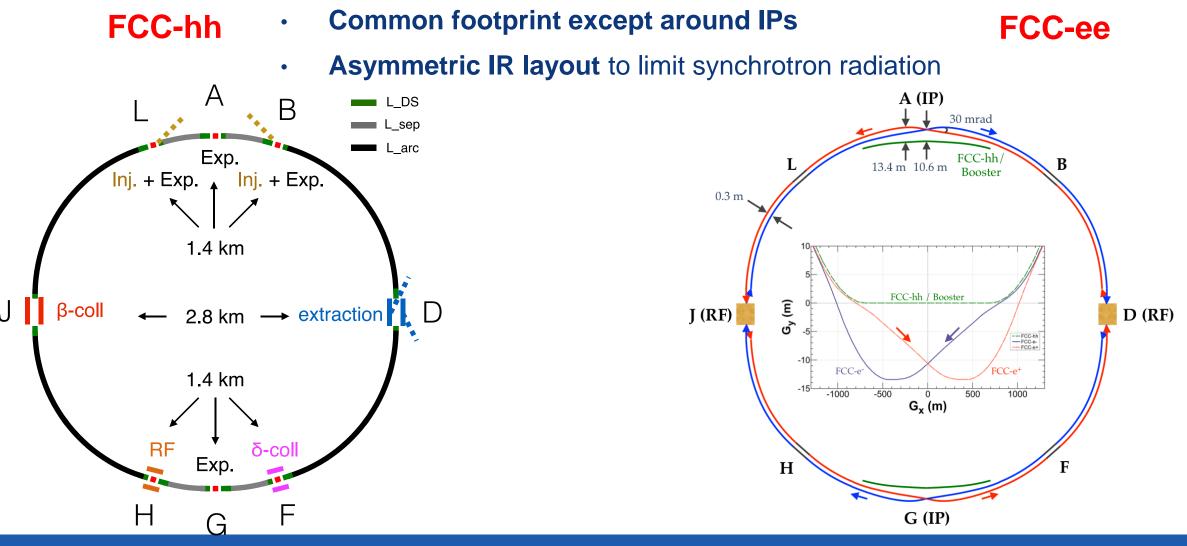
Future Circular Collider Study The global project: civil engineering, implementation plan, schedules, costs, next steps **M. Benedikt** gratefully acknowledging input from FCC coordination group, global FCC design study team and all other contributors LHC **HE-LHC** FCC EurccirCol EASITrain http://cern.ch/fcc

Work supported by the **European Commission** under the **HORIZON 2020 projects EuroCirCol**, grant agreement 654305; **EASITrain,** grant agreement no. 764879; **ARIES**, grant agreement 730871; and **E-JADE**, contract no. 645479

European Commission Horizon 2020 European Union funding for Research & Innovation photo: J. Wenninger

