

# FRIC - a 50 $\mu\text{m}$ pixel-pitch single photon counting ROIC with Pattern Recognition algorithm in 40 nm CMOS technology

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# Agenda

1. Motivation
2. ROIC architecture
3. Measurement results
  1. On-chip calibration
  2. X-ray exposure
4. Summary

# Motivation

High granularity hybrid single photon counting pixel detector for operation with monochromatic radiation (e.g. synchrotron radiation).

## Certain implications:

High granularity detector with 50 um pixels suffers from charge sharing effect

For time-resolved experiments with monochromatic radiation the uncertainty of threshold setting decreases the contrast

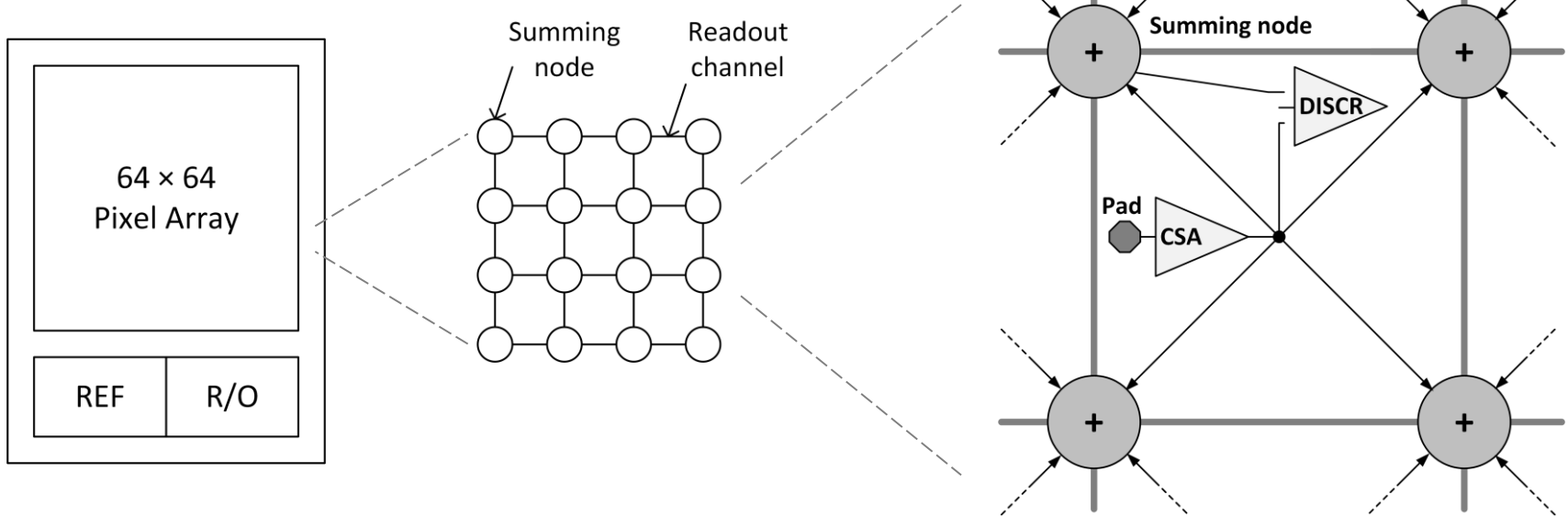
Compensation algorithm rises noise and decrease count rate due to charge summing



Implementation of a charge-sharing compensation algorithm

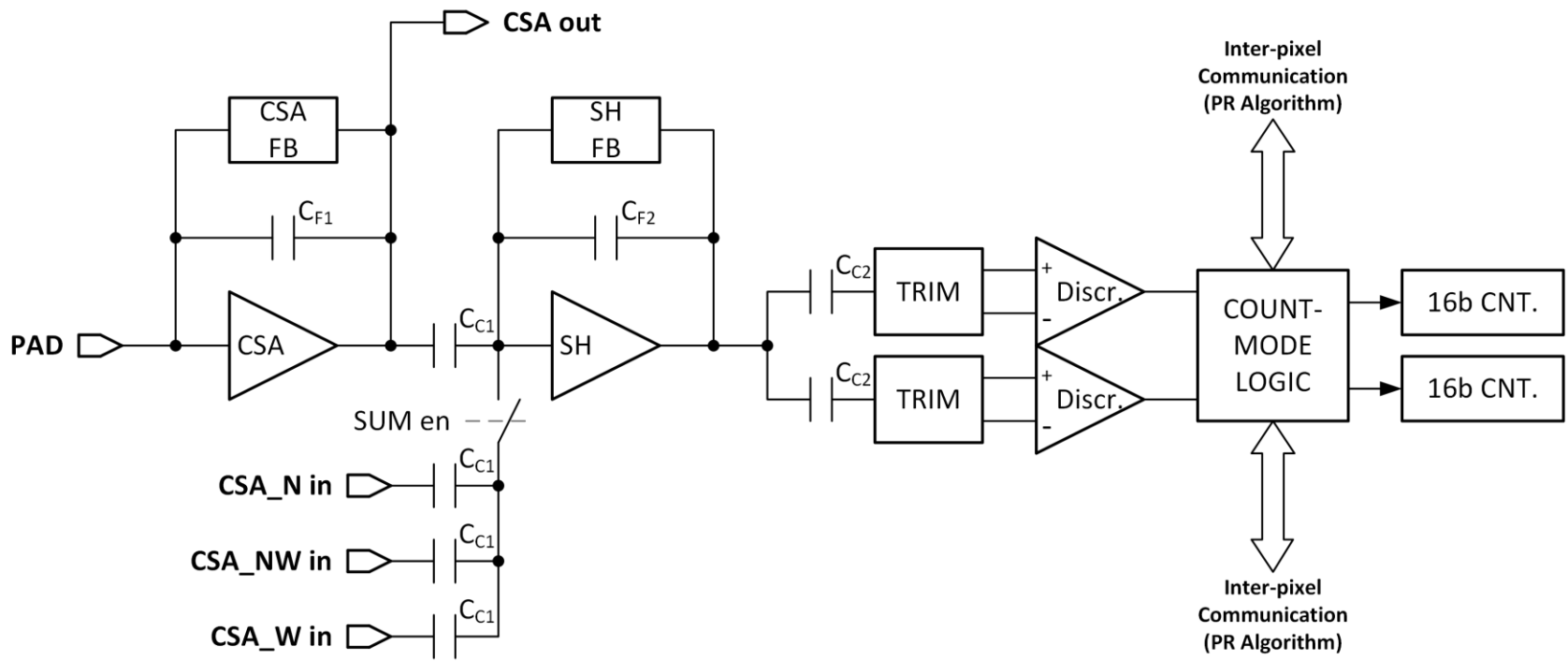
IC should be optimized for high count rate and low noise operation

# ASIC Architecture

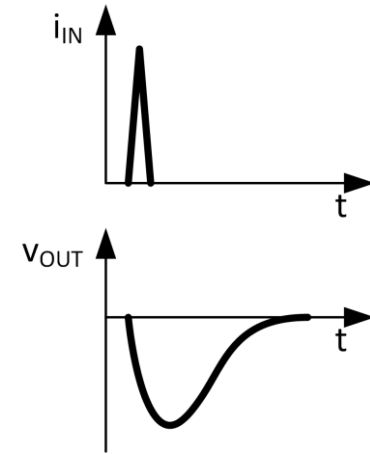
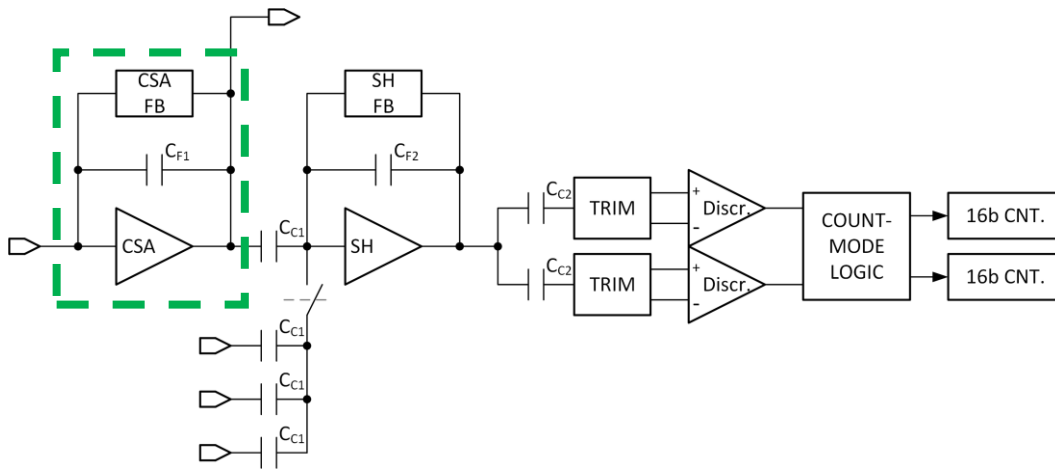


