



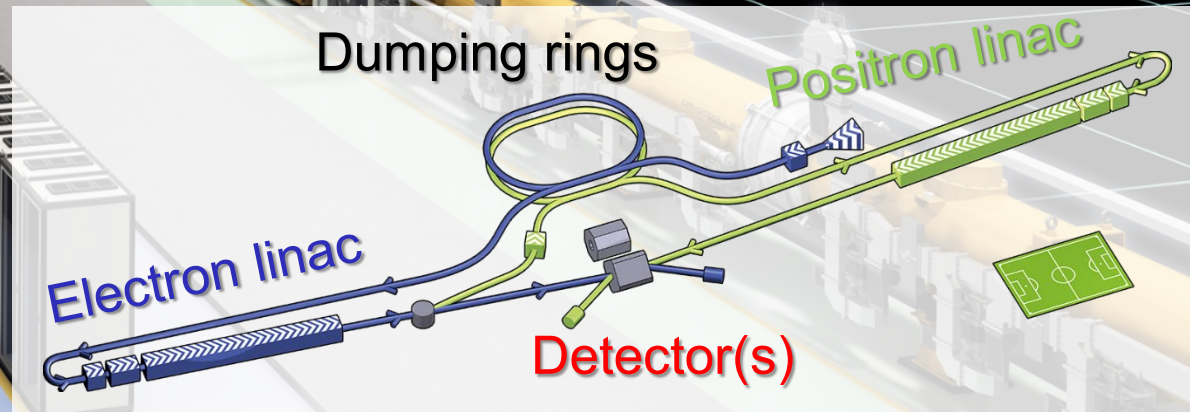
# Overview of CALICE/ILD SiW-ECAL

Taikan Suehara  
(Kyushu University)

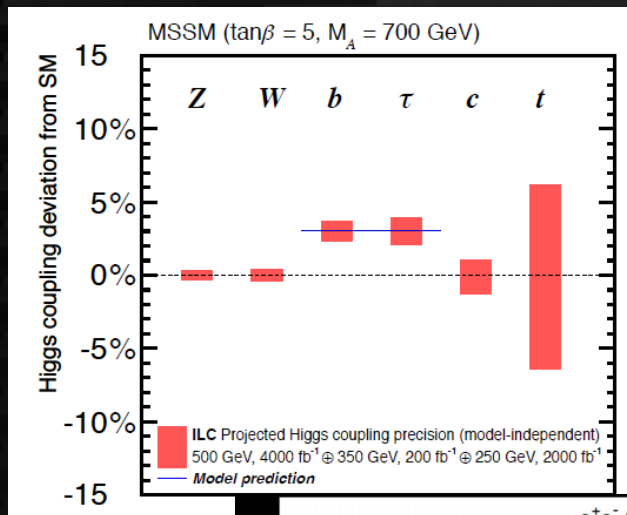
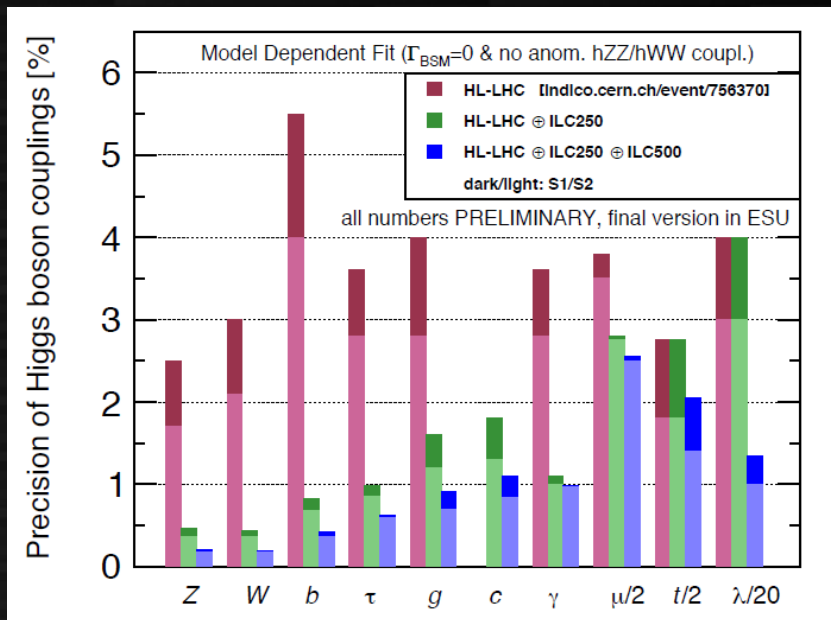


# International Linear Collider (ILC)

Linear accelerator of 20 km  
w/ superconducting cavities  
 $e^+e^-$  collision at  $\sqrt{s} = 250 \text{ GeV}$   
(upgrade: -50 km, -1 TeV)



# ILC Project: Physics

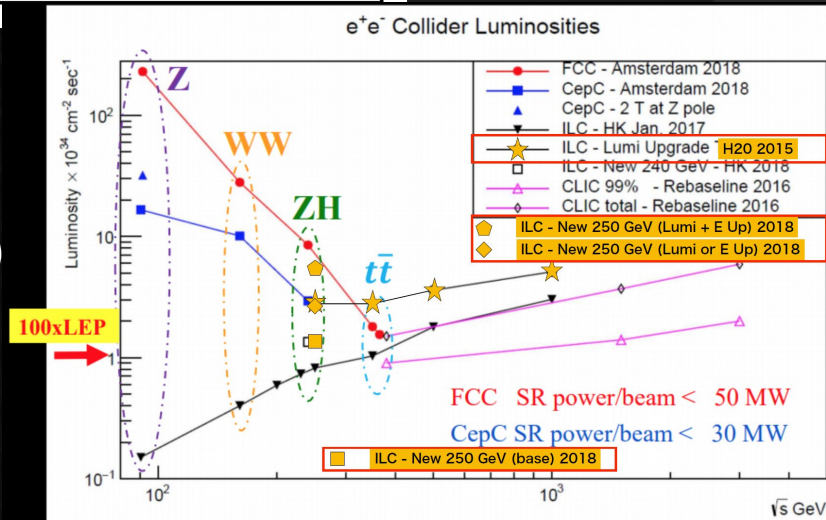


Deviations in Higgs couplings with TeV BSMs fingerprinting possible

0.5-2% precision of most of Higgs couplings with 2  $\text{ab}^{-1}$  (in  $\sim 10$  operation years)

Main target: precision Higgs study for a probe to new physics

Also a probe to BSM physics with direct search (soft final states, monophoton, ...) & precision EW measurements



Similar luminosity to FCCee with energy upgradability

# ILC Project: The Situation

- 2004 Superconducting technology chosen  
→ ILC project started by combining several projects
- 2007 Reference Design Report
- 2013 ILC TDR and detector DBD report
- 2013 Japanese site selection → Tohoku
- 2008- Big supports from politics, economics, locals etc.
  - Federation of diet members for ILC from 2008 (> 100 members)
  - Advanced Accelerator Association (executives of big companies)
  - A lot more
- 2019 (A kind of) **Expression of Interest** from government
  - To be considered in European Strategy 2020-
- ~2022 International agreement on construction foreseen?

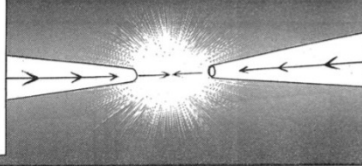


Murayama, Koshiba, Evans

PM Abe



ここで考えられた ILC という加速器は電子と陽電子を光に近い超高速で正面衝突させてビッグバン直後の宇宙の状態を再現することができます



# Statement on March 7 (yesterday)

- MEXT official (Mr. Isogai) (private translation)
  - Final decision on hosting the project is not possible at this point
  - Need more discussions in Japanese academic field (SCJ)
  - Watching European situation (EPPSU)
  - MEXT is keeping the interest to ILC project and continue international exchange of opinions.
- While the statement does not seem enthusiastic, it shows that the government decided to go forward to a new step with the “expression of interest” above.
  - This is the first official statement the government has ever issued for ILC
  - Initiate discussion with France and Germany in addition to US
  - KEK will initiate the discussion of the cost sharing model
  - Will try to push ILC on the European strategy as well as SCJ master plan.

