

MuPix and ATLASpix Architectures and Results

Vertex 2019 Workshop

Lopud Island, 14.-18. October, 2019



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on behalf of the Mu3e and ATLAS HV-CMOS collaborations



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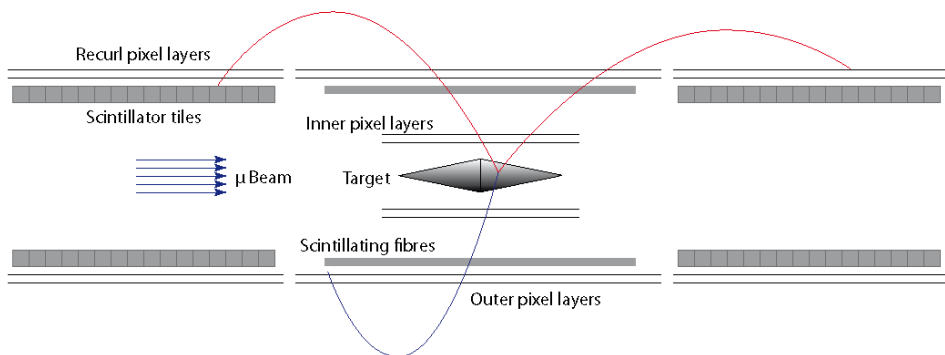
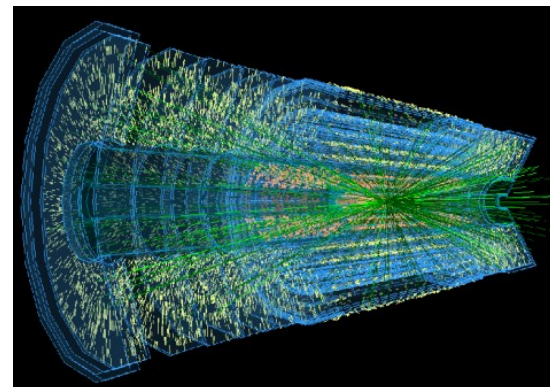
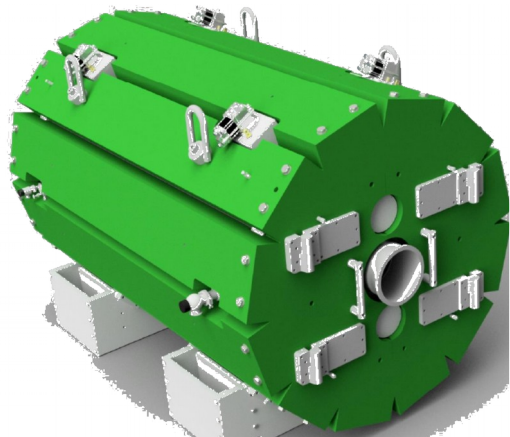
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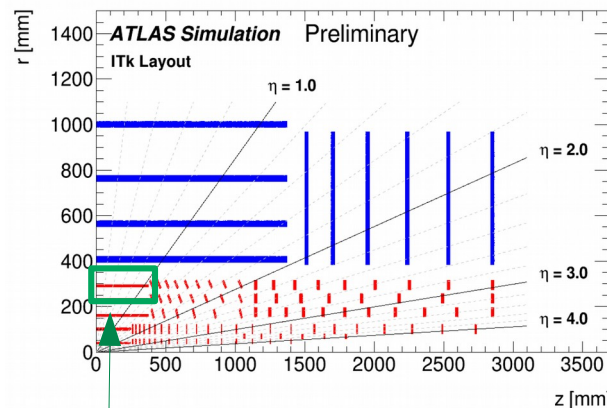
MuPix for Mu3e

&

ATLASpix for ATLAS



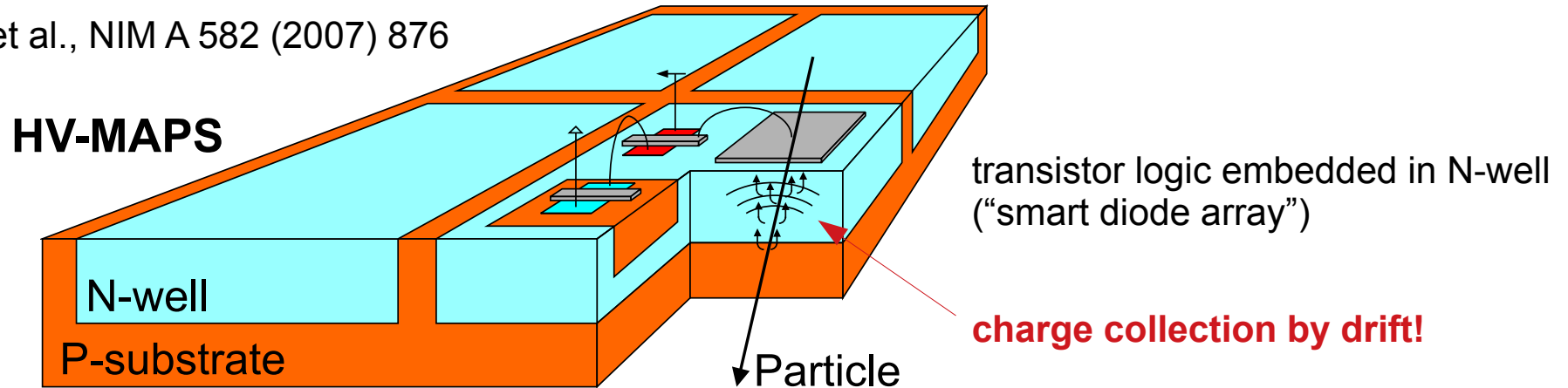
- Search for $B(\mu^+ \rightarrow e^+ e^+ e^-) < 10^{-15} - 10^{-16}$
- $10^8 - 10^9$ muon decays (tracks) per second
- see Mu3e talk by Frank Meier (Thursday)



- Multi-purpose Experiment @ LHC
- Alternative for ITK Pixel Tracker (HL-LHC)

High Voltage - Monolithic Active Pixel Sensor

L.Peric, et al., NIM A 582 (2007) 876

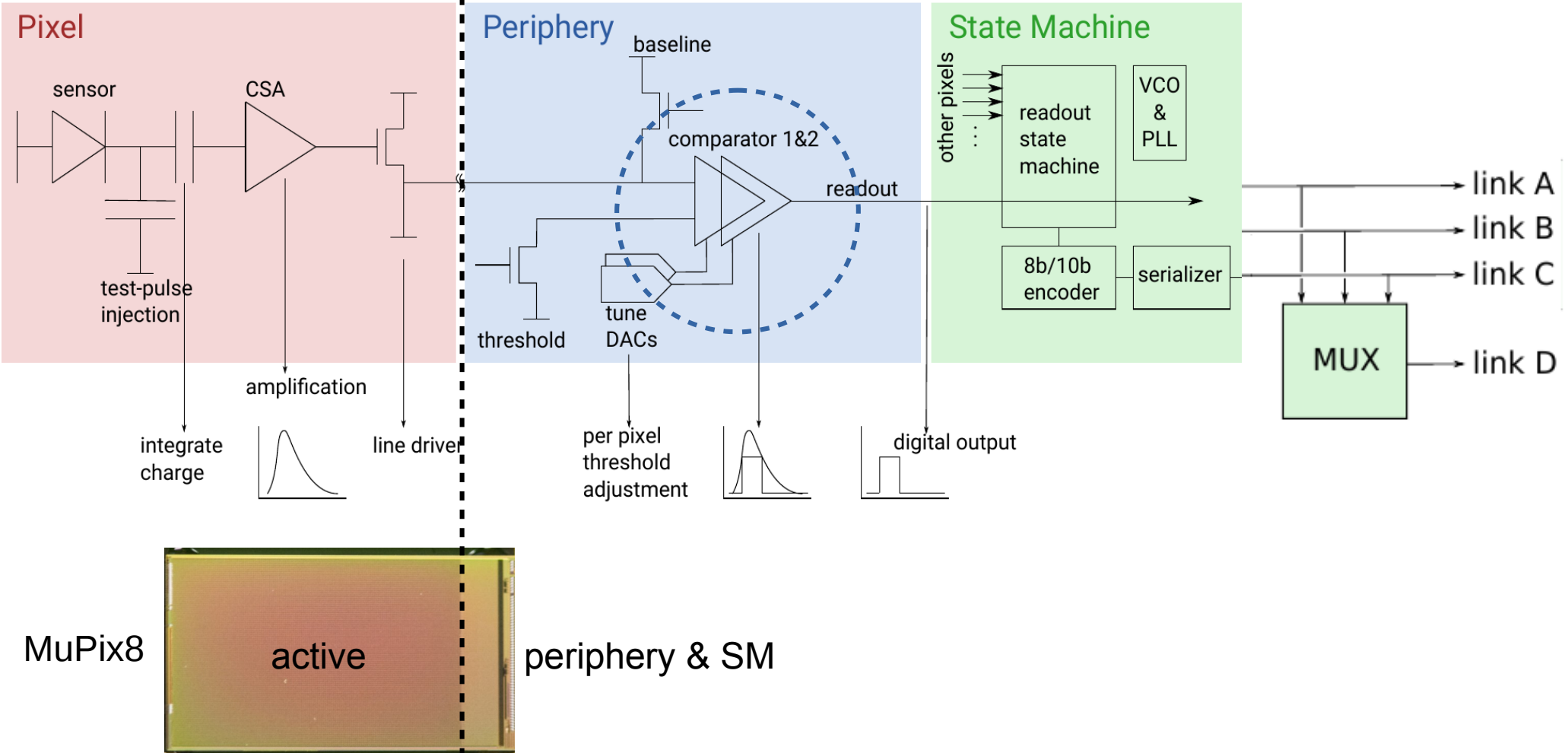


active sensor → **hit finding & digitisation & zero suppression & readout**

- low noise $O(50e)$ → **low threshold**
- small depletion region of $\leq 30 \mu\text{m}$ → **thin sensor $\sim 50 \mu\text{m}$**
- standard HV-CMOS (60 - 120 V) process → **low production costs**
- continuous and fast readout (serial link) → **high rate applications**

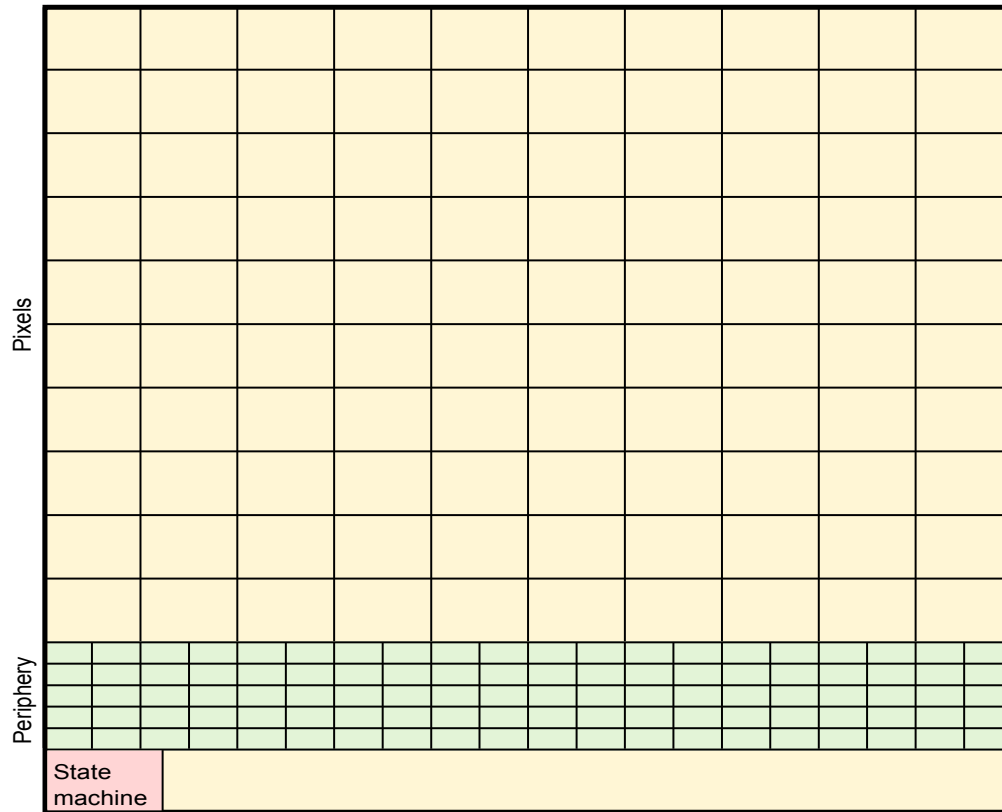
Example: Mupix8 Architecture

MuPix8



MuPix Chip Design

column drain RO



“real” cells

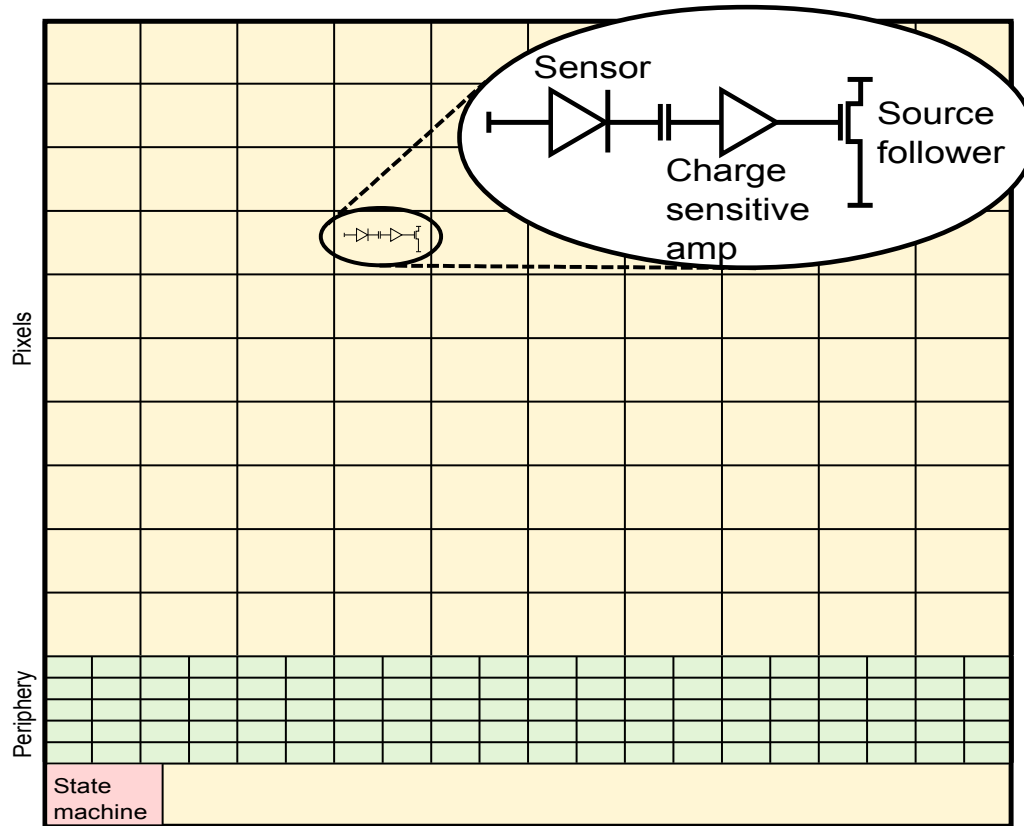
active pixel matrix

“mirror” cells

state machine
VCO, PLL, ...

periphery
(5-10% total area):

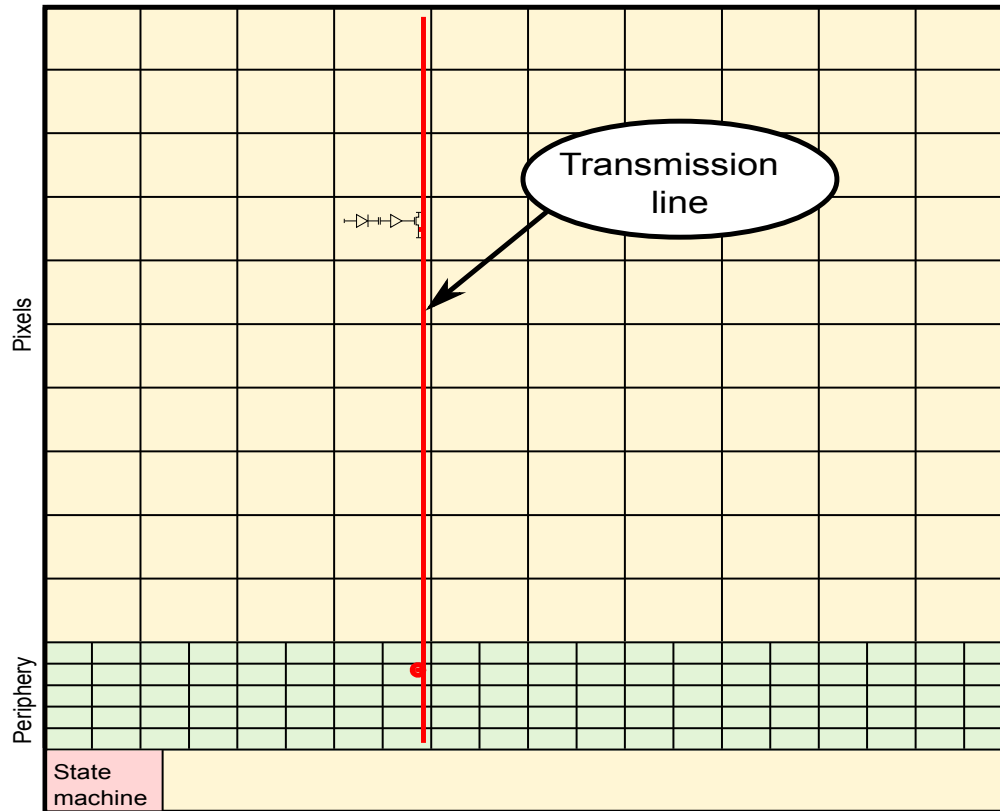
MuPix Chip Design



analog cell:

- reverse biased -85V
- charge sensitive amplifier
- source follower

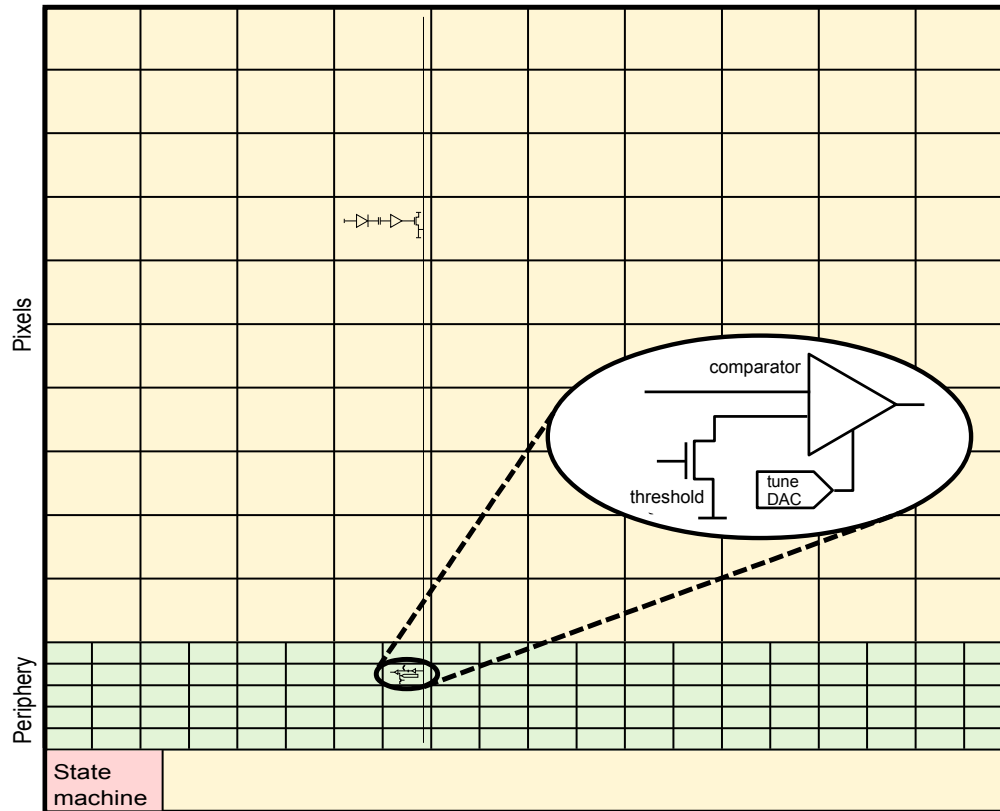
MuPix Chip Design



transmission line:

- send signal to corresponding mirror cell

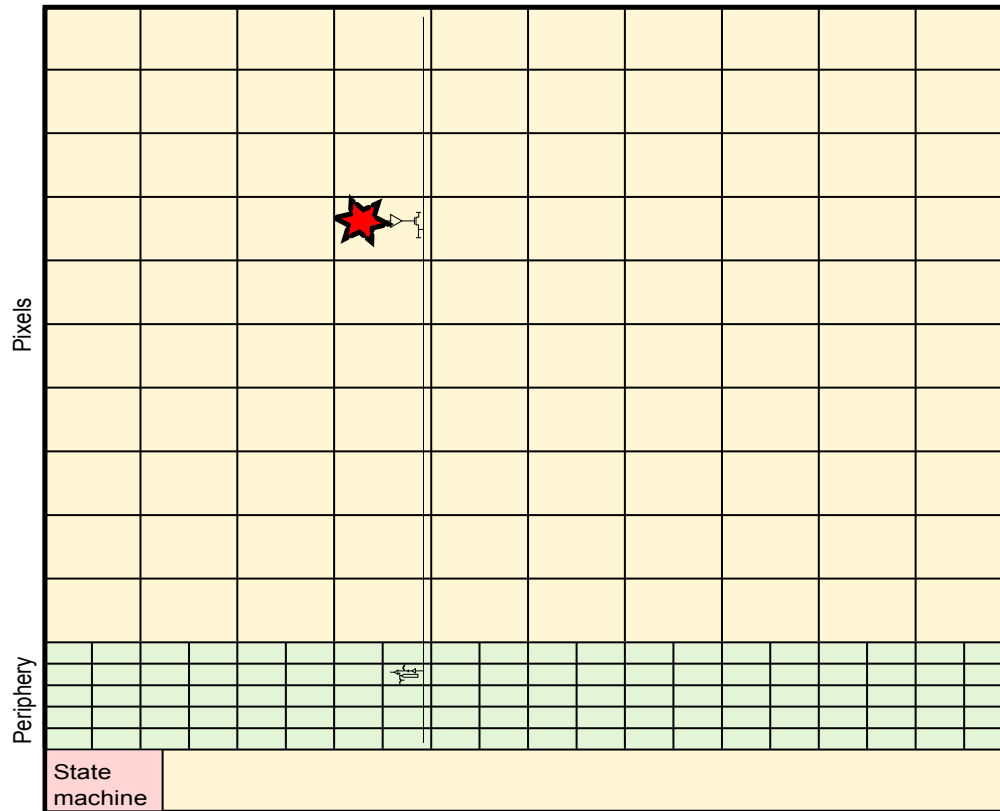
MuPix Chip Design



mirror cell:

- comparator for discrimination
- threshold and baseline by tuning DACs

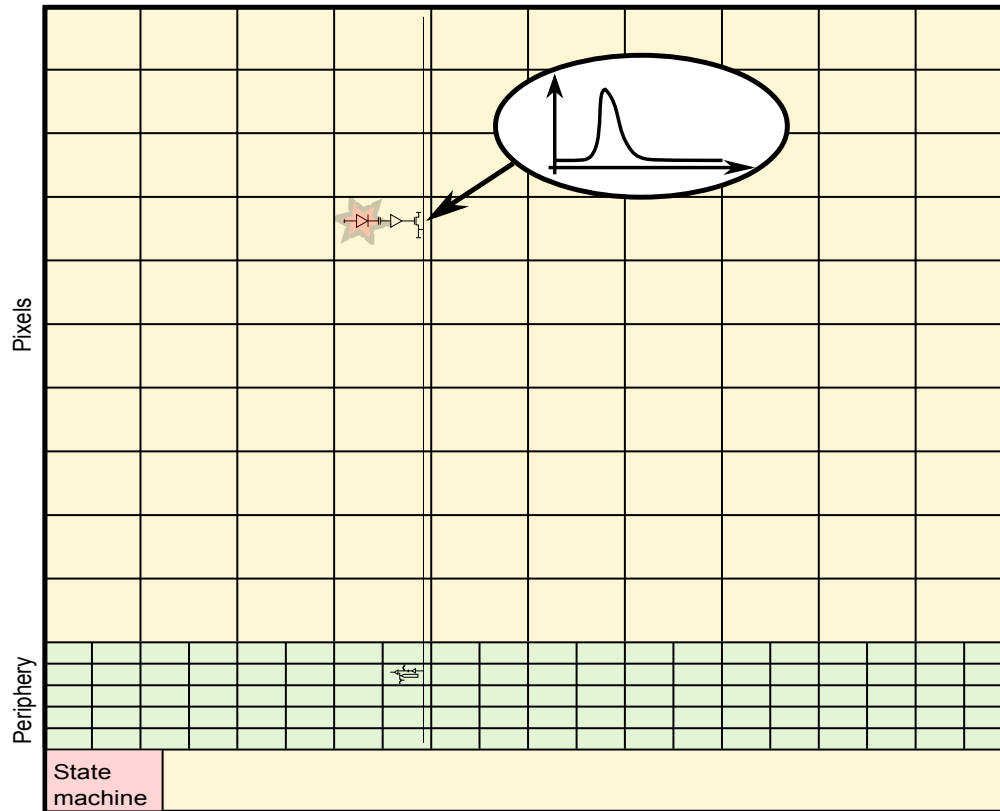
MuPix Chip Design



hit sequence:

- signal generation

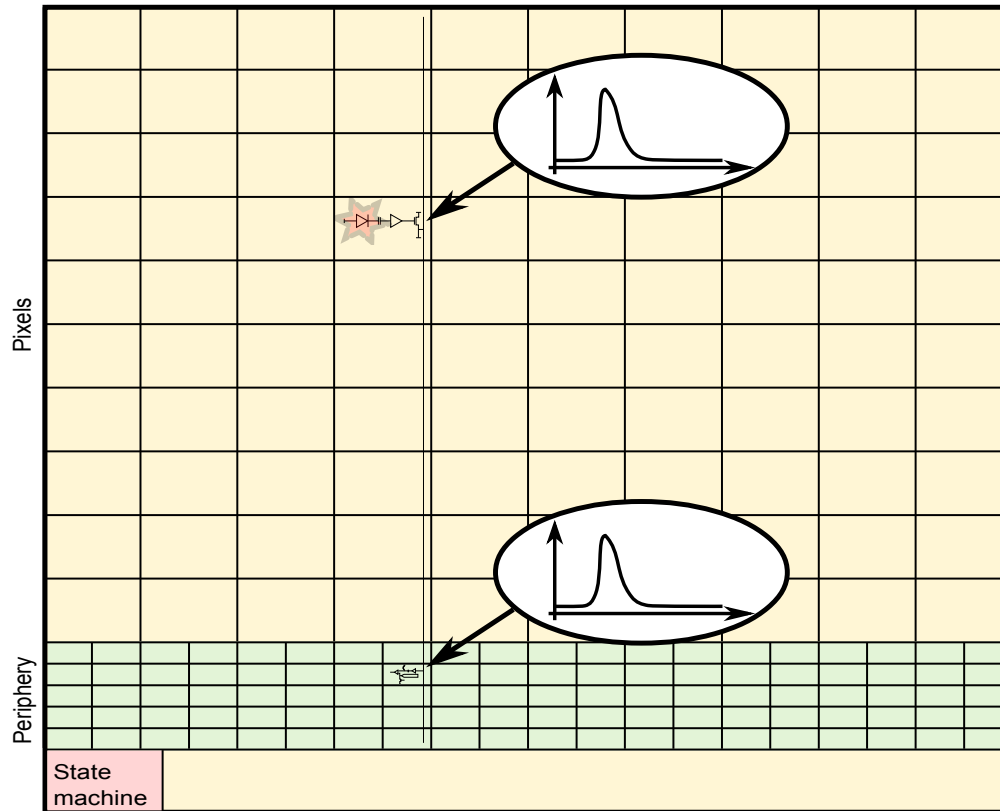
MuPix Chip Design



hit sequence:

- signal generation
- **amplification**

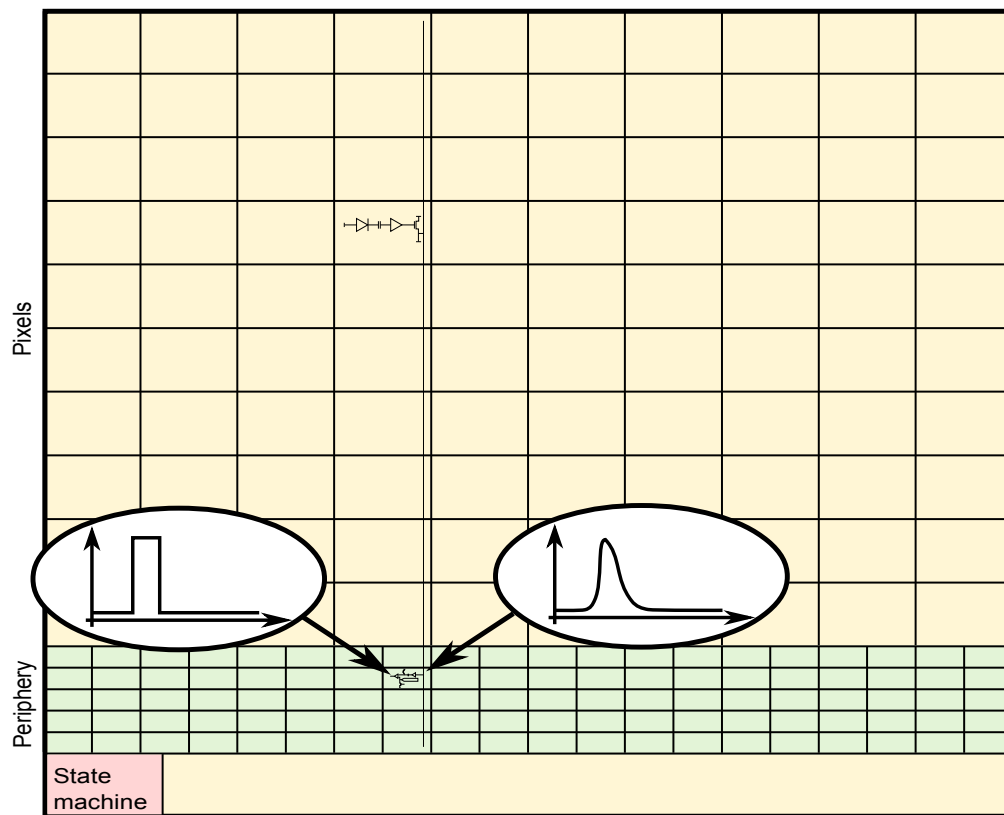
MuPix Chip Design



hit sequence:

- signal is generated
- charge amplified
- **received in mirror pixel**

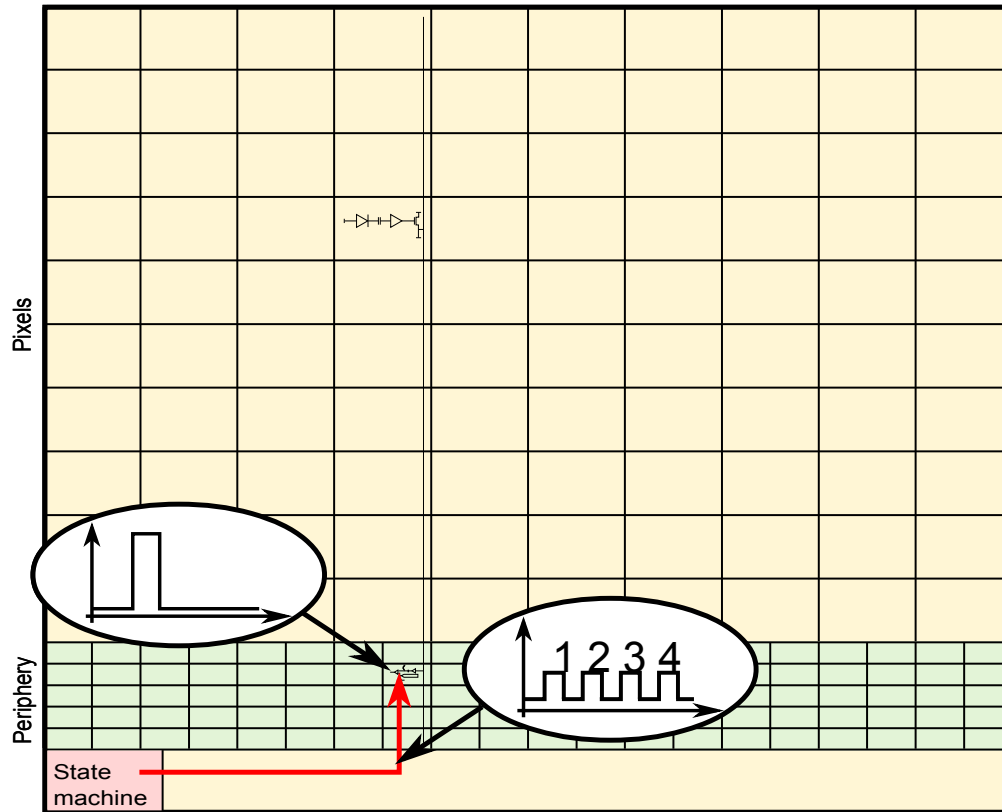
MuPix Chip Design



hit sequence:

- signal is generated
- charge amplified
- received in mirror pixel
- **discriminated**

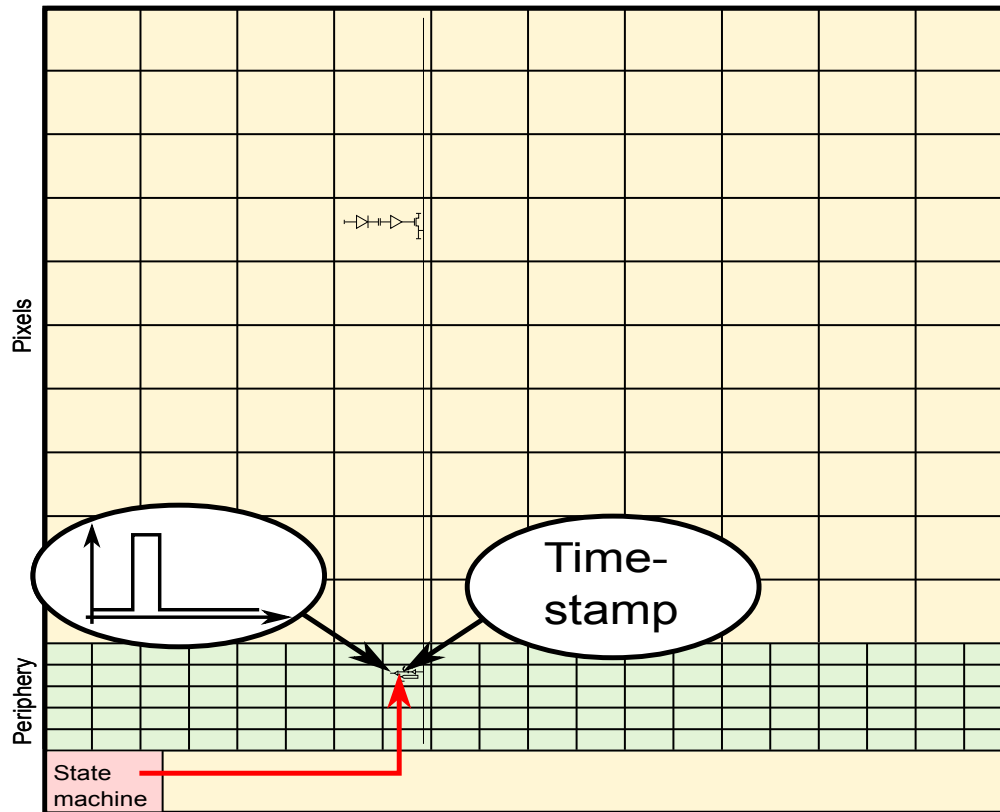
MuPix Chip Design



hit sequence:

- signal is generated
- charge amplified
- received in mirror pixel
- discriminated
- **scaler generated from clk**

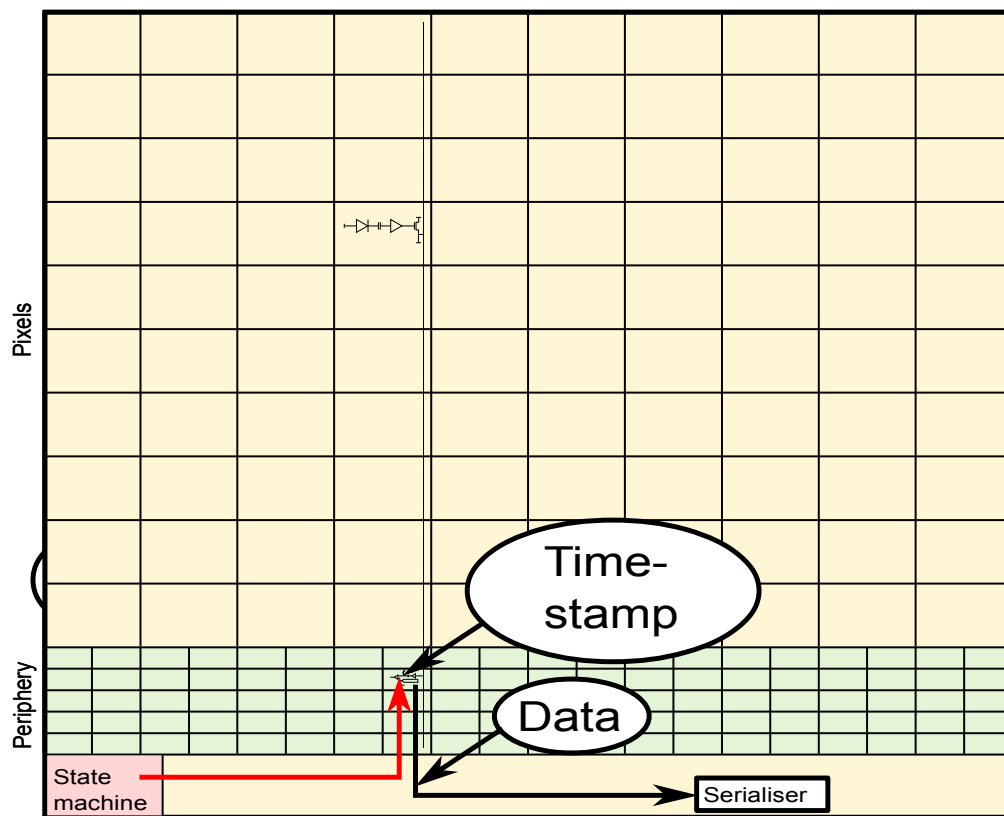
MuPix Chip Design



hit sequence:

- signal is generated
- charge amplified
- received in mirror pixel
- discriminated
- scaler generated from clk
- **timestamp generation**

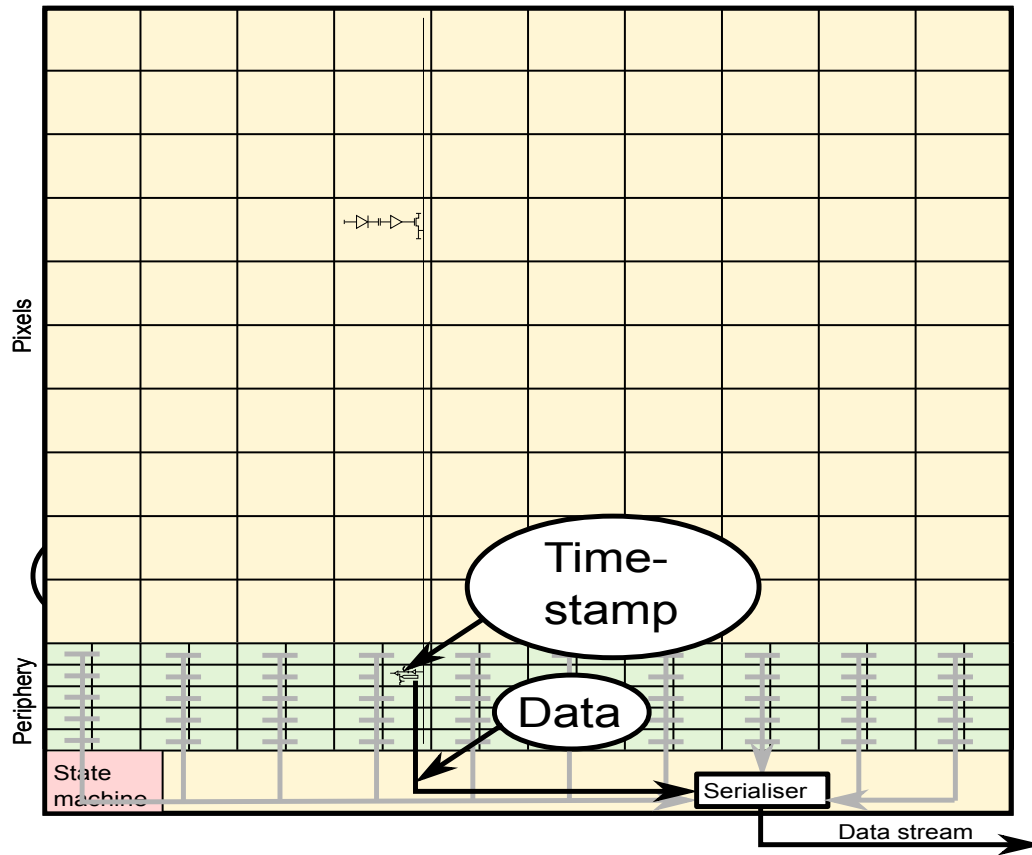
MuPix Chip Design



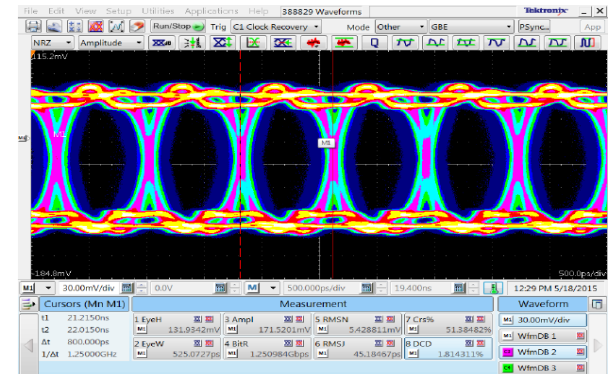
hit sequence:

- signal is generated
- charge amplified
- received in mirror pixel
- discriminated
- scaler generated from clk
- timestamp generation
- hit address and timestamp send to serializer

MuPix Chip Design



Finally, all detected hits are sent out via a serial link
1.25 -1.6 Gbit/s

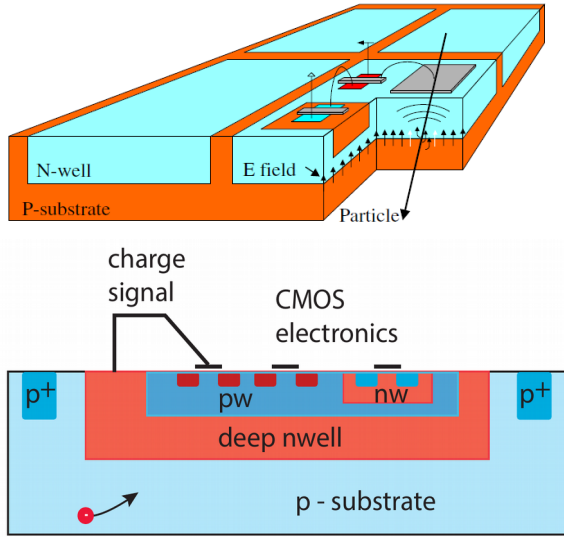


Eye diagram measured with Mupix prototype

Maximum readout rate is 33 Mhits/s per link

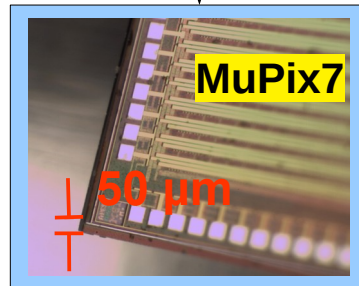
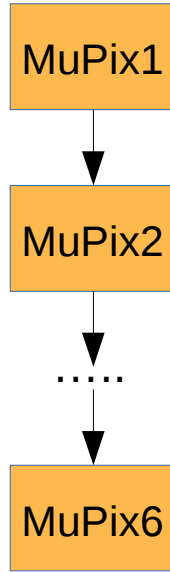
HV-MAPS Prototypes - History

I. Peric et al (2007)



Mupix7 was the first small scale prototype integrating all relevant features of a **fully monolithic chip** (VCO, PLL, state machine, ...)

