



Agreement KE4082/TE : ADDENDUM No. 2

to

FRAMEWORK COLLABORATION AGREEMENT KN3369

between

THE EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH (CERN)

and

THE WROCLAW UNIVERSITY OF SCIENCE AND TECHNOLOGY (WUST)

concerning

**Collaboration between CERN and WUST in the matter of
the consolidation of the LHC Dipole Diodes during LS2**

The DISMAC Project

Welcome (back) presentation

J.Ph. Tock (TE-MS)



➤ Introduction

➤ DISMAC :

Diodes Insulation & Superconducting MAgnets Consolidation

➤ Scope

➤ Organization chart

➤ ***Your contribution***

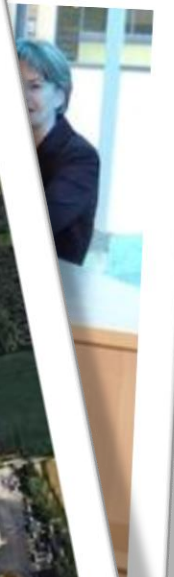
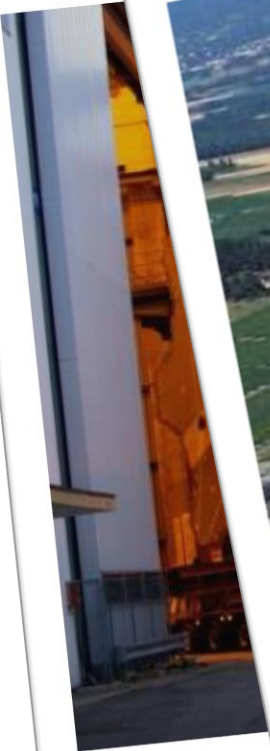
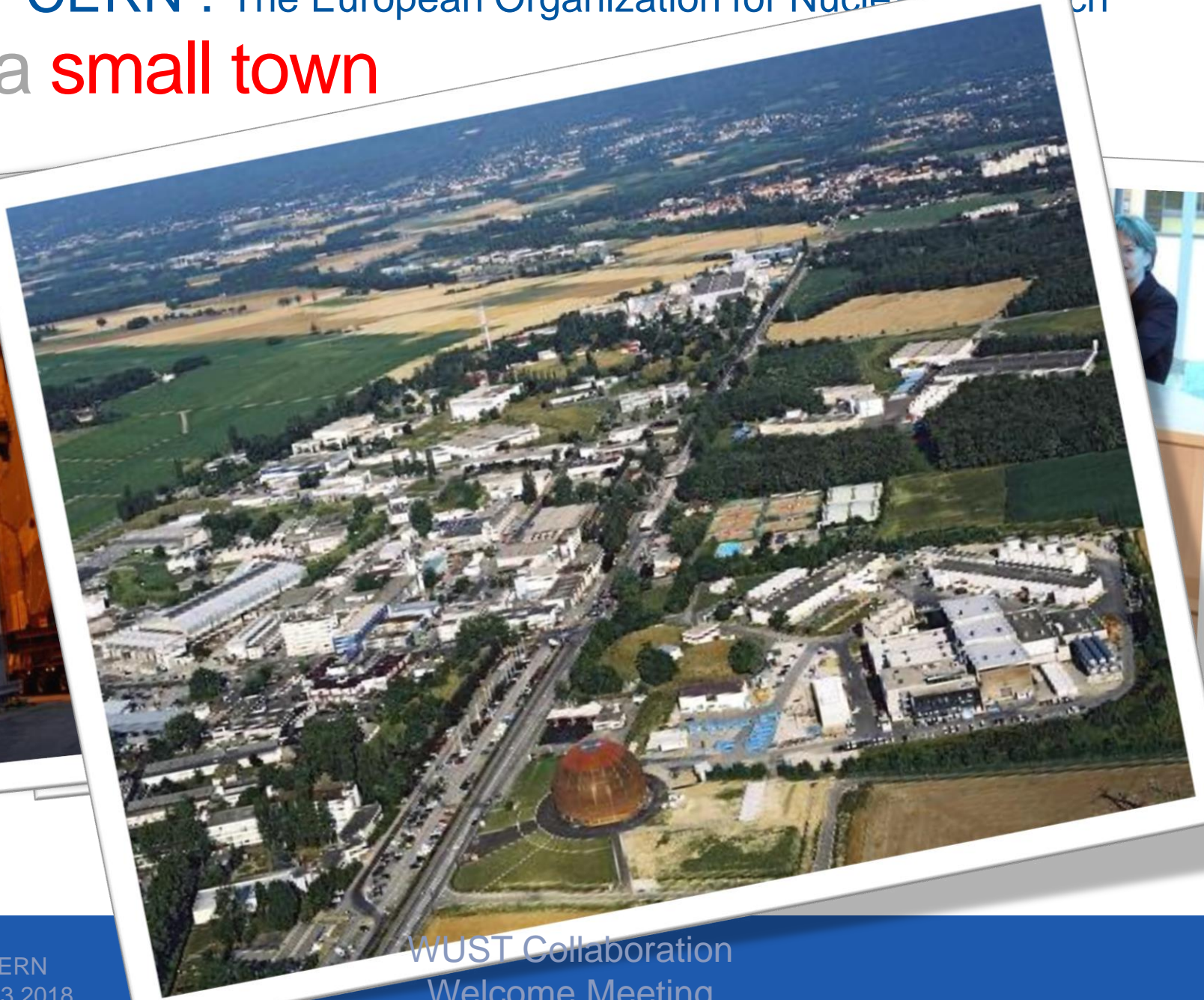
➤ Mock-ups / Training

