

# Measurement of effective space charge concentration vs. neutron fluence in p-type substrates from LFoundry

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## Introduction

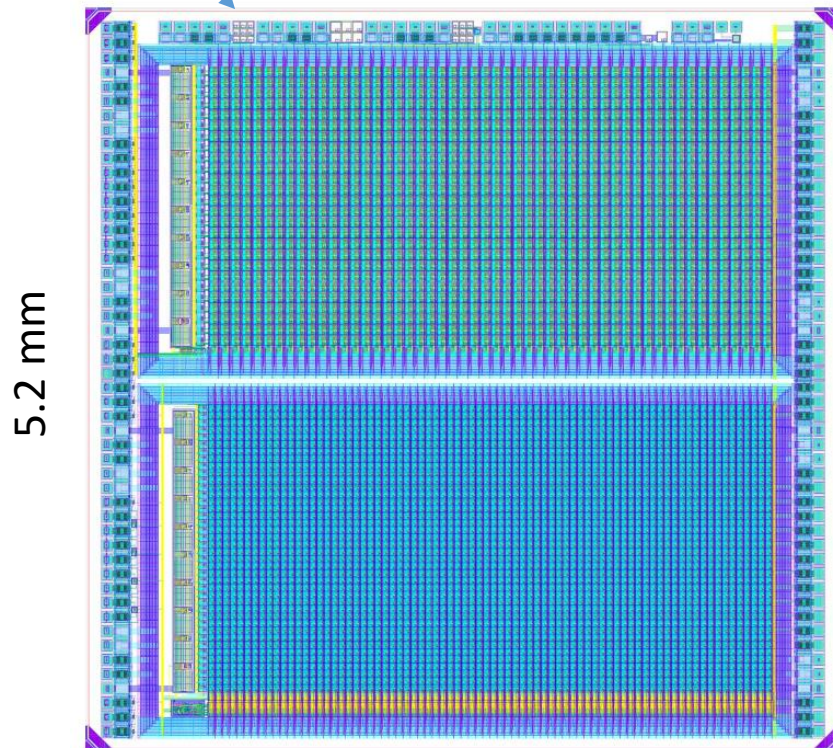
- RD50 submitted CMOS pixel detector prototype chip *RD50-MPW1* in 150 nm LFoundry process
- chips were produced on p-type wafers in 2 different initial resistivities:  
~ 500  $\Omega\text{cm}$  and ~1.9  $\text{k}\Omega\text{cm}$
- chips were irradiated in reactor in Ljubljana to several different fluences ranging from  $1\text{e}13$   $\text{n}/\text{cm}^2$  to  $2\text{e}15$   $\text{n}/\text{cm}^2$
- depletion depth at different bias voltages was measured with E-TCT
- $N_{\text{eff}}$  estimated from depletion depth and studied as a function of neutron fluence

# RD50-MPW1 CMOS chip

Passive pixel arrays for E-TCT

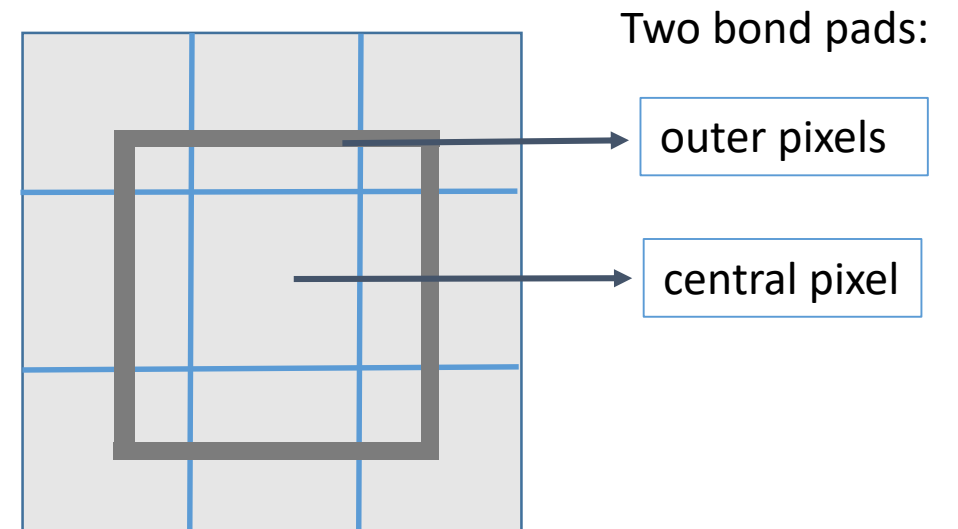
50  $\mu\text{m}$  x 50  $\mu\text{m}$   
(3x3)

75  $\mu\text{m}$  x 75  $\mu\text{m}$   
(2x3)



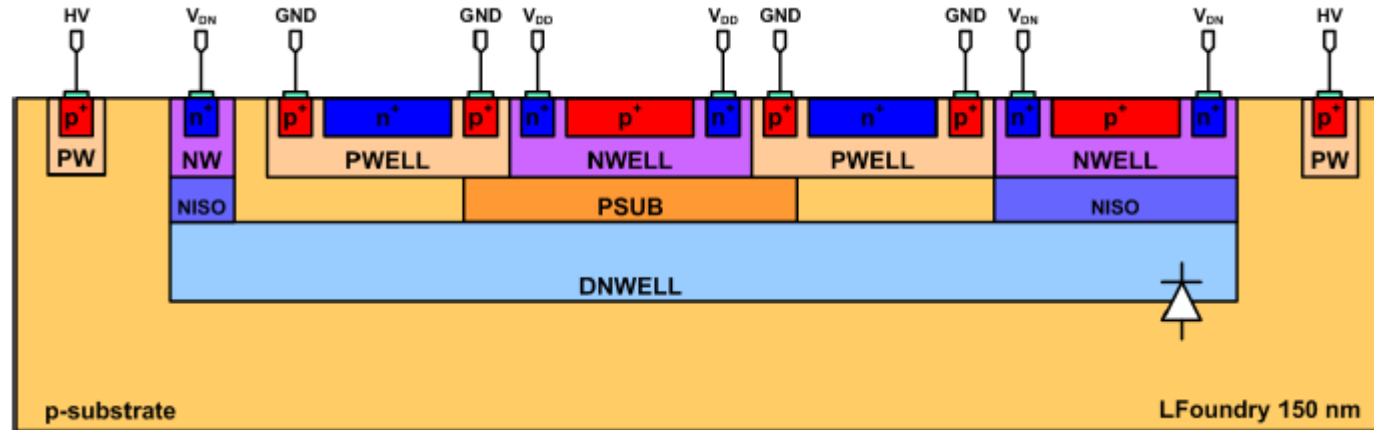
Measurements made with:

- 3x3 pixel array of 50  $\mu\text{m}$  x 50  $\mu\text{m}$  pixels
- central pixel to read out
- Outer pixels connected together



