

At HL-LHC, in the inner layers of the tracker, fluences will be of the order of  $\Phi$  = 2-3E16 n/cm<sup>2</sup>

### ➔In the present plan, Silicon detectors are replaced once at HL-LHC.

→At FCC (?) fluences will be much higher, let's suppose  $\Phi$  = 1E17 n/cm<sup>2</sup>: do we replace the Silicon sensors 10 times at FCC?

### Question:



Can we design a Silicon tracker that can still work at  $\Phi = 1E17 \text{ n/cm}^2$ ?



### Why is it possible? (maybe)

#### The bottom line is:

#### Silicon irradiated at fluences 1E16 - 1E17 n/cm<sup>2</sup> does not behave as expected,

### it behaves better

Extrapolations from Silicon sensors irradiated in the fluence range 1E14 – 1E15 n/cm<sup>2</sup> predict a hopeless situation G. Kramberger et al., JINST 8 P08004 (2013).

Kramberger et al

(B=5.6)

R.Eber

this study

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Swartz et al.

100 [0.01 -

80

60

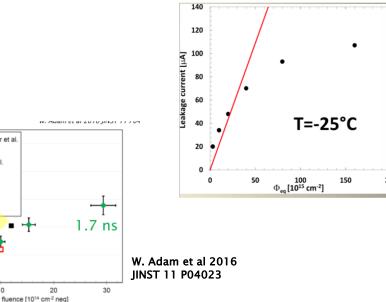
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Examples:

Leakage current saturates

2) Trapping slows down

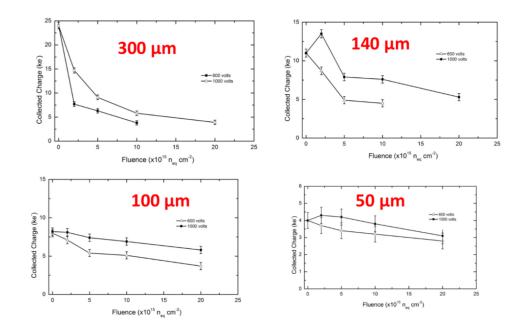


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### Example: CCE in Silicon up to 2E16 n/cm2

### Degradation of the CC(V) with fluence at 600 and 1000V



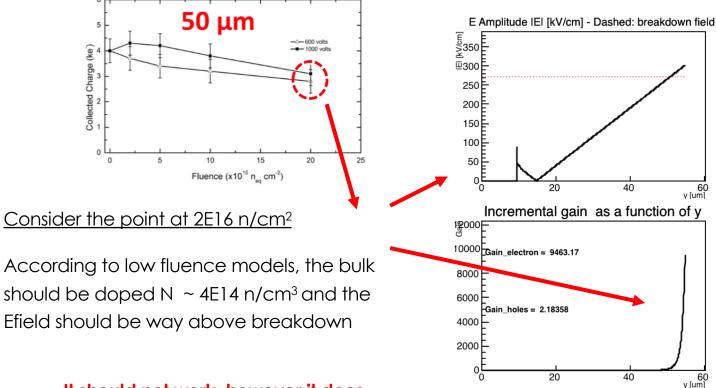
S. Wonsak, RD50, 02-04 Dez. 2015, CERN

## Note: regardless of the sensors thickness, the signal at 2E16 n/cm2 is almost a constant, 3-5k electrons.



### Why are the sensors still working?

#### The depletion is $\sim$ 30 micron for every sensor thickness



It should not work, however it does...

Less doped? Smaller mobility?

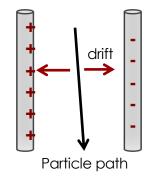
### The plan: use very thin sensors and gain..

At high fluences,  $1E16 - 1E17 \text{ n/cm}^2$ , leakage current, bulk doping, and charge trapping are the enemies

- $\rightarrow$  use thin sensors
- ➔ Signal too small

Use gain

# **3D sensors decouple drift path and total charge deposition** by collecting the charge carriers perpendicularly to the particle path.