➤ Schedule

➤ Conclusions

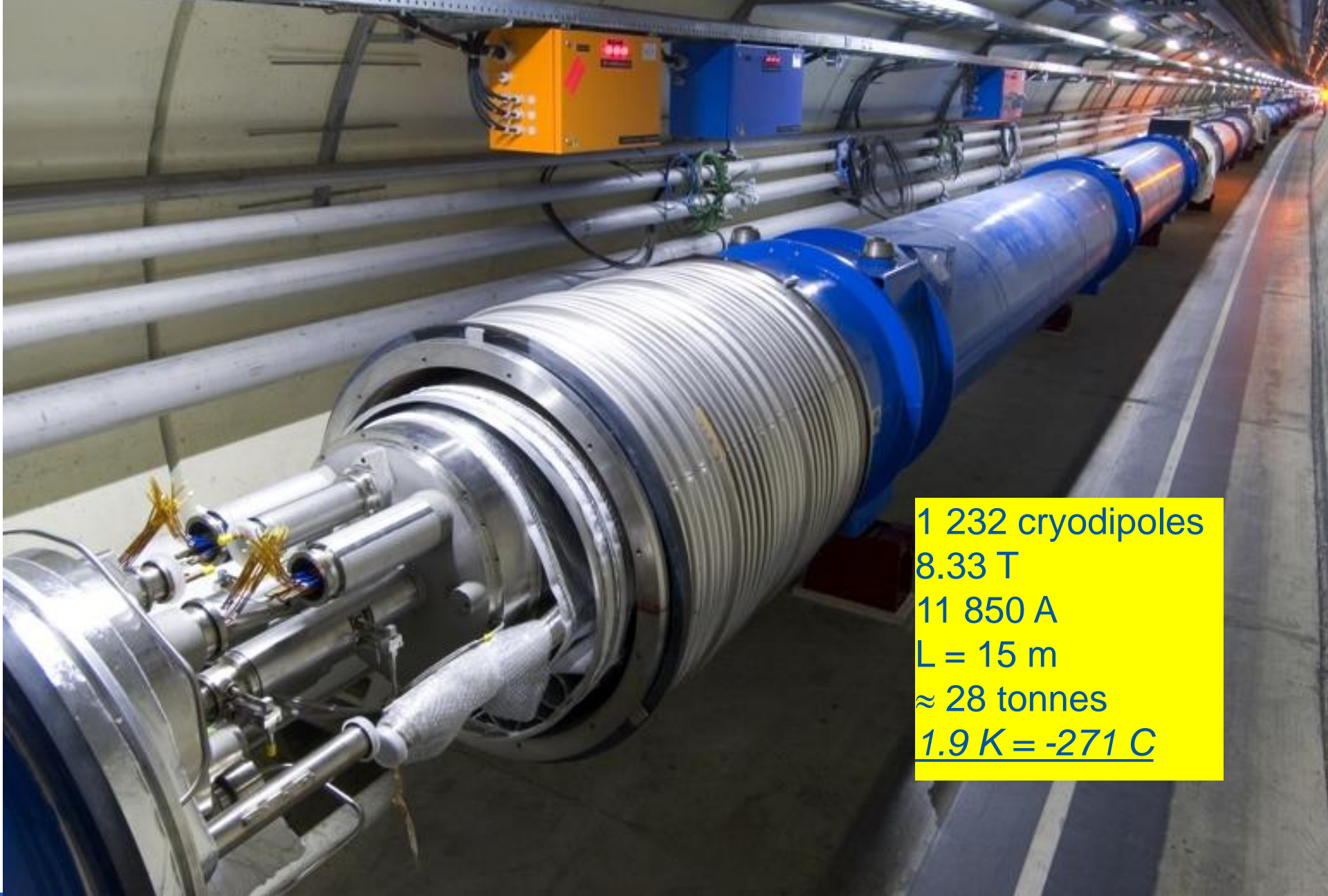
CERN : The European Organization for Nuclear Research

Like a **small town**



CERN
18.03.2018

WUST Collaboration
Welcome Meeting



1 232 cryodipoles
8.33 T
11 850 A
L = 15 m
≈ 28 tonnes
1.9 K = -271 C

Directorate

Director-General

Appointed by Council, usually for five years, **the Director-General manages CERN**. A directorate assists the Director-General, who proposes its members to Council. The Director-General reports directly to the Council, and can also propose any adjustment deemed necessary to meet the evolving needs of the research programme.

[Fabiola Gianotti](#)

Director for Accelerators and Technology

[Frédéric Bordry](#)

Director for Research and Computing

[Eckhard Elsen](#)

Director for Finance and Human Resources

[Martin Steinacher](#)

Director for International Relations

[Charlotte Warakaulle](#)

The biographies are available on [this page](#).

Heads of departments

Beams	Paul Collier
Engineering	Roberto Losito
Experimental Physics	Manfred Kramer
Finance and Administrative Processes	Florian Sonnemann
Human Resources	James Purvis
Industry, Procurement and Knowledge Transfer	Thierry Lagrange
Information Technology	Frédéric Hemmer
Site Management and Buildings	Lluís Miralles
Technology	José Miguel Jiménez
Theoretical Physics	Gian Francesco Giudice

The screenshot shows the top navigation bar of the CERN website. It includes a search bar, a list of navigation links (CET, HRT, APT, EDMS, JMT, FSU-EDMS, IMPACT, ServiceNow, CERN, Google, Classement ATP, LeSoir, LS2C, OutWeb, Google), and a 'Sign in' button. Below the navigation bar, there is a 'USEFUL CONTACTS' section with emergency and service numbers. A 'JUMP TO SECTION' menu is visible on the right side, listing various website sections. A purple arrow points to the 'CERN's governance' link in the navigation menu.