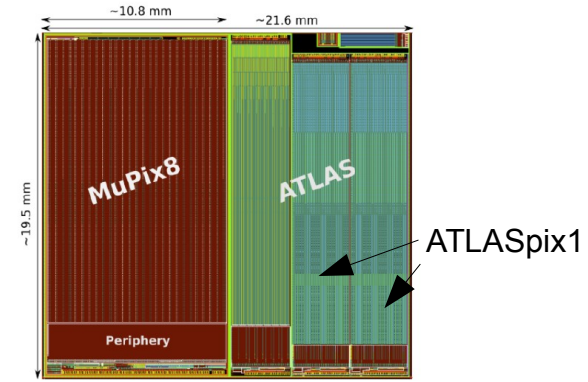
Mu3e-Experiment



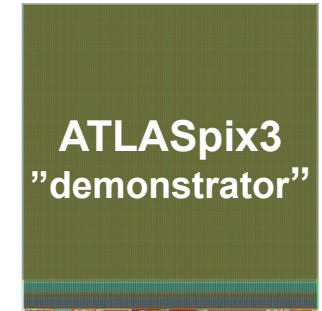
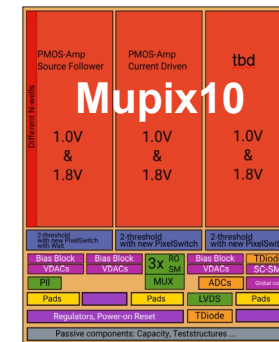
AMS H18 (IBM)

Mu3e & ATLAS (HL-LHC)

AMS AH18



TSI H18

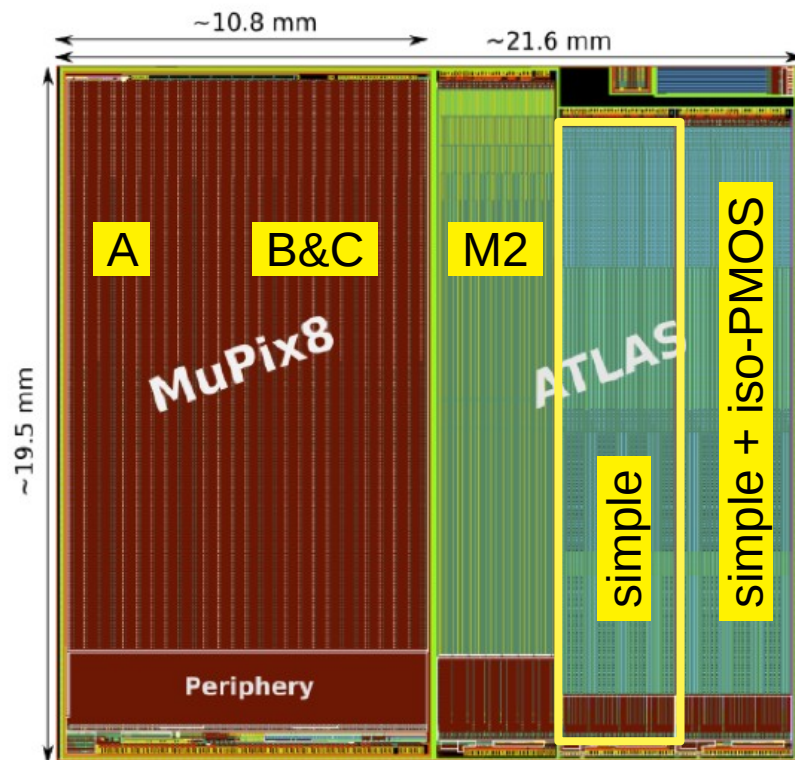


NEW!

MuPix8 & ATLASpix1

Mupix8

- pixel: $80 \times 81 \mu\text{m}^2$
- 200 rows x 48 cols
- amplifier in pixel cell
- **discriminators in periphery**
- 6 bit ToT
- state machine
- serial link up to 1.6 Gbit/s



ATLASpix

- pixel: $40 \times 130 \mu\text{m}^2$
- 400 rows x 25 cols
- amplifier in pixel cell
- **discriminators in active pixel cell**
- 6 bit ToT
- state machine
- serial link up to 1.6 Gbit/s

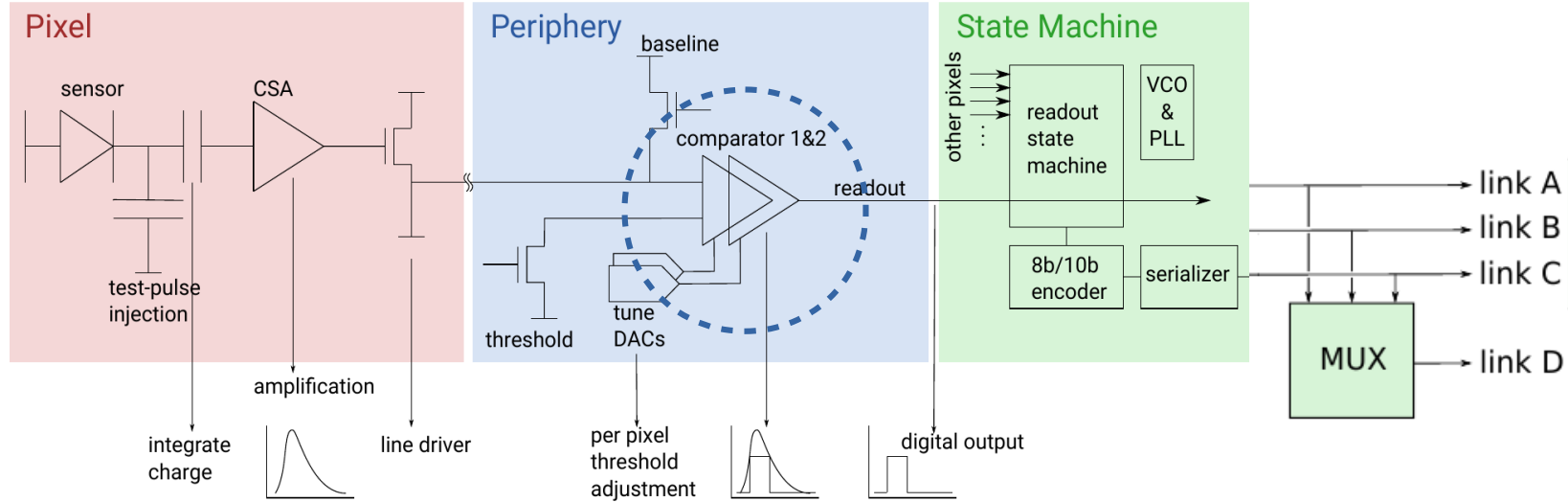
source follower
current drivers

continuous RO

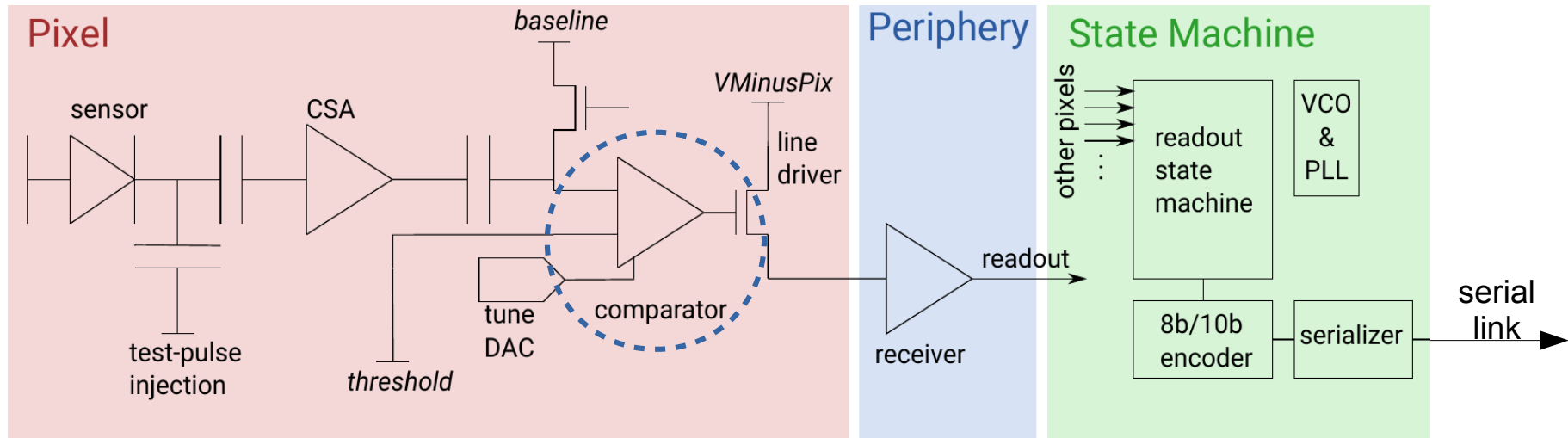
trigger buffers
continuous readout

Mupix8 versus ATLASpix_simple

MuPix8



ATLASpix_simple



Results in the following ...

Lab characterisations

- charge injection
- radioactive sources
- LED, Laser
- X-Ray fluorescence
- ...

Large number of testbeams (exploiting several telescopes):

- CERN: pions 180 GeV
- DESY: electrons 3-6 GeV
- Fermilab: pions 180 GeV
- MAMI: electrons ~ 870 MeV \rightarrow very focused beam & high rate!
- PSI: pions ~ 250 MeV/c, protons ~ 500 MeV/c \rightarrow high rate!

Mu3e MuPix & ATLAS HV-CMOS Collaborations



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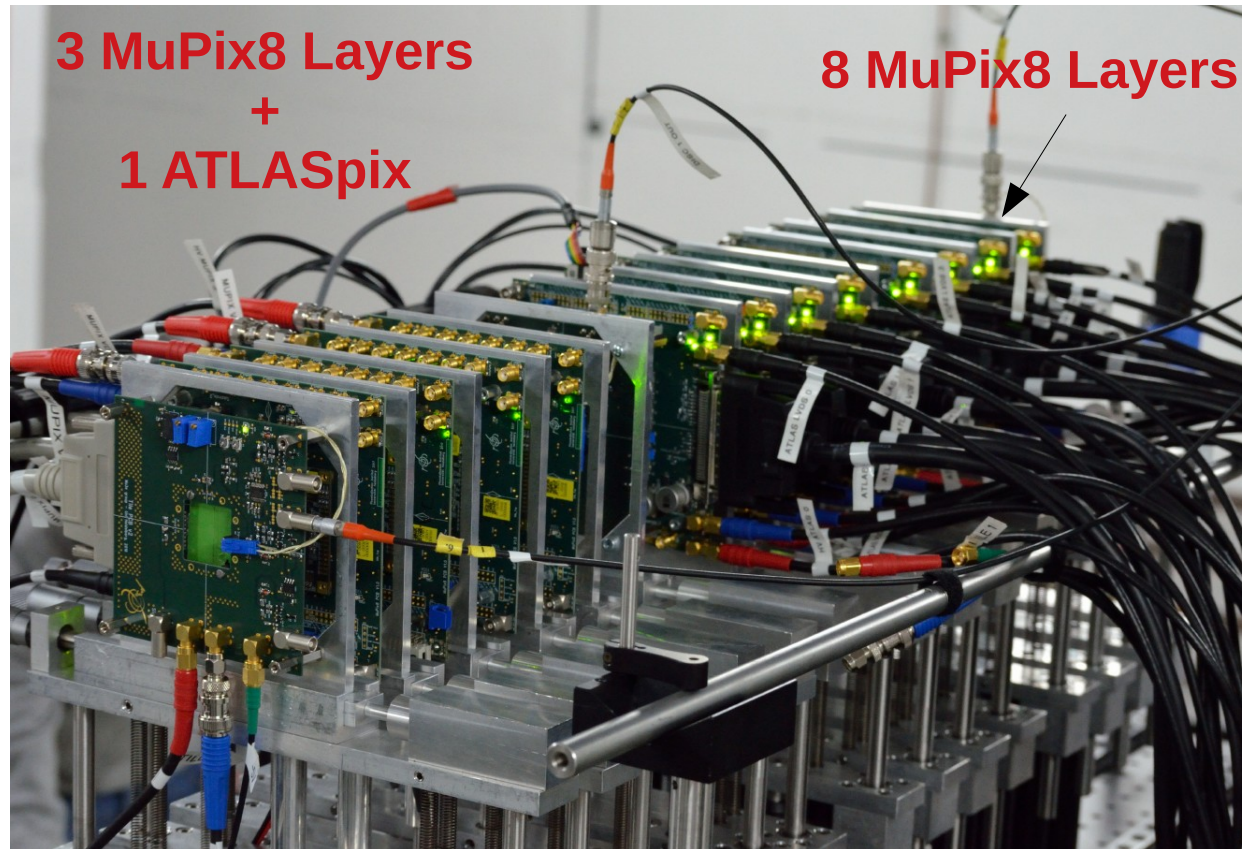


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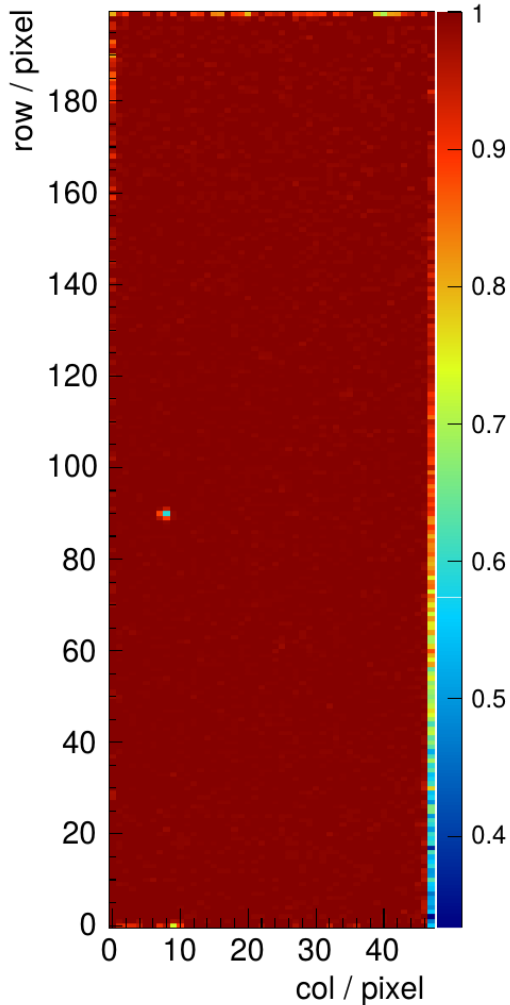
MuPix/ATLASpix (HV-MAPS) Telescope



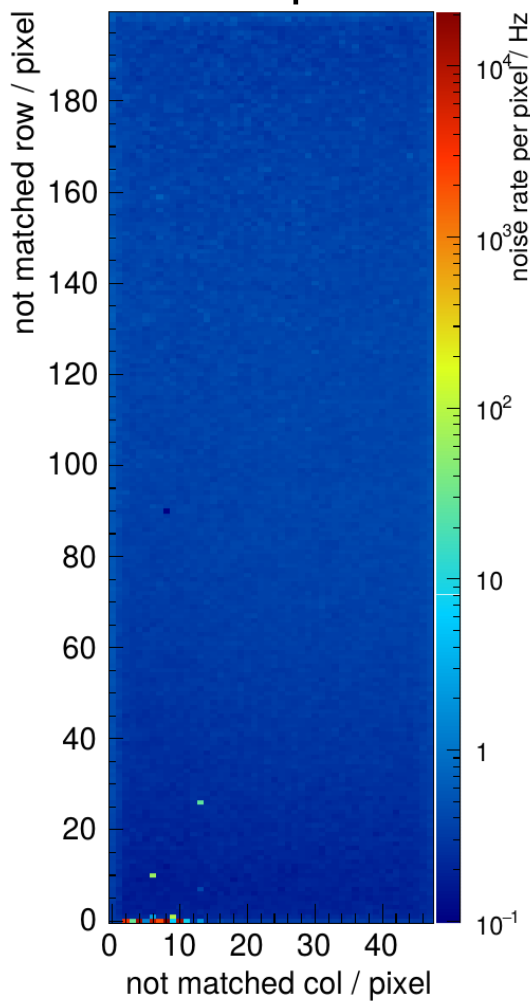
- HV-MAPS fully integrated as telescope layers (since 2013)
- O(10) telescopes built (Mupix6,7,8 & ATLASpix)
- long experience in reliably operating HV-MAPS with high particle rates (up to 2.5 MHz)

Mupix8 Performance Plots

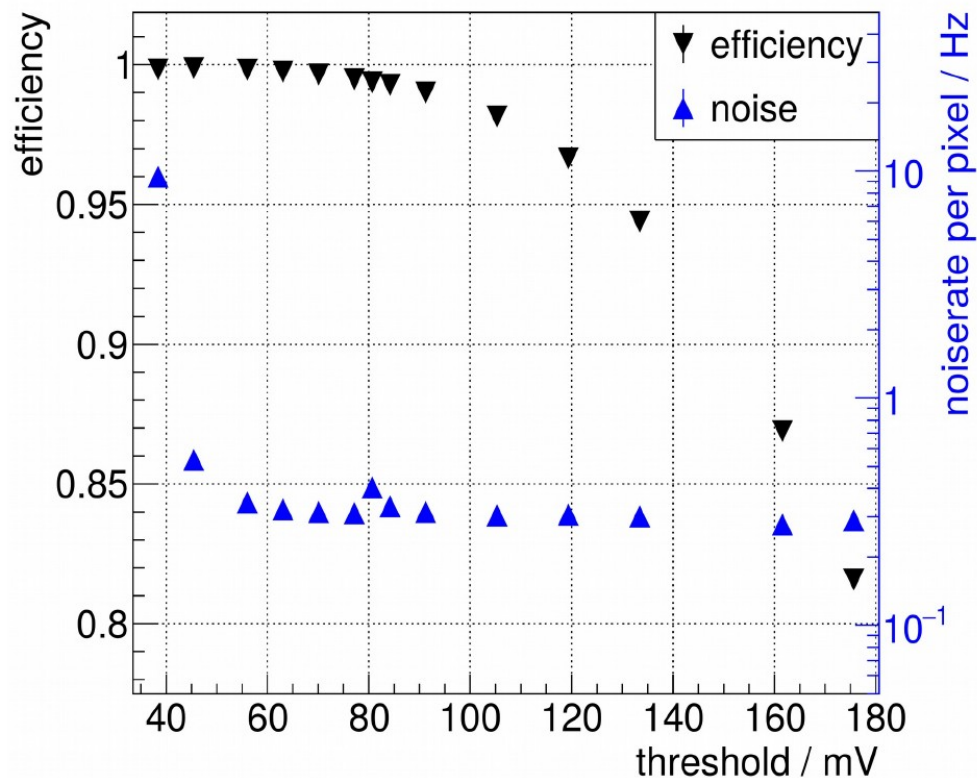
efficiency
~99.9%



noise
~1Hz/pixel

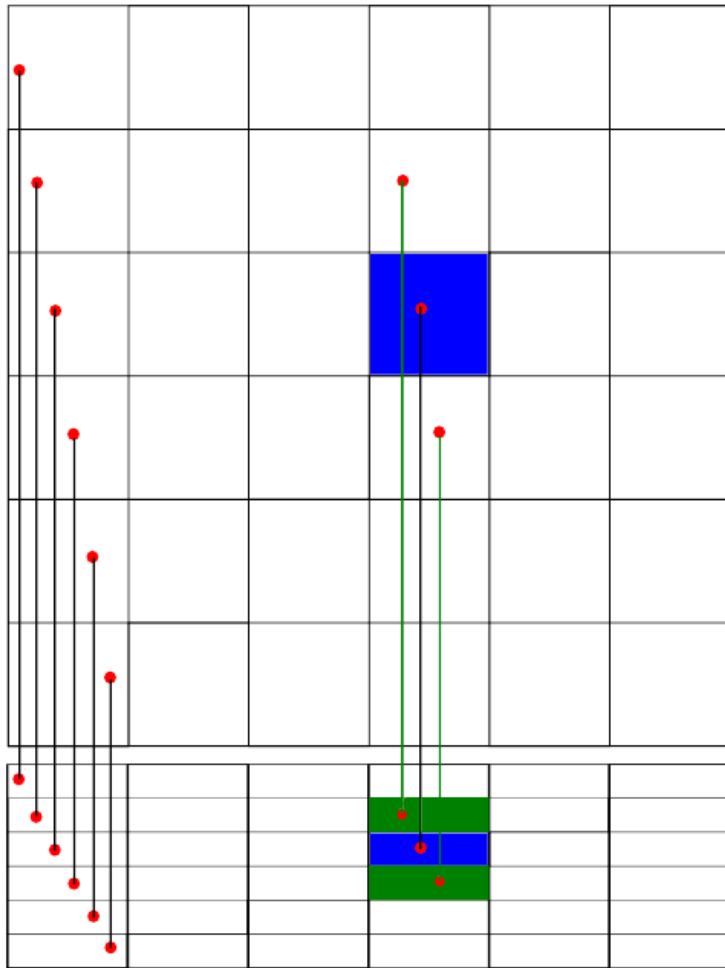


80 Ω cm



100mV ~ 1300 e^-

Mupix/ATLASpix Readout Architecture



Problem:

→ capacitive coupling between RO lines

ATLASpix (discriminator in cell)

✓ binary(discriminated) RO

MuPix (analog amplified signal)

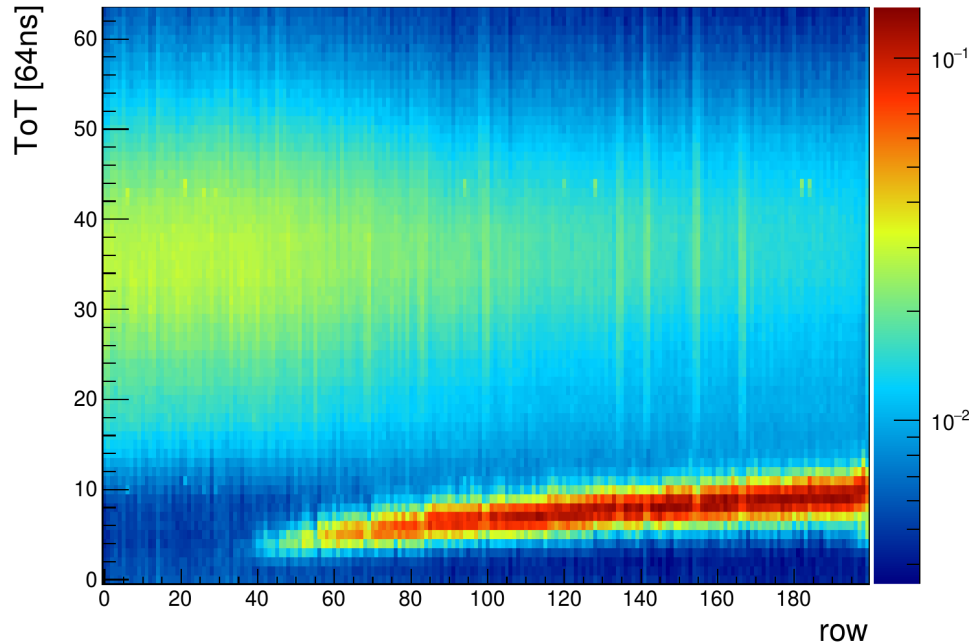
× source follower (A) → cross talk

× current driver (B+C) → in principle ok,

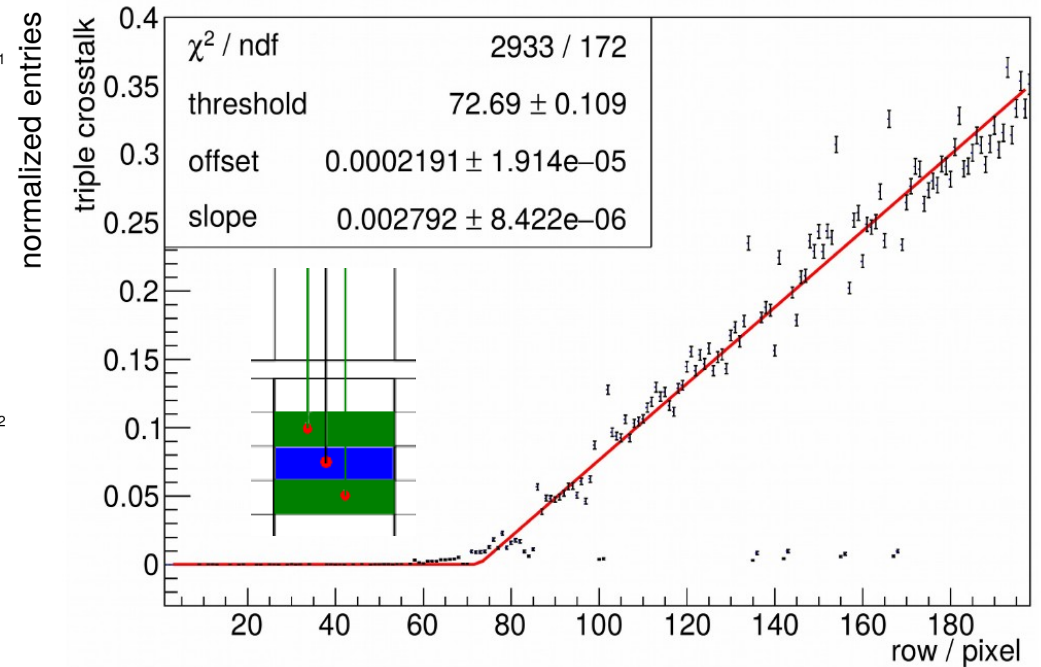
but design issues with Mupix8

Mupix8 Cross Talk (Source Follower)

Time over Threshold (dE/dx)



“Triplet” Probability

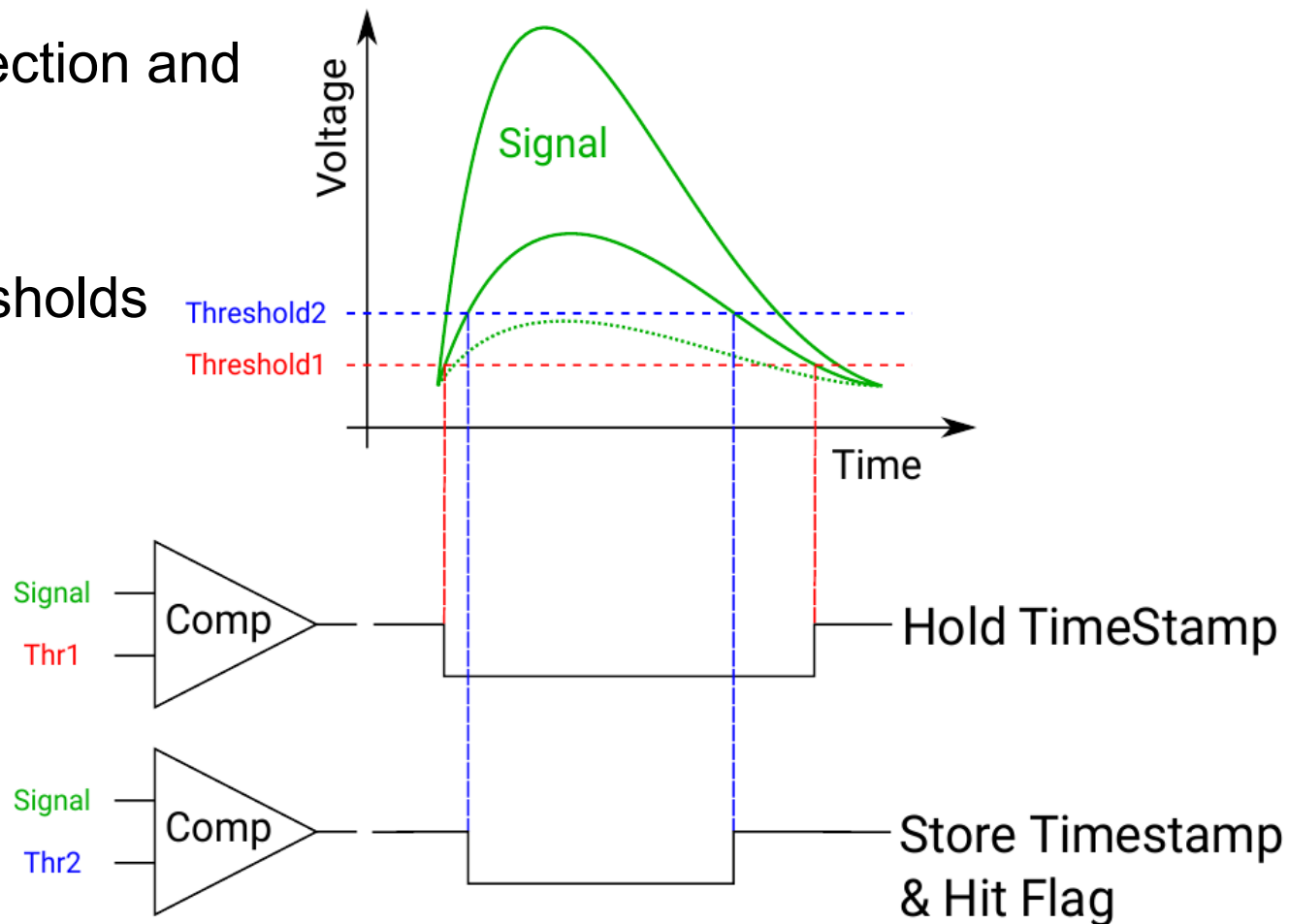


row number is proportional to length of trace!

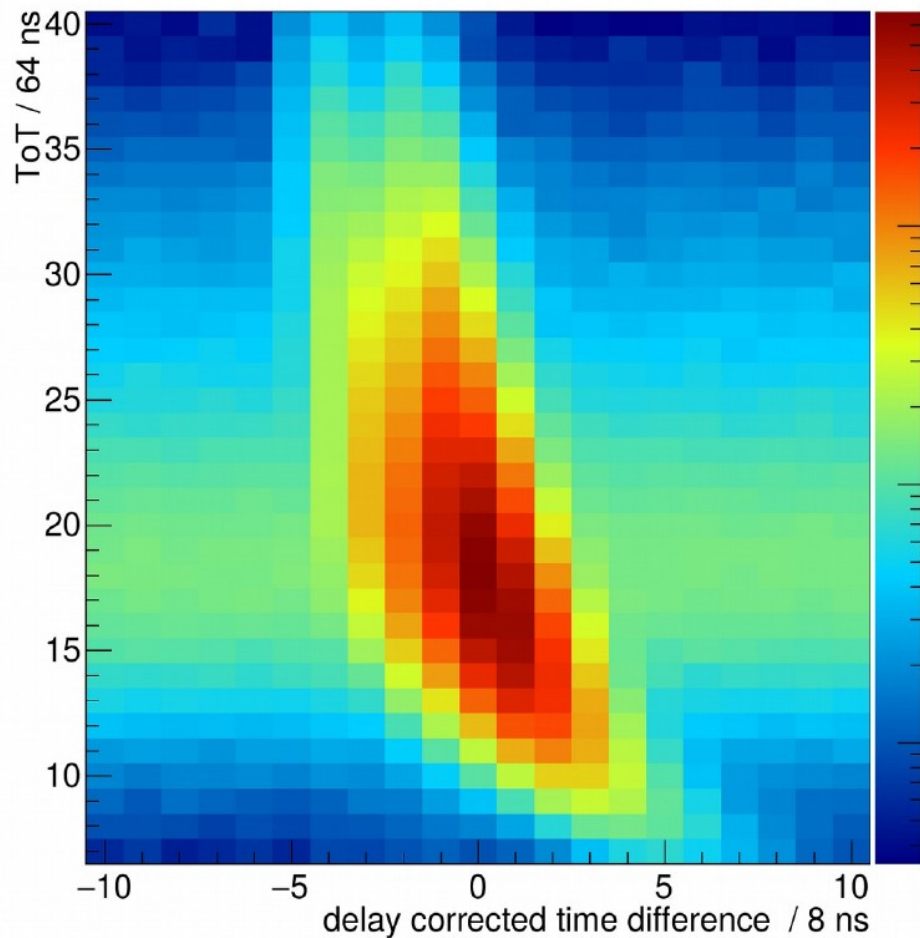
Mupix8: Time over Threshold and the 2-Discriminator Scheme

Methods for timewalk correction and mitigation:

- ToT correction
- sensing & validation thresholds
- combination



Mupix8: Timewalk Correction



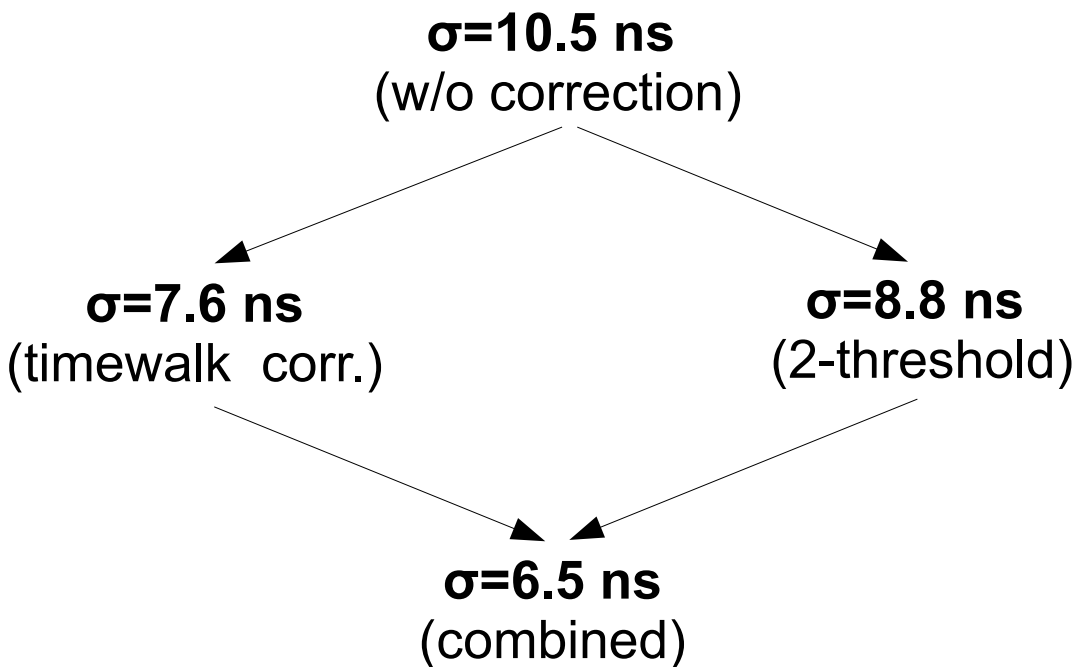
“small signals come late...”

Good Correlation between
ToT and hit delay time!

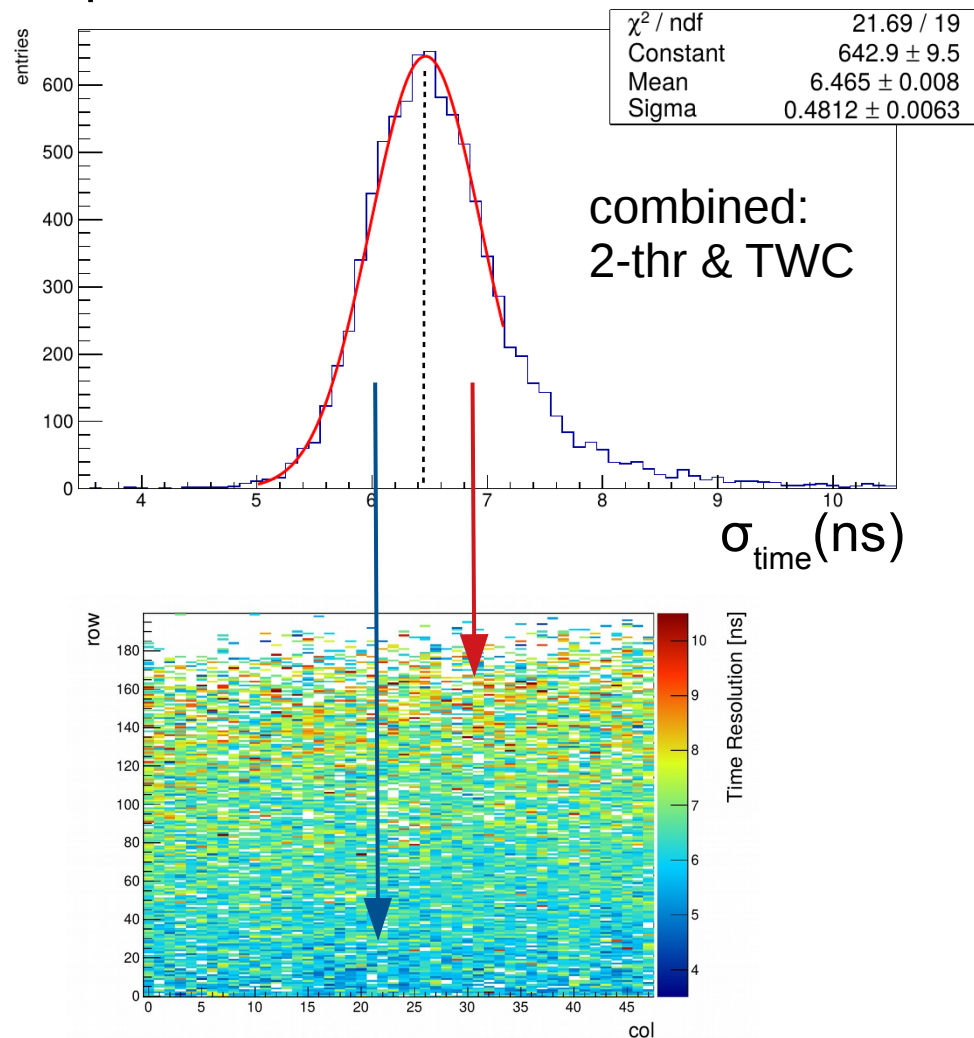
Mupix8 matrix A: Time Resolution Results

Time resolutions

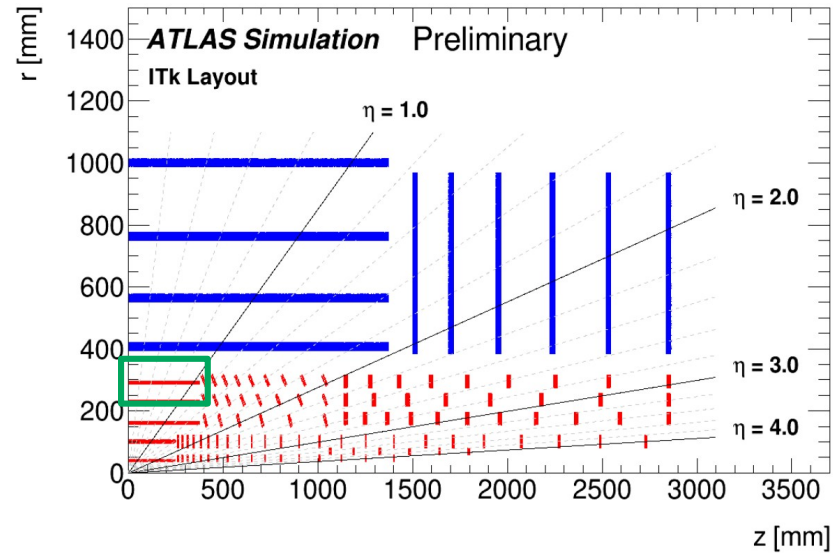
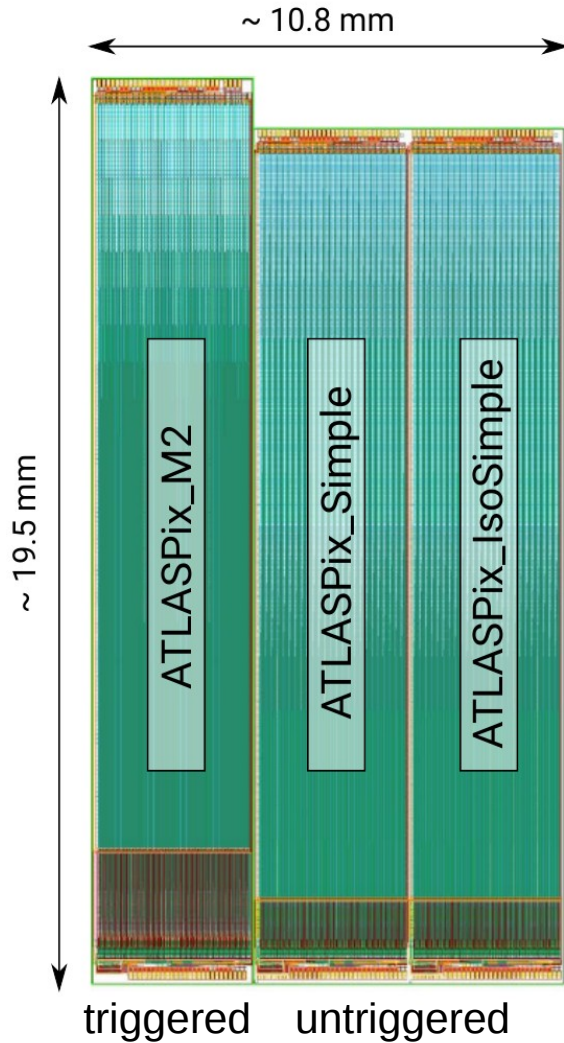
(of full matrix & after delay corrections)



pixel time resolutions



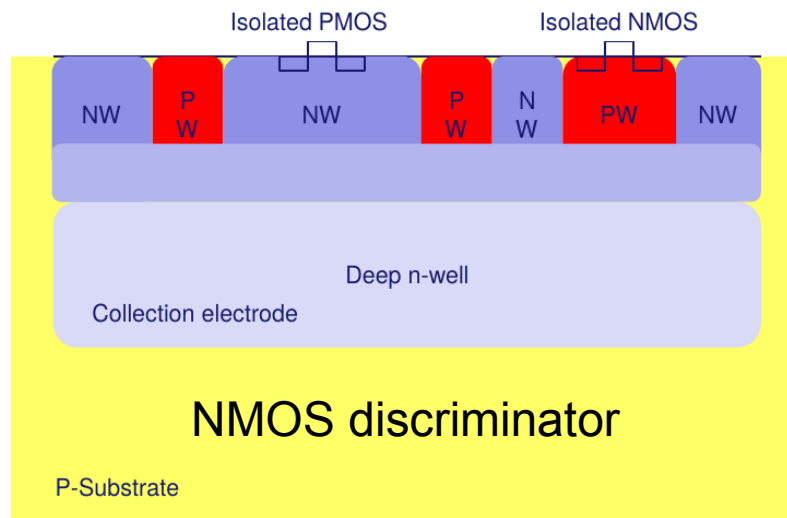
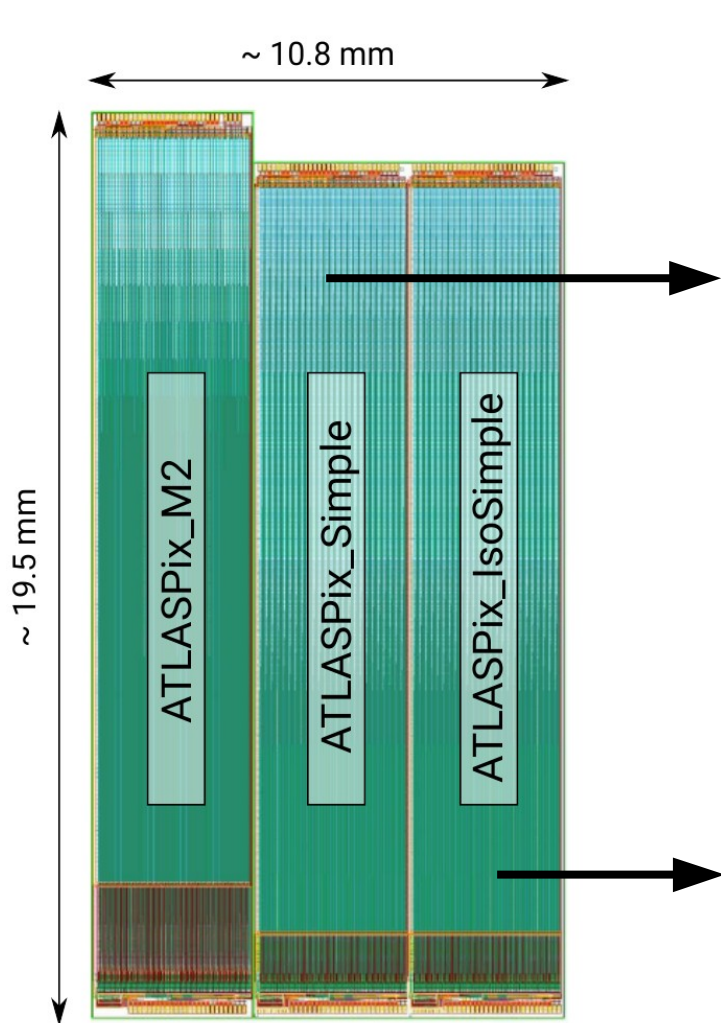
ATLASpix