#### Can we decouple drift path and total charge deposition using gain?

#### Why this can be possible?

- The acceptors creation by irradiation slows down at high fluence, so the bulk is not as doped as we forecast
- Using Vbias, we can still start multiplication if the mobility stays high enough
- The charge to be delivered is rather small: ~ 1-2 fC

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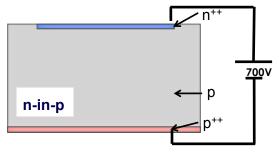


### How to obtain gain in silicon: E ~ 300kV/cm

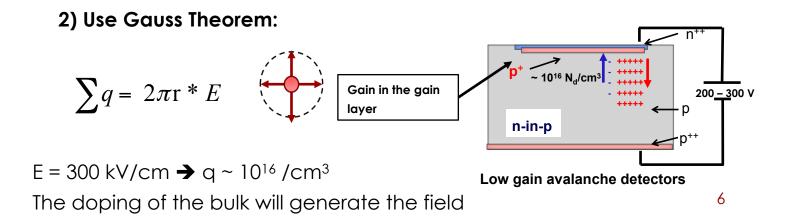
### 1) Use external bias:

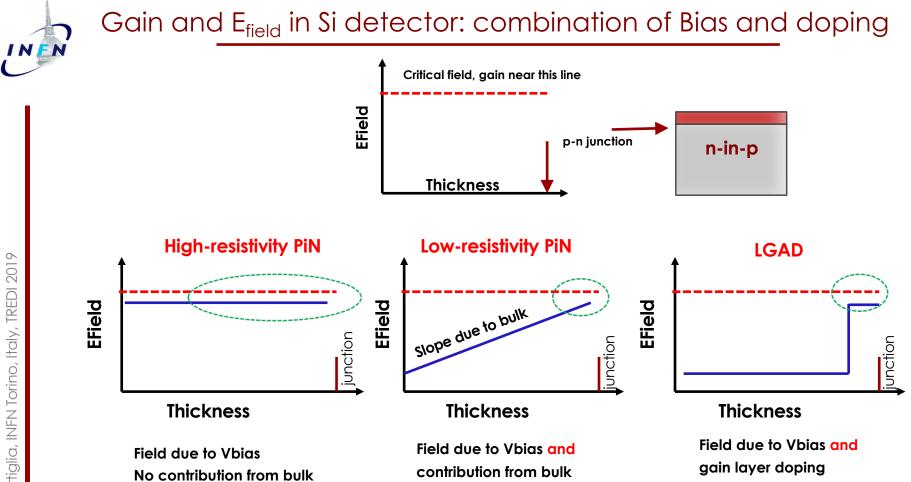
E critical =  $\sim 10-15 \text{ V/}\mu\text{m}$ 

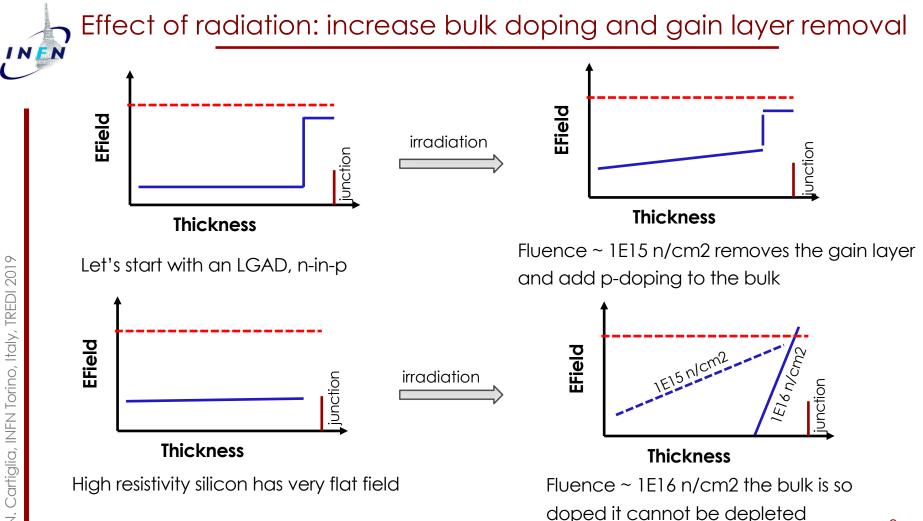
Possible only in thin sensors: 50 microns need 500-750V