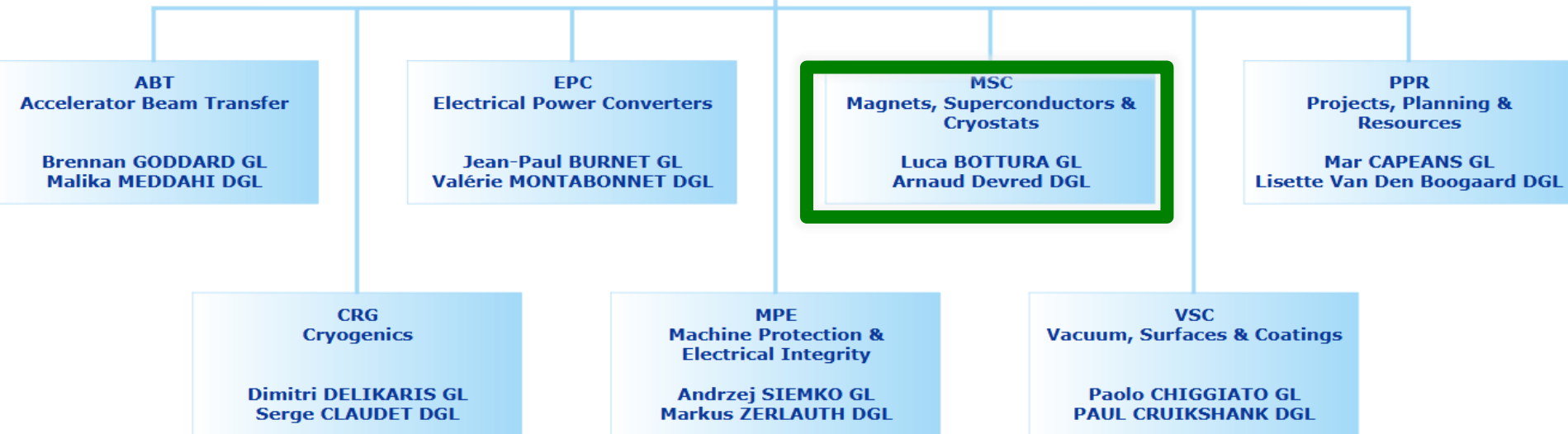
TECHNOLOGY DEPARTMENT

Also LS2 coordinator
(CERN-wide)

José Miguel JIMÉNEZ Head of Department

Thomas Otto Departmental Safety Officer

Also DISMAC Safety officer



MARCH 2019

Magnets, Superconductors & Cryostats

Staff Members

Group Leader L. BOTTURA

Deputy Group Leader A. DEVRED

Group Leader Office:

L. BOTTURA
G. DE RIJK
A. DEVRED
J.Ph. TOCK
E. TODESCO
D. TOMMASINI

Secretariat:

C. HERVET
M. GONZALEZ TORRES

Quality Assurance

Coordinator A. DEVRED
Deputy Coordinator R. PRINCIPE

Correspondent:

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MDT A. MUSSO
MNC R. LOPEZ
CMI M. STRUIK
TF O. DITSCH
SCD S. HOPKINS

Cryostats & Machine Integration
CMI

V. PARMA

A. BASTARD
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Y. LECLERCQ
M. SOUCHET
M. STRUIK
J.Ph. TOCK
A. VANDE CRAEN
L. WILLIAMS

Large SC Magnet Facility
LMF

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D. ETIEMBRE
R. FAES
L. FAVIER
A. FOUSSAT
L. GRAND-CLEMENT
J.M. HUBERT
F. LACKNER
C. LOPEZ
S. LUZIEUX
M. POZZOBON
H. PRIN
R. PRINCIPE
F. SAVARY
C. SCHEUERLEIN
S. TRIQUET

SC Magnet Design & Technology
MDT

G. DE RIJK

N. BOURCEY
S. CLEMENT
D. COTE
C. FERNANDES
P. FERRACIN
R. GAUTHIER
S. IZQUIERDO BERMUDEZ
G. KIRBY
G. MAURY
J. MAZET
A. MUSSO
J. PEREZ
F. PINCOT
P. RIZZO
D. SCHOERLING
S. SEQUEIRA LOPES
E. TODESCO

Magnetic Measurements
MM

S. RUSSENSCHUCK

R. BELTRON MERCADILLO
M. BUZIO
R. CHRITIN
G. DEFERNE
O. DUNKEL
L. FISCARELLI
J. GARCIA PEREZ
D. GILOTEAUX
C. PETRONE
T. ZICKLER

Magnets Normal Conducting
MNC

D. TOMMASINI

J. BAUCHE
D. BODART
P. CATHERINE
A. CRETIN
O. CRETTIEZ
M. DUMAS
D. GERARD
R. LOPEZ
A. NEWBOROUGH
G. PERRIN-BONNET
A. RUSSO
P. SCHWARZ
P. THONET

Superconductors & Devices
SCD

A. BALLARINO

C. BARTH
A. BONASIA
B. BORDINI
A. CARLON ZURITA
P. DENIS
J. FLEITER
A. GHARIB
S. HOPKINS
A. JACQUEMOD
M. MALABAILA
G. PEIRO
P. RETZ
D. RICHTER

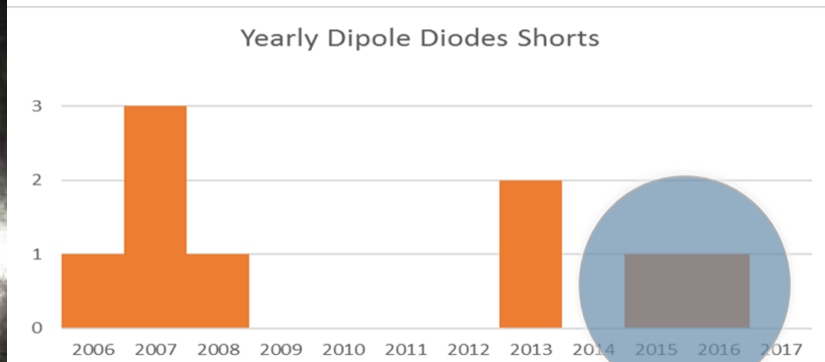
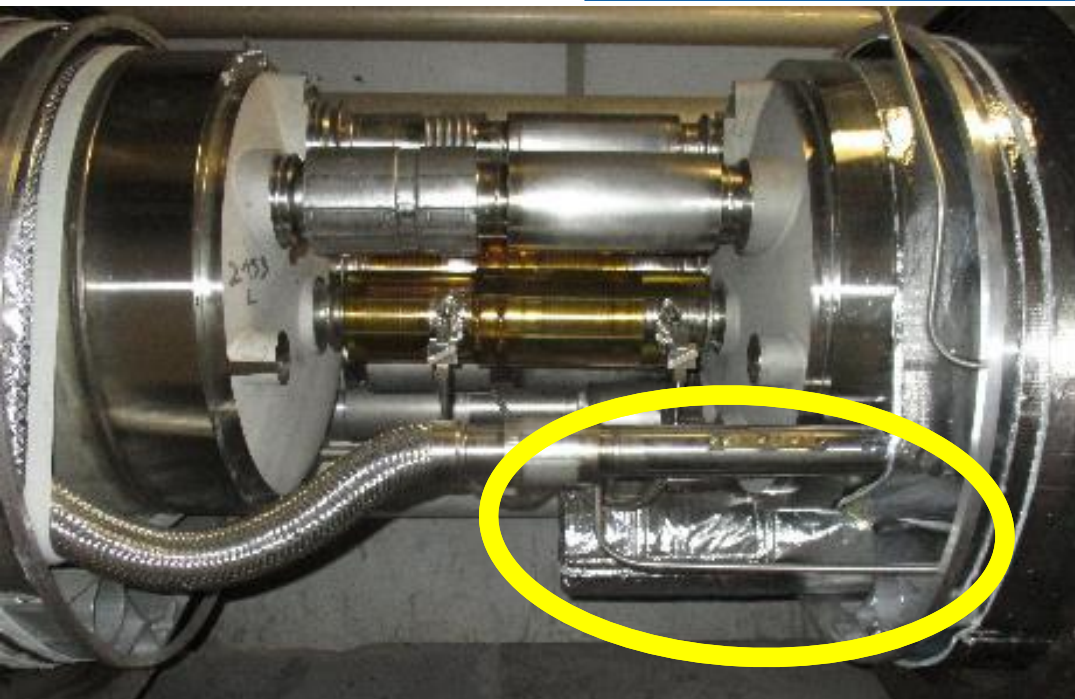
Superconducting Magnet Test Facilities
TF