### Scheme of a pixel

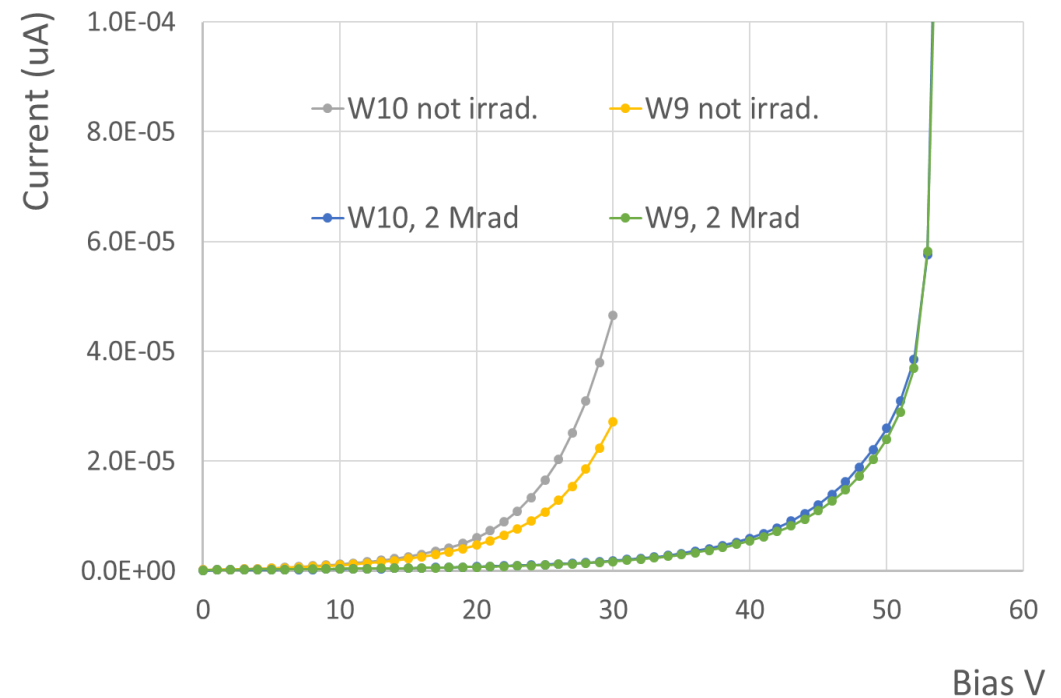
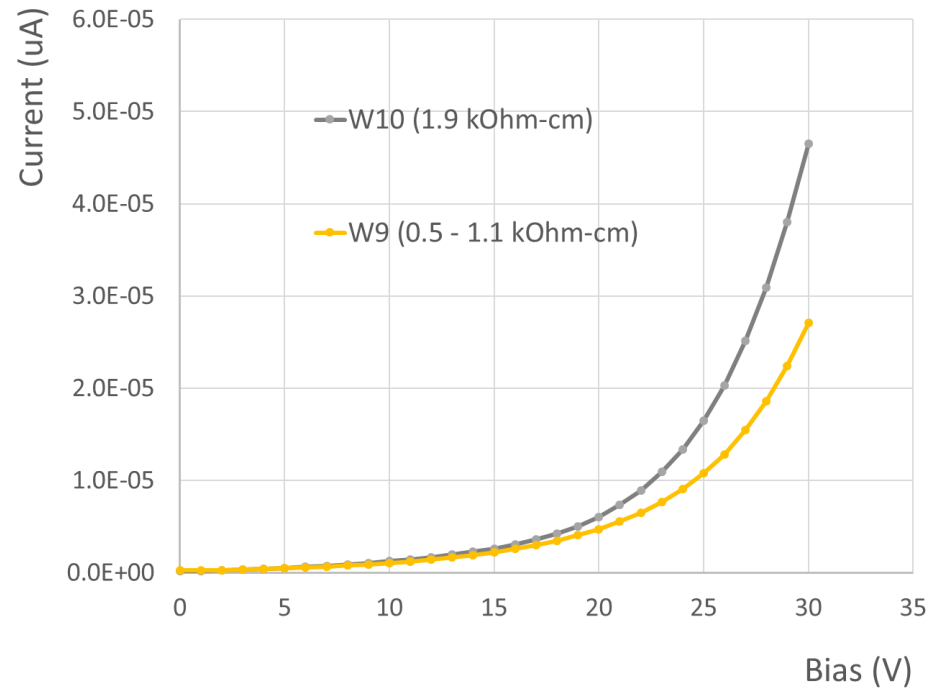
- Passive pixel: same scheme as active pixel except there is no transistors in the wells
- DNWELL connected to bias voltage and to the amplifier via bias-T
- P-substrate connected to ground



Chips are not thinned, back plane not processed, substrate biased through the implants on top

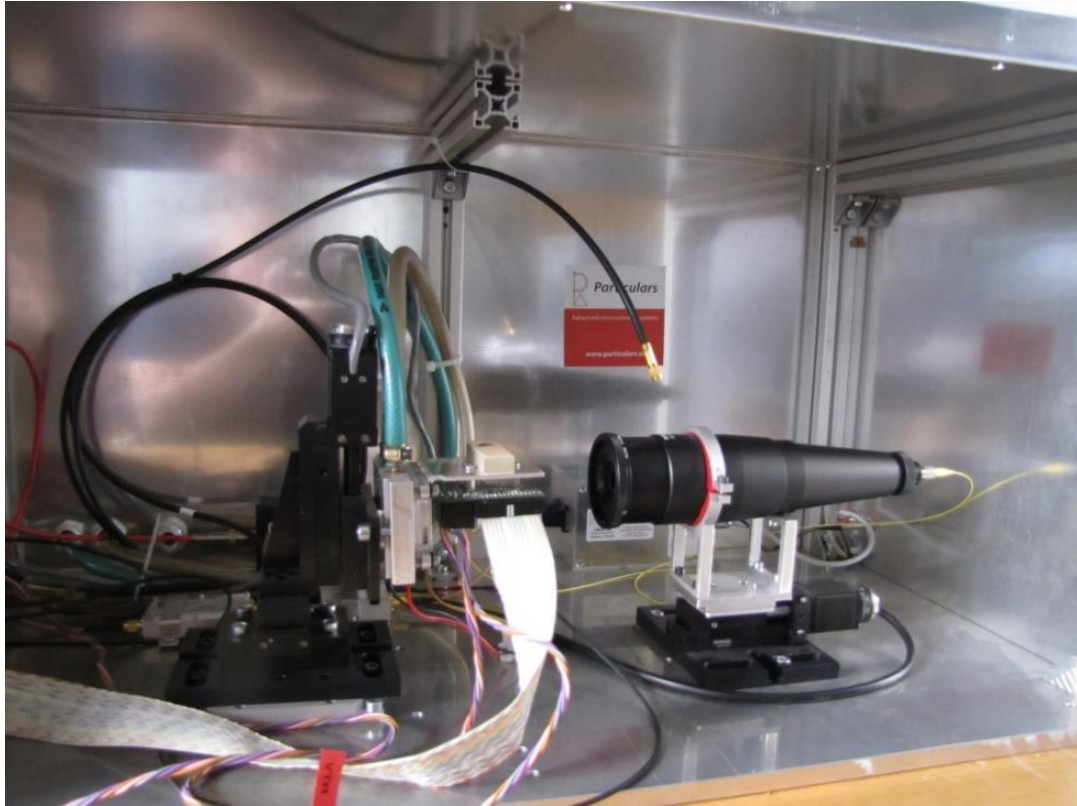
## Detector current before irradiation

Current measured on outer 8 pixels of 3x3 pixel array (50x50  $\mu\text{m}^2$  pixel)



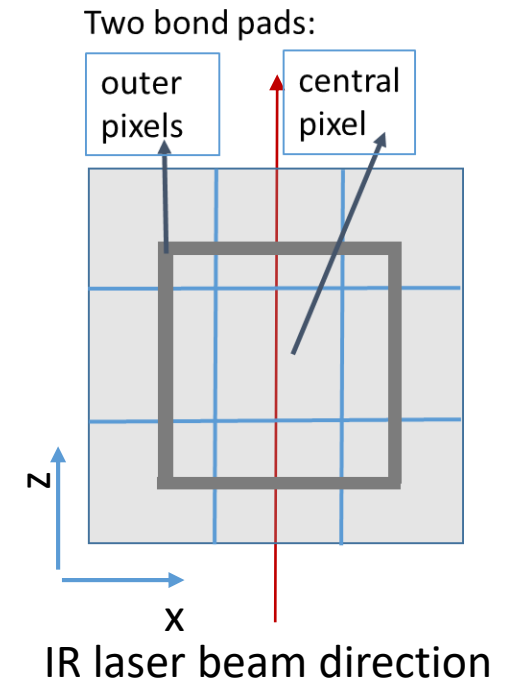
- high current before irradiation, several reasons for this, more detail:
  - ➔ talk by Matthew Lewis Franks later today
- chips were exposed to 2 Mrad TID from background radiation in the reactor
  - ➔ at zero reactor power there is no neutrons, only photons
  - ➔ leakage current smaller after 2 Mrad TID irradiation

## Edge TCT setup

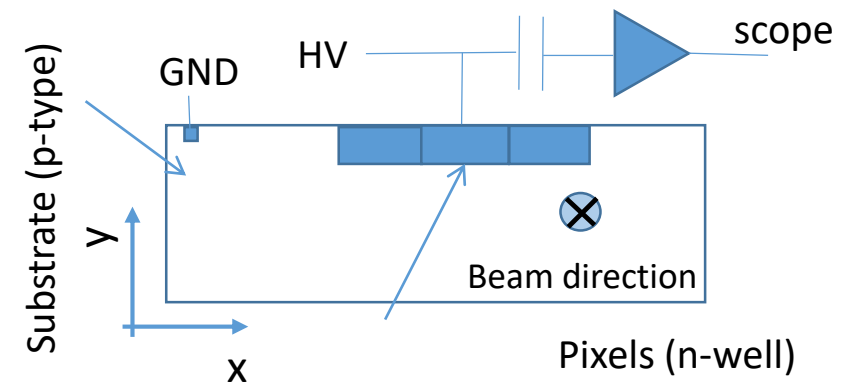


( more details: [www.particulars.si](http://www.particulars.si) )

Top view:

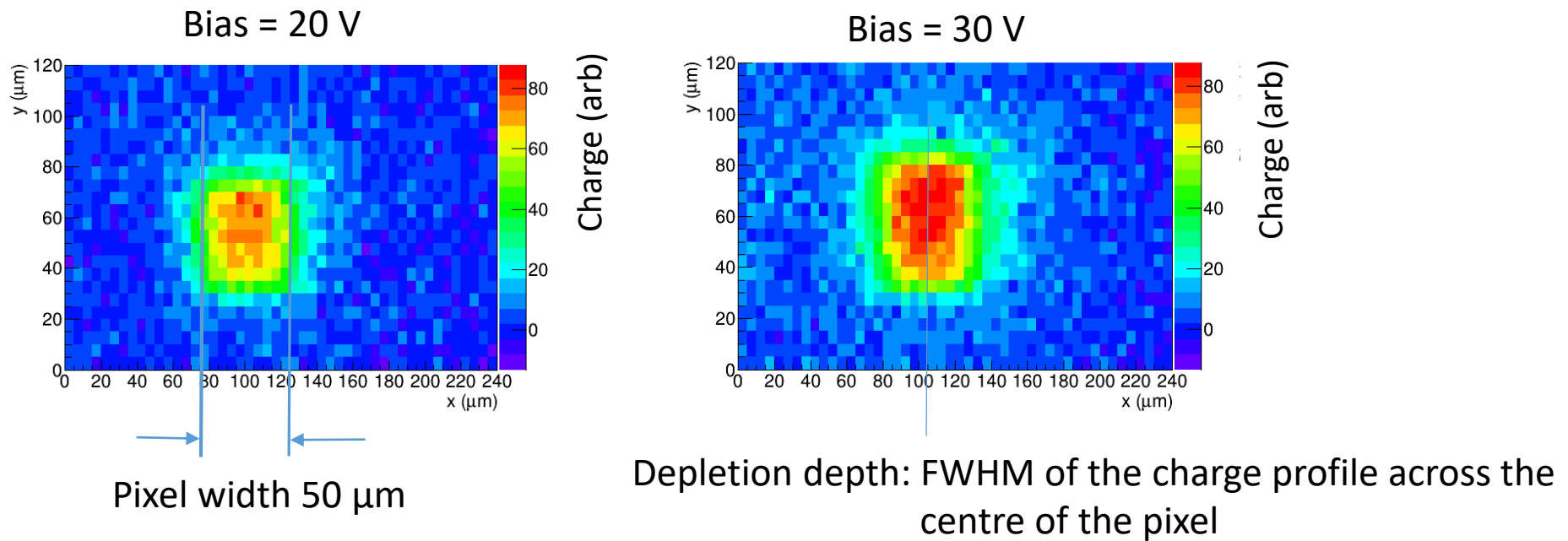
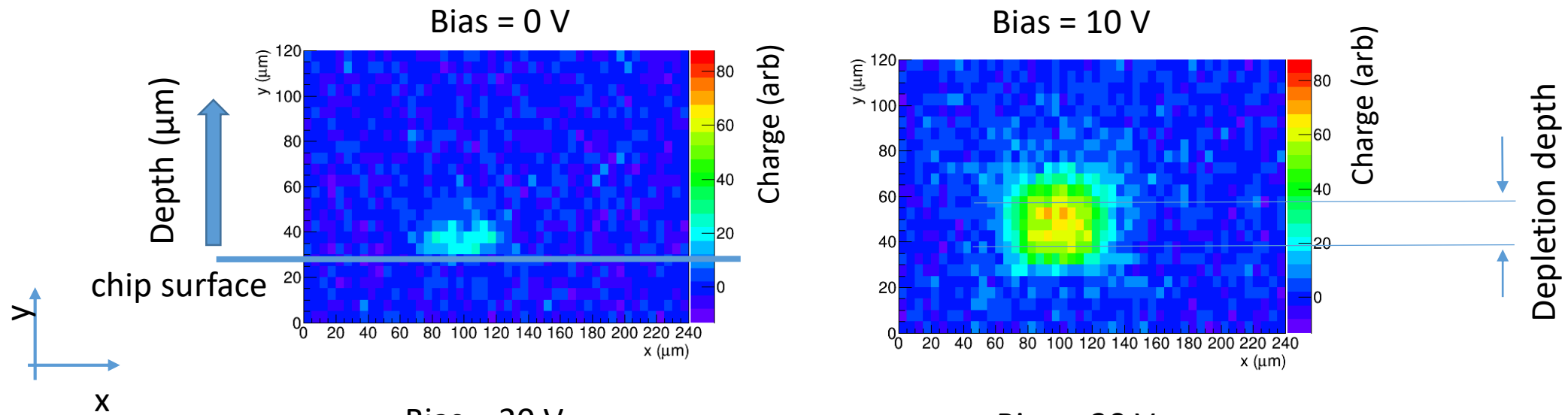


Side view:



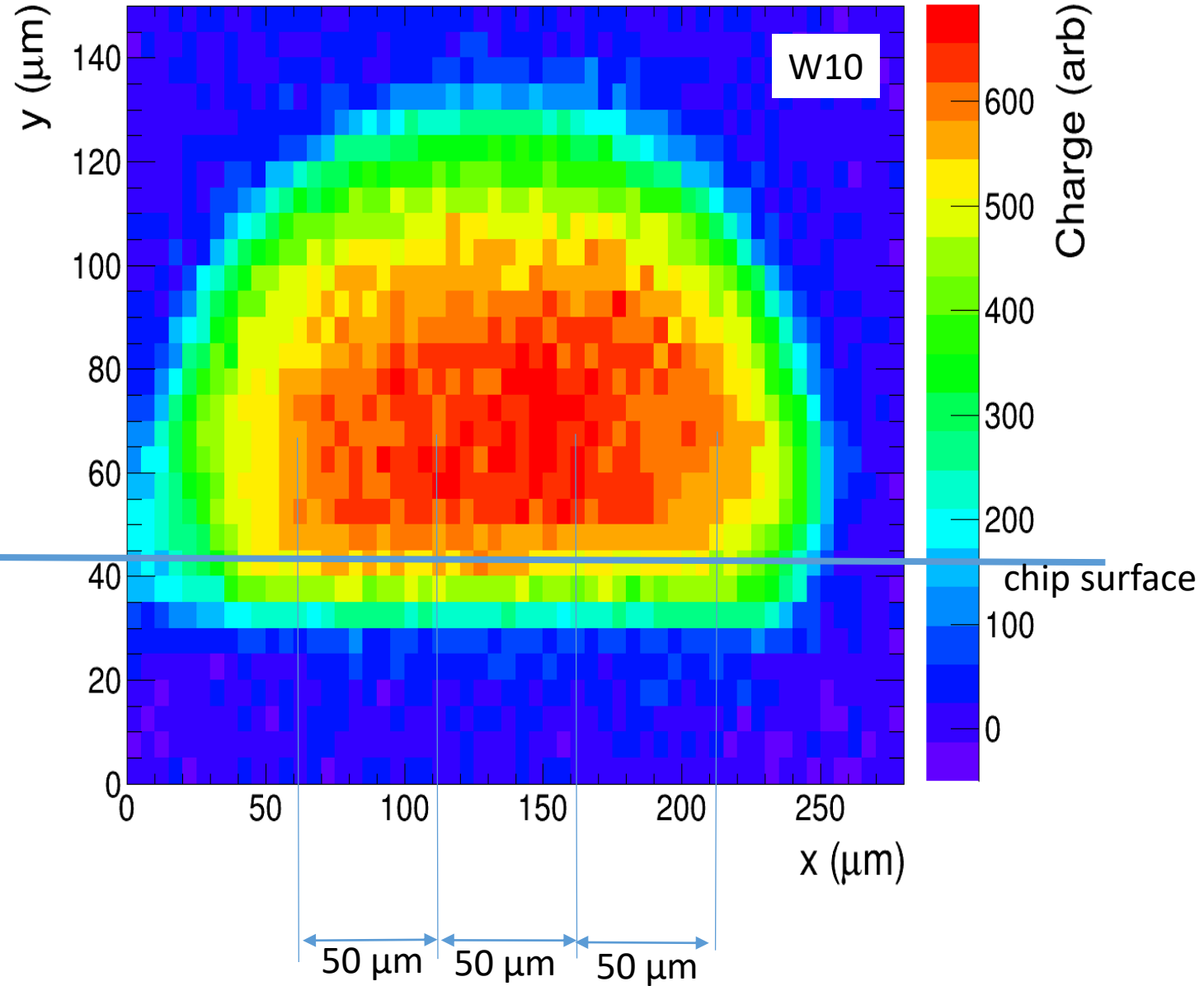
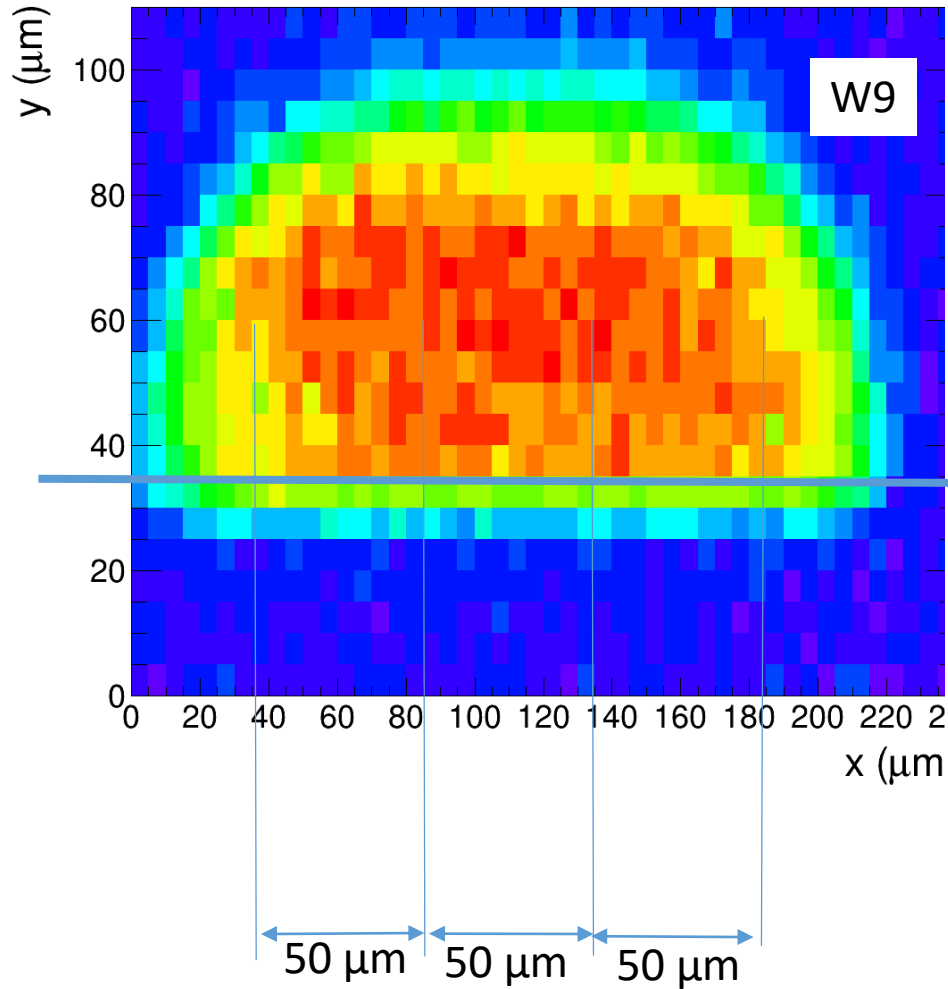
# Before irradiation

