

Ecal status

Construction

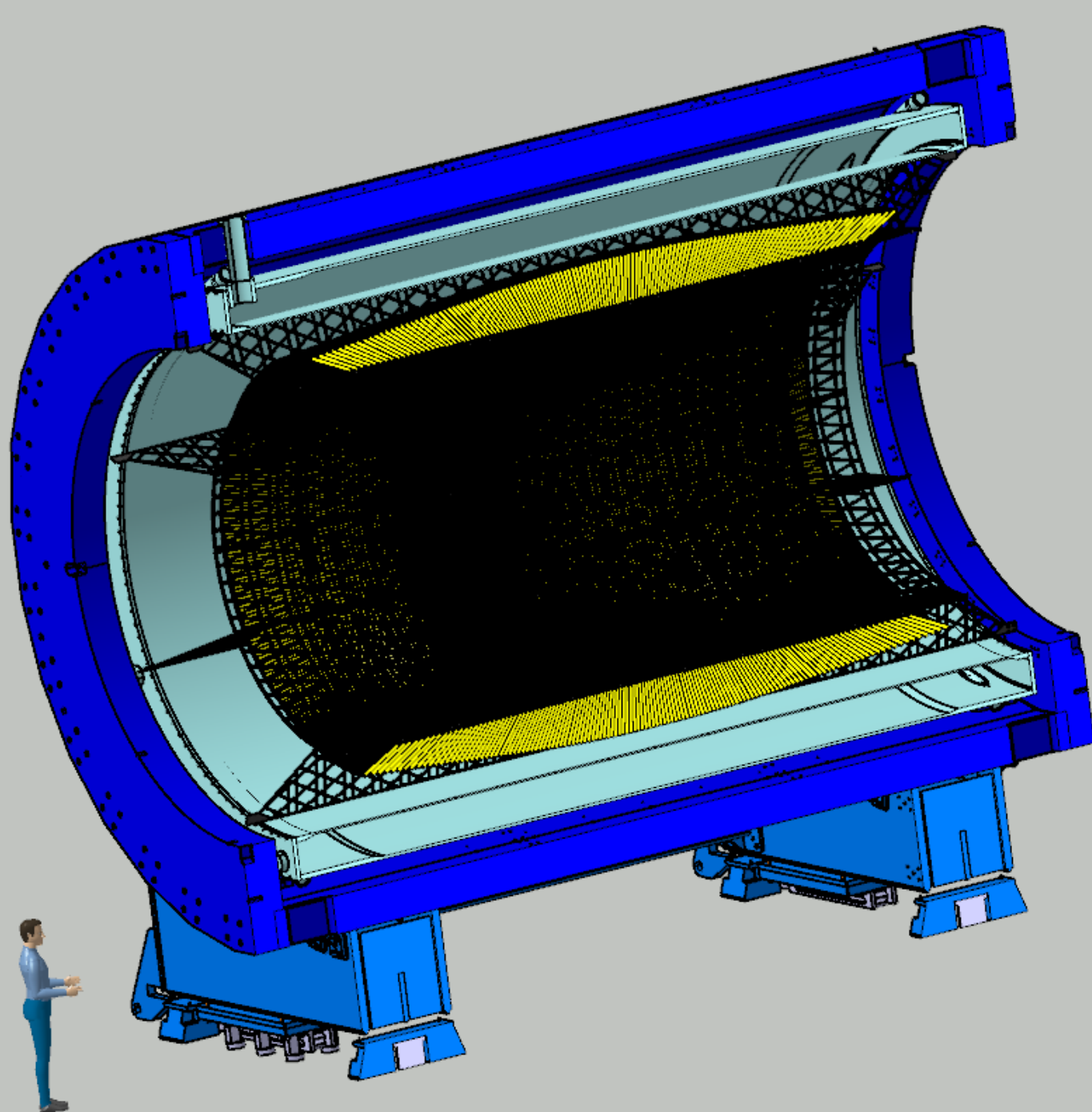
Tests

MC simulation

WARSAW

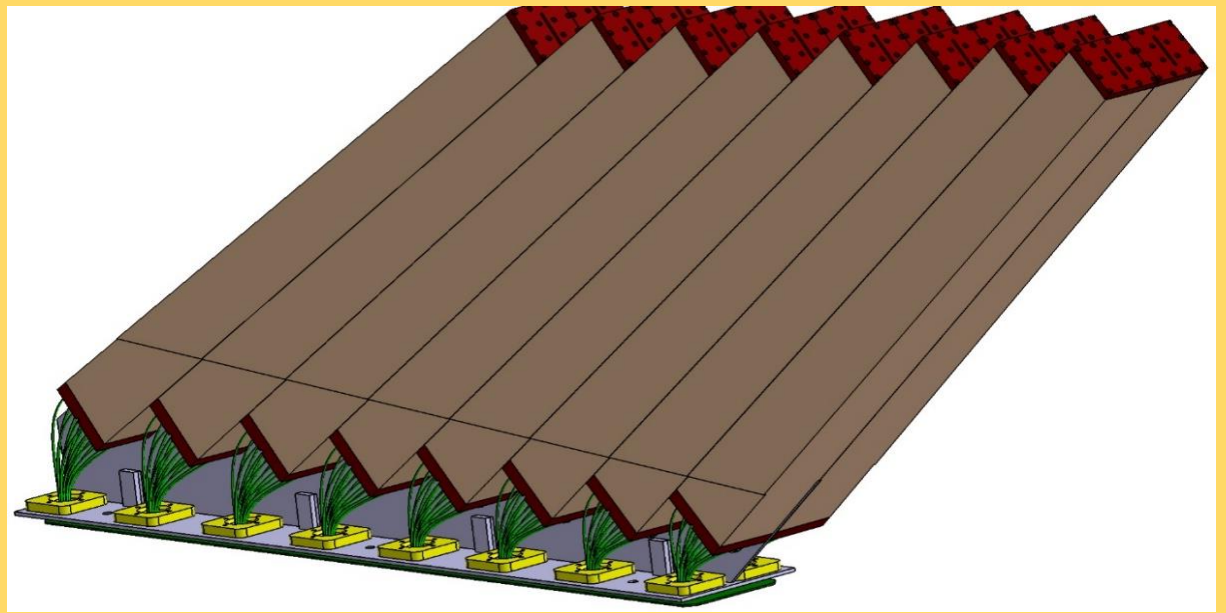
October 2019

Igor Tyapkin

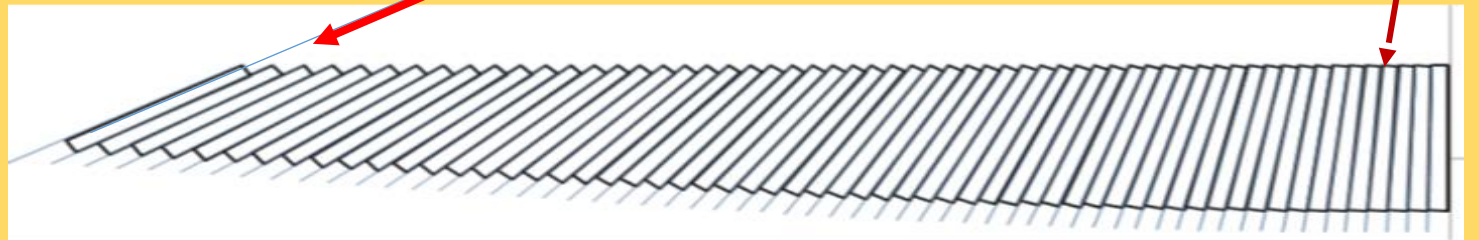


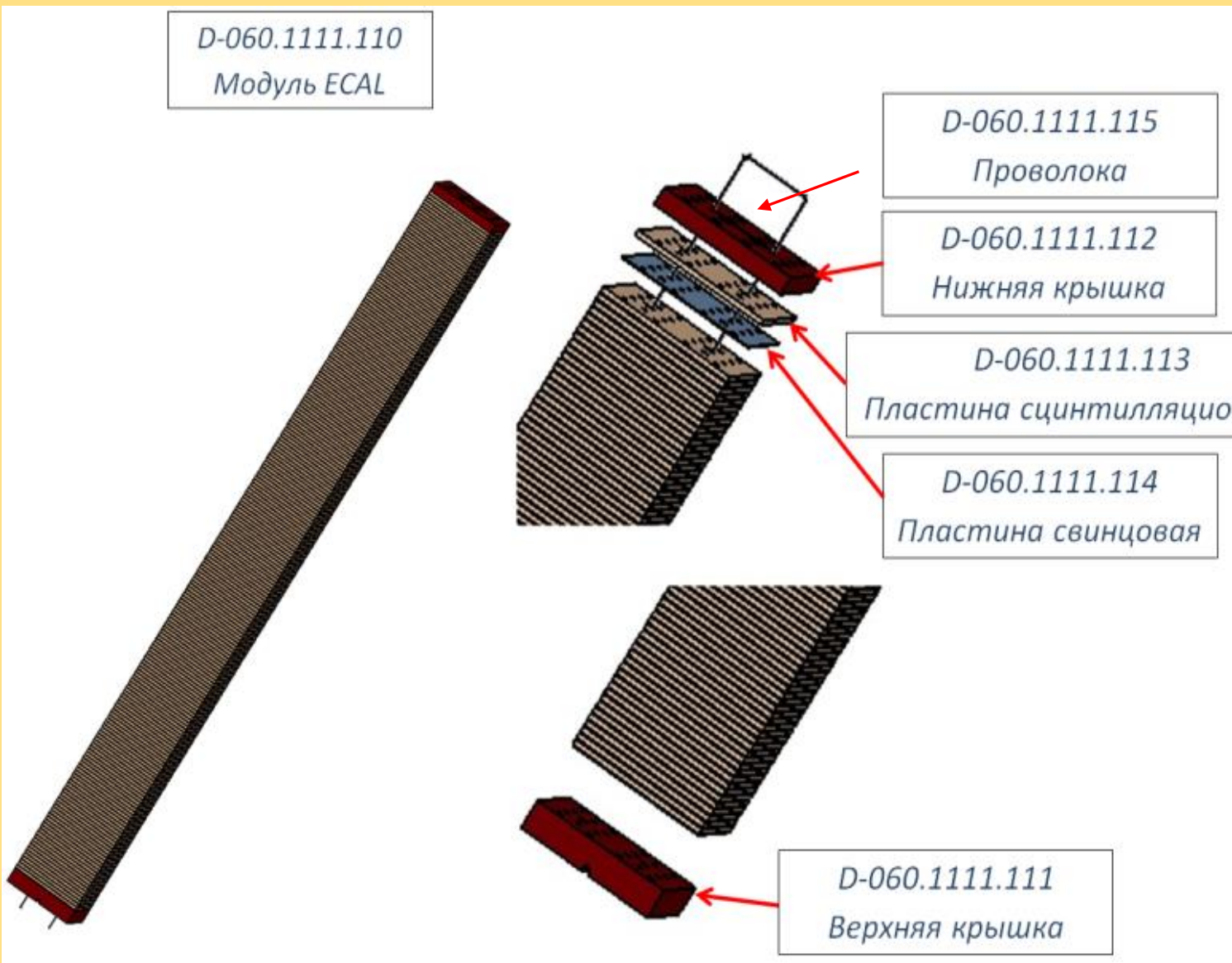
38400 башен
2400 модулей
50 half-sectors → 25 sectors
48 modules/half-sector
50 DAQ stations

Eight Module Types for Projective Geometry of ECAL



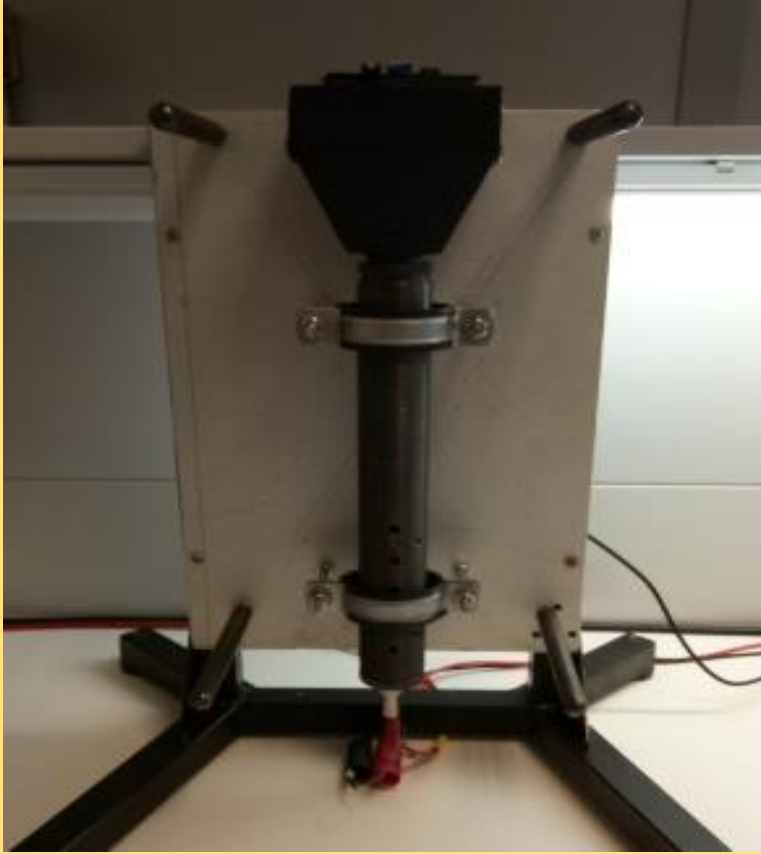
8th Module Type
Produced at JINR
Tested at DESY



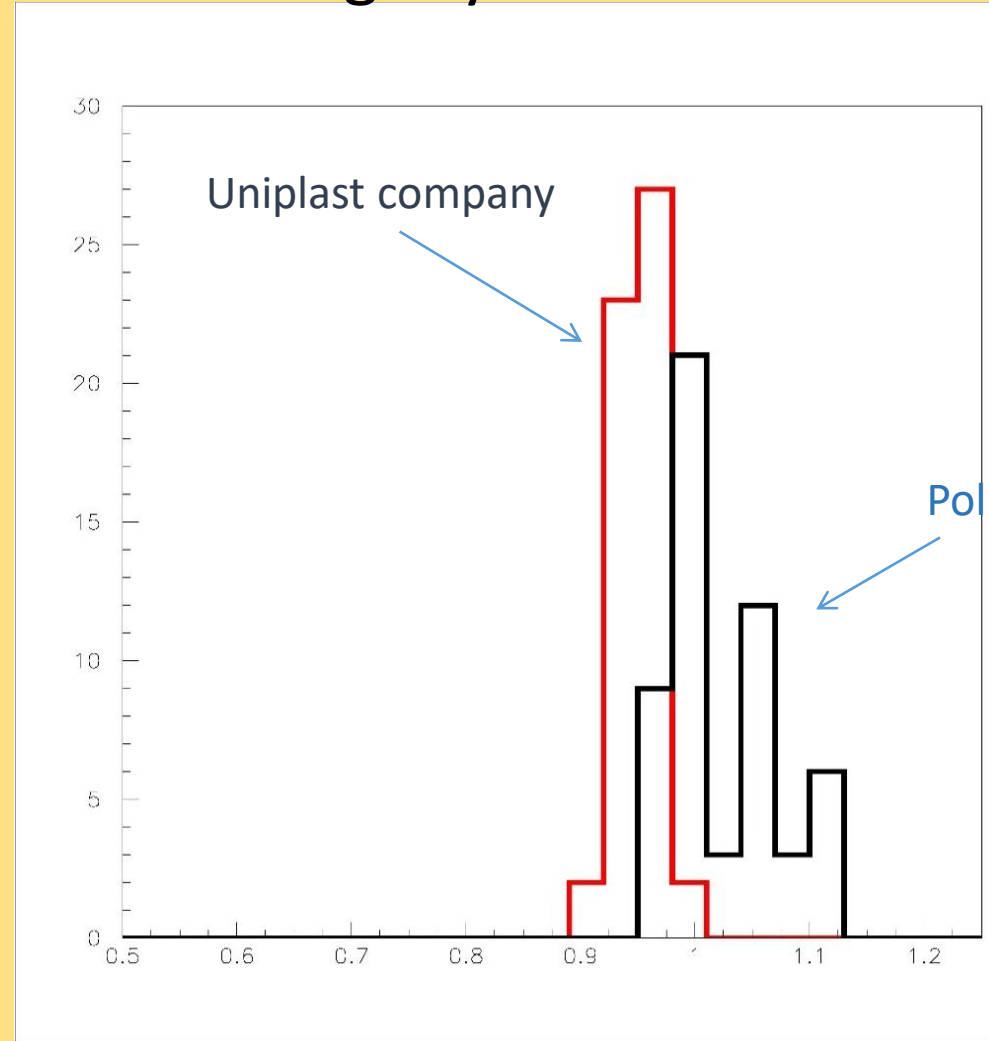


- **Scintillator plates**
Polypac company (Dubna) and Uniplast company (Vladimir)
100% is done
- **Lead plates**
Russia (25%) and China (75%)
in progress under study
- **Pressure plates and fiber bonding plates**
Polypac (Dubna) –
100% is done
- **WLS fibers. Kuraray (Japan).**
Russia (25%) and China (75%)
100% delivered under study

