

# 15<sup>th</sup> Trento Workshop

on Advanced Silicon  
Radiation Detectors



## R&D on LGAD radiation hardness in the HL-LHC environment

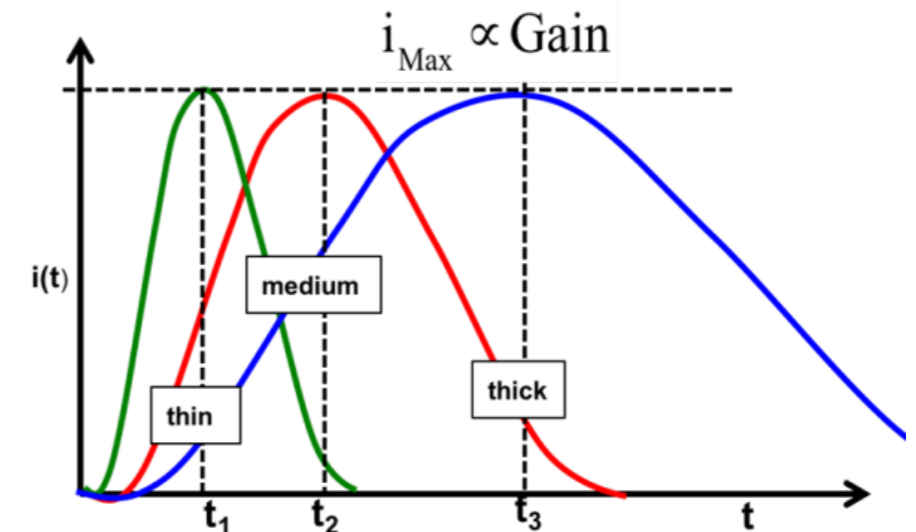
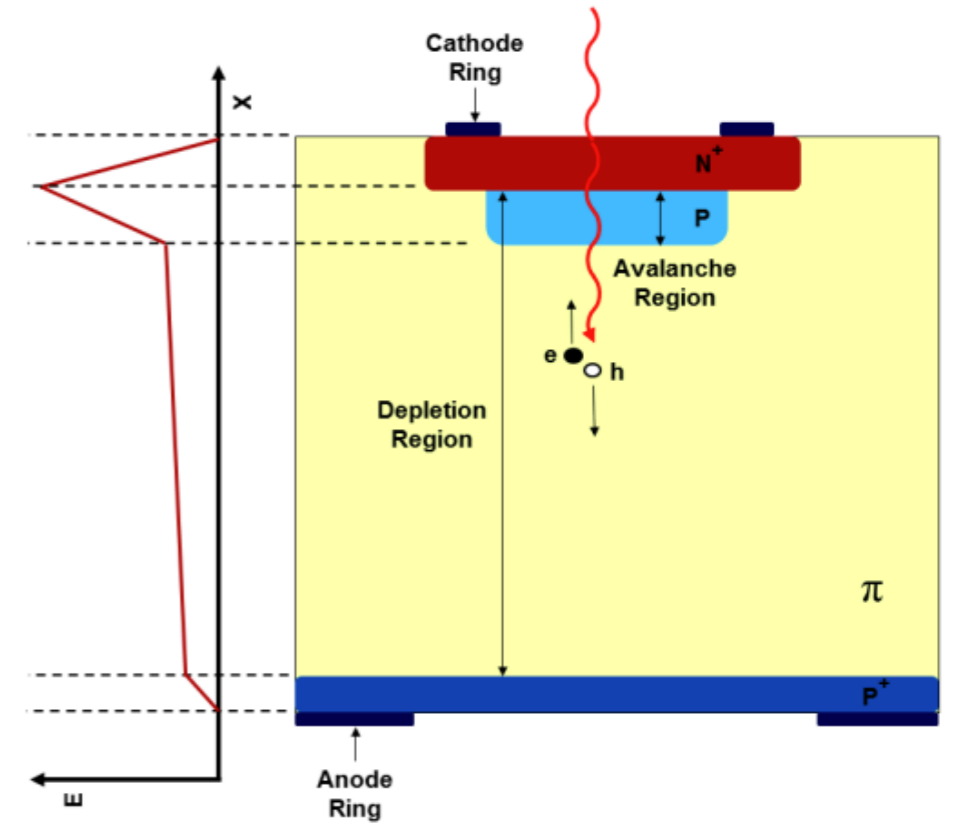
15<sup>th</sup> Trento Workshop (2020, Wien)  
Dr. Simone M. Mazza (SCIPP, UC Santa Cruz),  
on behalf of the SCIPP UCSC group



