



WP9 Cryogenics for CC at P1-P5

K. Brodzinski & S. Claudet, 21Jun'19
(*HiLumi – CC review*)



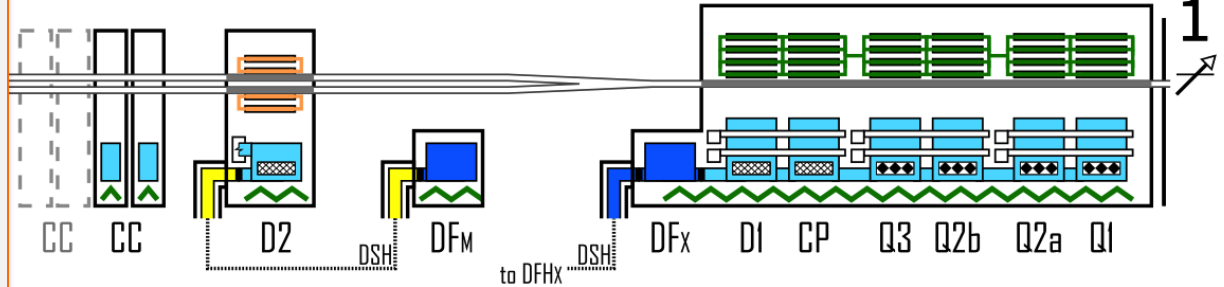
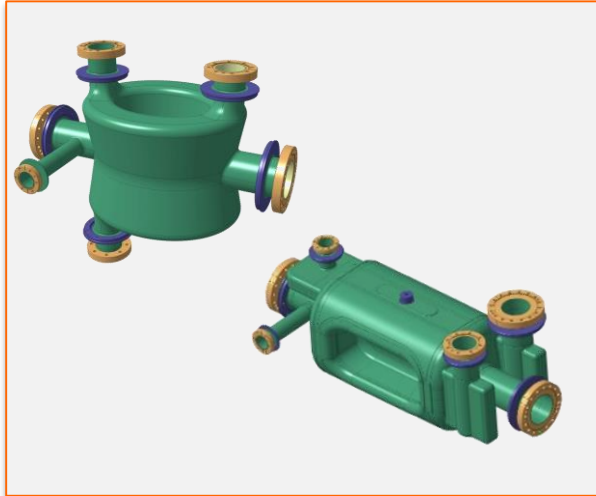
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- Introduction to P1-P5 cryogenic aspects
- Main design parameters
- Possible independent thermal cycle
- Timelines
- Concluding remarks

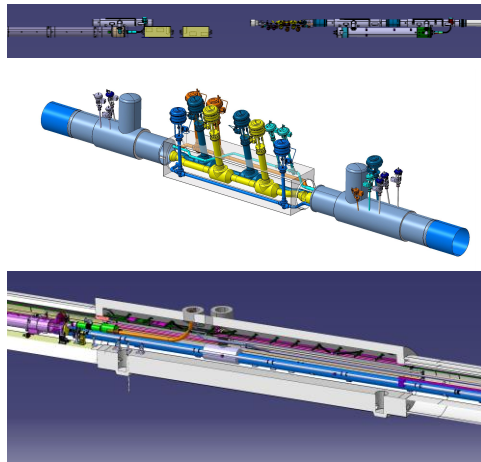
INTERFACES identification and definition

A large variety of cold masses, beam-screens and sc-links

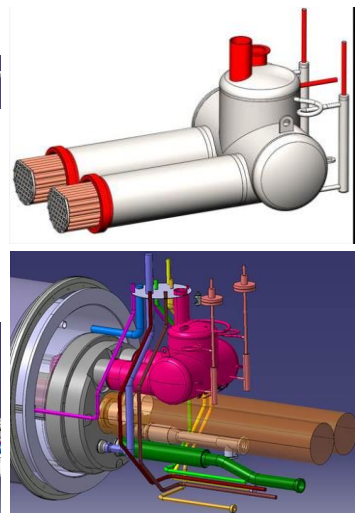
IP



Heat extraction *validate technical choices in order to finalise design*



3D models for Cryo started this year!

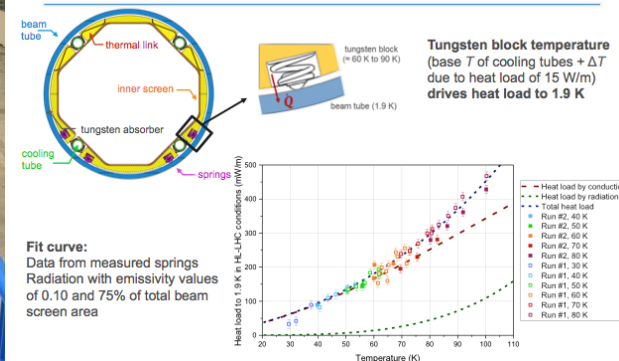


D2 cooling heat exchanger collaboration with CEA-SBT



Un-shielded cryostats validated

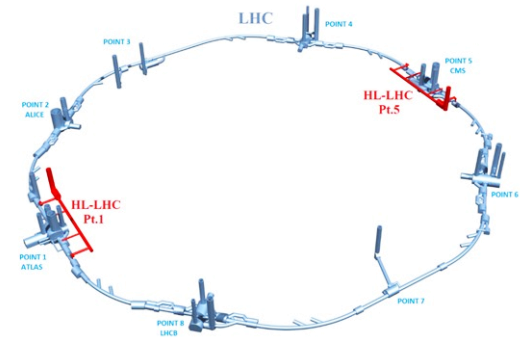
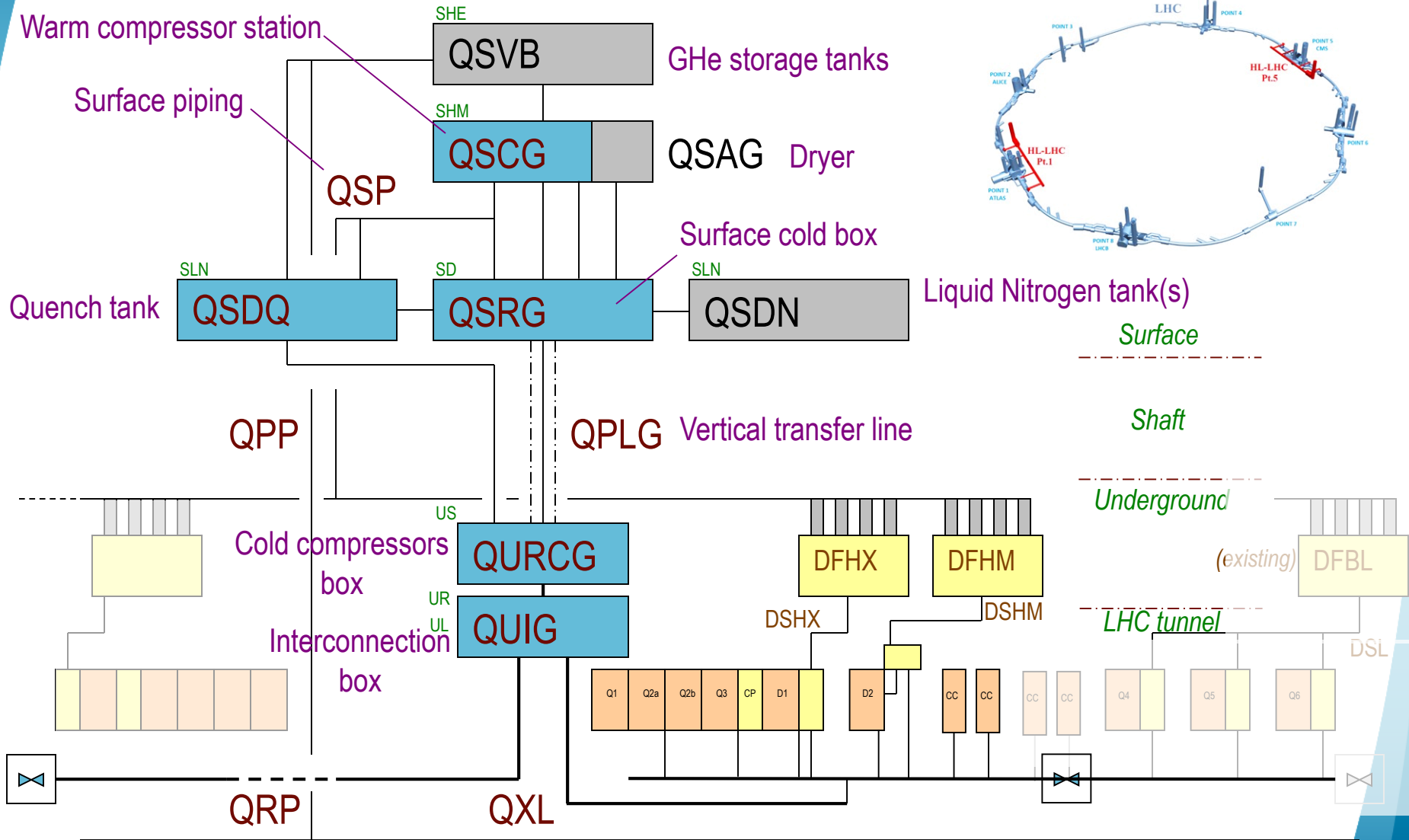
Results: heat load to the 1.9 K beam tube (both runs)



Thermal behaviour of tungsten beam-screen validated at Cryolab, now looking for off-design modes

