



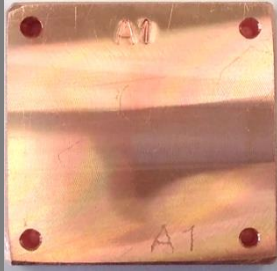









Blackening

BGC Collaboration Meeting – 27.11.2018

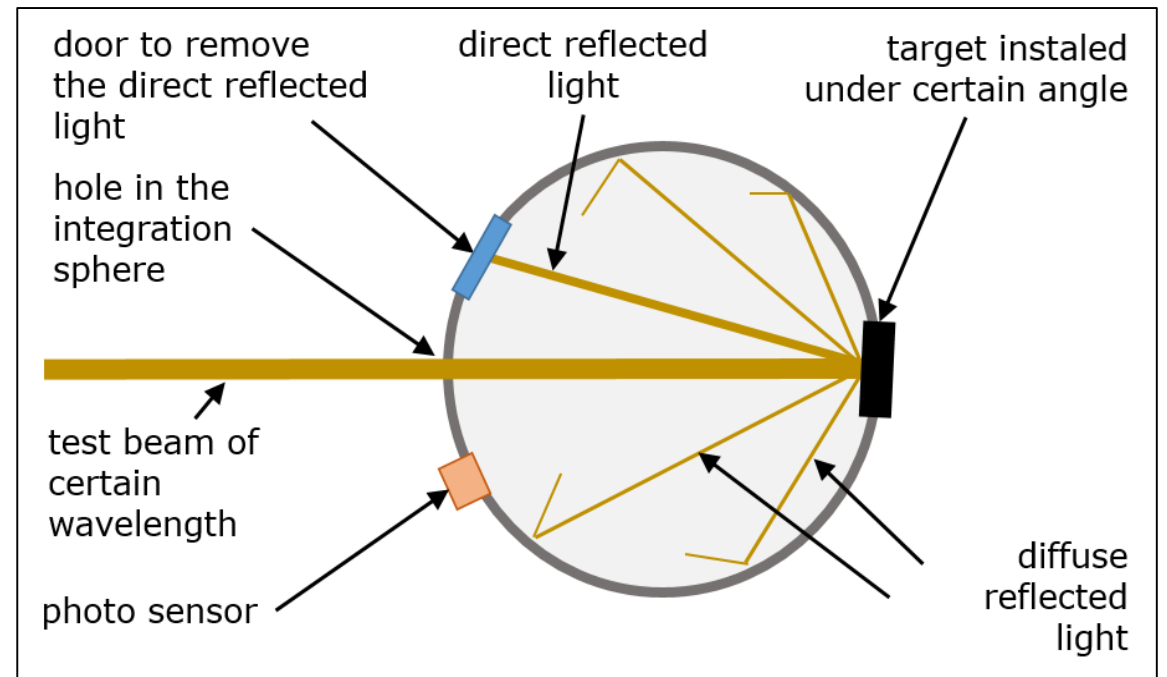
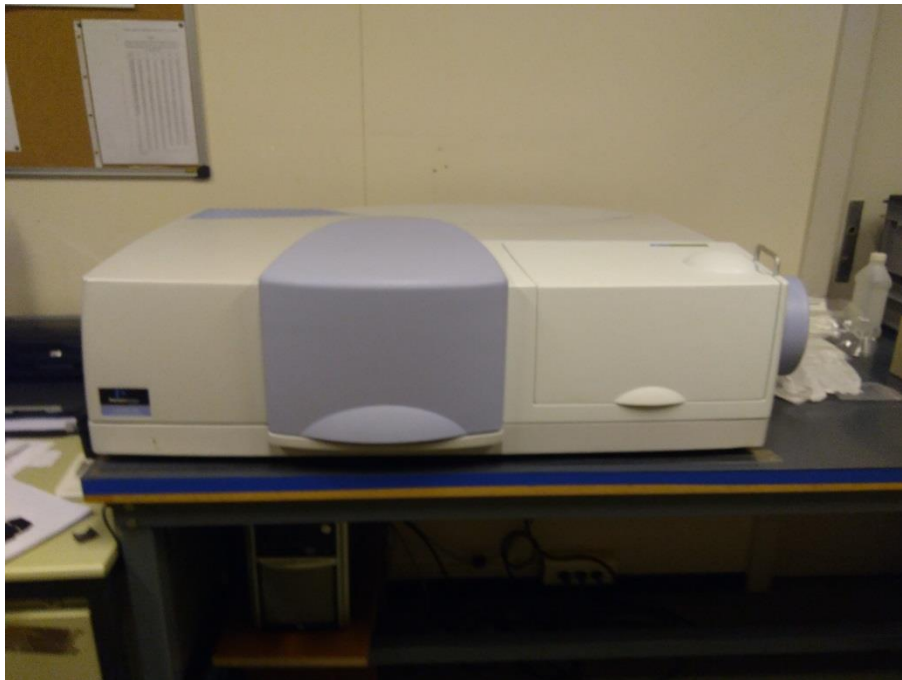
Requirements to Blackening

- Low reflectivity at wavelength 584nm
- Low outgassing rates
- Solid surface (no UFO issues)
- Suitable for bakeout

Reflectivity at neon wavelength 584nm

	Degreased no coating	NEG	Amorphous carbon	LESS (Dundee)	Multilayer sputtering (Polyteknik)
Copper	<p>≈ 85%</p> 	<p>≈ 45%</p> 	<p>≈ 13%</p> 	<p>≈ 3.5%</p> 	<p>≈ 0.2%</p> 
Steel	<p>≈ 56%</p> 	<p>≈ 45%</p> 	<p>≈ 14%</p> 	<p>≈ 5.4%</p> 	<p>≈ 0.2%</p> 

