

Legend:  
VB1 – valve box 1  
VB2 – valve box 2  
SB – service box  
CCM – crab cavity module

Cryogenic He transfer line

Warm He pipework

Cryogenic LN<sub>2</sub> transfer line

Surface premises & infrastructure

## Movable Helium Cryoplant for Crab Cavities testing at SPS BA6

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Underground area

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Research supported by the High Luminosity LHC project

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# OUTLOOK

- Introduction to High-Luminosity LHC project – HL-LHC
- Design principles and key features
- Timeline of procurement and installation
- Commissioning and operation
- Conclusions and perspectives

# Introduction

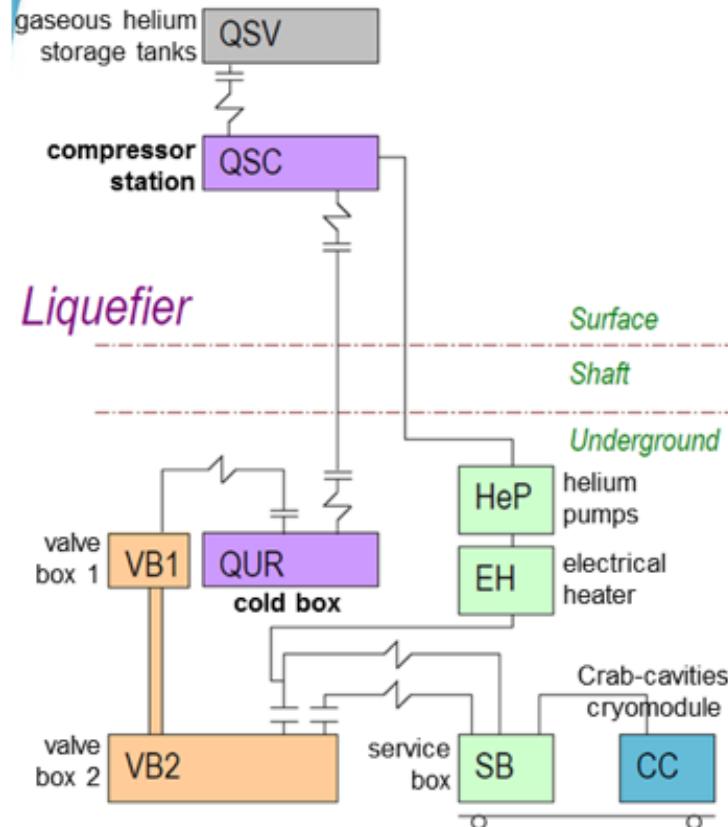
- Goal of peak luminosity above  $5.0 \cdot 10^{34} \text{ cm}^{-2} \cdot \text{s}^{-1}$
- Replacing the matching sections on both sides of ATLAS and CMS experiments
- New focusing quadrupoles
- Use of superconducting crab cavities



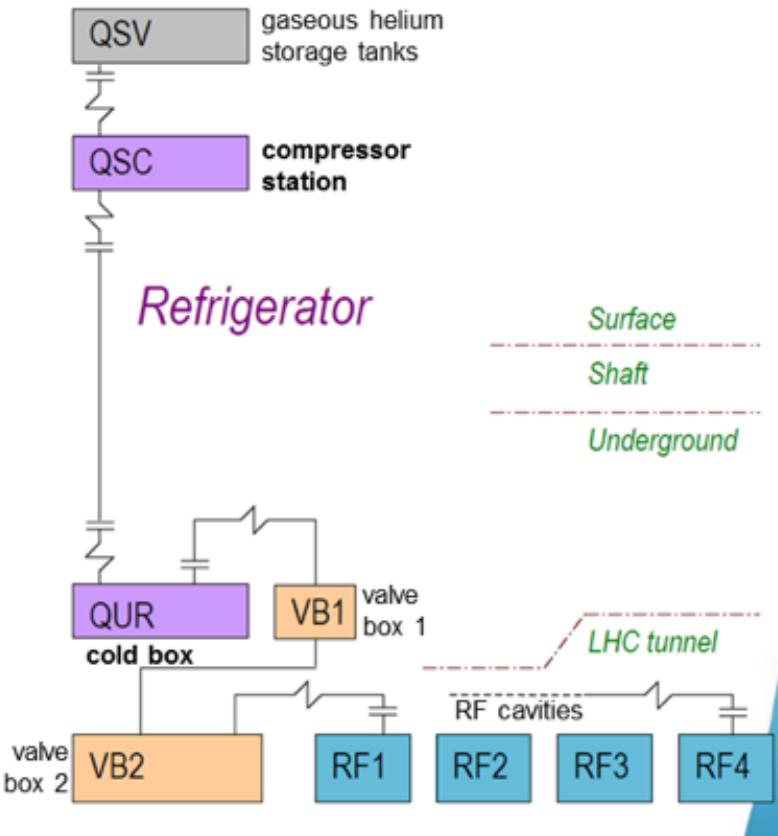
**Need for a new cryogenic infrastructure  
for a superconducting RF test facility with proton beams  
at CERN SPS accelerator**

