

# Machine QA

From an accelerator physicist perspective



There are two types of people in this world:

1. Those who can extrapolate from incomplete data
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# Machine QA objectives

- Verification of the functionality of the machine
  - Identification of drifts well ahead of clinical effectiveness
  - Risk mitigations as identified by the risk analysis
  - Standardized test method:
    - for TA changes
    - after maintenance intervention
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# Machine QA objectives

Further QA framework determining factors are:

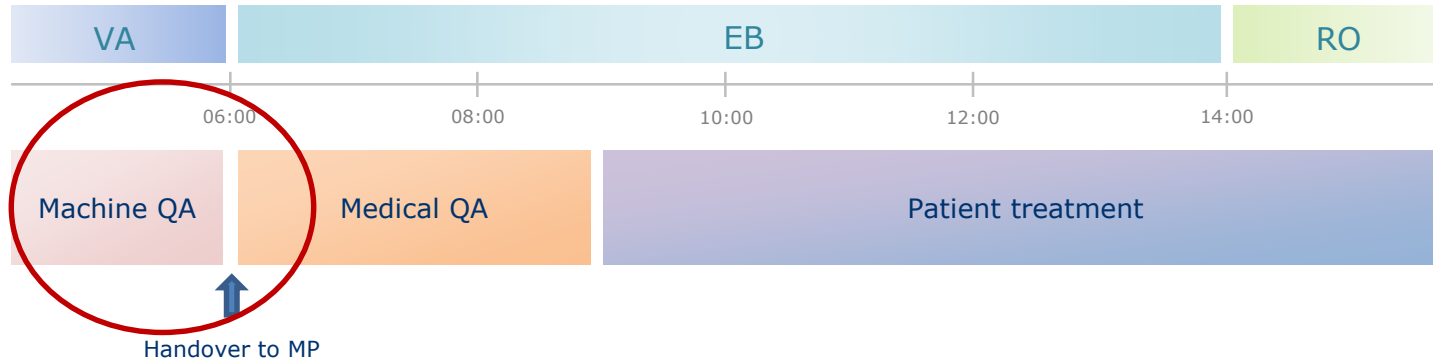
- Enabling compliancy to standards and laws
- Fulfilling QA requirements of certain suppliers

Here focus on QA of accelerator parameters with non-medically certified diagnostics.

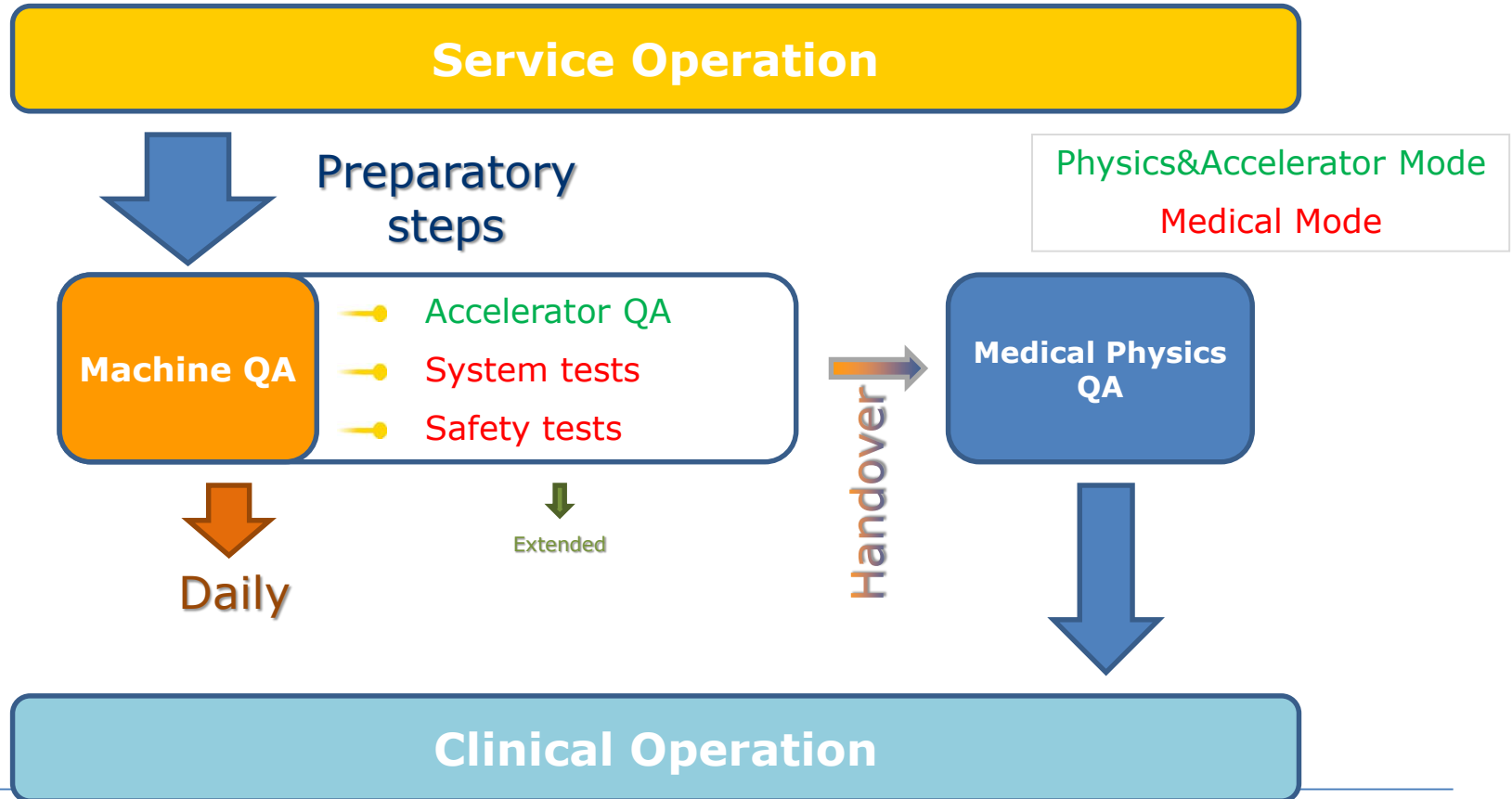
The QA shall balance coverage and duration: a maximum of QA measurements (cycles and monitors) within a minimum of needed machine time

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# QA timeline



# Machine QA



# Daily QA

## Use Cases:

- Handover of the machine to the user
- Product change not including an update of beam configuration data

## Periodicity:

At least 1x per day

## Steps:

- Accelerator QA: Beam parameters are within acceptance conditions
- Safety tests to assure patient safety
- System tests: treatment plan execution within acceptance conditions

## Purpose:

- Validation of beam quality
- Ensure functionality of machine
- Risk mitigation

## Extended QA

### Use Cases:

- Long-term monitoring of overall machine performance
- Product Changes including an update of beam configuration data
- Debugging

### Steps:

- Accelerator QA: Beam parameters are within acceptance conditions (multiple energies + intensities)
- Extended safety tests
- Extended system tests: additional dose uniformity test