# LGADs

- LGAD: silicon detector with a thin ( $<5\mu\text{m}$ ) and highly doped ( $\sim 10^{16} \text{ P}++$ ) multiplication (gain) layer
  - High electric field in the multiplication layer
- LGADs have intrinsic modest internal gain (10-50)
  - $G = \frac{Q_{LGAD}}{Q_{PiN}}$  (collected charge of LGAD vs same size PiN)
  - Better signal to noise ratio, sharp rise edge
- Allows thin detectors (50  $\mu\text{m}$ , 35  $\mu\text{m}$ , 20  $\mu\text{m}$ )
  - Thinner detectors have shorter rise time and less Landau fluctuations
- **Time resolution  $< 30 \text{ ps}$** 

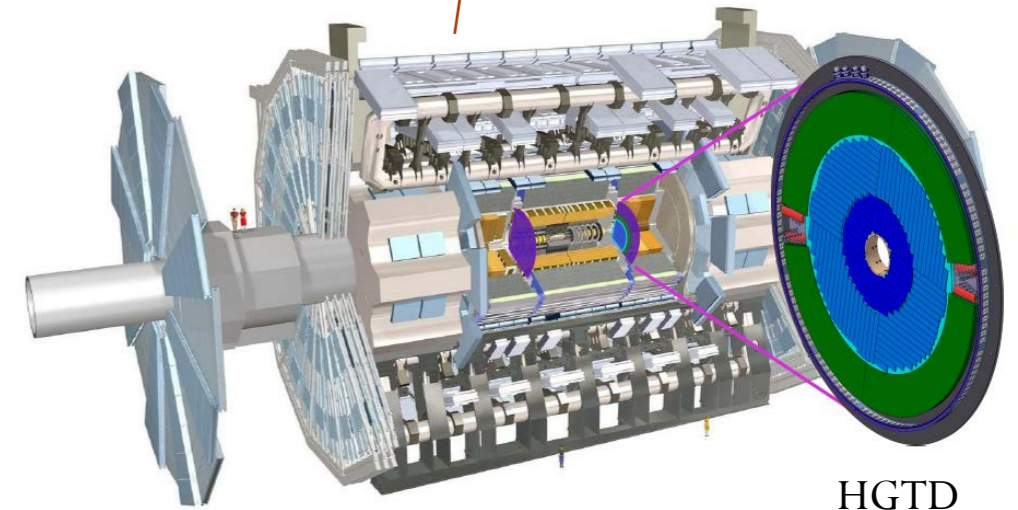
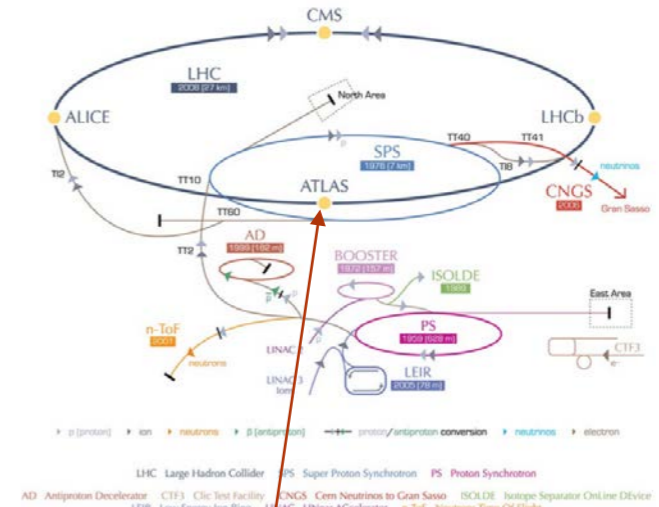
$$\sigma_{timing}^2 = \sigma_{time\ walk}^2 + \sigma_{Landau\ noise}^2 + \sigma_{Jitter}^2 + \sigma_{TDC}^2$$
- Several vendors of thin LGADs under study
  - HPK (Japan), FBK (Italy), CNM (Spain), BNL (USA), NDL (China)





# HGTD, ATLAS and LHC high luminosity

- **LHC:** 14 TeV proton-proton collider at CERN (Geneva)
- **ATLAS:** one of the four main experiments at the LHC
  - General purpose detector for discovery of new physics and precise measurements
- LHC will be upgraded in 2026 to High Luminosity LHC (HL-LHC)
  - Instantaneous luminosity higher than present conditions
- ATLAS detector will be upgraded for HL-LHC
- **HGTD: High Granularity Timing Detector**
  - 2 disk of LGAD detectors in the forward region
  - Provide timing measurements of tracks
  - 35 to 70 ps of time resolution on hits (less on tracks)
  - Radiation hardness up to  $2.5 \cdot 10^{15} \text{ Neq}$
  - <http://cds.cern.ch/record/2623663>
- CMS will also be upgraded with an end-cap timing layer (ETL)
  - <http://cds.cern.ch/record/2667167>
- **HGTD and ETL are the first application of LGADs in HEP**