# CALICE Collaboration



<https://twiki.cern.ch/twiki/bin/view/CALICE/WebHome>

The CALICE Collaboration

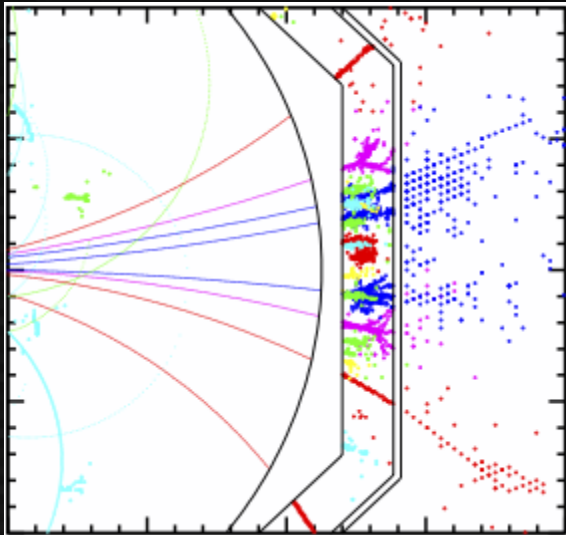


336 physicists/engineers from 57 institutes and 17 countries coming from the 4 regions (Africa, America, Asia and Europe)

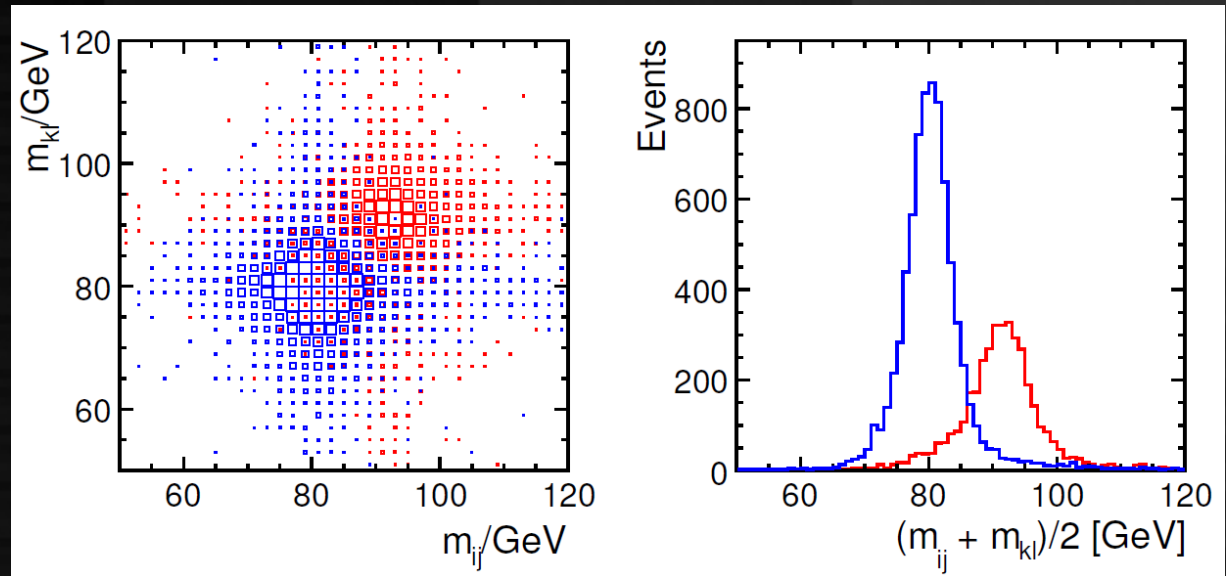
## Projects: Particle Flow (PFA) Calorimeter Purpose

- Silicon-Tungsten ECAL
- Scintillator-Tungsten ECAL
- MAPS ECAL
- Analog HCAL (Scintillator)
- Semi-Digital HCAL (Glass RPC)
- Digital HCAL (mostly terminated)
- Interface to test beam
- Collaboration on readout
  - ROC series by OMEGA
  - Detector Interface
  - Clock/spill distribution
- Collaboration meetings
  - Next: Utrecht, 10-12 April

# Particle Flow Algorithm



Particle flow:  
separate each particle  
inside a jet to eliminate  
clusters of charged particles



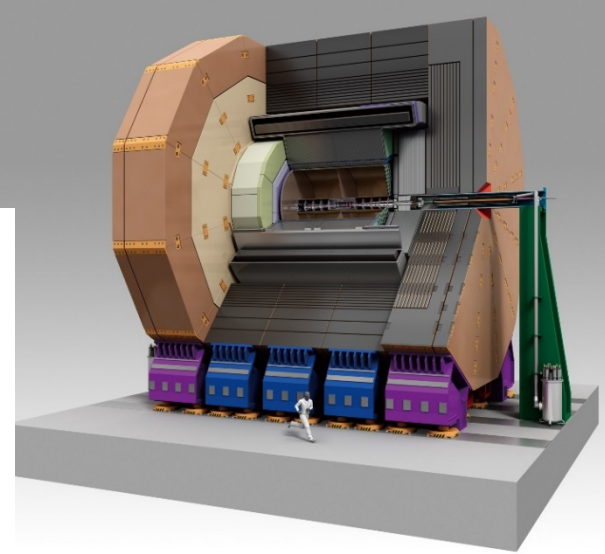
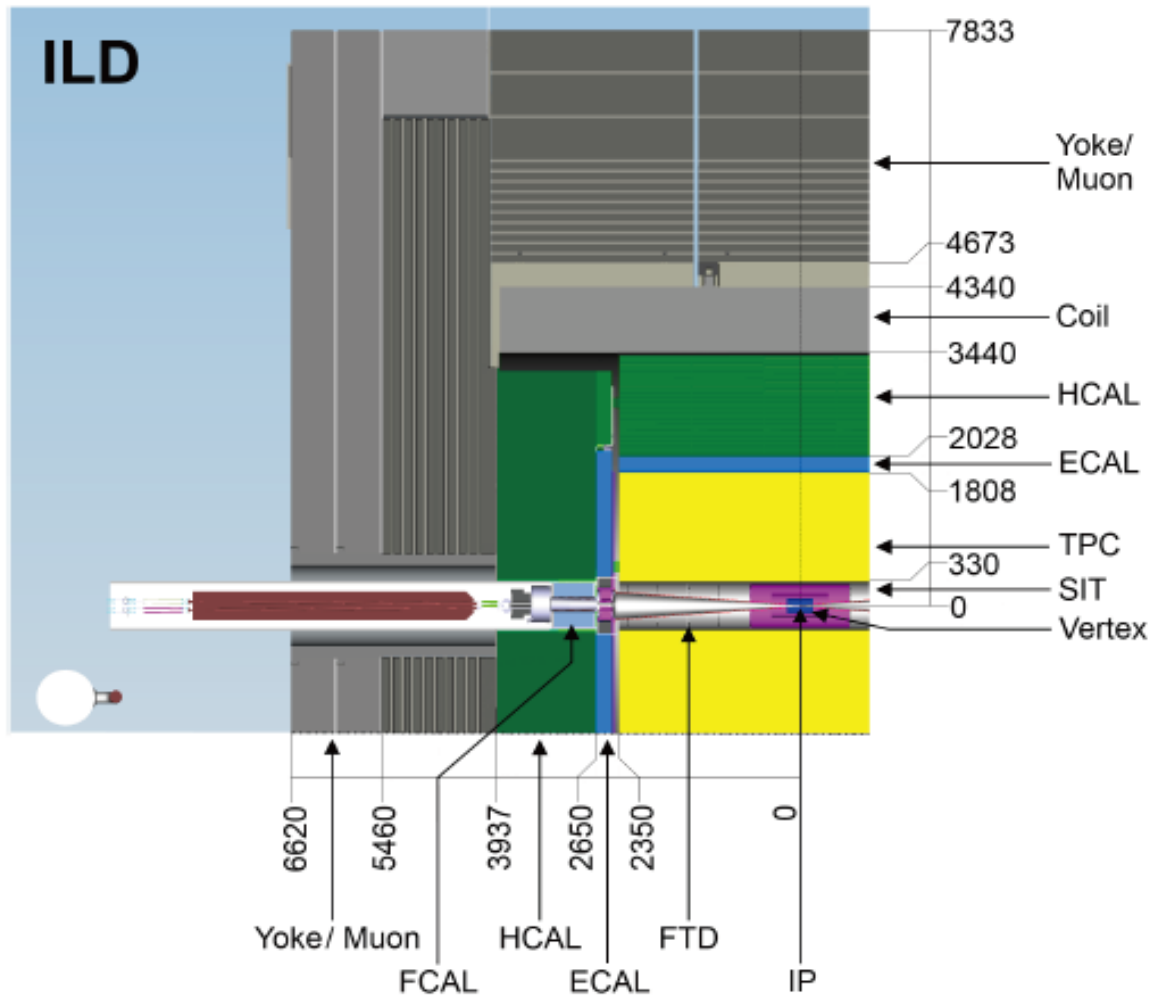
Hadronic WW/ZZ separation