FCC-common layouts

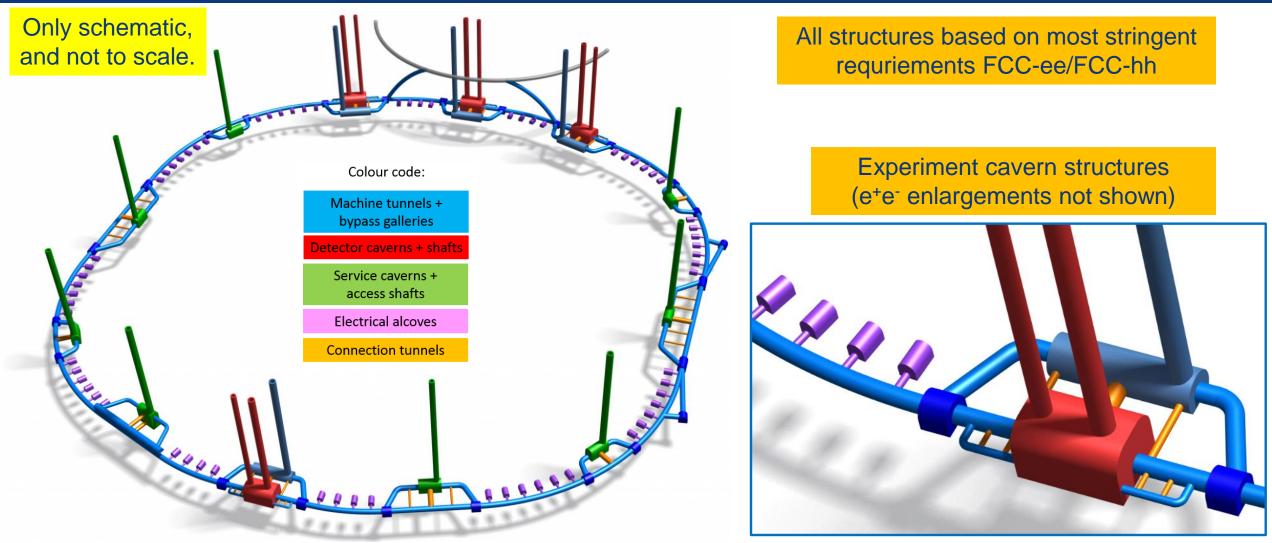




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Underground Structures

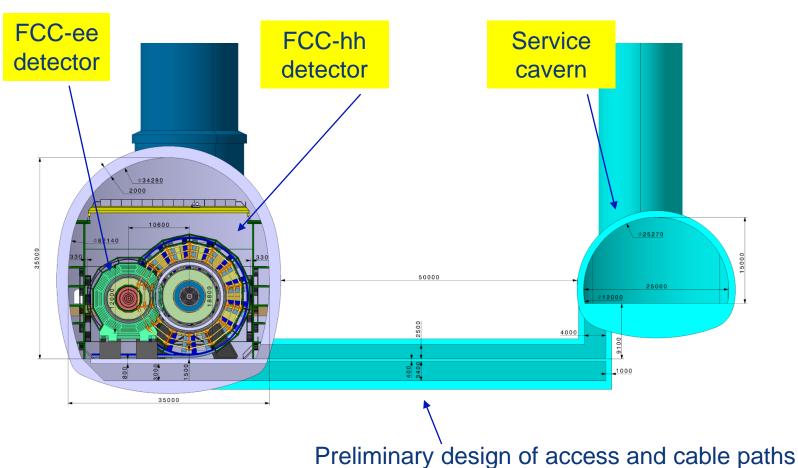


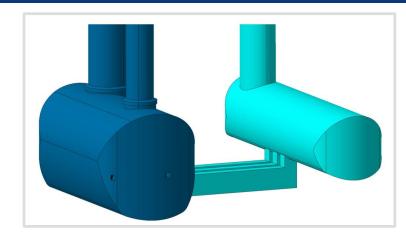




Common experimental points (A, G)

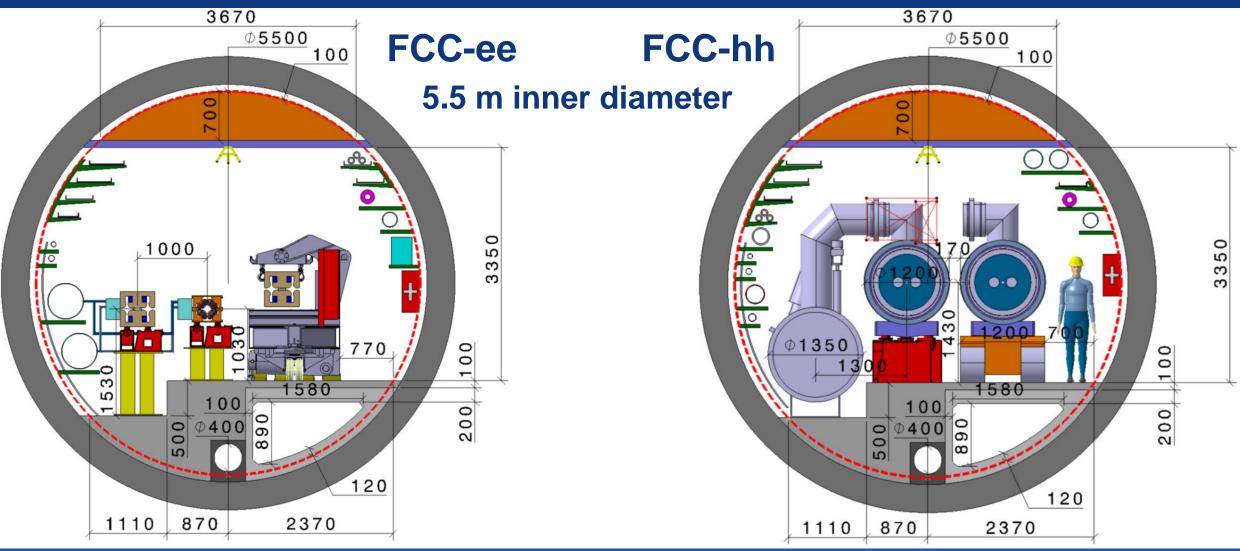
Distance between detector cavern and service cavern 50 m. Strayfield of unshielded detector solenoid < 5mT.







