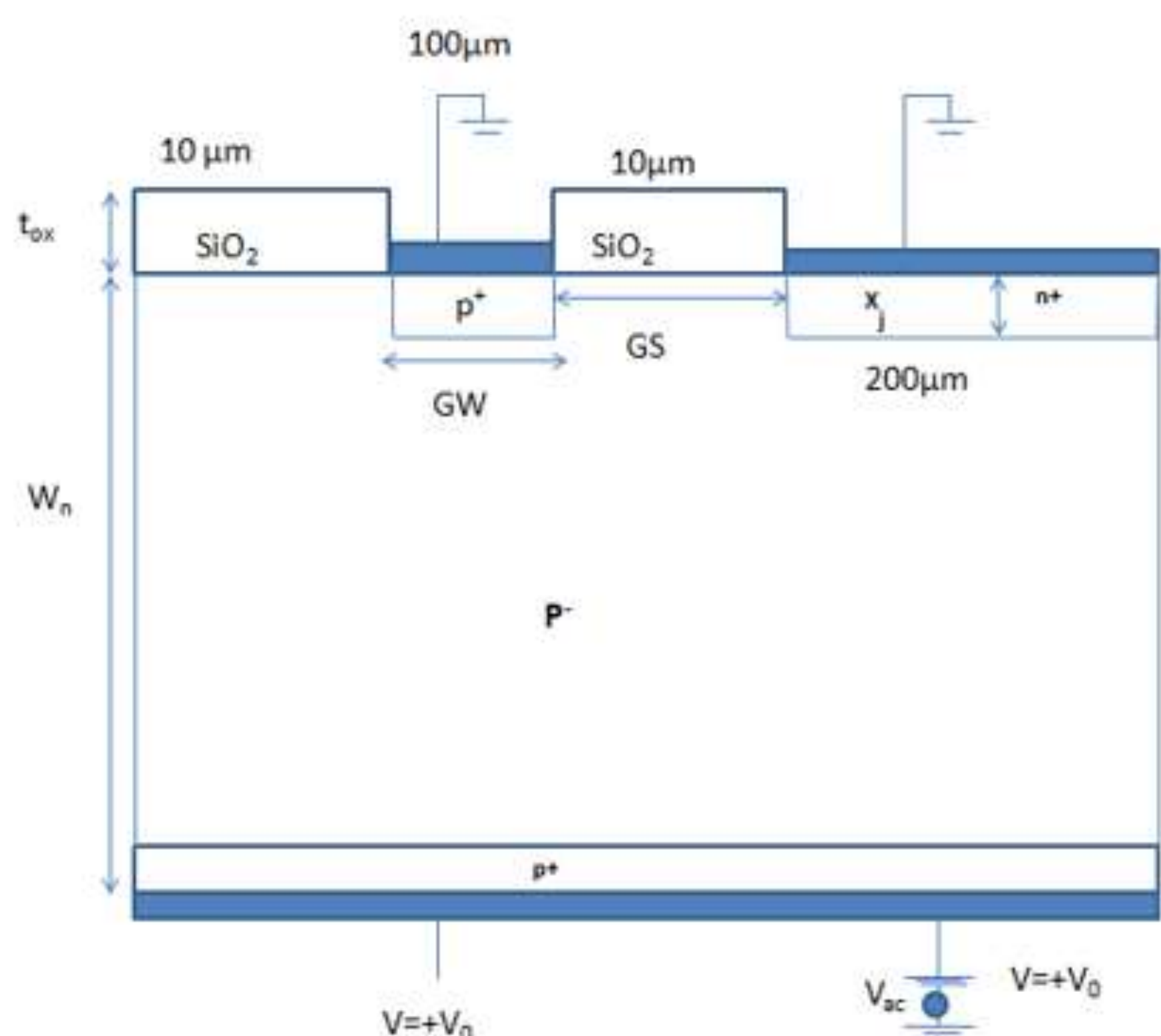


ABSTRACT: A lot of R & D work is carried out in the CERN RD50 Collaboration to find out the best material for the Si detectors that can be used in the harsh radiation environment of HL-LHC, n and p-MCz Si was identified as one of the prime candidates as a material for strip detector that can be chosen the phase 2 upgrade plan of the new Compact Muon Solenoid tracker detector in 2026. For the very first time, in this work, an advanced four level deep-trap mixed irradiation model for p-MCz Si is proposed by the comparison of experimental data on the full depletion voltage and leakage current to the Shockley Read Hall recombination statistics results on the mixed irradiated p-MCz Si PAD detector. In this work, we have determined the effective introduction rate n_{eff} of shallower donor deep traps E30K using SRH theory calculations for exp. N_{eff} and that can show the behavior of space charges and electric field distribution in the p-MCz Si strip detector and compared its value with the n_{eff} of shallower donor deep trap E30 K in the n -MCz Si microstrip detector. Prediction uncertainty in the p-MCz Si radiation damage mixed irradiation model considered in the full depletion voltage and leakage current. A very good agreement is observed in the experimental and SRH