Finely-granular calorimeter  
is critical for PFA

$$E_{\text{jet}}(\text{PFA}) = E_{\text{tr}} (60\%) + E_{\gamma} (30\%) + E_{\text{nh}} (10\%)$$

$$E_{\text{jet}}(\text{non-PFA}) = E_{\gamma} (30\%) + E_{\text{n}} (70\%)$$

# ILD detector

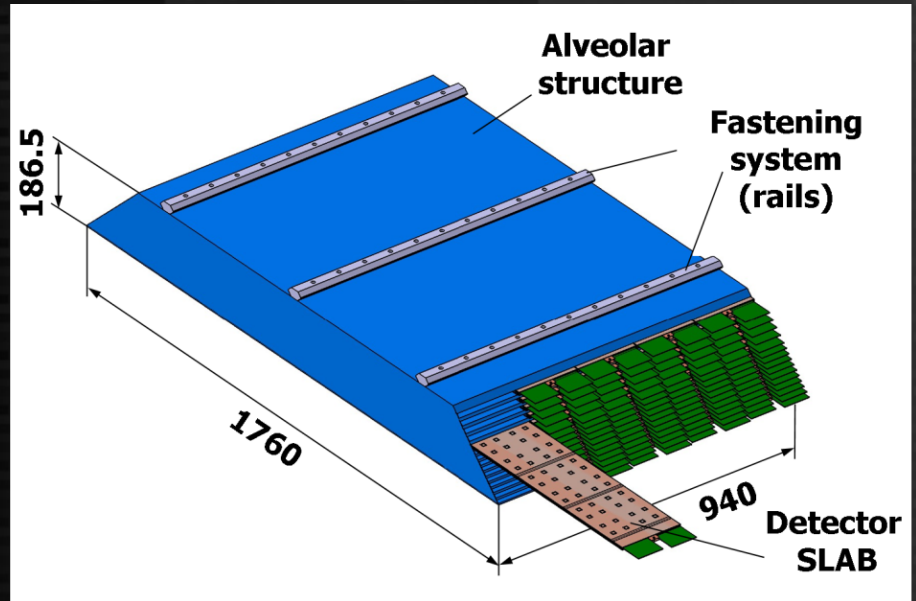
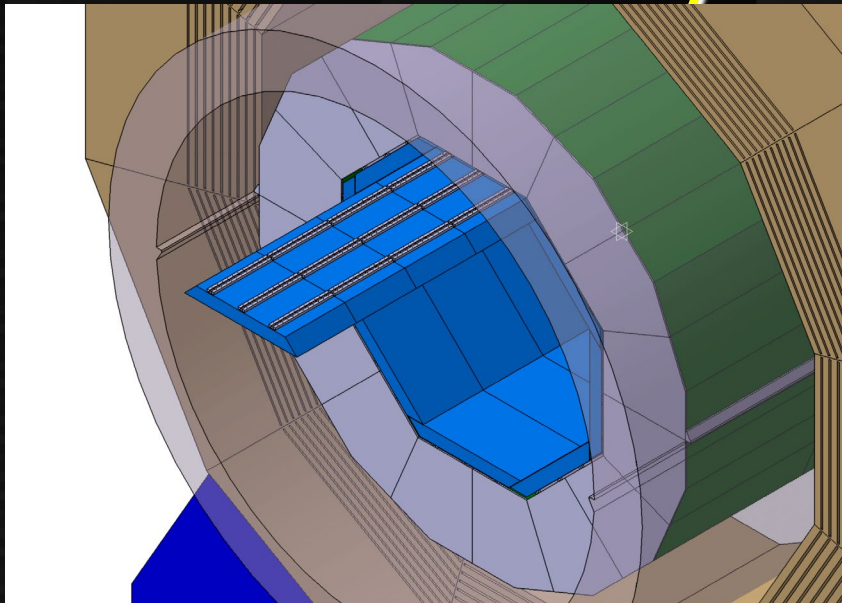


One of two ILC detectors

- Pixel vertex detector
- Silicon tracking (SIT/SET/ETD/FTD)
- Gas TPC
- ECAL/HCAL/FCAL
- SC Coil (3.5 Tesla)
- Muon detector inside iron yoke



# CALICE/ILD SiW-ECAL

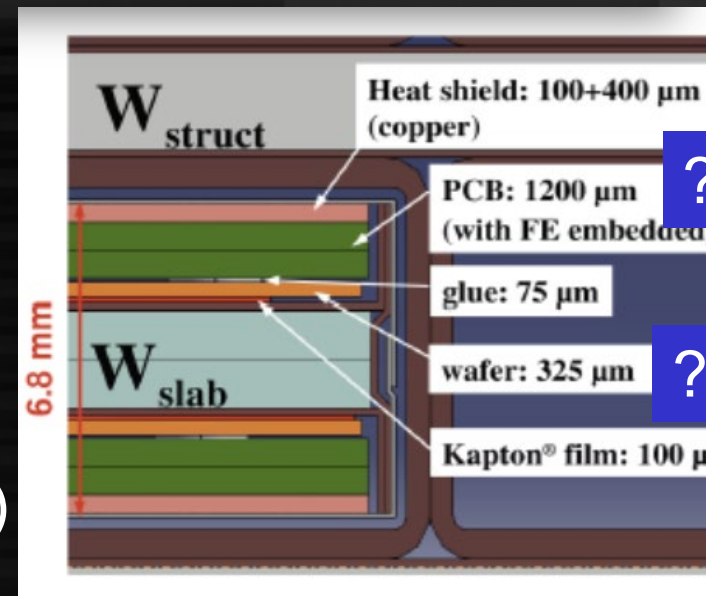


20-30 layers of sandwich calorimeter with tungsten absorber and 5x5 mm - segmented silicon diodes (~ 10<sup>8</sup> channels in total)

PCB with ASICs embedded

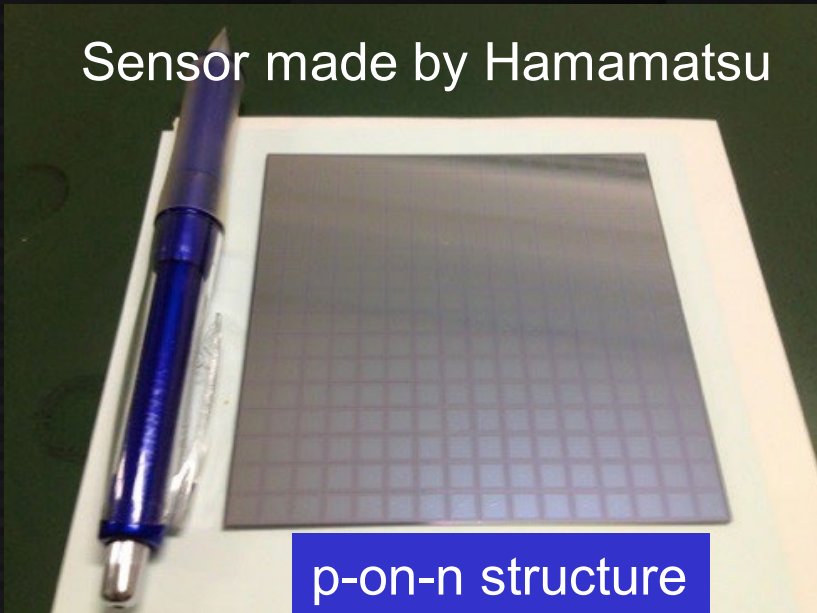
Other options:

- Scintillator strip (5 x 45 mm, alternating)
- MAPS (50 μm pixel, digital readout)