M. BAJKO

H. BAJAS
M. CHARRONDIERE
V. DESBIOLLES
O. DITSCH
J. FEUVRIER
C. GILOUX
G. NINET
P. VIRET
G. WILLERING

Also DISMAC
Training Manager

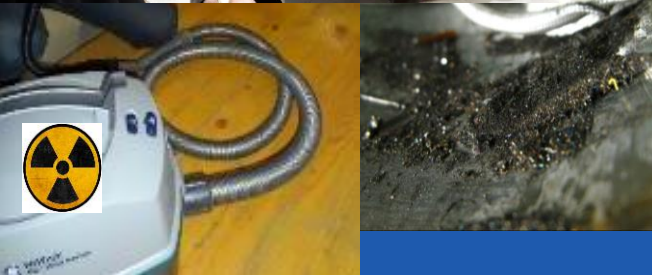
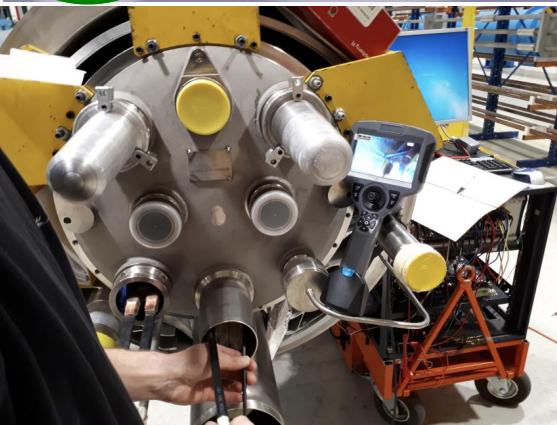
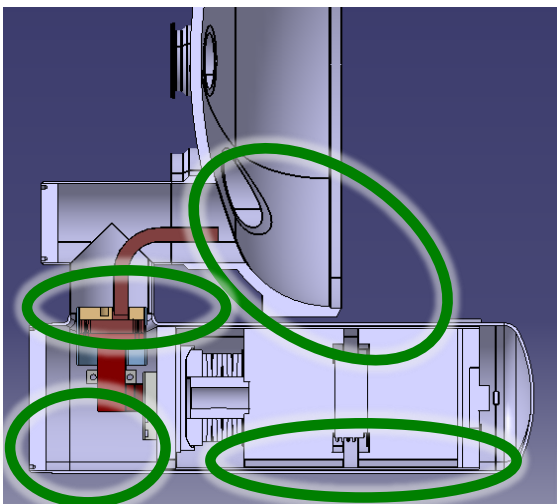
DISMAC : The scope



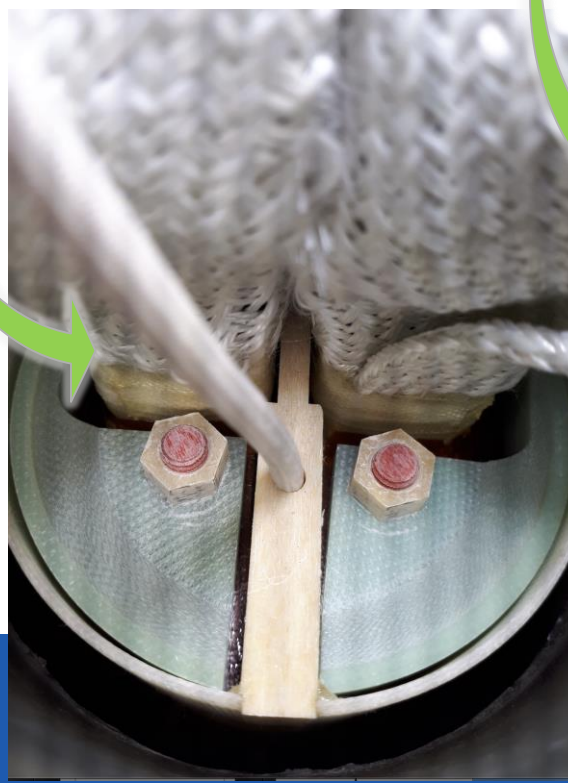
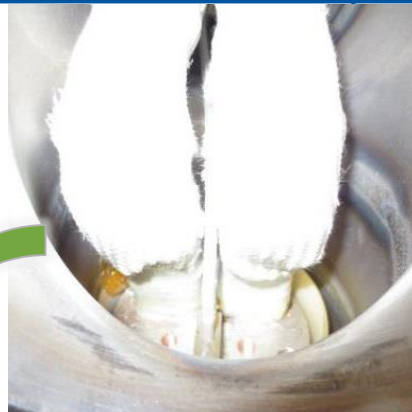
The goal after LS2 is to reach **14 TeV**
This requires powering / training the magnets
This is too risky without having consolidated
the diodes insulation hence the DISMAC
project