results. This radiation damage models also used to extrapolate the value of the full depletion voltage at different mixed (proton + neutron) higher irradiation fluences for the thin p-MCz Si microstrip detector.

p-MCz Si PAD Detector Design Model



> Cross-section of the 0.0625 cm² × 300μm p-MCz Si PAD detector model used in the present study for SRH/ calculations and TCAD device simulation

> MCz-p Si pad detector irradiated with mixed irradiation proton and neutron mixed irradiated model [1-3]

Table.1 List of Physical Parameters

| S.No. | Physical parameters | Values |
|-------|--------------------------------|---------------------------------------|
| 1. | Doping concentration (N_D) | $2.87 \times 10^{12} \text{ cm}^{-3}$ |
| 2. | Oxide thickness (t_{ox}) | 0.5 μm |
| 3. | Junction Depth (X_j) | 1 μm |
| 4. | Guard ring spacing (GS) | 10 μm |
| 5. | Guard ring width (GW) | 100 μm |
| 6. | Device depth (W_n) | 300 μm |
| 7. | Fixed oxide charge (Q_f) | $1 \times 10^{12} \text{ cm}^{-2}$ |
| 8. | Resistivity (ρ) | 1.5 KΩ-cm |

SRH Calculations [2]

$$N_{eff} = N_D + \sum n_T^{donor} - \sum n_T^{acceptor}$$

$$n_T^{donor, acceptor} = N_T^{donor, acceptor} \frac{e_{p,n}}{e_d + e_n}$$

$$I(V_{FD}) = q_0 A d \left(\sum e_n n_T^{acceptor} + \sum e_p n_T^{donor} \right) \approx q_0 A d \frac{n_i}{\tau_{g,eff}}$$