P1/P5 Cryogenic architecture

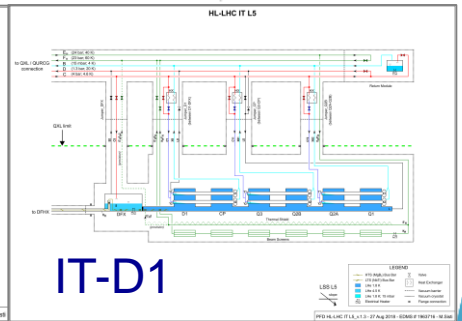
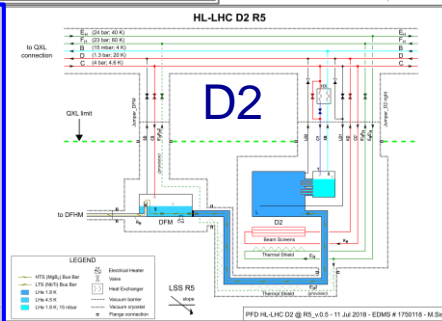
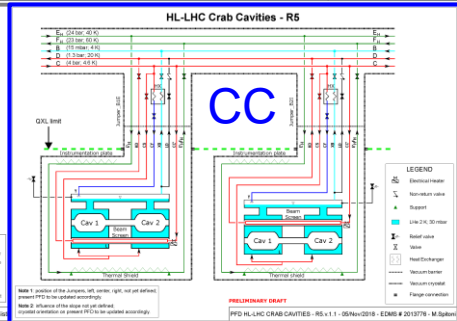
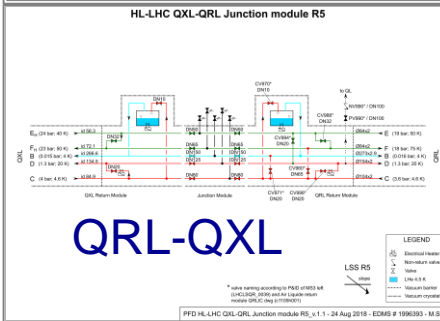
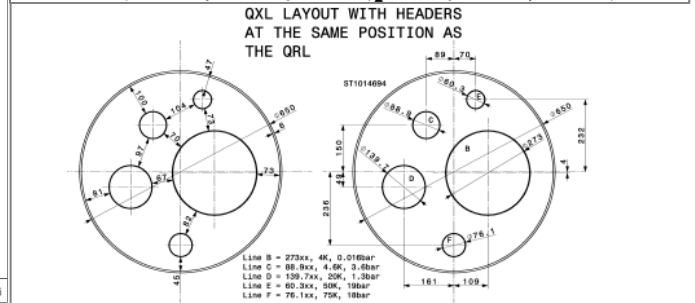
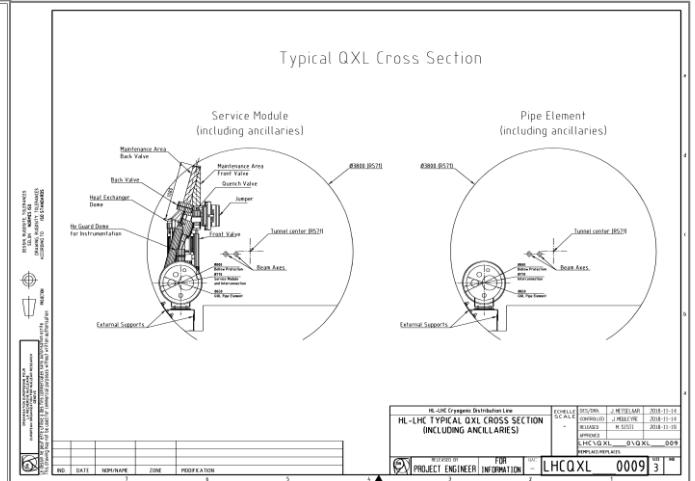
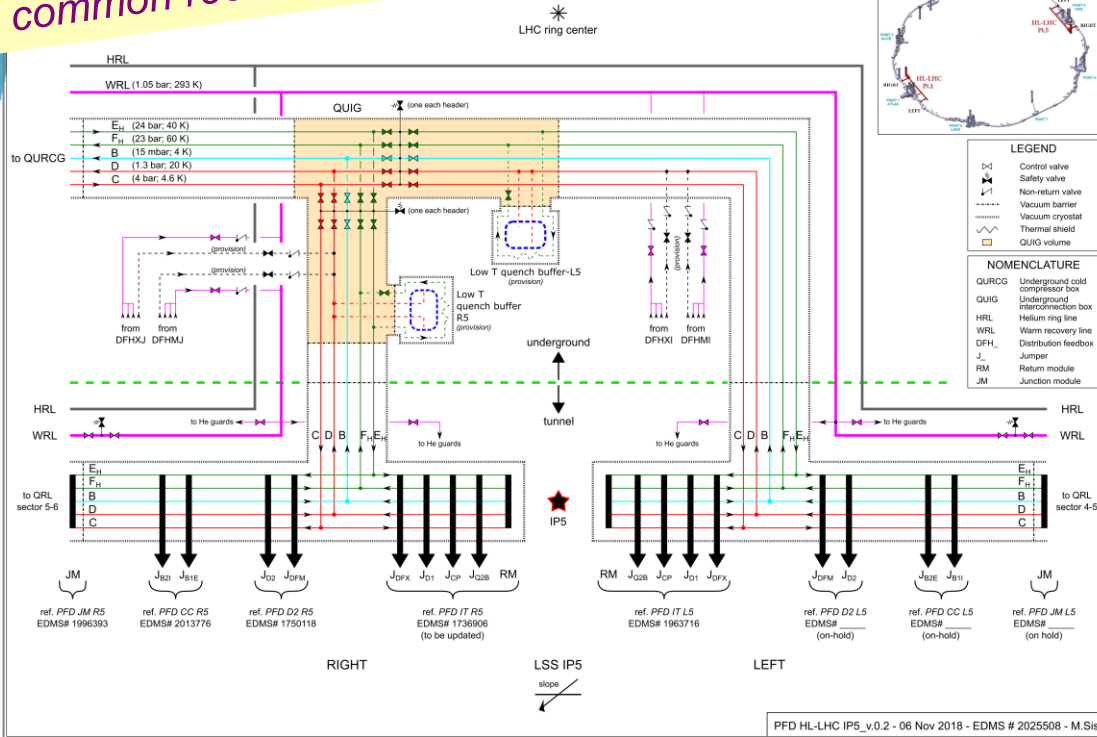
18 kW equivalent at 4.5 K, including 3 kW at 1.8 K



Cryo-distribution reference

All users sharing common resources

HL-LHC IP5 Cryo-distribution

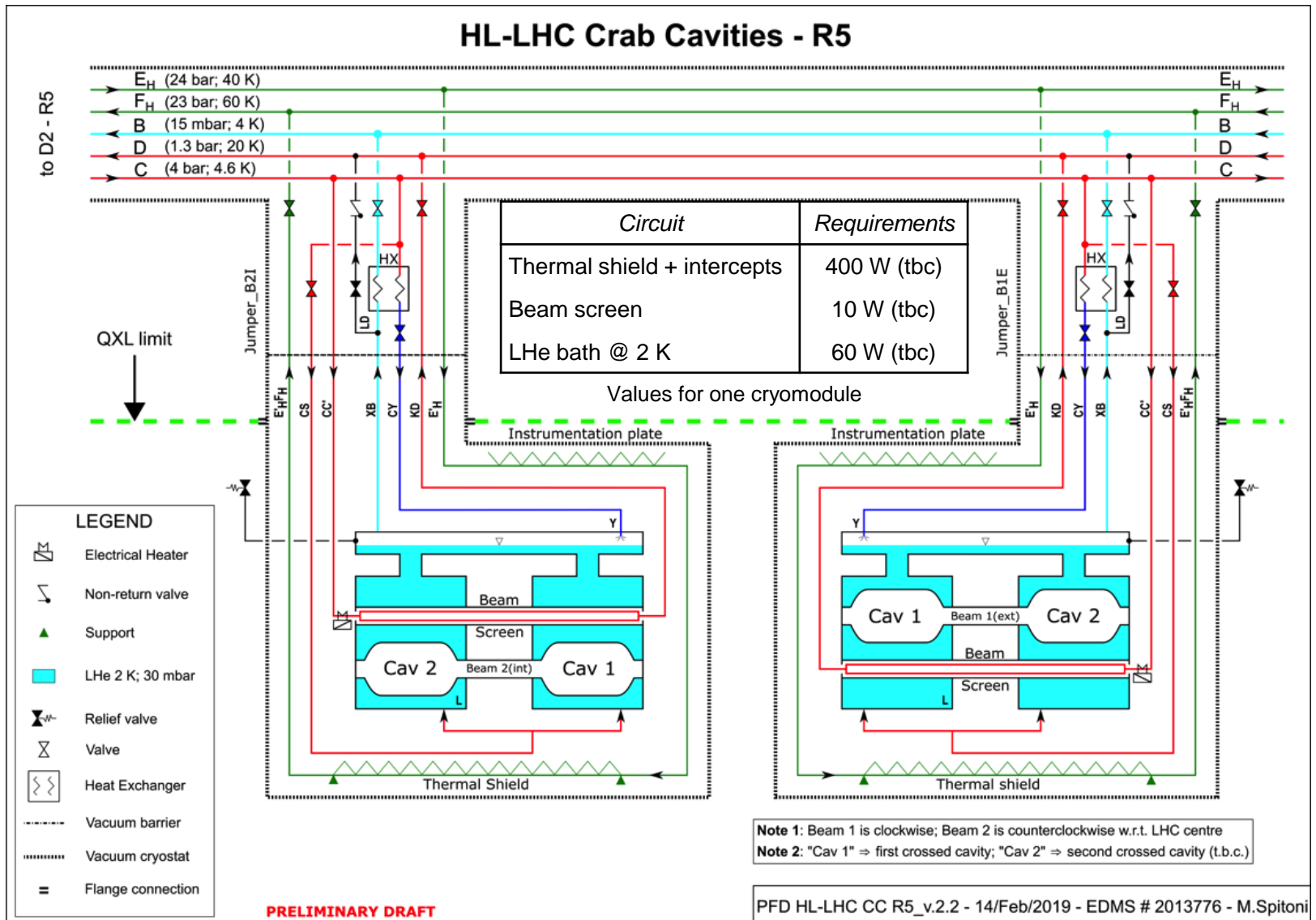


Reference established, optimised considering project requirements and CRG expertise

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Process & Flow diagram for Crab Cavities



HL-LHC refrigeration capacity at Points 1 & 5

~~About 18kW eq. @ 4.5K, including 3kW @ 1.8K~~
 ~15kW

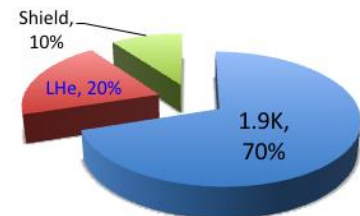
Preliminary global values, being revised

Temperature level	Cooling circuit	Specific heat load [W/m] (Static)	Capacity* / Point		Dynamic range
40-60 K	IT beam screen	16 (0)	3.2 kW	13 kW	~1.3
	Thermal shield	6 (6)	3.6 kW		
	Crab cavity	-	6 kW		
20-300 K 4.5-300K	Current lead & SC link	-	40 g/s 20 g/s	40 g/s	~2
4.5-20 K	MS beam screen	2 (0.1)	0.1 kW	0.1 kW	~20
1.9 – 2 K	Cold-mass (1.9 K)	14 (0.35)	2.6 kW	3 kW	~10
	Crab-cavity (2 K)	-	0.4 kW 0.2 kW		