# Design principles and key features

SPS-BA6 during beam Runs



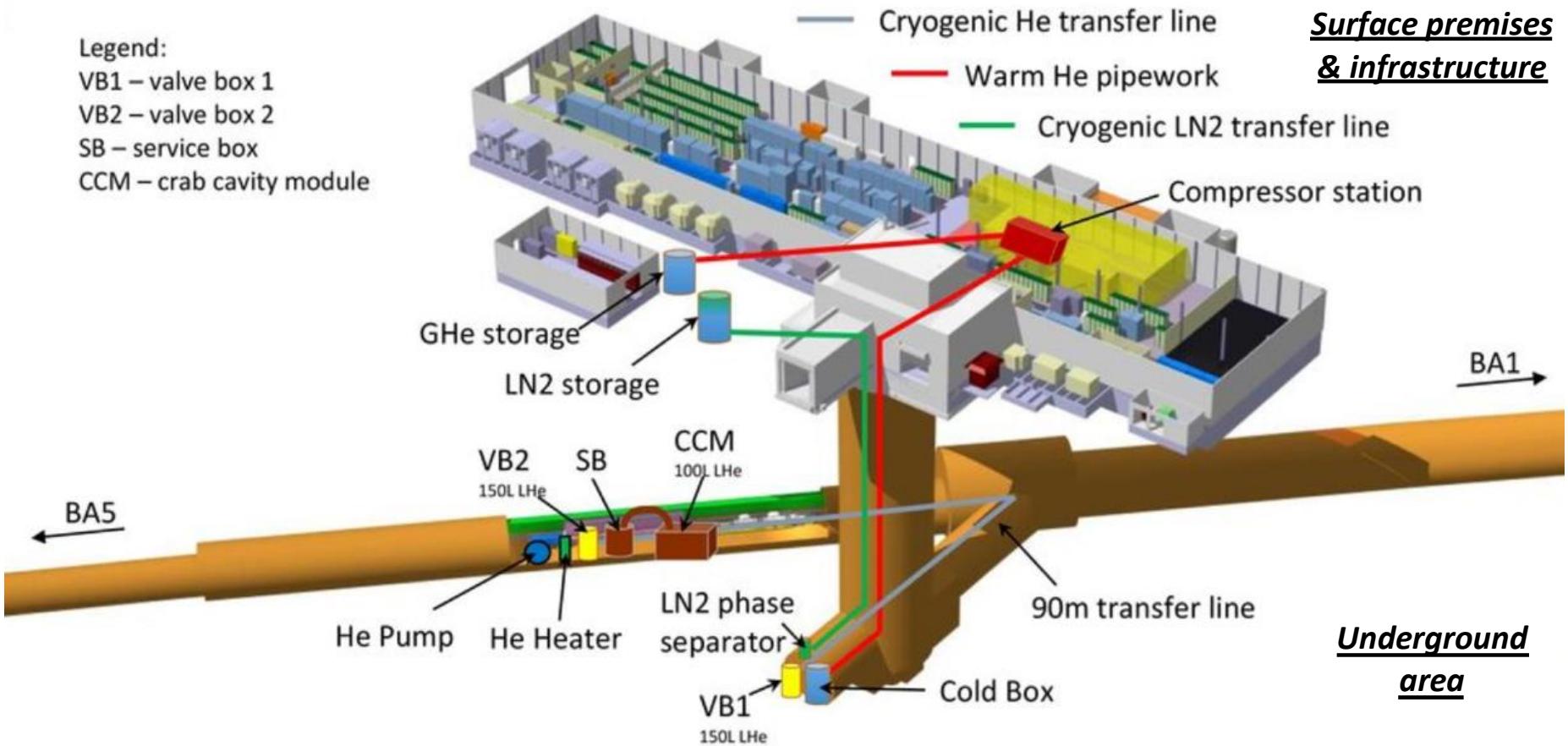
LHC-P4 during Long Shutdowns



# Design principles and key features

## Legend:

VB1 – valve box 1  
VB2 – valve box 2  
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CCM – crab cavity module



