



# WP4-Task5: Integration

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## Recap: What we would like to do for XLS

- Help **establishing alignment and stability requirements** for each component in the linac
- Develop **design for support structure** of components for the entire length of the accelerator
- Use lessons learned from CLIC module for **high quality and affordable** realization of **support design**
- Use **synergy** in **prototyping** for **CLIC module** to improve XLS support design if necessary



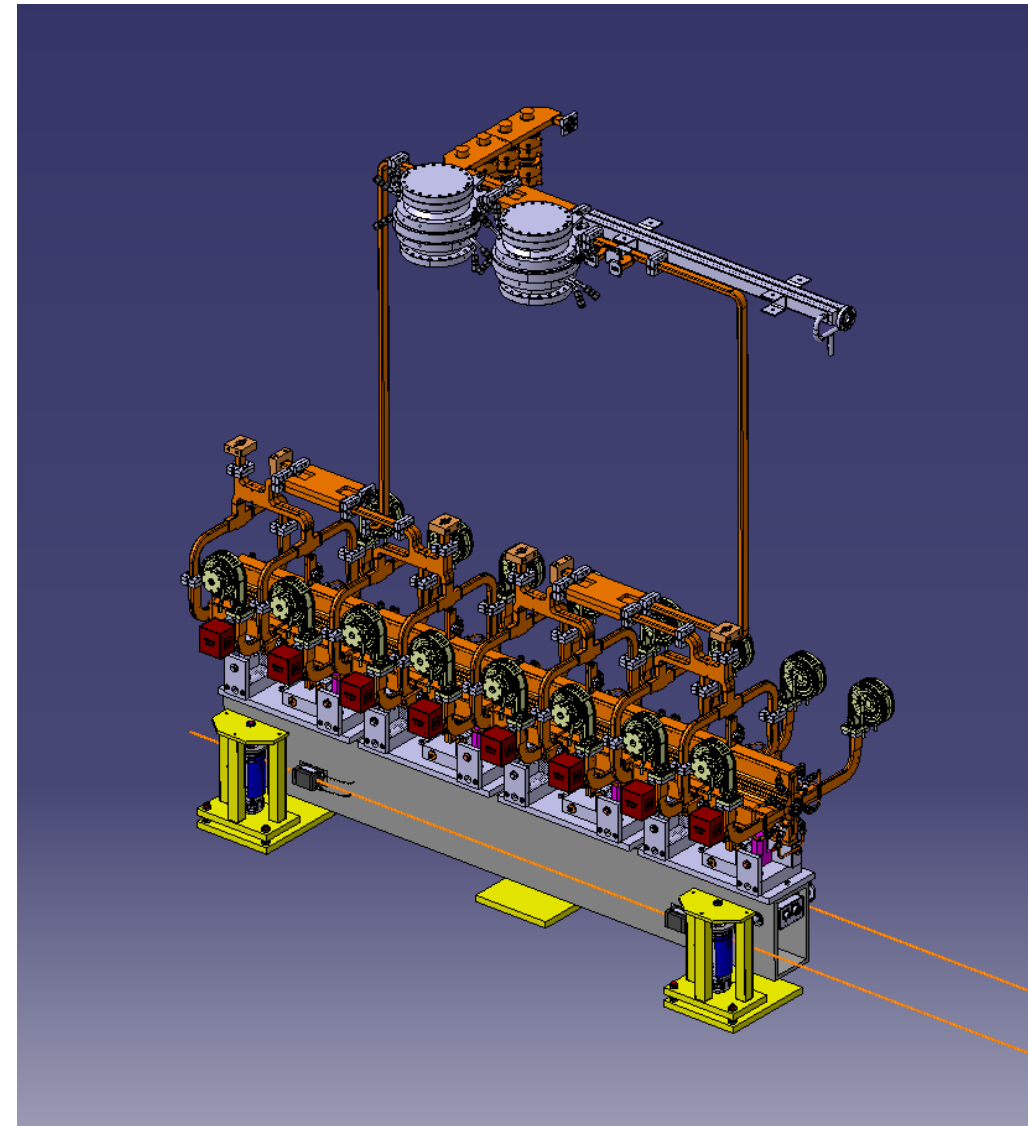
## Task 5: Integration

### Description:

- Providing a framework for condensing/bringing together mechanical designs and related systems designs
- Translating stability requirements of components in concrete mechanical designs for supports
- Ensuring proper interfacing with adjacent injector and undulator
- Establish lists of components for costing exercise
- Issue space allocations?
- Auxiliary systems (magnets, vacuum, cooling, ...)