Tunnel integration in arcs

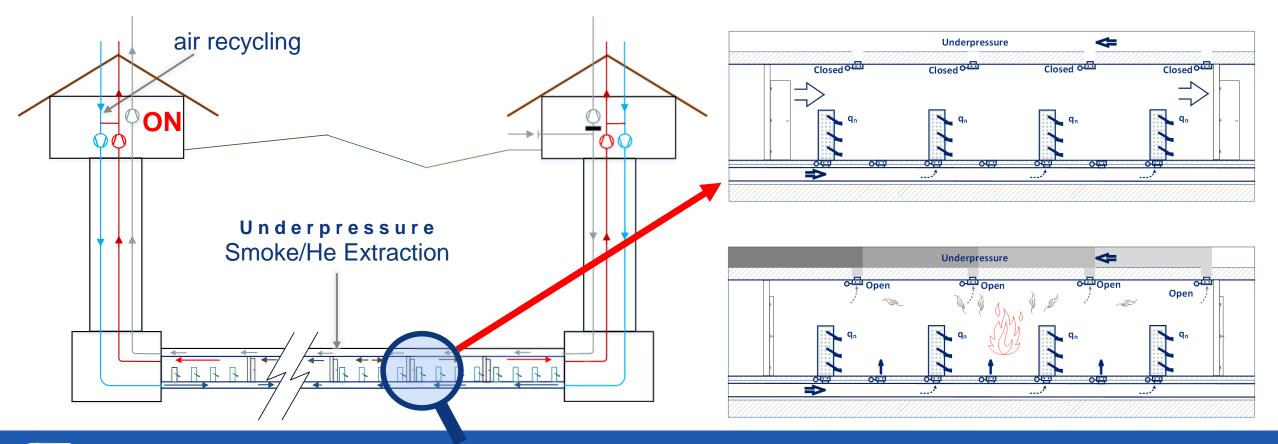






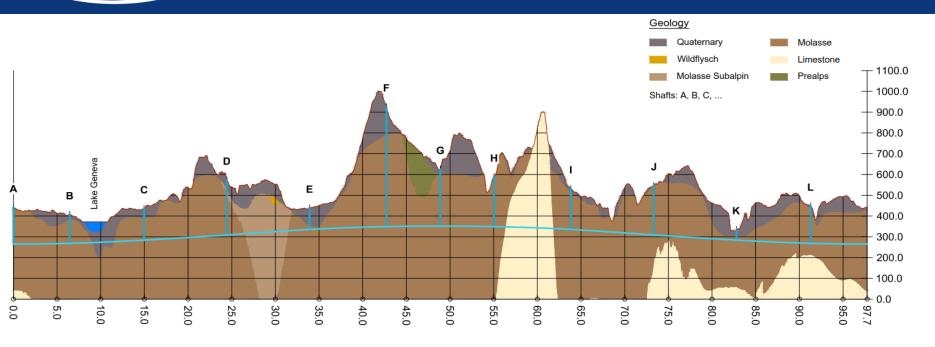
Ventilation system – Safety concept

Air injection and extraction systems on each point with full air recycling, (contrary to LHC) Longitudinally separated compartments to allow isolation in case of fire/He leak, etc. e.g. one side extraction fan will be ON, underpressurising the extraction duct, for fast reaction in case of emergency





FCC implementation - footprint baseline



Present baseline position was established considering:

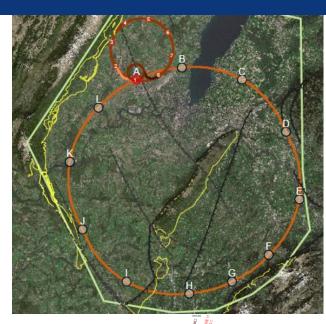
lowest risk for construction

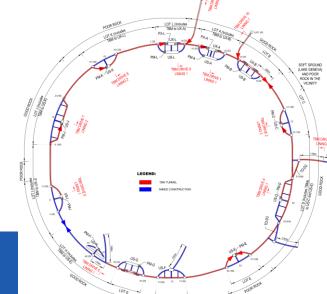
h ee he

- fastest and cheapest construction
- feasible positions for large span caverns (most challenging structures)