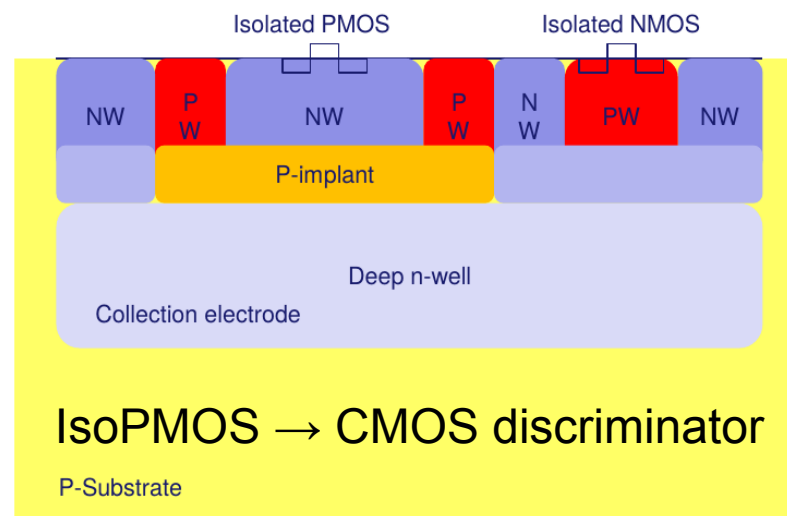
Goals

- HVMAPS demonstrator for ATLAS 4th pixel barrel layer
- compatible with ITK pixel (LHC) specification
- compatible with FE-I4 frontend chip
- **ATLASpix1** is a first **technology** demonstrator (no FE-I4 functionalities)

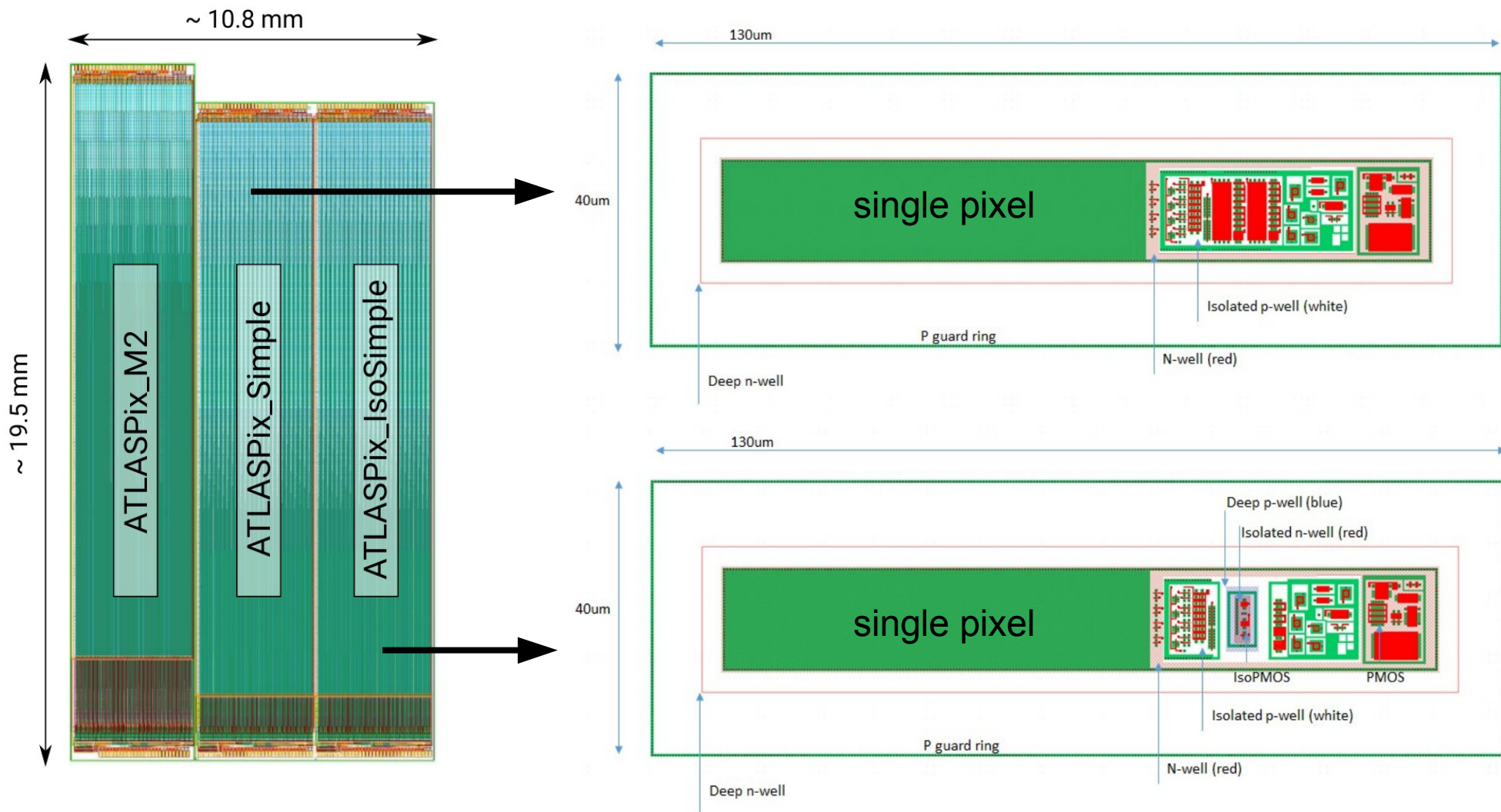
ATLASpix_simple



Note, discriminator is implemented in pixel!

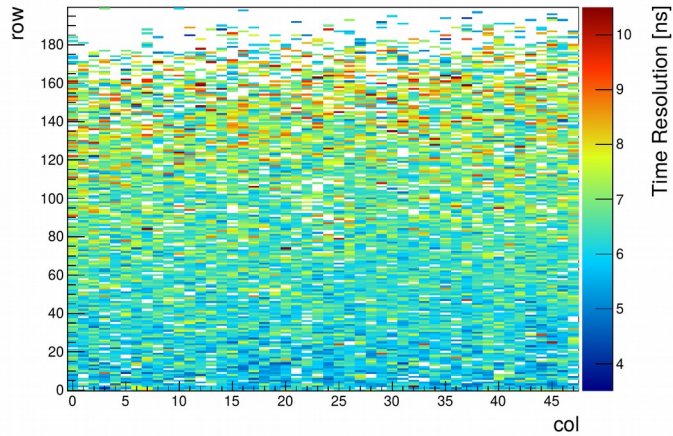


ATLASpix_simple



Time Resolution with and w/o TWC

MuPix8



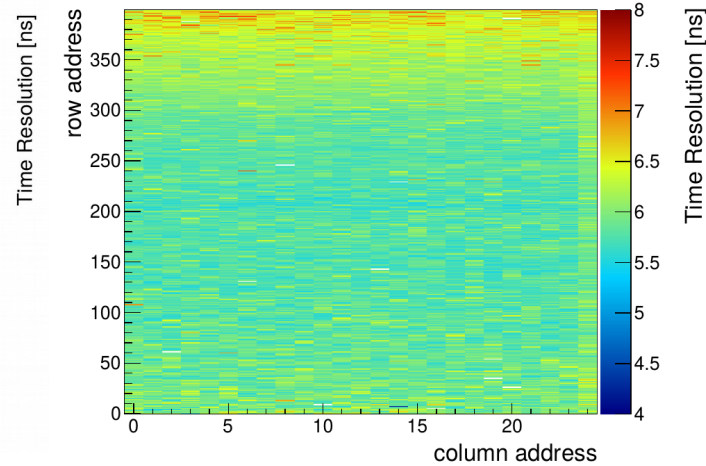
[sampling 8 ns]

w/o TWC: 8.8 ns

with TWC: 6.5 ns (6.2 ns)

internal res.: 6.1 ns (5.8 ns)
(short traces)

ATLASpix_simple
(NMOS comparator)



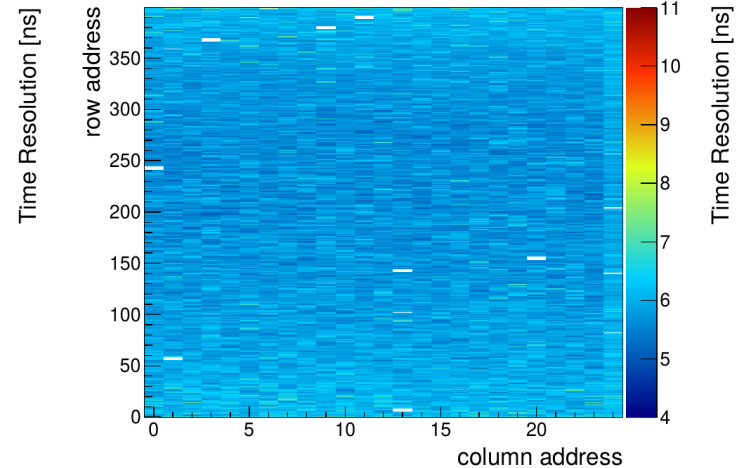
[sampling 16 ns]

8.1 ns

5.9 ns

3.7 ns

ATLASpix_simple_iso
(CMOS comparator)



[sampling 16 ns]

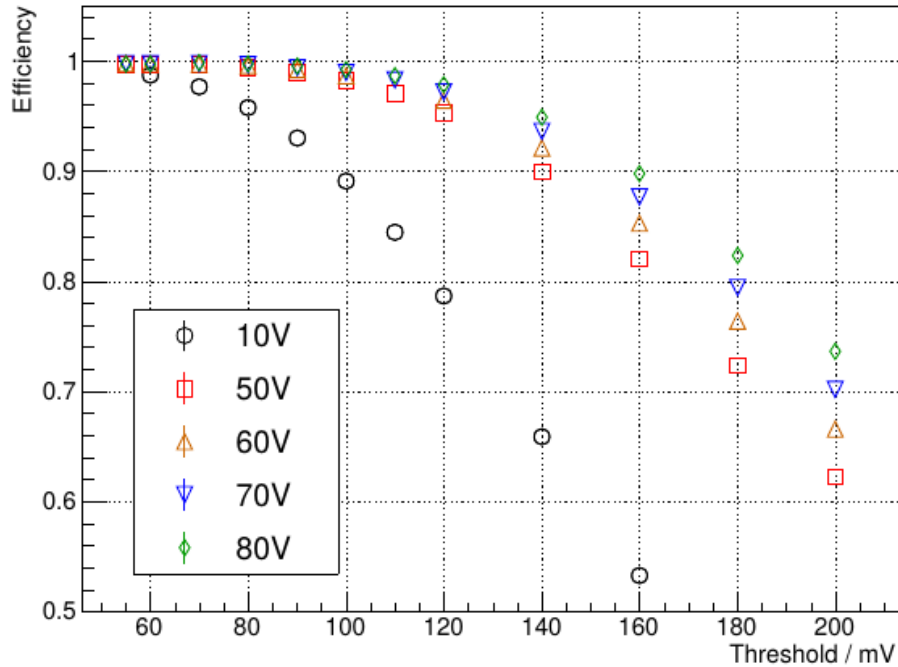
6.8 ns

5.8 ns

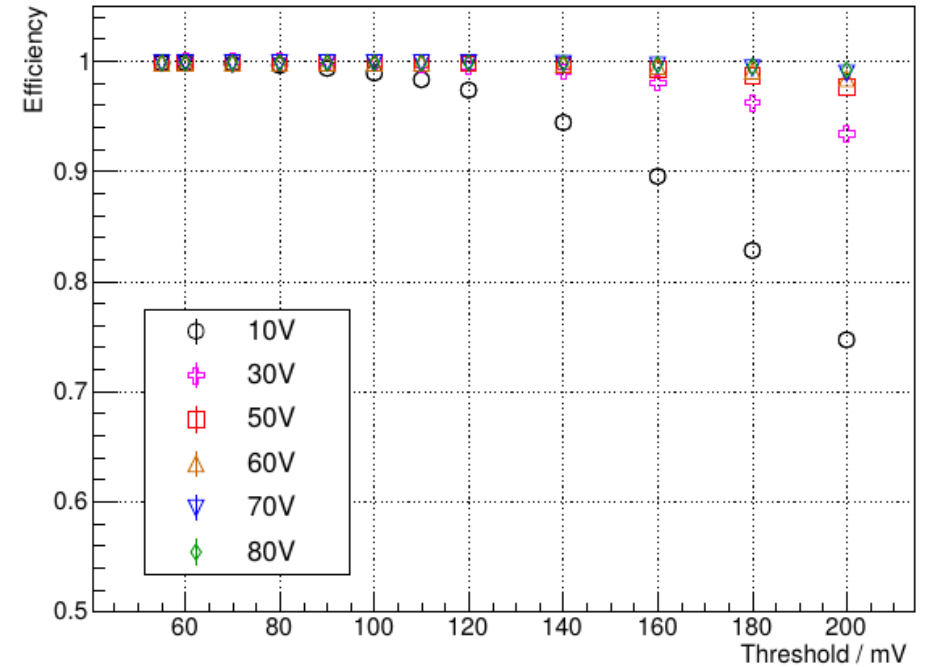
3.6 ns

Substrate Resistivity Dependence ATLASp1x1

80 Ω cm

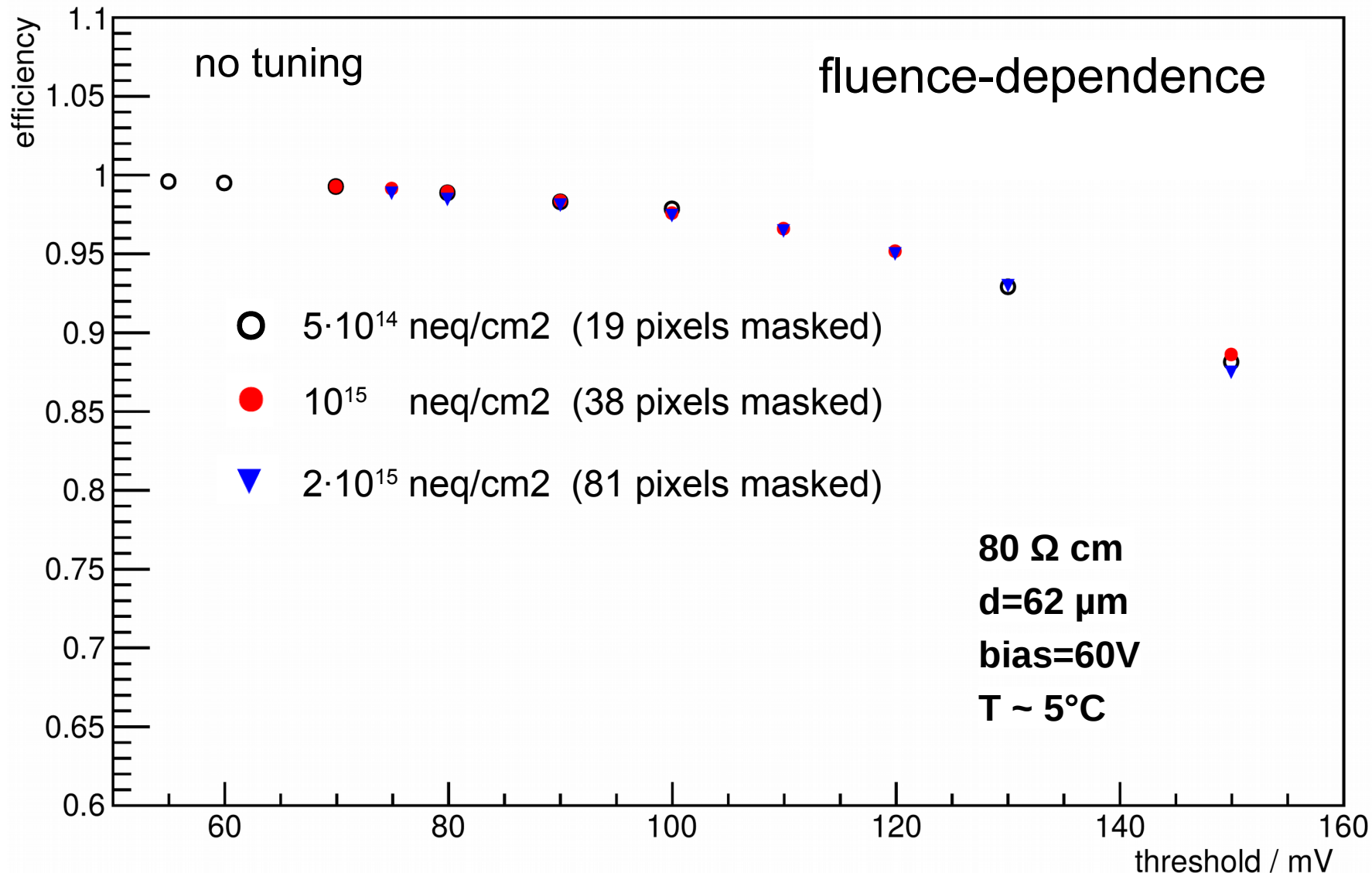


200 Ω cm



significant larger depletion with higher resistivity!