Central pixel connected to readout amplifier



## Charge collection profile

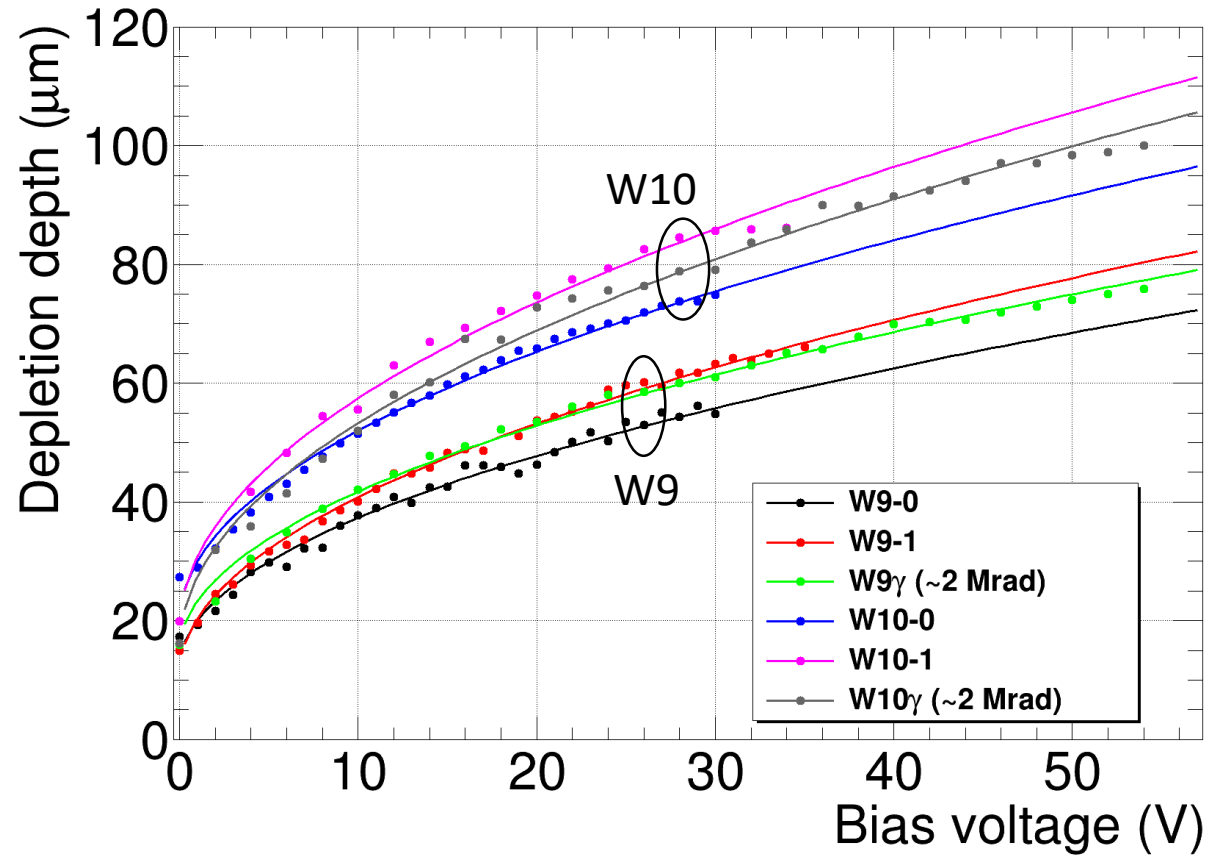
- all 9 pixels connected to readout amp.
- bias = 50 V (2 Mrad TID)





## Before irradiation

- charge collection profile measured across the middle of central pixel
- depletion depth: FWHM of charge profile



Fit: 
$$d = d_0 + \sqrt{\frac{2\epsilon\epsilon_0}{e_0 N_{eff}} \cdot V_{sub}}$$
  $\rightarrow$  extract  $N_{eff}$

parameter  $d_0$ : built in voltage, finite laser beam width...