next step: review of surface site locations and machine layout

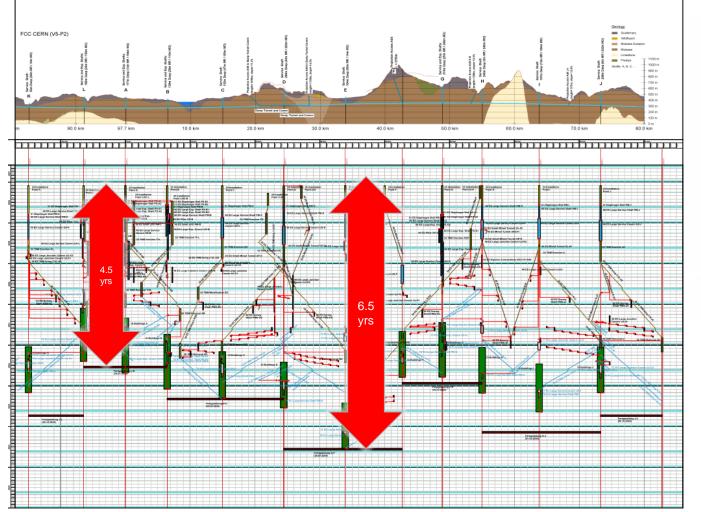


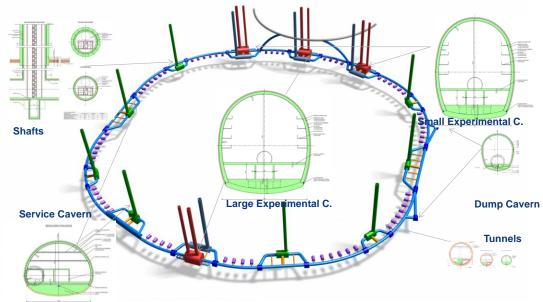






CE schedule studies

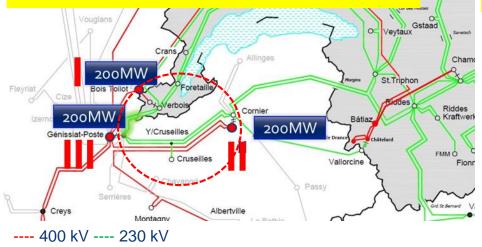




- Total construction duration 7 years
- First sectors ready after 4.5 years



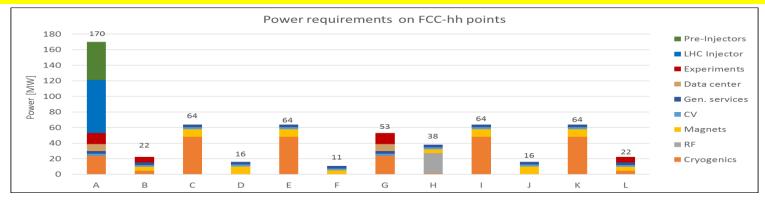
Supply and distribution of electrical energy



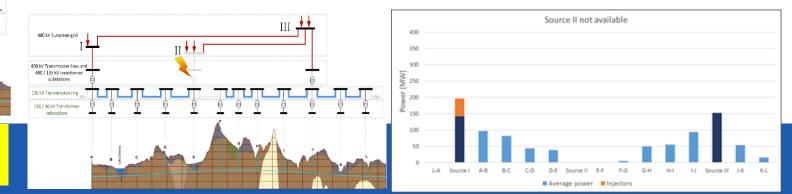
Additional 200 MW available for FCC

at each of the three 400 kV sources.

Per-point power requirements as input for infrastructure-optimized conceptual design. (Peak FCC-ee 260 - 340 MW, total FCC-hh 550 MW)



If one power source goes down fall back to "degraded mode": FCC remains cold, vacuum preserved, controls on, RF off, no beam ("standby"). All FCC points supplied from 2 other 400 kV points, through the power transmission line.



3 x 400 kV connections + 135 kV underground power distribution (NC)



FCC work with Host States

General secretariat of the region Auvergne-Rhône-Alpes and notified body "Centre d'études et d'expertise sur les risques, l'environnement, la mobilité et l'aménagement" CEREMA



Working group with representatives of federation, canton and state of Geneva and representation of Switzerland at the international organisations and consultancy companies

- Administrative processes for project preparatory phase developed.
- First review of tunnel placement performed.
- Requirements for urbanistic, environmental, economic impact, land acquisition and construction permit related processes defined.
- For 2019-20, common optimization of collider tunnel and surface site infrastructure implementation planned.







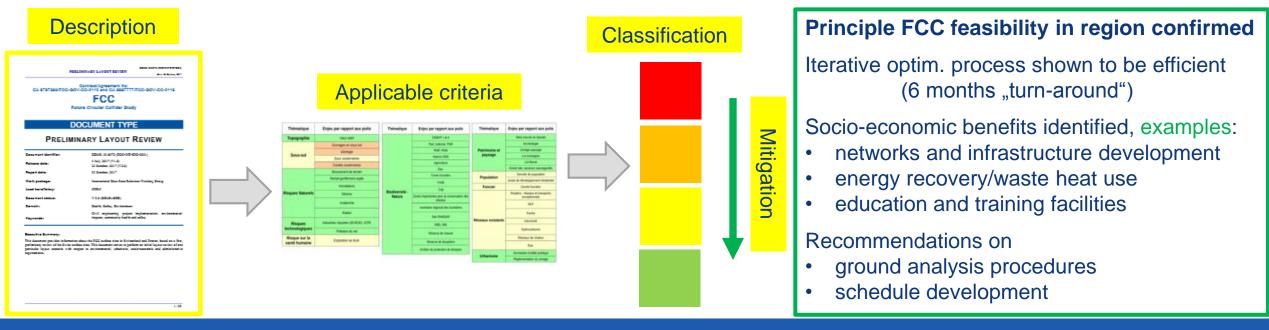
Preliminary site reviews

In partnership with a Geneva based environmental consulting company (for CH part) + a government operated body (for F part)