Spectrometer with Integration Sphere



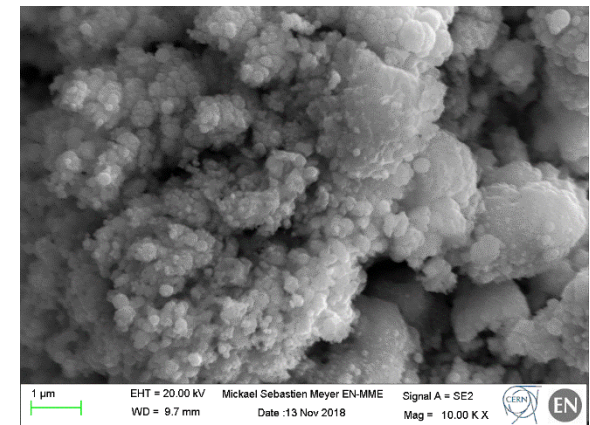
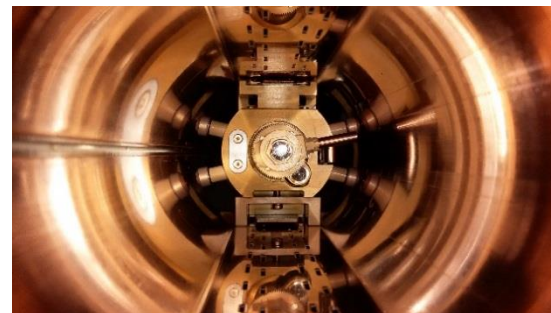
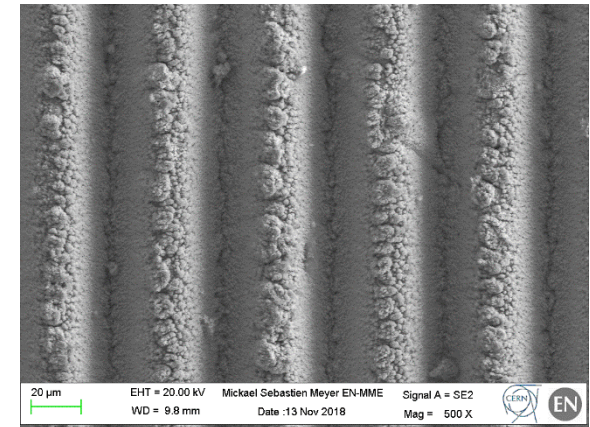
Amorphous Carbon (aC) ($\approx 14\%$ R)

- Developed to lower the secondary electron yield of the beam screens
- Sputtering of long tubes can be done at CERN (wire sputtering)
 - Beam tubes before the interaction chamber
- Combination with LESS under investigation

Laser Engineered Surface Structures (University of Dundee)

LESS ($\approx 3.5\% R$)

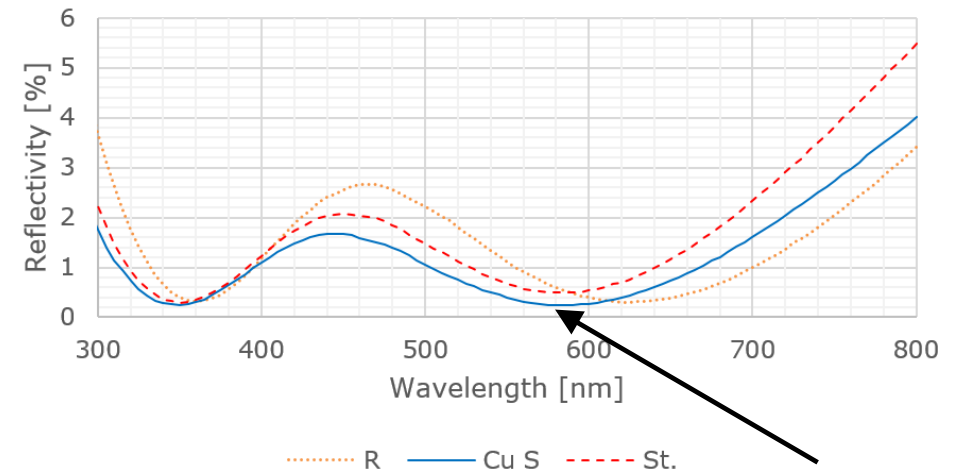
- Developed to lower the secondary electron yield of the beam screens
- Micro structuring of the surface by laser \rightarrow only the increased roughness changes the reflectivity
- Robot for laser treatment of beam screens was developed



Polyteknik DK

Multilayer Sputtering ($\approx 0.2\%$ R)

- Customized magnetron sputtering
- Lowest reflectivity of the tested samples



Minimum at
requested
wavelength

Inox Color

Chromium Oxide($\approx 15.2\%$ R)

- Used at GSI, with good results
- Only steel can be coated (not the copper liner)

Combination of LESS with Coating

- Tests in progress to combine the effect of high roughness and a dark material
 - Coating of the LESS samples with amorphous carbon

Recommendations

- Copper liner: LESS (with aC?) or Multilayer Sputtering
 - Disc with best black solution screwed to the copper liner: in the background of the optics → step to prevent direct reflection of synchrotron radiation
- Interaction chamber: aC or chromium oxide

Not suitable coatings

- Vantablack (Surrey NanoSystems) based on nano tube technologies ($\approx 0.3\%R$)
 - UFO issues, geometry restricted to 400x400x200mm
- Agar Scientific produces coatings for optical parts ($\approx 1.5\%R$)
 - Geometrical restrictions, problems with undercuts