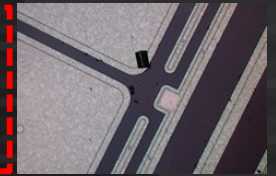
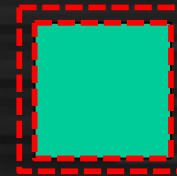
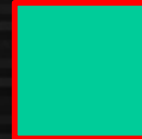
# SiW-ECAL: sensor

Sensor made by Hamamatsu



p-on-n structure

(Floating) guard ring (GR) structures



0 GR

1 GR

Split GR (2/4 GR)

- Floating GR causes ring crosstalk
- No GR / split GR avoid crosstalk
- No GR has least dead area
- Breakdown voltage high enough

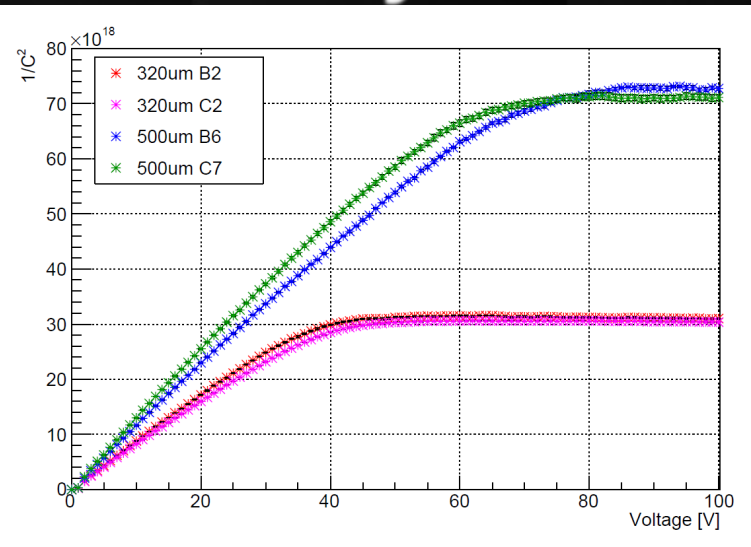
→ adopt 0 GR structure

5.5 mm x 256 pixels, 9 x 9 cm / sensor

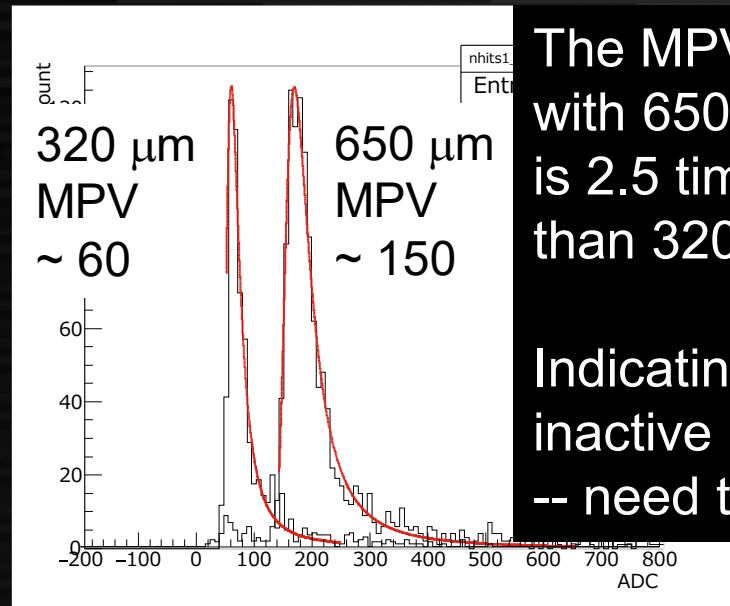
Prod. date	Thickness	Guard rings	Edge cut	Qty.J	Qty.F
2013/10/30	320 $\mu\text{m}$	0 GR	B (0.5 mm)	14	
2015/7/23	320 $\mu\text{m}$	1 GR	C (0.35 mm)	5	
2015/8/5	500 $\mu\text{m}$	1 GR	C (0.35 mm)	5	
2017/1/16	500 $\mu\text{m}$	0 GR	B (0.5 mm)	2	~20
2018/5/9	650 $\mu\text{m}$	0 GR	B (0.5 mm)	24	

Samples with more variation in hand for small test sensors (4x4, 3x3 pixels)

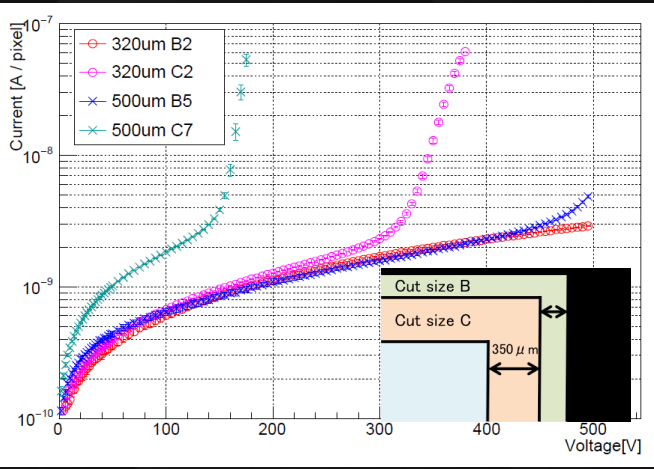
# Study on sensor characteristics



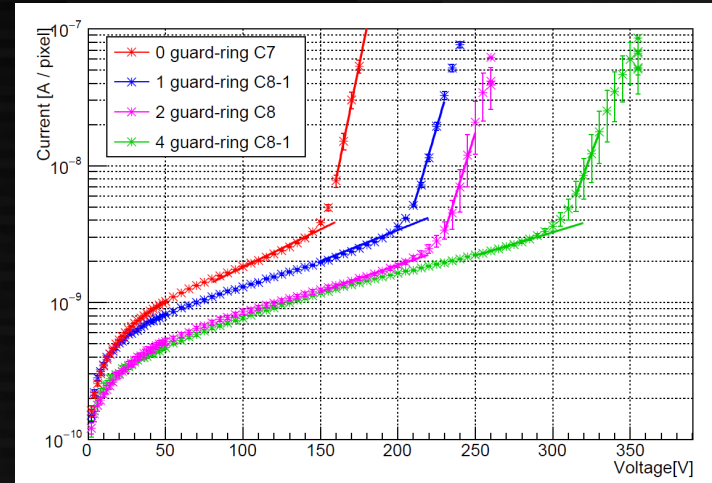
$V_{FD} \sim 40 \text{ V (320 } \mu\text{m)},$   
 $70 \text{ V (500 } \mu\text{m)}, 110 \text{ V (650 } \mu\text{m)}$



The MPV amplitude with 650  $\mu\text{m}$  sensor is 2.5 times higher than 320  $\mu\text{m}$  sensor  
 Indicating rather thick inactive depth  
 -- need to be confirmed

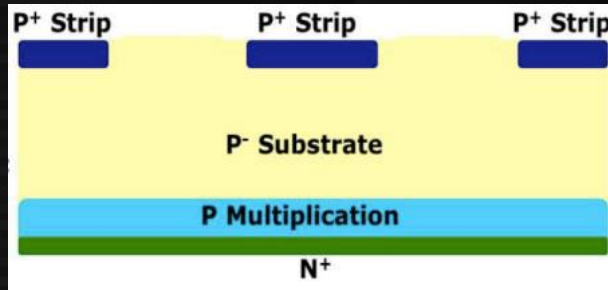


Leakage current  
 ← Dependence on edge cut  
 $C = 0.35 \text{ mm}$   
 $B = 0.50 \text{ mm}$   
 → Dependence on guard rings