### Periodicity:

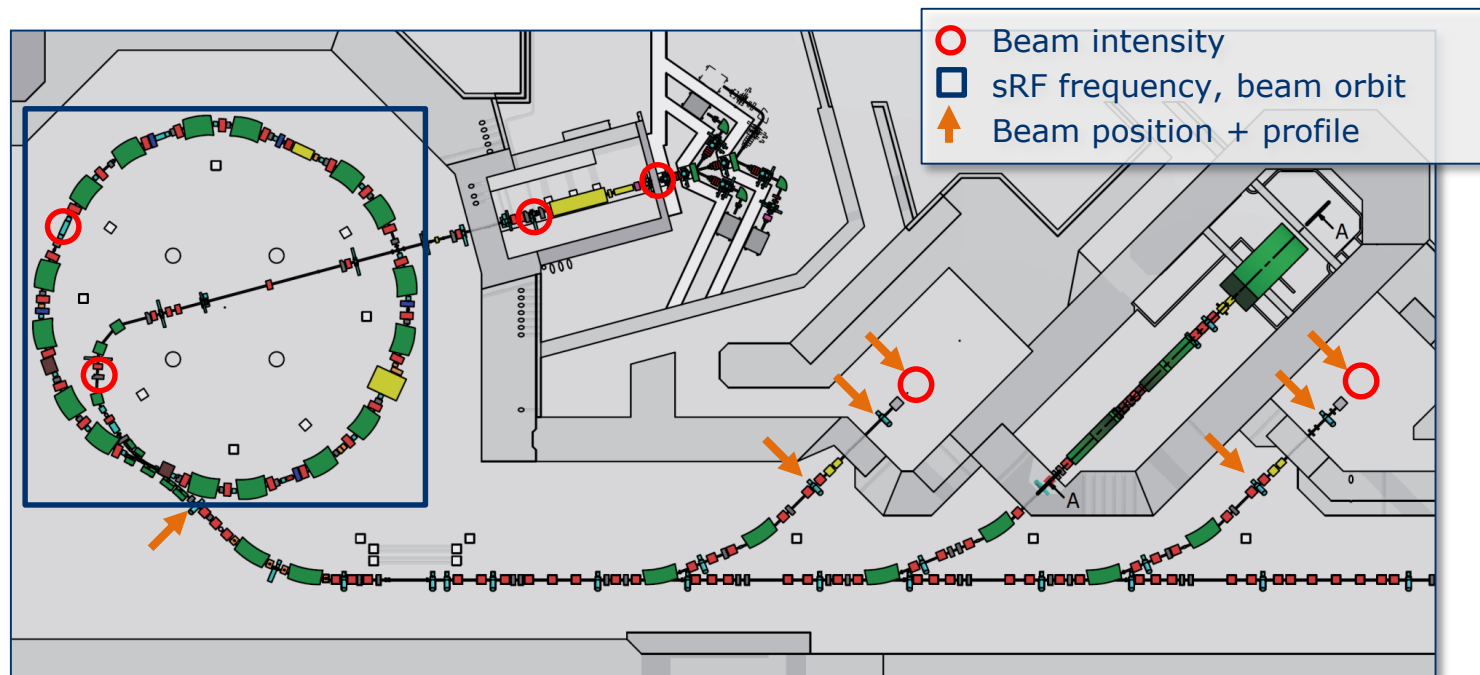
At least bi-weekly

### Purpose:

- Assure stability of machine, identify long-term drifts
- Debugging tool in case of a performance deviation
- Risk mitigation



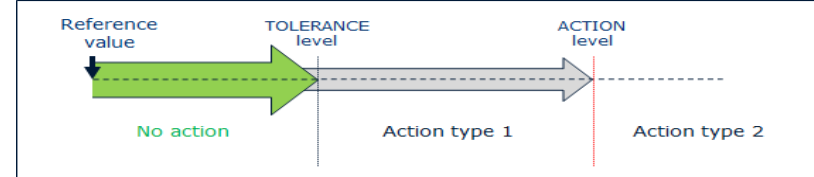
# Beam Instrumentation



# Beam Instrumentation

- Beam currents/intensities:
    - LEBT, LINAC, MEBT, Sync: Current transformers (DC + AC)
    - Treatment rooms: Dose Delivery System
  - Beam positions and profiles:
    - WSX (planned)
    - PUX
    - Sync: Pickups (positions only)
    - HEBT: Scintillating Fibre Hodoscopes (SFX)
    - Treatment rooms: Dose Delivery System
  - Beam revolution frequency:
    - Sync: sRF frequency
  - Further data: sRF loop contributions,...
-

# Action types



## No action (OK):

**The QA passes** – machine can be used for clinical operation.

No follow-up action required.

## Action type 1 (Warning):

**The QA passes** – machine can be used for clinical operation.

User informed of the observed deviation in the respective QA protocol.

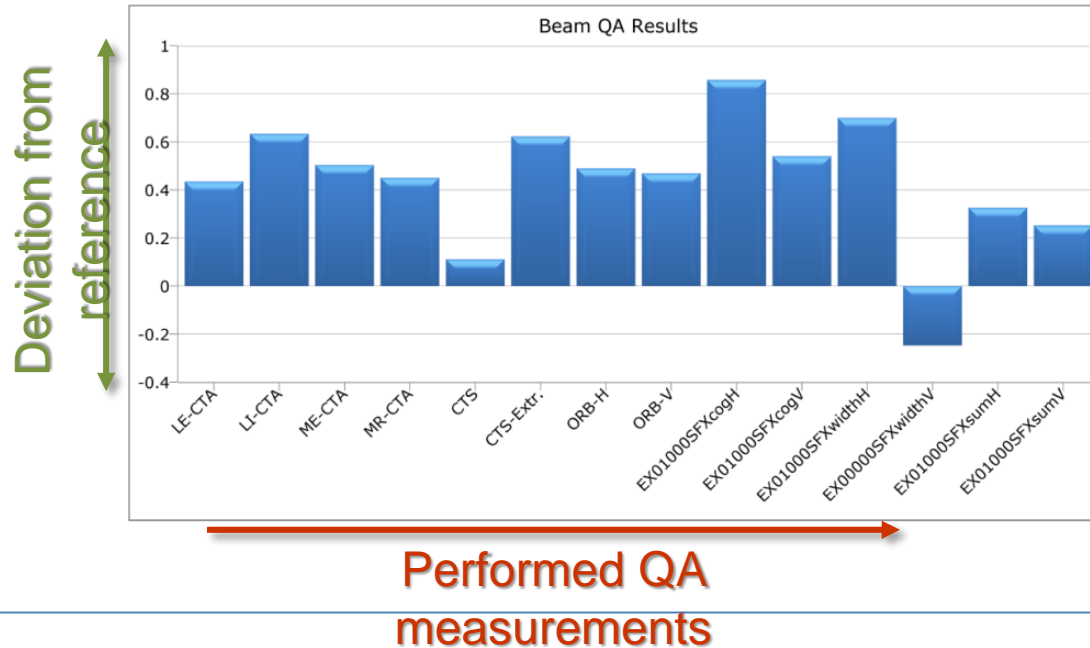
## Action type 2 (NOK):

