of a large area spider-web bolometer for CMB measurements for the LSPE telescope. The bolometer has a 10-mm diameter suspended Si₃N₄ membrane with a mesh size of 250 μm suspended with a thin leg structure. The TES sensor is a Ti/Au bilayer with T_C tuned in the 500-550 mK range electronically coupled with a Bi/Au microwave absorber. Fine tuning of detector's parameters, heat capacity C and thermal conductivity G, has been made in order to reduce the time constant τ of the bolometer.

LSPE/SWIPE experiment^{1,2}

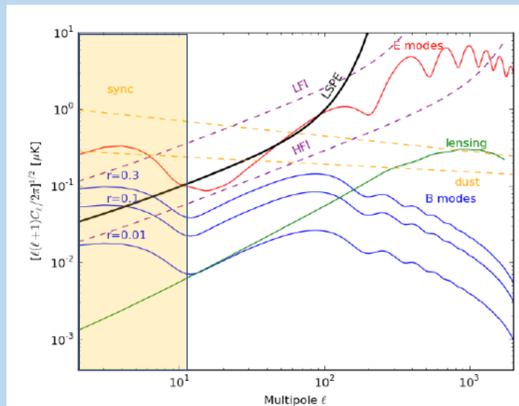
The SWIPE instrument of Large Scale Polarization Explorer is a stratospheric balloon borne telescope aimed at measuring the B-mode CMB polarization at large angular scale.

Its primary target is to improve the limit on the tensor to scalar perturbations amplitude ratio down to $r=0.03$, at 99.7% confidence level.

The mission is optimised for large angular scales, with coarse angular resolution (about 2 degrees FWHM) and wide sky coverage (25% of the sky).

The full LSPE project is composed of two instruments: SWIPE (balloon-borne telescope) and STRIP (ground base telescope Tenerife).

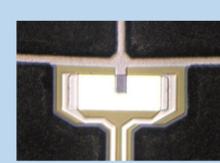
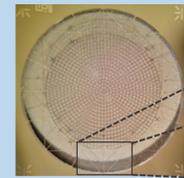
SWIPE telescope will fly in a circumpolar long duration balloon mission during the polar night. It will use an array of 326 spiderweb TES bolometer, cooled at 300 mK. Large throughput multi-mode bolometers and rotating Half Wave Plates (HWP), to survey the sky in three bands at 140, 220 and 240 GHz.



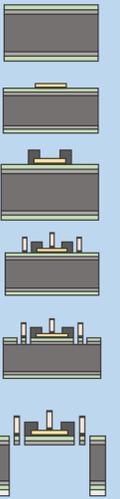
Fabrication Process

Wafer composition
 Si 380 μm
 SiO₂ 300 nm
 Si₃N₄ 1500 nm
 TES film thickness:
 Ti 80 nm
 Au 20 nm

Absorber film thickness:
 Ti 8 nm
 Au 10 nm
 Bi 570 nm
 Au 10 nm



- 1 - Starting Si wafer
- 2 - TES deposition
- 3 - Electrical contact deposition
- 4 - Absorber deposition
- 5 - Membrane etching in RIE
- 6 - Backside RIE etching and membrane suspension



Spider Web geometry

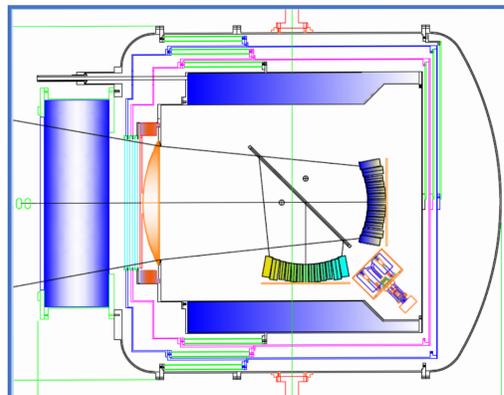
A large area absorber is necessary for multimode detection



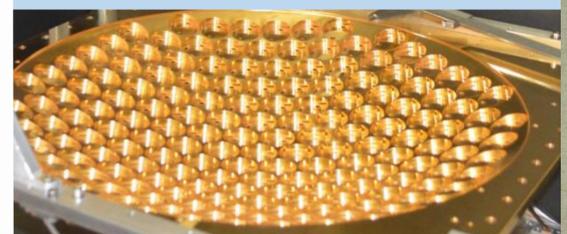
Absorber diameter 8 mm
 SW mesh size 250 μm
 Chip dimension 15 x 15 mm²