TECHNICAL SOLUTION : 3 main actions

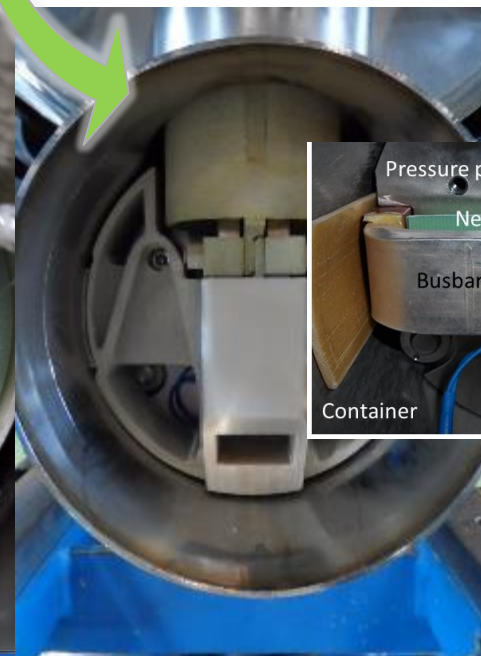
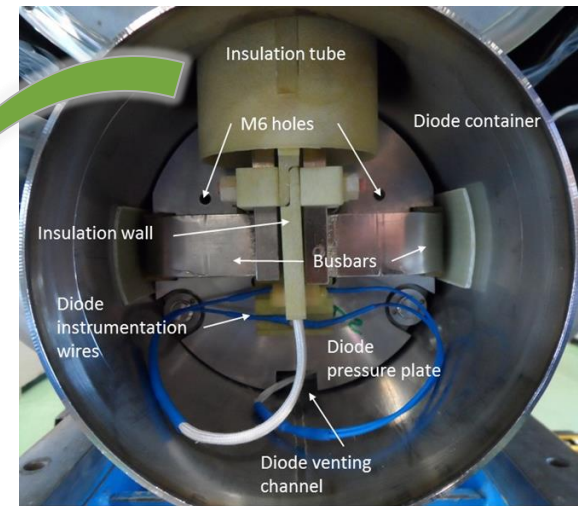
1 Removal of accessible (metal) debris