**The QA fails** – machine must not be used for clinical operation.

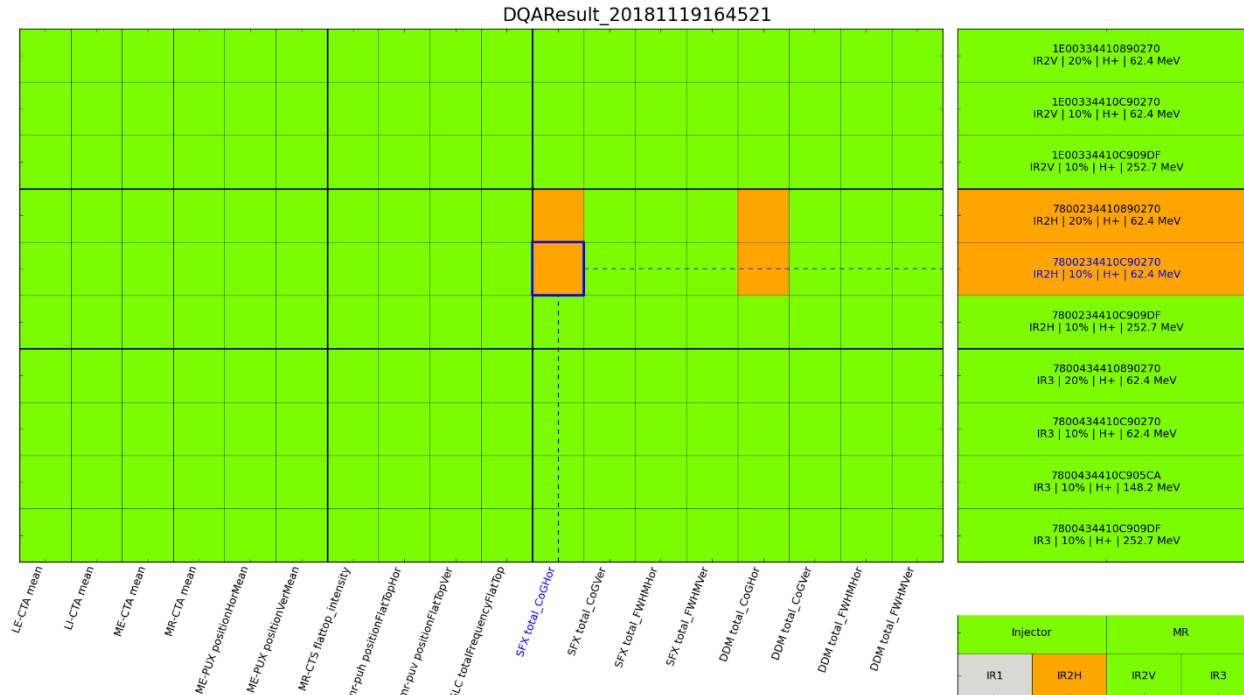
Immediate troubleshooting and corrective measure.

# Machine QA: Evaluation of QA results

- Automatic report generation (pdf)
- Graphical summary of the most relevant results on front page
- Tolerance and Action levels defined vs. Reference measurements