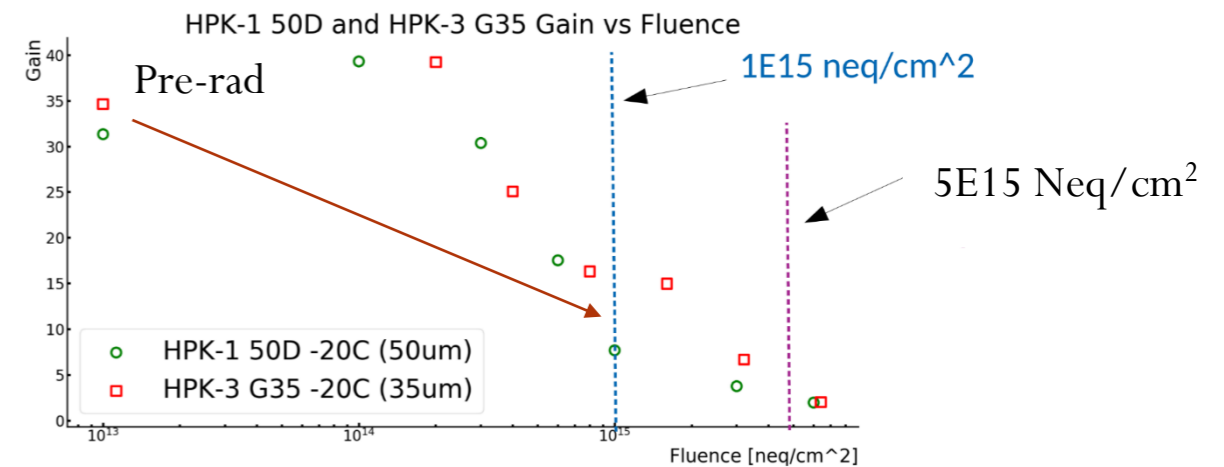
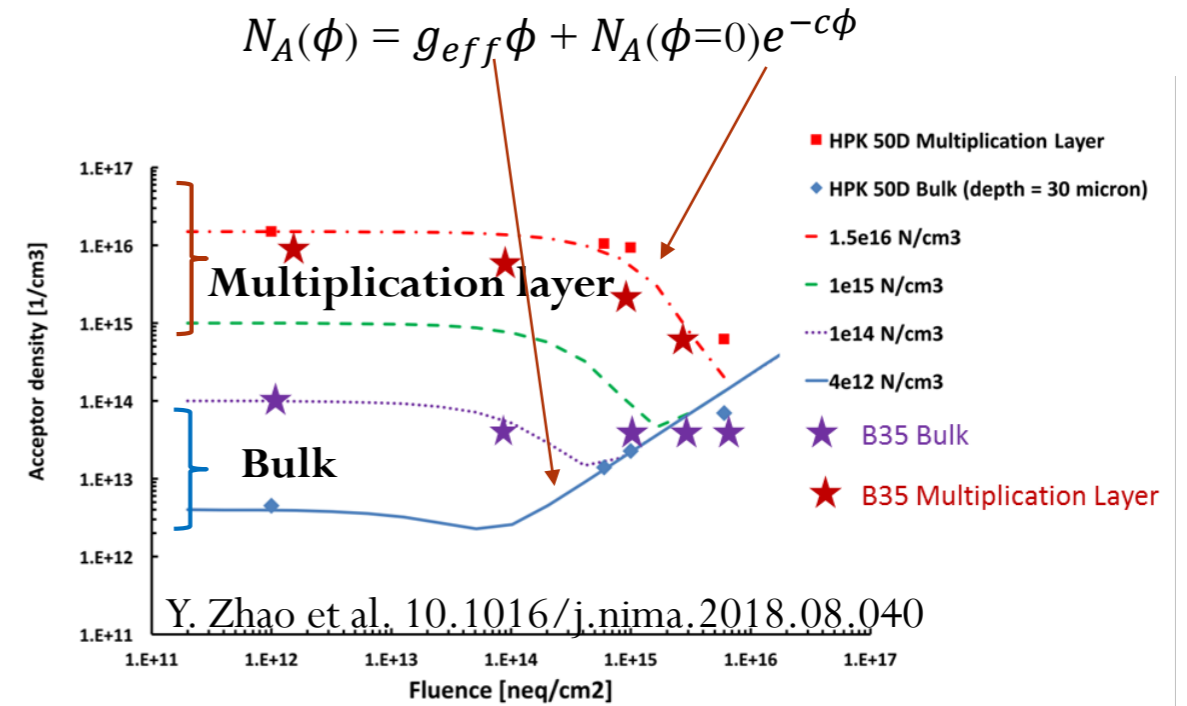
HGTD