# Design principles and key features

## Movable helium cryoplant @ 4.5 K

- 4 major **constraints**: timeframe of the supply, guarantee of the required performances, accessibility of installation location, **movability** requirement
- **Liquefaction mode**: **7 g/s of LHe @ 4.5 K + 750 W shielding @ 50 – 80 K**
- **Refrigeration mode**: **700 W @ 4.5 K + 300 W shielding @ 50 – 80 K**
- **LN<sub>2</sub> precooling** in both modes
- **LR280** from Linde Kryotechnik AG® with liquefaction and refrigeration turbines



## Cryogenic distribution system

- **2 valve boxes** – VB1 as interface to the cold box, VB2 to the Service Box
- **Sub-cooler in VB1 phase separator** to recondition supercritical helium supply stream
- **80 m long distribution line (TL)**: supercritical He for the supply and thermal shielding to minimize the losses
- Liquid helium produced at VB2 then sent to the Service Box



## Service Box

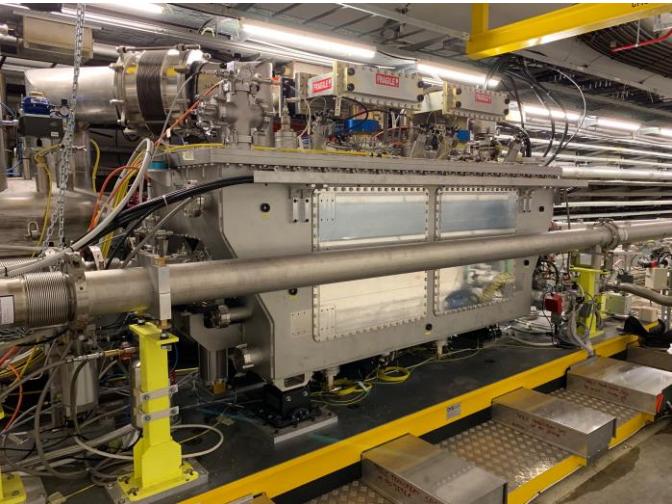
- Main function: provide **adapted interfaces** between 4.5 K distribution, client cryostat and helium pumping system
- **Integrated subcooling heat exchanger** for supply helium stream precooling



# Design principles and key features

## Crab cavities cryomodule

- 4.5 K LHe sat and 2 K – 30 mbar abs operation
- 18 W (static) and expected 13 W (dynamic) @ 2 K
- **Integration in SPS** (same proton beams as in LHC)
- **Mobile platform to bypass it** when SPS serves as LHC injector