- Matrix size of  $64 \times 64$  pixels with pixel pitch of  $50 \mu\text{m}$
- Signal summing with Pattern Recognition algorithm for charge sharing correction
- Two 8-bit threshold DACs
- External gate signal for short, precisely timed exposure window
- All control signals in LVDS standard
- 40 nm CMOS technology

# Channel architecture

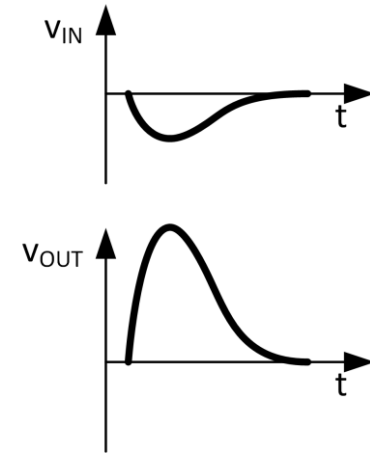
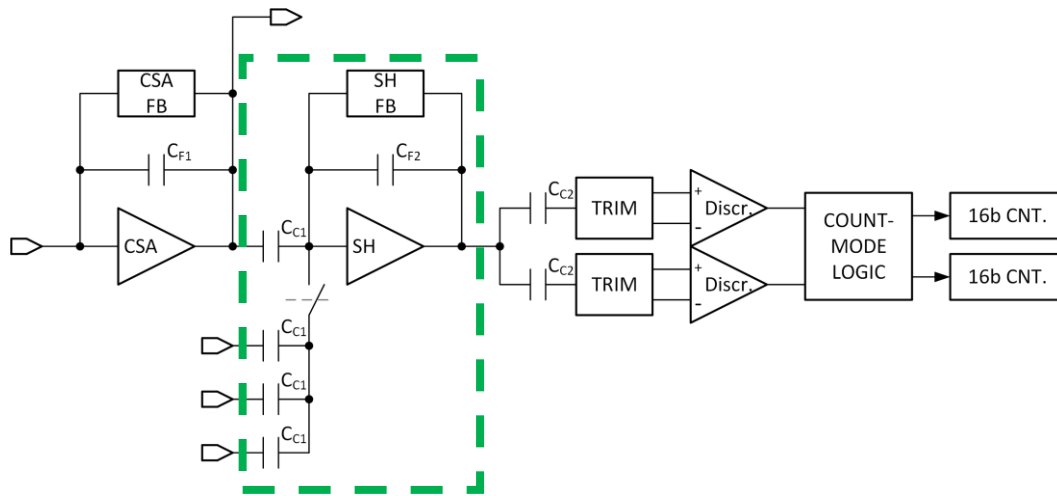


# Channel architecture – 1<sup>st</sup> stage (CSA)



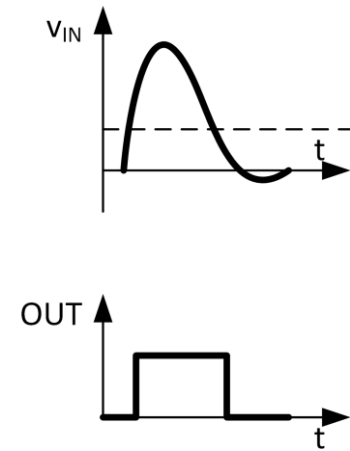
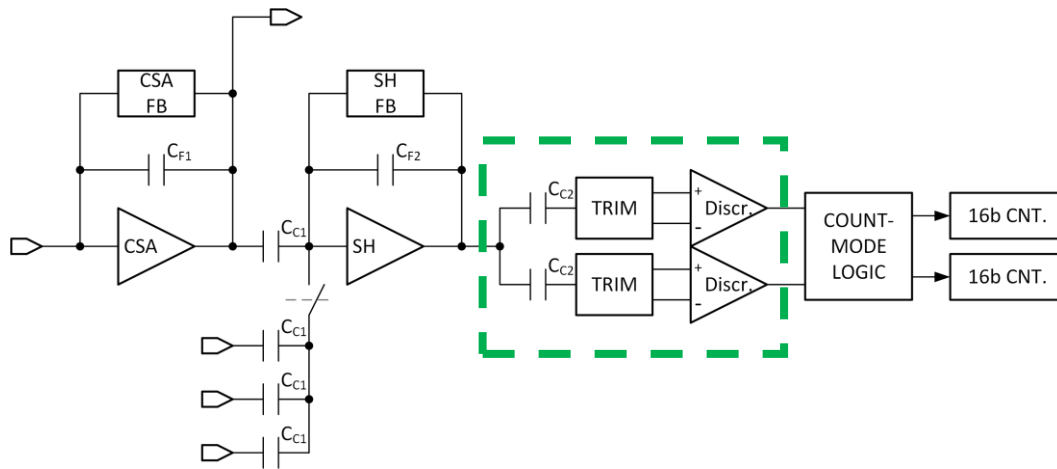
- Input stage operating in transimpedance mode, with short time constant
- Amplifier core based on inverter
- Fixed feedback capacitance  $C_{F1}$
- Globally regulated feedback resistance, affecting gain and pulse time

# Channel architecture – 2<sup>nd</sup> stage (shaper)



- Second stage operating as voltage amplifier, with very long time constant
- Amplifier core based on inverter
- Fixed gain of  $\frac{C_{C1}}{C_{F2}}$
- Realizes summing of signal from four adjacent pixels

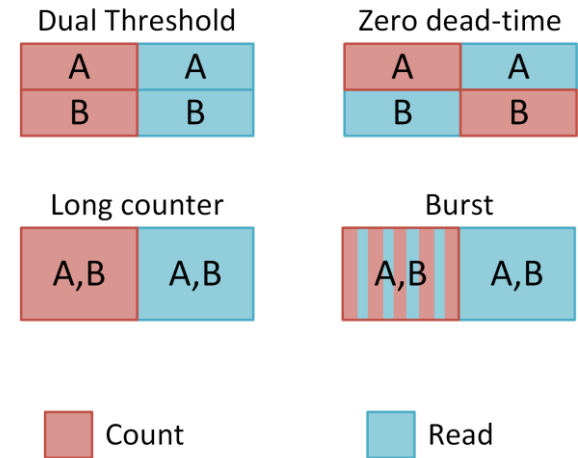
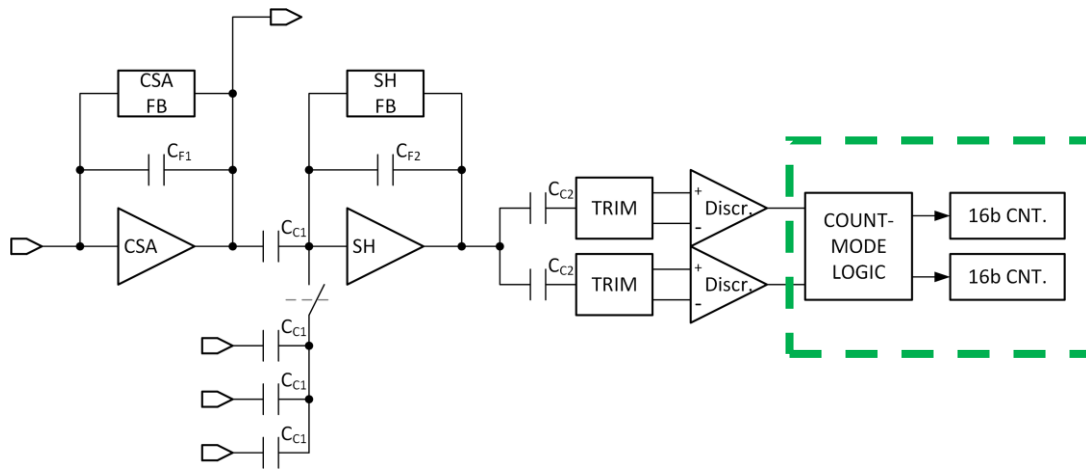
# Channel architecture – discriminator