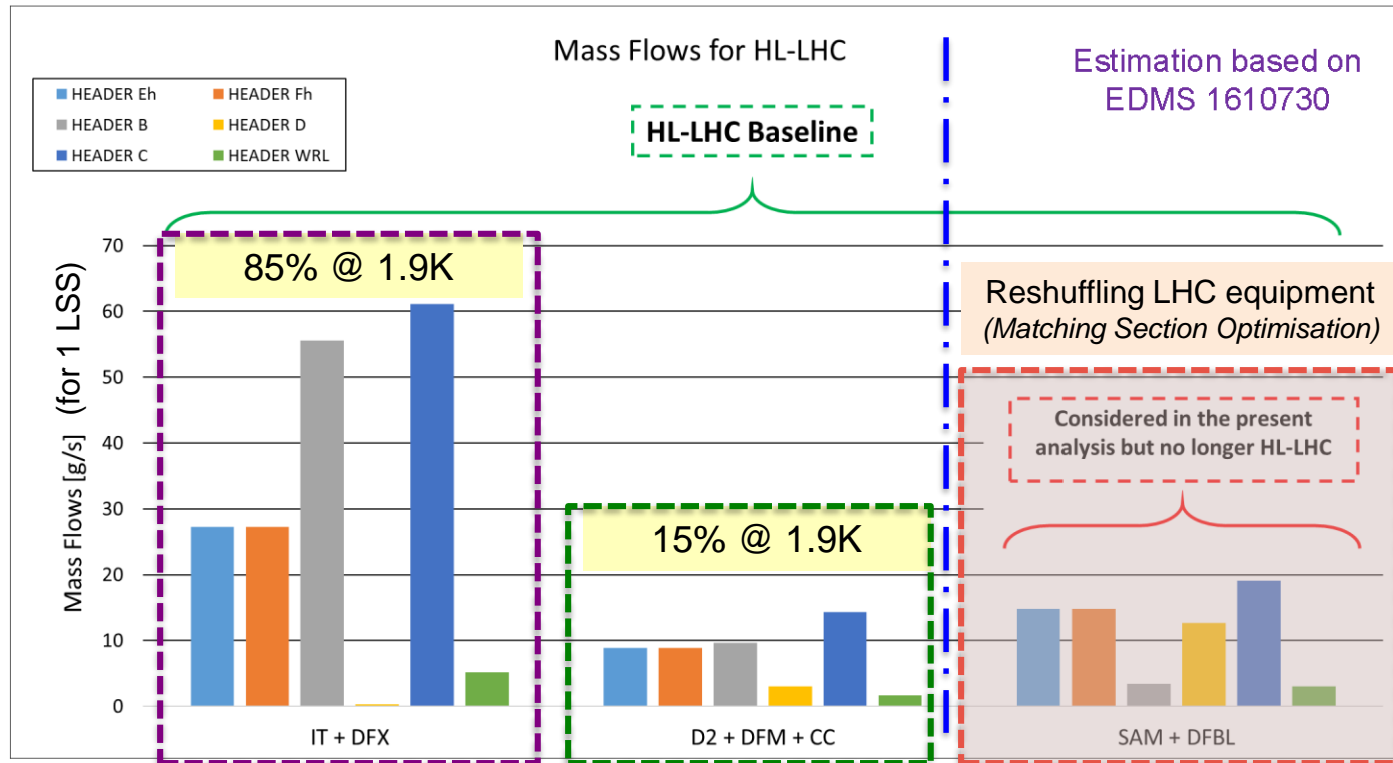
*: Including uncertainty and design capacity factor

Remarks:

- 1- Crab cavities do not represent a large fraction
- 2- Large dynamic range and pulsed heat loads



Mass flows for nominal operation mode



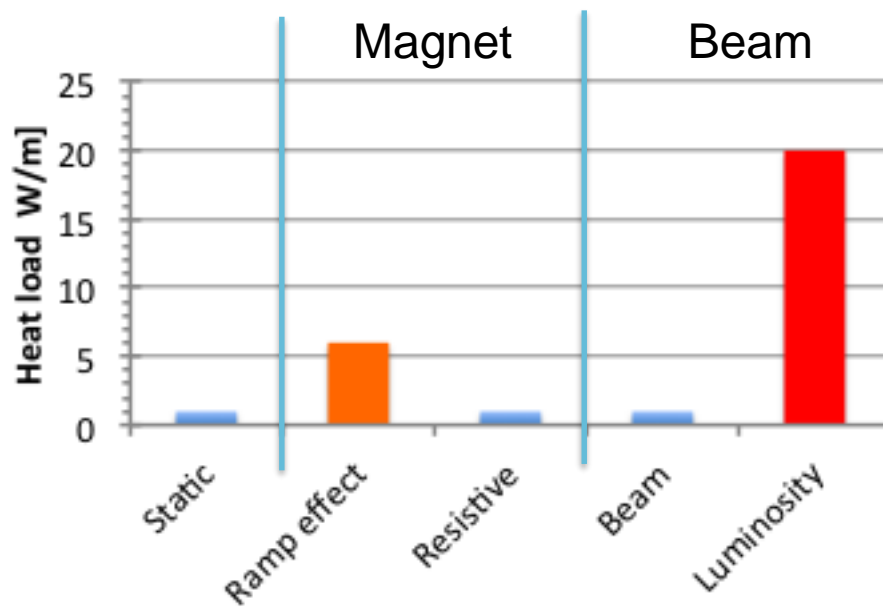
HEADER	Header Eh	Header Fh	Header B	Header D	Header C	Warm Recovery Line
Operating temperature [K]	40	60	4	20	4.6	300
Operating pressure [bar]	24	23	0.016	1.3	3.6	1.3
IT + DFX [g/s]	27.3	27.3	55.6	0.4	61.1	5.2
D2 + DFM + CC [g/s]	8.9	8.9	9.7	3.0	14.3	1.7
SAM + DFBL [g/s]	14.8	14.8	3.4	12.6	19.1	3.0
Total mass flow (LSS.L5 / R5) [g/s]	51.0	51.0	68.7	16	94.5	9.9
Gran Total (LSS.L5 + R5) [g/s]	102	102	137.4	32	189	19.8
Proposed mass flow [g/s]	140	140	140	30	202	32

Italic values are calculated

Introduction to heat loads per origin for triplets

Qualitative illustration (with not too bad orders of magnitude)

Important change in heat load for physics !!!
(well known for IT, but dominant user for HiLumi w.r.t LHC)



	Heat loads [W/m]
Static	1
Ramp effect	6
Resistive	1
Beam	1
Luminosity	20

Fluctuations (min/hours) in pumping line expected, however limited (max ~5mbar) to keep magnets at 1.9K

=> This will deserve specific strategy

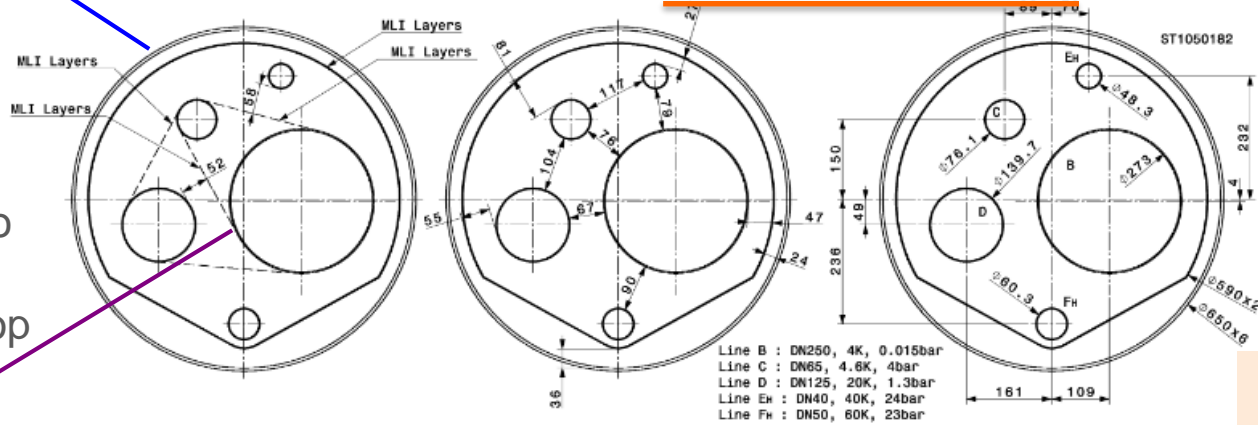
(active control with heaters and feed-forward)

Independent pressure control required for crab cavities (foreseen anyway)

QXL latest dimensions

Constant outer diameter as boundary limit so far

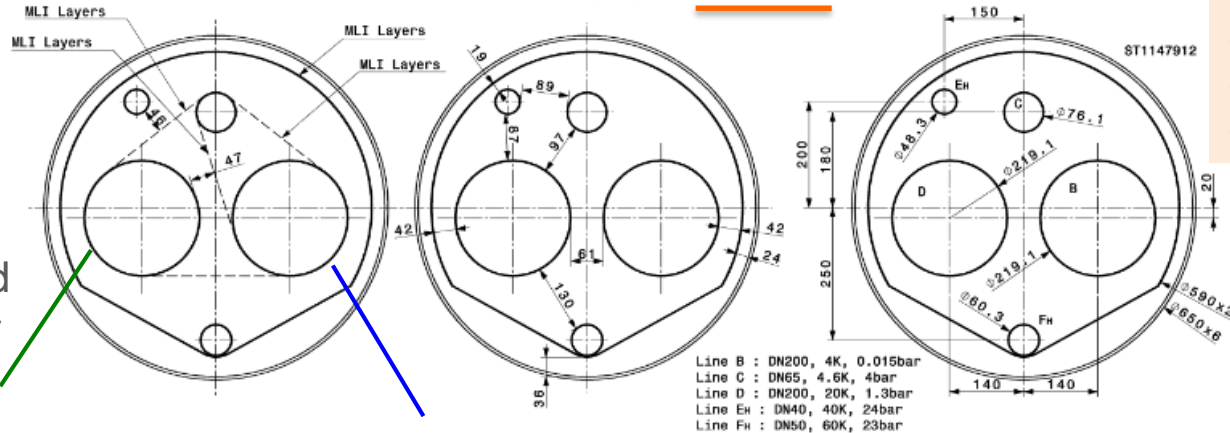
QXL LAYOUT-2nd-proposal-SERVICE CAVERN AND SERVICE TUNNEL