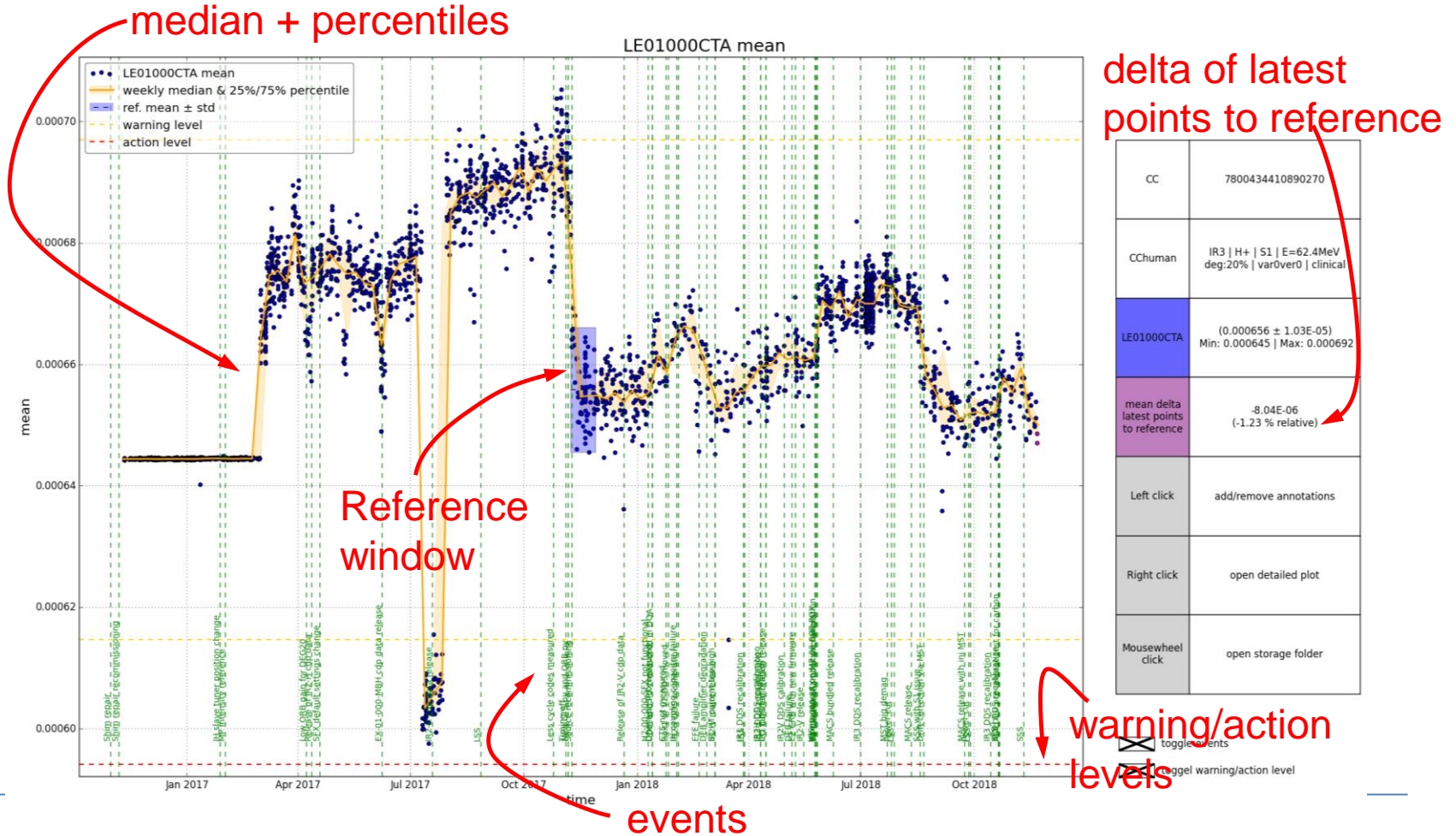
# Interactive expert tool



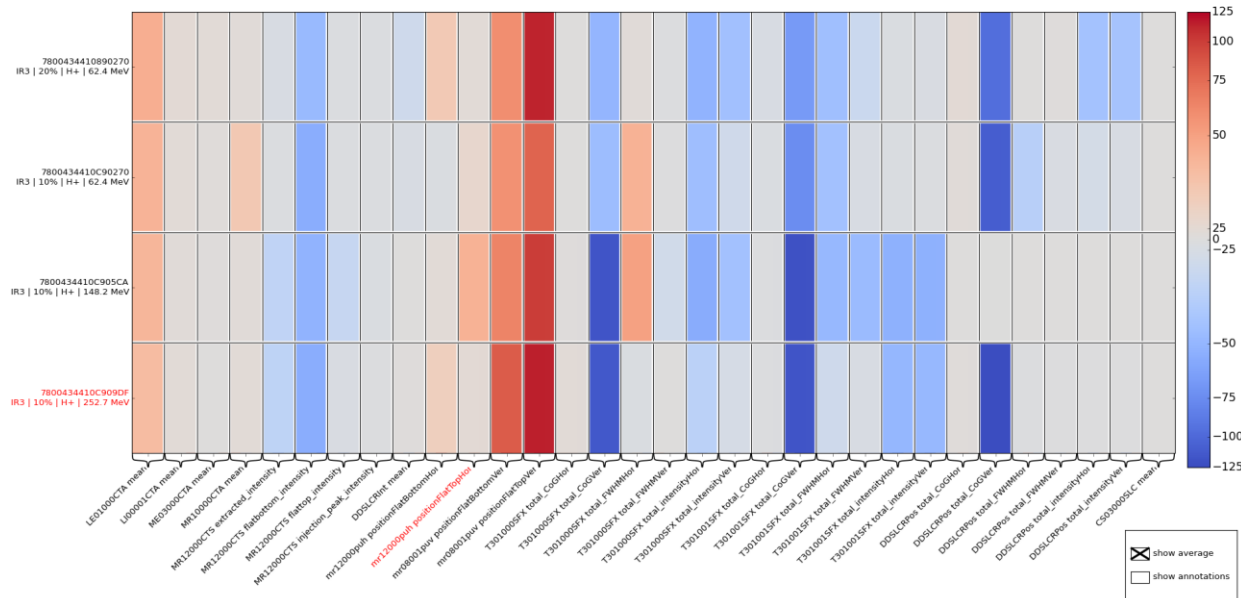
Based on python analysis framework at MedAustron: PACMAN

Further detailed example plots will follow.

# General time trend plot

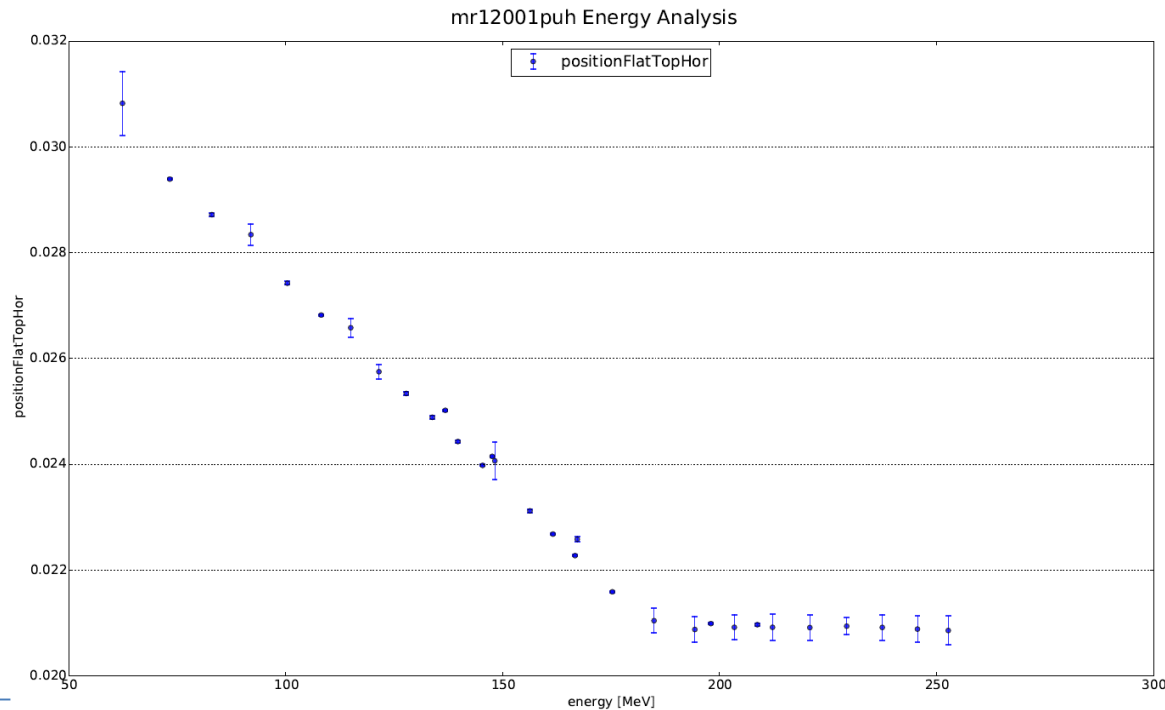


Difference of means in percent of average standard deviation  
Timeframe: 30 days  
2017/7/17 - 2017/8/16 - 2017/9/15 - 2017/10/15 - 2017/11/14