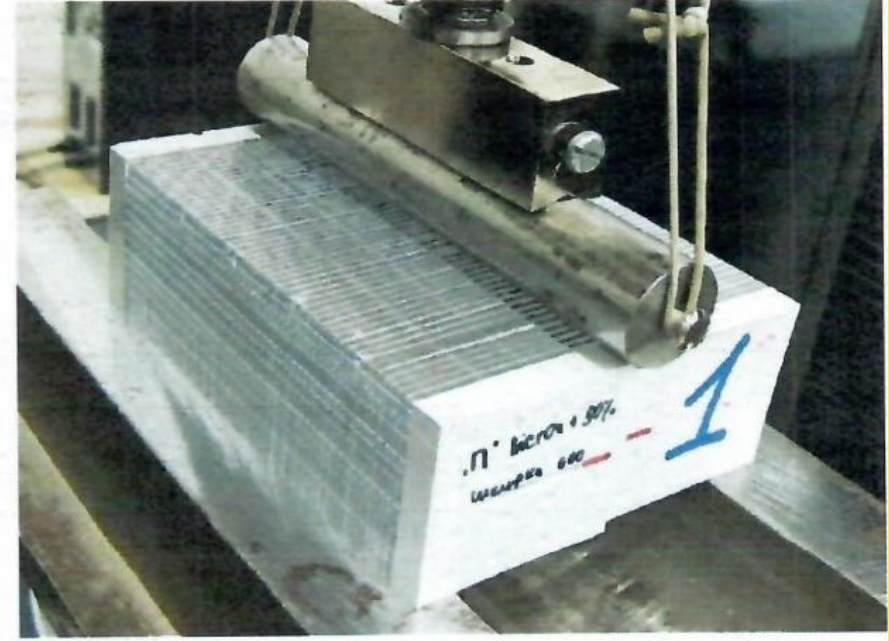
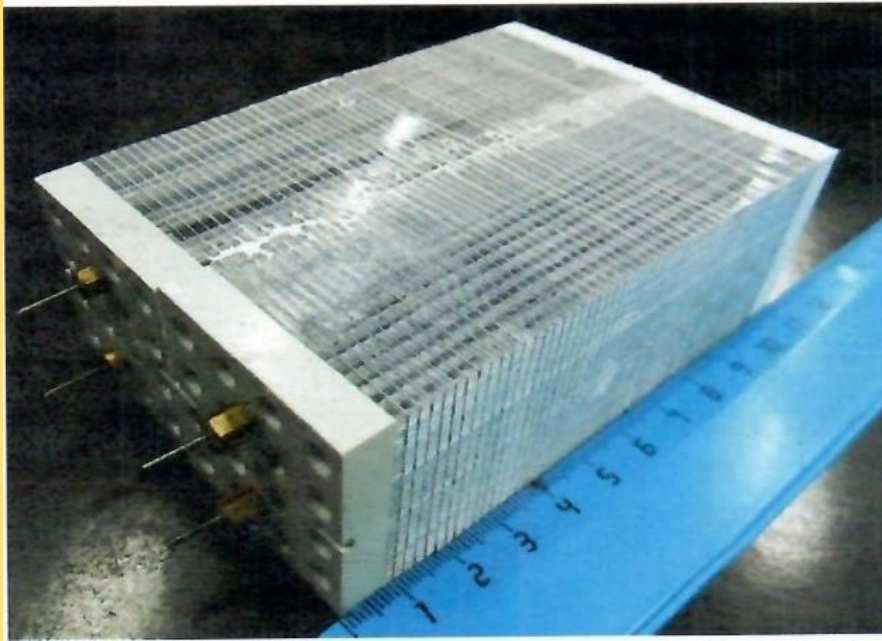
Typical measurement results of relative light yield



Number of plates



Relative light yield

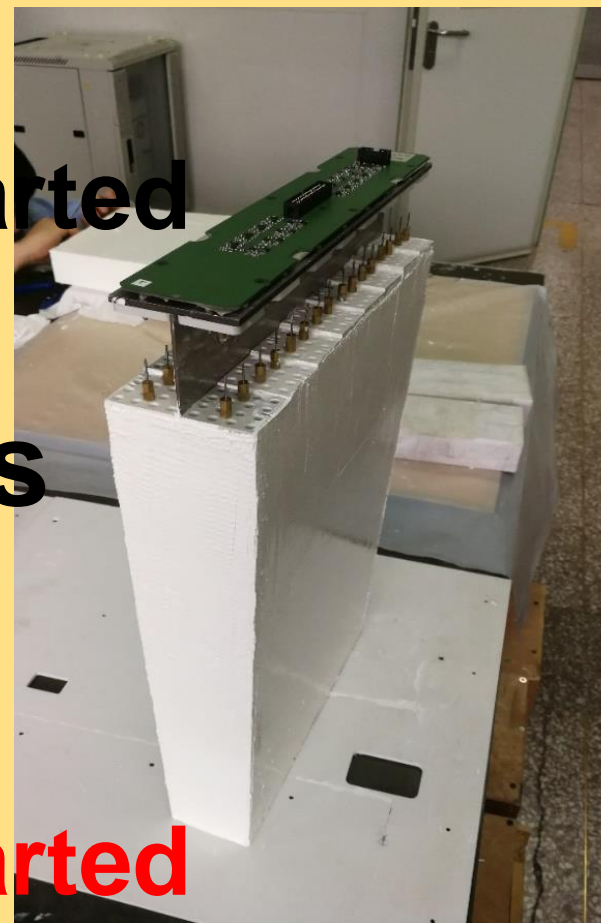


Example	2	1	3	4	5	6	7	8	9
Destructive load, [H]	3151	3884	3231	918	4400	3565	2763	2271	11094
Displacement [MM]	0,33	0,33	0,29	0,39	0,39	0,45	0,27	0,21	0,59



Protvino
Production started
2019-2020
440 modules

TEH30P
Production started
2019-2020
250 modules



China
2016 mod

China production site

Contribution of both sides:

China

Modules production

Electronics production analog part

Institutes:

Tsinghua University (60%)

Huzhou University

Shandong University (20%)

Fudan University (10%)

University of South China (10%)

To guarantee quality:

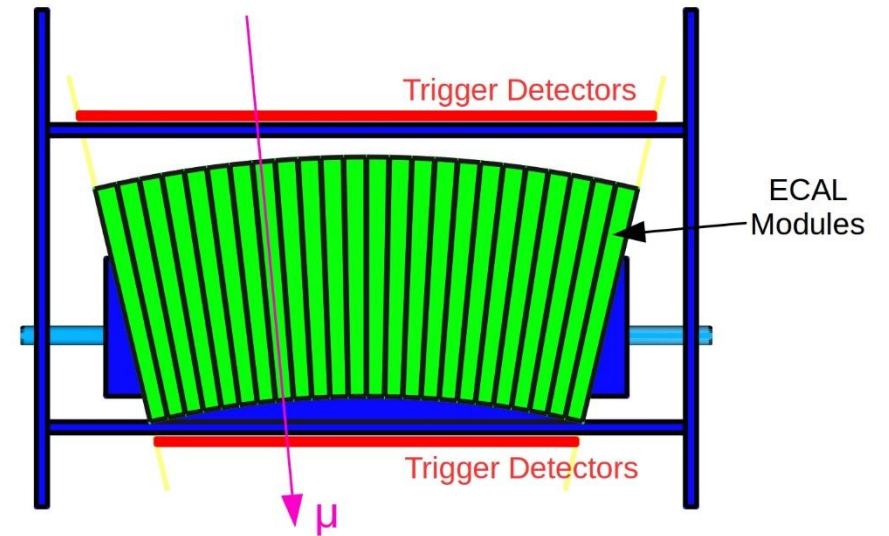
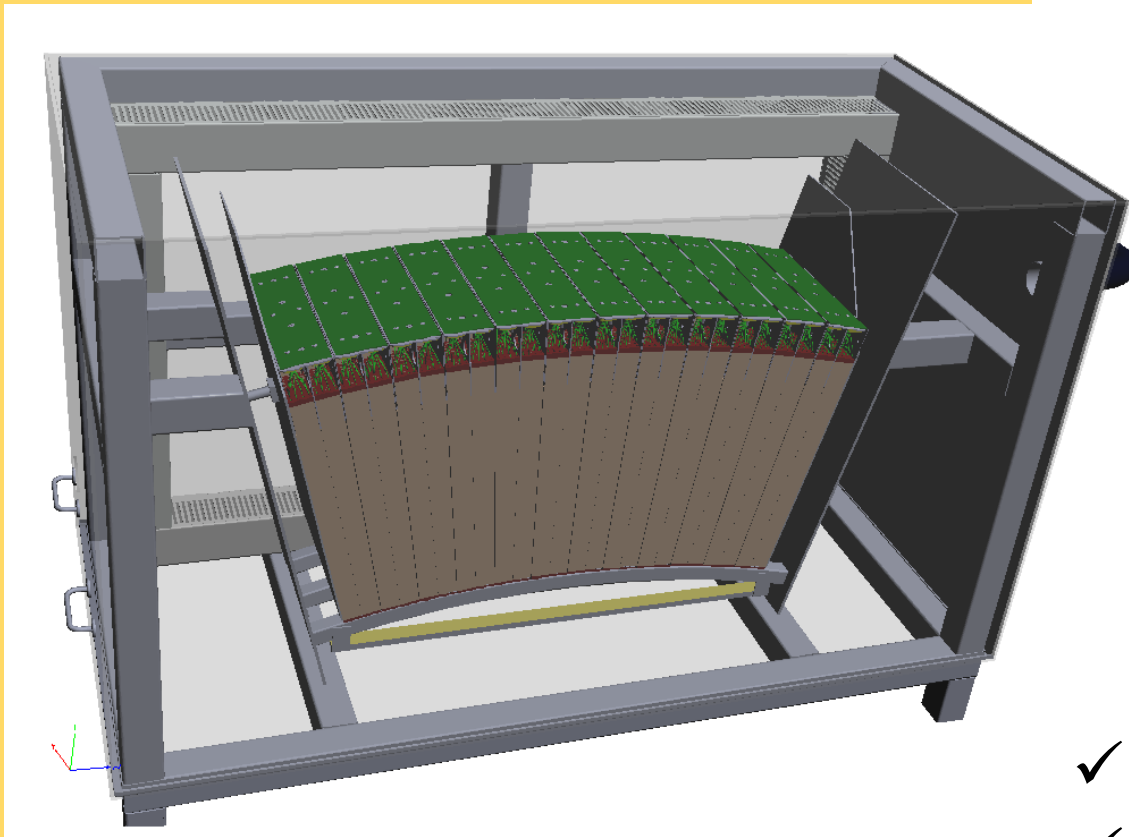
- same material
- same standard
- same procedure

Time line (draft)

- **2019.8-12** – *Preparation for production*
- **2020.1-2020.6** – *Preproduction, cosmic test*
- **2020.7-2021.6** – *Finish production*
- **2020.8** – *Install on MPD*
- **2021.10** – *Finish install and detector commission*
- **2021.11** – *Start commission*

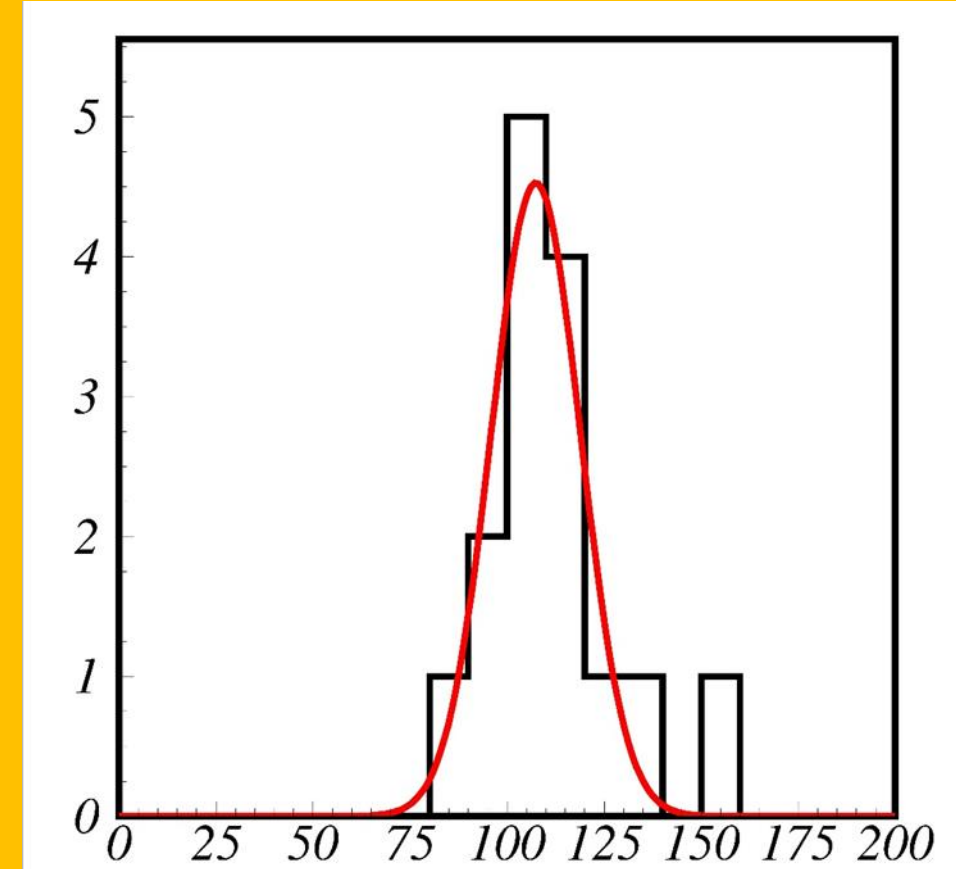
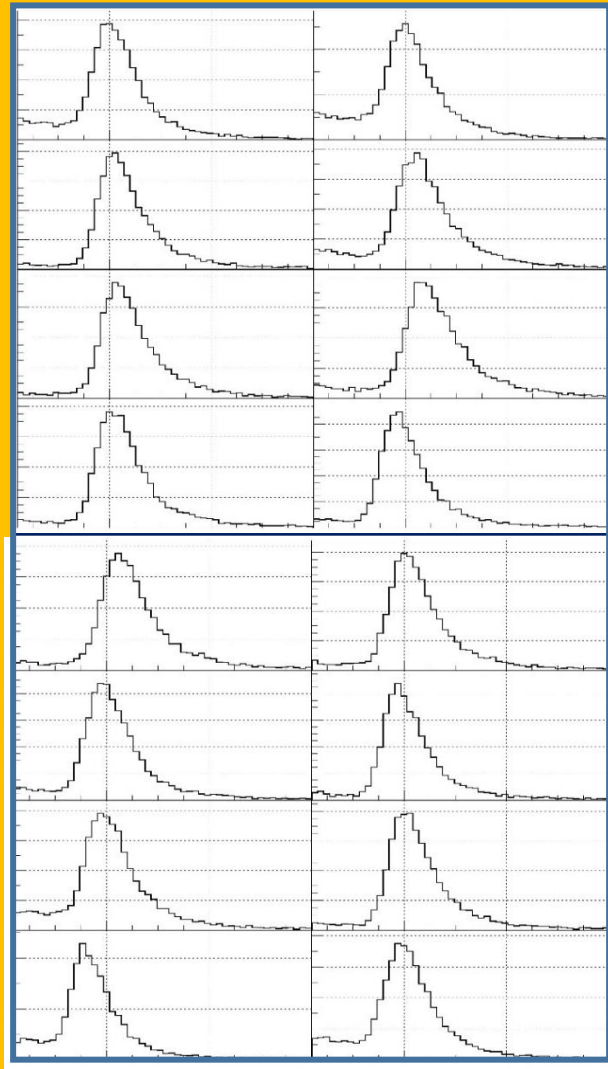
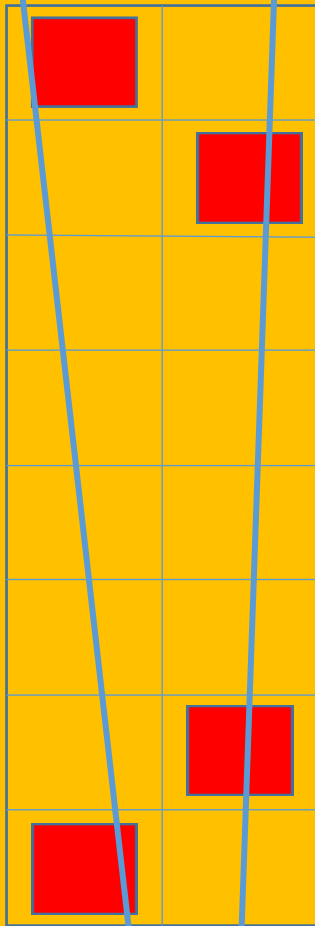
Stand for ECAL Modules Calibration