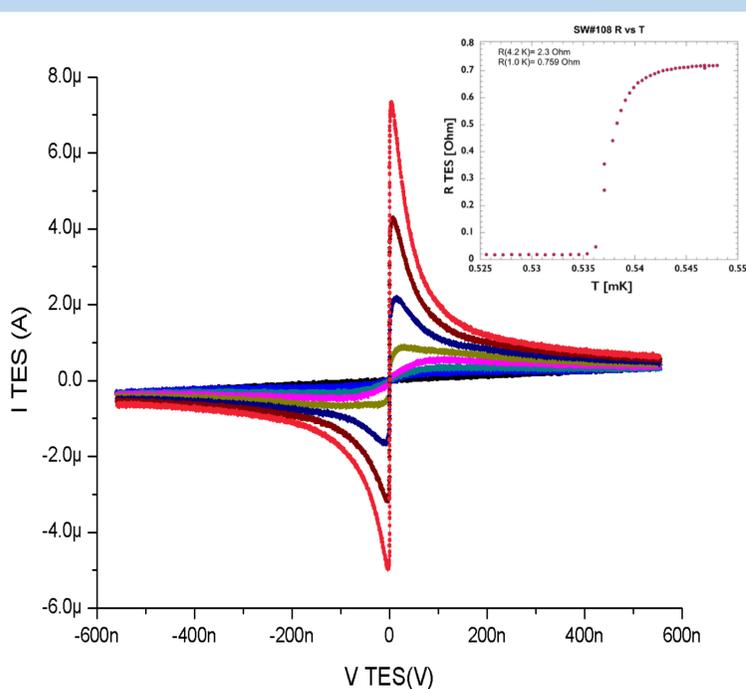
Lifesize image



SWIPE telescope

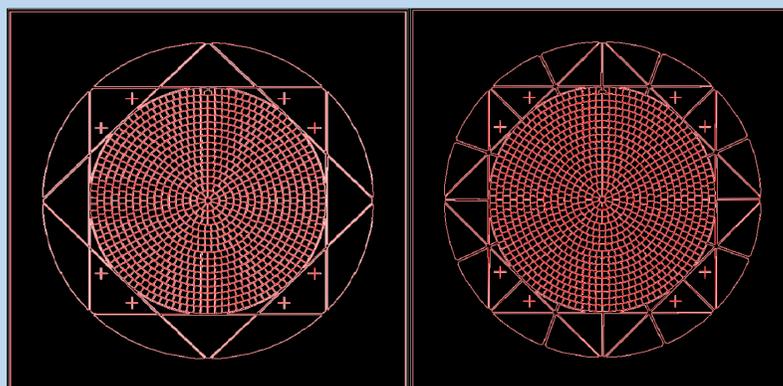


IV curves at different temperatures



Thermal time constant tuning

Detector test at low temperature have shown a thermal time constant of at least factor 5 above the requirements. There is sufficient room for improvements and several possibilities of tuning the detector's time constant. We have focused mainly on thermal conductance and heat capacity tuning.



The heat capacity of the absorber has also been considered as a possibility to tune the time constant.

One constraint in this case is the requirement on EM matching impedance. In figure the HFSS simulation of the matching impedance of gold film on a Si₃N₄ membrane. Allowing a tiny impedance mismatch of up to 3% allows us to gain in heat capacity.

Another way to improve heat capacity is to reduce film thickness: in order to do this and keep the correct impedance matching some adjustments needs to be done. We increased the residual resistance ratio (RRR) of our film and we doubled the width of the absorber's mesh.

Material	Gamma J/cm ² K ²	Rho (300 K) ohm m	Meas. (300 K) ohm m	Meas. (4.2 K) ohm m
Au	6.8 e-5	2.2 e-8	4.5 e-8	2.0 e-8
Bi	4.0 e-7	1.1 e-6	2.1 e-6	1.4 e-6
Ratio	170	51	47	70

From the original design which included a gold absorber we studied and realized some prototypes with bismuth absorber. We can expect a speed up of the bolometer of about a factor 5 to 7.

