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## Production and purification of radium-225 and actinium-225 at TRIUMF's Isotope Separation On-line (ISOL) facility and subsequent radiolabeling studies with alpha-emitter actinium-225

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With four alpha particles in its decay chain, actinium-225 ( $^{225}\text{Ac}$ ;  $t_{1/2} = 9.9$  d) is a promising candidate isotope for Targeted Alpha Therapy (TAT) when coupled with a disease targeting vector. The current limited global supply of  $^{225}\text{Ac}$  (67 GBq/year), and lack of appropriate chelating ligands able to complex this isotope has delayed the advancement of  $^{225}\text{Ac}$ -drugs towards the clinic [1]. Herein, we describe efforts to produce, purify, and evaluate the radiolabeling ability of  $^{225}\text{Ac}$ , by leveraging TRIUMF's ISAC isotope separation on-line (ISOL) facility.  $^{225}\text{Ac}$  alongside, parent nuclide radium-225 ( $^{225}\text{Ra}$ ;  $t_{1/2} = 14.8$  d), were produced via spallation of uranium carbide targets with 480 MeV protons on ISOL's radioactive beam facility. Downstream from the target, a high-resolution mass separator was used to isolate  $^{225}\text{Ra}$  and  $^{225}\text{Ac}$  ions from other isotopes produced in the spallation process. The 28 keV beam was directed towards an aluminum holder in which the ions were implanted at a depth between 10 and 30 nm. Implantation yields of  $1.6 \times 10^8$  and  $5.7 \times 10^7$  ions/s resulted in isolation of 1.0 –7.5 and 1.4 –18.0 MBq of  $^{225}\text{Ra}$  and  $^{225}\text{Ac}$ , respectively. The implanted activity was etched off the sample stage with dilute acid, and  $^{225}\text{Ac}$  was separated in >99% yield from  $^{225}\text{Ra}$  using solid phase extraction (DGA resin) [2]. This method has resulted in the isolation of MBq quantities of both  $^{225}\text{Ra}$  and  $^{225}\text{Ac}$ , where the former can be stored and used as a generator for  $^{225}\text{Ac}$ . Subsequently,  $^{225}\text{Ac}$  coordination properties with a library of acyclic chelators based on picolinic acids (such as  $\text{H}_4(\text{CHX})\text{octa}$  [3],[4] [ $\text{N}_4\text{O}_4$ ]), and  $\text{H}_6\text{-phospa}$  [5] [ $\text{N}_4\text{O}_6$ ] along with commercial standard DOTA ( $\text{N}_4\text{O}_4$ ) were evaluated by testing radiolabeling efficiency, and complex stability. In conclusion, we have successfully established a production method for  $^{225}\text{Ac}$  which yields activities adequate for pre-clinical screening. Furthermore, several novel actinium-chelators showed promising  $^{225}\text{Ac}$  radiolabeling properties and kinetic inertness in vitro compared to DOTA, and will be tested in vivo in future studies.

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