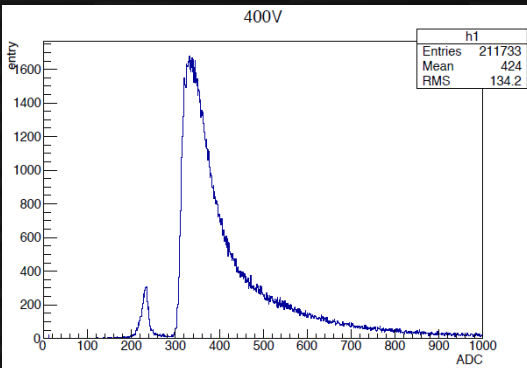


# New sensor developments

## LGAD for timing detector

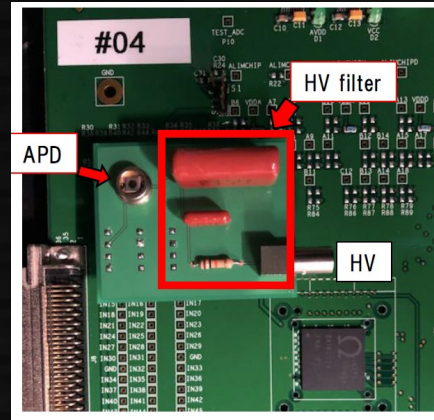


Inverse LGAD: better for gain flatness



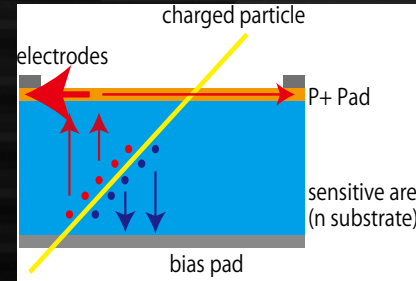
Successfully obtained  $^{90}\text{Sr}$  signal  
A few 10  $\mu\text{m}$  active thickness estimated

## PSD for position detector

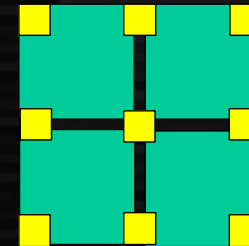


Testing inverse APD with SKIROC2 testboard

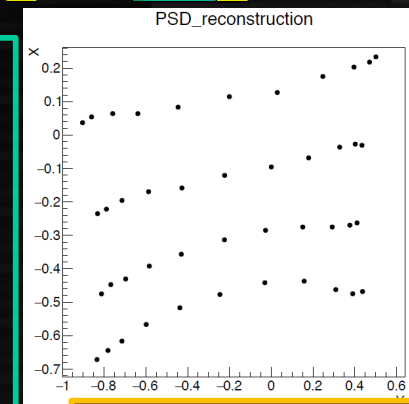
Performance comparison between inverse and reach-through type under preparation SKIROC2CMS (with the same testboard) will be used for timing study



charge sharing for better position determination



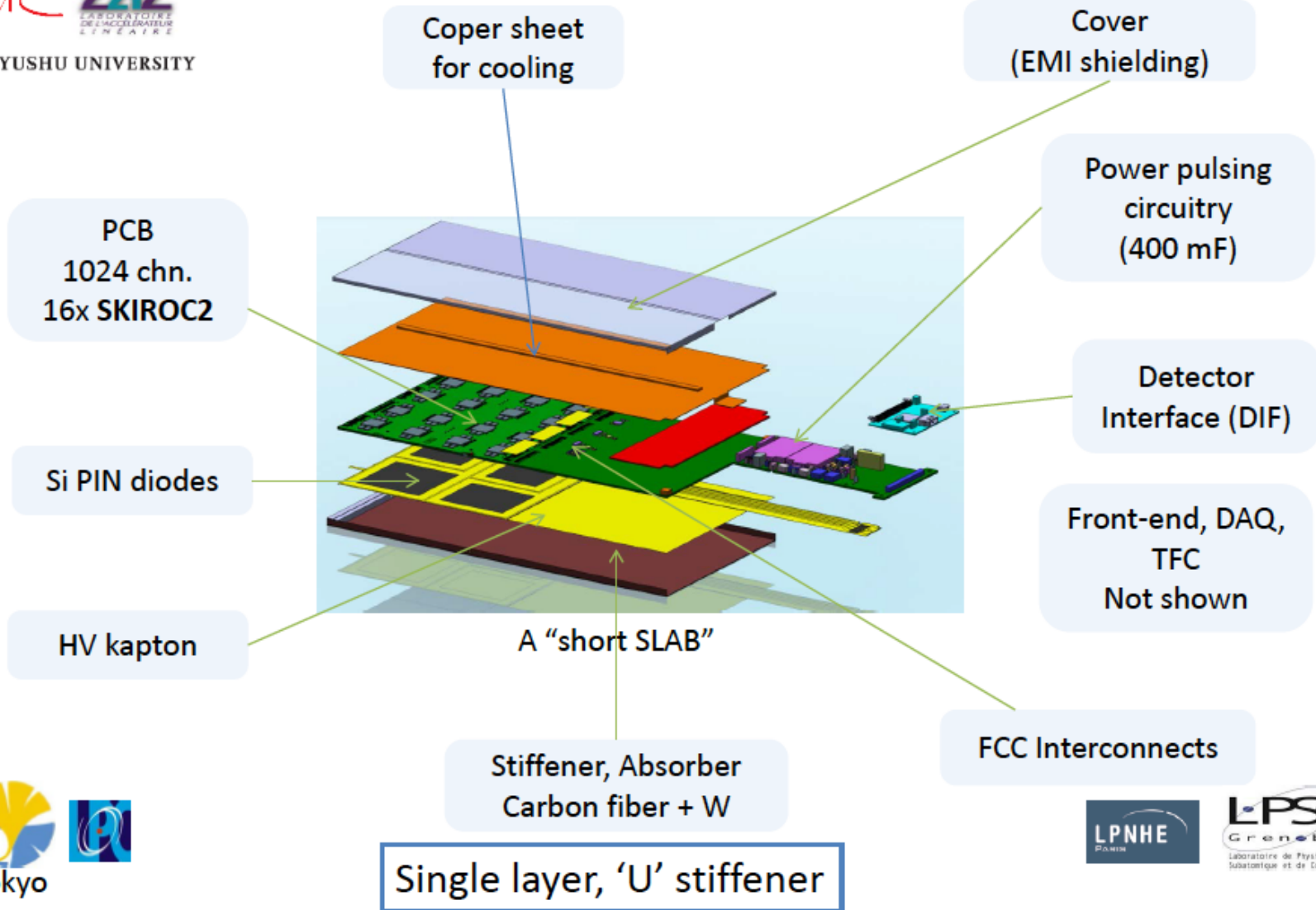
Neighbor channels combined to reduce readout channels