- Two high-speed discriminators with independent thresholds
- 5-bit trimming DACs



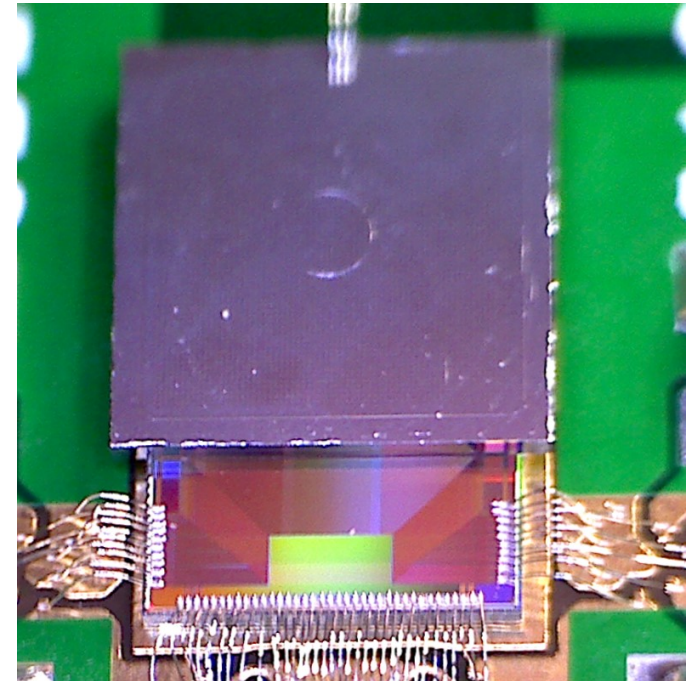
# Channel architecture – digital back-end



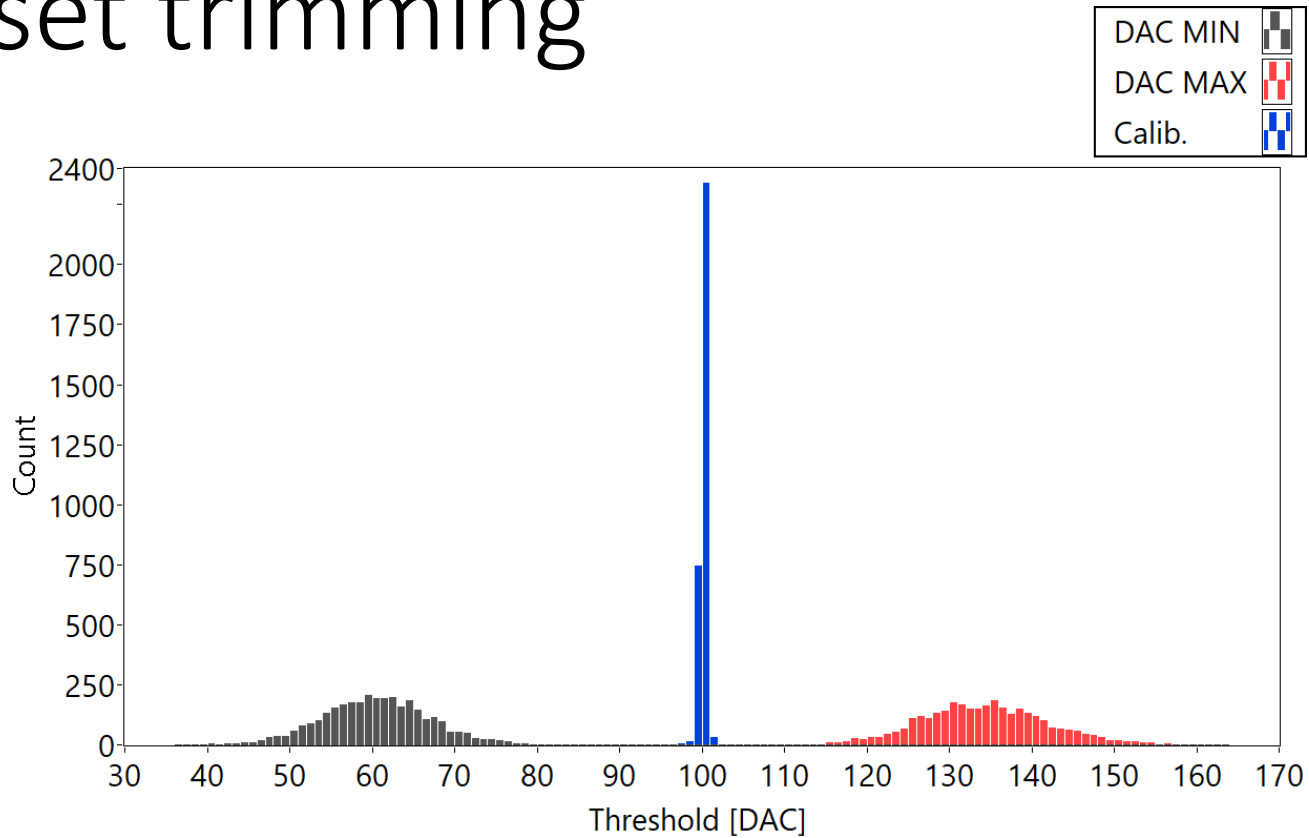
- Conventional Single Photon Counting or Pattern Recognition algorithm
- Two independent 16-bit counters
- Supported modes: dual threshold, long counter, zero-dead time readout, burst

# On-chip calibration – measurement setup

- Supply voltage – 1.05 V
- Two analog FE bias settings – High Gain and High Speed
- Chip bonded to 0.32 mm Si detector
- Detector bias  $\sim 180$  V