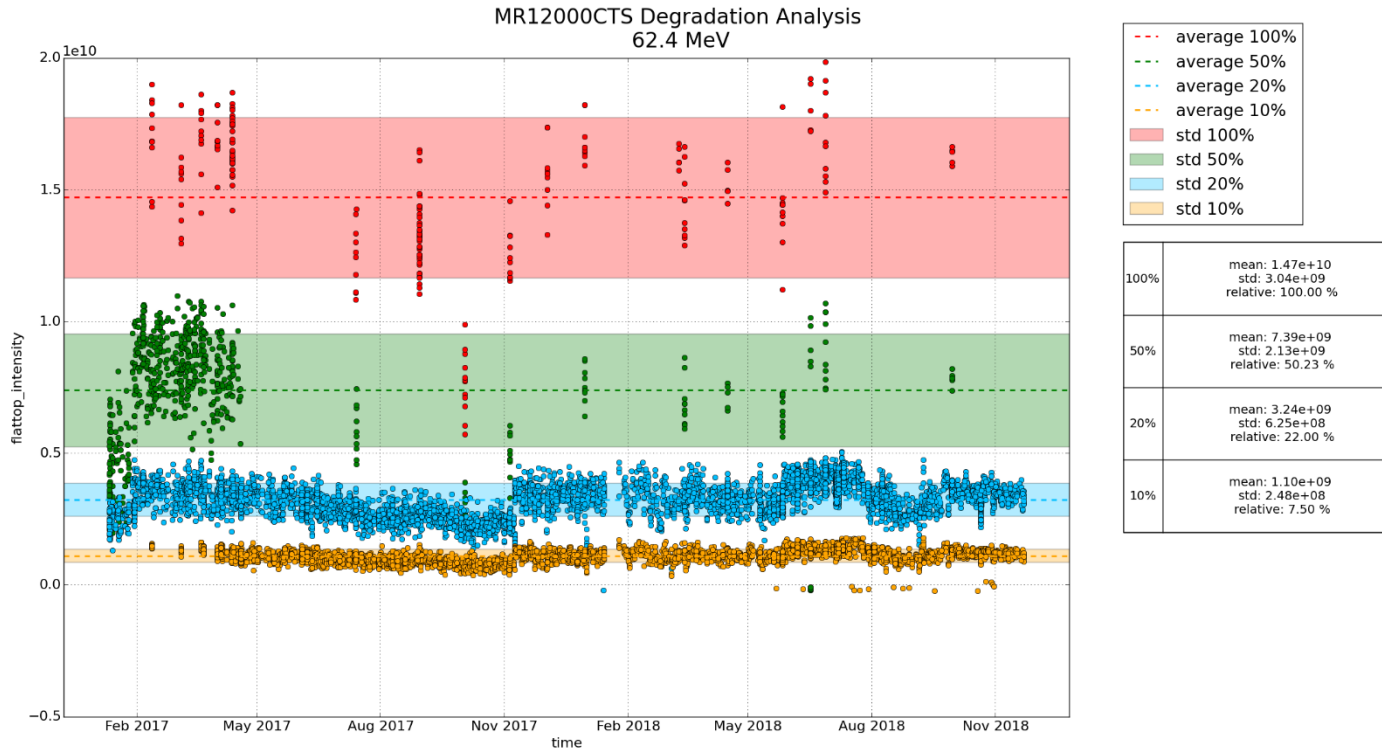
# Energy dependency

Horizontal position at a pick-up in a high dispersive region



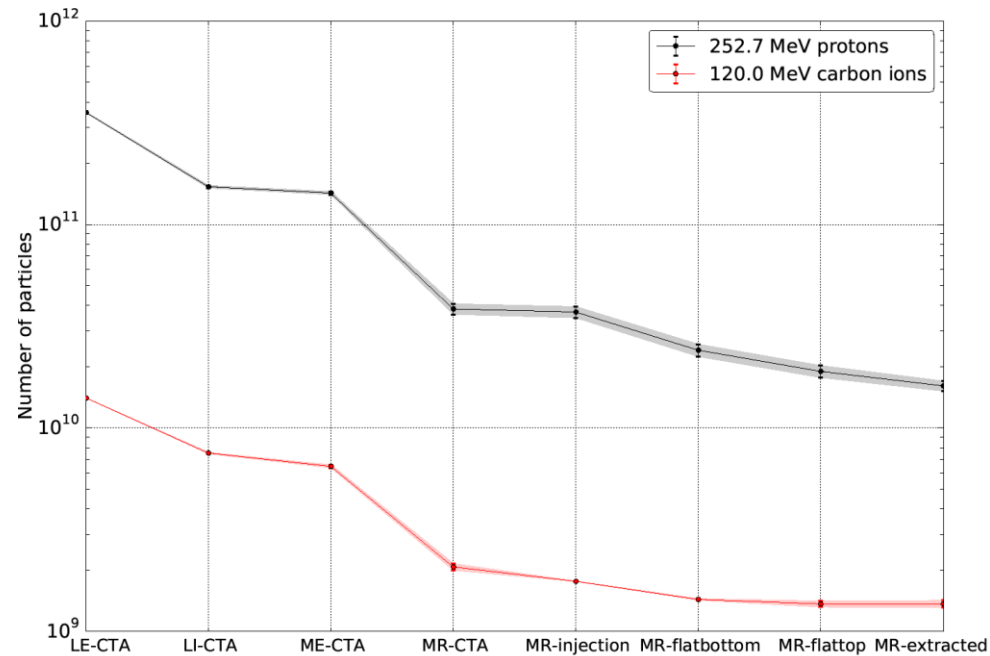


# Intensity plot



# Transmission plot

The achieved intensities throughout the accelerator



# Example **NOK** scenarios

Due to measurement error (false positive):

- Unusual high noise on monitor or faulty signal
- Monitor slightly displaced after maintenance window

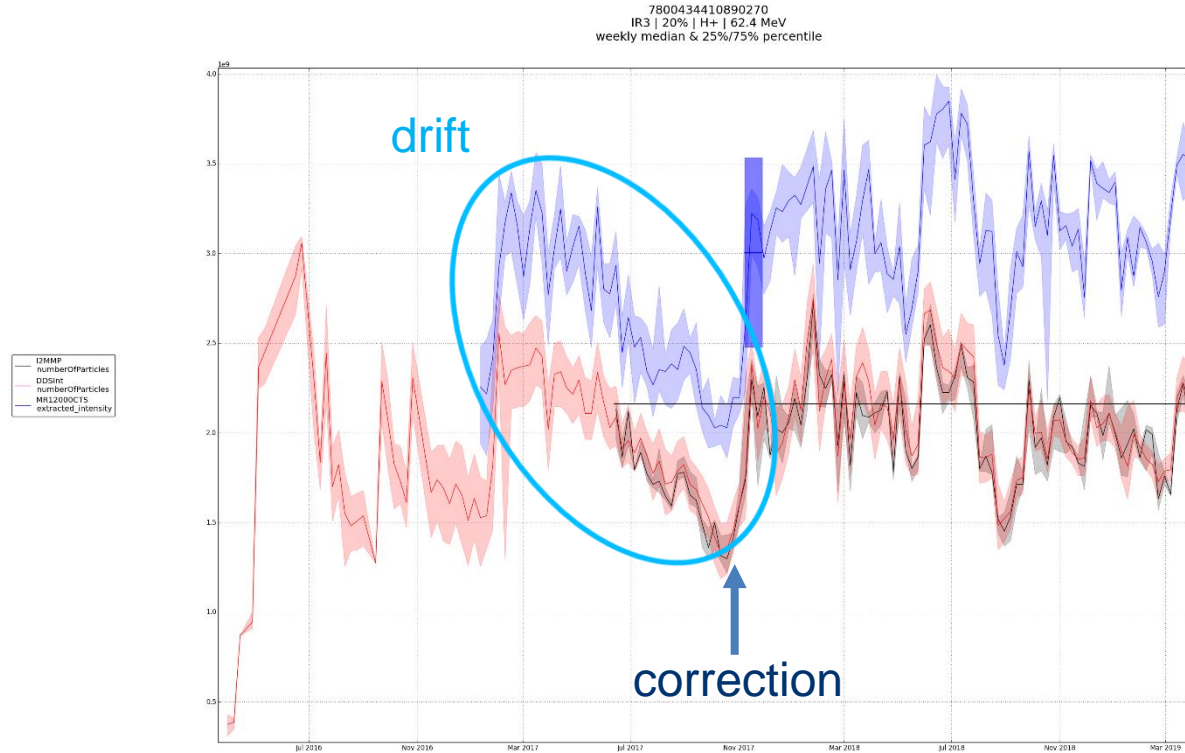
Due to beam being off (true positive):