Laser test with high resistivity gives good dynamic range

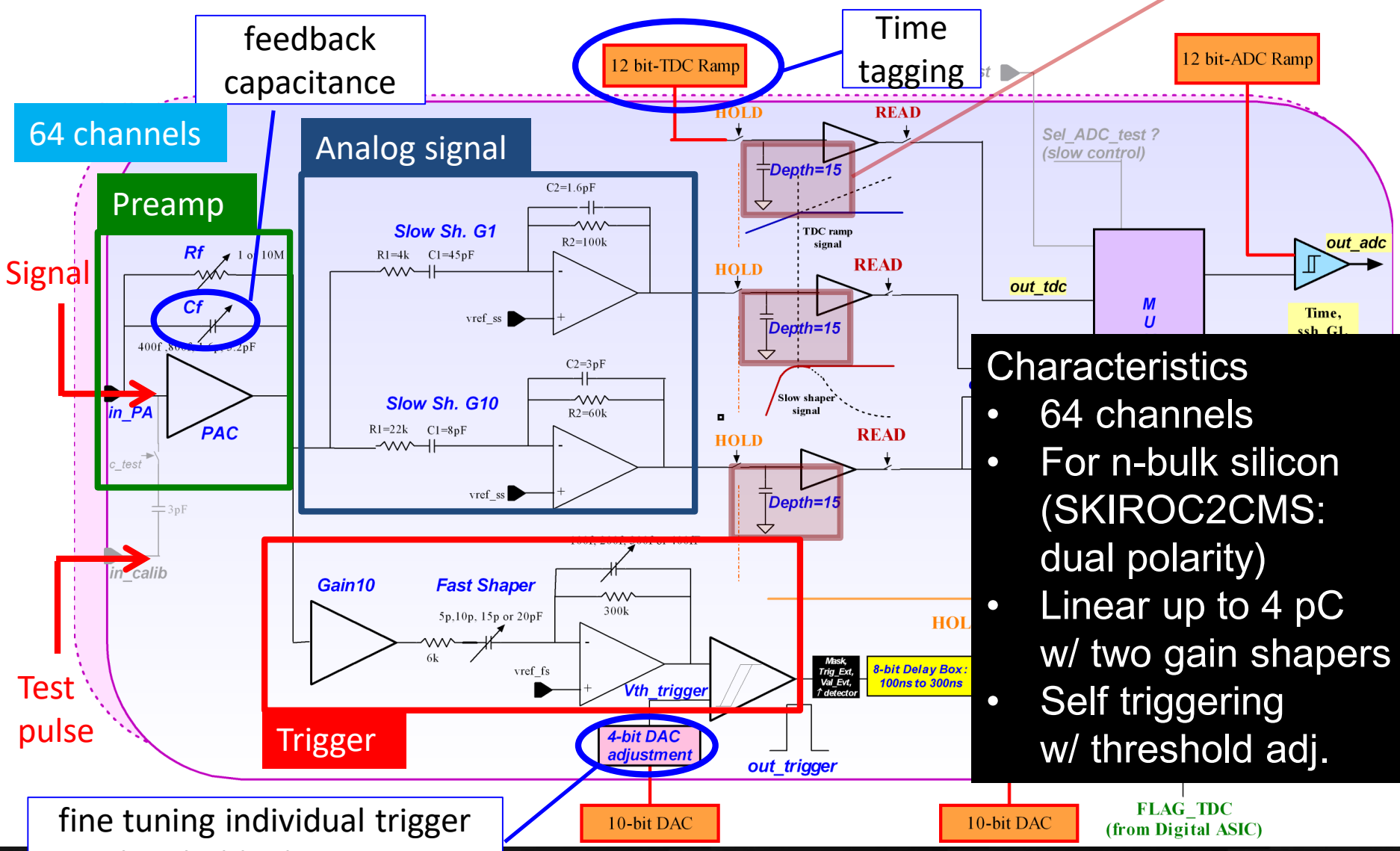
Detailed study ongoing

# Technological Prototype



# SKIROC2/2A (Analog part)

15 cells Analog memories



- ### Characteristics
- 64 channels
  - For n-bulk silicon (SKIROC2CMS: dual polarity)
  - Linear up to 4 pC w/ two gain shapers
  - Self triggering w/ threshold adj.

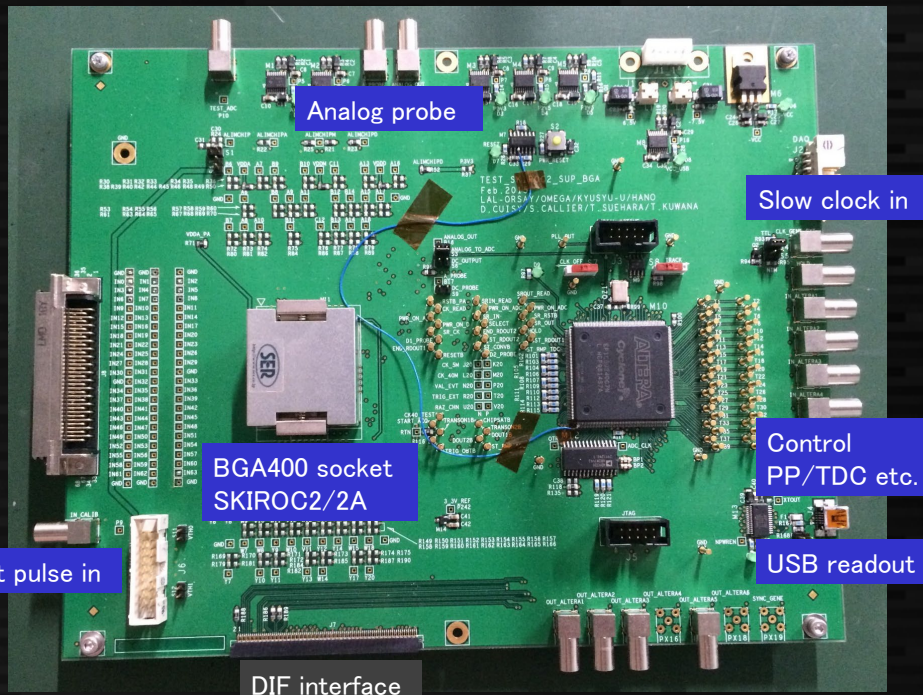
fine tuning individual trigger threshold adjustment

10-bit DAC

10-bit DAC

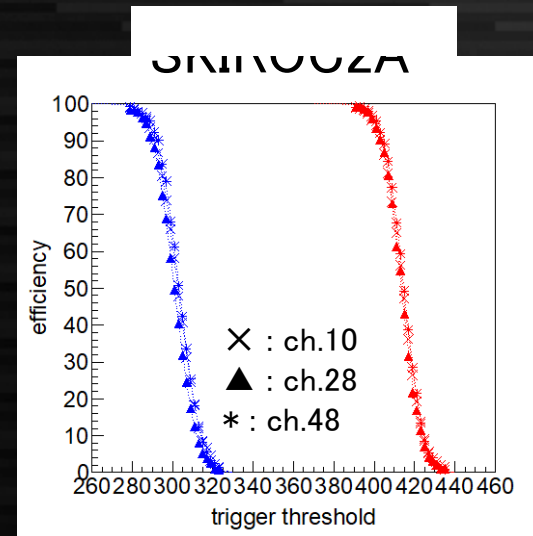
FLAG\_TDC (from Digital ASIC)

# SKIROC2/2A/CMS studies

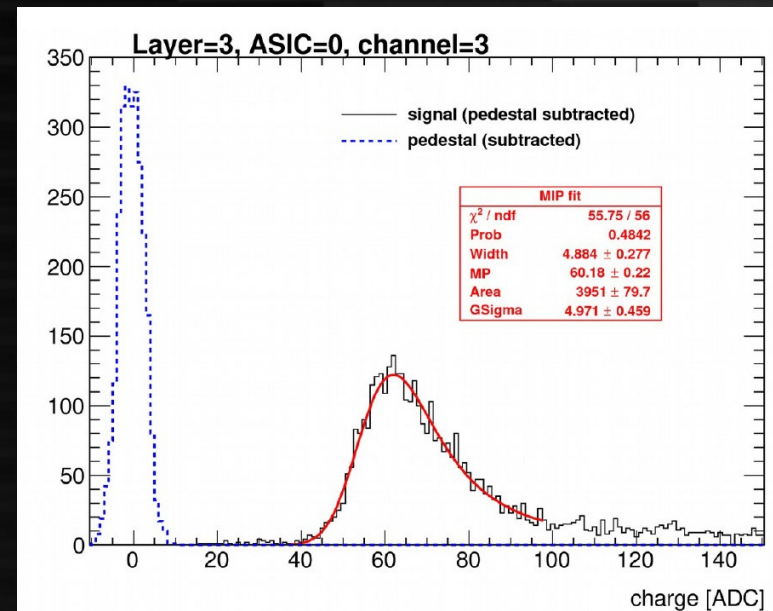


Testboard for SKIROC2 series (sensor adapter under preparation)