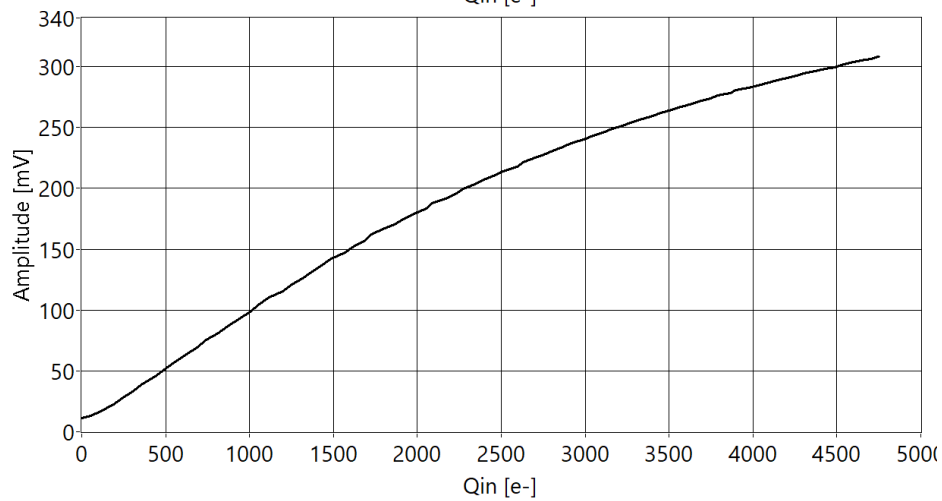
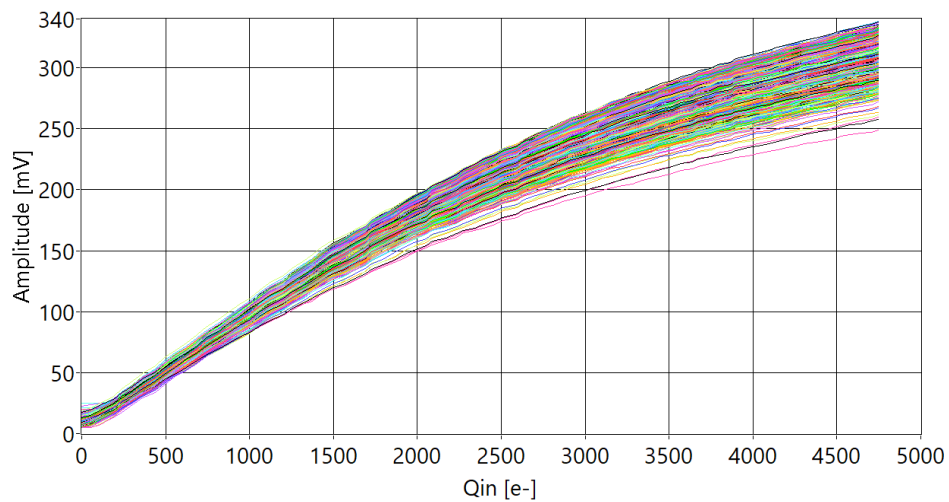
# Offset trimming



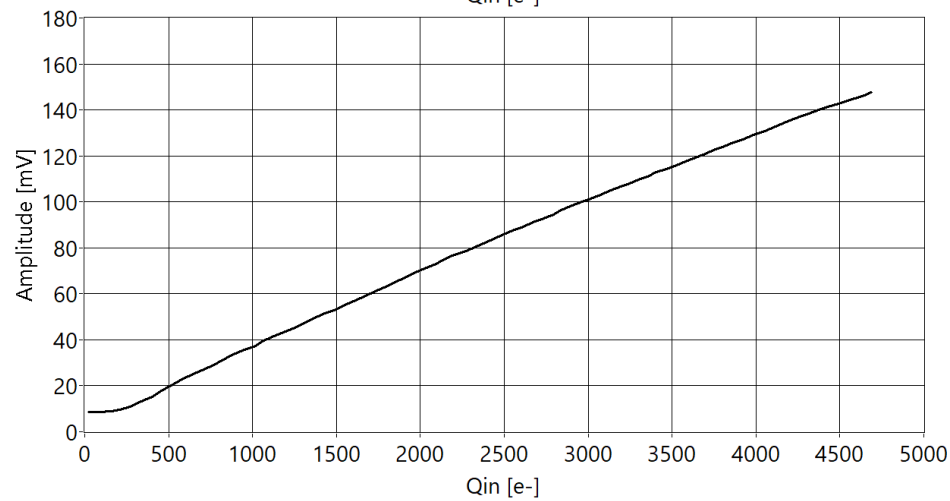
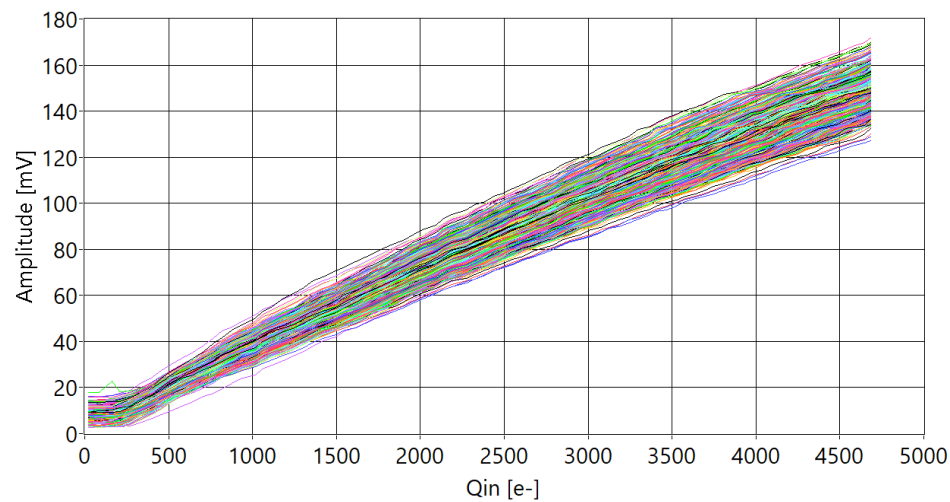
	DAC MIN	Calibrated	DAC MAX
Mean	60,4	100,1	134,2
Standard dev.	6,4	0,34	7,5