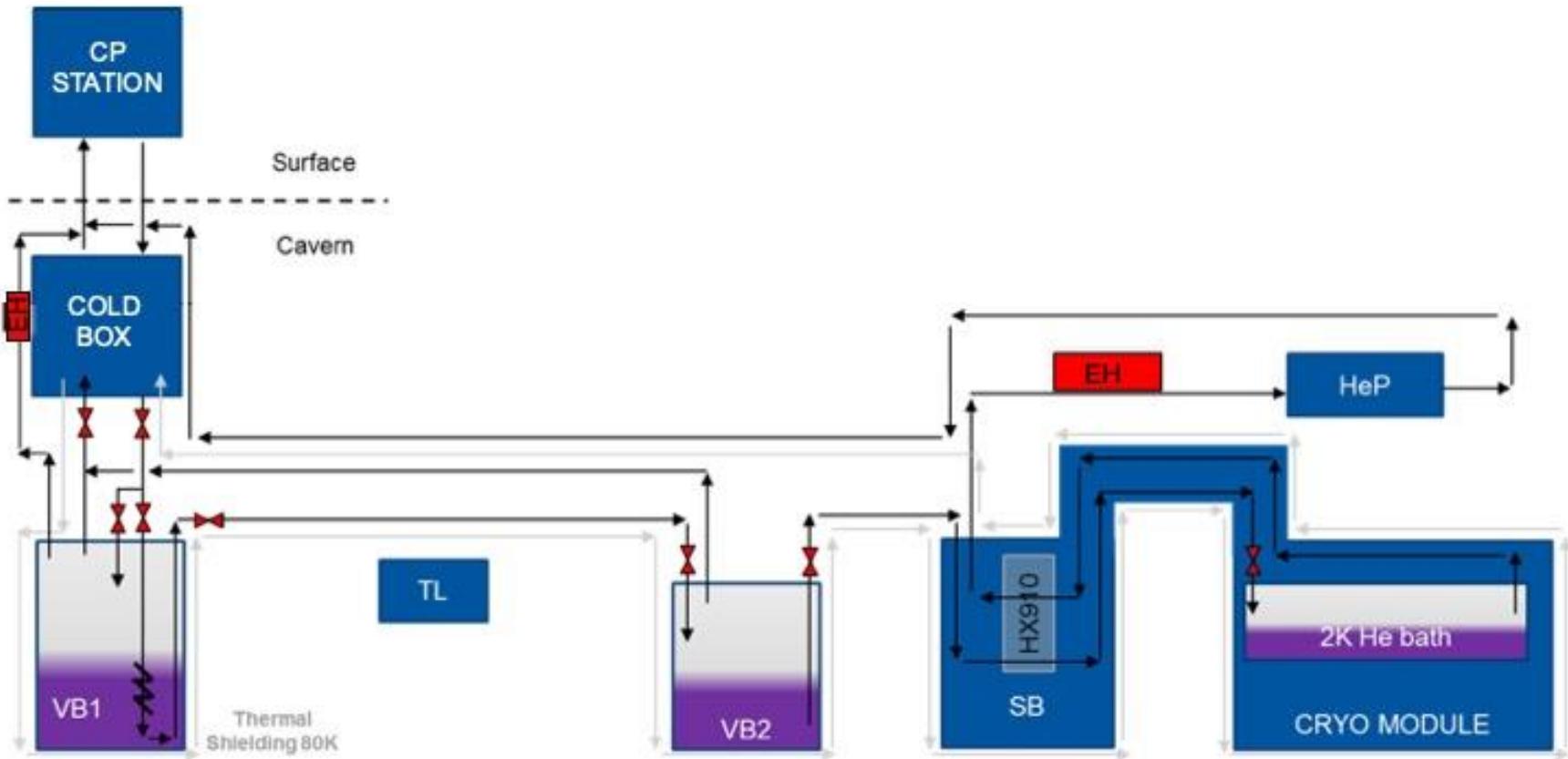


## Helium pumping system

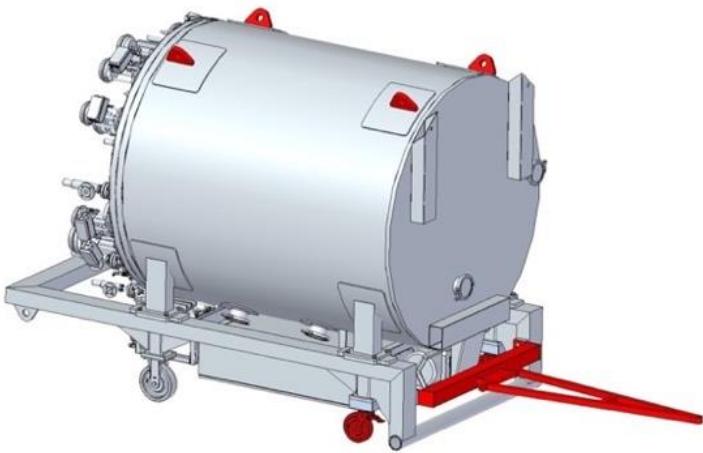
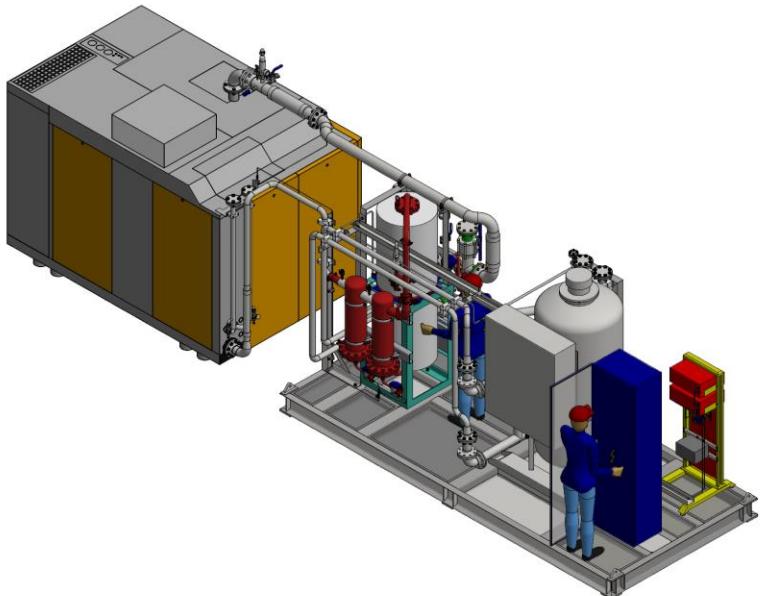
- Water bath heater, installed power 10 kW
- 2 Roots pumping units, total 2.3 g/s at 20 mbar abs