Large "B" to match pressure drop criteria

Design Pressures: defined (2016)
EDMS#1573115:
- E,F: 25 Bar_abs
- B: 4 Bar_abs
- C,D: 20 Bar_abs

QXL LAYOUT-2nd proposal-LHC TUNNEL



Increased "D" to provide cold quench buffer for triplets

Reduced "B" as not impacting pressure drop

HL-LHC Study Typical QXL Cross Section Layout		DESIGNED: J. PELLIANI	SCALE: A4
CREATED: A. LUCI		RELEASED: M. SUTTI	SCALE: 1:0
APPROVED:		RELEASED: 2019-05-20	SCALE: 1:0
REVISION: 002	LINE: LHC QXL	DATE: 2019-05-20	SCALE: 1:0
REVISION: 001	LINE: LHC QXL	DATE: 2019-05-20	SCALE: 1:0
LHCQXL_0002		AB	FOR INFORMATION
		SHEET: 1	TOTAL: 1/1

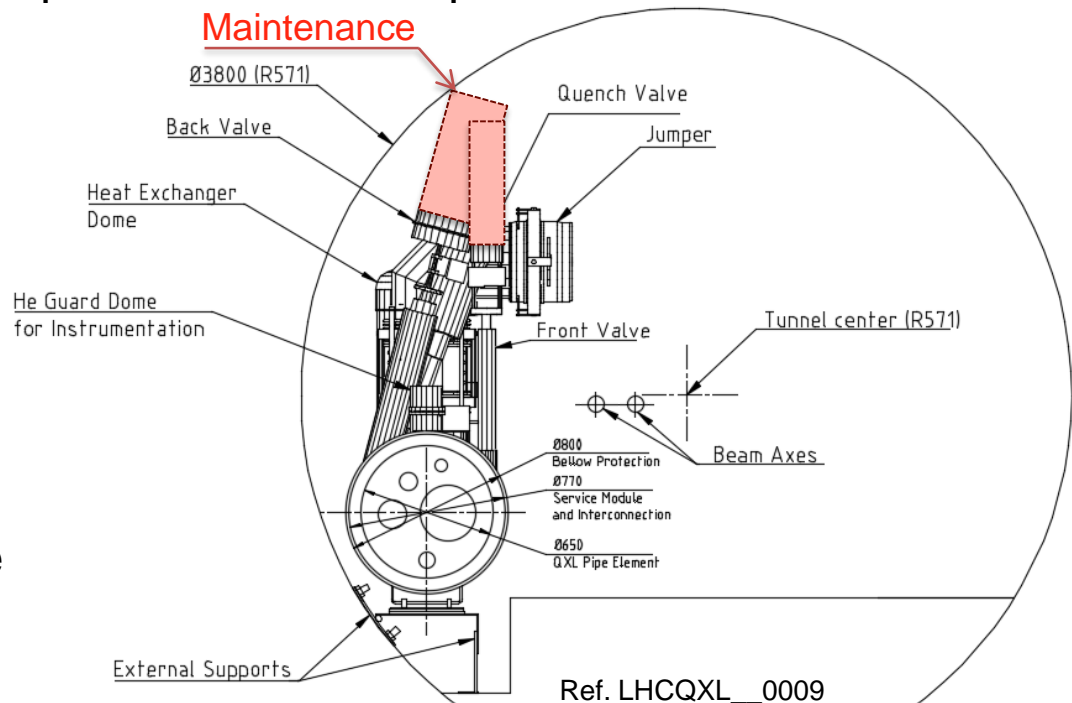
Design principles

Service Module (SM) for crab cavities:

- Based on LHC QRL design
- Valves (6) positioning and spacing
- Inner pipes routing w.r.t. to valves and jumper
- Space reservation for domes (heat exchanger and flow check valve)
- Space reservation for instrumentation (some of them under He guard)
- Space reservation for compressed air control panel

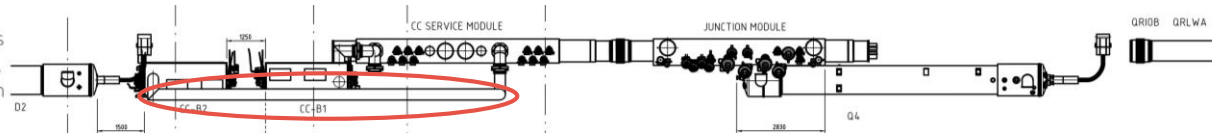
Additional constraints:

- Access for maintenance (even with platforms)
- ALARA principle for:
 - Total Ionizing Dose
 - 1 MeV n_{eq} fluence
 - Residual Dose Rate

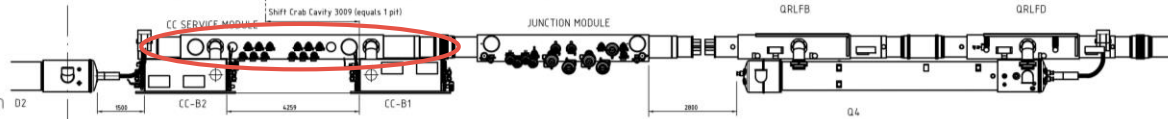


Proposed solutions R5 (ref. LHCQXL_0011_v.AB)

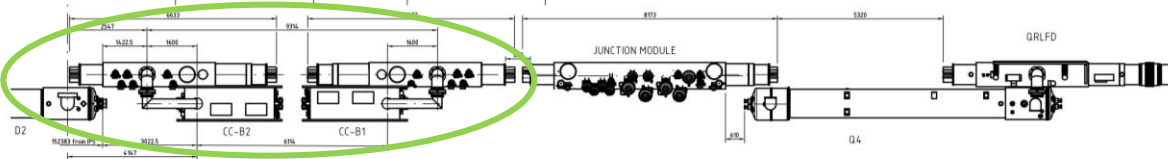
Solution 1: Crab Cavities in the baseline position, Service Module between CCs and Q4



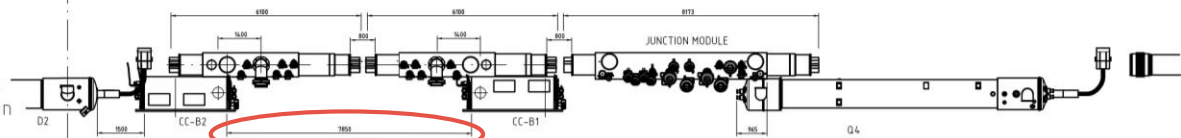
Solution 2: Crab Cavity B2 shifted, unique Service Module between CCs



Solution 3: adjacent Crab Cavities, two external Service Modules

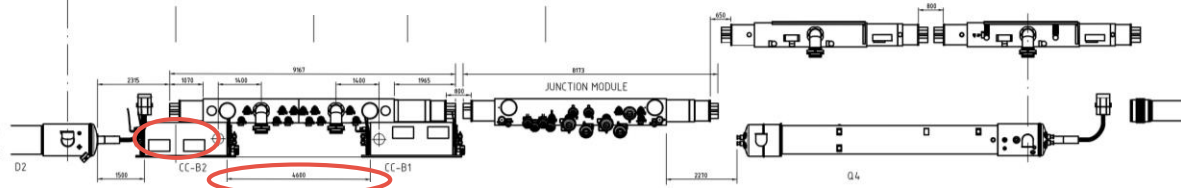


Solution 4: spaced Crab Cavities, two in-between Service Modules



7.85 m

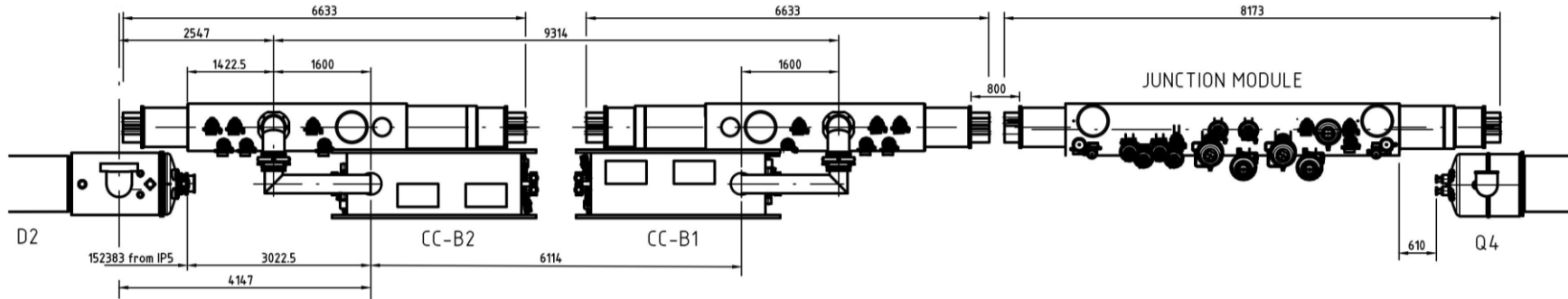
Solution 5: spaced Crab Cavities, unique Service Module (optimized)



4.6 m

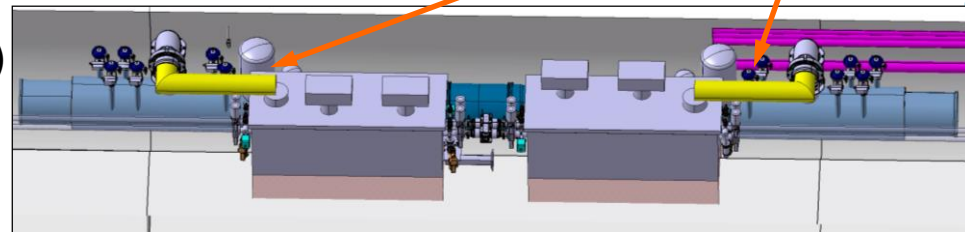
Selected configuration

Solution 3: adjacent Crab Cavities , two external Service Modules



- Shifting from baseline position minimized (fulfilling the SM design principles)
- Distance between CC modules not depending from QXL
- No cryo-items behind waveguides
- Jumper extensions enabling CC module interchangeability
- Space reserved for the D2-DSL link crossing the SM
- Available space for platform (tbc)
- Impact on the QRL for Q4