- preliminary reviewed and assessed the surface sites, underground volumes, infrastructure needs
- analysed the required next steps and schedule considerations
- analysed the development potential and opportunities (socio-economic benefits)

Aim:

- understand applicable methods in host states, legal and regulatory constraints
- understand whether a 100 km tunnel and surface infrastructure as feasible from a socio-urbanistic perspective
- determine whether an integrated and uniform method can be adopted for a subsequent design phase







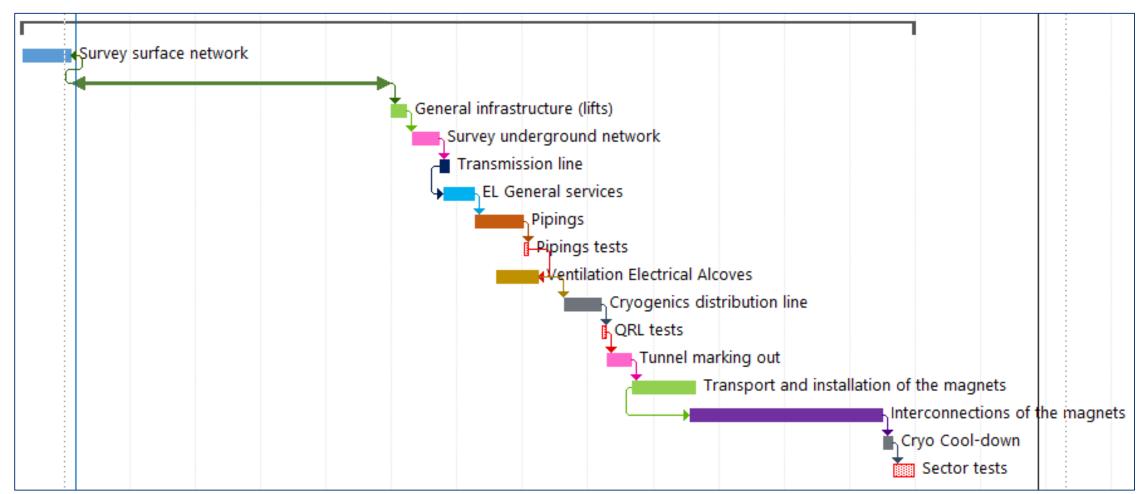
Input to schedule studies

- Results of discussions with host state authorities for definition of preparatory phase duration
- Present CERN procurement rules for duration of tendering and adjudication phases
- CE consultants input for duration of various planning phases, site investigations and CE construction
- Detailed CERN schedule study for FCC-hh, based on experience from LHC, HL-LHC (learning curves, LS1, taking into account number of persons underground, number of crews, structuring of industrial installation contracts, etc.)
- Adaptation to FCC-ee by scaling from FCC-hh study and experience from LEP (e.g. cryo module installation, etc.)





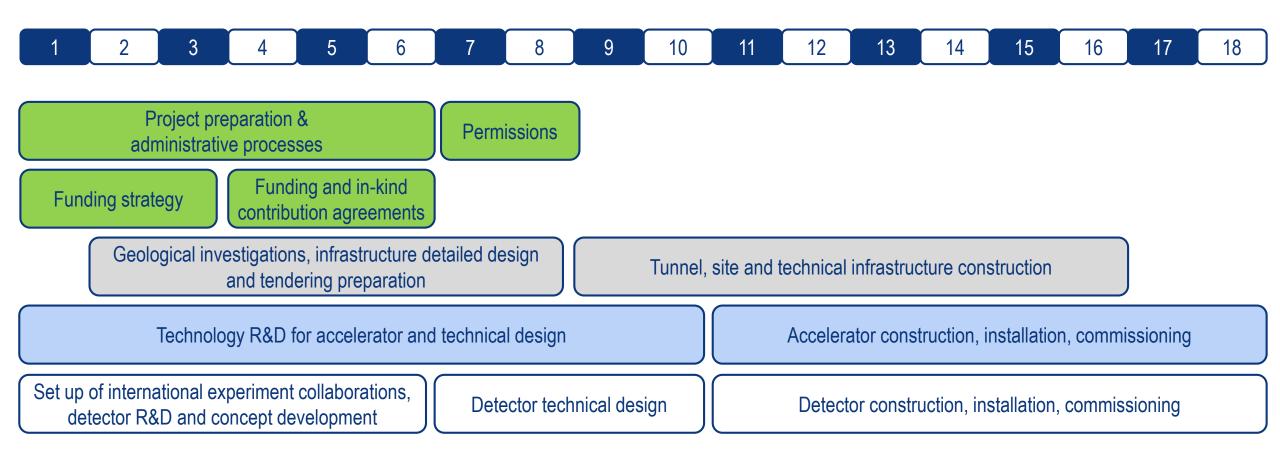
FCC-hh: main elements for sector installation plan