2 Installation of optimised half-moon insulation pieces

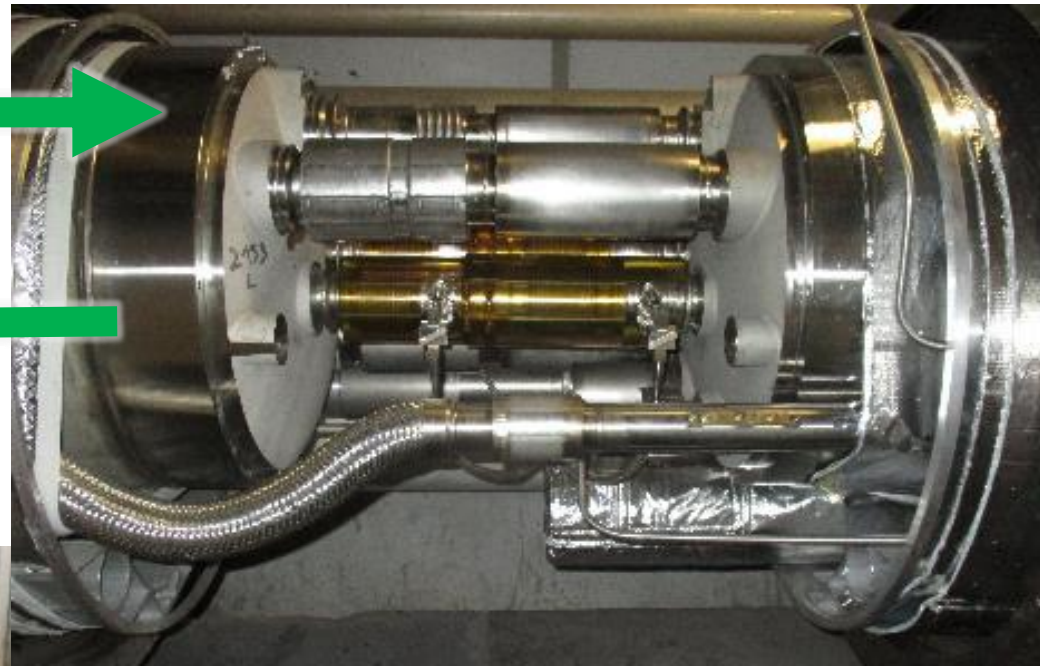


3 Insulation of diodes bare busbars



WUST contribution to DISMAC

Opening and reclosure of >1300 interconnections

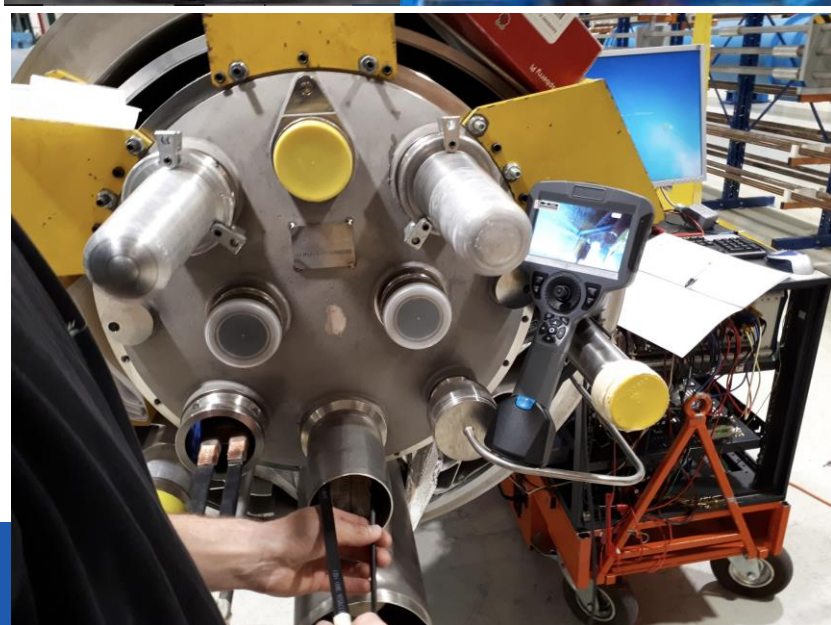
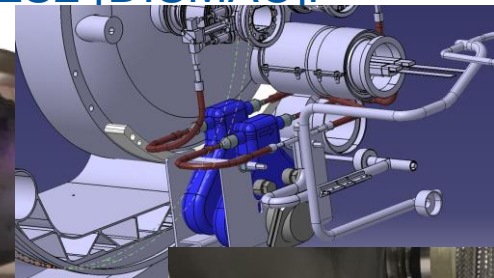
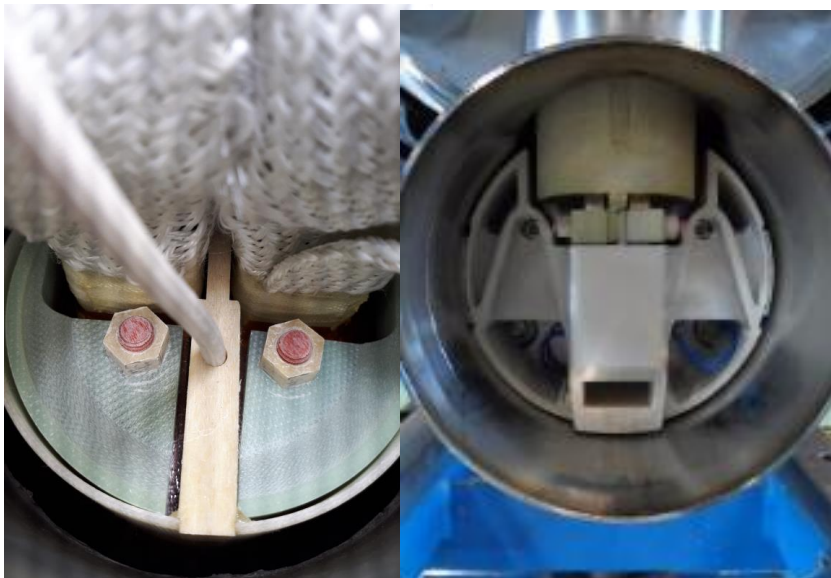


CERN
18.03.2018

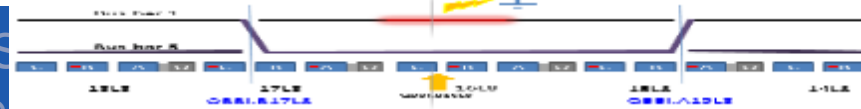
WUST Collaboration
Welcome Meeting

Not only diodes ...

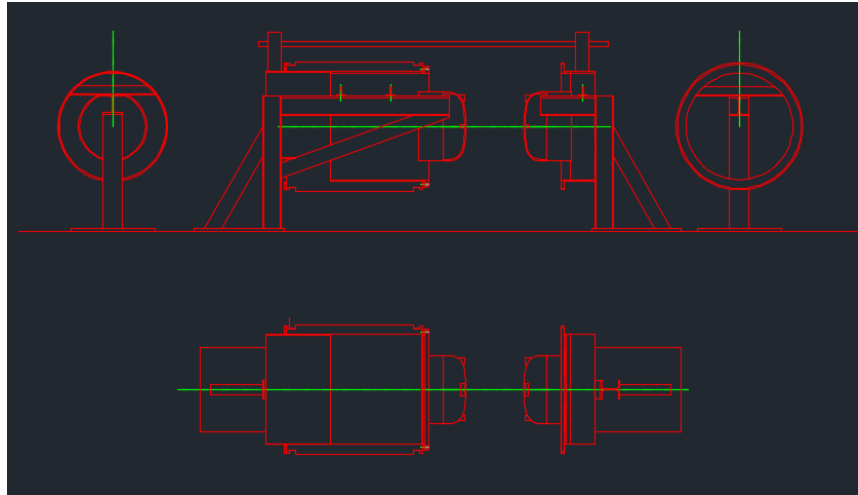
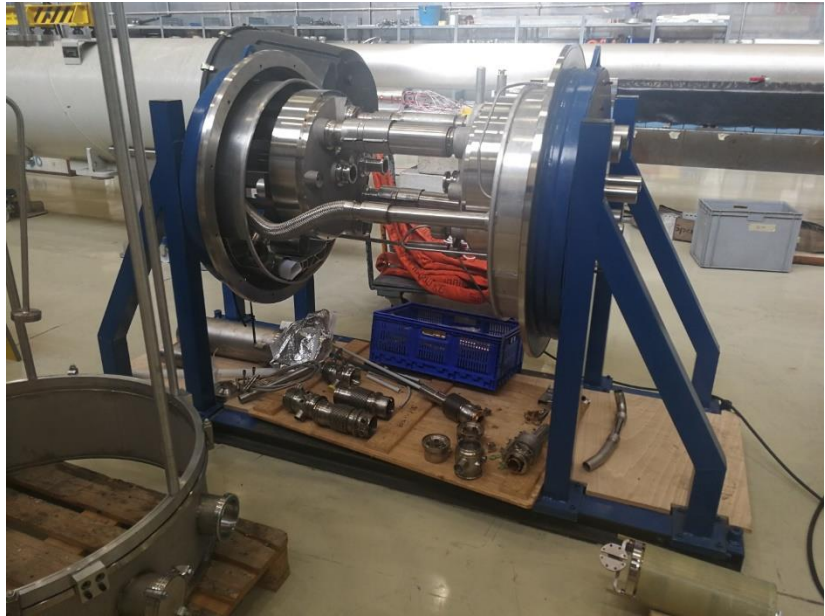
All the consolidation of the LHC superconducting magnets during LS2 [DISMAC].