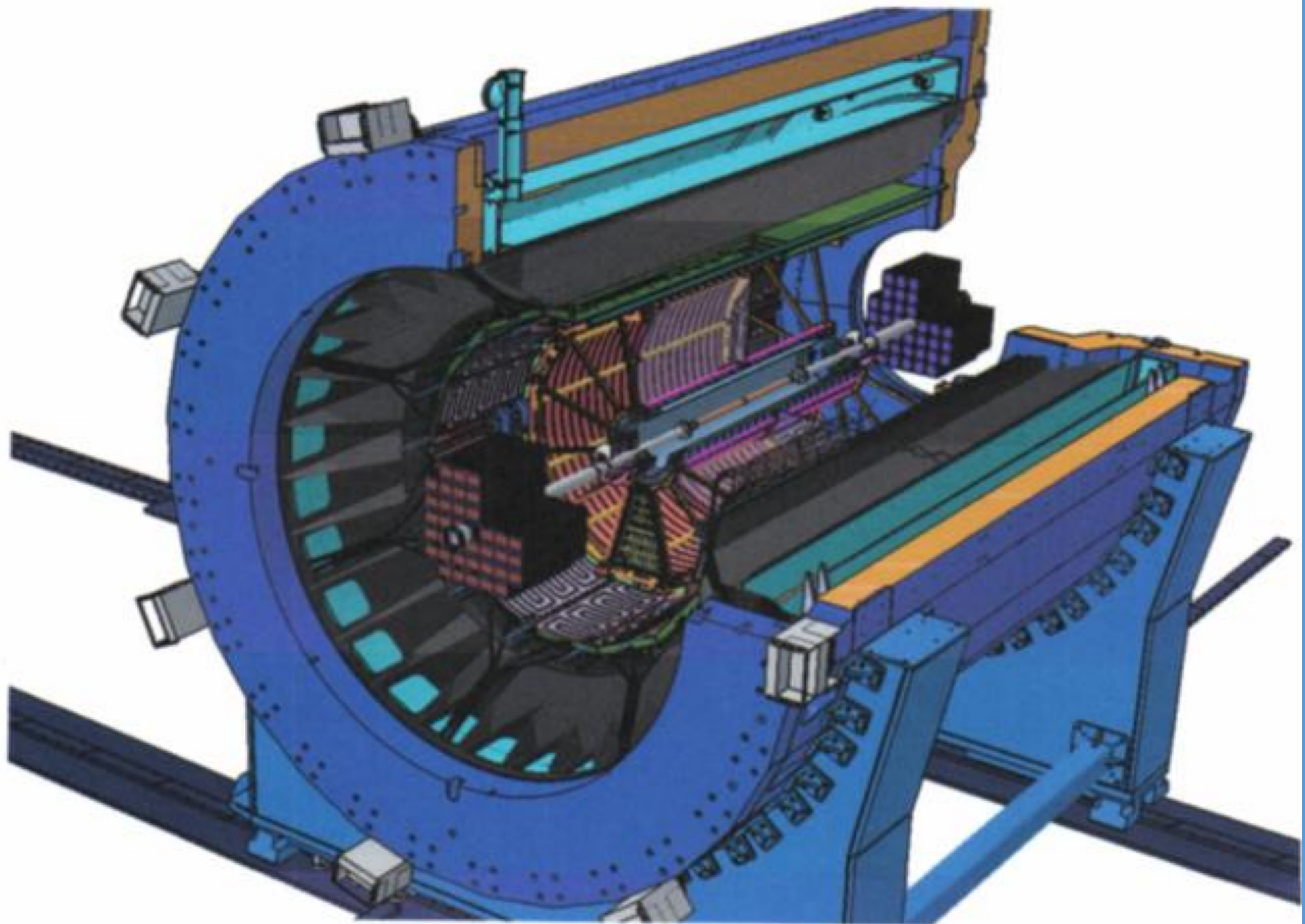
A. Semenov



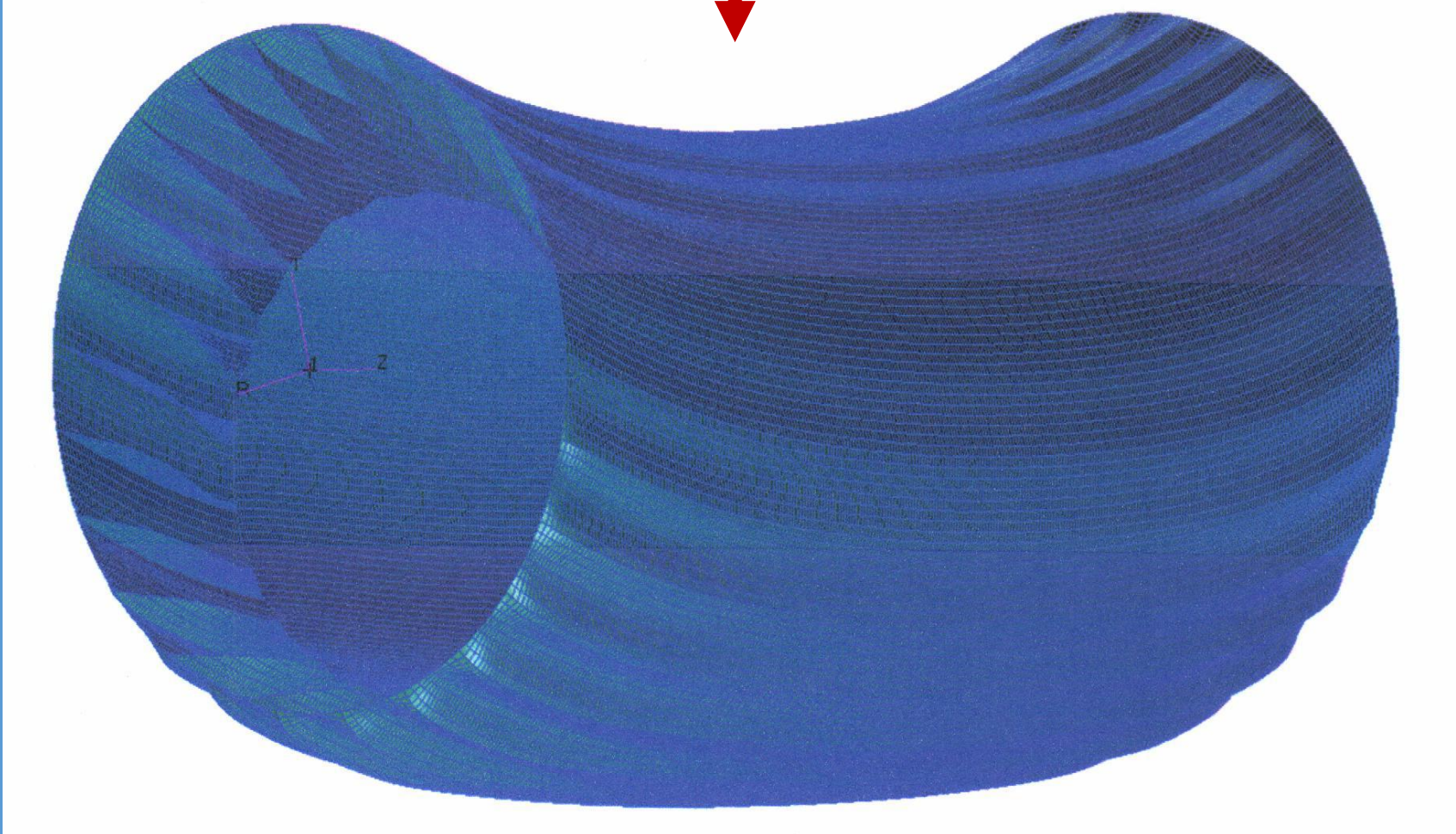
- ✓ *Cosmic rays*
- ✓ *Test one load (12 modules) in 10-14 days*
- ✓ *8 stands for 8 types of modules*
- ✓ *All modules test and calibration in about 1 year*

- ✓ *Cosmic rays*
- ✓ *Calibrates any number of modules in 10 hours*
- ✓ *Do not need special equipment*





100 Tons Up to 5 mm



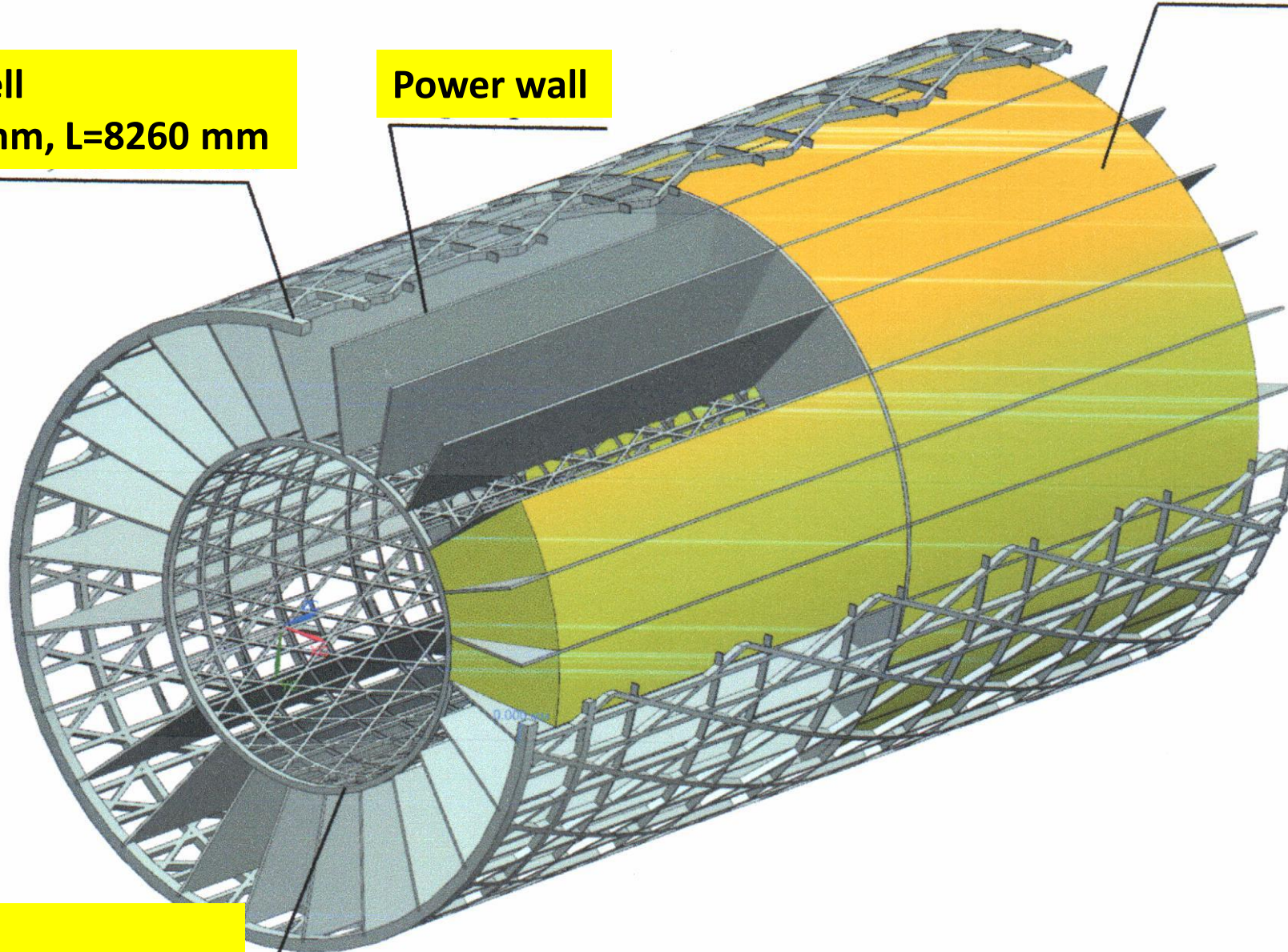
8,26 m !!!