# Linearity

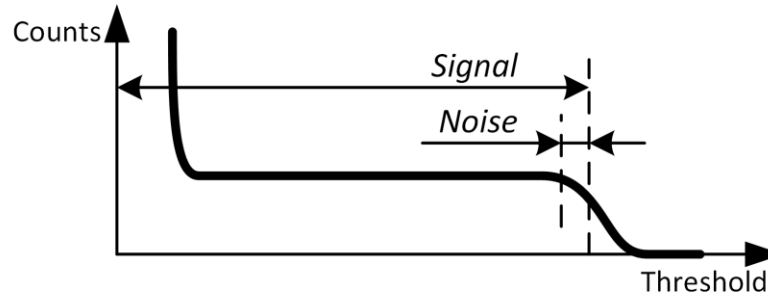
High Gain



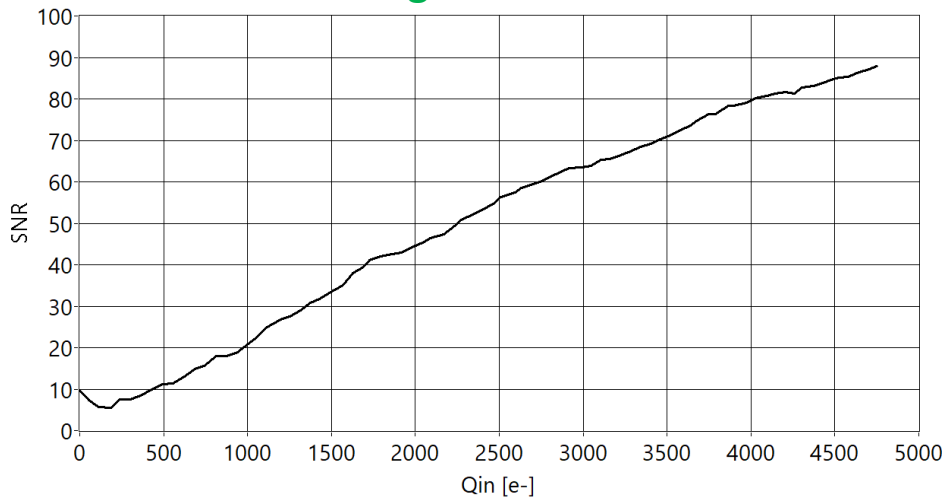
High Speed



# Signal-to-noise ratio

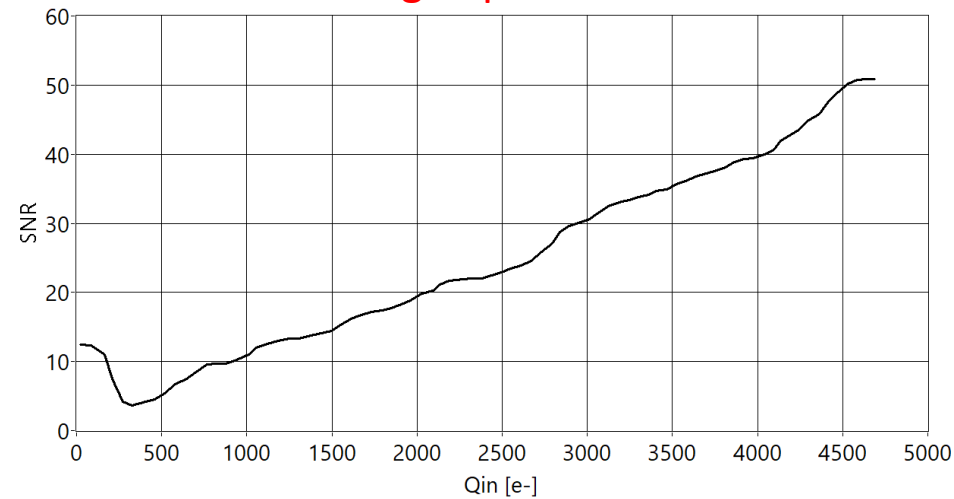


High Gain



rms noise @ 8 keV  $\approx 50 e^-$

High Speed

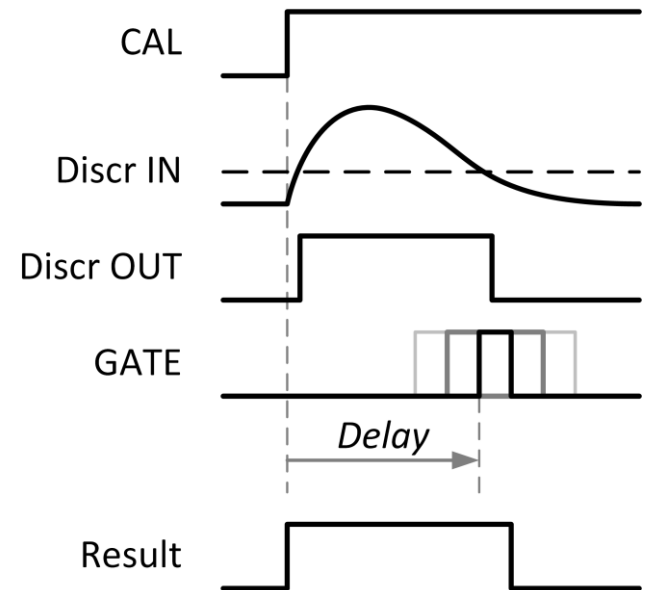


rms noise @ 8 keV  $\approx 100 e^-$

# FE dead-time – method description

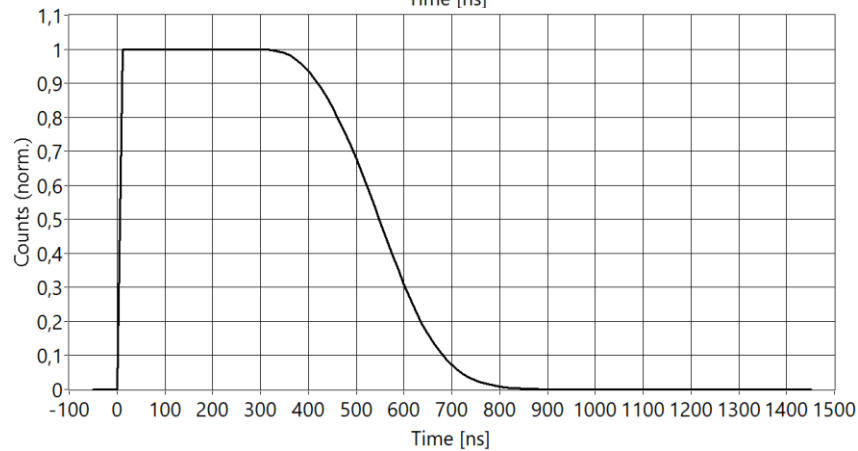
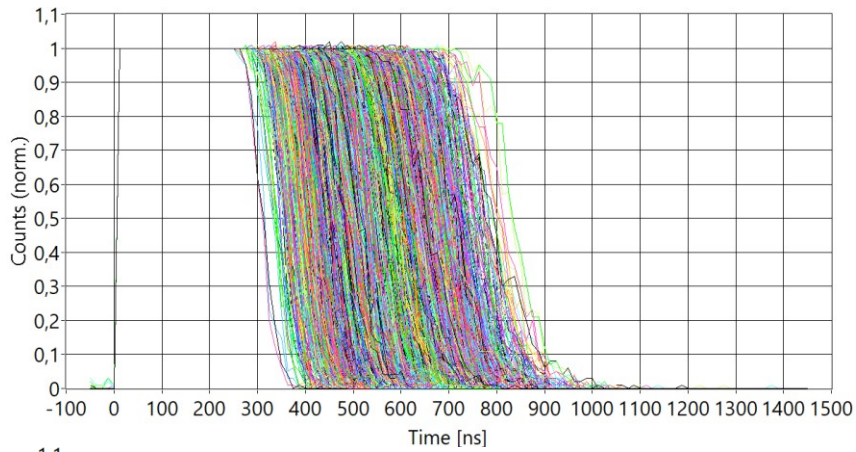
## Pulse length measurement :

1. Send a calibration pulse.
  2. Wait a predetermined delay time.
  3. Send a short gate strobe. Depending on discriminator output, the counter is incremented or not.
  4. Repeat steps 1-3 and readout the counter data.
  5. Increment the delay time and repeat steps 1-4.
- Discriminator's output is sampled by gate signal level, not its edge - the measured pulse length will always be longer than an actual one
  - Gate strobe length – **12,5 ns** ( $f_{\text{CLK}} = 80 \text{ MHz}$ )



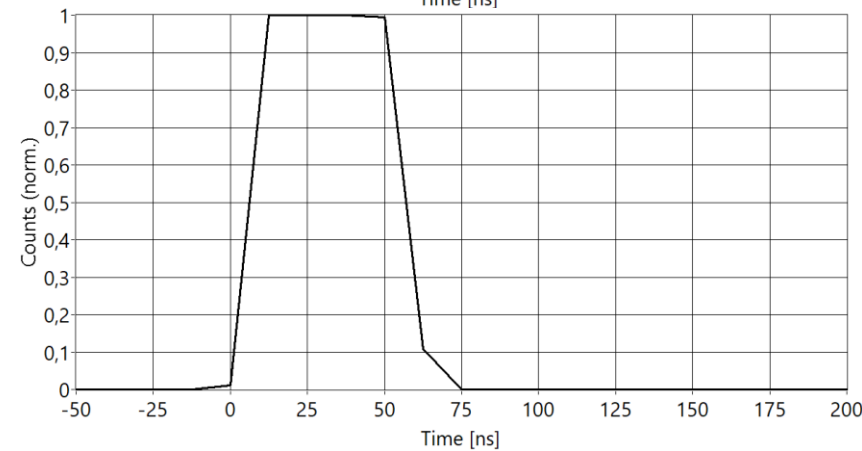
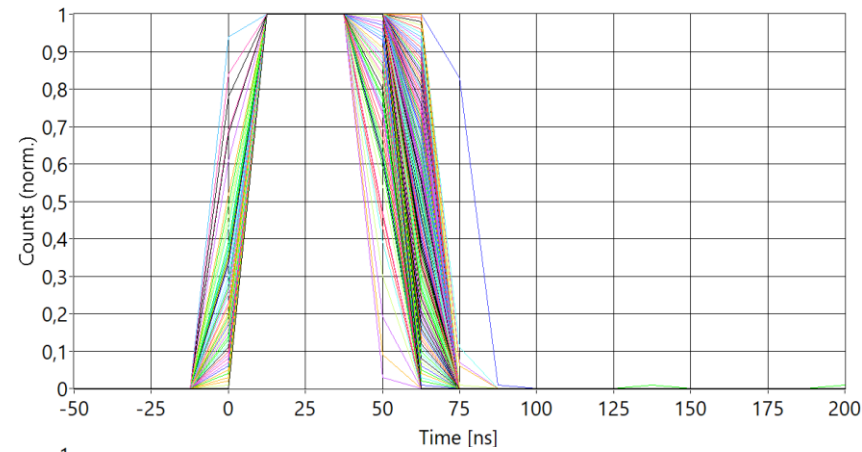
# FE dead-time