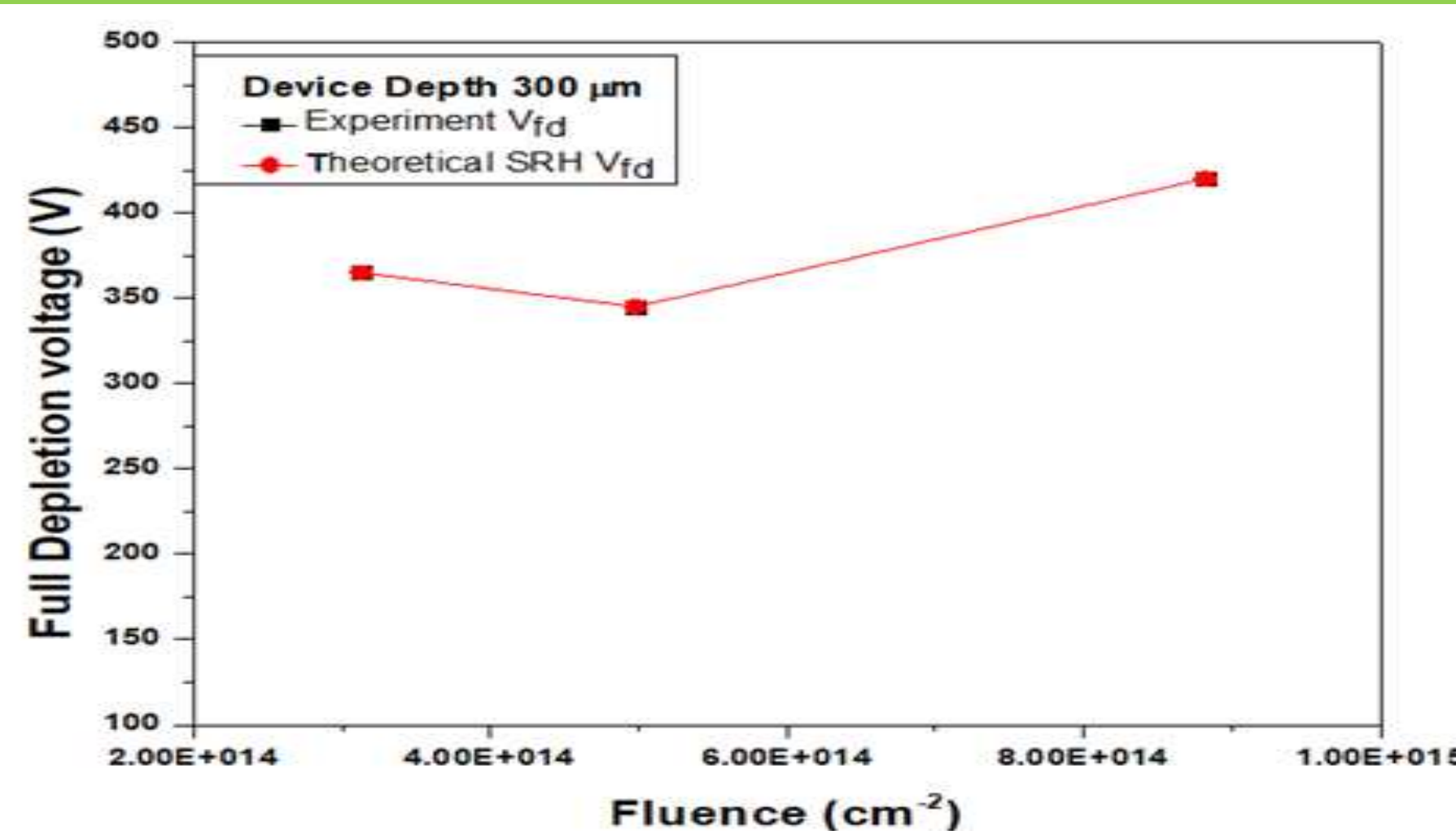
Four Level Deep Trap Mixed Irradiated Radiation Damage Model for p-type MCz Si

| Defect/type | Effects on the macroscopic parameters | Energy level (eV) | σ_e (capture cross-section of electrons) [cm ²] | σ_h (capture cross-section of holes) [cm ²] | τ (introduction rate) [cm ⁻¹] |
|-------------------|---------------------------------------|-------------------------|--|--|--|
| ES/Acceptor | Increase of leakage current | $E_c - 0.46 \text{ eV}$ | 1.41×10^{-15} | 2.79×10^{-15} | 12.4 |
| H (152K)/Acceptor | -ve space charge | $E_c + 0.42 \text{ eV}$ | 4.58×10^{-13} | 6.15×10^{-13} | 0.04 |
| ClO1/Donor | +ve space charge | $E_c + 0.36 \text{ eV}$ | 2.08×10^{-18} | 2.45×10^{-15} | 1.1 |
| E (30K)/Donor | +ve space charge | $E_c - 0.10 \text{ eV}$ | 2.30×10^{-14} | 2.00×10^{-15} | Observed with in increasing fluences see fig.5 |

❖ Proposed Four level deep traps mixed irradiated radiation damage model for p-MCz Silicon.

❖ The four-level deep trap mixed irradiation damage model shows the good comparison of the experimental data and theoretical SRH calculations/TCAD.