Outer shell
D=4590 mm, L=8260 mm

Power wall

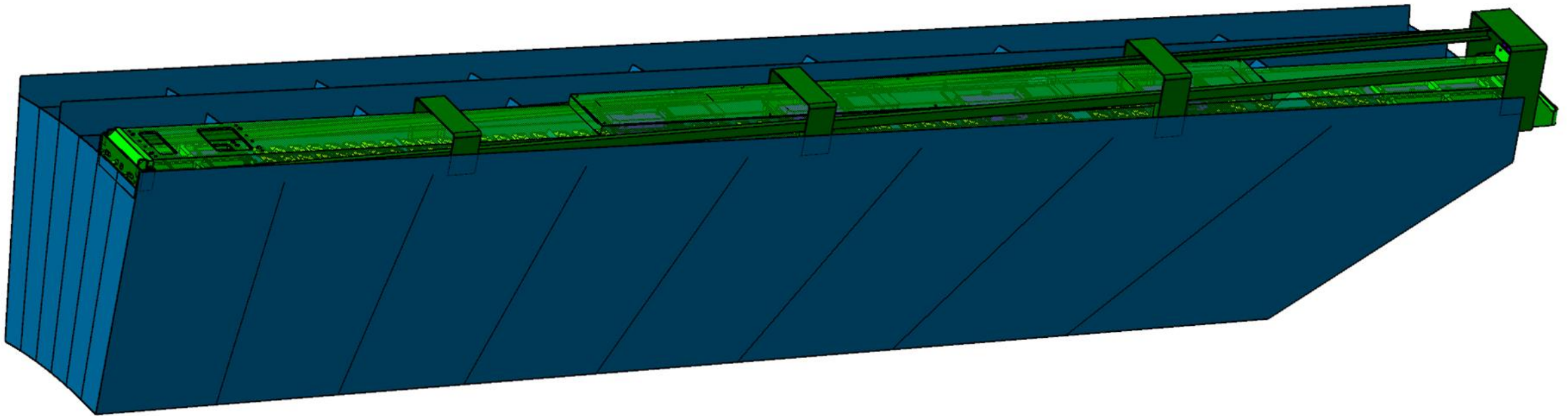
Half sector basket

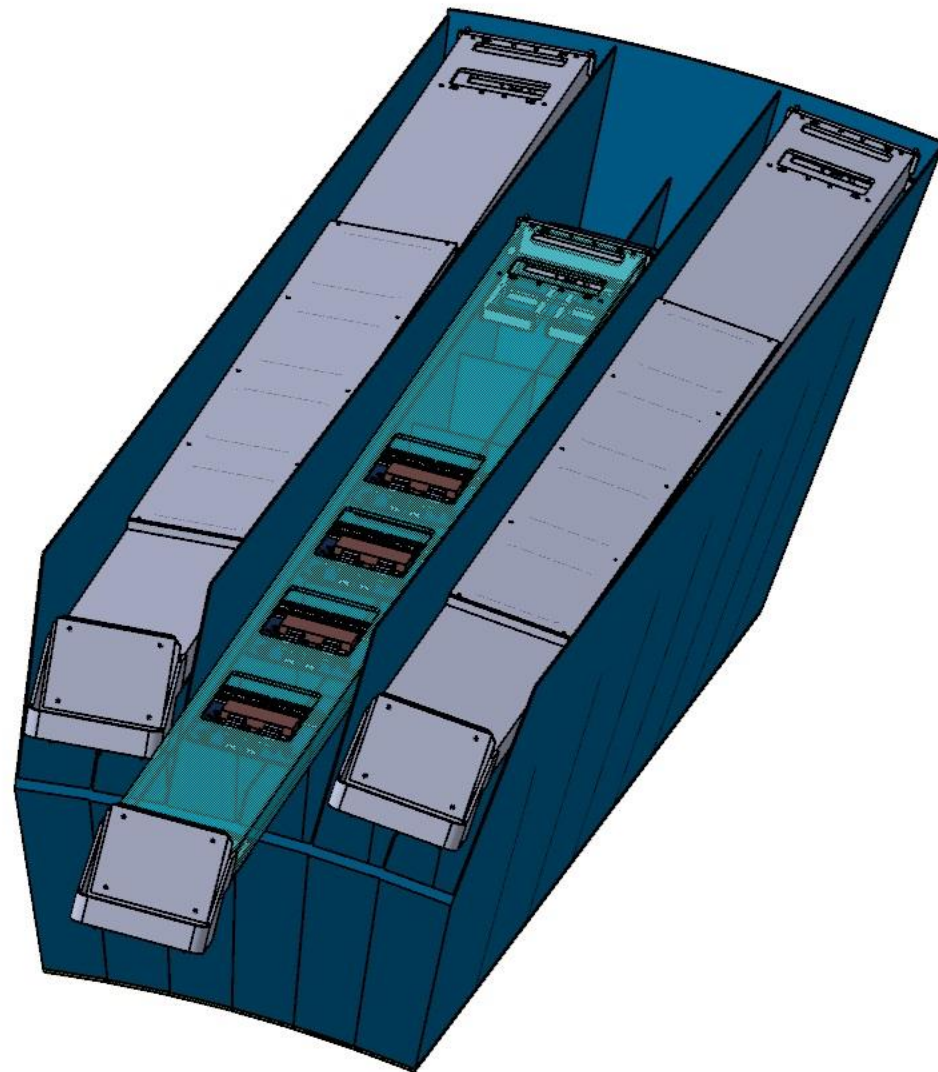
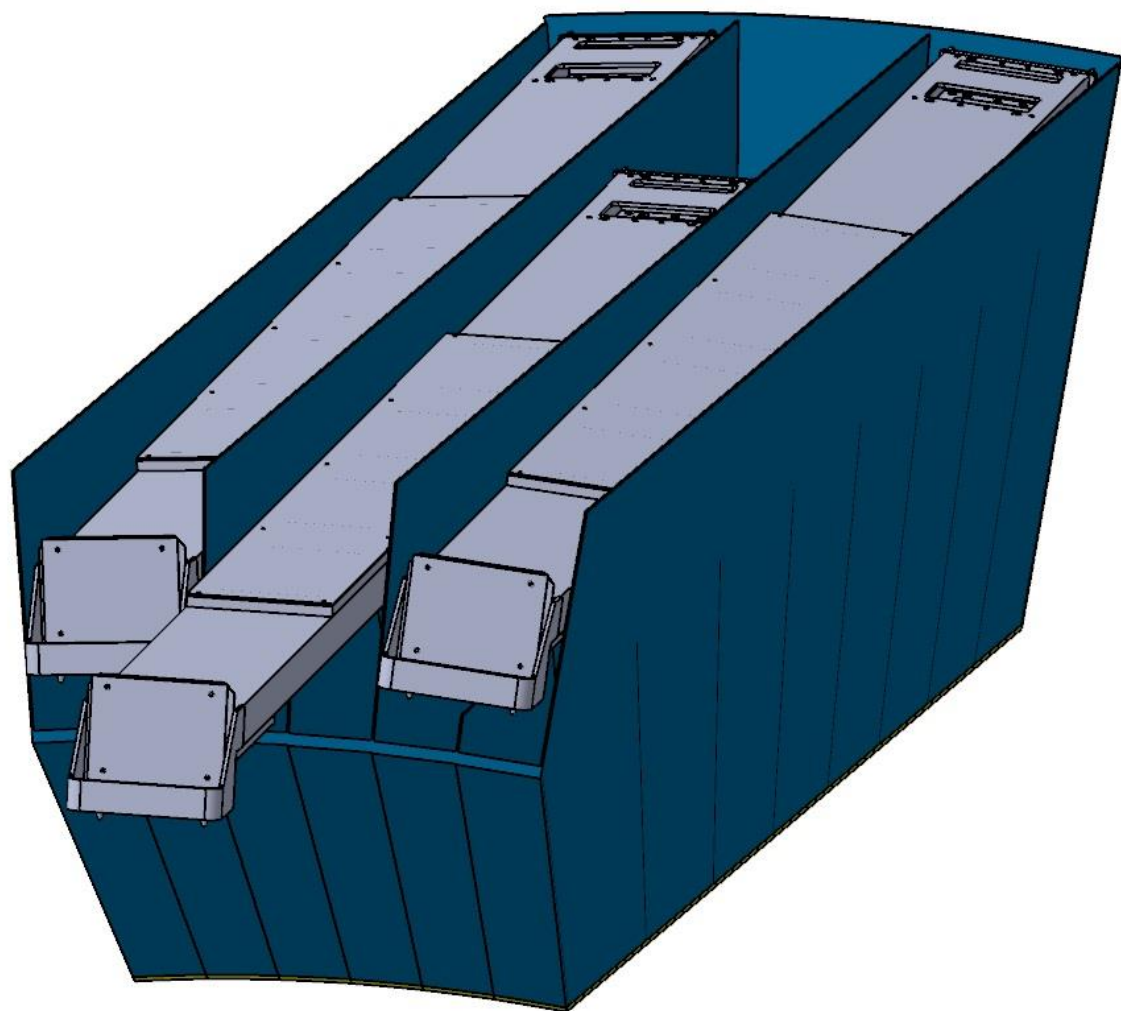
Inner shell
D=3360 mm, L=6244 mm

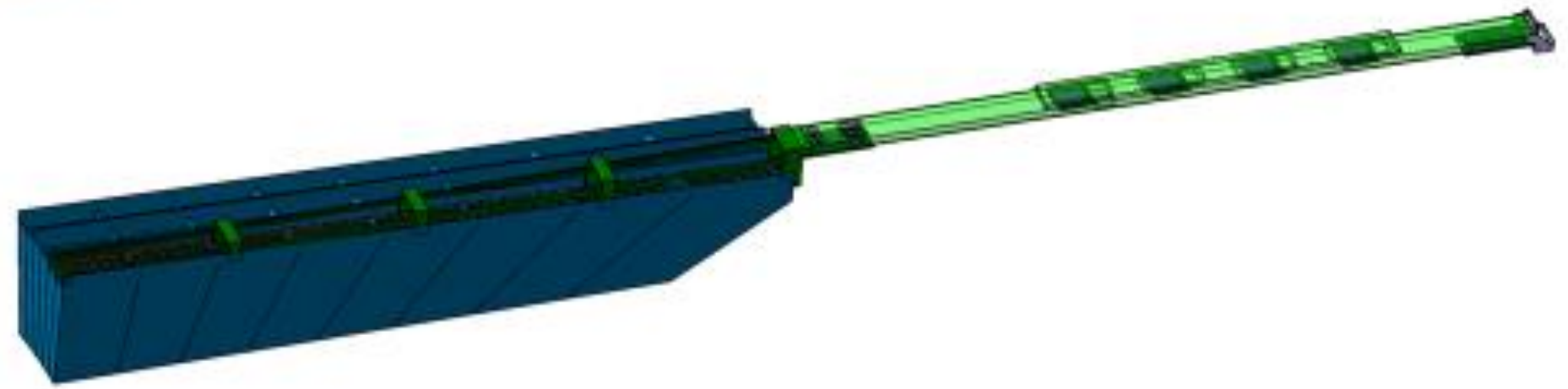
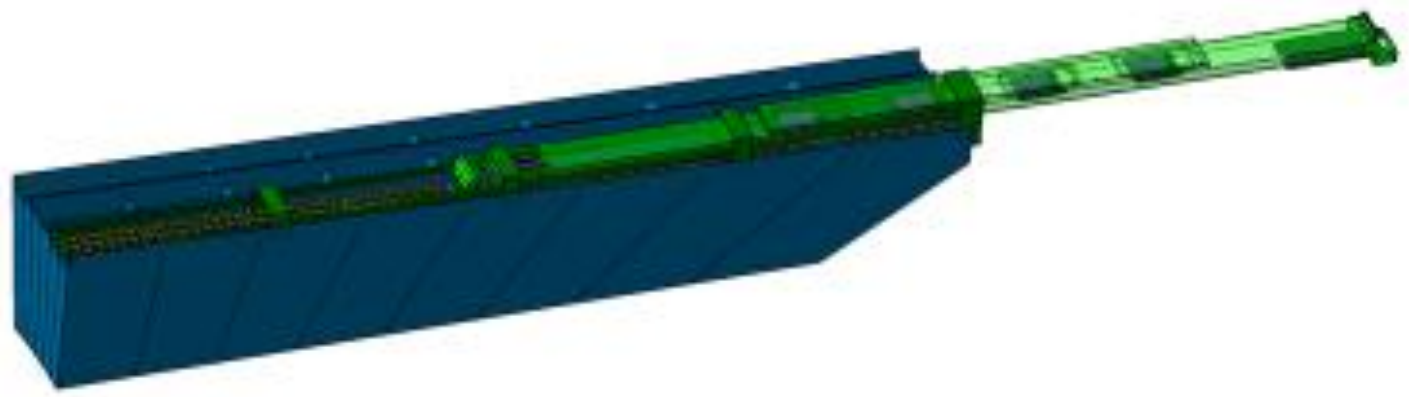


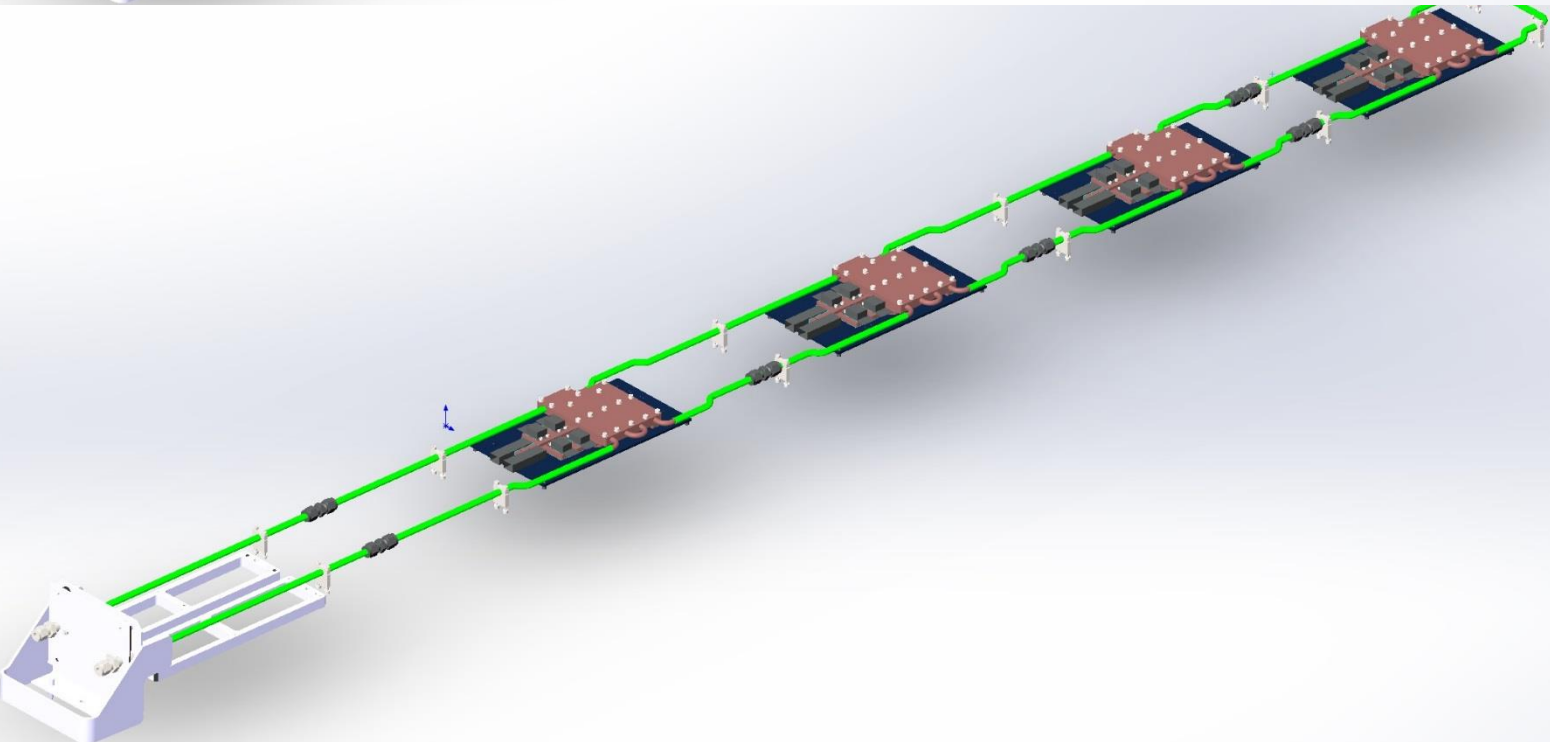
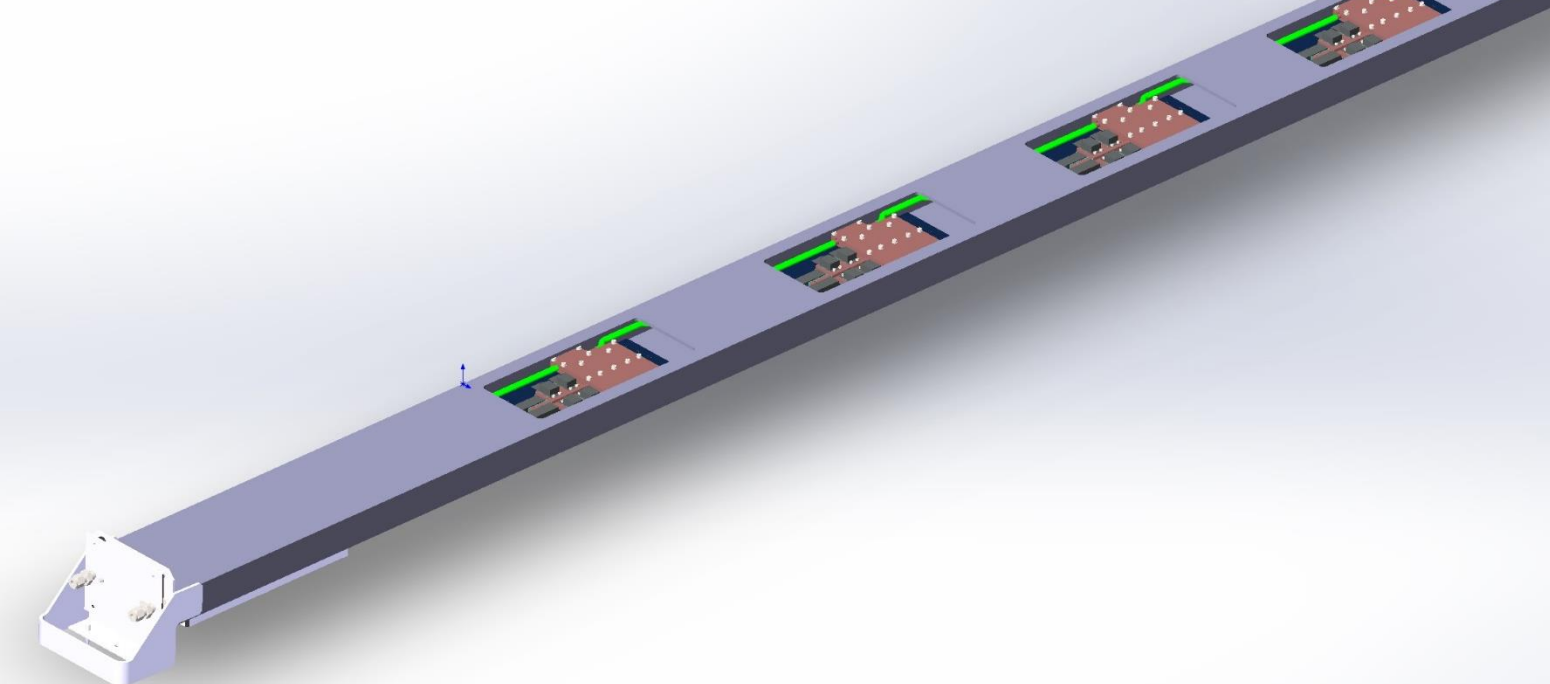
Container for the modules (half-sector)