Traditional silicon detector

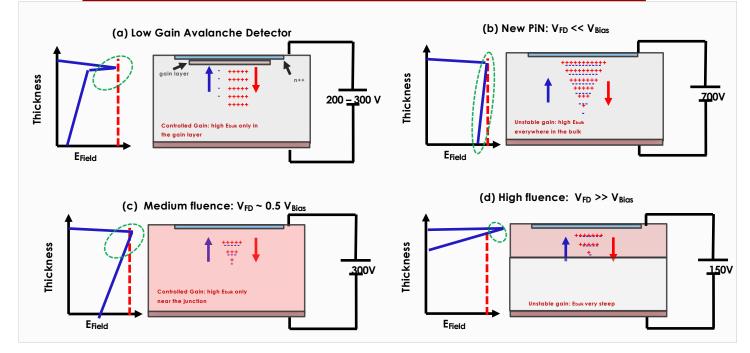








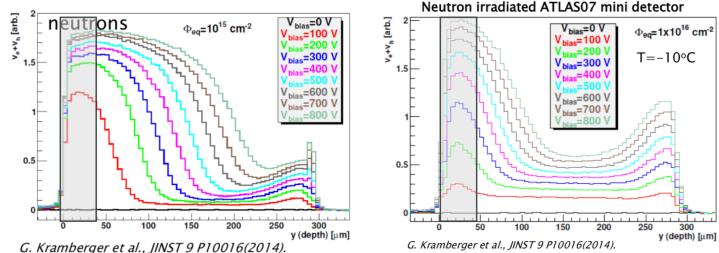
### Gain and E<sub>field</sub> in various sensors



**Controlled gain: it happens when** the  $E_{field}$  is controllable by  $V_{bias}$  and the contribution of the doping to the field accounts for a part (~ 50%) of the total  $E_{field}$ 



### E Fields vs irradiation



The field changes a lot, due to the appearance of the "double junction", caused by high leakage current. Look at the first 20-40 um: very uniform field



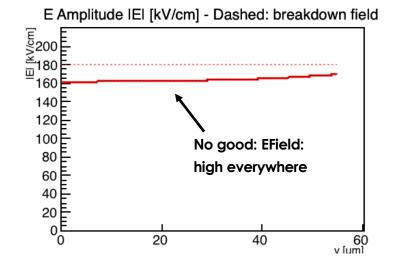
### What type of Si detector can deliver 1fC from un-irradiated to a fluence =1E17n/cm2

We need to have a plan to deliver **at least1 fC** throughout the sensor lifetime. In thin sensors you need to have always gain

### Can we use a thin PiN diode?

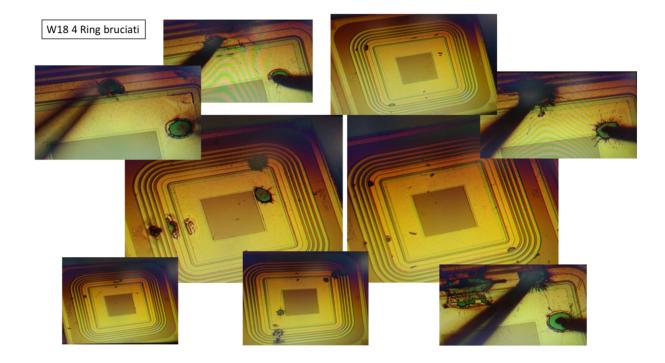
In high resistivity silicon, the field is almost constant in the sensor,

- → It reaches the critical value at the same voltage everywhere in the detector
- $\rightarrow$  It burns the sensors