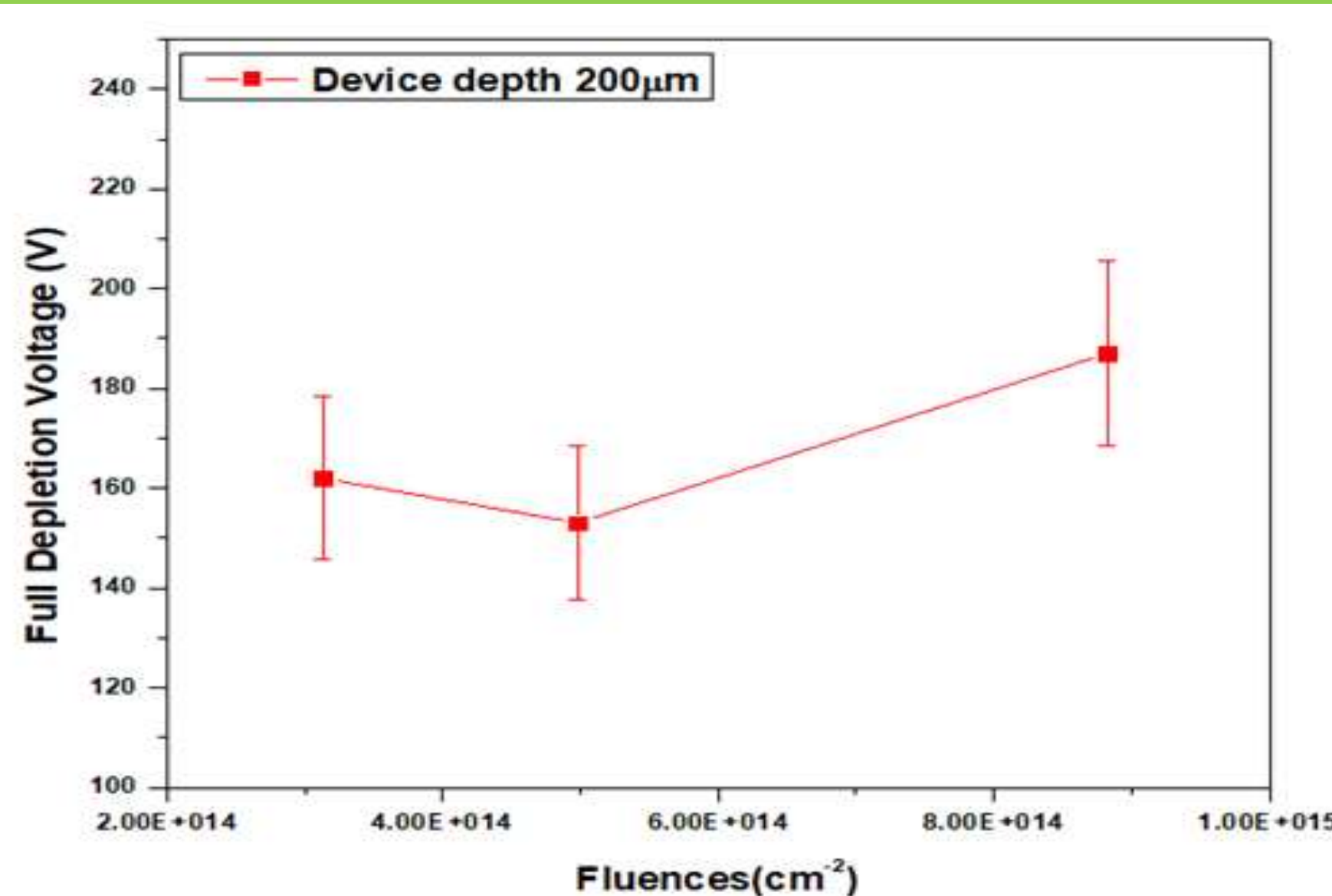
Comparison of Experimental and SRH value of Full Depletion Voltage (V_{fd}) for Thick p-MCz Si PAD Detector



□ The SRH calculation has been done on the mixed irradiated p-MCz Si PAD detector using our mixed irradiated radiation damage model

□ The Experimental and SRH values of V_{fd} for the 300μm thick p-MCz PAD detectors shows a good agreement