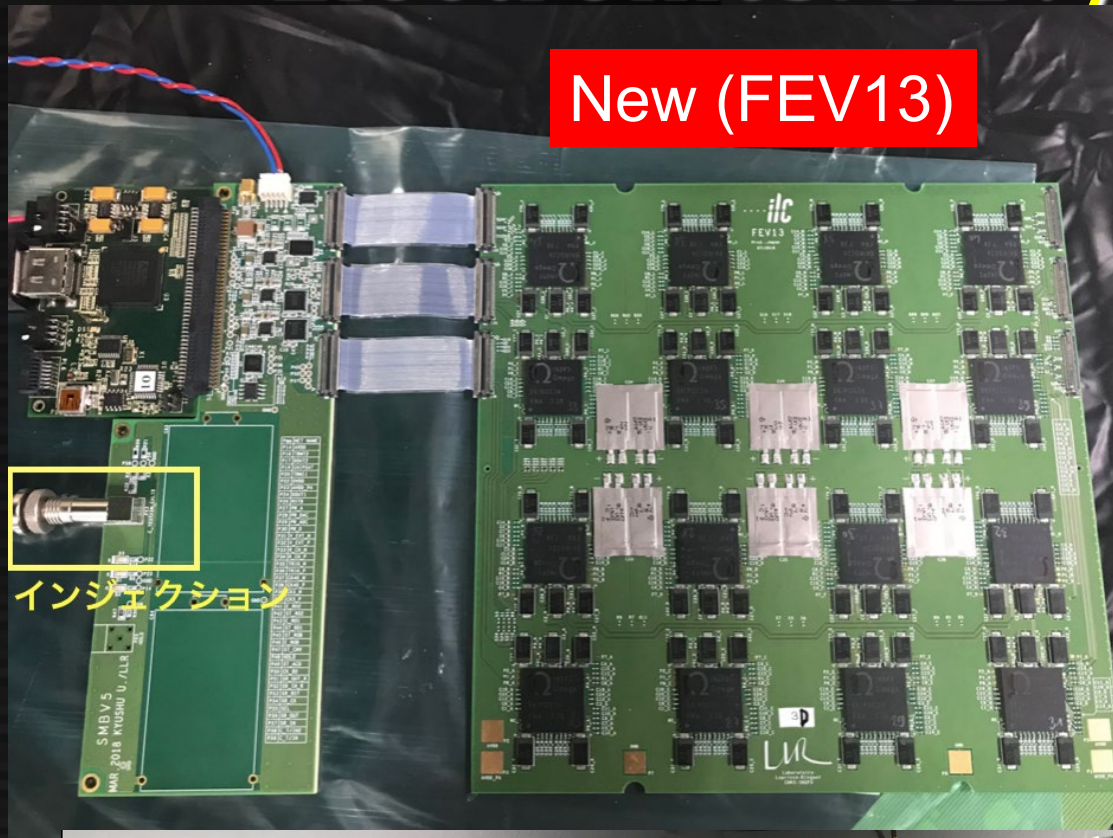
S/N on slow shaper  $\sim 18$  with 4 fC signal



Trigger S/N  $\sim 12$  with 4 fC signal

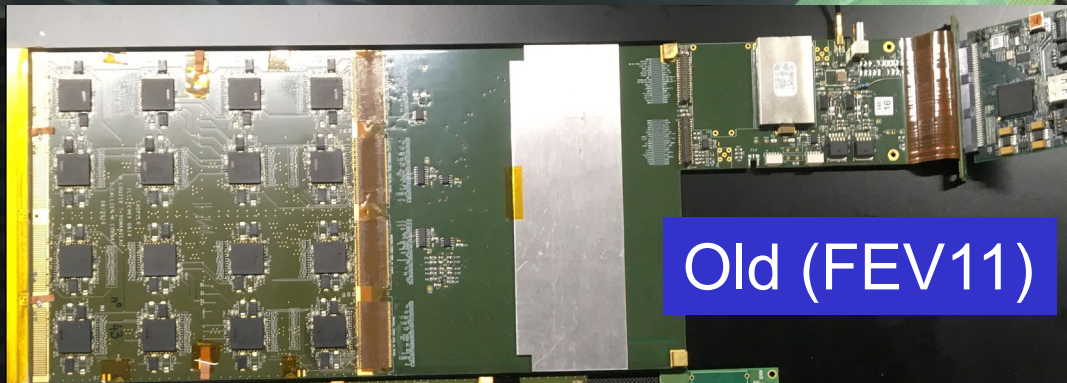


# Electronics: FEV/SMB/DIF



## Slab assembly

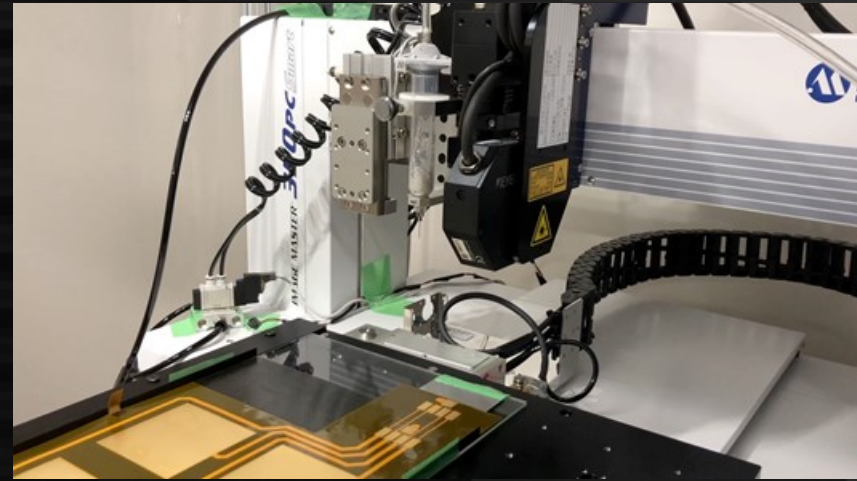
- FEV
  - 16 ASICs (256 ch)
  - 4 sensors embedded
  - Thin super-capacitors for power-switching at 5 Hz
  - 12 layers
  - 3 power planes of 3.3V (PA, Analog, Digital)
  - Thin flat connector/cable
- SMB
  - Regulators/repeaters
  - HV filter (CR)
- DIF
  - FPGA (Spartan3) (will be redesigned)
  - HDMI I/O





# Slab Assembly (in Kyushu)

Glue dispenser

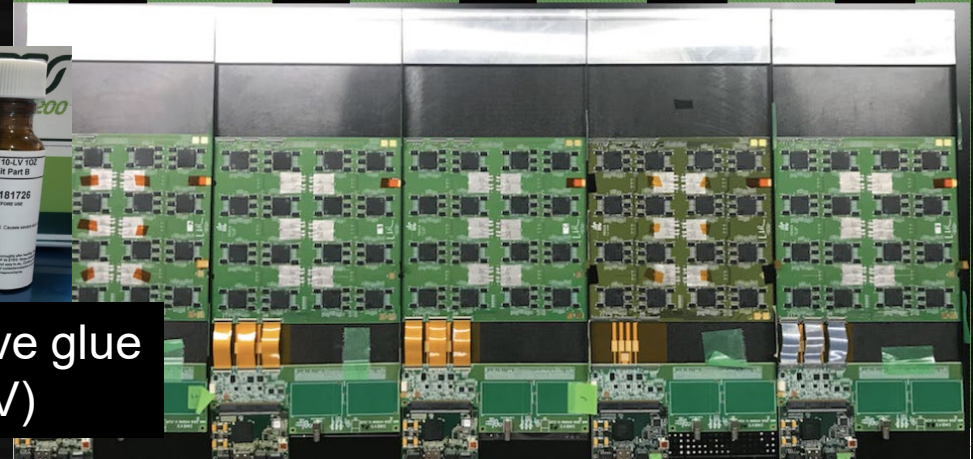


Gluing flex to PCB/sensor assembly with automatic alignment

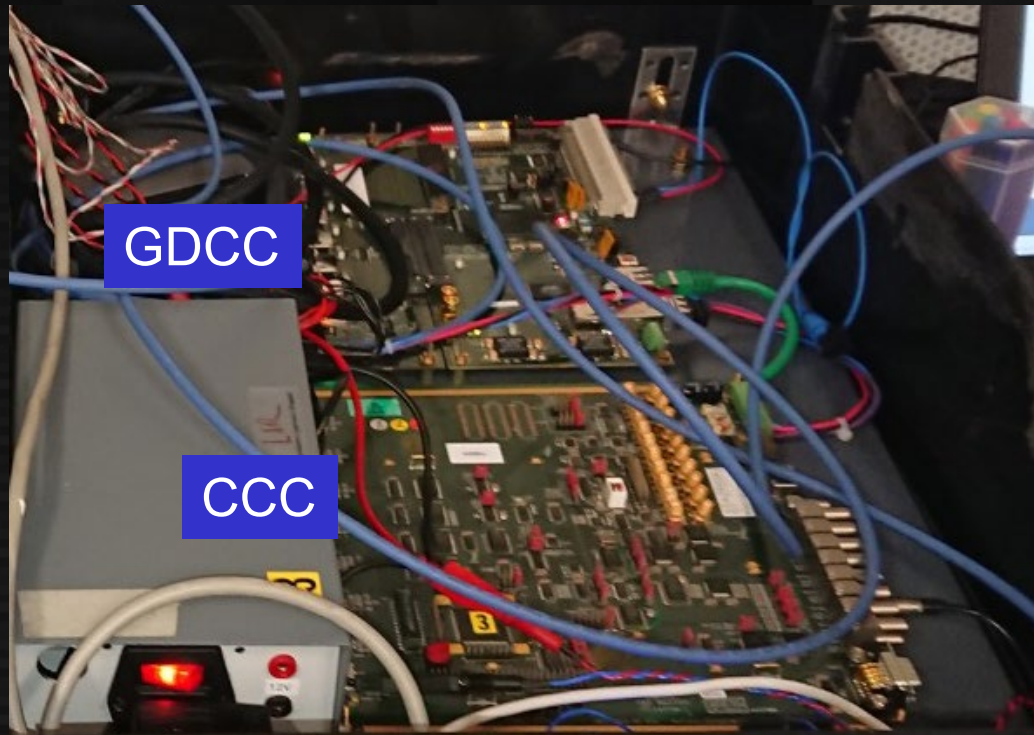
P1 P2 P3 K1 K2



Conductive glue (E4110-LV)