Possible exchange P1-P5 would be done with associated extensions

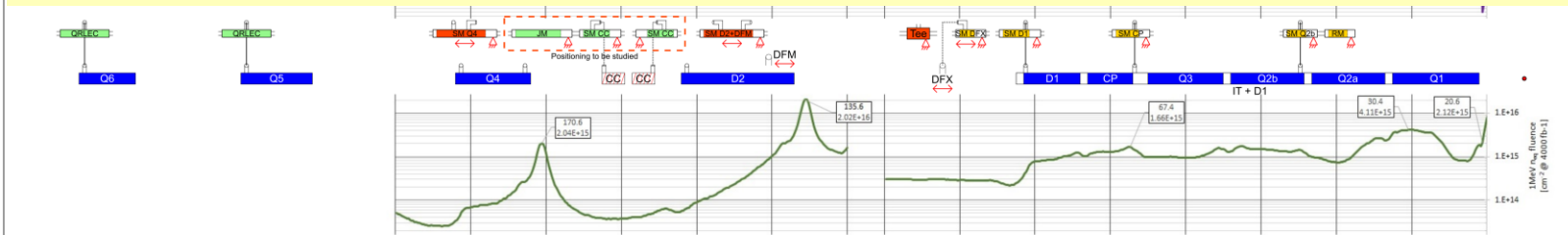


QXL Cryoline integration and radiation constraints

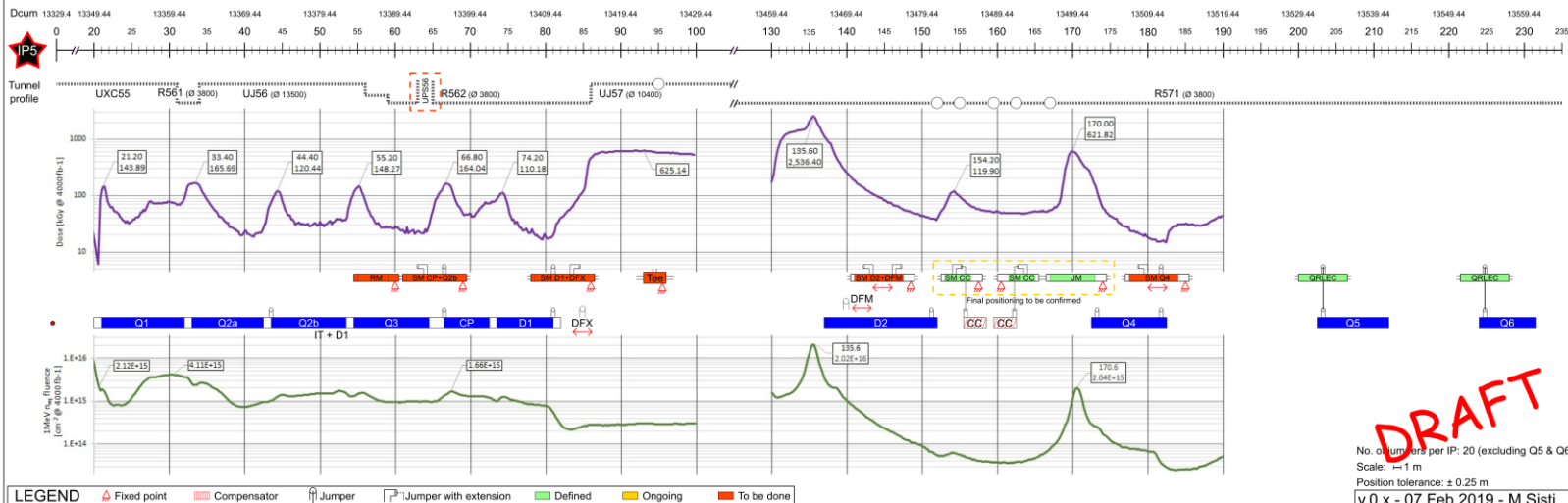
HL-LHC cryodistribution IP5 - TID & 1 MeV n_{eq} fluence @ 4000 fb⁻¹

LEFT

- Strategy defined for instrumentation, (OK up to 100 kGy)
- Cabling to electronic cards in sheltered areas (cryo racks) and control architecture being defined (space reserved for cryo racks)



RIGHT



DRAFT

No. of turns per IP: 20 (excluding Q5 & Q6)
 Scale: 1:1 m
 Position tolerance: ± 0.25 m
 v.0.x - 07 Feb 2019 - M.Sisti

LEGEND: Fixed point, Compensator, Jumper, Jumper with extension, Defined, Ongoing, To be done

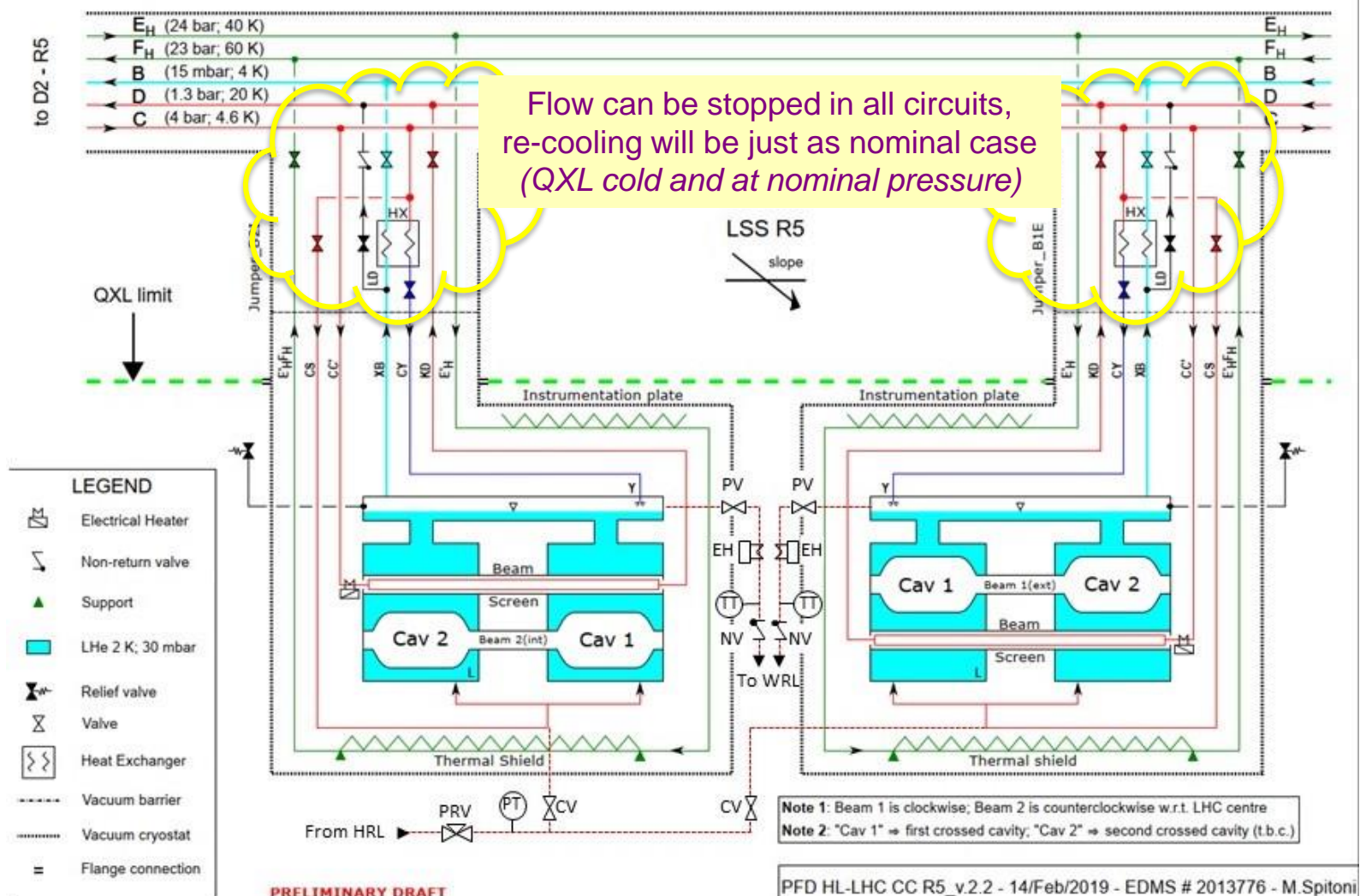


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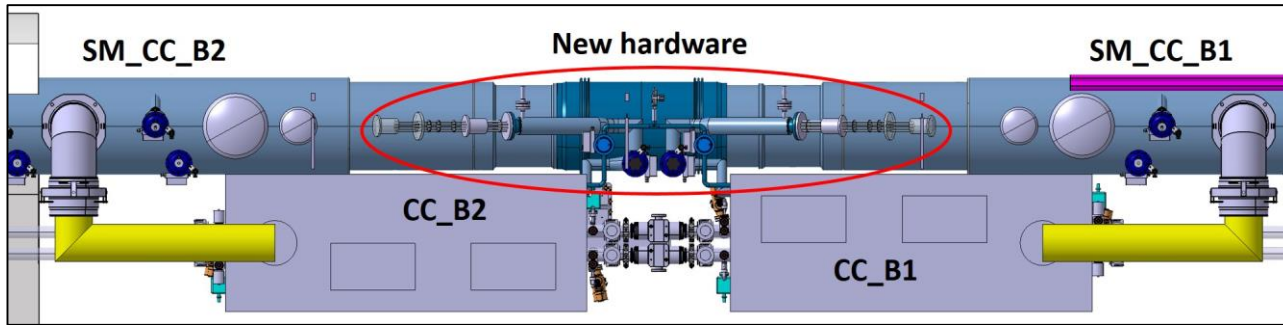
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Independent warm-up & cool-down