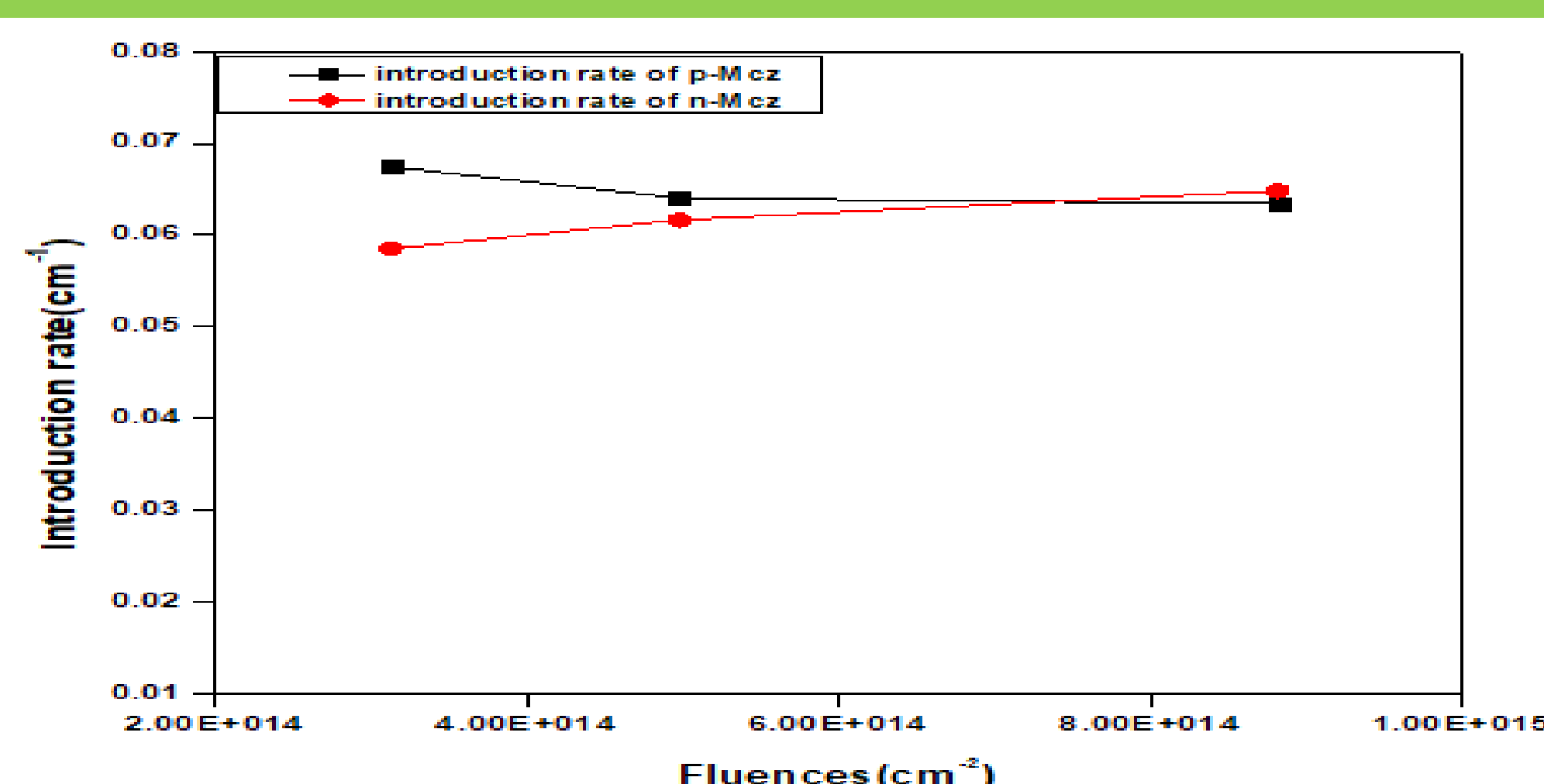
Effect of Mixed Irradiated fluence on Full Depletion Voltage of Thin p-MCz Si PAD detector



> Damage accumulated at higher mixed fluences ($> 4.96 \times 10^{14} \text{ cm}^{-2}$) in p-MCz Si PAD detector

> The V_{fd} for thin p-MCz Si strip detector almost 50% less ($< 200\text{V}$) as compare to V_{fd} of 300 μm thick p-MCz Si PAD detector for the same equivalent fluence