## K-module CLIC380

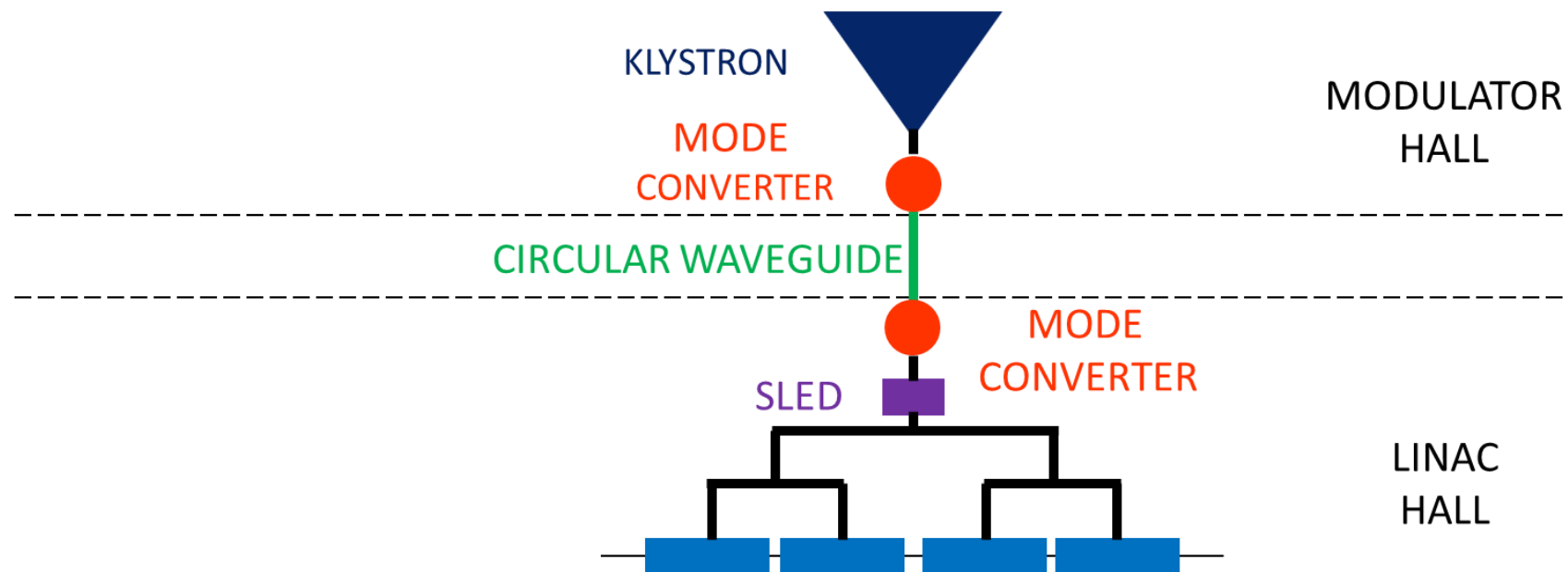
- New girder and actuators
- Adjustable support for every SAS
- Spiral loads
- New compact loads for RF network