Additional equipment only required for warm-up



Preliminary study to define space



If it is finally decided, then it will have to be properly integrated

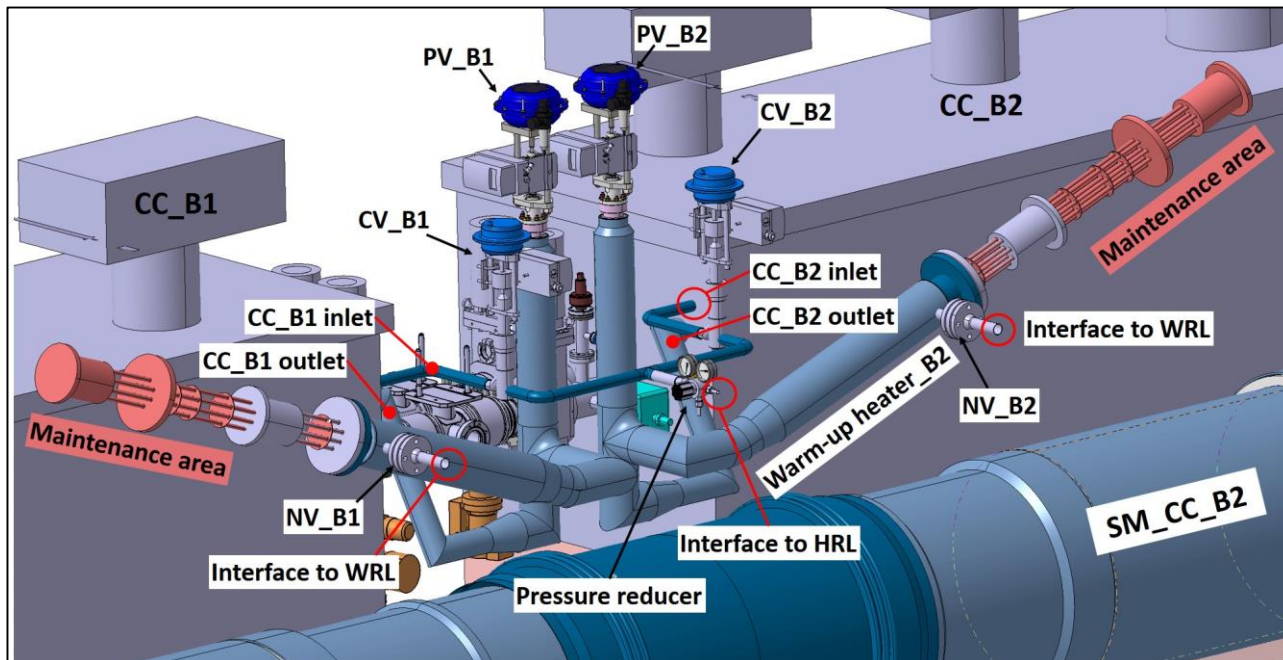
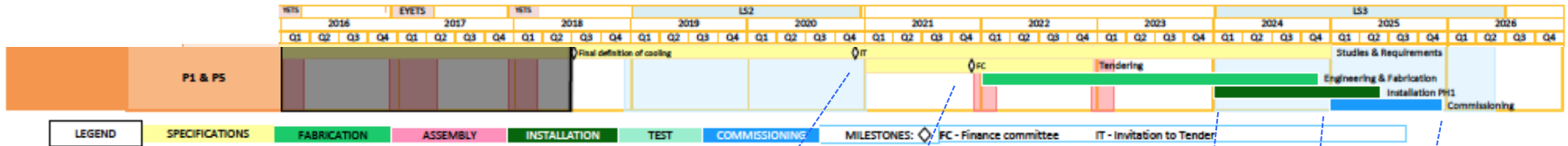


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Project plans Refrigeration-Distribution

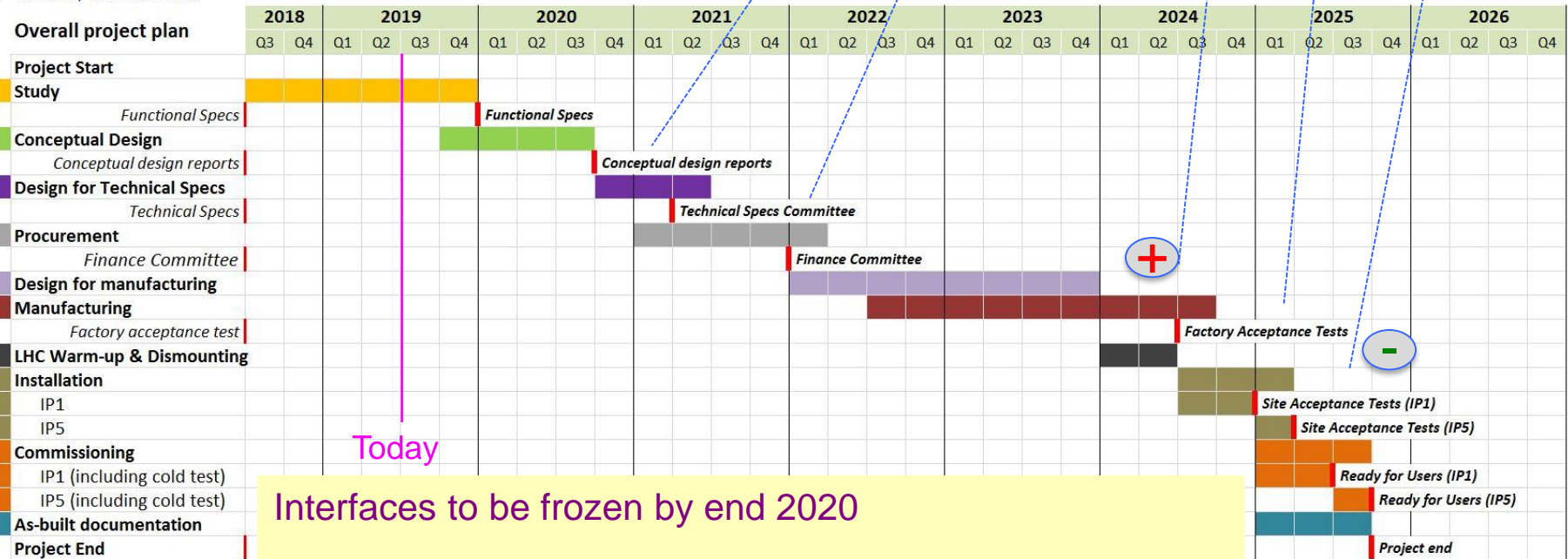
WP9-Cryogenics, PSM-20Dec'18, S. Claudet



HL-LHC Cryo-distribution

M. Sisti, 18 Dec 2018

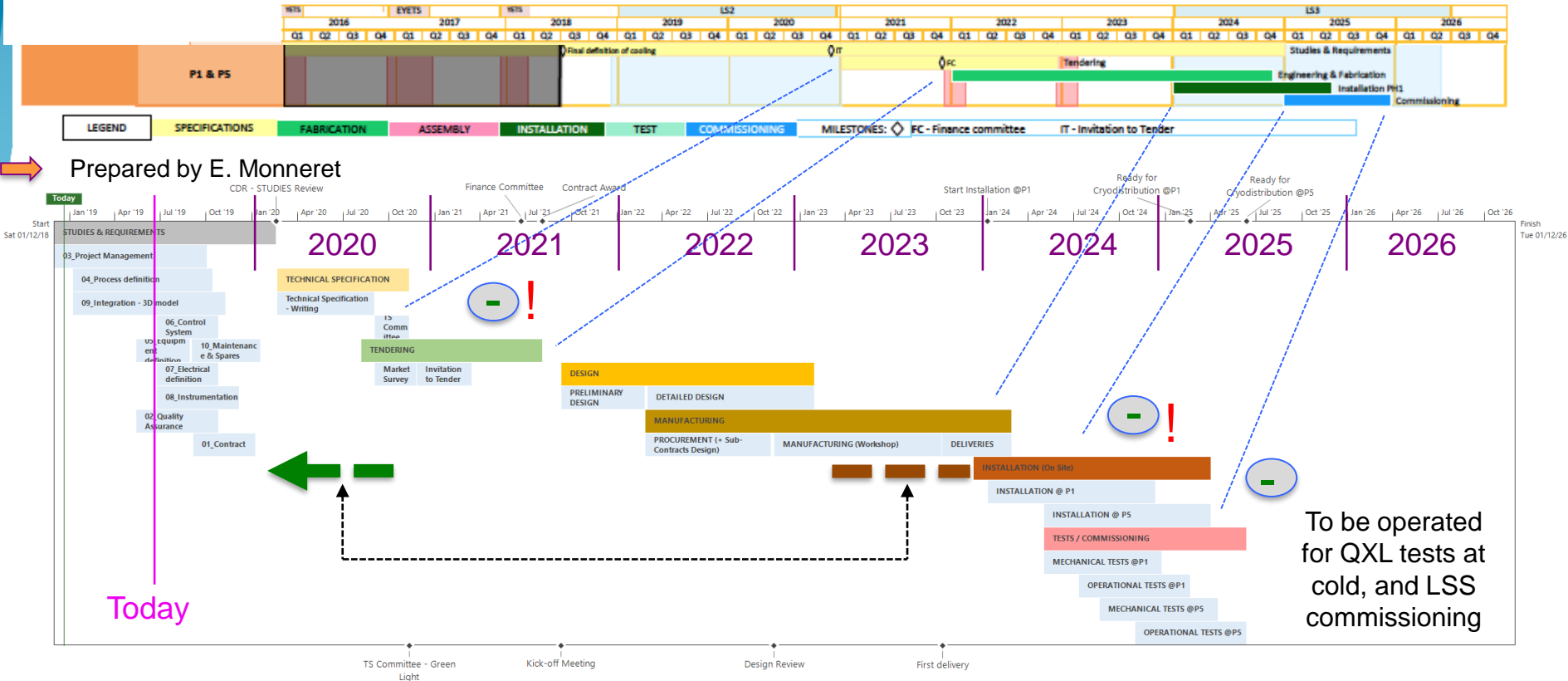
Overall project plan



Interfaces to be frozen by end 2020
 Used now to discuss for LS3 (ready to install, P1 w.r.t P5)

Project plans Refrigeration-Distribution

WP9-Cryogenics, PSM-20Dec'18, S. Claudet



Cooling capacity and interfaces to be frozen by end 2020

Possible to anticipate delivery in 2023 (surface only),
it would require to freeze heat loads at the end of 2019 (why not, risky?)