### W9:

$$N_{eff} = (1.8 \pm 0.3) \cdot 10^{13} \text{ cm}^{-3}$$

Resistivity:  $720 \Omega\text{cm} \pm 150 \Omega\text{cm}$

### W10:

$$N_{eff} = (1.0 \pm 0.2) \cdot 10^{13} \text{ cm}^{-3}$$

Resistivity:  $1.3 \text{ k}\Omega\text{cm} \pm 0.15 \text{ k}\Omega\text{cm}$

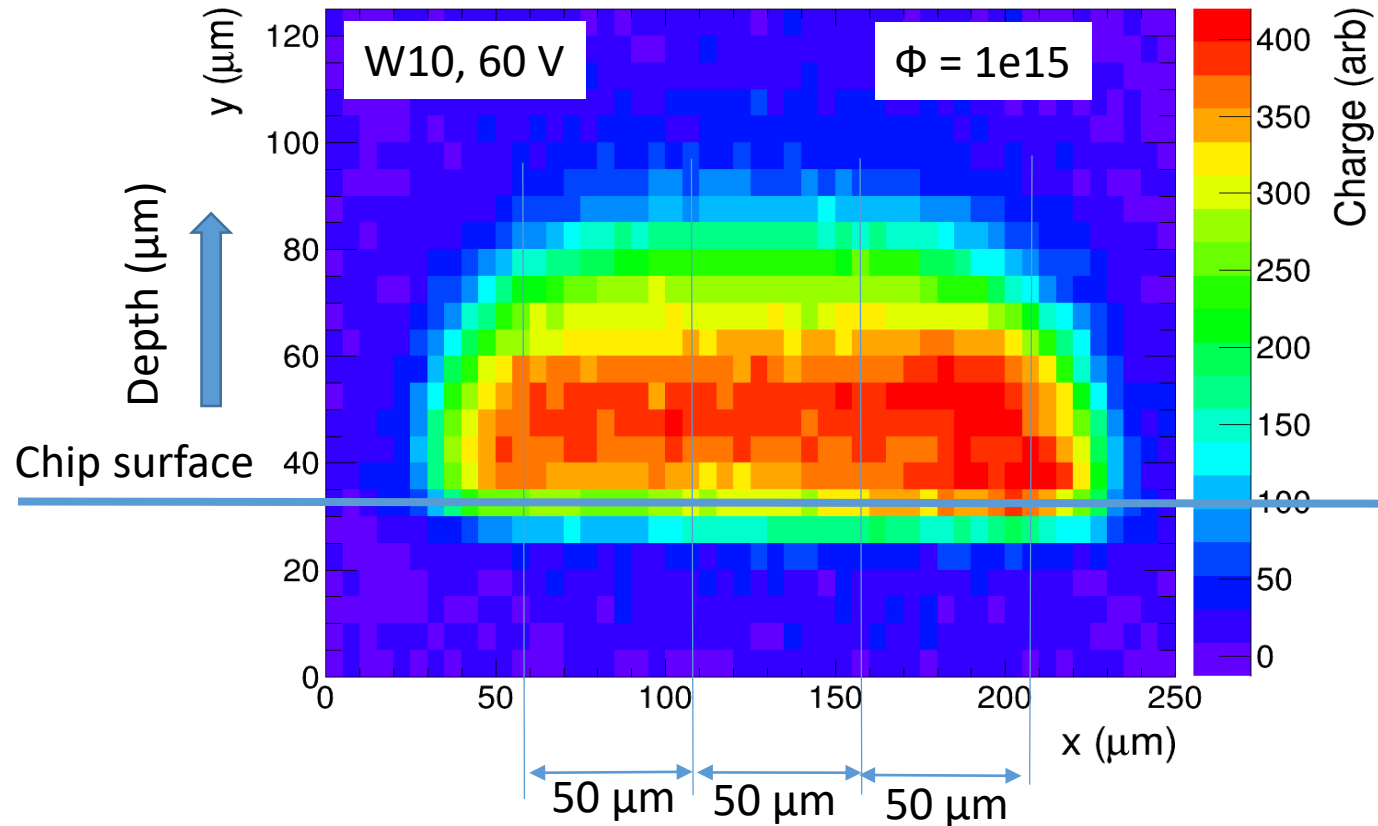
$\rightarrow$  somewhat lower than nominal  $1.9 \text{ k}\Omega\text{cm}$

No observable effect of 2 Mrad TID on  $N_{eff}$

## Chips irradiated in reactor in Ljubljana

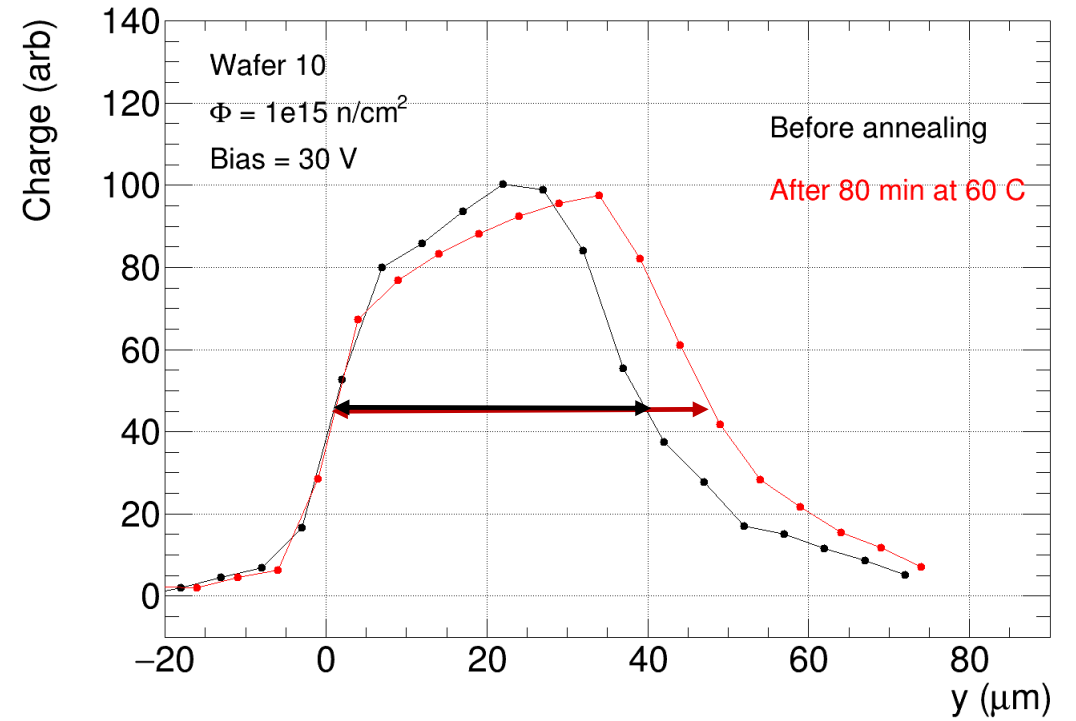
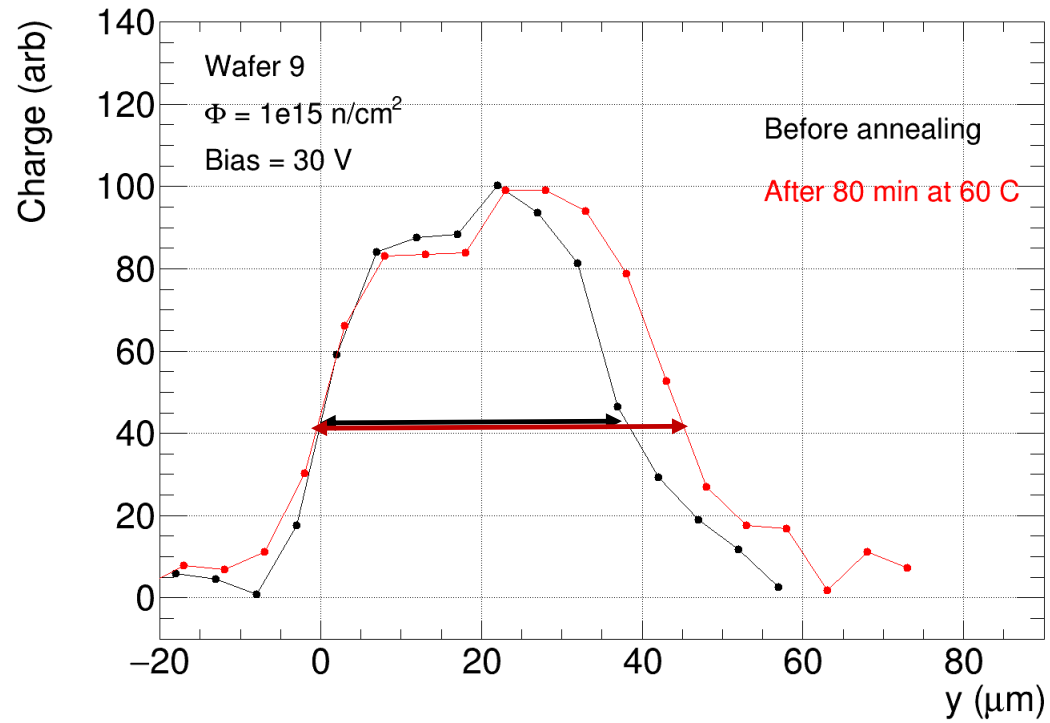
- fluences:  $1e13$ ,  $2e13$ ,  $5e13$ ,  $1e14$ ,  $2e14$ ,  $5e14$ ,  $1e15$ ,  $2e15$ ,
- each fluence separate chip