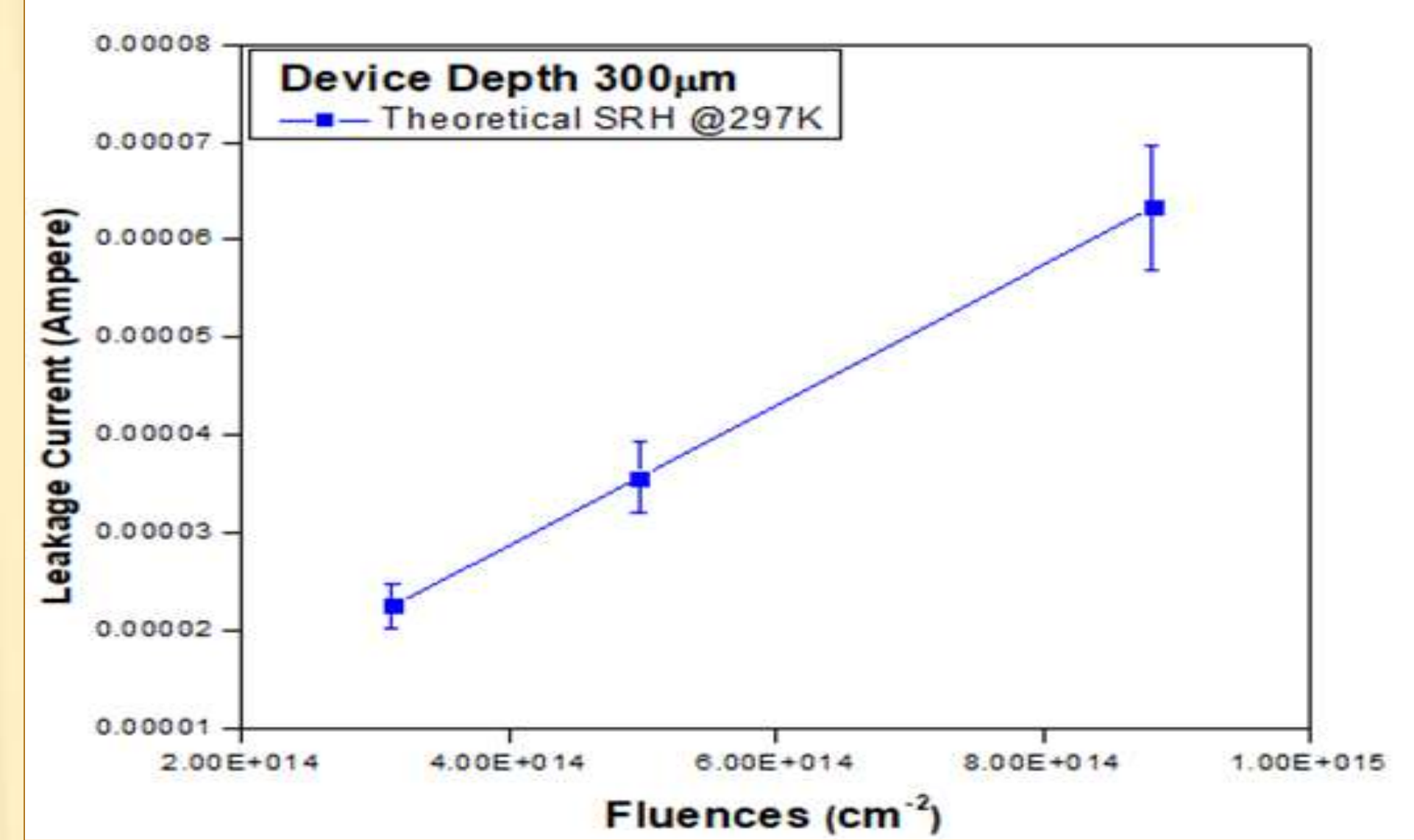
Comparison of Introduction rate E (30K) in Mixed Irradiated n-MCz [4] and p-MCz Si PAD Detector



> Introduction rate of E30K tuned for the comparison of experimental data with theoretical SRH data

> Introduction rate of E(30K) in n-MCz or in p-MCz Si plays an important role and that can be a key trap to explain the macroscopic performance of the n/p-MCz pad detector