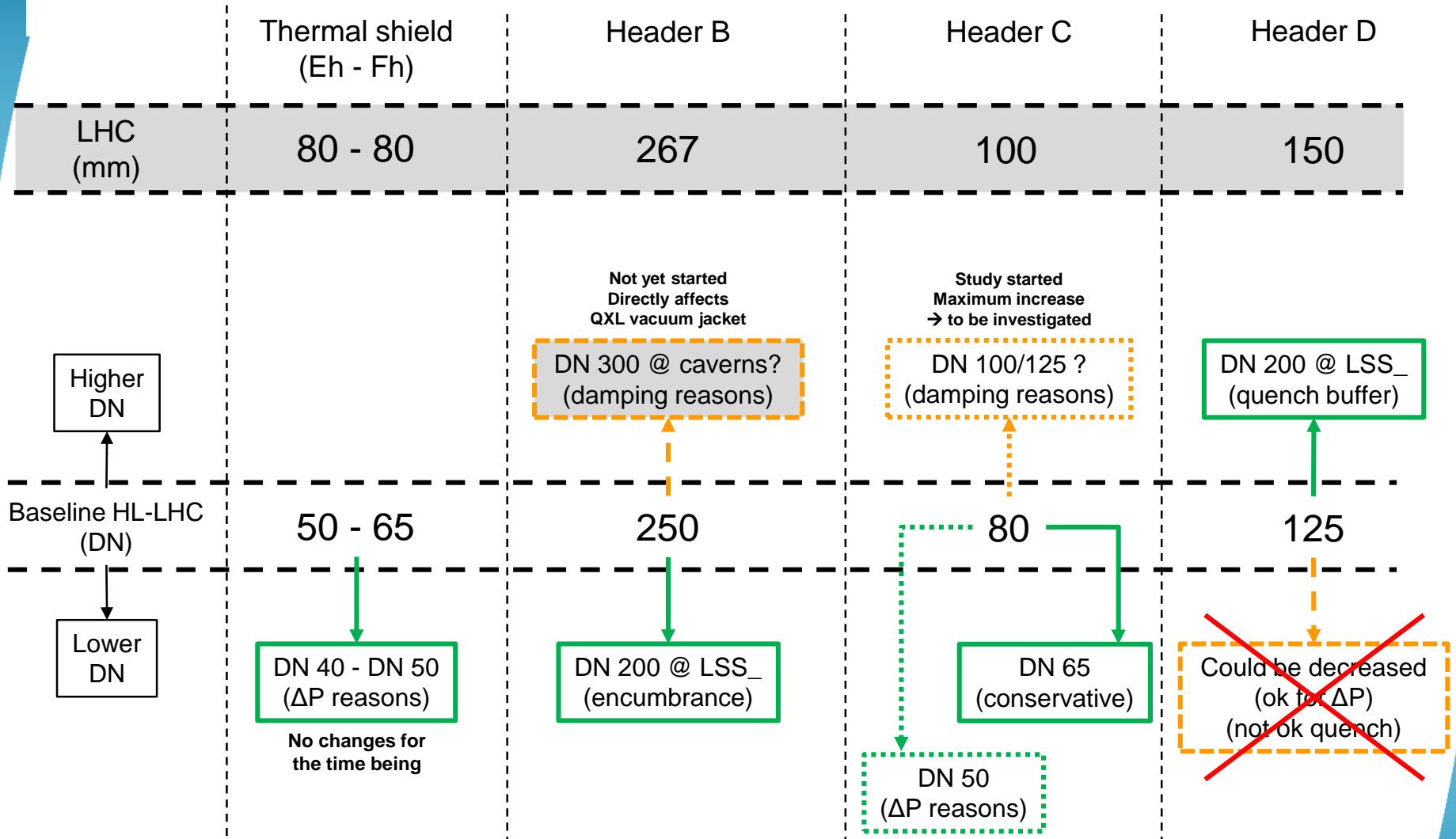
Concluding remarks

- Crab Cavities have been considered since beginning of studies for P1-P5, with common resources shared amongst users (capacity, transients, interface)
- Integration consolidated for baseline, with preliminary envelope for additional equipment in case “independent warm-up & cool-down” would be desired
- 18 months ahead from “freezing” interfaces and capacity for tendering main cryo-distribution and refrigerators for P1-P5

Thank you for your attention !

Complements (if needed)

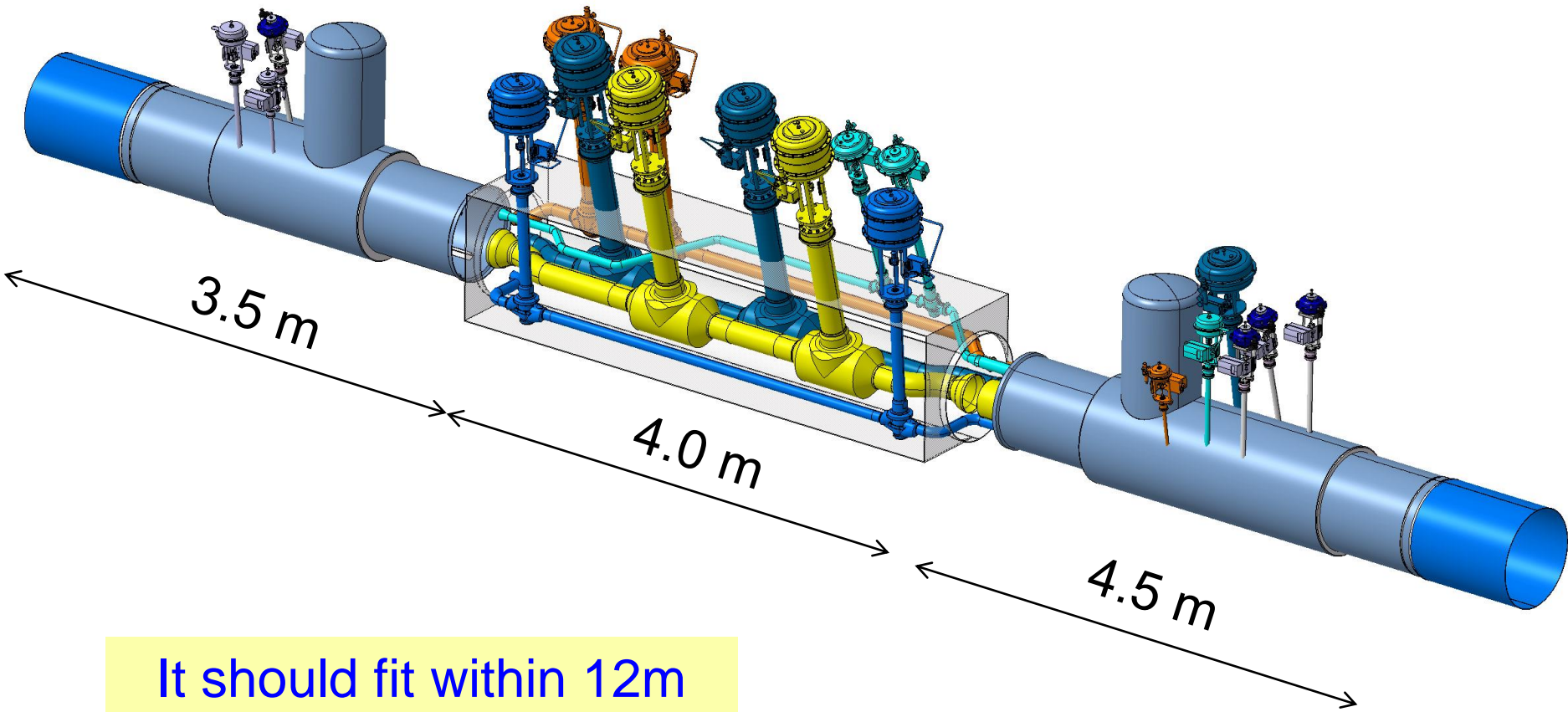
WG2, Summary results



On-going work on damping effects for C (close to a baseline) and B (not much hope with “short” QXL w.r.t QRL 180m3)

