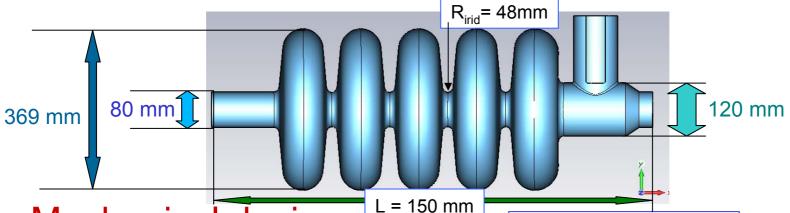
Mechanical design of SPL $704MHz \beta 0.65$ cavity

H. Gassot

From RF design to mechical design

RF design: inner shape of cavity wall from optimization of E-H fields



Mechanical design:

- Cavity thickness

- Pressure sensibility
 - > Stiffeners
- Lorentz forces
 - > Stiffening rings and optimization of its location



stiffeners

Rings (Lorentz forces)

The Criterions

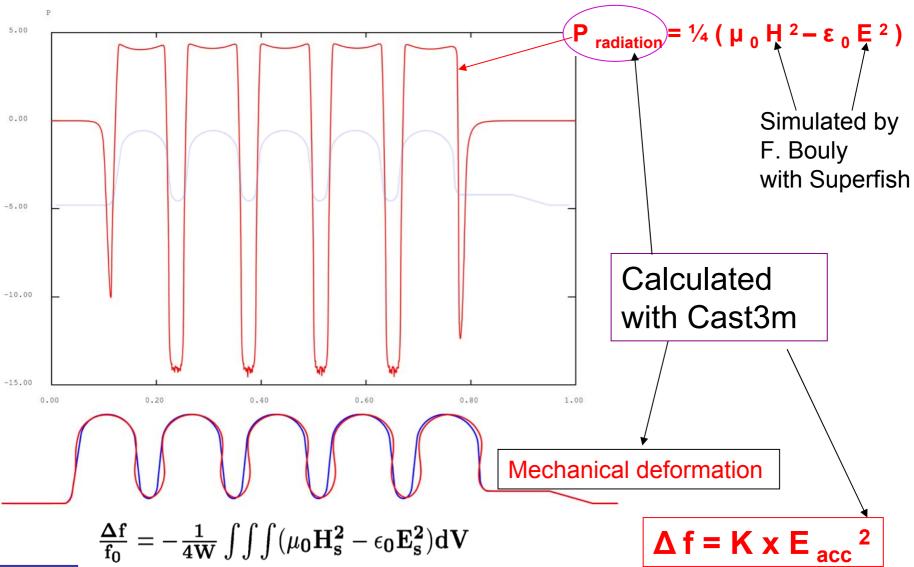
- Stress under 2 Bar at room temperature < 50 MPa
- Mechanical stability
- Frequency Shift due to Lorentz forces
 < bandwidth