- ✓ ***Total load of about 1.2 tons***
- ✓ ***Made from carbon composite***

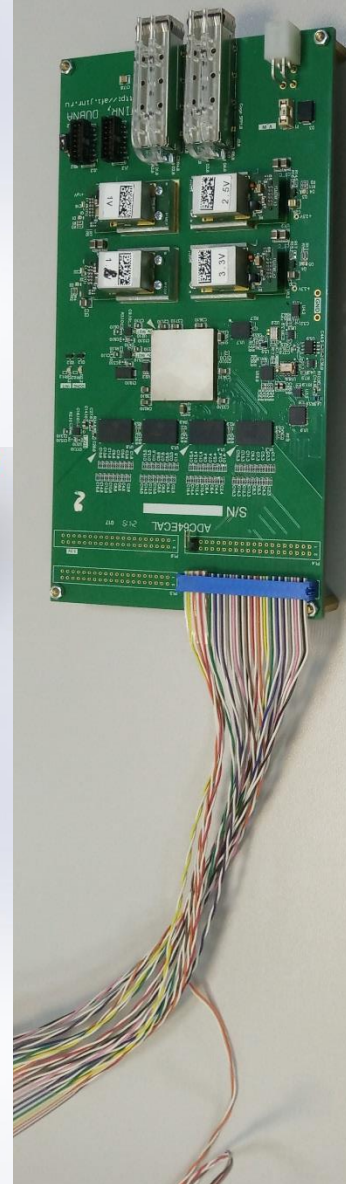




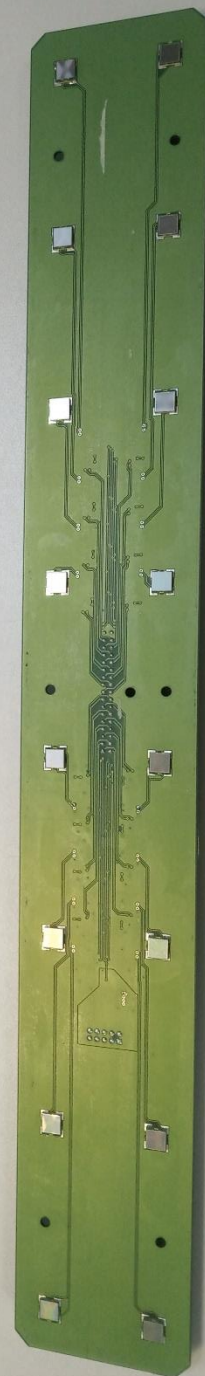




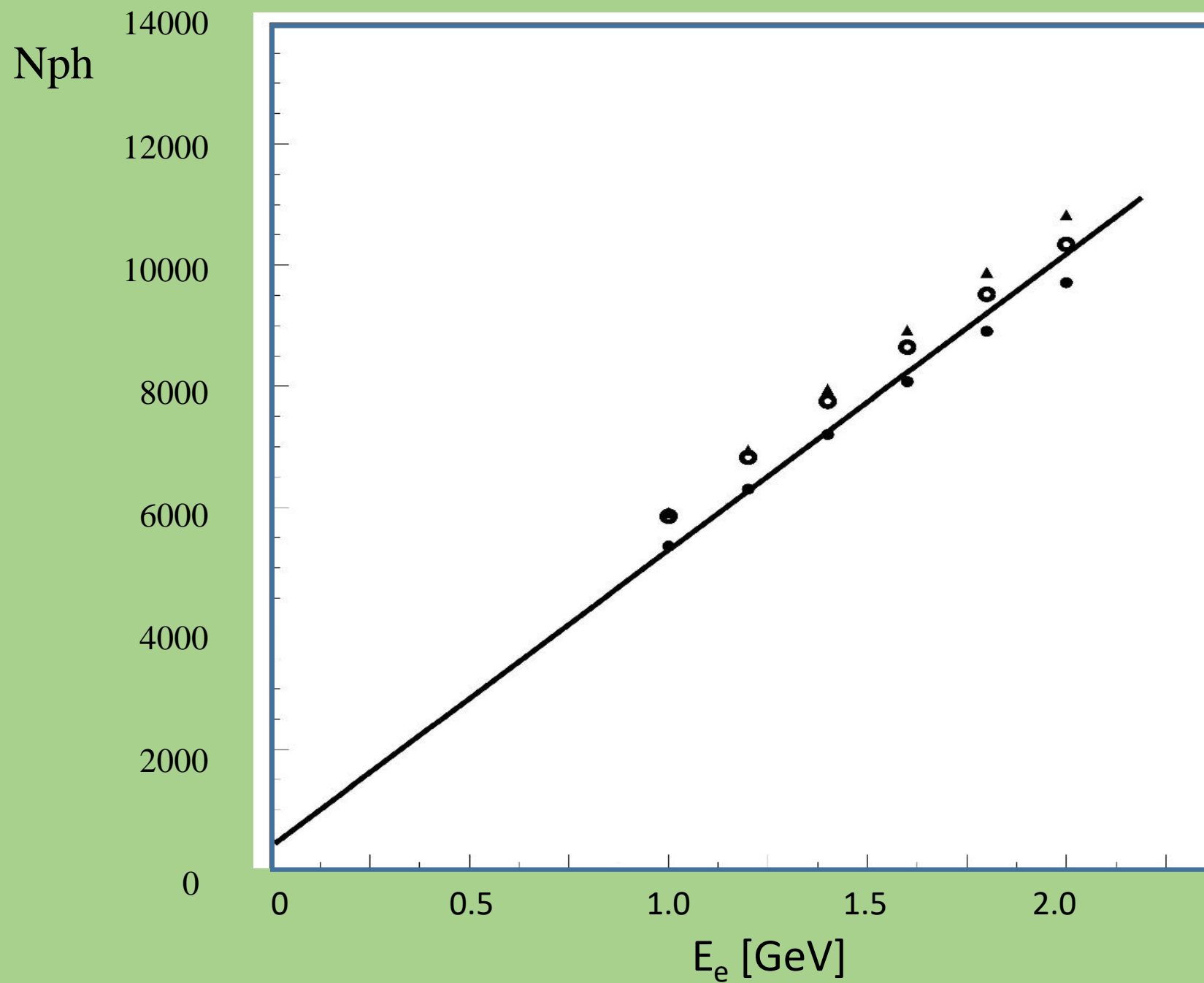
64 ch ADC



HV
PreAmp.
SiPM
SlowCont.