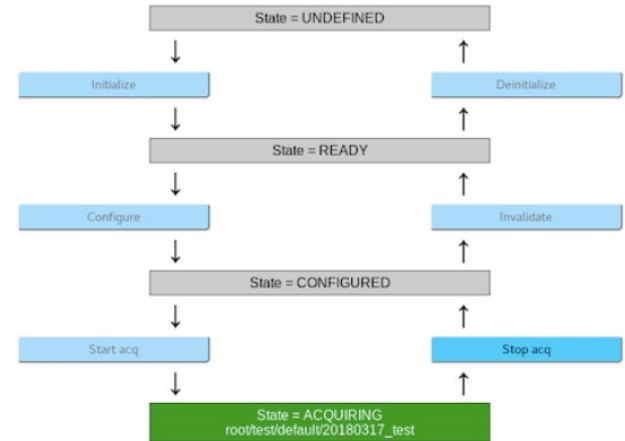
# Interface cards and DAQ



Calicoes Run Control Dashboard

Configuration Script run State Machine RunDB browser Statistics Errors

Caution: This interface is for debugging purposes only. Don't use it until you really know what you're doing. Use the "Script run" tab instead.



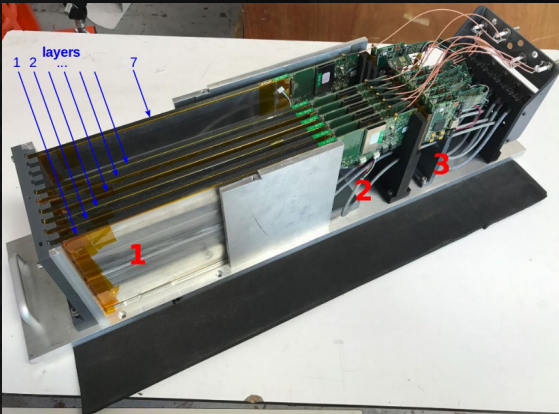
© 2014-2017 Frédéric Magniette, Miguel Rubio-Roy

- GDCC (Giga Data Concentration Card)
  - Interface to DIFs via 8 HDMI ports
  - RJ45 to PC (GbE) for data transfer (raw Ethernet protocol)

- CCC (Clock Control Card)
  - 10 HDMI IOs
  - Distribute clock (40 or 50 MHz)
  - Distribute spill via HDMI (fast command)
  - Busy treatment

- CALICOES (DAQ)
  - Configuration by XML
  - Control by GUI
  - Python script

# Test Beams



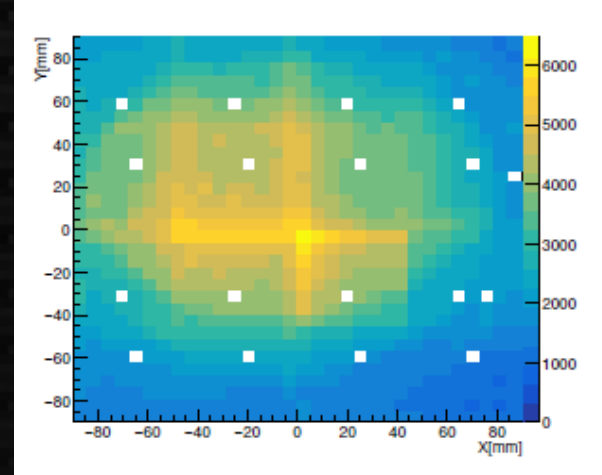
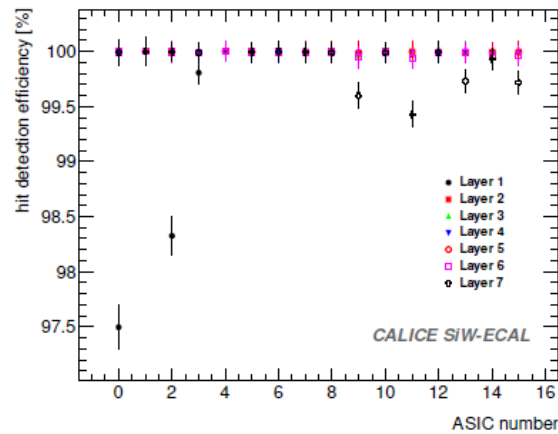
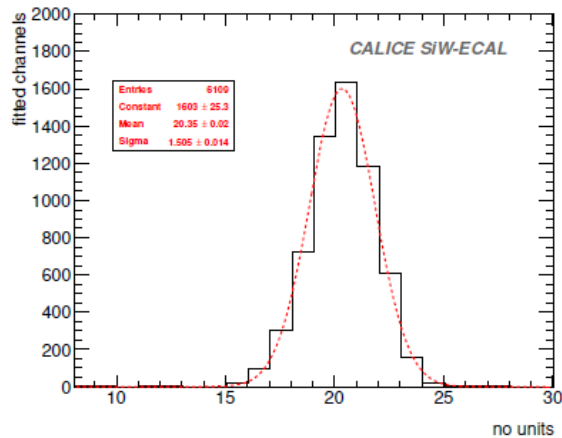
2017 DESY



2018 DESY



2018 CERN SPS



S/N ratio (2017)      Hit efficiency (2017)

arXiv: 1902.00110

Hit map (SPS 2018)

# Test beams: what we have learned

- The prototypes work reasonably good
  - Some missing channels due to the noise
  - Some issues on triggering (retriggering)
  - Acquisition rate limited by data transfer  
Need more efficient communication
  - Improvements needed for mechanical support
- Common run with HCAL partially done
  - Sometimes suffered from noise from other detectors
  - Common clock/spill/DAQ non-trivial
  - Several options, complicated (human) relations

# Discussions on sensor production

- 8-inch sensors (initiated by CMS production)
  - Production in HPK possible from 2020
    - They are preparing the production line
  - Standard thickness should be 700  $\mu\text{m}$ 
    - Thinning possible (with additional cost)
  - Cost/area similar to 6-inch sensors
    - 2-3 EUR/cm<sup>2</sup> in mass production (> 100 k sensors)
  - Resistivity may be lower (means higher  $V_{\text{FD}}$ )
- Alternative producers: still missing (with large qty)
- Guard rings: effective for higher  $V_{\text{BD}}$  but must be grounded (by wire etc.) 0 GR promising with low  $V_{\text{FD}}$

# OMEGA ASICs for silicon pads

- SKIROC2/2A
  - Only for n-bulk, optimized on ILC bunch structure
- SKIROC2CMS
  - Rolling buffer (no trigger selection)
  - Focused on timing resolution
  - Dual polarity
- SKIROC3
  - Final version for ILD SiW-ECAL?
  - Zero suppression
- HGCROC
  - Under development for HGCal in CMS

# Integration to bigger detectors



“Long slab” prototype

The realistic “module 0” should be prepared before the construction

- 20-30 layers of long slab (-1k sensors)
- Tungsten absorber and mechanical support, cooling
- Space-compatible adapters
- Firmware and software efficient enough to read -20 long slabs
- Cooperation with HCAL and trackers with common DAQ
- Reasonable maturity on quality control in production and test

# Summary

- ILC has just been pushed forward with the statement of March 7<sup>th</sup> from MEXT.
- SiW-ECAL is a key element of ILD detector.
- Technological prototypes were fabricated and the basic functions confirmed.
- Bigger prototype towards “module 0” is now being prepared.
- Collaboration with FoCAL people is already at some level; more desired.
- ILC welcomes young people with future hope.