- Magnets not properly demagnetized
  - In general: machine drifts or jumps reaching action levels
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# Example **drift** scenarios at MedAustron

- Intensity drift with according correction
  - Seasonal HEBT position drift
  - Position drift with according correction
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# Intensity drift example

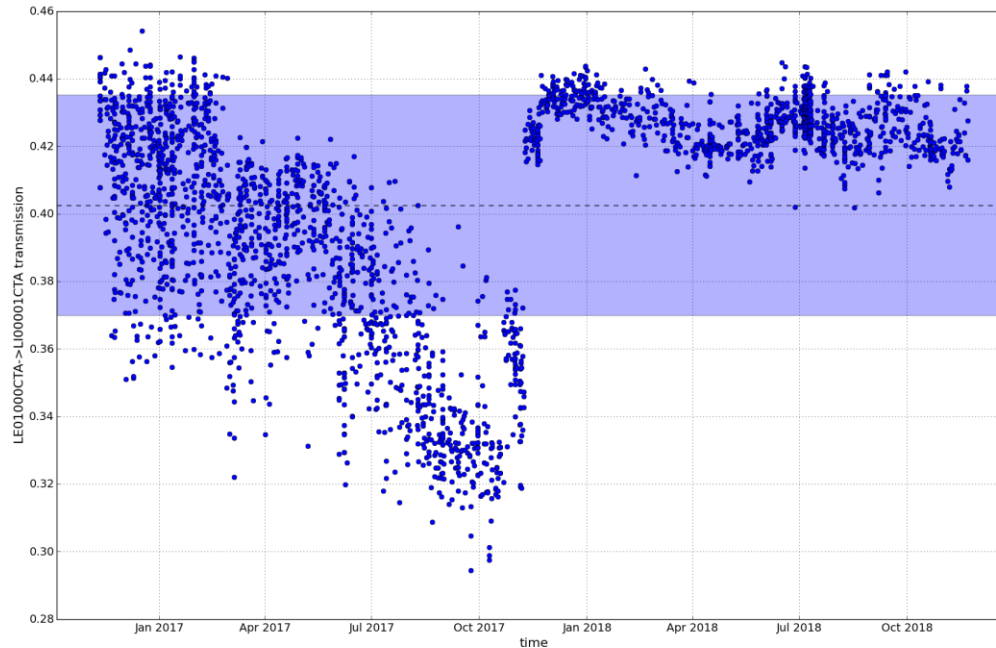


Intensity drop, leading to  
recommissioning of the  
source in November  
2017.

The recommissioning  
brings the required  
intensity back.

# Transmission

LE01000CTA->LI00001CTA single transmission  
2000/01/01 - 2018/11/29

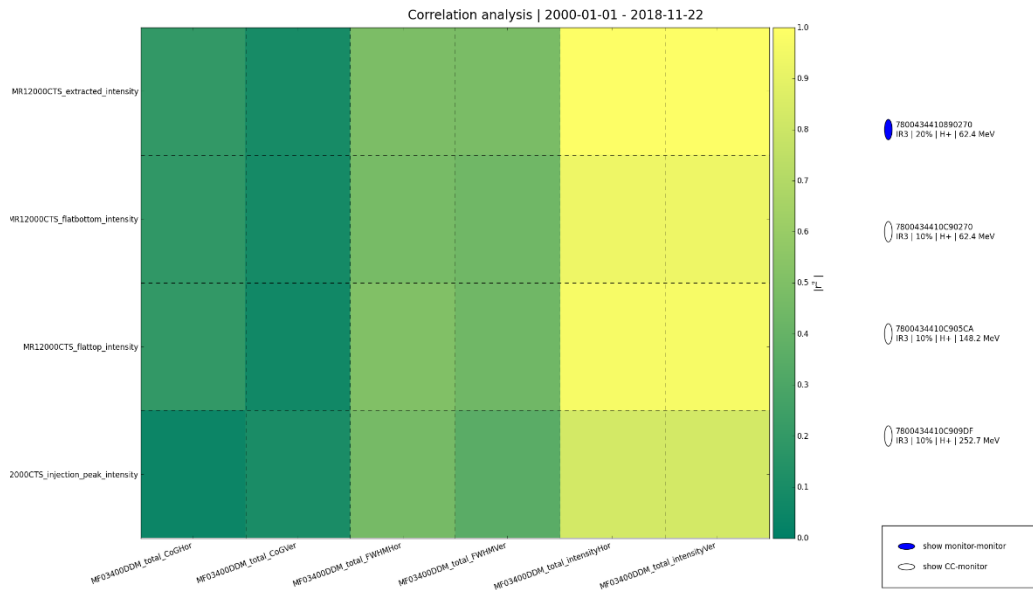


CC	7800434410890270
CChuman	IR3   H+   S1   E=62.4MeV deg:20%   varOver0   clinical
Transmission	(0.40 ± 0.03) Min: 0.29   Max: 0.45

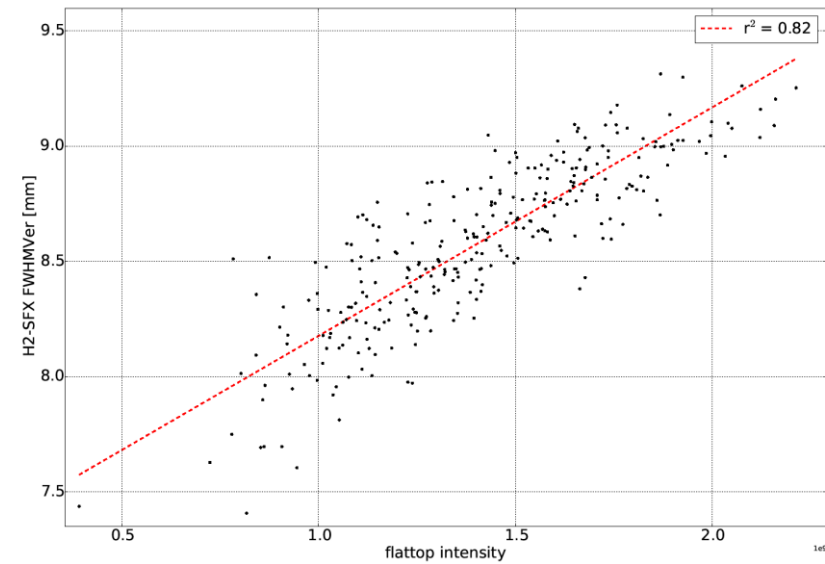
Detailed time trend of the transmission between LEBT and LINAC, with successful recommissioning of the source in November 2017. Excellent stability of the beam in the injector: intensity fluctuations of 10 % were reduced to below 3 %.