Neutron Irradiated 80 Ω cm ATLASp1x1 @ 60V



Summary of Efficiencies after Irradiation

no tuning of pixels! $\leq 81/10000$ pixel masked

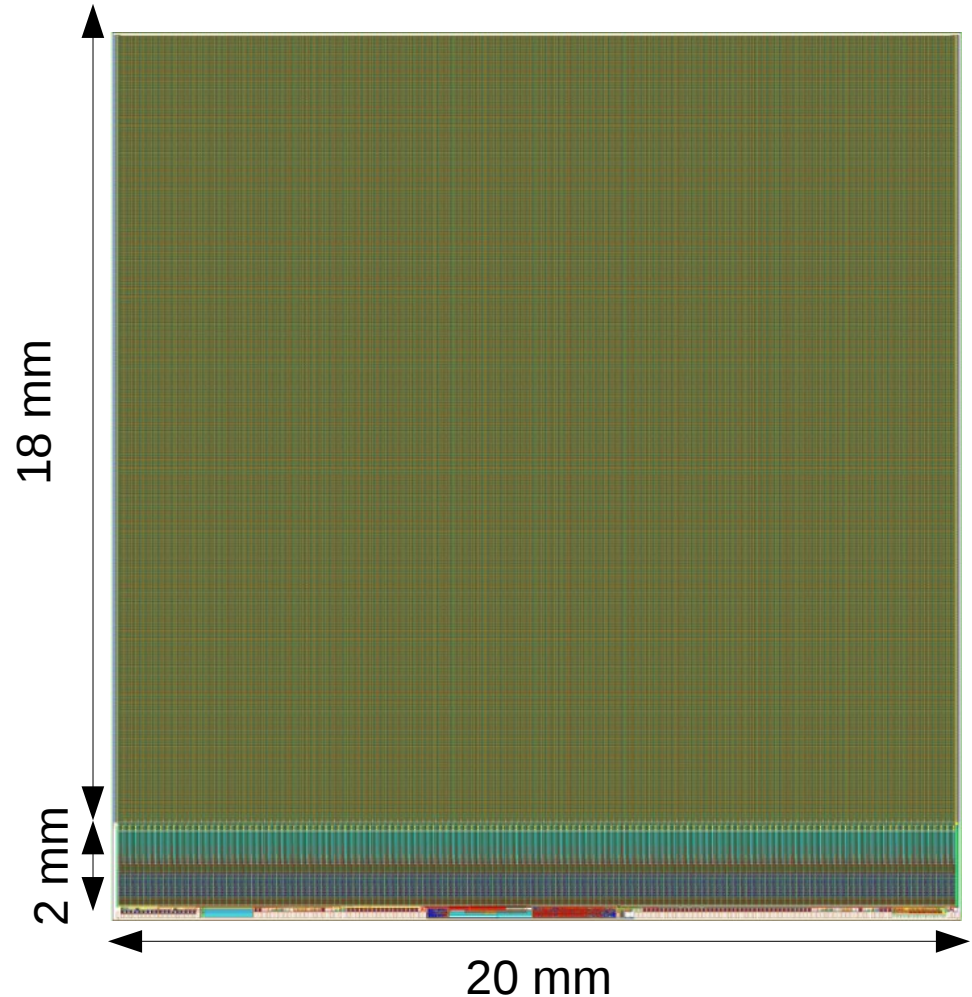
Efficiency _{40 Hz}	sub- strate	thick- ness	bias voltage (#masked pixel)			
			60 V	70/75 V	80/85 V	90/95 V
fluence (neq/cm ²)	(Ω cm)	(μ m)				
n 2e15	80	62	98.5%	98.4%	98.6%	
n 1e15	80	62	99.3%		99.5%	99.5%
n 5e14	80	62	99.5%			
n 2e15	200	100	96.5%		98.7%	98.7%
n 1e15	200	100/725	98.7%	99.4%	99.5%	99.4%
n 5e14	200	100	99.2%			
p 5e14	200	100	$\geq 99.6\%$	$\geq 99.7\%$	$\geq 99.9\%$	
p 1e14 (10 MRad biased)	200	725	$\geq 99.7\%$			

\geq means that the 40 Hz/pixel average noise limit was not reached

New ATLASpix3 (TSI)

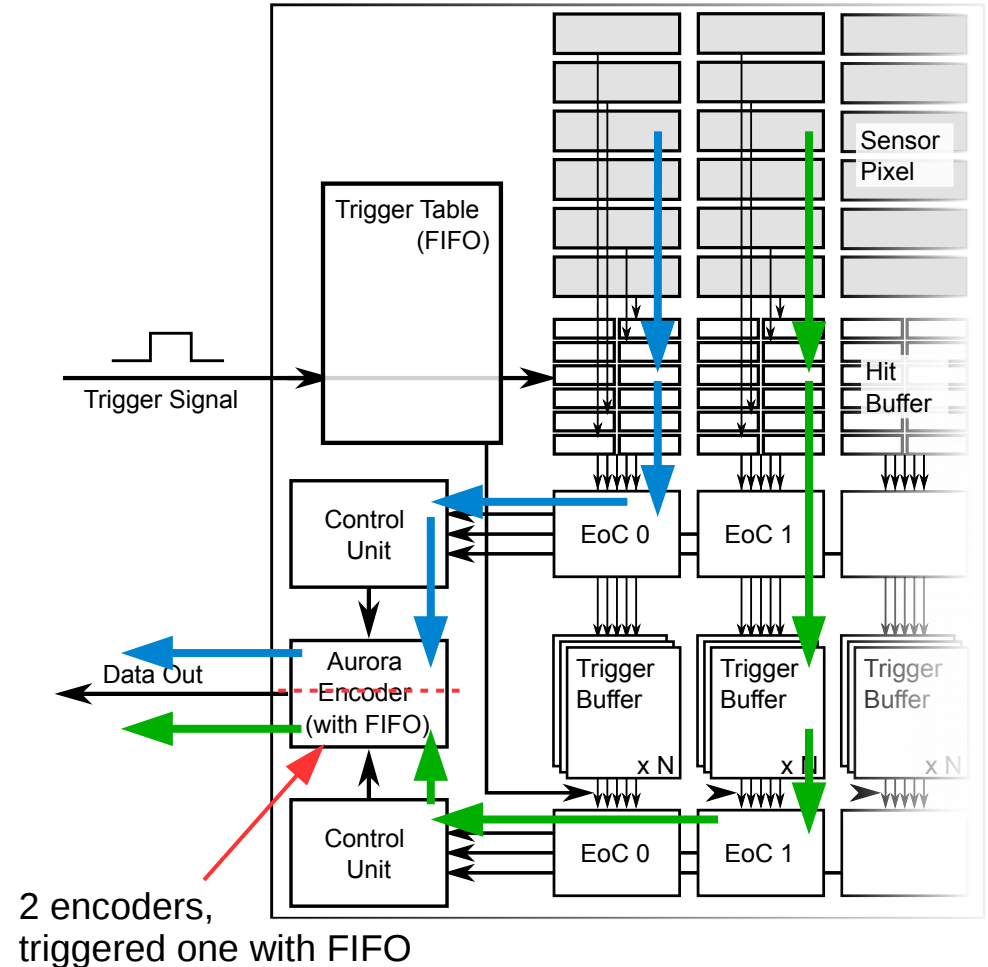
received in Sept. 2019

- Single matrix: 132 x 372 pixel
 - pixel size 150 x 50 μm^2
- Column drain readout with and w/o trigger
- Radiation hard design with SEU tolerant global memory
- In-pixel comparator
- 64/66 bit Aurora encoder
- Command decoder with clock recovery
- prepared for serial powering (shunt LDOs)



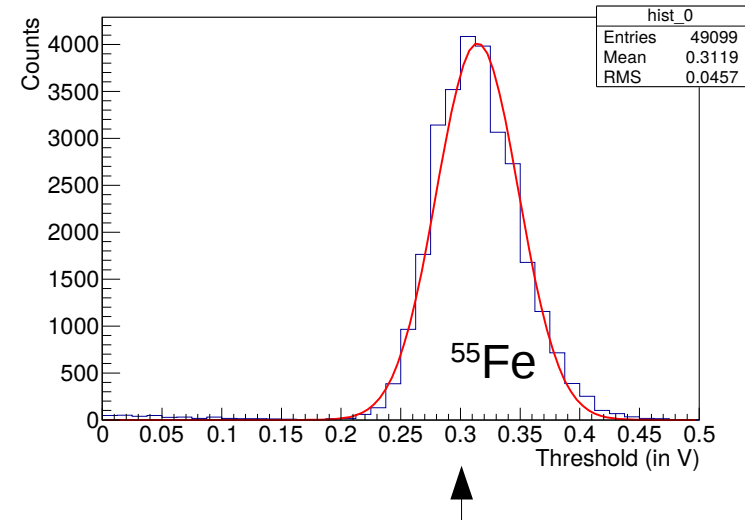
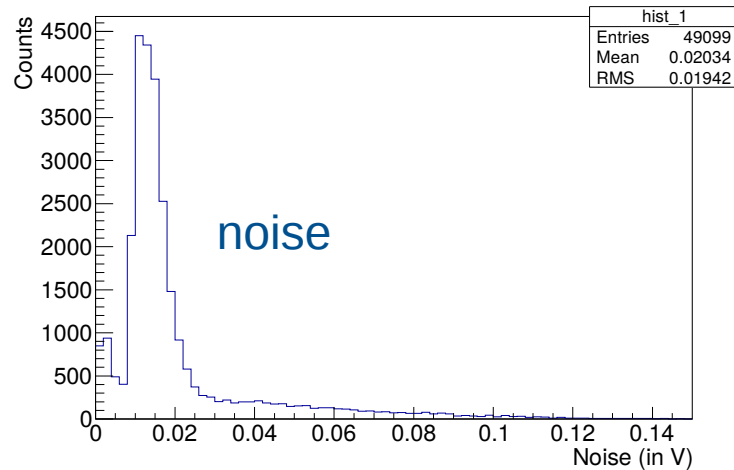
ATLASpix3 – Readout Architecture

- Triggered and triggerless readout possible via two concurrent readout structures
 - separate control units
 - Configuration via SEU tolerant registers
- Data transmitted:
 - triggerless: 8/10b Aurora encoded
 - triggered: 64/66b Aurora encoded



ATLASpix3 - Threshold Distribution

- threshold scan for the whole matrix
- ^{55}Fe decay signals equal a charge injection of about 300 mV
- untuned matrix

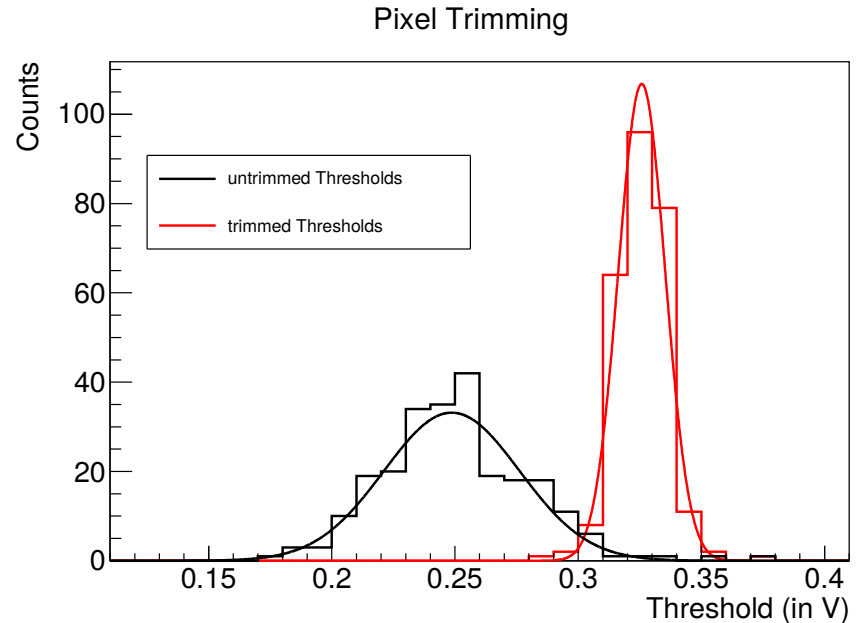


ATLASp3 – Matrix Tuning

Threshold tuning:

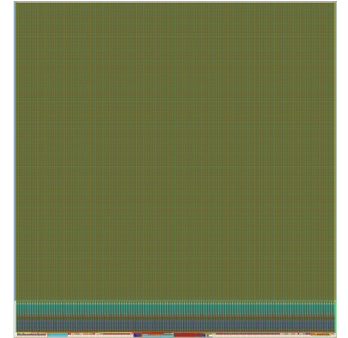
- detection thresholds are adjusted to $\mu+3\sigma$ of untuned distribution
- conducted for two rows (in total 264 pixels):

$$\sigma_{\text{trimmed}} = 9.5\text{mV} \leftrightarrow \sim 50 e^-$$



ATLASpix3 – Summary

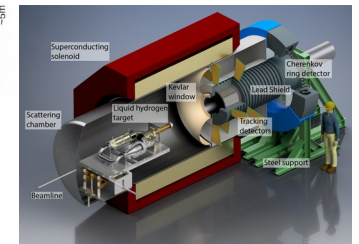
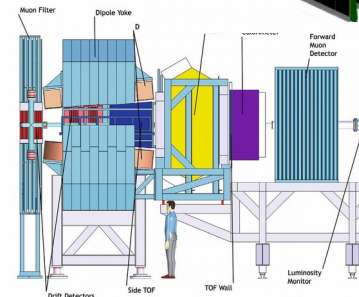
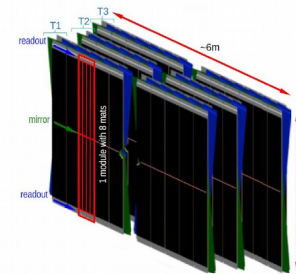
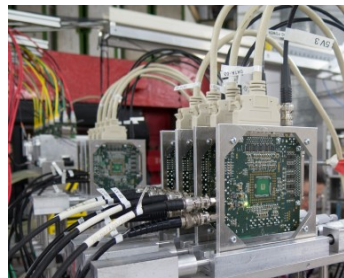
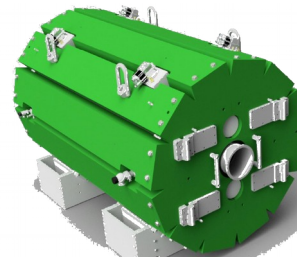
- ATLASpix3 is the first large (20 x 20 mm²) HV-CMOS
 - high rate capable
 - radiation tolerant
 - triggered & untriggered RO
- ATLASpix3 seems to be fully operational
 - but more characterization studies required
- Unfortunately, CMOS option is no longer followed up for ATLAS-ITK
- However, ATLASpix3 is multi-purpose and serves as blueprint for
 - LHCb “Mighty Tracker” project
 - Telepix (beam telescope)



Conclusions & Outlook

- HV-MAPS (ATLASpix, MuPix) is an established “technology” and have demonstrated their big potential
- Significant advances in ASIC design, also concerning system relevant aspects (e.g. configuration, regulators)
- HVMAPS are baseline for several projects/experiment:

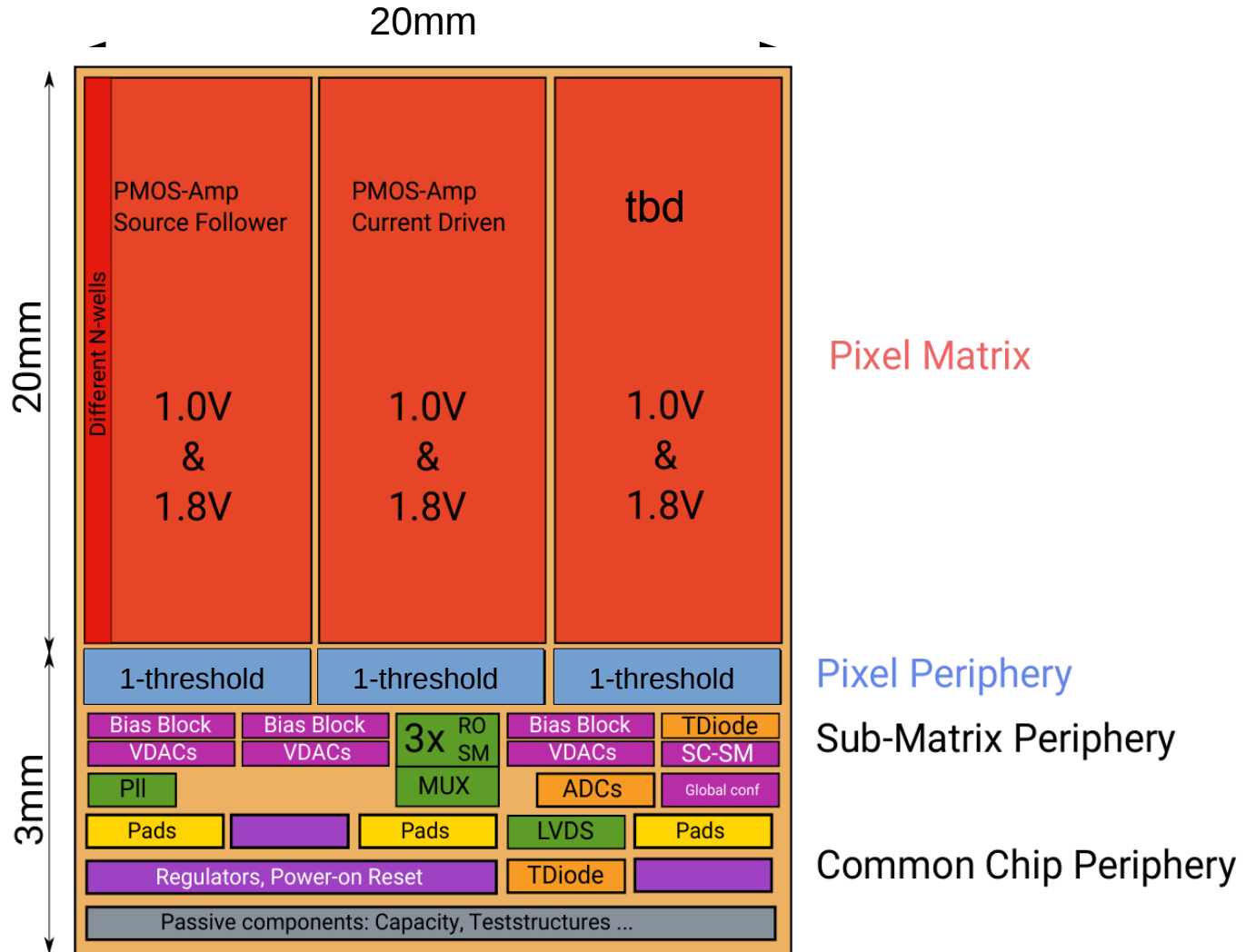
- Mu3e Phase I
- LHCb Mighty Tracker
- PANDA (Fair)
- P2 at MESA (Mainz)
- beam telescopes



Mu3e Pre-to-Final HV-MAPS: Mupix10

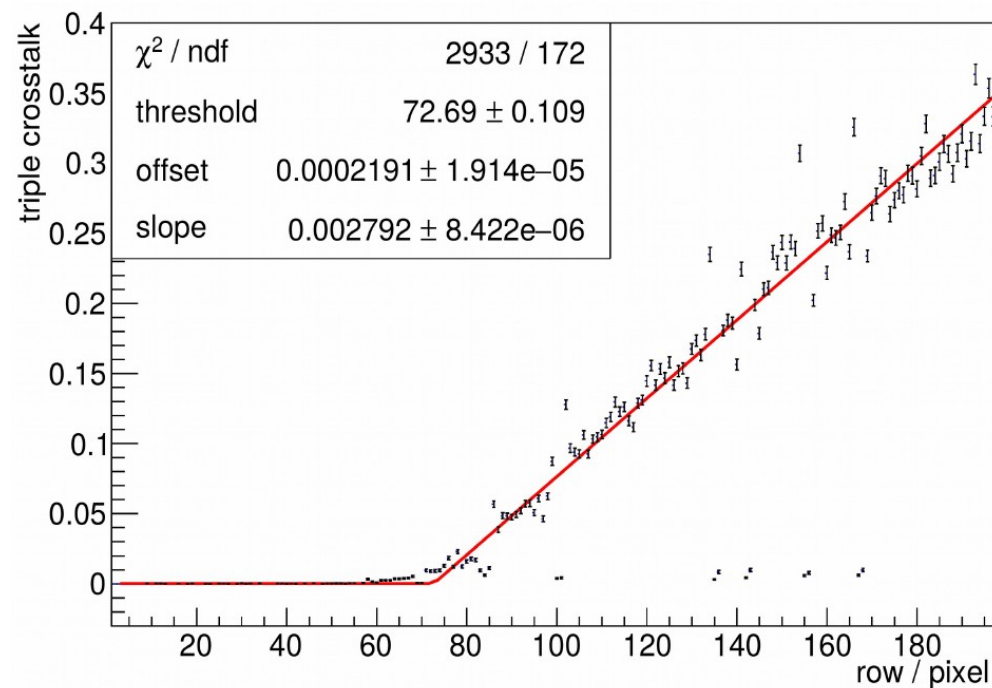
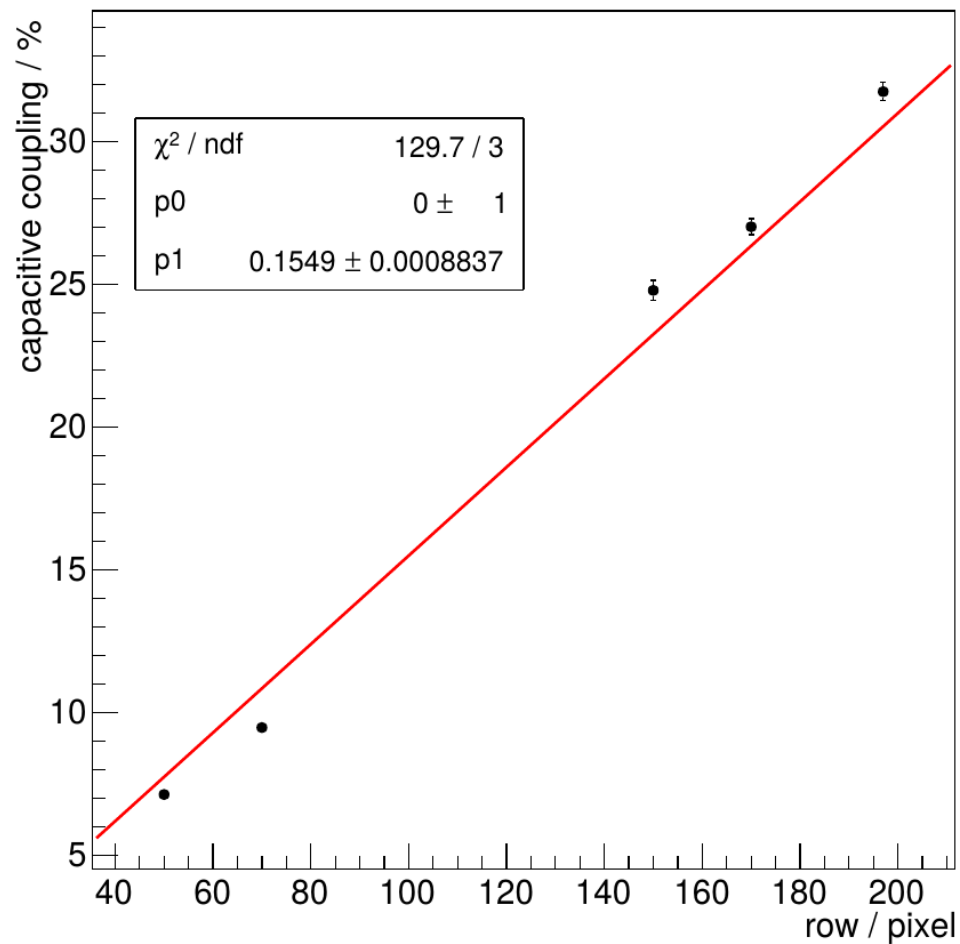
figure
not to scale!