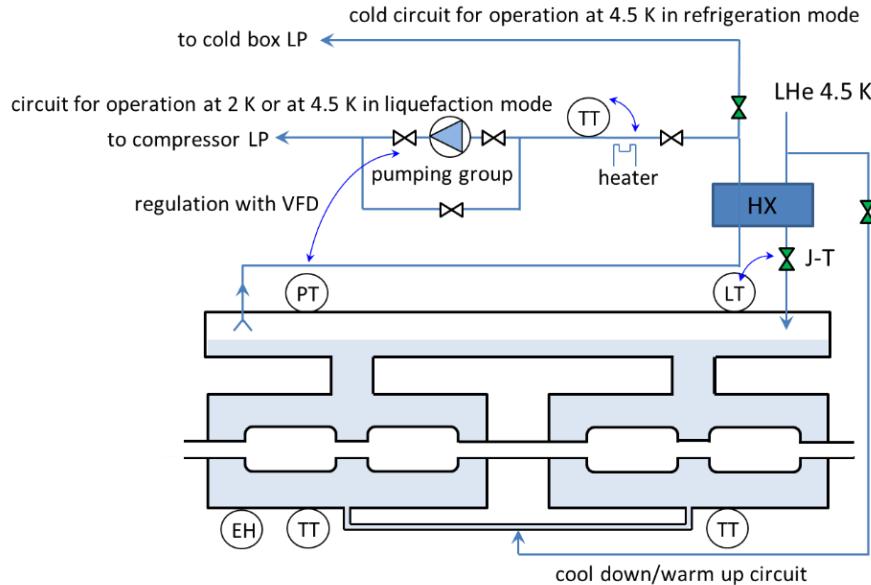
# Simplified flow diagram



# Design of the 4.5 K cryoplant



# Principle of 2 K cooling system of the cavity

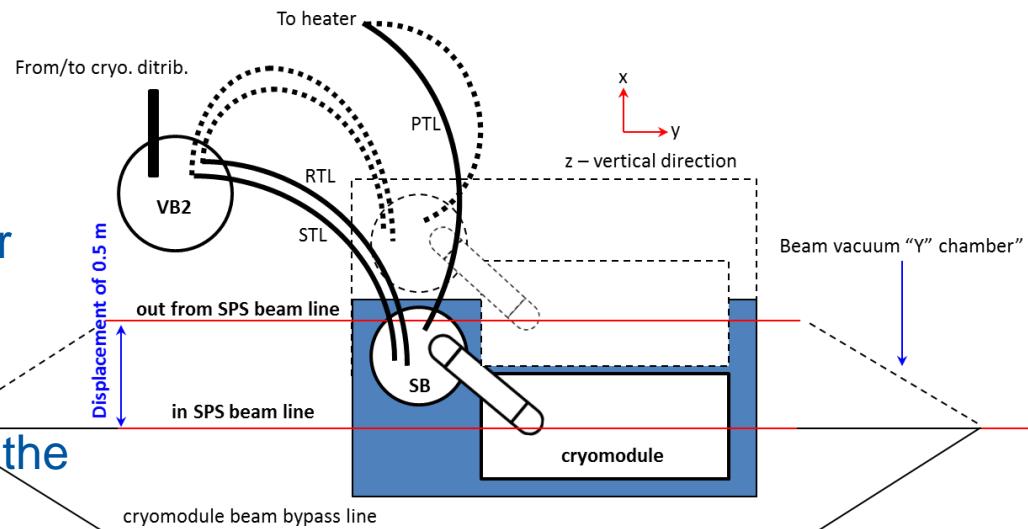


## 2 K operation:

- Saturated superfluid helium bath
- Integrated subcooling heat exchanger
- Water bath heater – installed power of 10 kW
- Helium pumping system – 2.3 g/s at 20 mbar abs