| ID | Task Name | Duration | Start | Finish | 2023 2024 2025 220304010203040102030401 | 2026 | 2027 2028 2029 2030 2031 2032 2033 2034 2035 2036 2037 2038 2039 2040 2041 2042 2043 2044 20 40102030401020304010203040102030401020304010203040102030401020304010203040102030401020304010203040102030401020304 |
|------------|--|--------------------------|----------|----------------------|--|--------------|---|
| | | 222.54 mons | | 21/04/43 | | > | 21/04/2043 |
| | | 0 mons | | 01/04/26 | | 01/04/ | 04/2026 |
| | CE procurement | 24 mons | | 01/02/28 | _ | | CE procurement |
| | _ | 201.8 mons | | 25/10/42 | | | 25/10/2042 |
| 15 | Section of 10 km (L-A-B) - Pilot | 162.05 mons | | 11/10/39 | Section of 10 km (L-A-B) | - Pilot | |
| 16 | Survey surface network | 9 emons | | 02/02/28 | | | Survey surface network |
| 17 | Civil Engineering (3 sites, 2 sectors) | 58.4 mons | | 24/07/32 | | | |
| 18 | General infrastructure (lifts) - F | 5 emons | 24/07/32 | 21/12/32 | | | 24/07/2032 General infrastructure (lifts) - F |
| 19 | General infrastructure (lifts) - G | 5 emons | 24/07/32 | 21/12/32 | | | 24/07/2032 General infrastructure (lifts) - G |
| 20 | General infrastructure (lifts) - H | 5 emons | | 21/12/32 | | | 24/07/2032 🎽 General infrastructure (lifts) - H |
| 21 | Sector of 5 km (L-A) | 88.7 mons | | 11/10/39 | _ | | |
| 35 | Sector of 5 km (A-B) | 88.7 mons | | 11/10/39 | | | |
| 49 | Transfer line from B - Phase 1 | 102.8 mons | | 17/11/36 | | | |
| 59 | Transfer line from L - Phase 1 | 102.8 mons | | 17/11/36 | Continue (00) | | |
| 69 | Section of 20 km (B-C-D) | 178 mons | | 27/12/40 | Section of 20 km (| B-C-D) | |
| 70 | Sector of 10 km (B-C) | 178 mons | | 27/12/40 | _ | | 05/05/2033 |
| 87 | Sector of 10 km (C-D) | 177.95 mons | | 27/12/40 | Section of 20 los | a k b | 05/05/2033 |
| 104 | Section of 20 km (L-K-J) | 180.05 mons | | 25/02/41 | Section of 20 km | (L-K-J) | |
| 105 | Sector of 10 km (L-K) | 180.05 mons | | 25/02/41 | | | |
| 122 | Sector of 10 km (K-J) | 180.05 mons | | 25/02/41 | Castian of 20 hour | | |
| 139 | Section of 20 km (D-E-F) | 197.45 mons | | 27/06/42 | Section of 20 km | (D-E-F) | |
| 140 | Sector of 10 km (D-E) | 197.45 mons | | 27/06/42 | | | |
| 157 | Sector of 10 km (E-F) | 197.45 mons | | 27/06/42 | Section of 20 law | (114) | |
| 174 | Section of 20 km (J-I-H) | 199.55 mons | | 26/08/42 | Section of 20 km | (J-I-H) | |
| 175 | Sector of 10 km (J-I) | 199.55 mons | | 26/08/42 | | | |
| 192 | Sector of 10 km (I-H) | 199.55 mons | | 26/08/42 | Section of 10 km (| E G HD | |
| 209 | Section of 10 km (F-G-H) | 201.75 mons | | 25/10/42 | Section of TV Km (| i-9-n/ | Survey surface network |
| 210 | Survey surface network | 9 emons | | 02/02/28 | _ | | |
| 211 | Civil Engineering | 63.8 mons | | 22/12/32 | _ | | |
| 212 | Civil Engineering | 63.8 mons | | 22/12/32 | _ | | 26/12/2034 General infrastructure (lifts) - A |
| 213 | | 3 emons | | 26/03/35 | | | |
| 214 | Sector of 5 km (F-G) | 98.95 mons | | 25/10/42 | | | |
| 228 | Sector of 5 km (G-H) | 98.95 mons | | 25/10/42 | | | Installation of the Experiments (x2) - A-G |
| 242 | Installation of the Experiments (x2) - A-G | 75 mons | | 24/12/40 | | | General services |
| 243 244 | General services | 46 emons | | 04/01/39 | | | Detectors |
| 244 | Detectors | 24 emons | | 24/12/40 | | | |
| | Transfer line from B - Phase 2 | 62.25 mons | | 24/12/42 | | | |
| | Transfer line from L - Phase 2 Connection to LHC or SPS | 62.25 mons | | 24/12/42 | | | Connection to LHC or SPS |
| 265 | 1 | 57.9 mons | | 08/06/41 08/06/41 | | | |
| 200 | Connection to LHC or SPS from B Connection to LHC or SPS from L | 48.25 mons 48.25 mons | | 08/06/41 | | _ | |
| 274 | | 0 mons | | 31/12/36 | | E | |
| 274 | | 6 emons | | 29/06/37 | _ | | |
| 276 | LHC of SPS RadioProtection cool-down | | | 27/09/37 | _ | F | FCC-hh full installation plan |
| 210 | region | 5 emons | 25/00/37 | 21/05/57 | | | |
| 277 | | 18 emons | 29/06/37 | 21/12/38 | | | LHC or SPS De-commissioning |
| 278 | - | 30 emons | | 08/06/41 | | | LHC or SPS Upgrade |
| | | | , 12, 50 | 10,00,11 | | | |