submission
in Nov. 2019

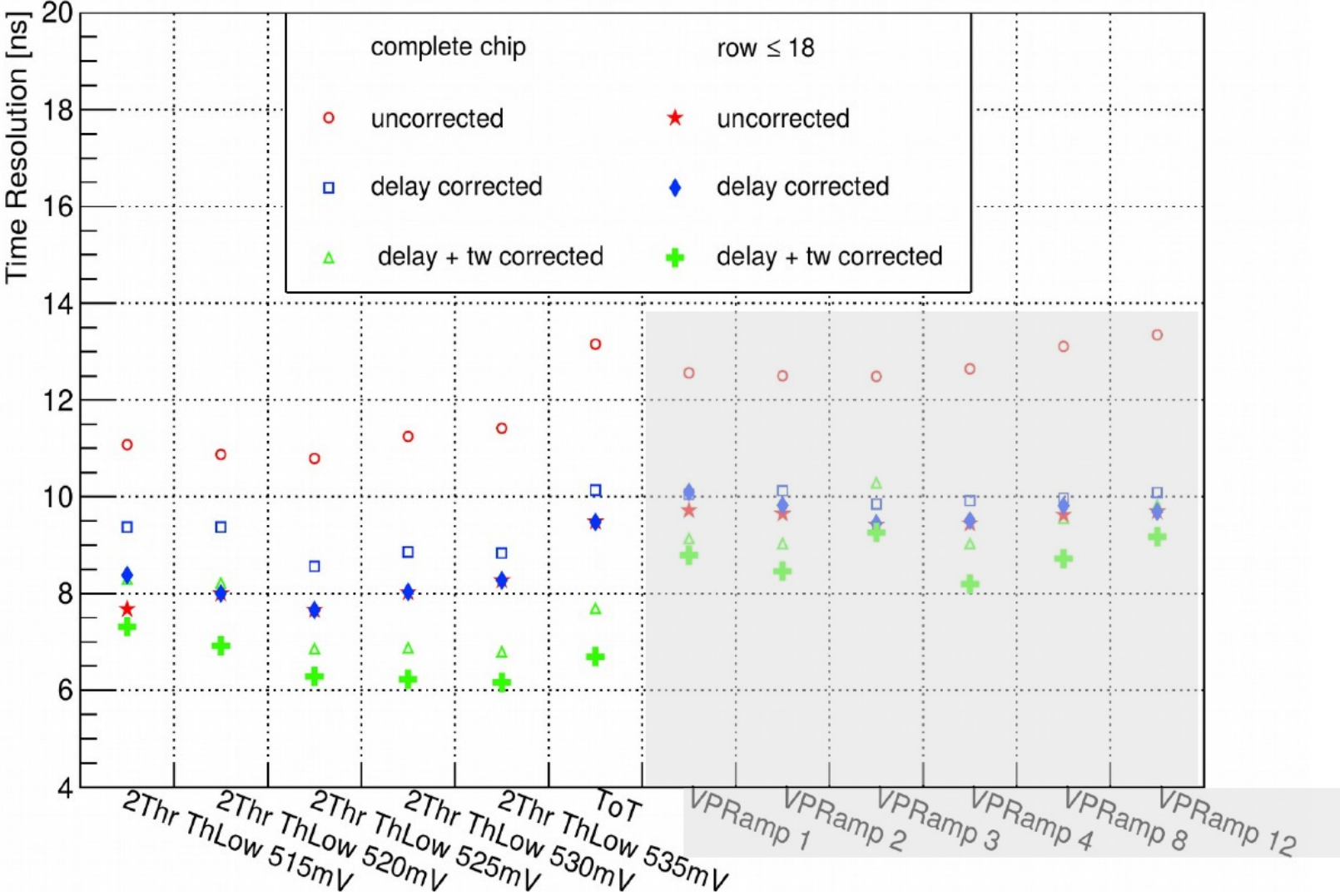


Backup

Mupix8 Cross Talk (Source Follower)

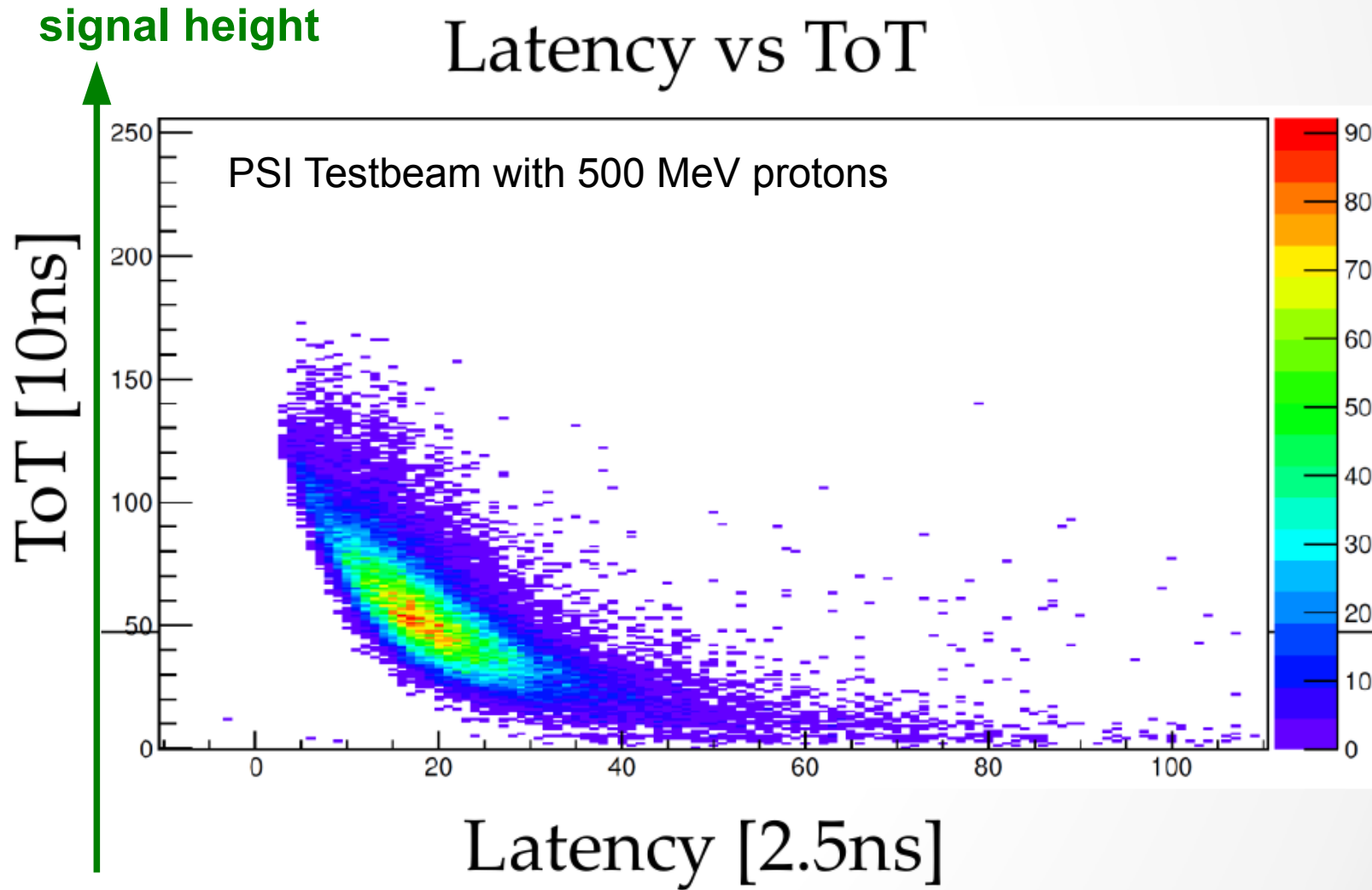


Mupix8: Time Resolution Results

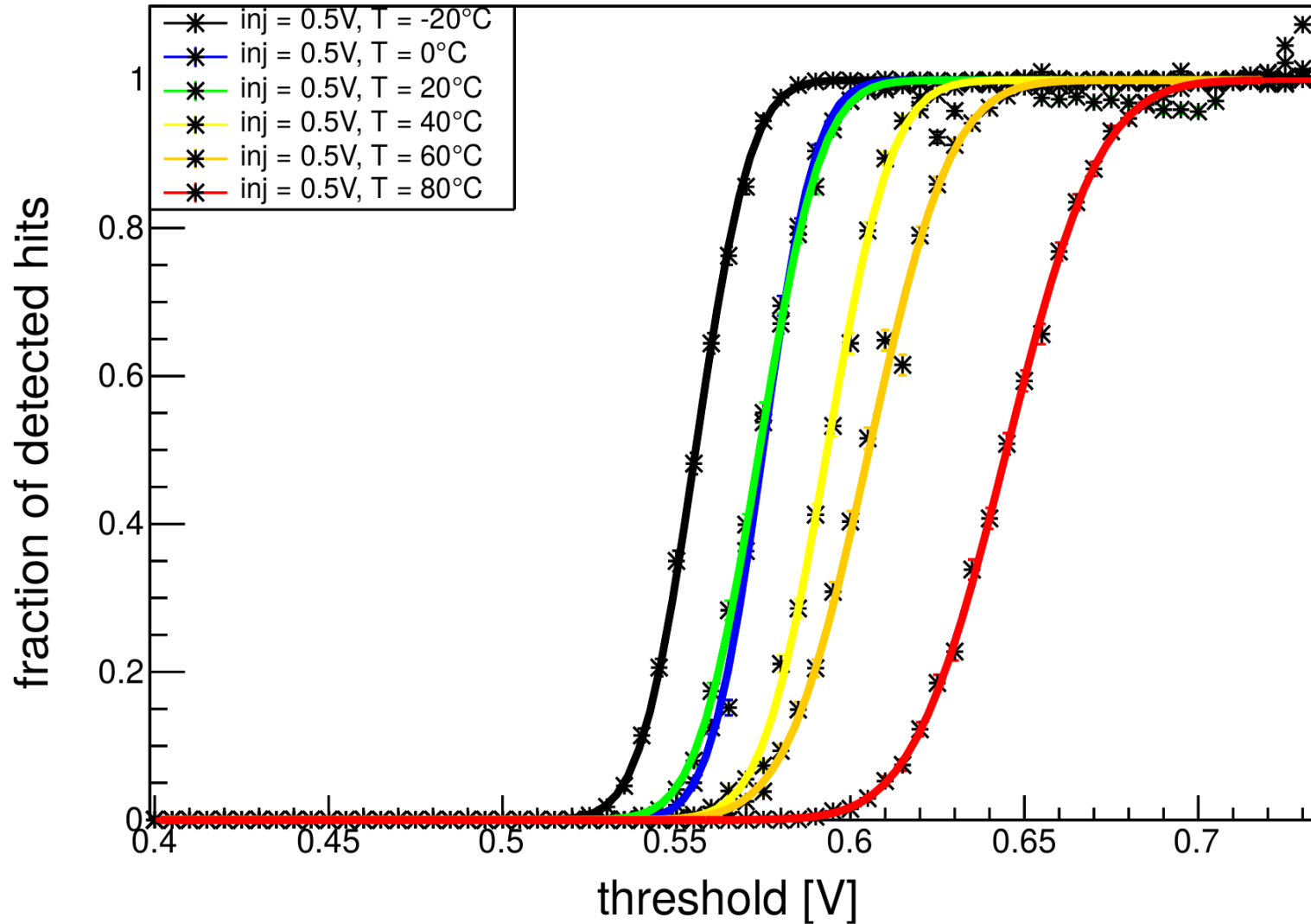


MuPix7 Time Resolution

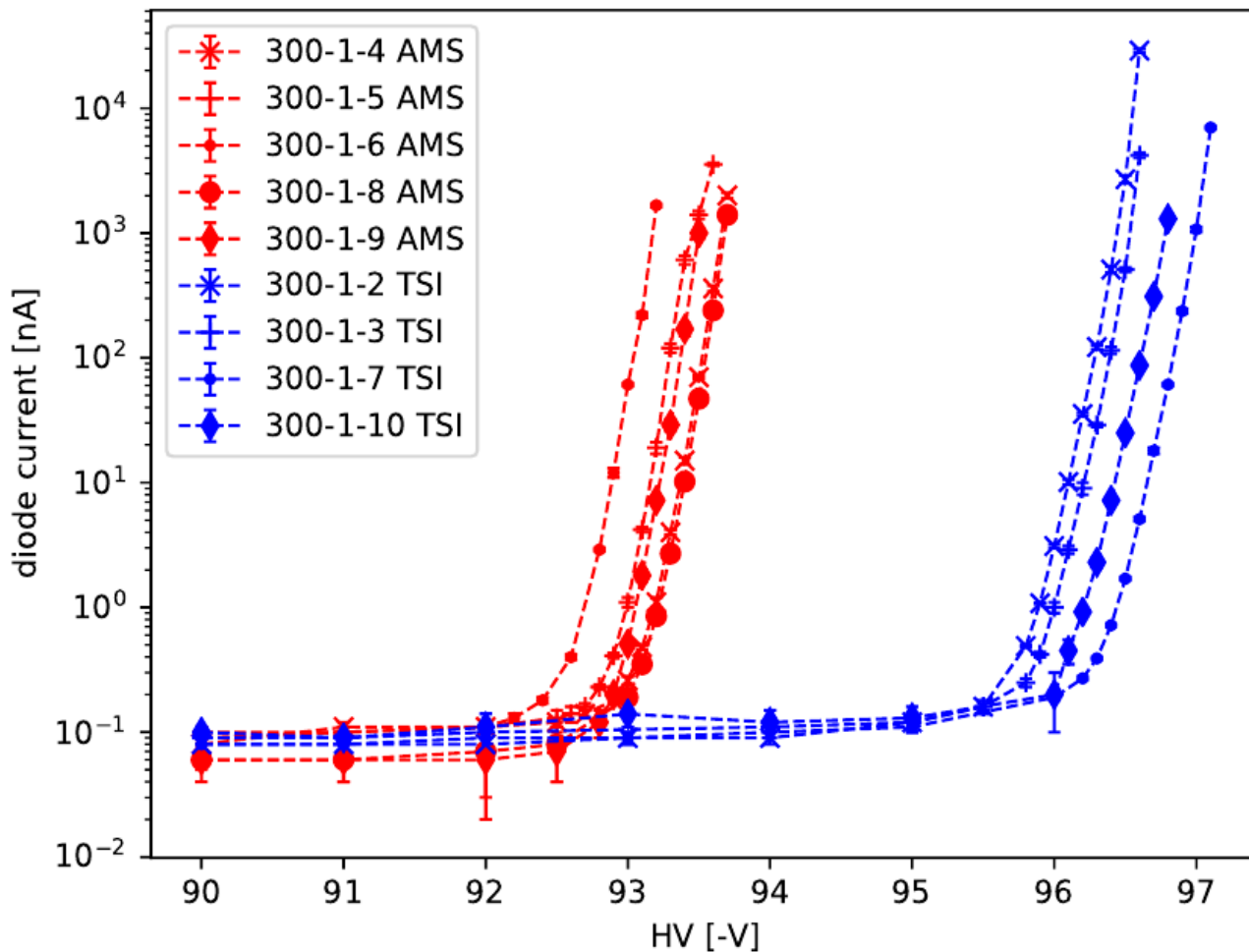
Latency vs ToT



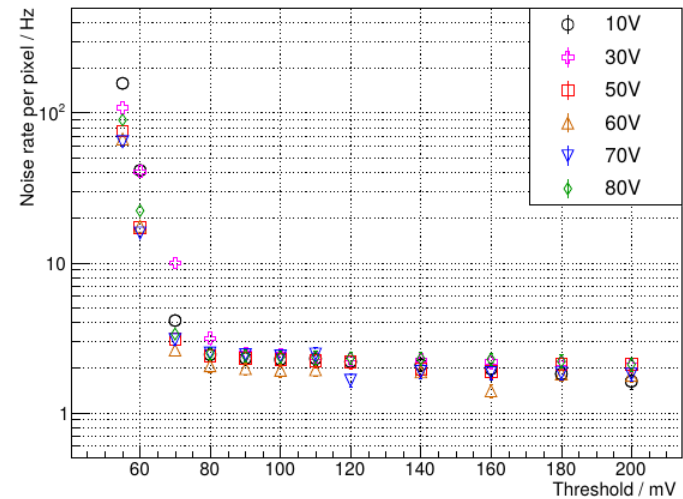
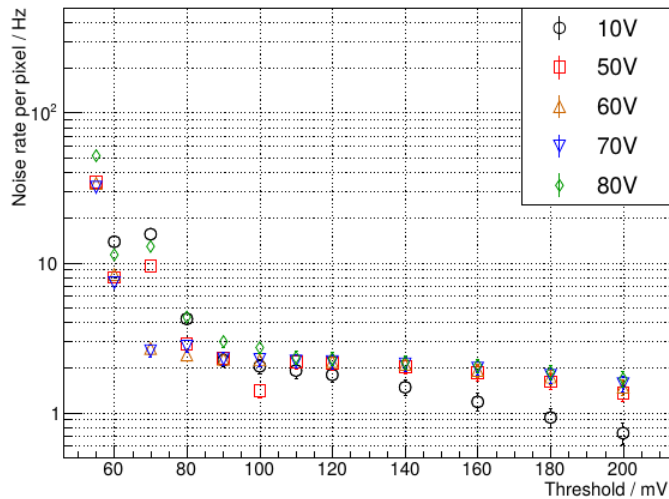
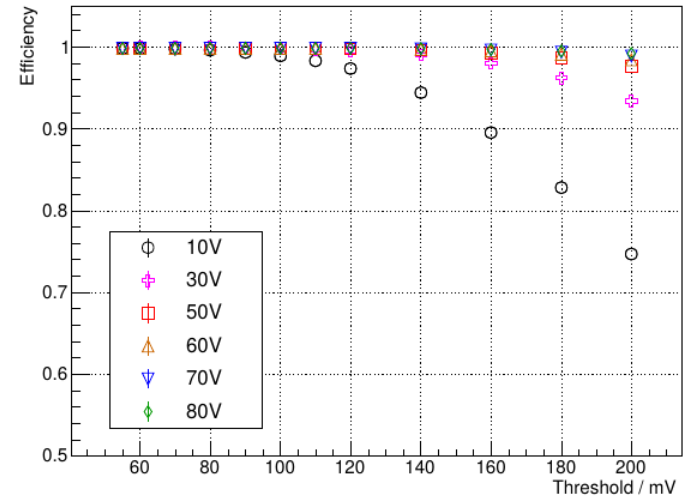
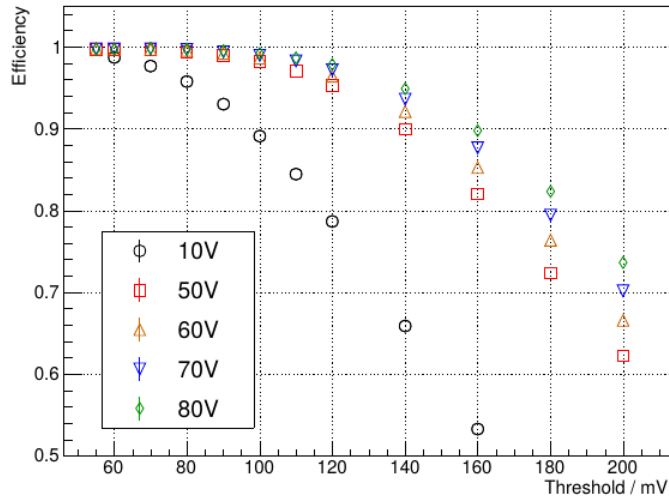
Mupix8: Temperature Dependence