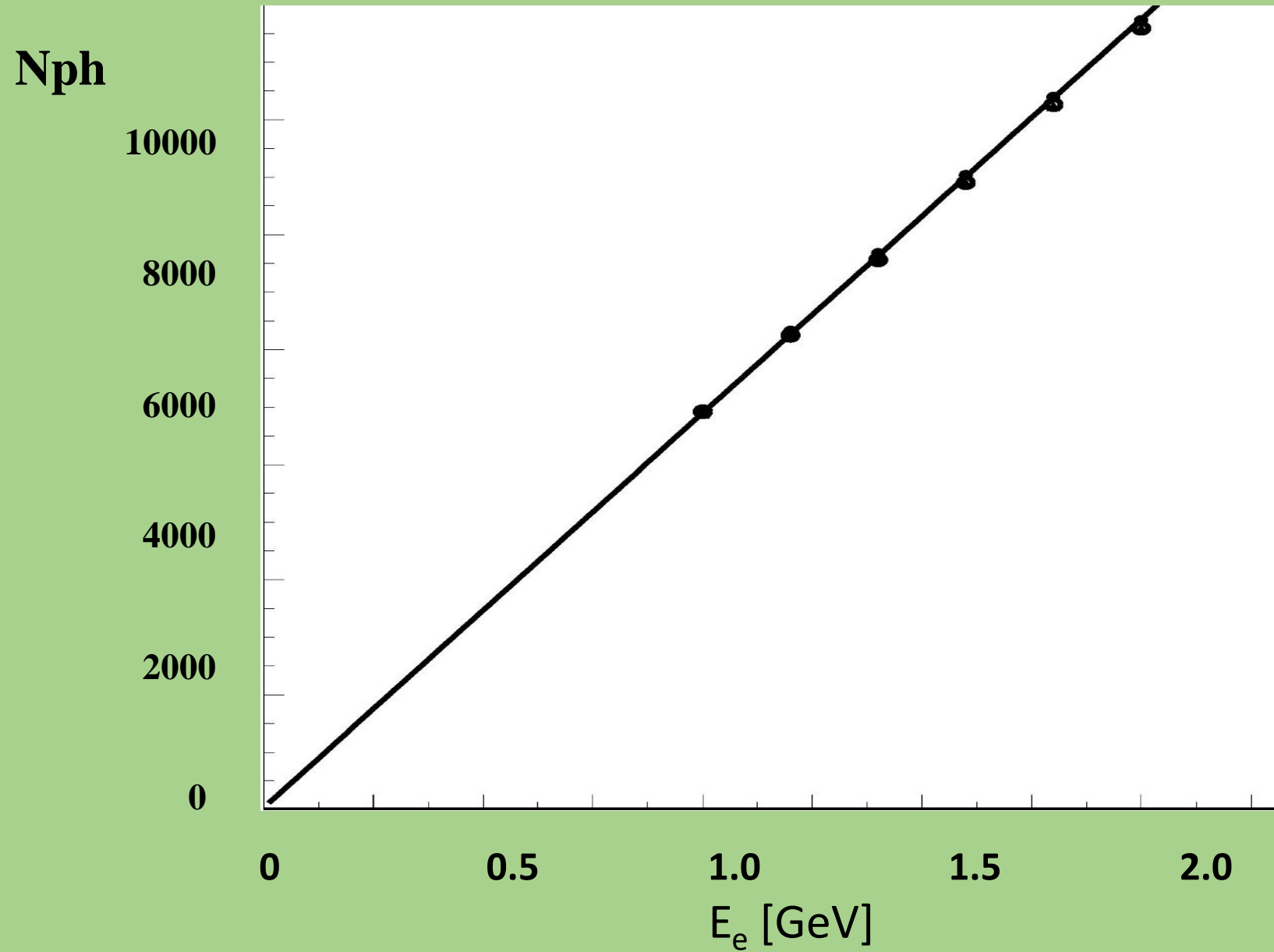


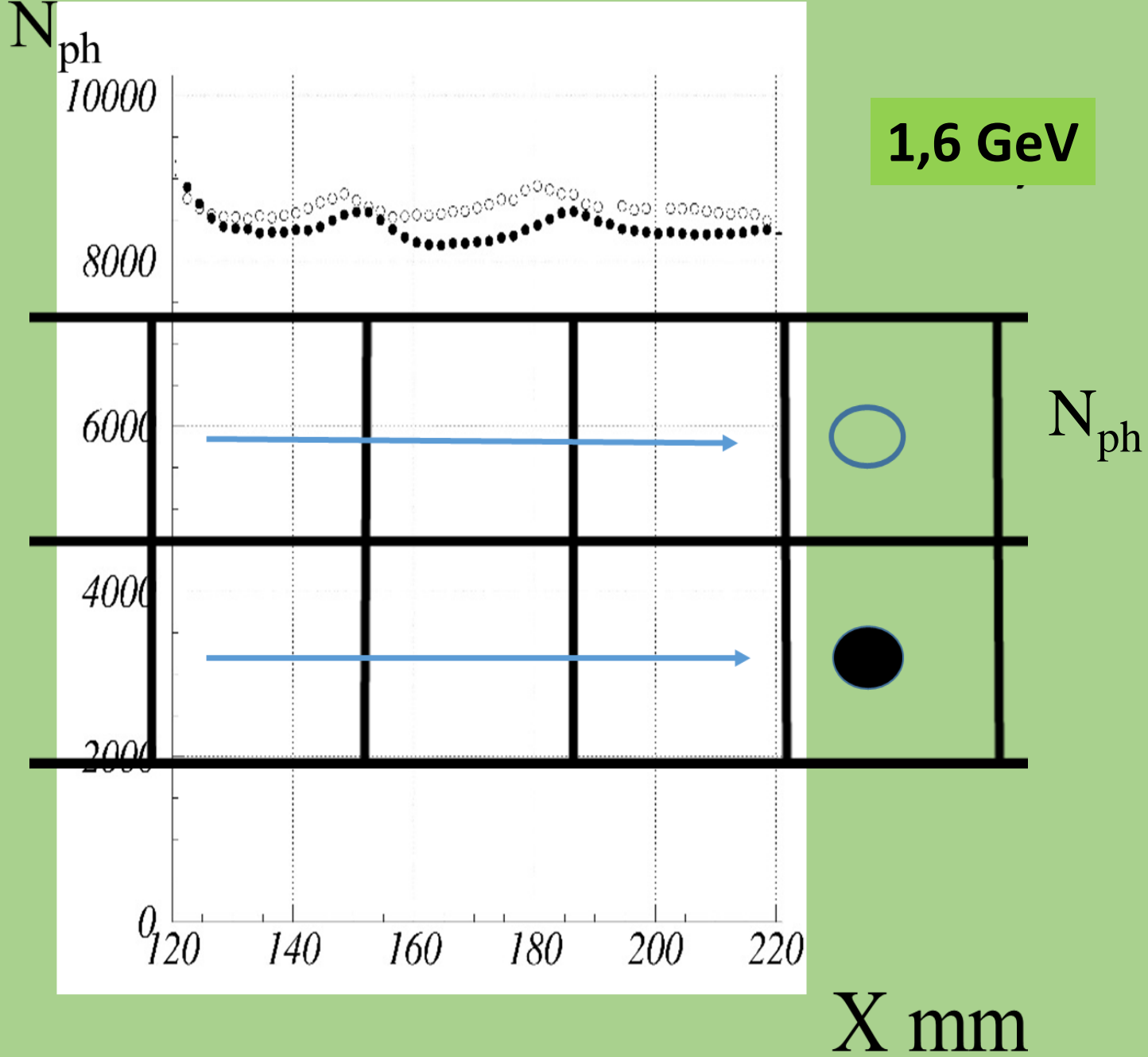
DESY electron beam

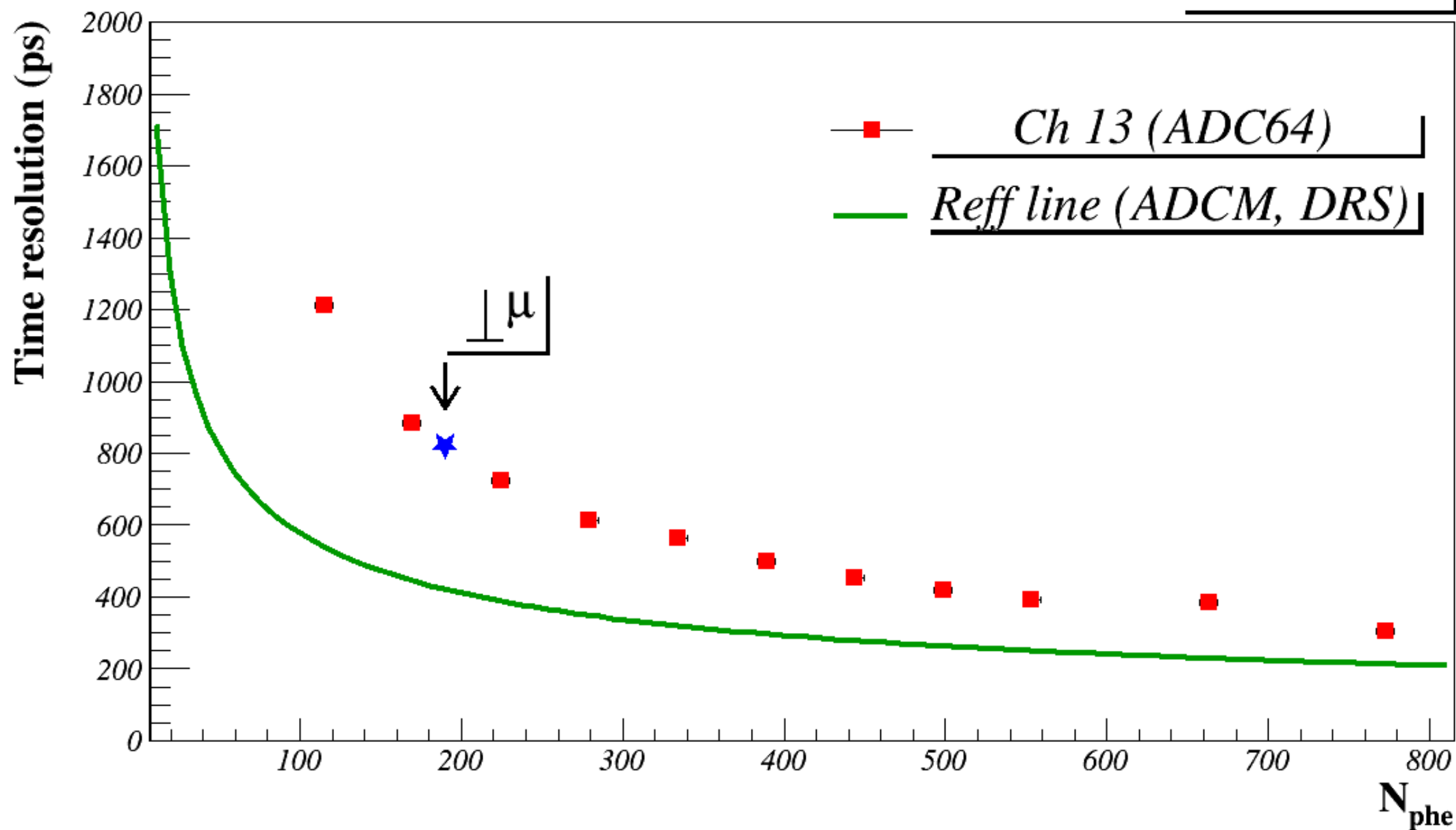


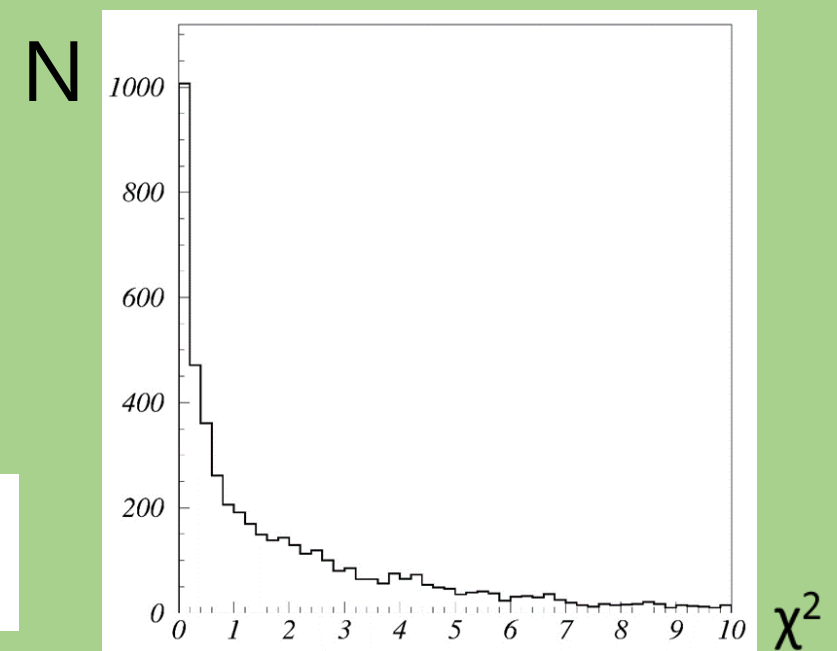
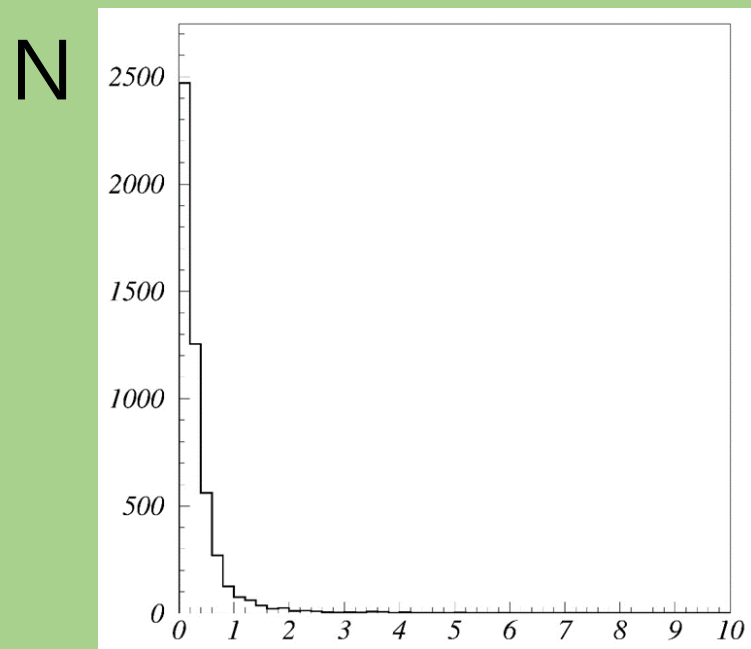
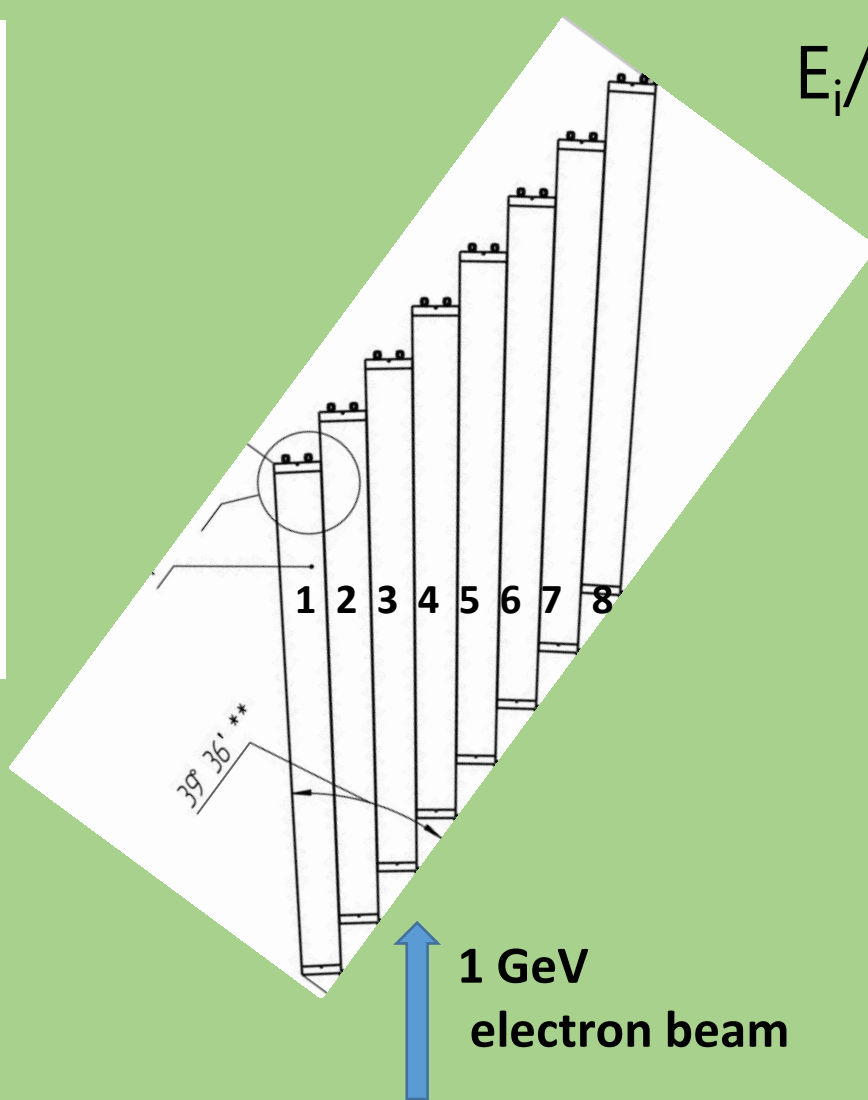
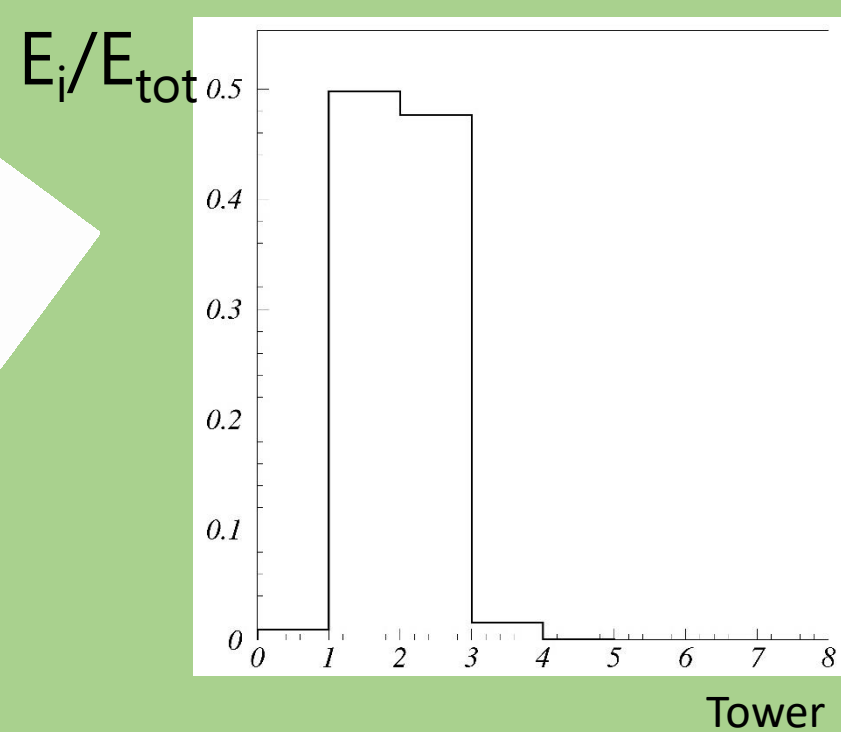
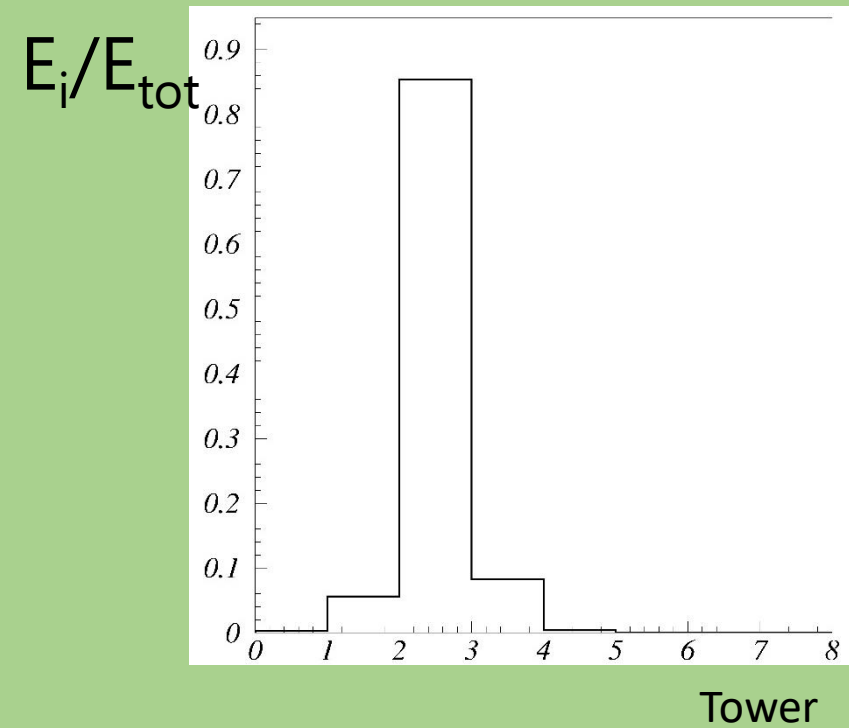
1 ▲	2 ○
	3 ■

After corrections

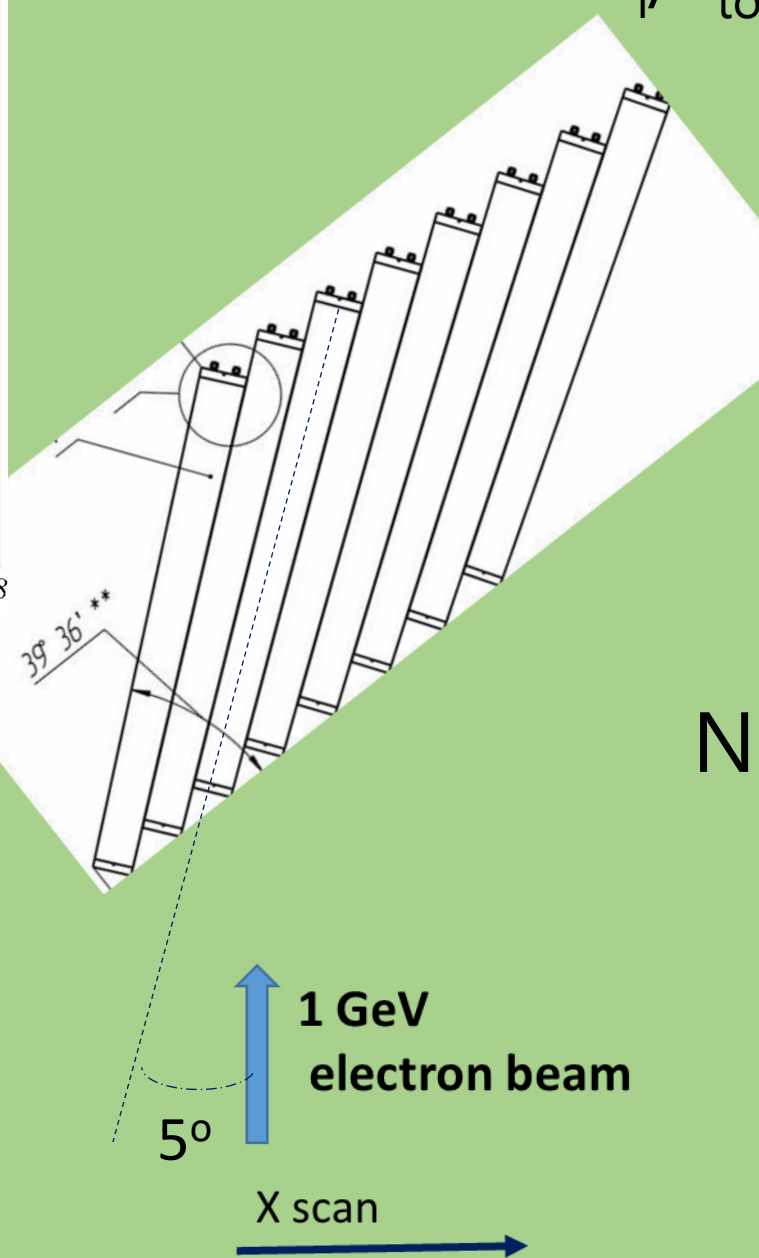
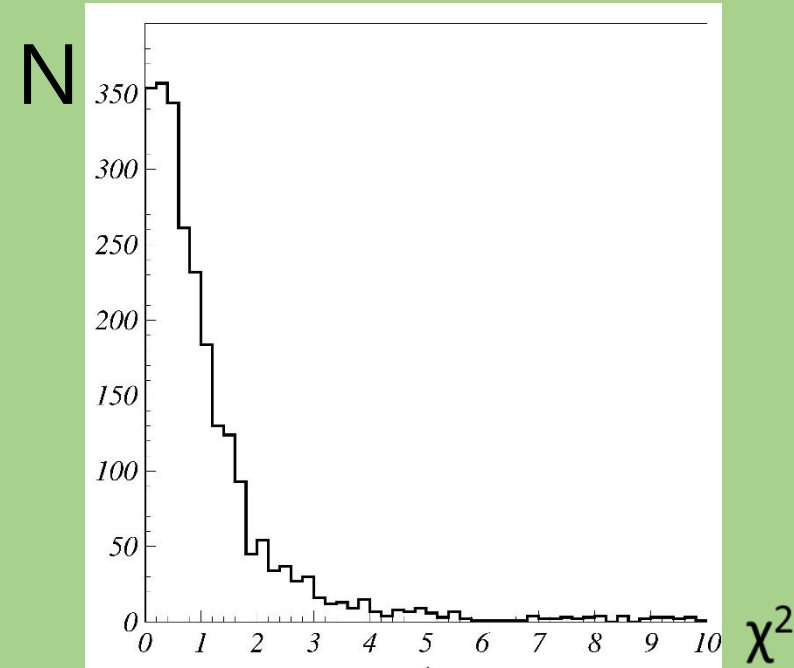
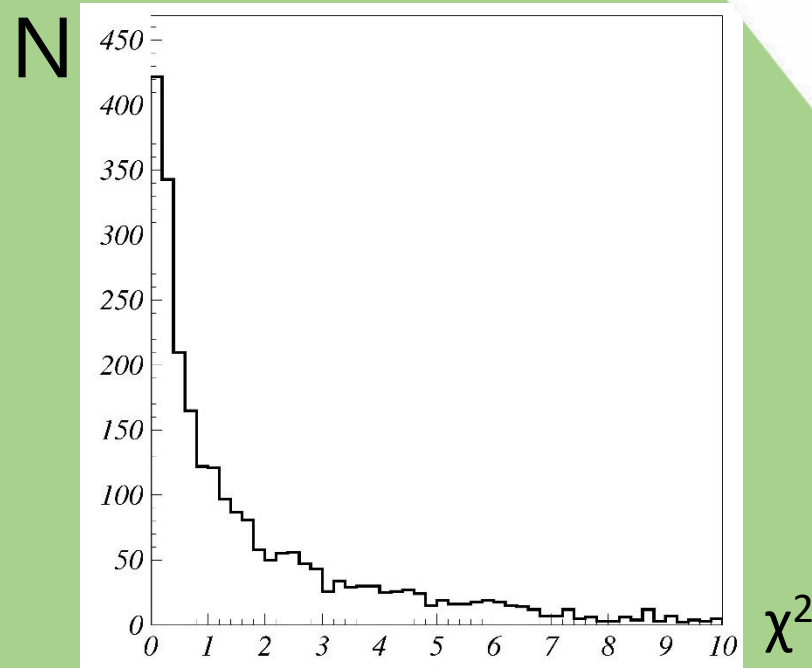
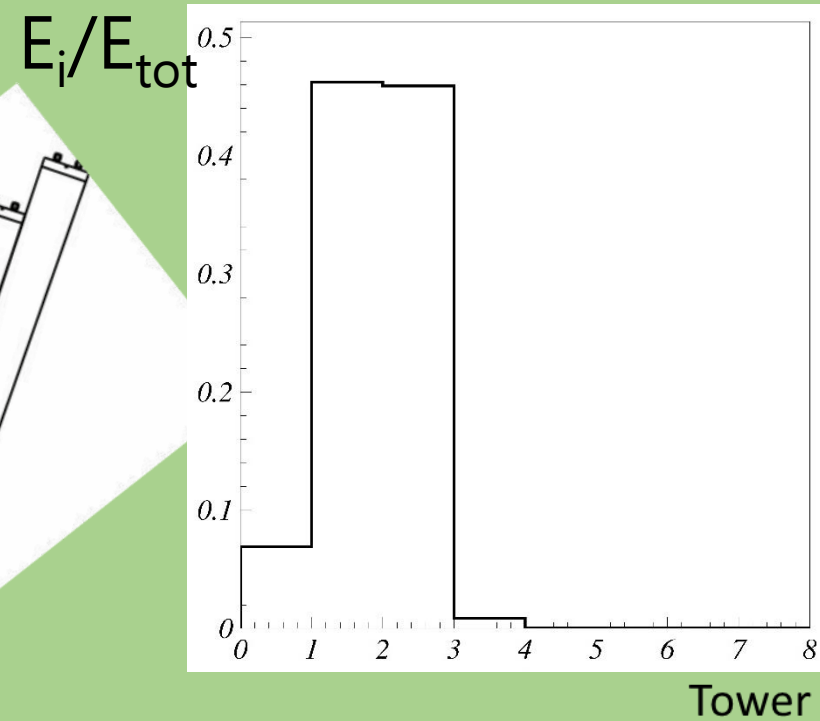
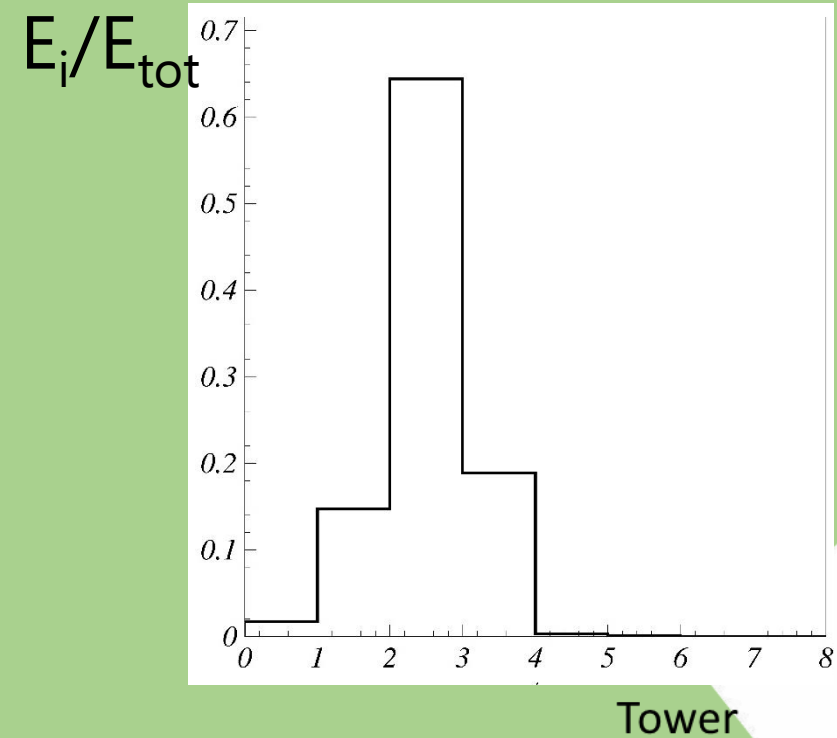