High Gain



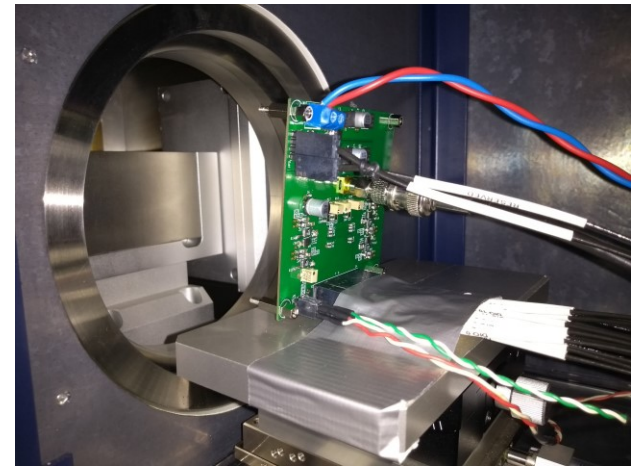
**Average FWHM pulse length = 550 ns**  
@ TH = 10% pulse amplitude

High Speed



**Average FWHM pulse length = 50 ns**  
@ TH = 24% pulse amplitude

# X-ray measurements – experimental setup



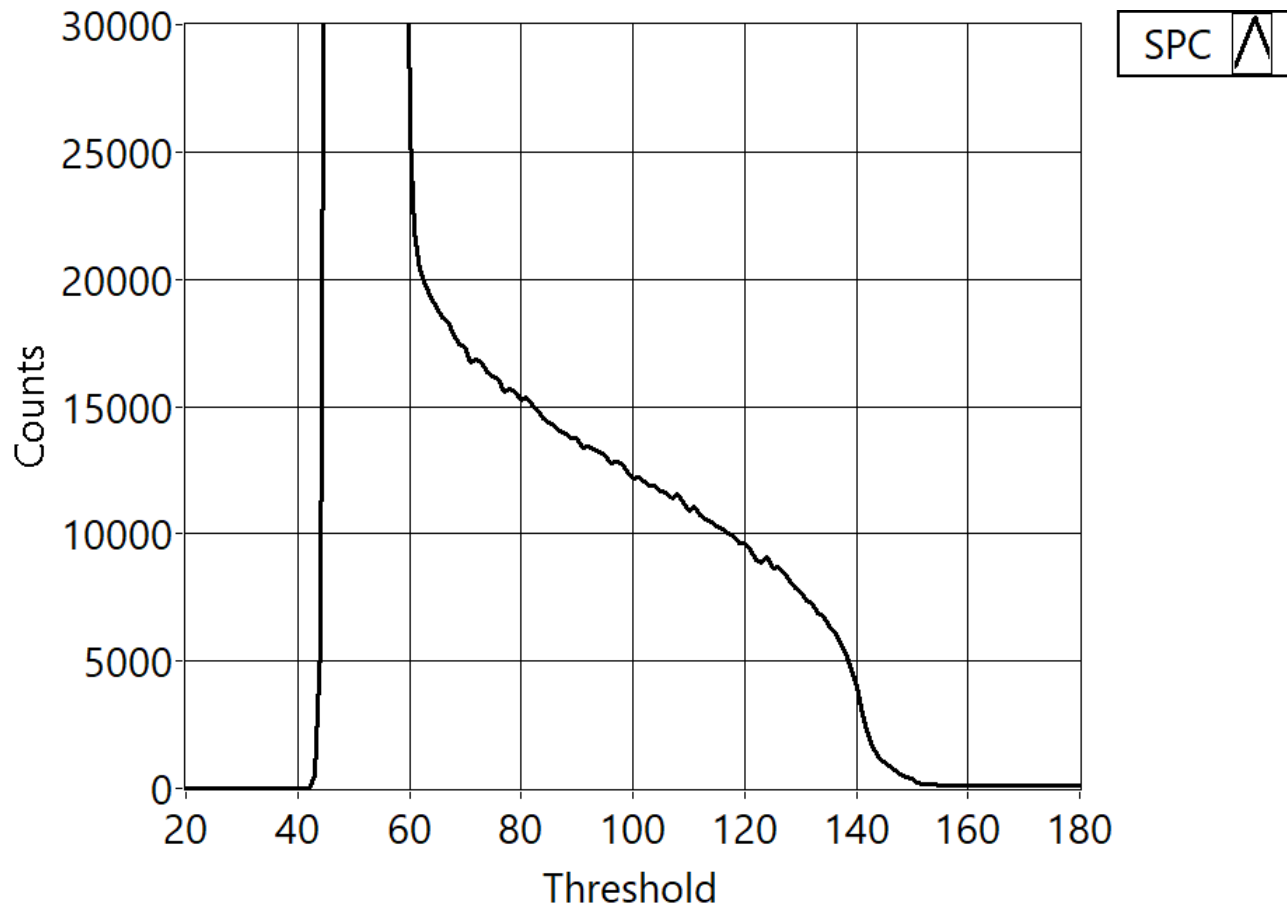
- Exposed to 8 keV X-rays (Cu target)
- Exposure time – 10 s / frame
- Only on-chip DACs used for bias setting
- No forced cooling



# X-ray measurements – threshold scan

High Gain mode –

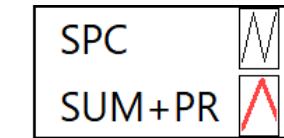
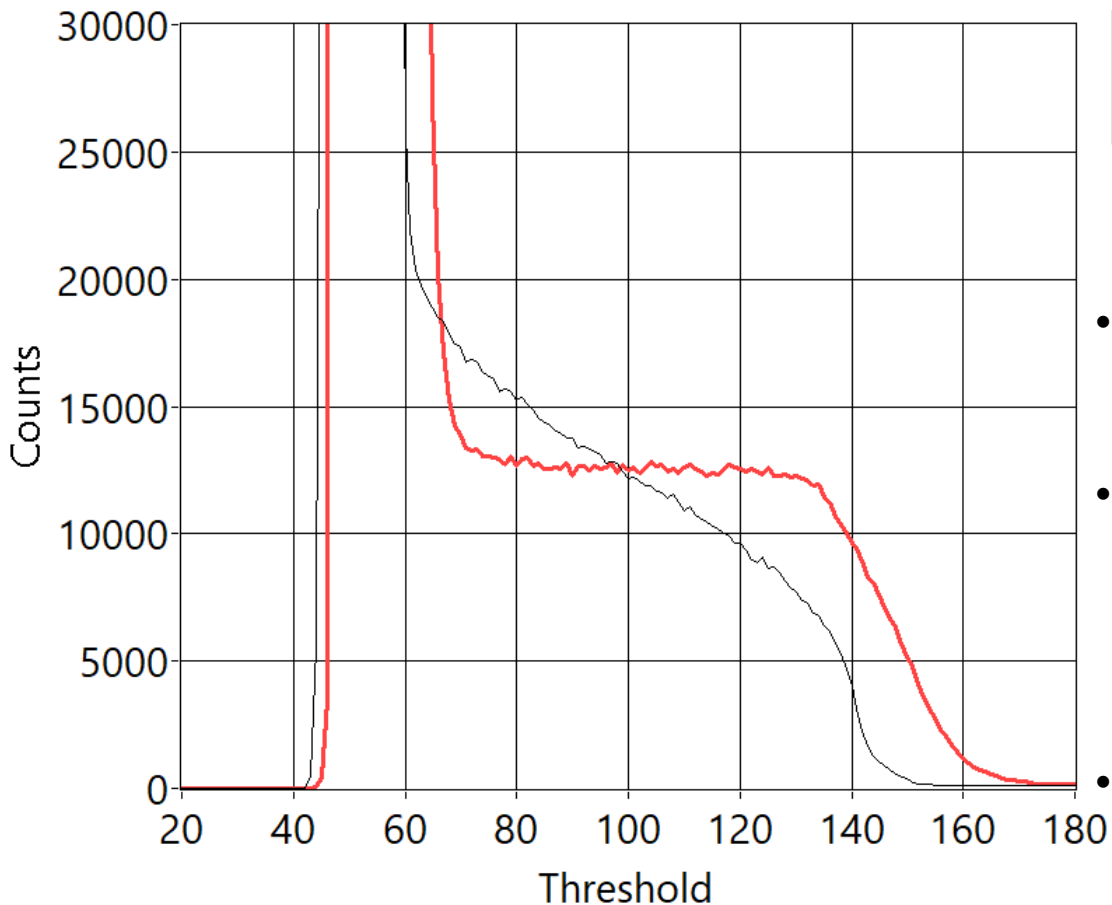
Conventional Single Photon Counting mode