# Plot correlation

General example of correlation overview

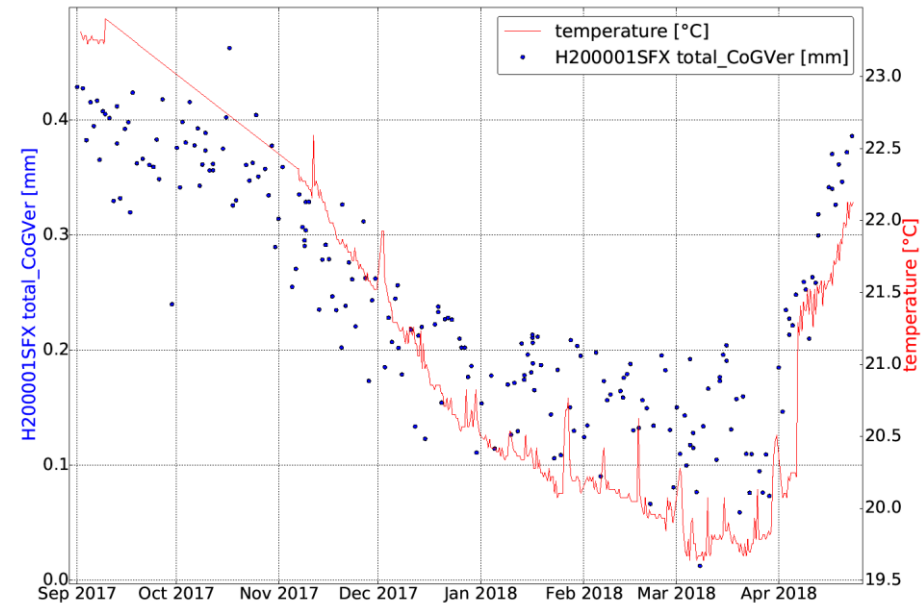
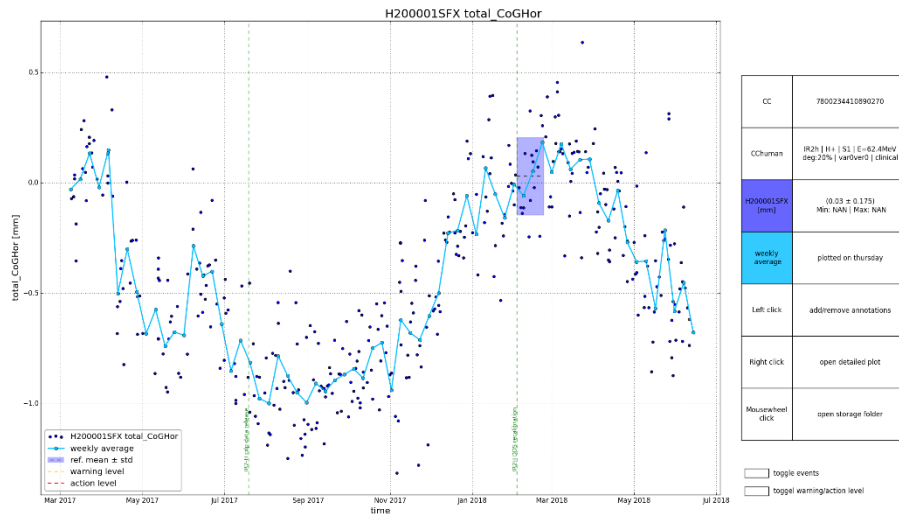


The intensity variations lead to the observation of related acceptable variations of the vertical FWHM throughout the HEBT.



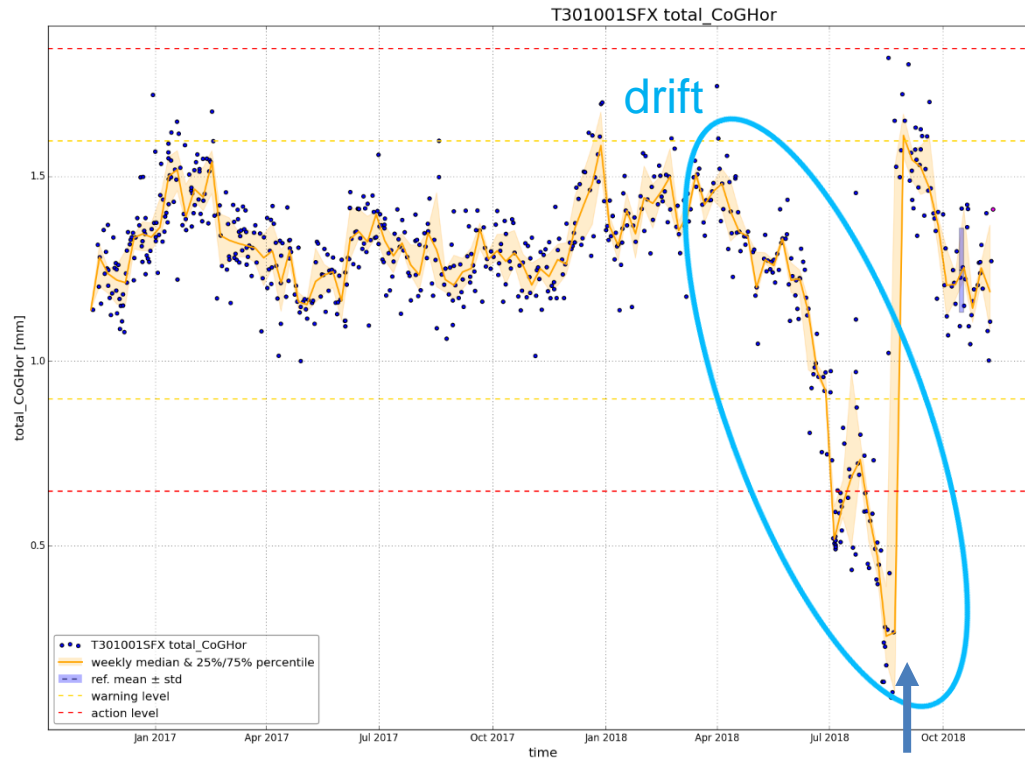
# Seasonal position drift examples

Beam position temperature dependency observed for the main ring pick-ups as well as in the transfer line towards the irradiation rooms for the profile monitors.