Junction module QRL-QXL

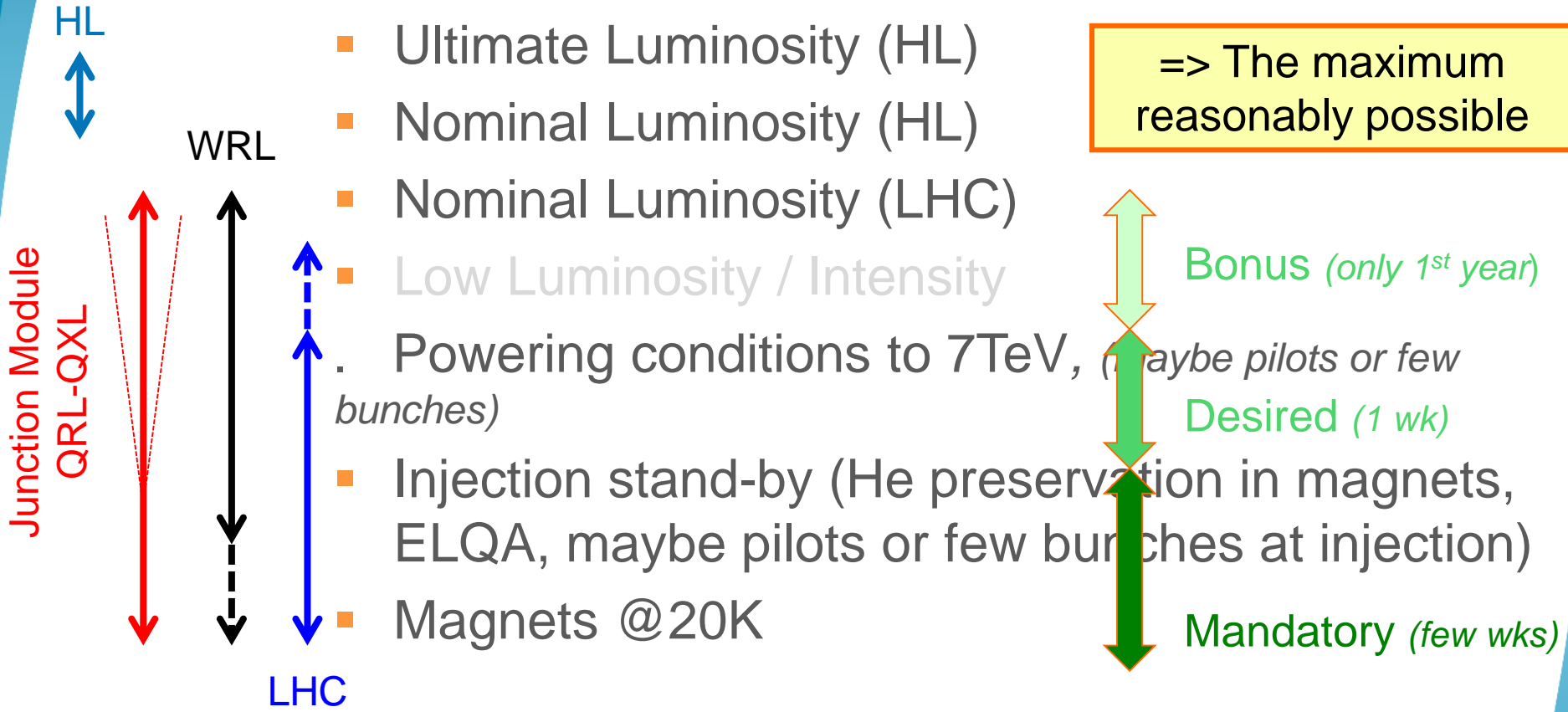
Work on-going



It should fit within 12m

Possible modes and implications, as identified so far for HiLumi

Decreasing requirements in cooling capacity

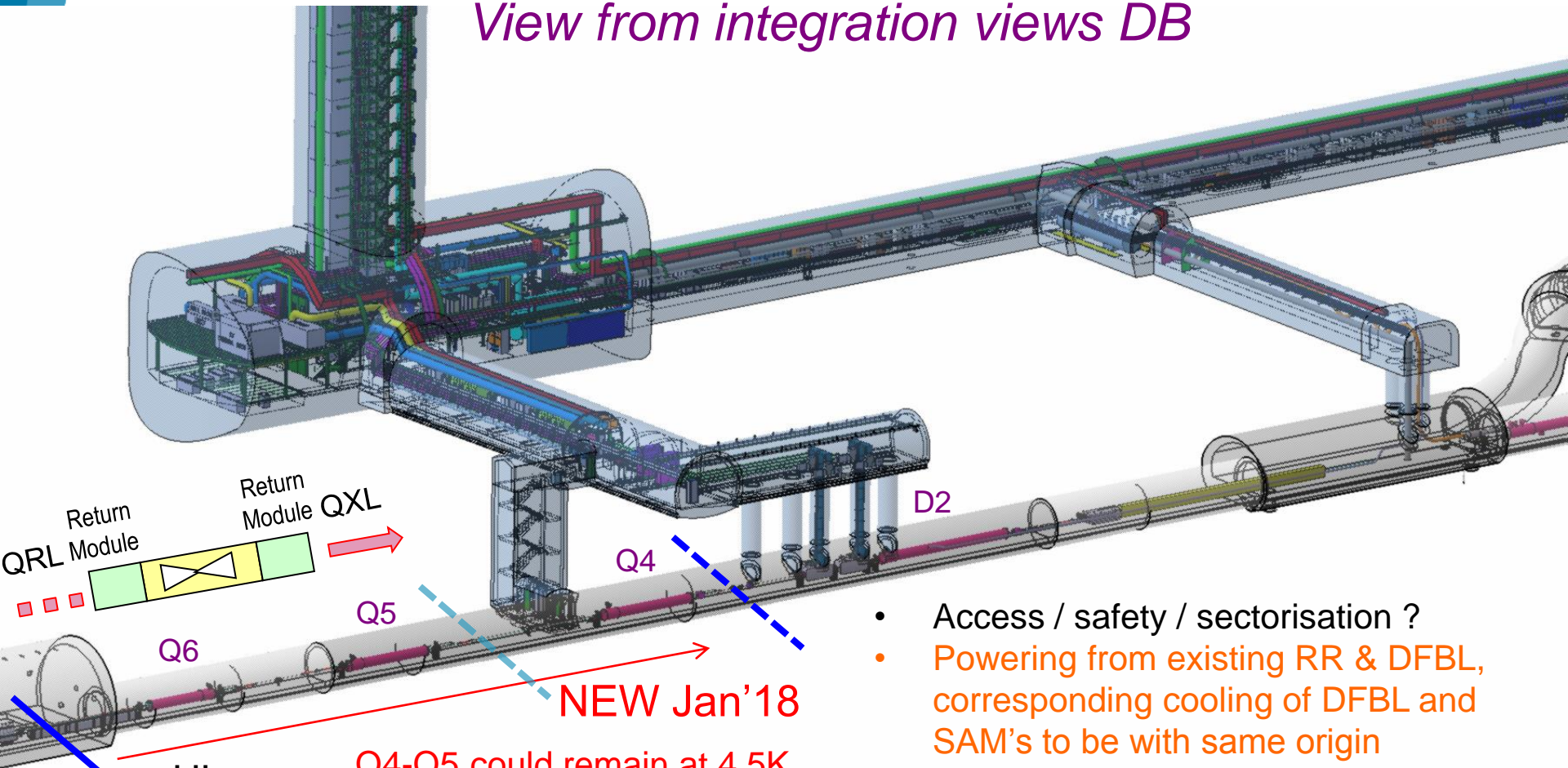


=> Junction Module and bridge between WRL's recommended

=> Corresponding cooling capacities and impact on size/cost/volume to be further investigated

Cooling P1/P5 SAM's

View from integration views DB



NEW Jan'18

Q4-Q5 could remain at 4.5K (already the case for Q6), and moved towards the arc by 10-11m

LHC HL
Present limit for QRL/QXL

- Access / safety / sectorisation ?
- Powering from existing RR & DFBL, corresponding cooling of DFBL and SAM's to be with same origin (*QRL or QXL but not mixed*)
- Q4 and Q5 possibly with remote alignment, compatible with QRL ?
- 3D models to be implemented and then integrated (Q2-2018 for CRG)



Table 3. Heat load table for mayor components on the magnet side of HL-LHC LSS.R5.

Component	Q1	Q2A	Q2B	Q3	CP	D1	Intercon.	DFX	DFM	D2	CC	Q4	Q5	Q6	
Length [m] (thermal shield)	10.140 (10.640)	9.785	9.785	10.140	6.016	7.370	5.800 (5 units *)	2.435 (2.935)	4.000	13.025 (14.025)	4 module units †	9.062 (10.062)	8.010 (9.010)	6.610 (7.610)	
Cold Mass															
Temperature [K]	1.9	1.9	1.9	1.9	1.9	1.9	1.9	4.5	4.5	1.9	2	1.9	1.9	1.9	
Total Heat Load [W]	185.9	147.6	186.7	195.4	90.2	120.4	65.5	1.7	tbd	55.0	123.8	14.4	11.3	4.0	
Avg. Heat Load [W/m]	18.34	15.08	19.08	19.27	15.00	16.33	6.13	0.72	tbd	4.22	30.94 W pu	1.59	1.42	0.60	
Data	Static [W/m]	<i>0.82</i>	<i>0.83</i>	<i>0.83</i>	<i>0.82</i>	<i>0.87</i>	<i>0.83</i>	<i>0.13</i>	0.72	tbd	0.28	12.5 W pu	0.29	0.32	0.36
	Resistive [W/m]	tbd	tbd	tbd	tbd	tbd	tbd	tbd	tbd	tbd	tbd	-	tbd	tbd	tbd
	Beam Induced [W/m]	<i>0.16</i>	<i>0.05</i>	<i>0.06</i>	<i>0.11</i>	tbd	<i>0.17</i>	tbd	tbd	-	0.10	0.5 W pu	0.19	0.23	0.24
	Collision Induced [W/m]	<i>17.36</i>	<i>14.21</i>	<i>18.19</i>	<i>18.34</i>	<i>14.13</i>	<i>15.33</i>	<i>6 W pu</i>	tbd	tbd	3.84	0.34 W pu	1.10	0.87	tbd
	RF Induced [W/m]	-	-	-	-	-	-	-	-	-	-	17.6 W pu	-	-	-
Beam Screen															
Temperature [K]	40-60	40-60	40-60	40-60	40-60	40-60	40-60	tbd	-	4.5-20	-	4.5-20	4.5-20	4.5-20	
Total Heat Load [W]	271.1	118.9	158.2	161.2	107.4	117.9	110.0	1.3	-	16.7	-	21.7	14.3	3.0	
Avg. Heat Load [W/m]	26.74	12.15	16.17	15.90	17.85	16.00	22 W pu	0.55	-	1.28	-	2.40	1.79	0.45	
Data	Static [W/m]	<i>0.14</i>	<i>0.14</i>	<i>0.14</i>	<i>0.14</i>	<i>0.23</i>	<i>0.19</i>	-	0.55	-	0.00	-	0.15	0.17	0.21
	Resistive [W/m]	tbd	tbd	tbd	tbd	tbd	tbd	tbd	tbd	-	tbd	-	tbd	tbd	tbd
	Beam Induced [W/m]	<i>1.25</i>	<i>0.25</i>	<i>0.39</i>	<i>0.67</i>	tbd	<i>1.29</i>	tbd	tbd	-	1.08	-	2.08	1.60	0.24
	Collision Induced [W/m]	<i>25.35</i>	<i>11.75</i>	<i>15.64</i>	<i>15.09</i>	<i>17.62</i>	<i>14.52</i>	<i>22 W pu</i>	tbd	-	0.20	-	0.17	0.02	tbd
Thermal Shield															
Temperature [K]	40-60	40-60	40-60	40-60	40-60	40-60	40-60	40-60	40-60	40-60	80	40-60	40-60	40-60	
Total Heat Load [W]	56.6	53.2	53.2	54.3	33.8	38.2	18.6	24.1	tbd	68.1	1528.0	48.1	44.7	40.2	
Avg. Heat Load [W/m]	5.32	5.44	5.44	5.36	5.63	5.18	3.21	8.21	tbd	4.85	382 W pu	4.78	4.96	5.28	
Data	Static [W/m]	<i>5.32</i>	<i>5.44</i>	<i>5.44</i>	<i>5.36</i>	<i>5.63</i>	<i>5.18</i>	<i>3.21</i>	8.21	tbd	4.85	252 W pu	4.78	4.96	5.28
	RF Induced [W/m]	-	-	-	-	-	-	-	-	-	-	130 W pu	-	-	-

1000 W

1200 W

Maturity level of the source data: estimated = *italic*; calculated = normal; measured = underlined.
 tbd = to be defined; “-“ = not applicable; W pu = Watts per unit.
 * Length of each interconnection unit is 1 m, except between Q3-CP which is 1.8 m.
 † A module unit contains 2 crab cavities.

Heat loads to be revisited as well for CC
(1.9K, thermal shield, Beam-Screen)