→ no efficiency gaps between pixels



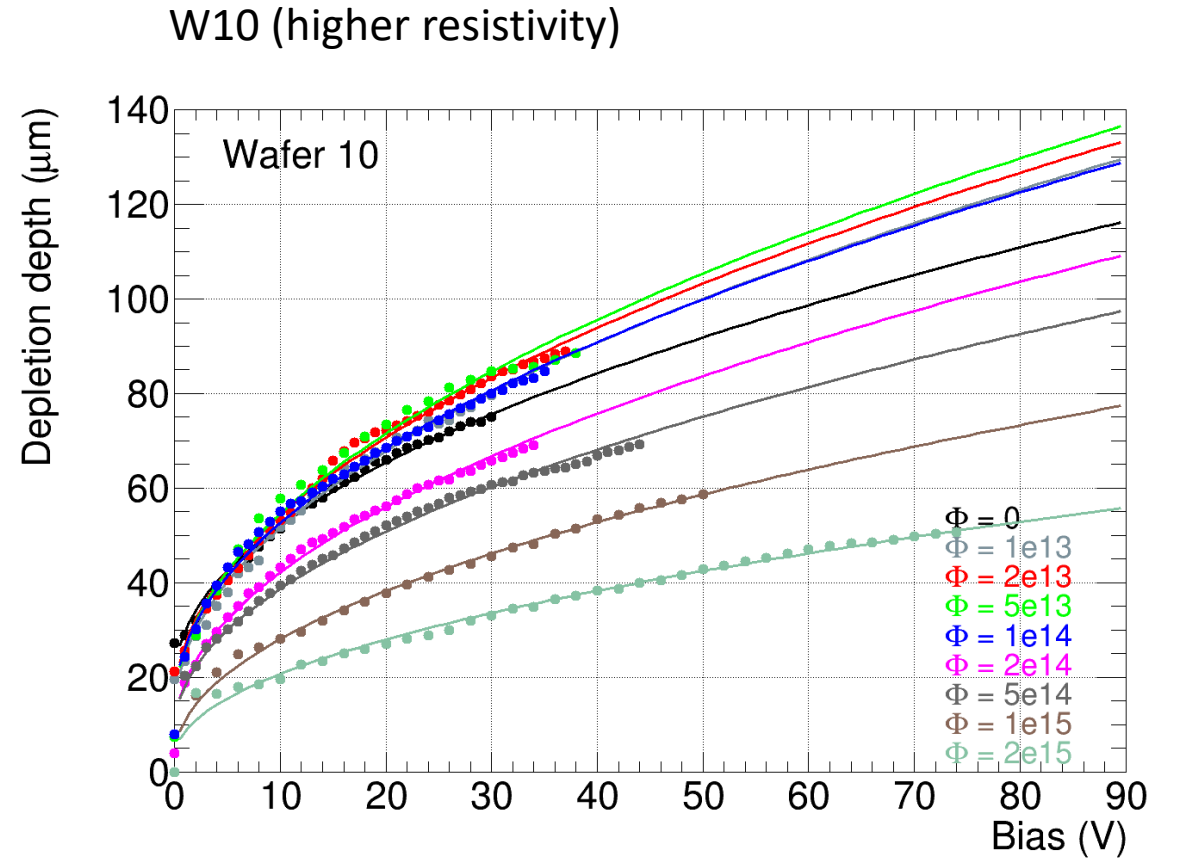
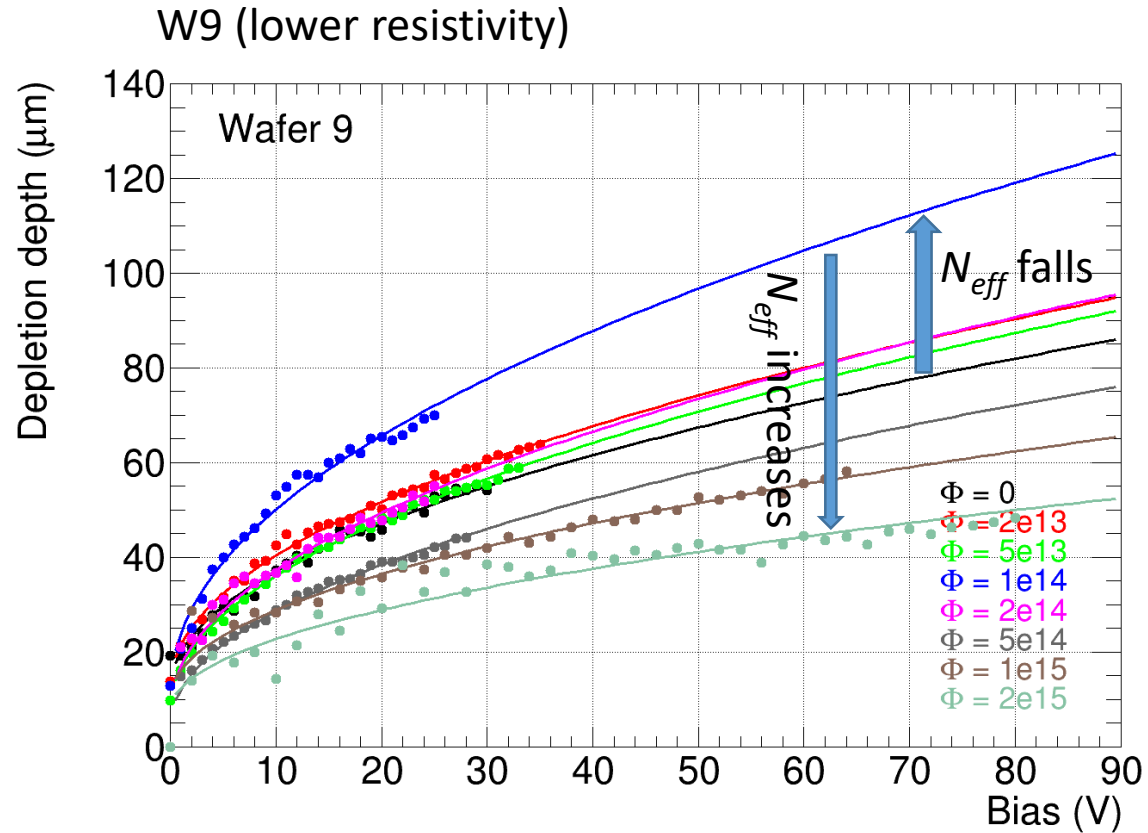
## Annealing

→ depletion depth increases by up to ~ 20 % after annealing for 80 minutes at 60 C