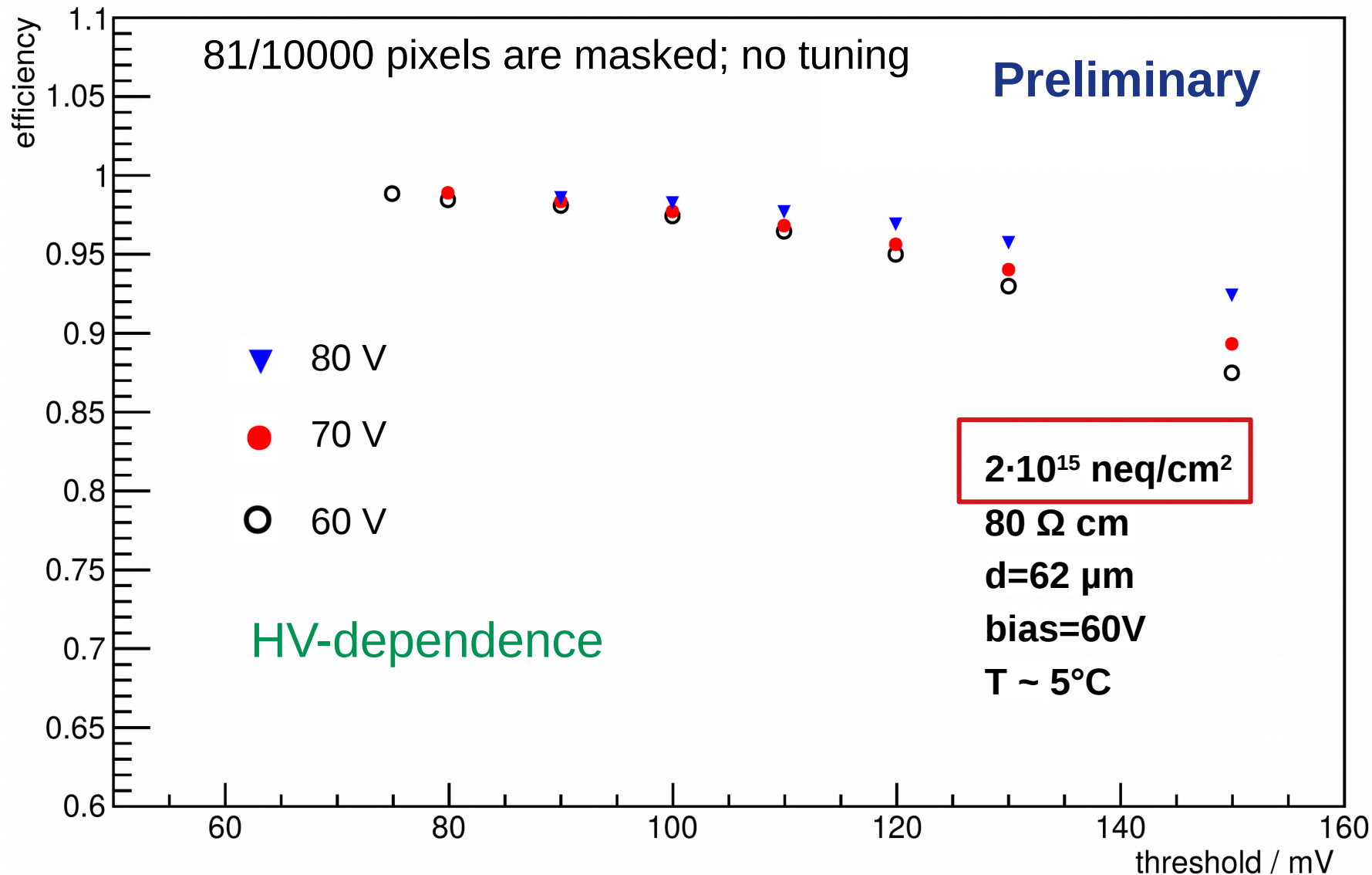
Mupix7 Breakdown Voltage: AMS H18 versus TSI H18



Substrate Resistivity Dependence



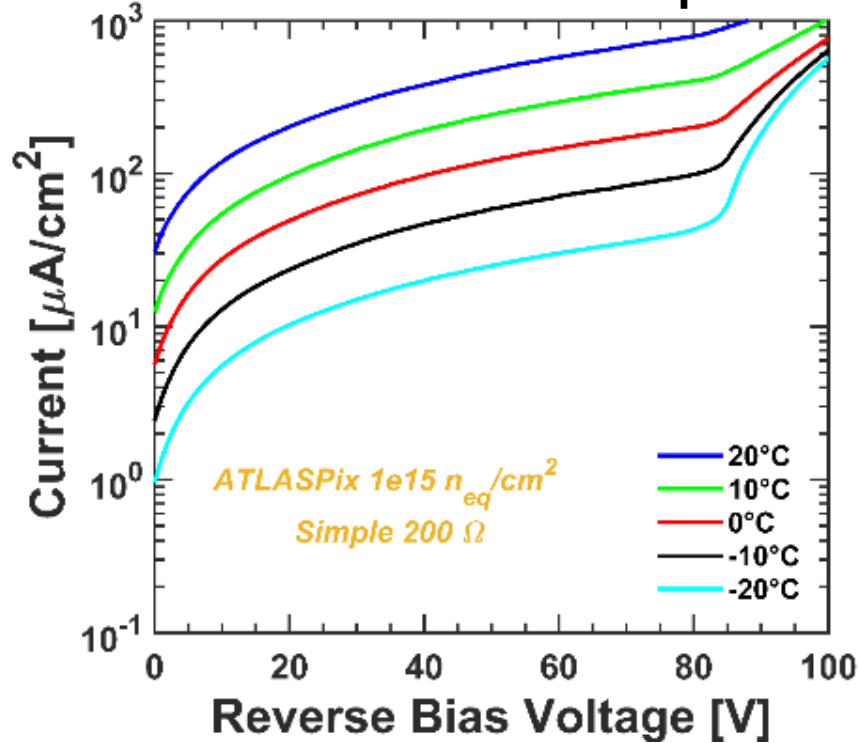
Neutron Irrad. 80 Ω cm Sensor @ 2e15 neq



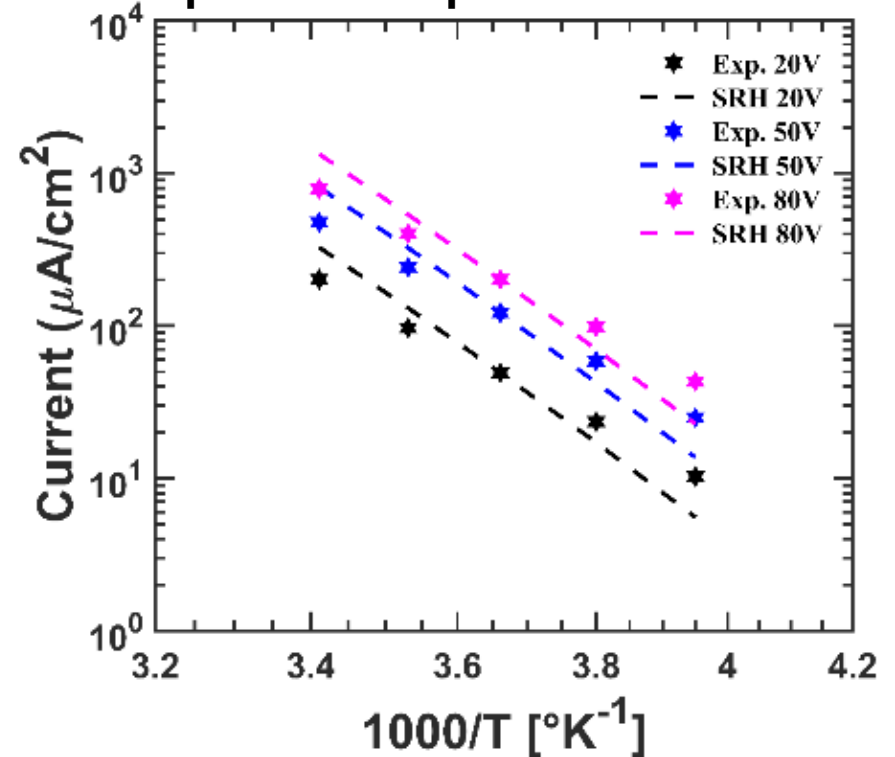
Leakage Currents: $200 \Omega\cdot\text{cm}$ (16.7 MeV p) $1e15 \text{ neq/cm}^2$

Irradiation campaign with 16.7 MeV protons at BERN with fluence 10^{15} neq/cm^2

I-V Curves for different temperatures



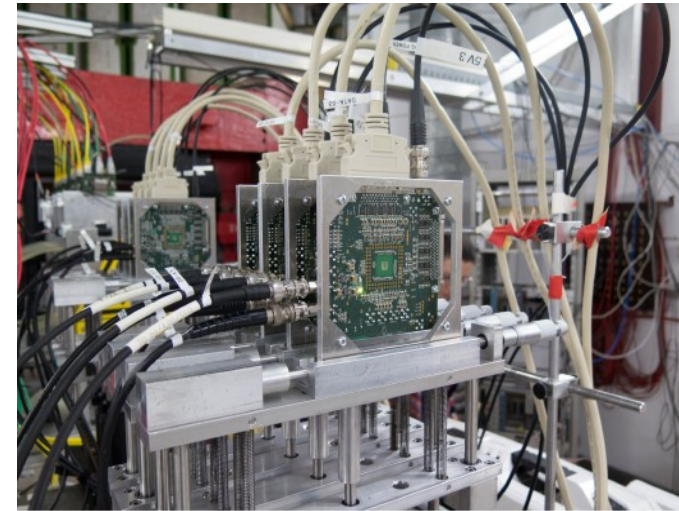
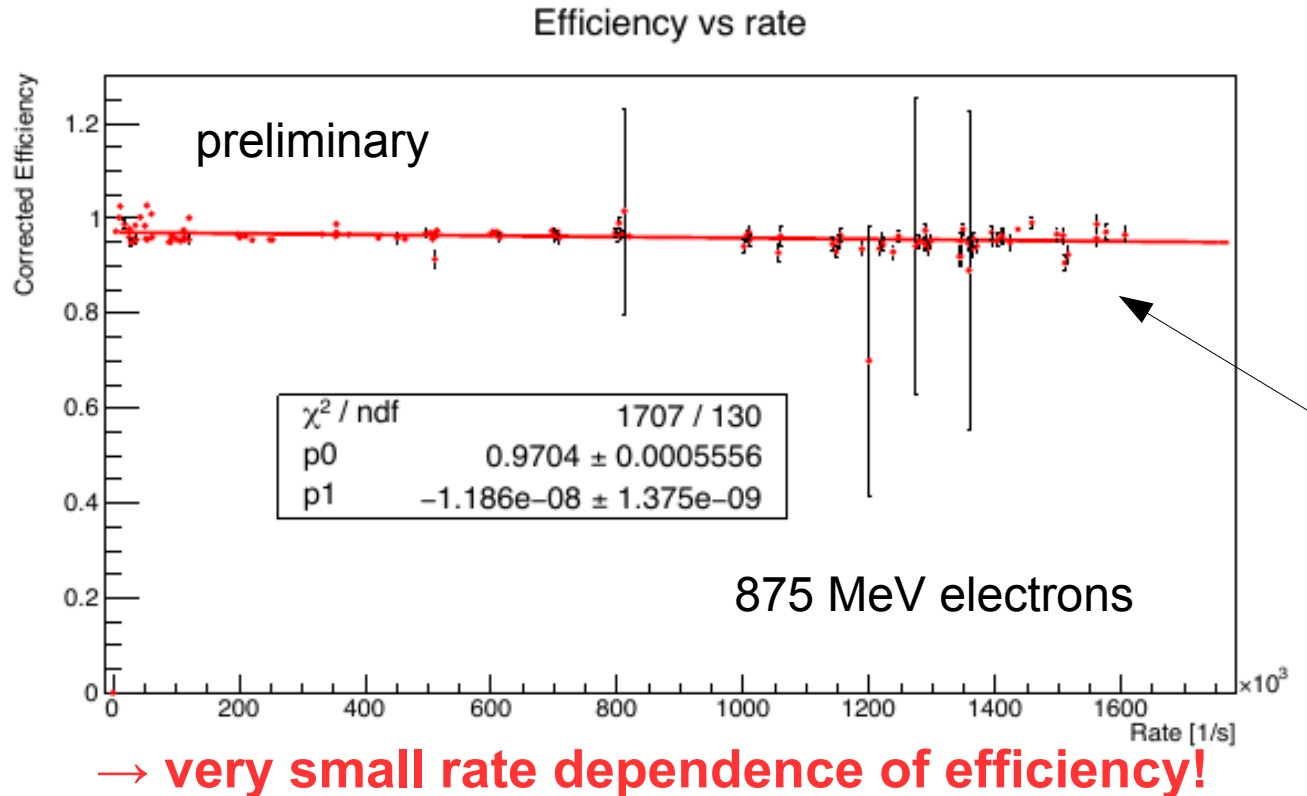
temperature dependence



- leakage currents well below $50 \mu\text{A/cm}^2$ for temperature $T=-20^\circ\text{C}$ up to breakdown
- breakdown voltages increase with irradiation (not shown)
- Arrhenius prediction approximately holds for irradiated sensors
- similar studies for neutrons and for fluences up to $2e15 \text{ neq/cm}^2$

MuPix Telescopes + Rate Tests

Rate test at MAMI:

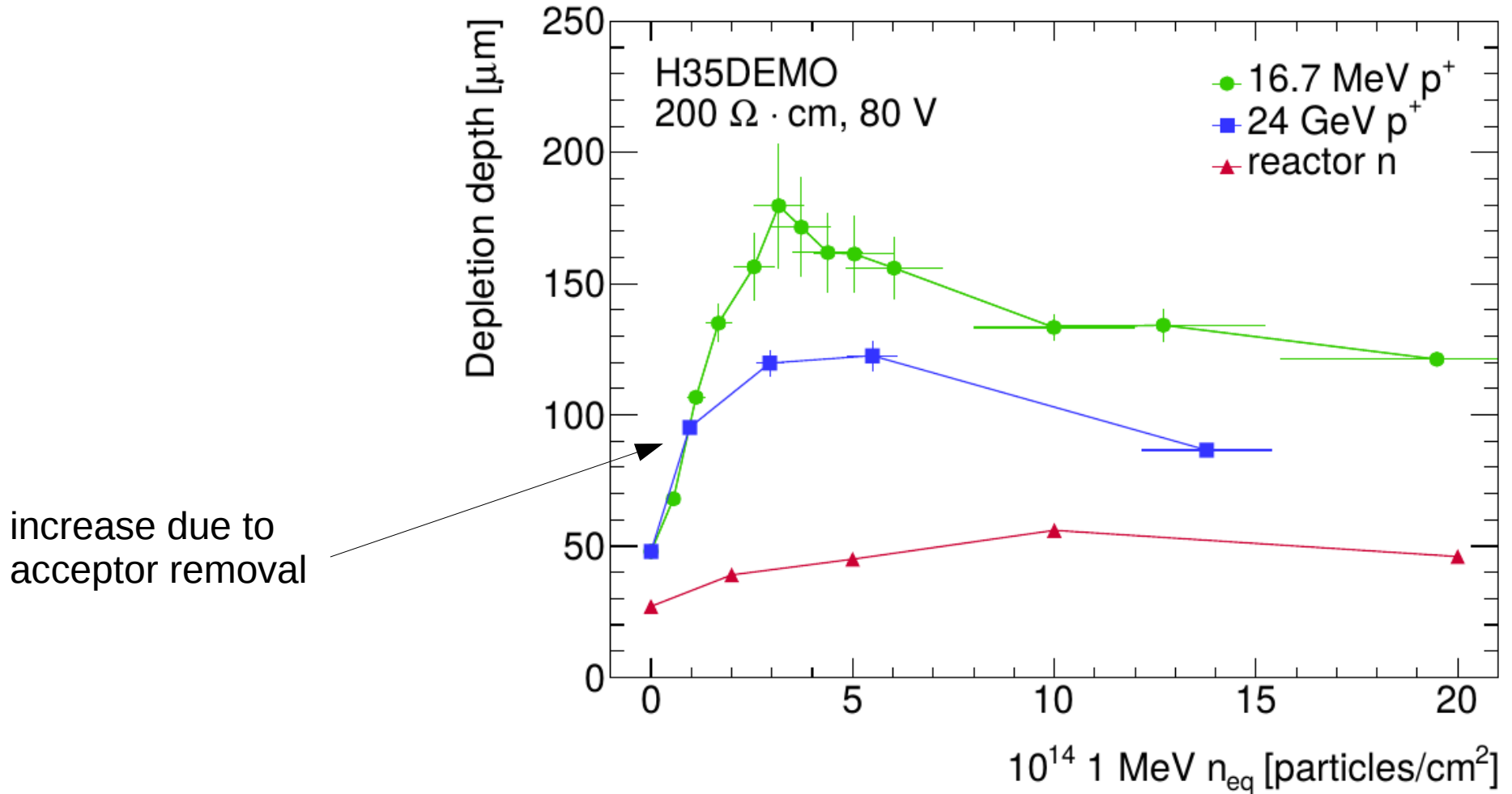


MAMI rate test

- **875 MeV e^-**
- maximum rate rate of **1.6 MHz / 5x5 pixels**
- corresponds to **780 Mhits/cm²/s**

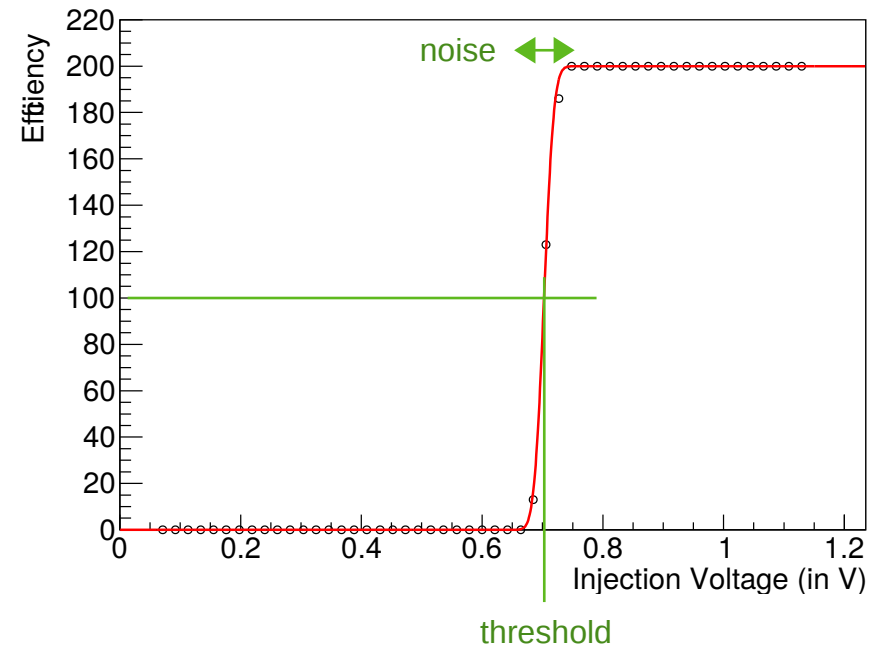
Effect of Irradiation on H35 process

arXiv:18007.09553



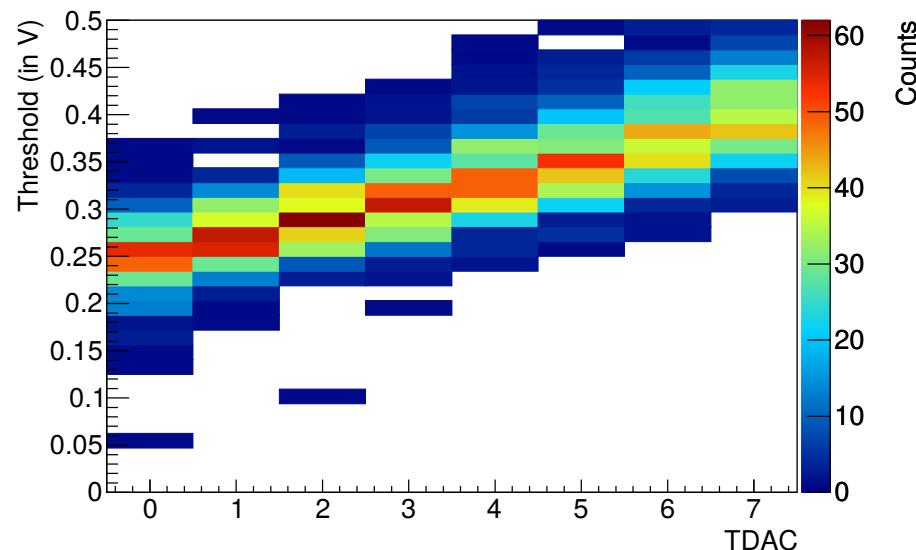
Threshold and Noise Definitions

- Charge injections of increasing strength are sent into a pixel
- Count number of detected signals \rightarrow detection efficiency
- Shifted and scaled gaussian error function is fitted to the data points



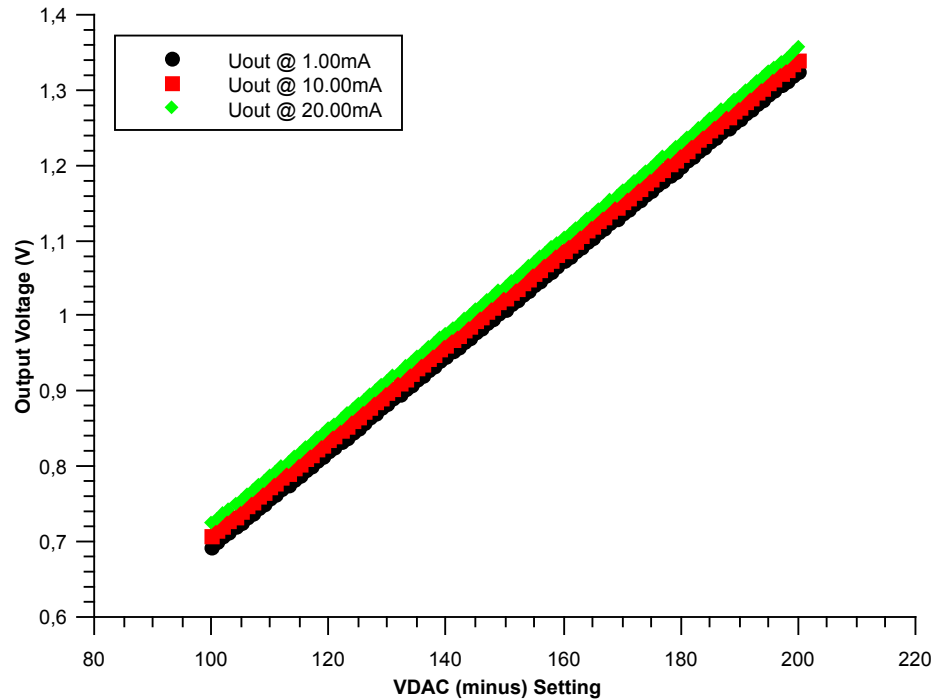
Matrix Tuning

- The matrix implements a 3 bit tuning DAC and a disable bit for each pixel
- Writing of the pixel memories is working and the detection threshold changes linearly with the setting



Power Regulators – MinusReg

MinusReg Linearity



Regulator Characteristics for Minus