# Position drift and correction



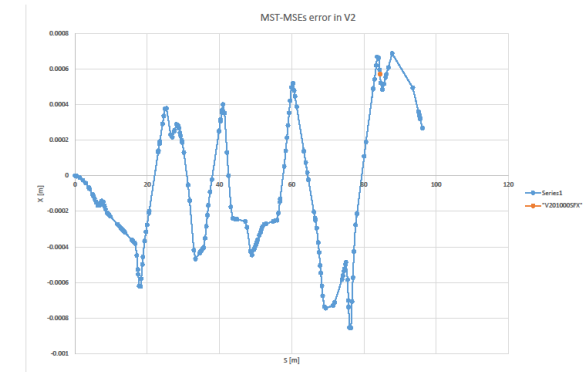
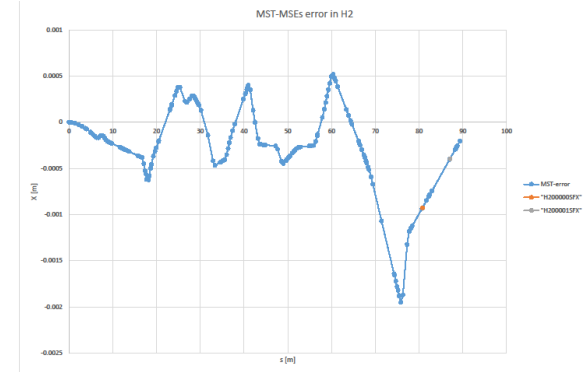
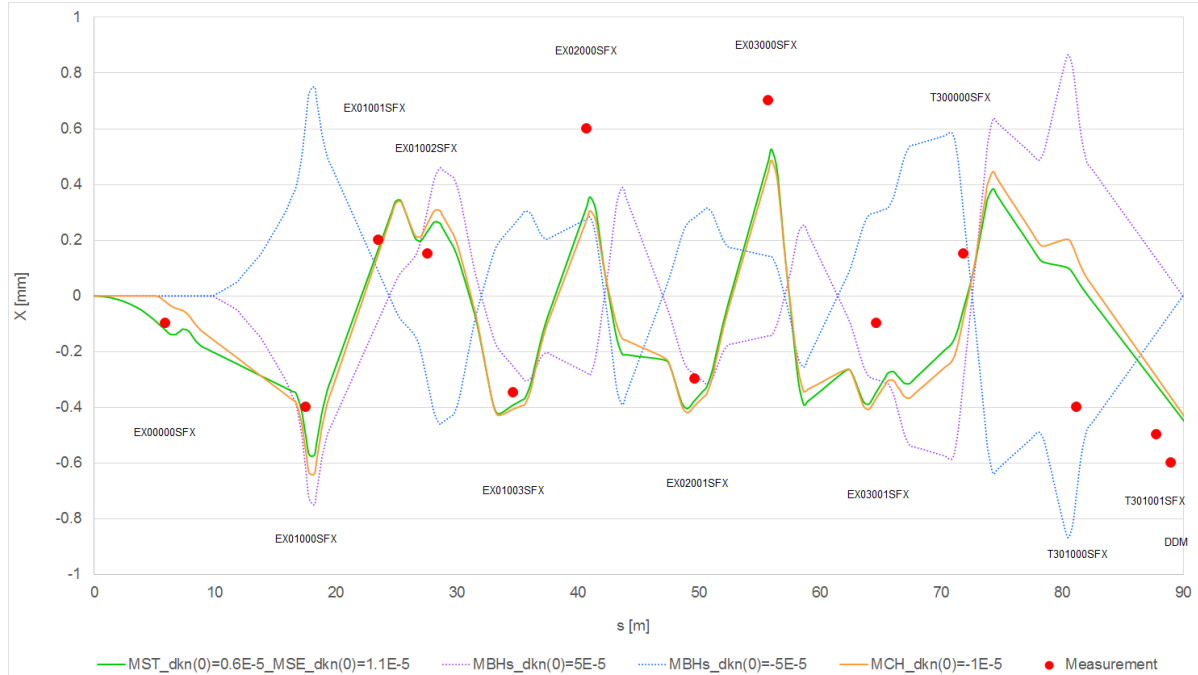
CC	7800434410890270
CChuman	IR3   H+   S1   E=62.4MeV deg:20%   varOver0   clinical
T301001SFX [mm]	(1.25 $\pm$ 0.113) Min: 1.09   Max: 1.41
weekly average	plotted on thursday
mean delta latest points to reference [mm]	0.164 (+13.15 % relative)
Left click	add/remove annotations
Right click	open detailed plot
Mousewheel click	open storage folder

 toggle events

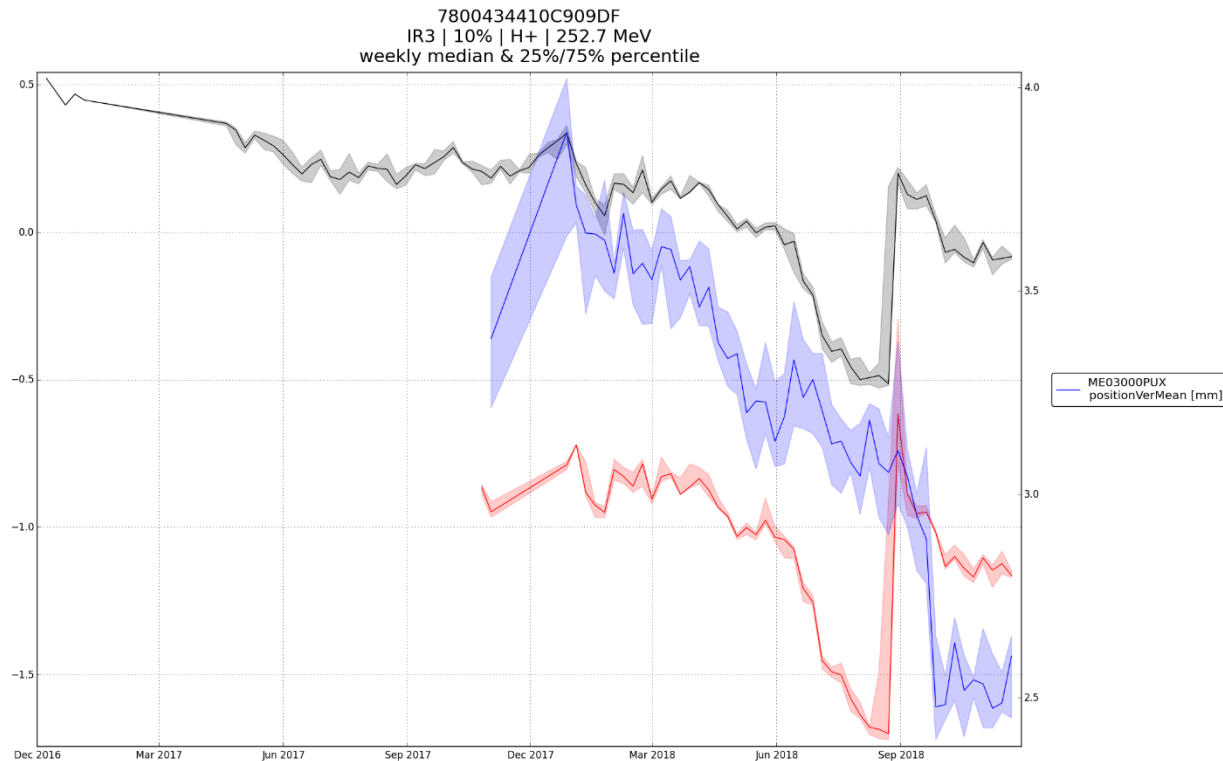
 toggle warning/action level

correction

# Position drift and simulations



# Position drift



Famous hypothesis di Andrea De Franco (OMA fellow):

*a vertical position drift in the MEBT is the root cause for the horizontal position drift in the HEBT. This might be possible via a modified phase space filling, leading to a modified transverse emittance with coupling between the planes in the ring and a slight related variation of the extracted beam position in the HEBT.*