Non conformities



Mock-ups / Training

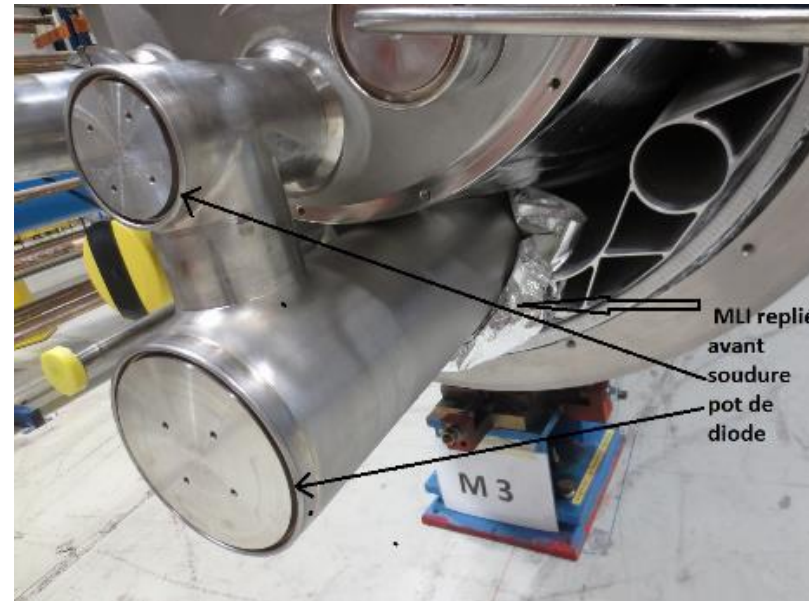


Mock-ups / Training

Training and **CERTIFICATION** on mock-ups before intervening in the tunnel is mandatory and of utmost importance



Most of you are experienced 😊
Beware there are differences



DISMAC: J.Ph. TOCK

Project Office : Logistics, Planning, Safety, Radioprotection, Budget

C Adoriso, M. Bednarek, M Bernardini, R Faes, M Gonzalez Torres, S Le Naour, M Pojer, T Otto [DISMAC PSO], Y Pira, L Van Den Boogaard, E Vergara

Technical Advisor
D Tommasini

Work Site Coordination
M Pojer(*)

Budget Officer
L VD Boogaard

Quality Assurance Manager
A Devred
T Zickler

(*) : Deputy

BLM
C Zamantzas

SIT
S Le Naour
N Bourcey

CLEM
Ph Denis

DISCOQC
D Schoerling

CWICQC
G Arnau

OPCLIC
L Ponce
A Bastard
A Jacquemod

SPQC
C.Scheuerlein

ICIT
C Duclos
M Strychalski

Audits
S. Russenschuck

LTIC
J Perez Espinos

EIQA
G D'Angelo

CRIM
N Vauthier

CWIC
G Favre
P Freijedo Menendez

DISCO
M Pojer
L Grand Clement

IC : InterConnection
BLM : Beam Loss Monitors
CRIM : CRYogenics InstruMentation
DISCO : Diode InSulation Consolidation
ICIT : InterConnection Inspection Team
OPCLIC : OPen & CClose Ics
SIT : Special Interventions Team

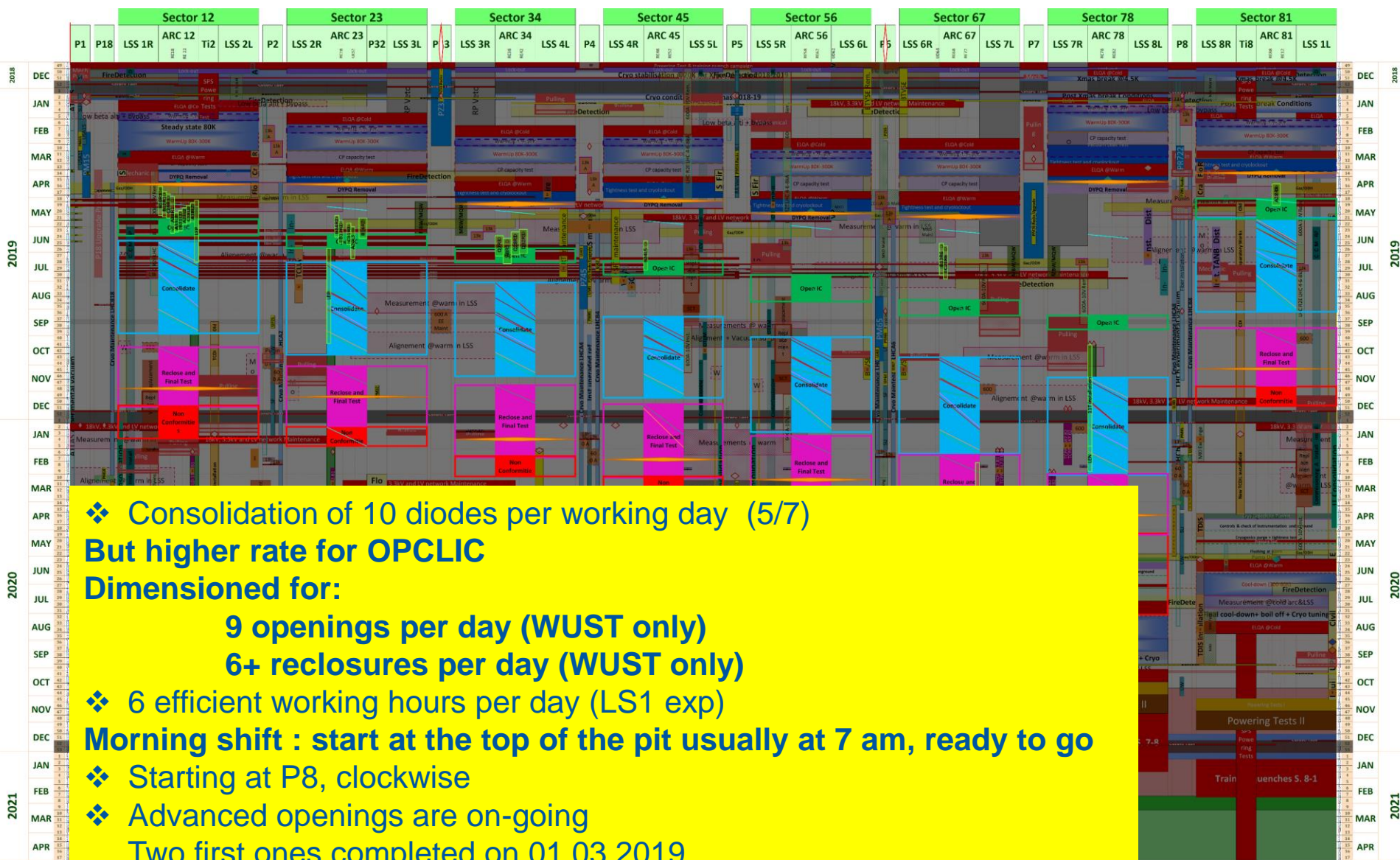
QC :Quality Control
CLEM : Current LEads Maintenance
CWIC : Cutting and Welding ICs
EIQA : Electrical Quality Assurance
LTIC : Leak Tests on ICs
SPQC : SPlices QC