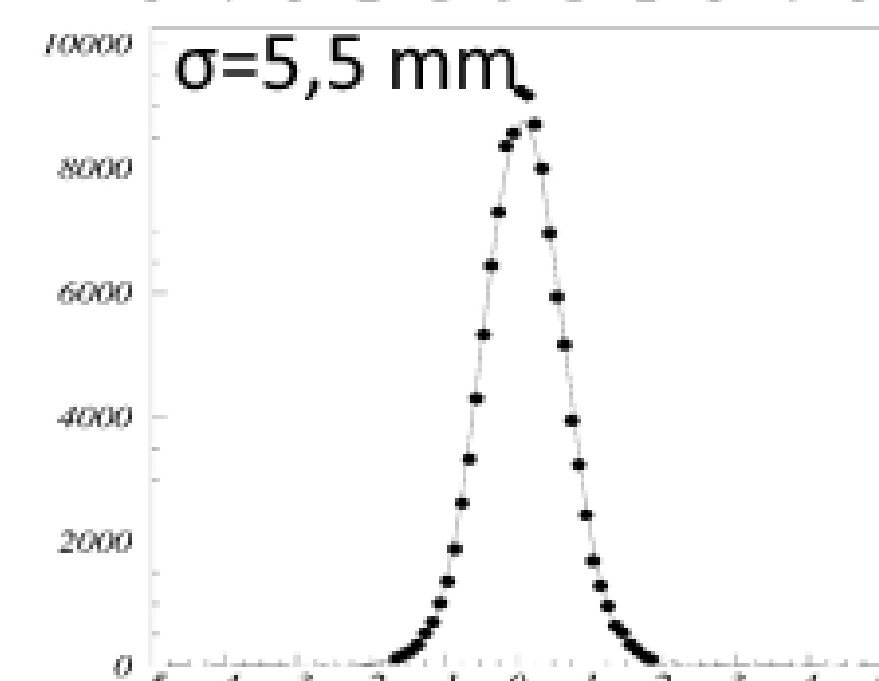
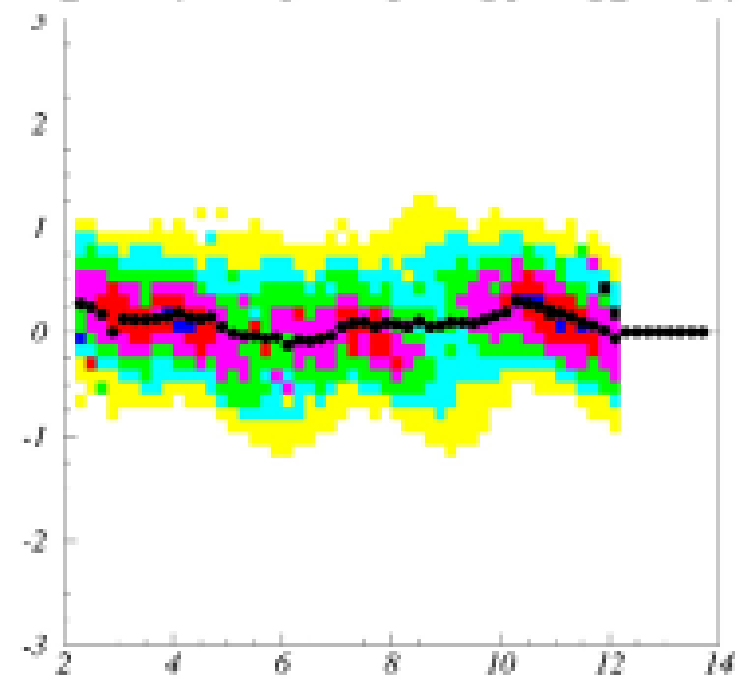
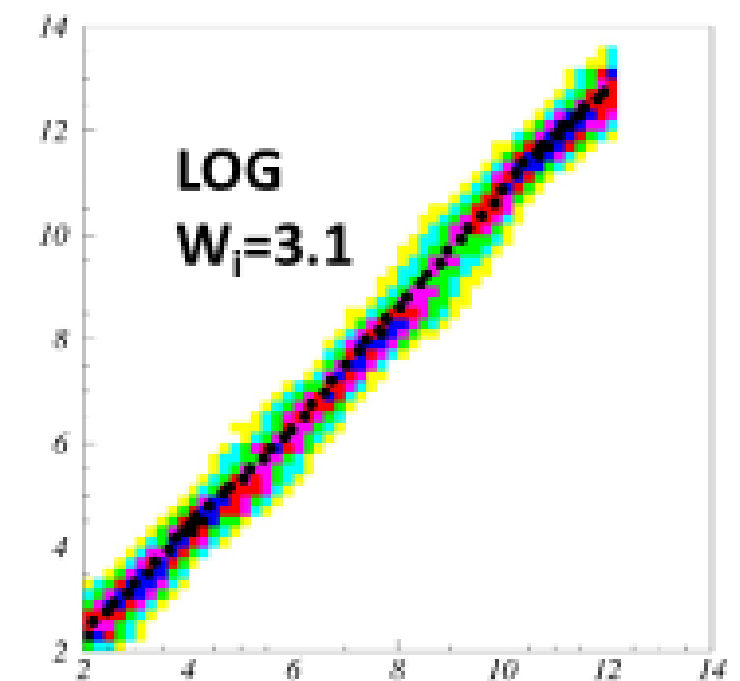
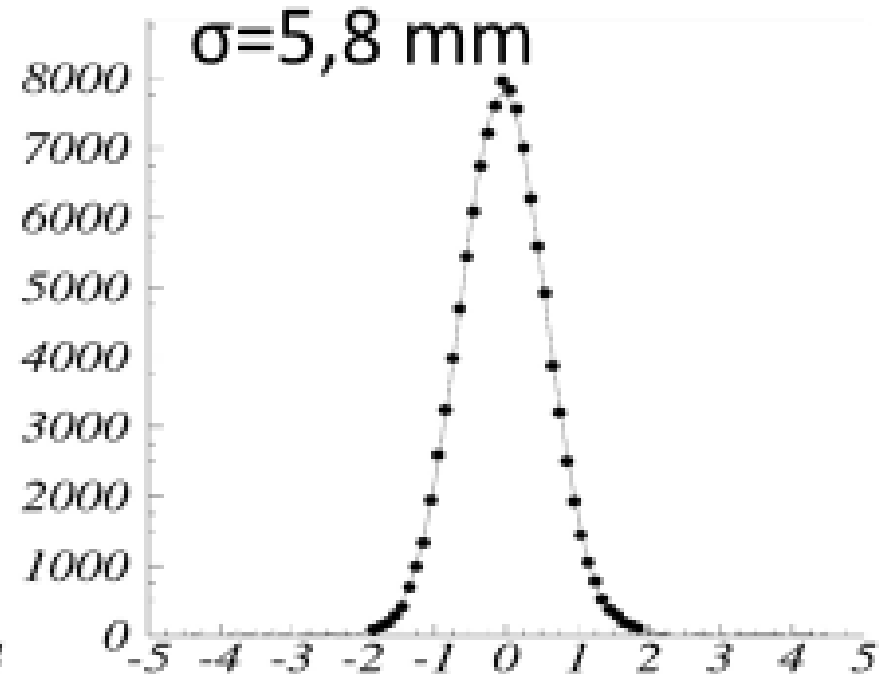
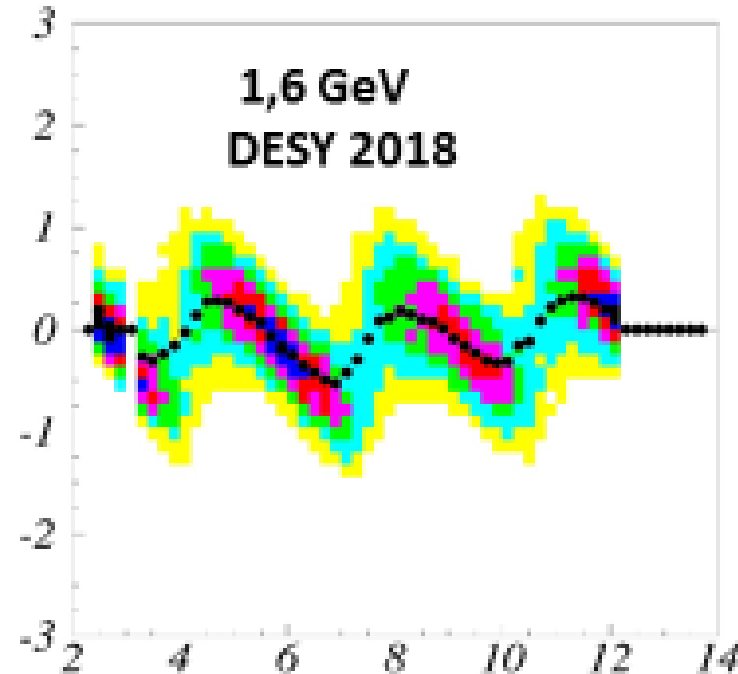
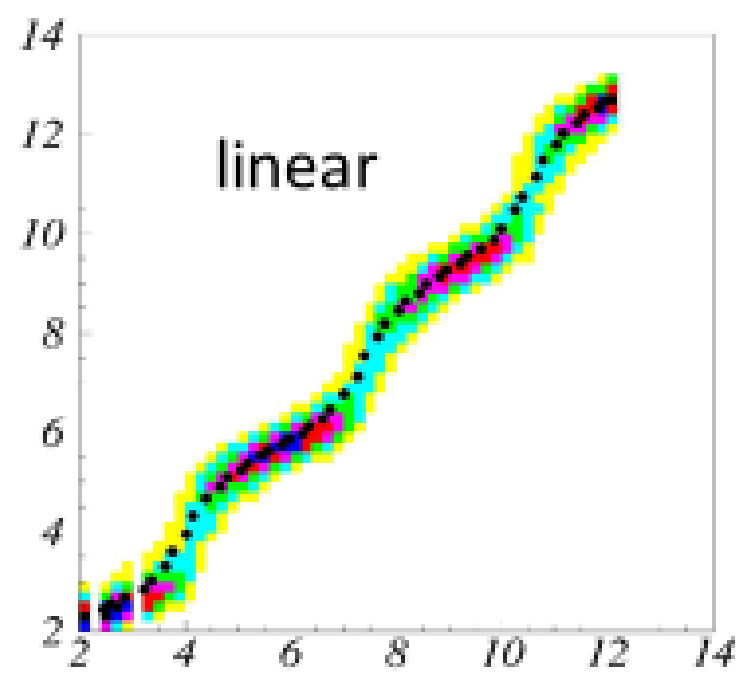


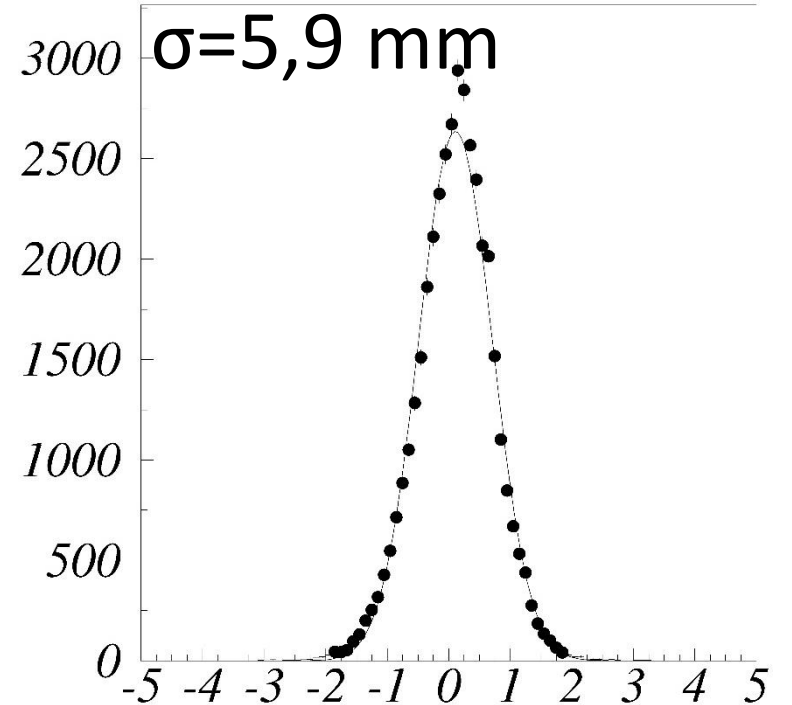
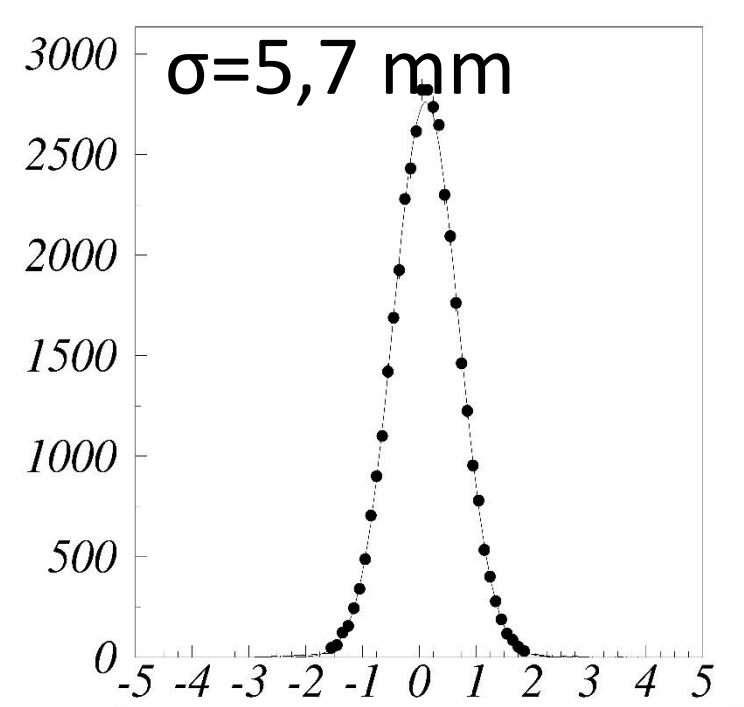
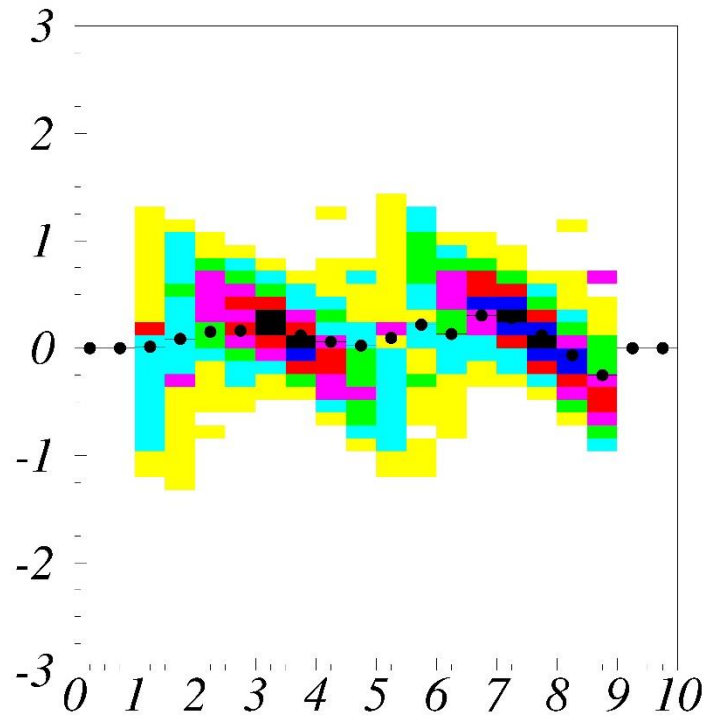
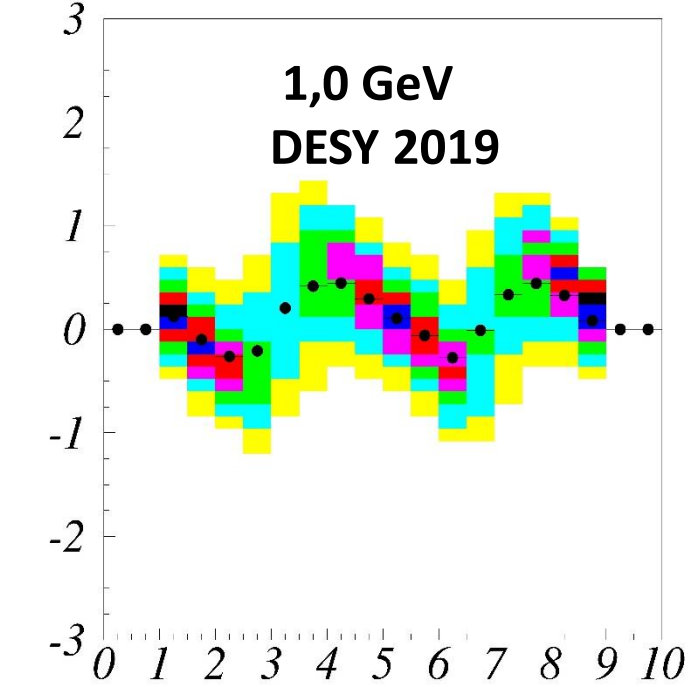
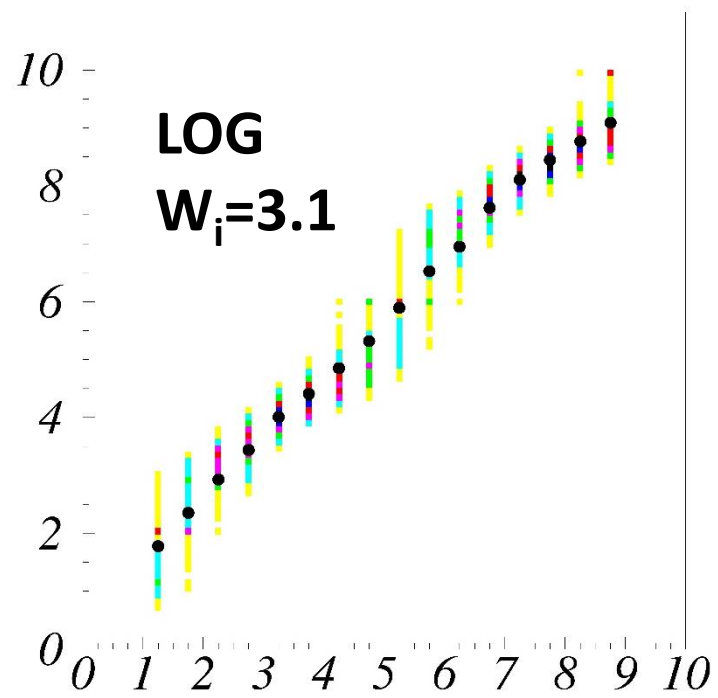
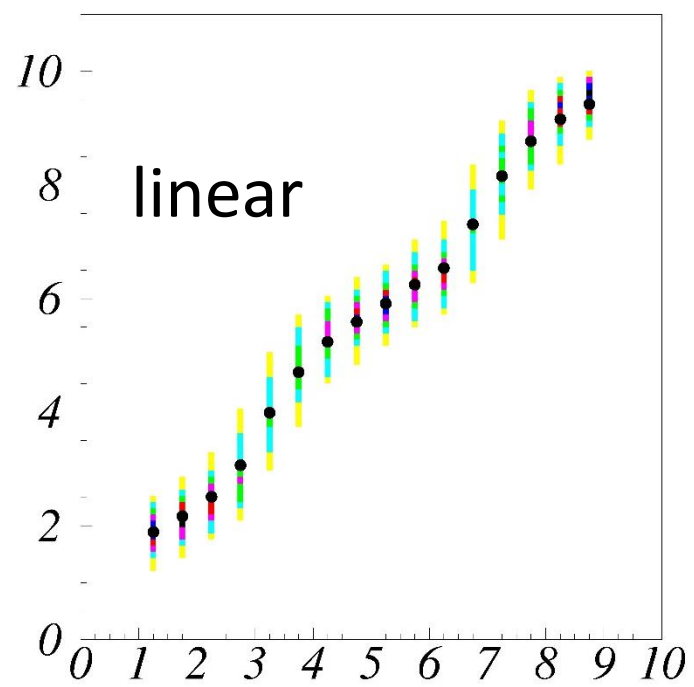