# X-ray measurements – threshold scan

High Gain mode –

Signal summing + Pattern Recognition

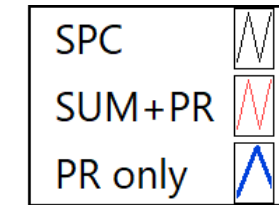
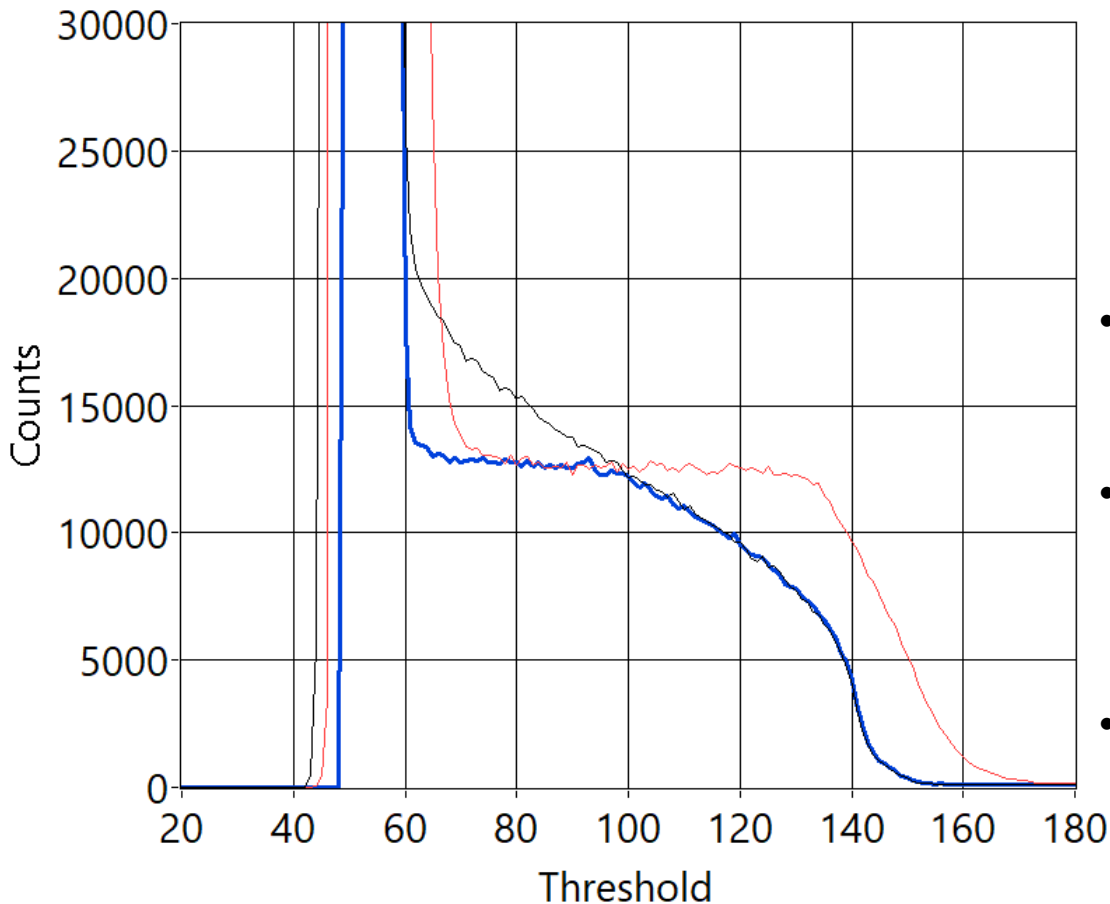


- Number of counts is constant for wide threshold range.
- Signal amplitude information distorted because of gain mismatch of four contributing pixels.
- Noise increase.

# X-ray measurements – threshold scan

High Gain mode –

Pattern Recognition only

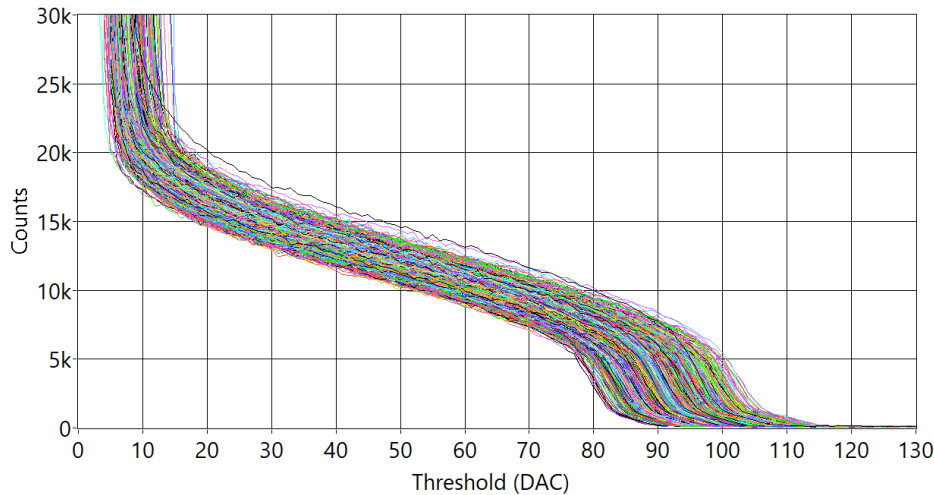


- Number of counts still nearly constant for wide threshold range.
- Signal amplitude information distorted because of charge sharing (as in SPC mode).
- Noise same as in SPC mode.