## After irradiation with neutrons

- depletion depth vs. bias voltage
- measured after annealing for 80 min at 60°C

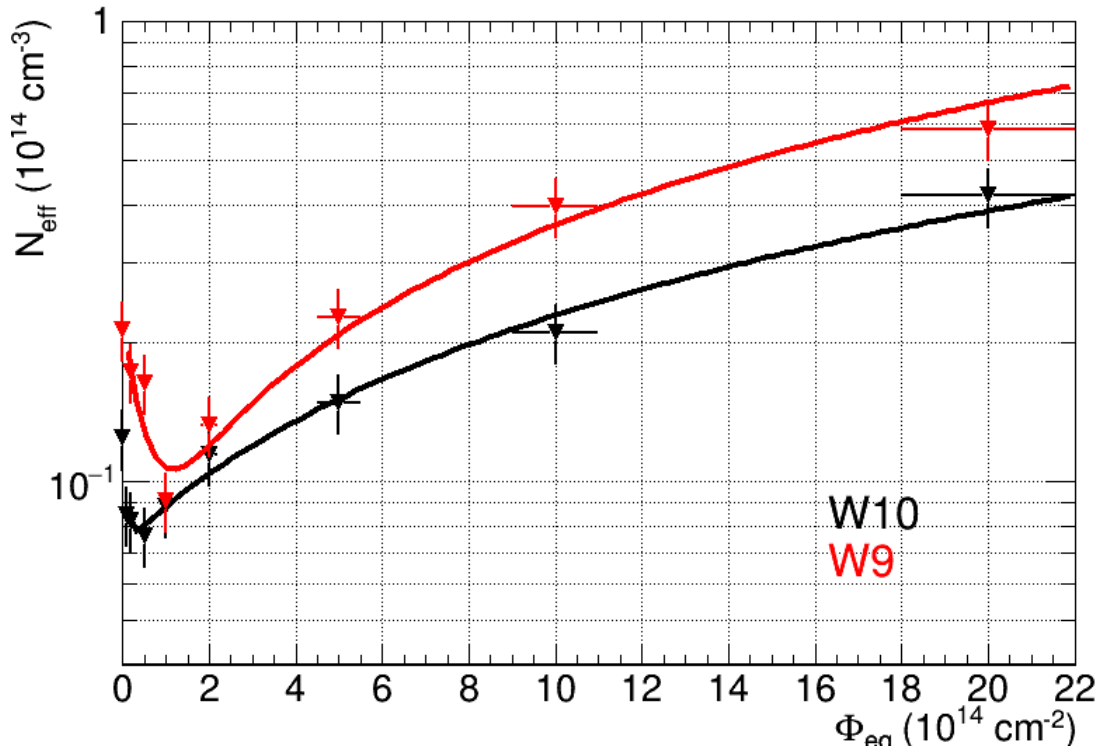


- depletion depth changes with irradiation
- acceptor removal effects

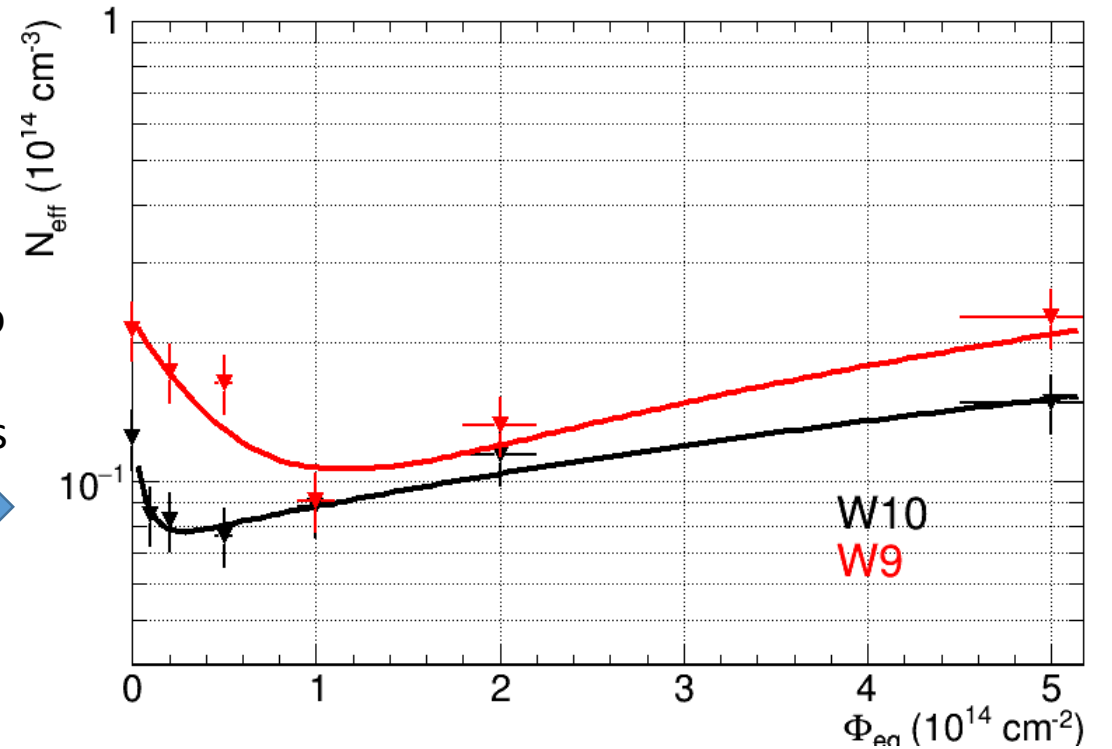
# $N_{eff}$ vs. fluence

Fit: 
$$N_{eff} = N_{eff0} - N_c \cdot (1 - \exp(-c \cdot \Phi_{eq})) + g_C \cdot \Phi_{eq}$$

	$N_{eff0}$	$N_c/N_{eff0}$	$c$	$g_c$
W9	$2.2e13 \text{ cm}^{-3}$	0.75	$2.1e-14 \text{ cm}^2$	$0.031 \text{ cm}^{-1}$
W10	$1.2e13 \text{ cm}^{-3}$	0.41	$14 \text{ e-}14 \text{ cm}^2$	$0.016 \text{ cm}^{-1}$