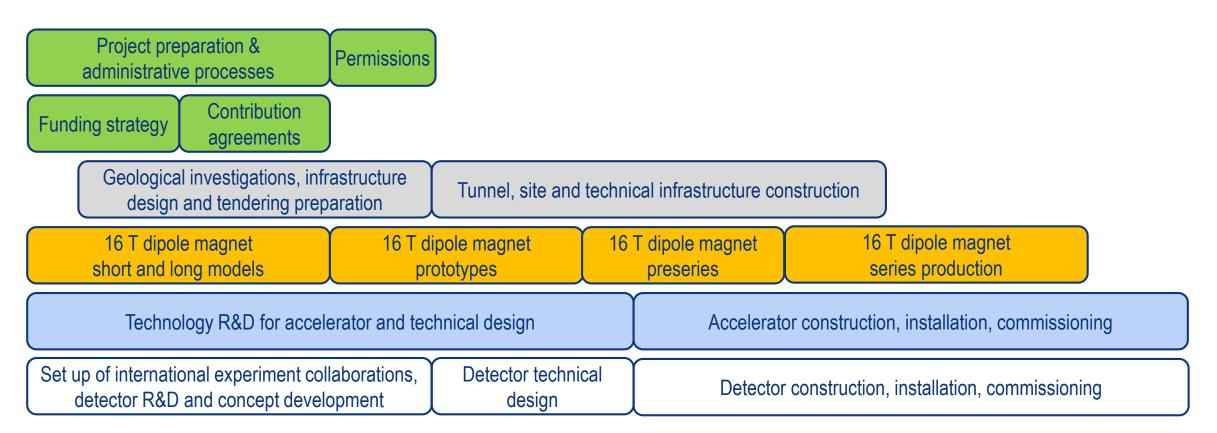












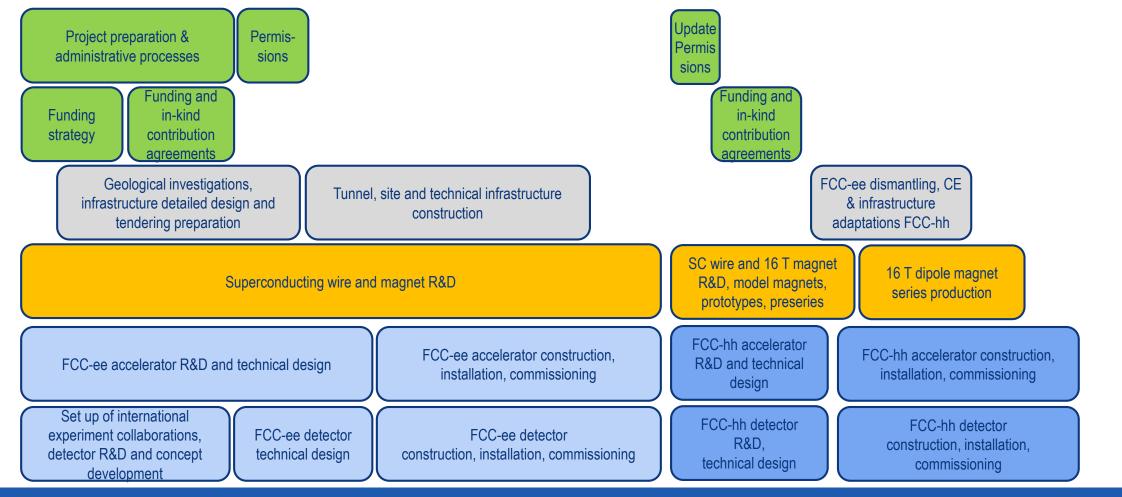
• Assumes injection from (adapted) LHC.