## Integration requirement:

- Possibility to bypass the test cryostat when SPS serves as the LHC injector  
=> installation on a mobile platform
- => use of specially designed beam vacuum « Y » chamber connected to the cryomodule and its bypass



# Timeline of procurement

Package	Phase	2016				2017				2018				2019				2020				
		Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	
Infrastructure (warm piping / GHe / LN2)	Studies & Requirements																					
	Tendering																					
	Engineering & Fabrication																					
	Installation																					
	Commissioning																					
	Operation																					
	Consolidation																					
Movable helium cryoplant	Studies & Requirements																					
	Tendering																					
	Engineering & Fabrication																					
	Installation																					
	Commissioning																					
	Operation																					
	Consolidation																					
Cryogenic distribution	Studies & Requirements																					
	Tendering																					
	Engineering & Fabrication			Transfer Line				Valve Boxes														
	Installation							Phase 1				Phase 2										
	Commissioning																					
	Operation																					
	Consolidation																					
2 K cryogenic subsystem	Studies & Requirements																					
	Tendering																					
	Engineering & Fabrication																					
	Installation									Phase 1	Phase 2											
	Commissioning									SM18	SPS											
	Operation																					
	Consolidation																					

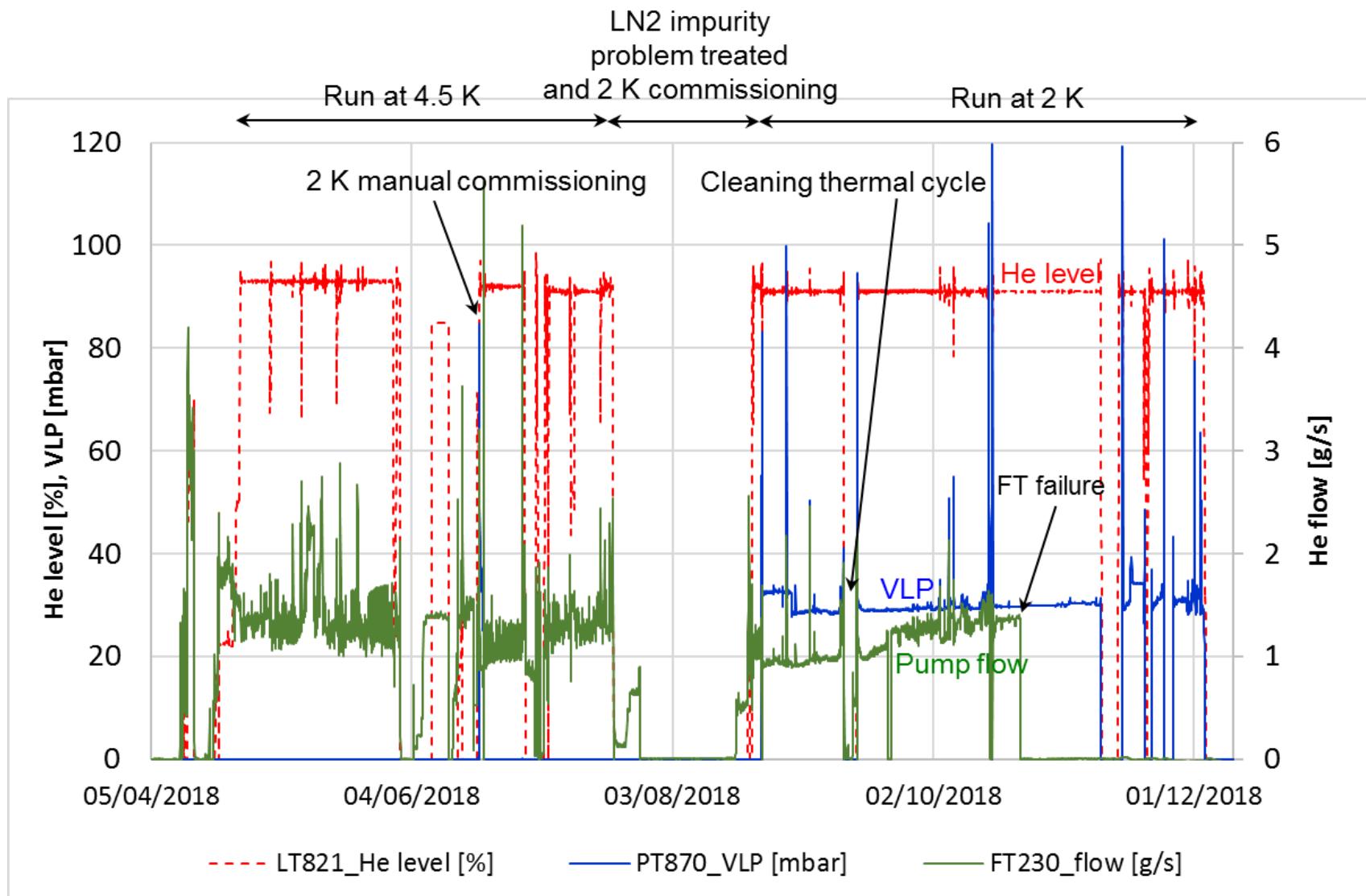
2016: studies and procurements launched

2017: detailed engineering & fabrication

2018: commissioning and operation



# Commissioning and operation



# Conclusions and perspectives

- The complete 2 K cryogenic infrastructure was **designed and built from scratch between 2016 and beginning of 2018**,
- The **reception test** was conducted **during Q1 of 2018** with direct operation afterwards,
- **First stable operation** of crab cavities in LHe successful in **spring 2018**, in superfluid helium from September 2018,
- **Long Shutdown #2** started with the stop of the cryogenic test facility, allowing for the required maintenance and consolidation,
- **Restart** of the whole facility **in 2020** to allow for completing performance assessment and further testing of the cavities with proton beams in SPS