$$(Q_{ext}=1.e^6, Q_0=4.e^{10},$$

 $\Delta f_{1/2} = f_0(1/Q_0 + 1/Q_{ext}) \sim 700 Hz)$

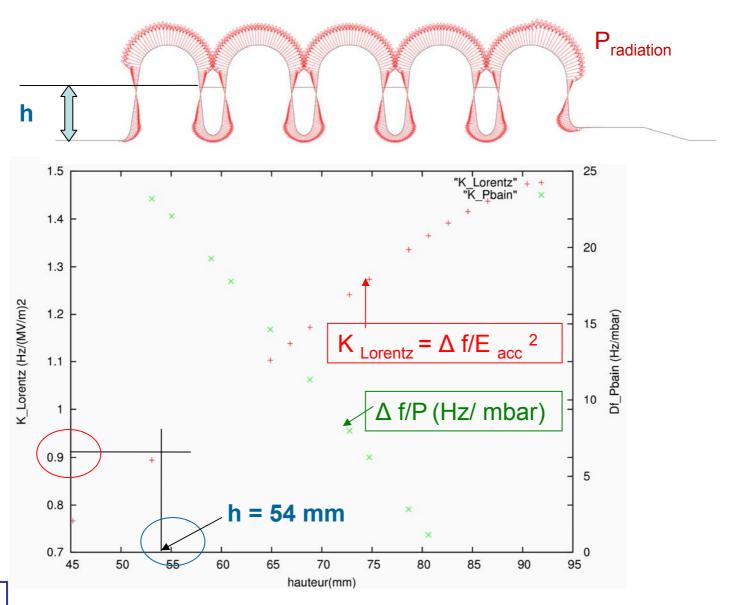


Frequency shift due to Lorentz forces





Optimization of stiffening rings position



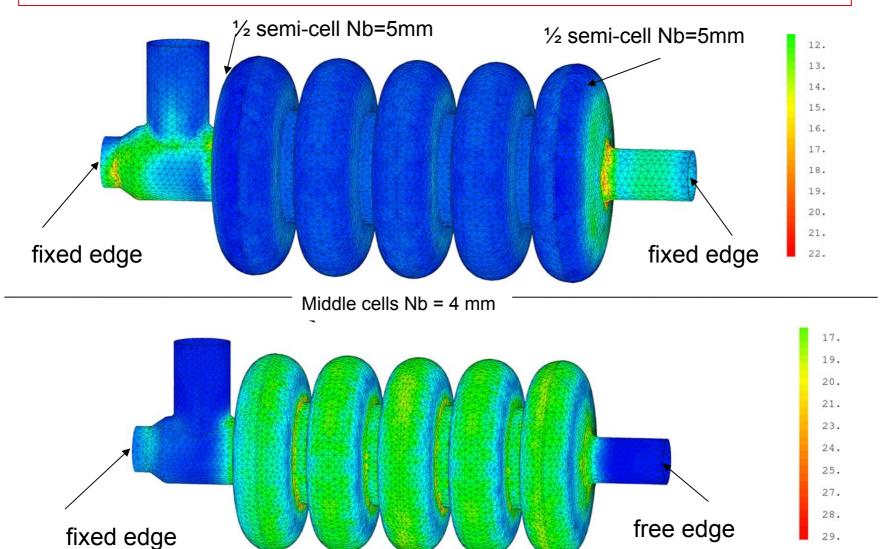


Results from optimization

Parameters	SPL	XADS	Tesla
thickness of cavity wall (mm)	4	4	2.5
Position of stiffening rings (mm) % axis	94		21.5
K _L (Hz/(MV/m) ² without stiffening rings	1.9	2.2	1.53
K_{\perp} (Hz/(MV/m) 2 with stiffening rings (nb 4 mm)	0.9		0.8
K _p (Hz/mbar) with stiffening rings (nb 4mm)	23		9.5
Stiffness (N/mm) without stiffening rings	1111		1700
Stiffness (N/mm) with stiffening rings (nb 4 mm)	3396		3418

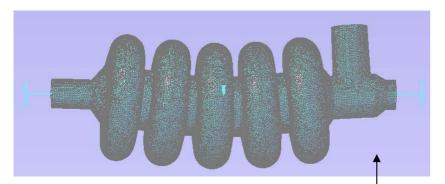


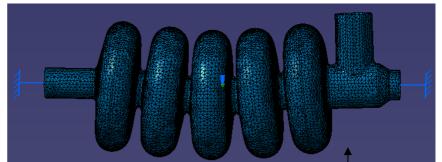
Cavity under 2 Bar at T_{300k}





Mechanical vibration modes





Mode (Nb 4 mm)	with rings	without rings
1	77 Hz	61 Hz
2	79 Hz	62 Hz
3	146 Hz	118 Hz
4	148 Hz	125 Hz
5	168 Hz	126 Hz
6	172 Hz	143 Hz



Next

- Integration of cavity into helium tank
 - --> presentation of G. Olry and S. Rousselot