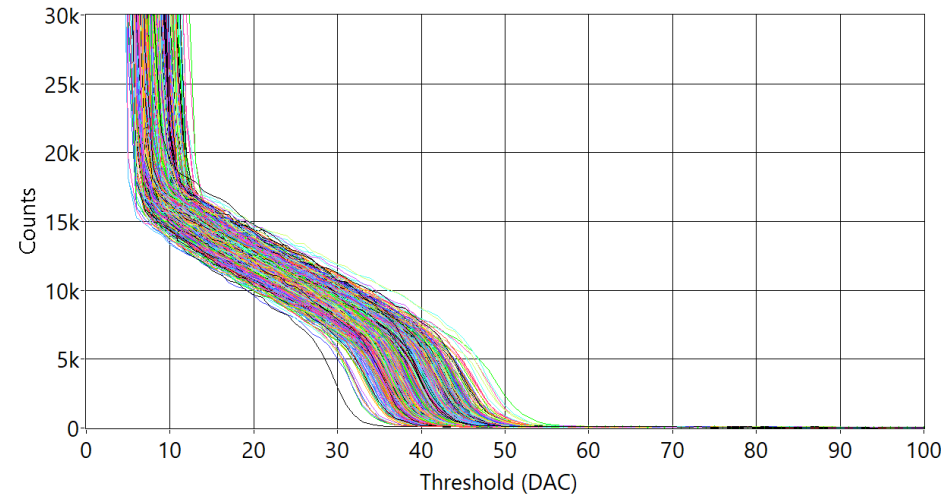
# X-ray measurements – energy spectrum

- Off-chip offset and gain correction
- Conventional Single Photon Counting mode
- Averaged data from inner  $56 \times 56$  pixels – 1 bad pixel = 3135 readout channels

High Gain

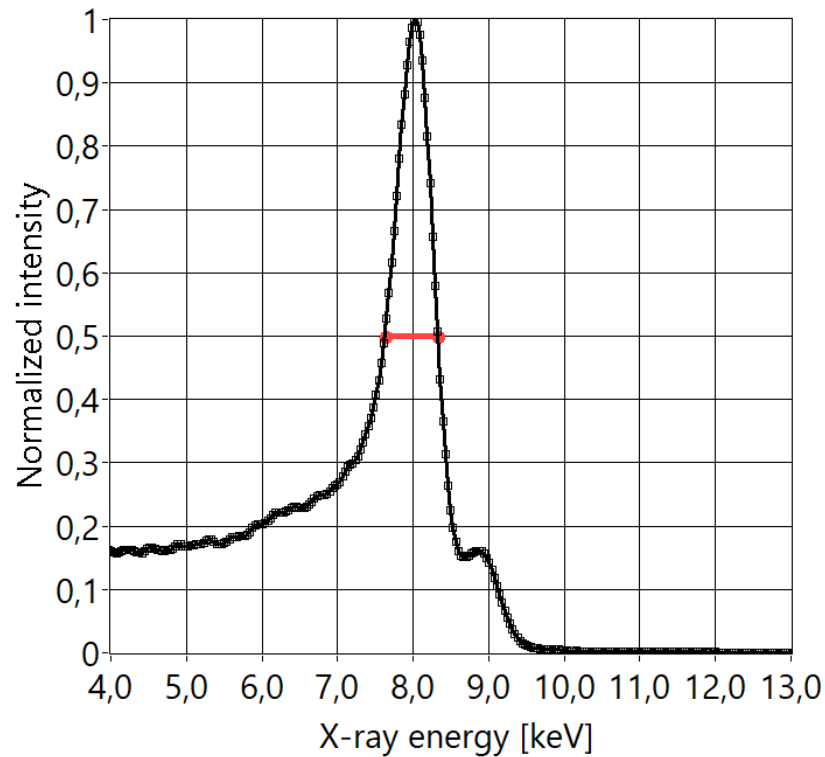


High Speed



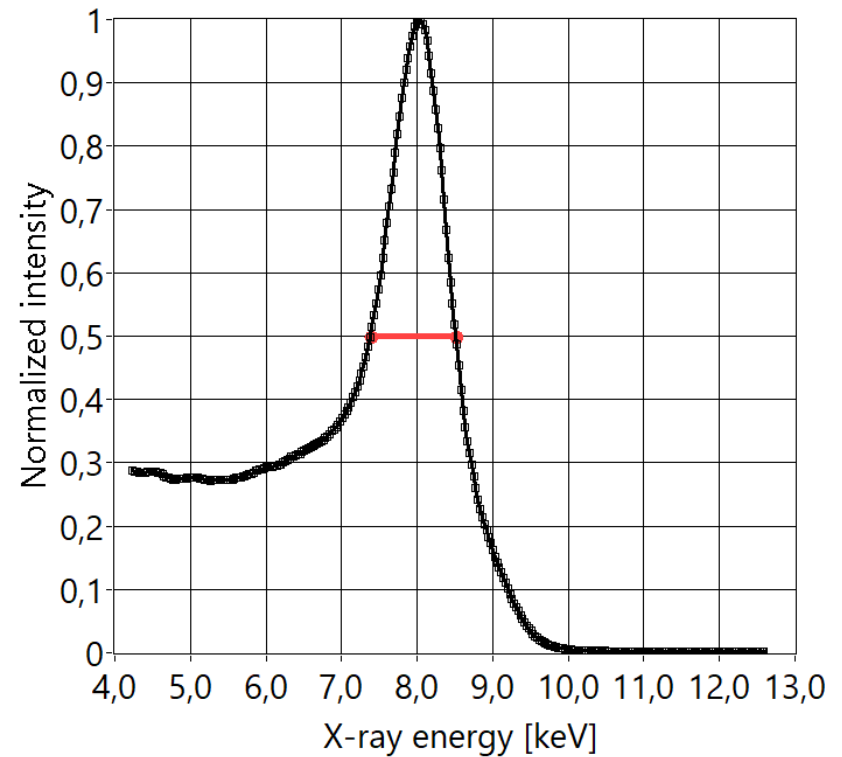
# X-ray measurements – energy spectrum

High Gain



- FWHM – **0,71 keV**
- ENC – **84 e<sup>-</sup>**

High Speed



- FWHM – **1,134 keV**
- ENC – **132 e<sup>-</sup>**

# Comparison with state-of-art

	FRIC		Medipix3RX [1]		IBEX [2]		UFXC32k [3]		PIXIE III [4]
Technology	<b>40 nm</b>		130 nm		110 nm		130 nm		160 nm
Array size	<b>64 × 64</b>		256 × 256		256 × 256		128 × 256		512 × 402
Pixel size ( $\mu\text{m}^2$ )	<b>50 × 50</b>		55 × 55		75 × 75		75 × 75		62 × 62
CS correction	<b>Yes</b>		Yes		No		No		Yes
Power/pixel ( $\mu\text{W}$ )	<b>12</b>	<b>18</b>	7,5		7,4		26		-
FWHM (keV)	<b>0,71</b>	<b>1,13</b>	0,68 <sup>a</sup>	-	0,85	-	1,04 <sup>c</sup>	1,99 <sup>c</sup>	0,69 <sup>d</sup>
10% input loss count rate (Mcps/ $\text{mm}^2$ )	<b>TBD</b>	<b>TBD</b>	50,5	81,7	-	230 <sup>b</sup>	-	220	-
FE Dead time (ns)	(550)	(50)	690	400	-	100 <sup>b</sup>	232	85	-

a) Estimated for Si, based on ENC (Ballabriga et al 2016 JINST 11 P01007)

b) Retrigger feature disabled

c) Estimated for Si, based on ENC

d) Calculated with calibration pulses

# Summary

- Pixel pitch of  $50\ \mu\text{m} \times 50\ \mu\text{m}$
- Energy resolution of FWHM =  $0,71\ \text{keV}$  @  $8\ \text{keV}$
- Estimated FE dead-time of  $50\ \text{ns}$
- Pattern Recognition algorithm for charge sharing correction
- Power consumption of  $12\ \mu\text{W}$  /  $18\ \mu\text{W}$  per pixel
- Matrix size of  $64 \times 64$  pixels





# References

- [1] E. Frojdh et al "Count rate linearity and spectral response of the Medipix3RX chip coupled to a 300 $\mu$ m silicon sensor under high flux conditions," 2014 JINST 9 C04028
- [2] M. Bochenek et al "IBEX: Versatile Readout ASIC With Spectral Imaging Capability and High Count Rate Capability," IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL. 65, NO. 6, JUNE 2018
- [3] P. Grybos et al "32k Channel Readout IC for Single Photon Counting Pixel Detectors with 75  $\mu$  m Pitch, Dead Time of 85 ns, 9 e – rms Offset Spread and 2% rms Gain Spread," IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL. 63, NO. 2, APRIL 2016
- [4] R. Bellazzini et al "PIXIE III: a very large area photon-counting CMOS pixel ASIC for sharp X-ray spectral imaging," 2015 JINST 10 C01032

# Backup slides

# Pattern Recognition