**Thank you for your attention !**



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# GHe and LN2



# Compressor station



# Cold Box and LN<sub>2</sub> phase separator



# CB, LN<sub>2</sub> φ-sep, VB1



# VB1

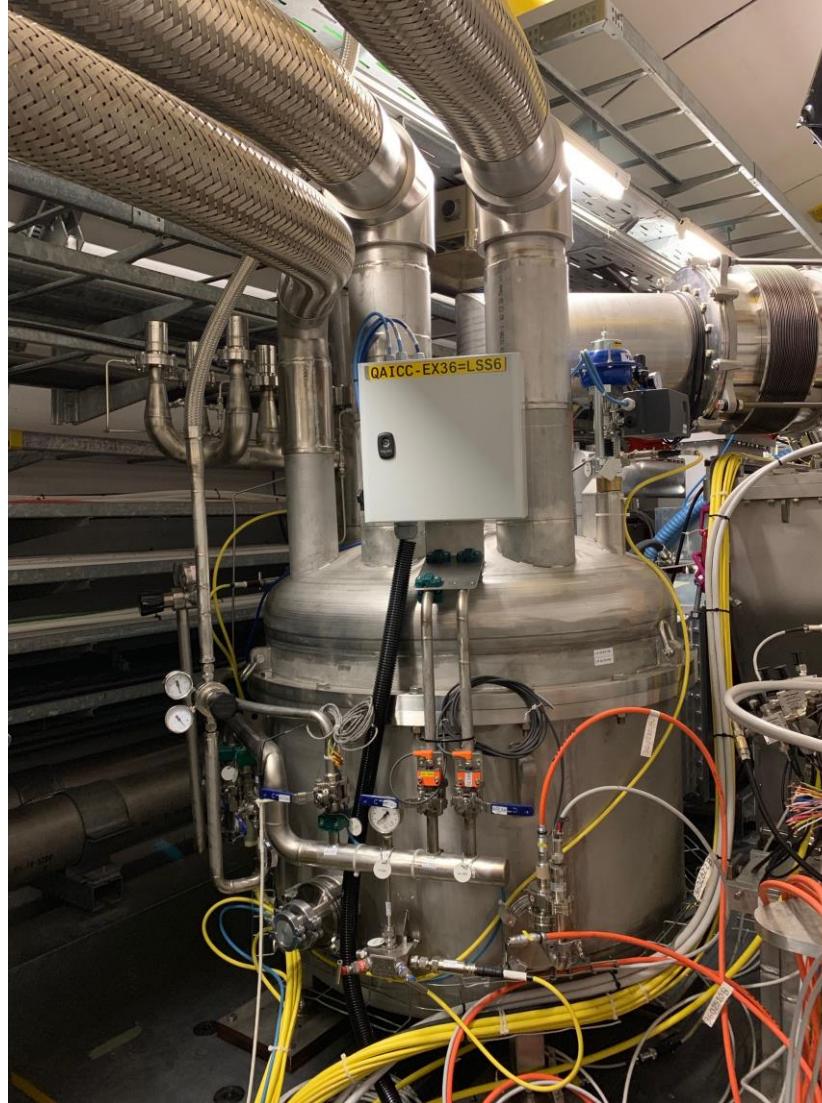


# Transfer line

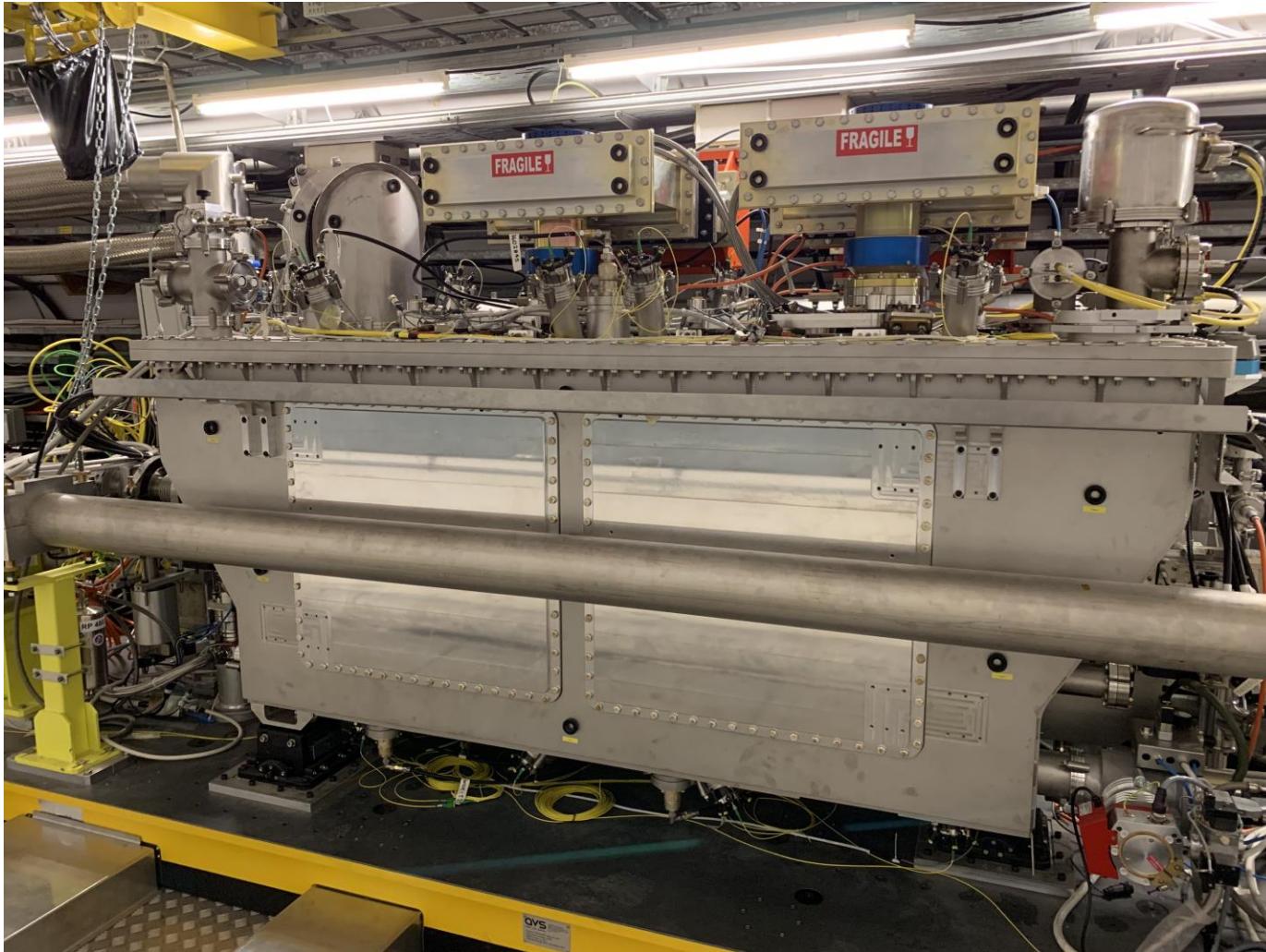




# Service Box



# Crab cavities cryomodule



# VB2, SB, CM