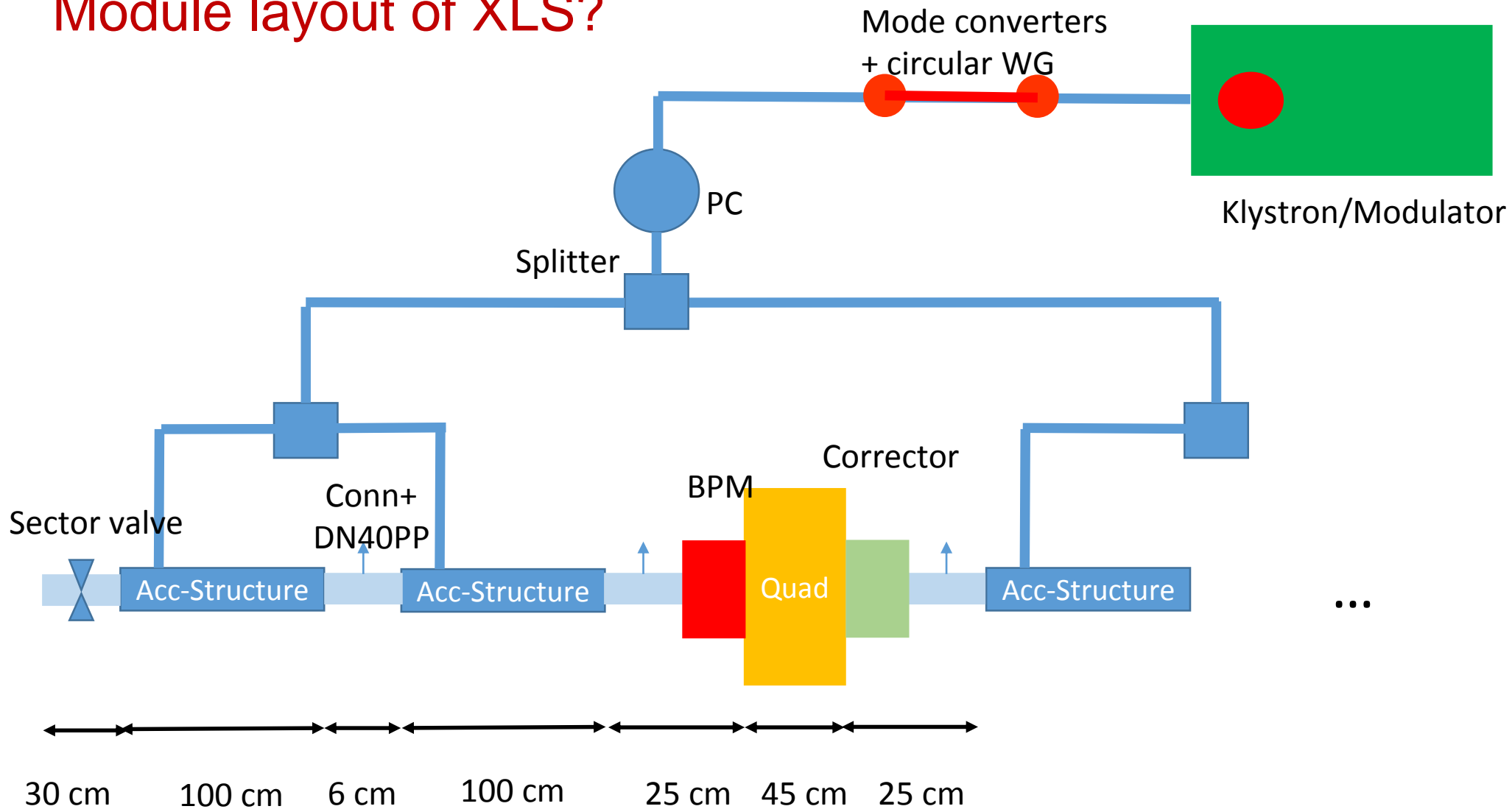


## RF MODULE

The preliminary **RF module** is made up of **4 TW structures** fed by **1 klystron** with **1 SLED**.