FCC integral project schedule

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 15 years operation 34 35 36 37 38 39 40 41 42 43 ~ 25 years operation 70







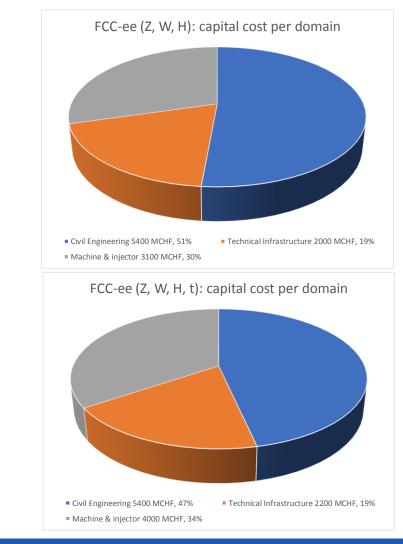
Input to cost estimates

- CE consultants cost study for complete CE construction (including access roads, spoil transport and removal cost, normalized with ~10 large European tunnel projects)
- Machine technical designs as available
- Scaling from LEP, LHC cost and HL-LHC, LIU activities
- Further input from other machines and research centres, e.g. SuperKEKB injector linac, etc.





FCC-ee cost estimate



Total construction cost phase1 (Z, W, H) amounts to 10,500 MCHF

- 5,400 MCHF for civil engineering (51%)
- 2,000 MCHF for technical infrastructure (19%)
- 3,100 MCHF accelerator and injector (20%)

Complement cost for phase2 (tt) amounts to 1,100 MCHF

- 900 MCHF for RF, 200 MCHF for associated technical infrastructure





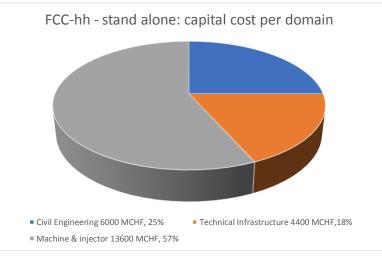
FCC-hh cost estimate

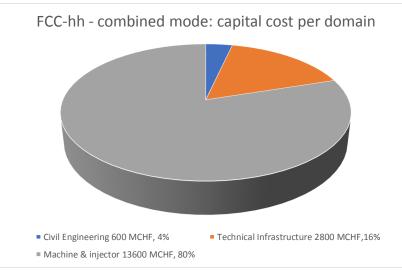
Total construction cost in "stand-alone" is 24,000 MCHF

- 13,600 MCHF accelerator and injector (57%)
 - Major part corresponds to the 4,700 Nb₃Sn 16 T main dipole magnets, totalling 9,400 MCHF, at cost target of 2 MCHF/magnet.
- 6,000 MCHF construction cost for surface and underground civil engineering (25%)
- 4,400 MCHF for technical infrastructures (18%)

Total construction cost in "combined mode" following FCC-ee is 17,000 MCHF.

- CE and TI from FCC-ee re-used
- 600 MCHF for additional CE structures:
 - Two experiment caverns for the lower luminosity experiments
 - Beam dump tunnels and the two transfer lines from LHC
- 2,800 MCHF for additional TI, driven by cryogenics infrastructure



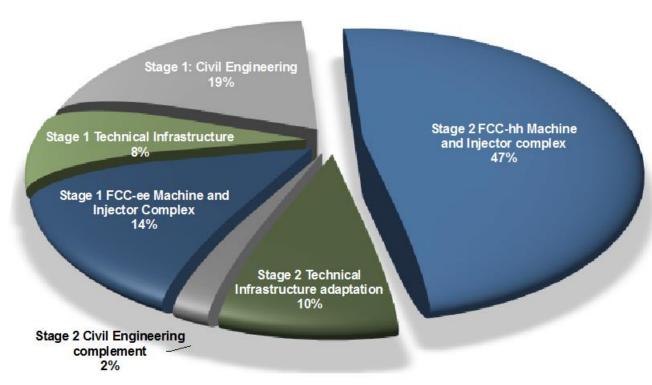






FCC-integrated cost estimate

| Domain | Cost in MCHF |
|--|-----------------|
| Stage 1 - Civil Engineering | 5,400 |
| Stage 1 - Technical Infrastructure | 2,200 |
| Stage 1 - FCC-ee Machine and Injector Complex | 4,000 |
| | |
| Stage 2 - Civil Engineering complement | 600 |
| Stage 2 - Technical Infrastructure adaptation | 2,800 |
| Stage 2 - FCC-hh Machine and Injector complex | 13,600 |
| | |
| TOTAL construction cost for integral FCC project | 28,600 |







Conclusions and outlook

- The first phase of FCC conceptual design studies is completed. Baseline machine designs and associated infrastructures, with performance matching the physics requirements, were established.
- A possible integrated FCC programme has been developed and submitted to the ESU, together with descriptions of the individual machines.
- Next steps, in parallel to ESU process and in harmony with its recommendations, will develop a concrete local/regional implementation scenario in collaboration with host state authorities, accompanied by machine optimization, physics studies and technology R&D.