### Is gain in high-resistivity PIN reliable?



Not really.... We cannot start with a thin PiN diode



### The plan - I

800

700

600

300 200

100

∑ 500 2 400

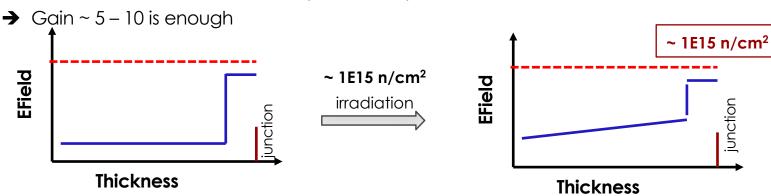
---g = 0.02

g = 0.01

10

- Select a thickness that can still be depleted after a fluence ~ 1E17 n/cm2
- Bias should be in control of the ٠ multiplication mechanism Assuming standard rate of acceptor creation a thickness of  $\sim 20$  micron should be OK

Such thin detector will not provide enough charge  $\rightarrow$  use an LGAD of ~ 20-30 micron (0.2 – 0.3 fC)



Less gain layer and more p-doping to the bulk

Depletion Voltage after a fluence of 1E17 n<sub>eo</sub>/cm<sup>2</sup>

20

Thickness [µm]

30

junction

40



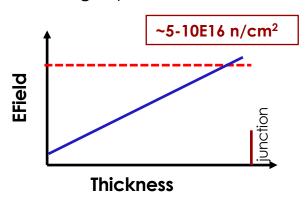
#### 2) In the $\sim 0.5$ - 1E16 n/cm<sup>2</sup>

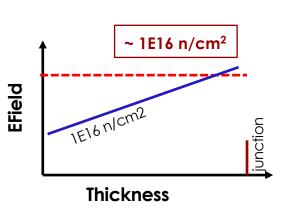
- The gain layer doping is removed
- The gain from V<sub>bias</sub> and the bulk doping starts to be important

3) Above 5-10 E15 n/cm<sup>2</sup>: this is the fun part...

#### Condition to have gain:

- 1. High  $E_{field}$
- the width of a space charge region
  the mean free path between two ionizing impacts





the bulk contribution start to be important

Limiting fluence: Bias barely manages to deplete the sensors

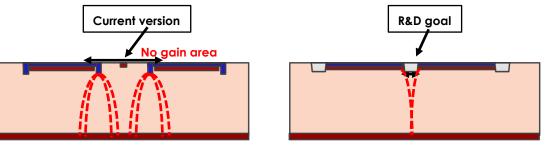
Irradiation decreases the mean free path, so even if the field is high, the sensors are not in breakdown, the gain is quenched, but maybe still reachable in thin sensors



### Gain termination for 100% fill factor: trenches

Trenches (the same technique used in SiPM):

- No pstop,
- No JTE → no extra electrode bending the field lines



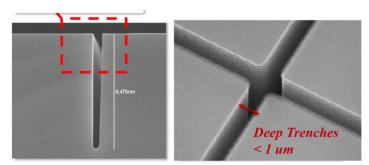
JTE + p-stop design

Trench design

#### Trench isolation technology

- Typical trench width < 1 um
- Max Aspect ratio: 1:20
- Trench filling with: SiO<sub>2</sub>, Si<sub>3</sub>N<sub>4</sub>, PolySi

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### Conclusions

#### Goal: design a simple sensor that can deliver good signals for fluences $1E16 - 1E17 \text{ n/cm}^2$

In the sensor lifetime, there will be the interplay of 3 types of gain:

- Due to Gain Layer
- Due to Vbias
- Due to the bulk doping

#### Below 2E15 n/cm<sup>2</sup>

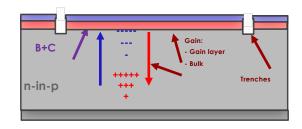
- → Start with thin LGAD sensors
- → It looks possible to have a gain of ~ 5 without breakdown
- $\clubsuit$  V  $_{\text{bias}}$  and gain layer doping controls gain

#### Range 5 - 10E15 n/cm<sup>2</sup>

- → The initial gain layer is disactivated,
- ightarrow gain comes from V<sub>bias</sub> and bulk doping

#### above 1E16 n/cm<sup>2</sup>

- ➔ is the gain still there?
- → Is the mobility decreasing to a point where no gain is possible?
- → Damaged bulk acts as a quenching resistor?
- → No holes multiplications?



25 microns LGAD trench sensor Good signal above 1E16 n<sub>eq</sub>/cm<sup>2</sup> ?

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