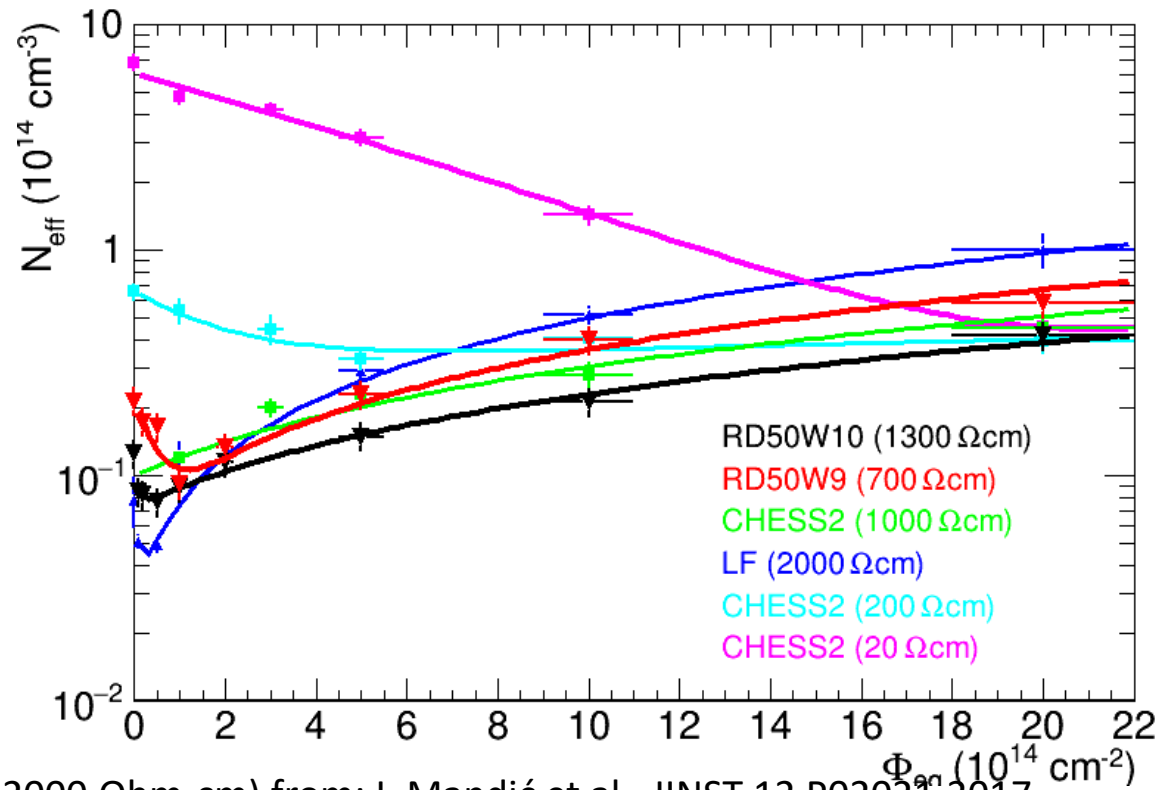


zoom to  
low  
fluences



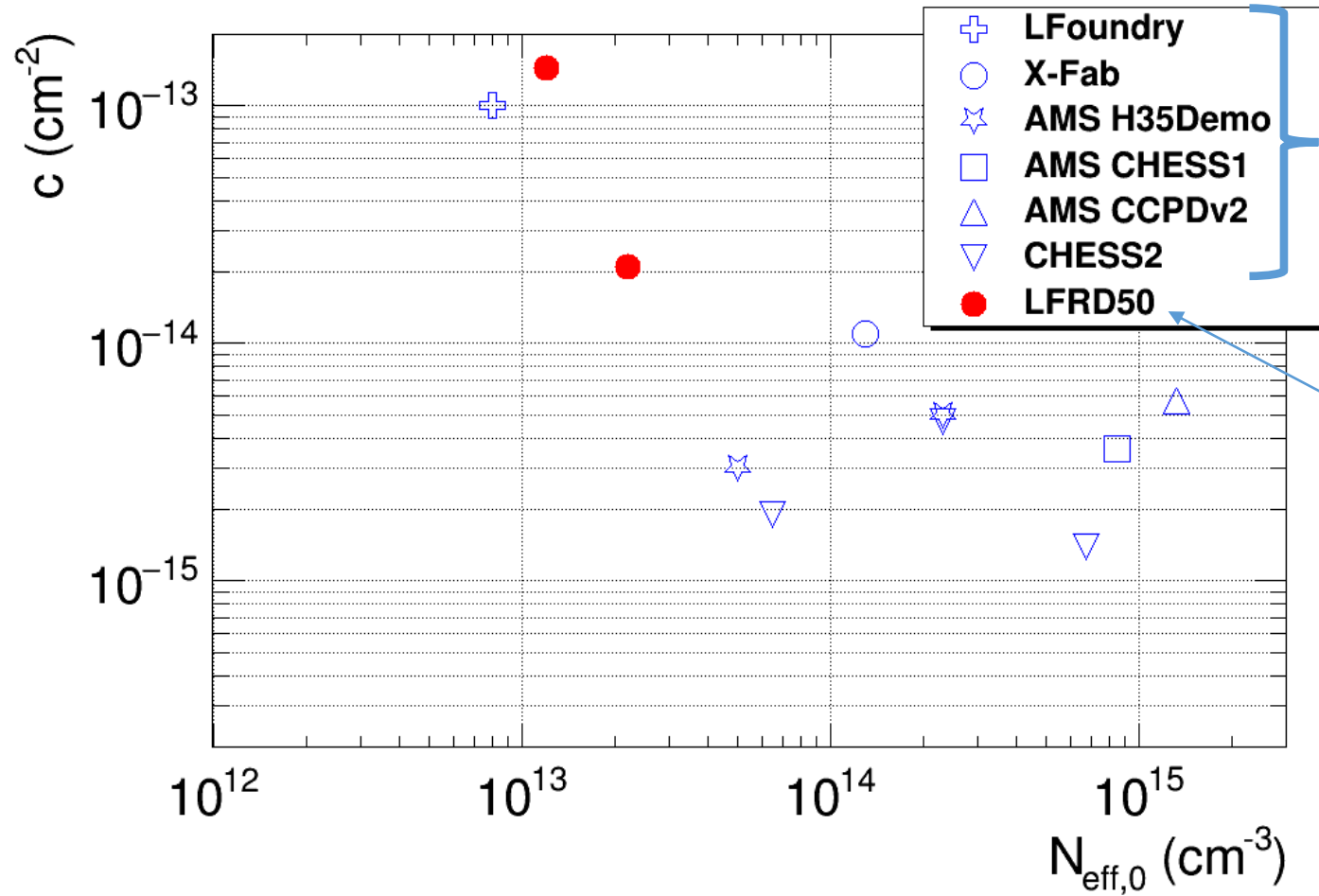
## Compare with other measurements

- this measurement consistent with other substrates with similar initial resistivity
- low resistivity 20  $\Omega\text{cm}$  (CHESS2, AMS): improves with fluence in this fluence range but large initial  $N_{\text{eff}}$
- resistivity  $\sim 200 \Omega\text{cm}$ , (CHESS2, AMS): smallest change of  $N_{\text{eff}}$  in this fluence range



- LF (2000 Ohm-cm) from: I. Mandić et al., JINST 12 P02021 2017
- CHESS2 from: B. Hiti et al, (NIMA) <https://doi.org/10.1016/j.nima.2018.07.022>

## Compare removal parameter $c$ with other CMOS substrates



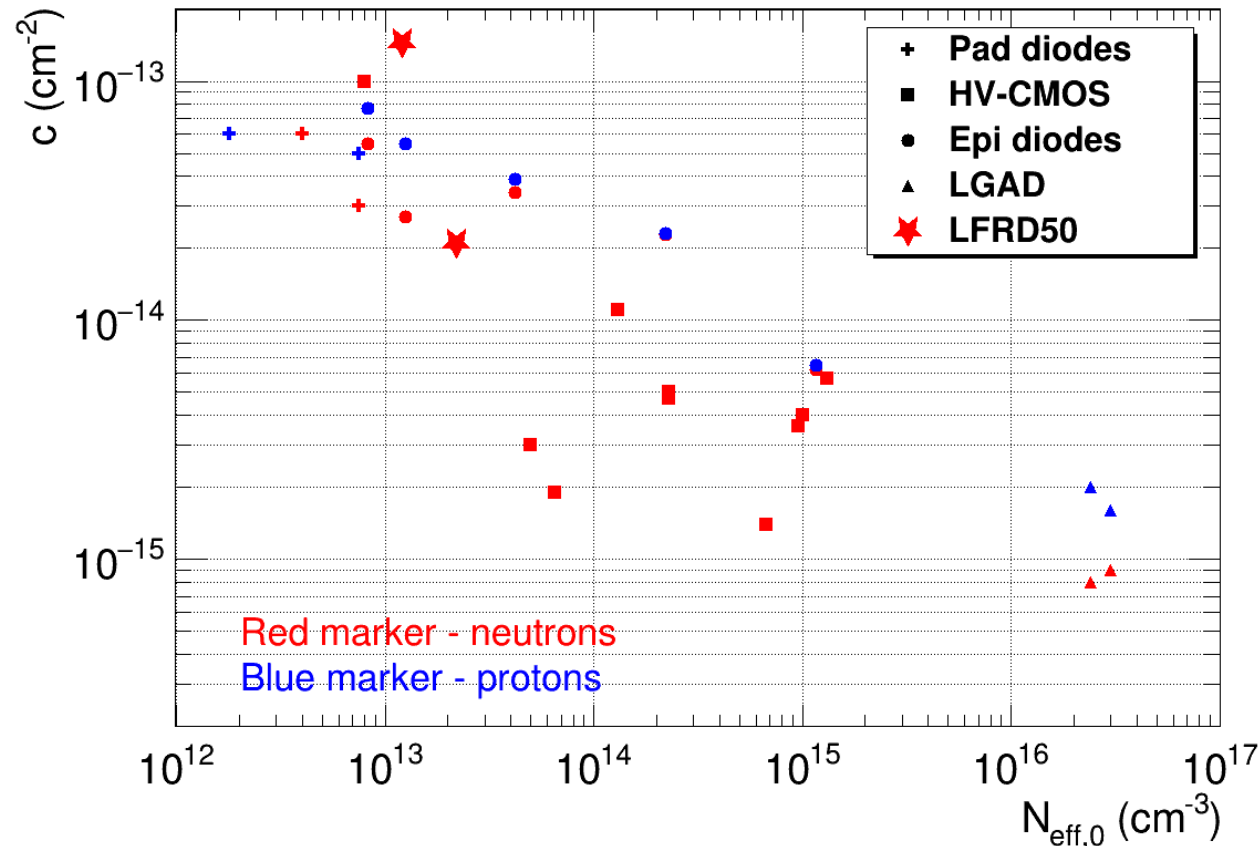
From  
B. Hiti et al.,  
*Charge collection in irradiated HV-CMOS detectors*

<https://doi.org/10.1016/j.nima.2018.07.022>

This measurement

# Summary for CMOS, diodes, LGAD

- LRRD50 fit into the summary plot:
  - ➔  $c$  drops with increasing  $N_{eff0}$
  - ➔  $c$  higher after proton irradiation



## Epi diodes:

- P. Dias de Almeida, 32nd RD50 Workshop, 2018
- <https://indico.cern.ch/event/719814/contributions/3022586/>
- K. Kaska
- <http://repositum.tuwien.ac.at/obvutwhs/content/titleinfo/1633435>

## LGAD:

- G. Kramberger, JINST Vol. 10 (2015) P07006

## Pad diodes:

- G. Kramberger, 26th RD50 workshop, Santander, 2015
- <https://indico.cern.ch/event/381195/contributions/905665/>

## CMOS:

- A. Affolder et al., JINST 11 P04007 2016
- I. Mandić et al., JINST 12 P02021 2017
- E. Cavallaro et al., JINST 12 C01074 2017
- B. Hiti et al., JINST 12 P10020 2017
- B. Hiti et al, (NIMA) <https://doi.org/10.1016/j.nima.2018.07.022>

## See also:

- M. Moll, IEEE TNS 65 (2018) p.1561
- <https://doi.org/10.1109/TNS.2018.2819506>
- G. Kramberger, HSTD11, Okinawa, 2017
- <https://indico.cern.ch/event/577879/>
- Y. Gurimskaya, 33rd RD50 workshop
- <https://indico.cern.ch/event/754063/contributions/3222777/>



## Summary

- measurements with irradiated pixel detector structures on *RD50-MPW1* chip by LFoundry, two initial resistivities
- TID irradiation by background radiation in the reactor (no neutrons)
  - ➔ smaller leakage current measured after 2 Mrad TID
    - may help to identify the source of the excessive detector current measured before irradiation
  - ➔ no effect of 2 Mrad TID on depletion depth
- neutron irradiation
  - ➔ uniform charge collection efficiency across pixel structure ➔ no efficiency gaps observed
  - ➔ depletion depth increases (~ 10 %) after annealing for 80 minutes at 60°C
  - ➔  $N_{\text{eff}}$  measured with E-TCT and studied as the function of fluence
    - ➔ acceptor removal parameter  $c$  extracted
      - results consistent with previous measurement
        - ➔ acceptor removal constant higher for substrates with lower initial resistivity

## Depletion depth vs. fluence

- depletion depth at 100 V  
→ calculated from function fitted to depletion vs. bias (see slide 12):