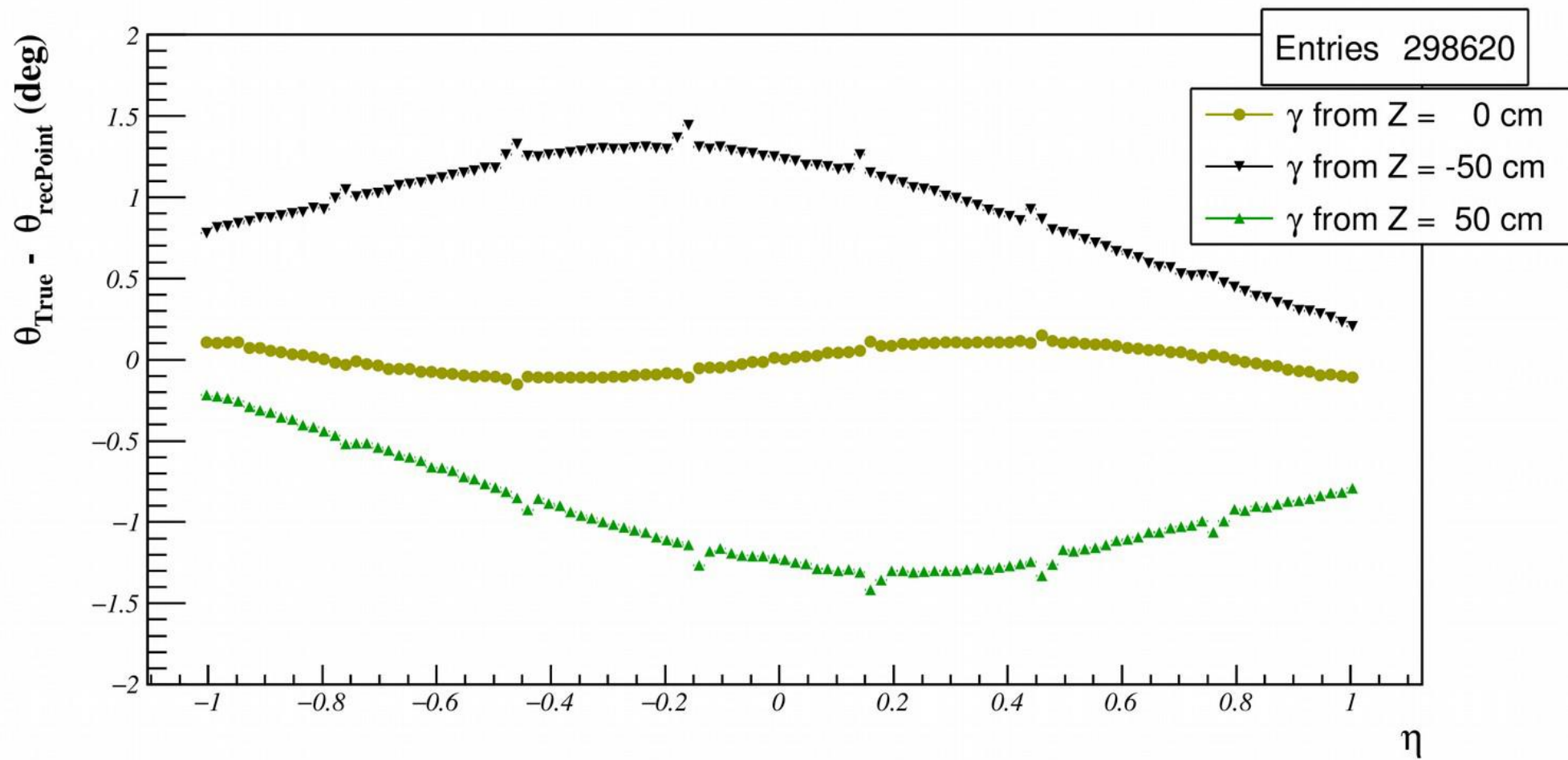


$$\chi^2 = \sum_i \frac{(E_i^{\text{measured}} - E_i^{\text{expected}})^2}{\sigma_i^2}$$

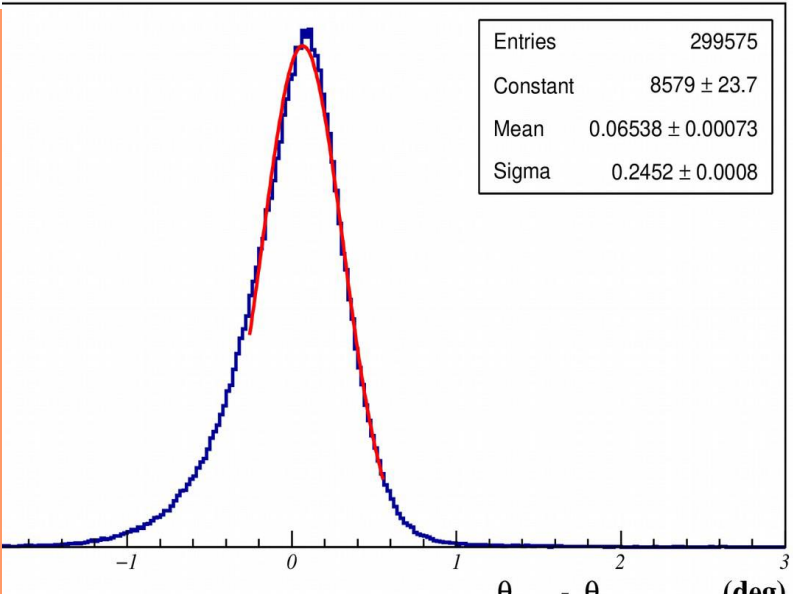
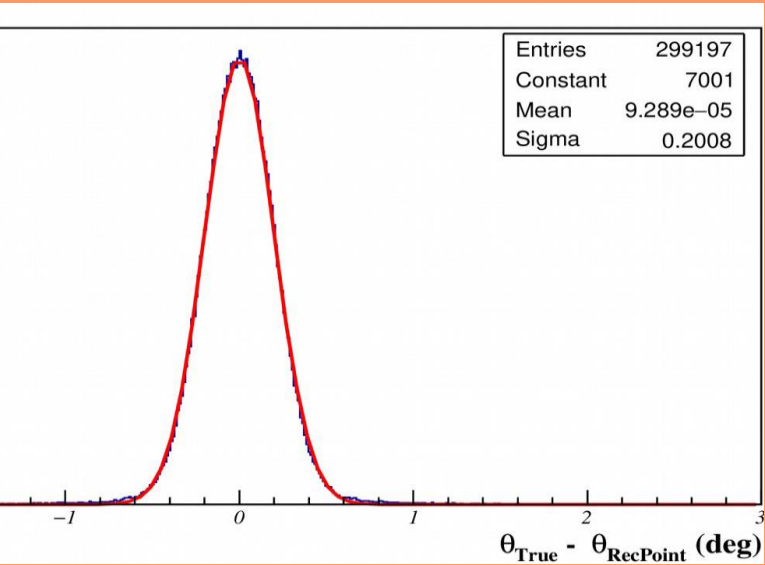
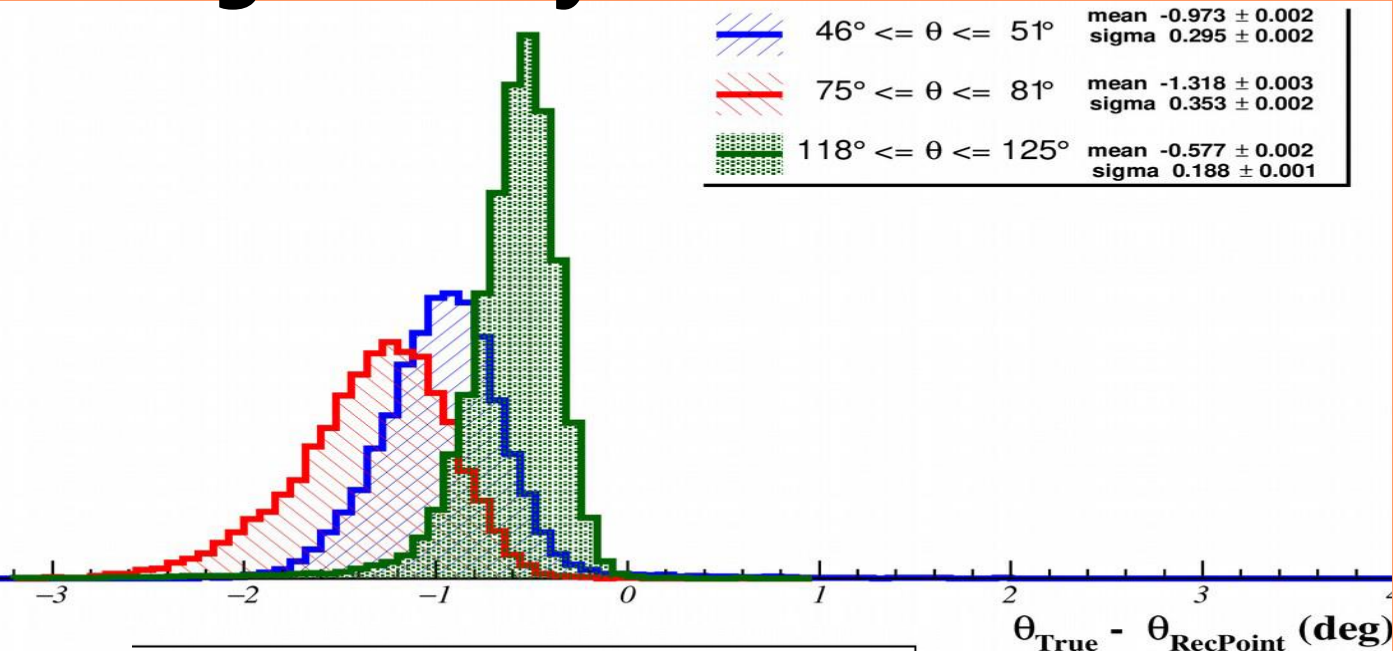
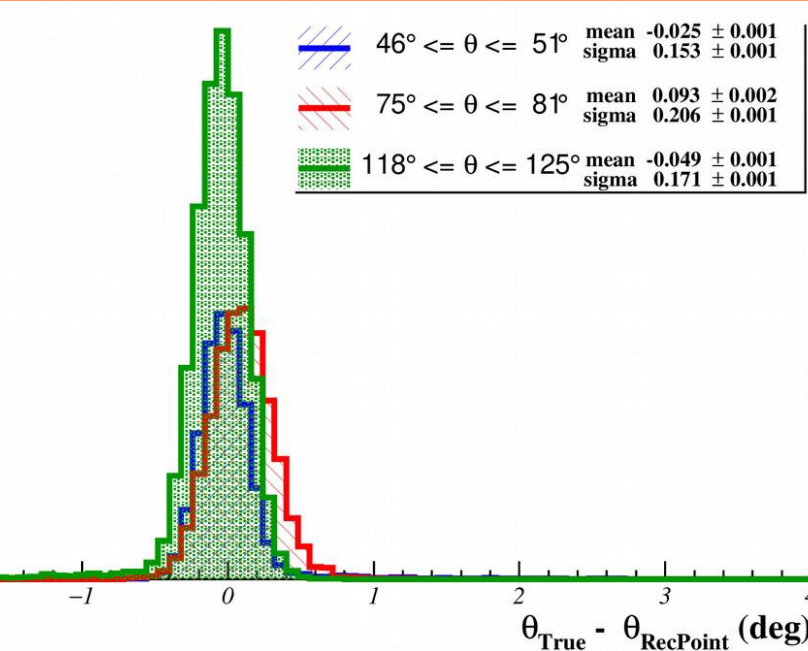








Systematic error in the polar angle measurements due to the not fully projective geometry of ECal



Summary

- All materials are already produced and delivered. Quality of all materials is under careful control
 - First modules are produced in all production areas and tested
 - China will be ready to start production in the few production areas in beginning of 2020
 - Carbon made supporting frame is under design and may be produced in the second half of 2020!
 - Moving frame for the electronics is under development.
 - Assembling can start not before autumn 2020 and completed in the second half of 2021
 - First modules have been tested.
Sensitivity to the electromagnetic shower is shown on the level of previously constructed devices
Effect of numerical saturation of the SiPM was studied and found to be well in the agreement with expectations
2. Easy method of the channels calibration by means of cosmic muons have been tested
 3. Systematic error in the polar angle measurements due to the not fully projective geometry of ECal was studied and solution proposed
 4. More research is needed to study possibility of use in physical analysis the shower shape cuts .

Acknowledgments:

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