## Module layout of XLS?



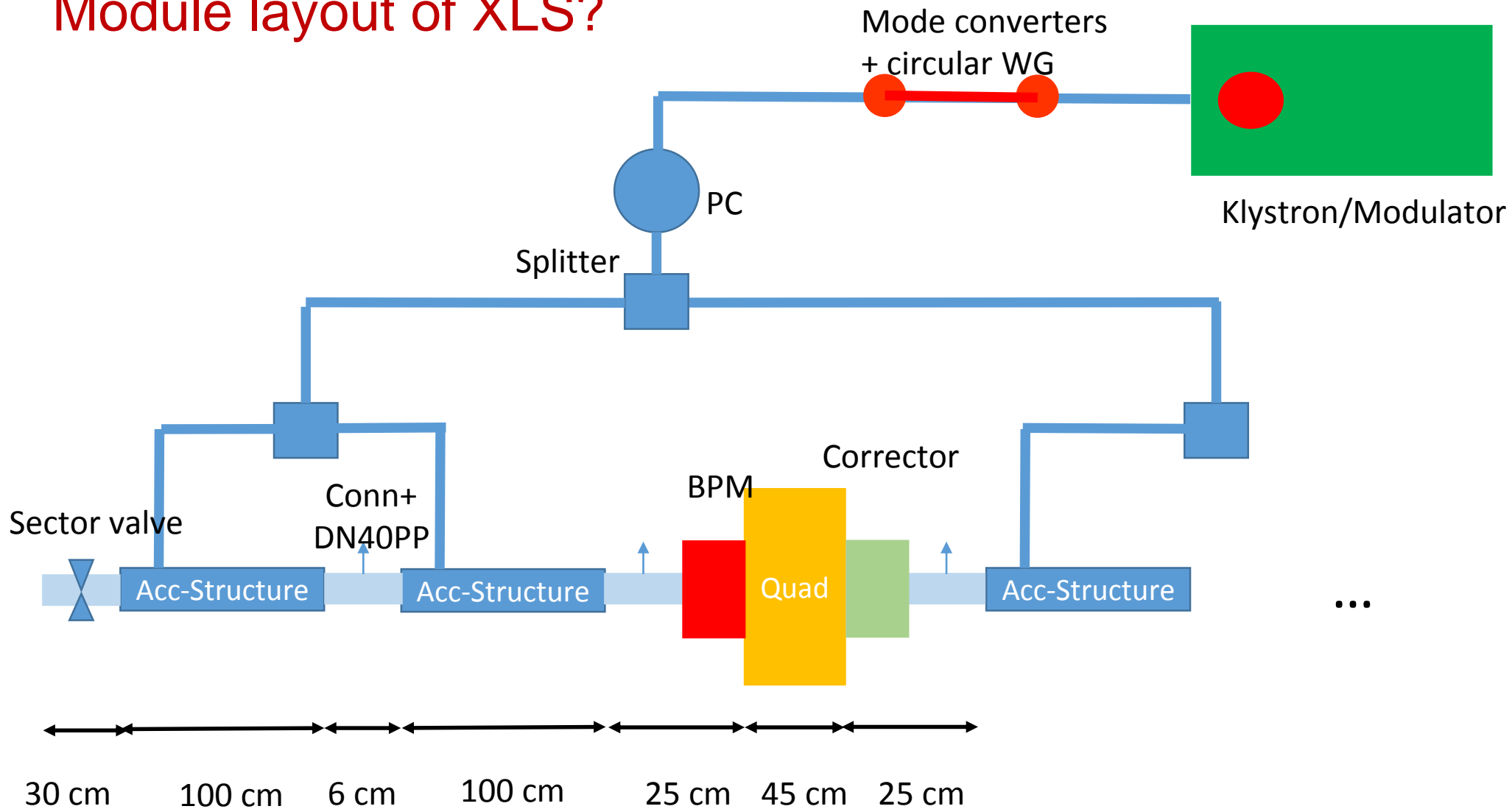


## Dimension parameter list of components

Element	Active length in m	Mechanical length (approx.) in m
Accelerating strcuture	0.90	1.00
AS-AS-connection (inlcuding pumping port DN40)	0.06	0.06
Accelerating strcuture	0.90	1.00
AS-Quad connection (including corrector + PP-DN40)	0.25	0.25
Quad	0.23	0.45
Quad-AS connection (including BPM + PP-DN40)	0.25	0.25
Vacuum sector valves ?	0.30	0.30
Module length (2 times sum)		6.32

**This assumes only two AS between Quadrupoles!!!**

## Module layout of XLS?







# Performance parameters table of components

Element	Alignment tolerance lateral	Alignment resolution	Alignment tolerance longitudinal	Alignment resolution	active?
Alignment tolerances:					
Accelerating structures	100	10			
BPM	100	10			
Quad	100	10			
Correctors	100	10			
Other components to be considered:					
WG network					
PC (SLED or BOC)					
Supports (Girders)					
Electronics					
Other BI (e.g. BLM, etc.)					
Other requirements to be considered for each component:					
Vacuum					
Temperature stability					
Cooling water supply					
Mecahnical Stability					
Radiation					
Other:					
C&V					
Tunnel cross section					
other infrastructure					



## Summary

### **WE NEED TO COMMUNICATE MORE!**

- New CLIC support structure design for K-module might be adapted
- Lattice for XLS needs to be defined
  - > AS length, Quad length, how many AS between quads
- Space allocations for upstream RF chain?
- Interfaces with adjacent injector and undulator
- Integration needs to be part of the individual design components design process -> post-design bootstrapping not efficient and time consuming
- Project wide?



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# Thank you!

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