A Name : Work Package / QC Leader

A Nothername : Work Package / QC Deputy

15.03.2019

LHC-LS2: DISMAC



❖ Consolidation of 10 diodes per working day (5/7)

But higher rate for OPCLIC

Dimensioned for:

9 openings per day (WUST only)

6+ reclosures per day (WUST only)

❖ 6 efficient working hours per day (LS1 exp)

Morning shift : start at the top of the pit usually at 7 am, ready to go

❖ Starting at P8, clockwise

❖ Advanced openings are on-going

Two first ones completed on 01.03.2019

❖ Series openings for diodes consolidation to start 2nd of May-19

NEXT STEPS (1/2)

Feb-2019

Advanced openings for special interventions

Training and certification
Final rehearsals

1st March 2019: First Interconnection opening
IC QBBI.A30L8 sector 78
DISMAC project



Participation of several teams and groups (OPCLIC [TE-MS], BLM [BE-BI], CRIM [TE-CRG], ICIT [TE-VSC], PO [BE-OP]) including collaborators from NTUA (National Technical University of Athens) and WUST (Wroclaw University of Science and Technology)



Mar-2019

Apr-2019

May-2019

- Opening of 1st interconnection for diode consolidation

NEXT STEPS (2/2)

May-2019

- Opening of 1st interconnection for diode consolidation



4

Opening of 1st IC in sector 81: Beg May-19
Closing of last IC in sector 78: Summer-20

6

Working day starts at the top of the lift
Temporary building at every point containing:
canteen, cloakroom, meeting rooms, toilets

Early start (sometimes at 6 am, usually around 7 am) to ensure a complete working day (6 am to 3 pm)
9 hours including a one-hour lunch break

3

7



2

1

8

Sum 2019

- Quality Assurance Review

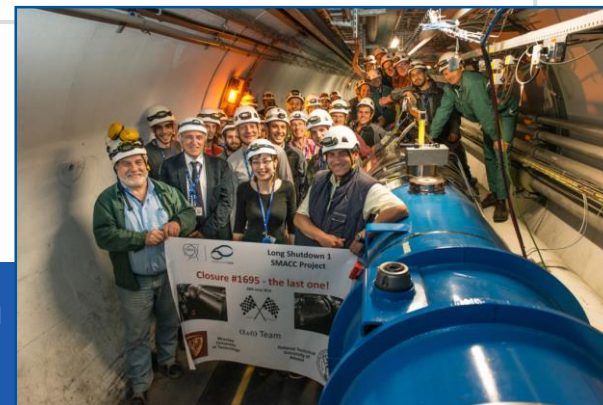
- Reclosure of 1st interconnection

End-2019

- Completion of the 1st sector

Sum 2020

- Reclosure of the last interconnection



The "Dream" WUST team



Jacek	Muszynski	Team Leader
Pawel	Czubaszek	Deputy Team Leader
Jan	Garbowski	
Maciej	Nowak	
Pawel	Czarnecki	
Pawel	Herda	
Jakub	Osieleniec	
Konrad	Branowski	
Wieslaw	Panfil	
Wladyslaw	Krupa	
Wojciech	Tuduj	

Your favourite contacts

DISMAC

L Ponce
A Bastard
A Jacquemod

AOB

J Muszynski
MSC secretariat

CONCLUSIONS

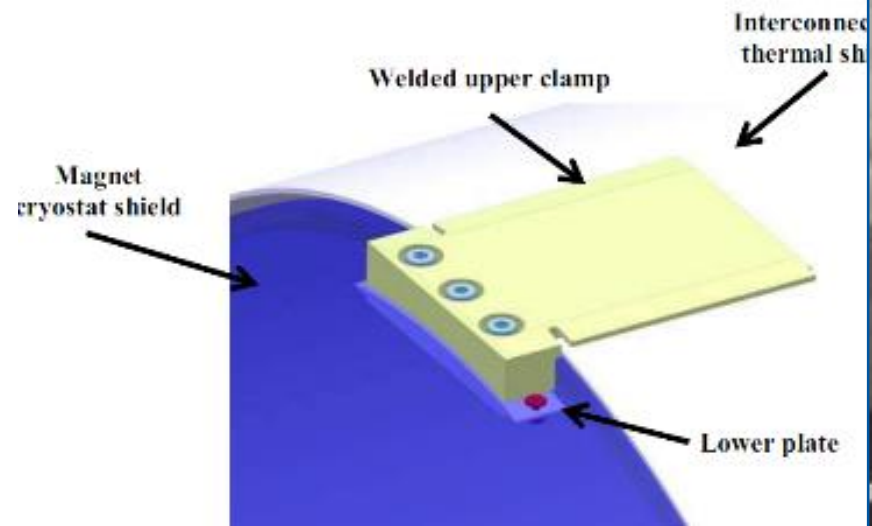
- **DISMAC and especially your contribution are necessary :**
 - to increase safely the LHC energy and**
 - to open doors towards discoveries**
- **We are happy to welcome you in this endeavour**
- **We are confident that success is at the end of the tunnel**

Safety > Quality > Schedule



www.cern.ch

Experience from SMACC LS1



New thermal shield design, removing the necessity of grinding

CMAC Recommendation

- Perform a quantitative risk analysis of the impact of potential problems caused by magnet training *[and operation]* and develop a mitigation plan. Study the possibility to (remove debris in all magnets, to clean and) better insulate the diode boxes and establish the necessary time and resources required to do it

Beam energy : **Run 2 @ 13 TeV c.m.**

NO change of beam energy in 2017 and 2018

Goal is to prepare the LHC to run at 14 TeV during Run 3.

Preference to make the change in energy in a single step.

Study how to reinforce the insulation (and to clean) during LS2 the electrical part connecting the dipole bypass diode.

Powering tests before and during LS2 should be defined

Working group was set up after Chamonix'17 workshop:

How ?, How long ?, How much ?