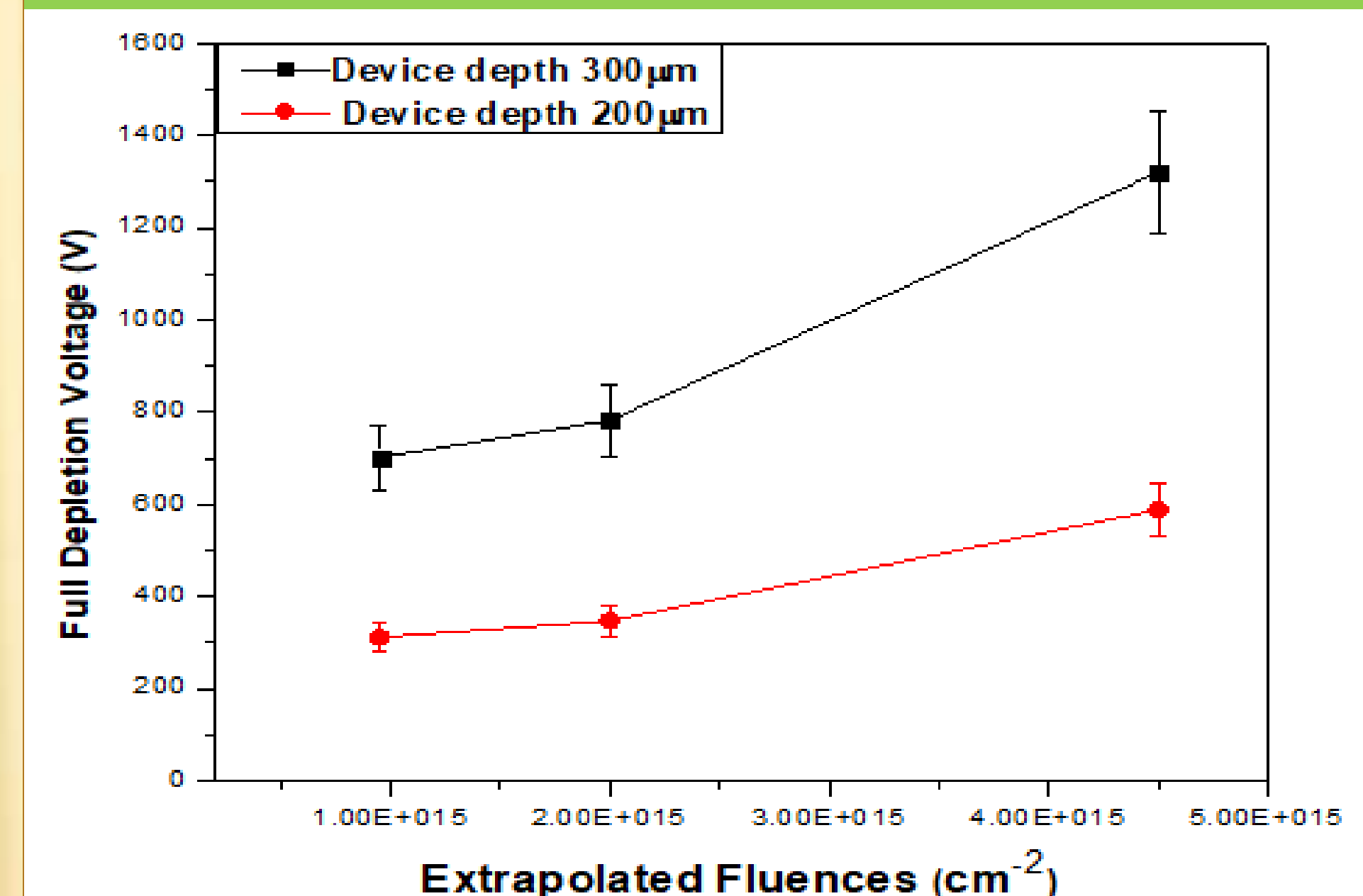
Leakage current in Mixed Irradiated p-MCz Si PAD Detector



> Leakage current @297K [4] (shows the good agreement with experimental data's at RT+4K) increases with irradiation fluence for 300 μm p-type Si PAD detector.

> Using multiple field guard rings structure on outer surface of the detector and by cooling the detector system in the CMS experiment up to -20°C to -30°C we can control the increased leakage current.

Extrapolated V_{fd} for thick (300μm) and thin (200μm) in mixed irradiated p-MCz Si Strip Detector



> The extrapolated value of V_{fd} is nearly 1300V at a fluence 4.5×10^{15} for the 300μm mixed irradiated detector

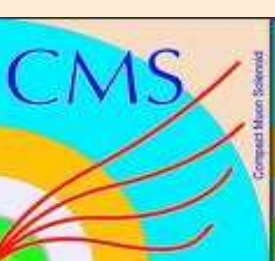
> In 200μm thin mixed irradiated p-MCz Si strip detector the V_{fd} is around 500 V

Conclusions

- ❖ First time within the detector consortium in the world, we have proposed a four level deep-trap mixed irradiation damage model for the p-MCz Si strip detector
- ❖ Good agreement in experimental and SRH value of Full depletion voltage observed
- ❖ Introduction rate of E30 K extracted from our mixed irradiated radiation damage model
- ❖ The V_{fd} is the main macroscopic parameter that can determine the space charge behavior of the mixed irradiated detectors and $< 500\text{V}$ V_{fd} observed for 200 micron p-MCz Si strip detector for the mixed irradiated fluence of $4.5 \times 10^{15} \text{ cm}^{-2}$
- ❖ Leakage current increases with fluences at 297 K as per [4]

Acknowledgements

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References

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