# Radiation damage

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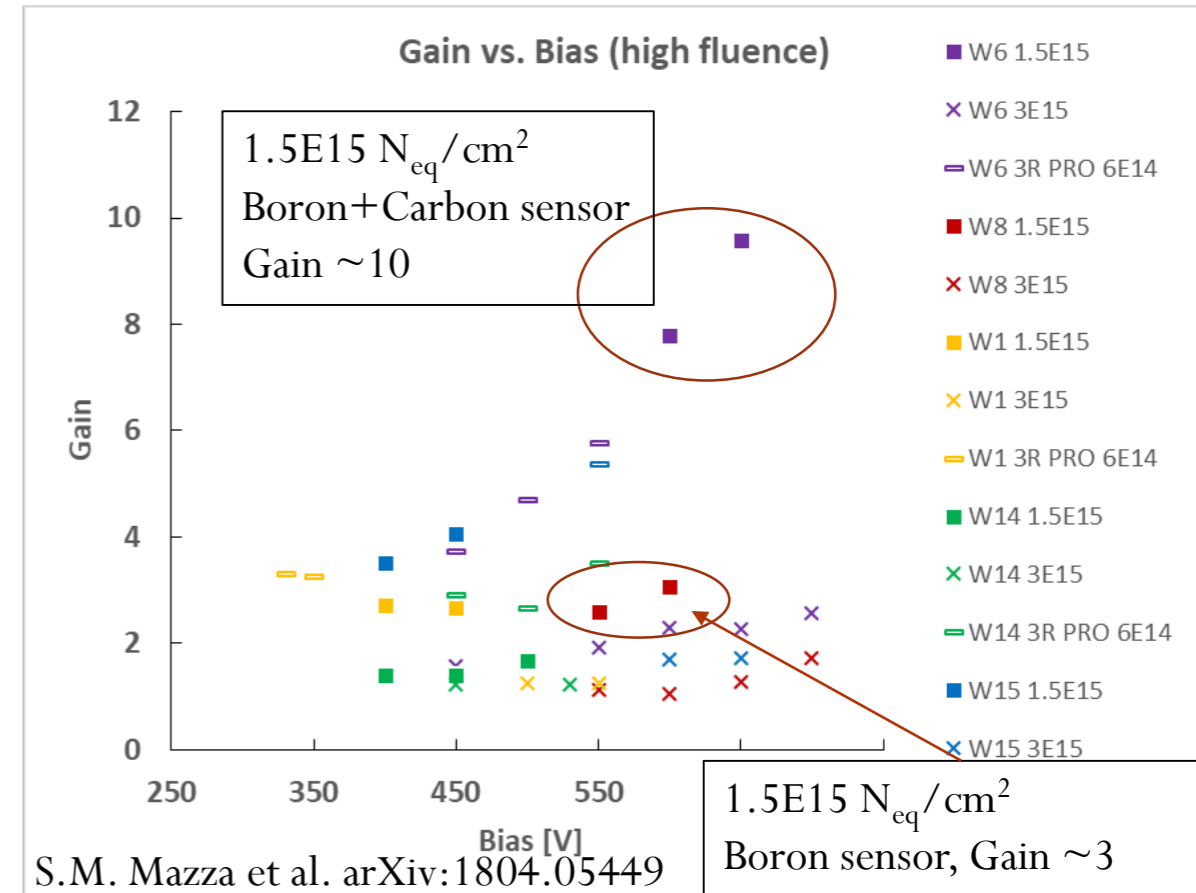
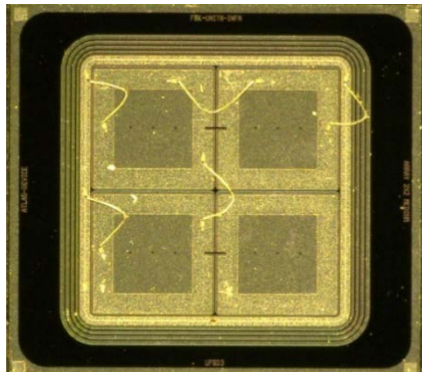
# Radiation damage on LGADs

- Most widely accepted radiation damage explanation for LGADs is **acceptor removal**
  - M. Ferrero et al. arXiv:1802.01745, G. Kramberger et al. JINST 10 (2015) P07006
- Radiation damage for LGADs can be parameterized
  - $N_A(\phi) = g_{eff}\phi + N_A(\phi=0)e^{-c\phi}$
- Acceptor creation:  $g_{eff}\phi$ 
  - By creation of deep traps
- Initial acceptor removal mechanism:  $N_A(\phi=0)e^{-c\phi}$ 
  - Ionizing radiation produces interstitial Si atoms
  - Interstitials inactivate the doping elements (Boron) via kick-out reactions that produce ion-acceptor complexes
  - **Reduction of doping  $\rightarrow$  reduction of gain**
  - **C factor depending on detector type**

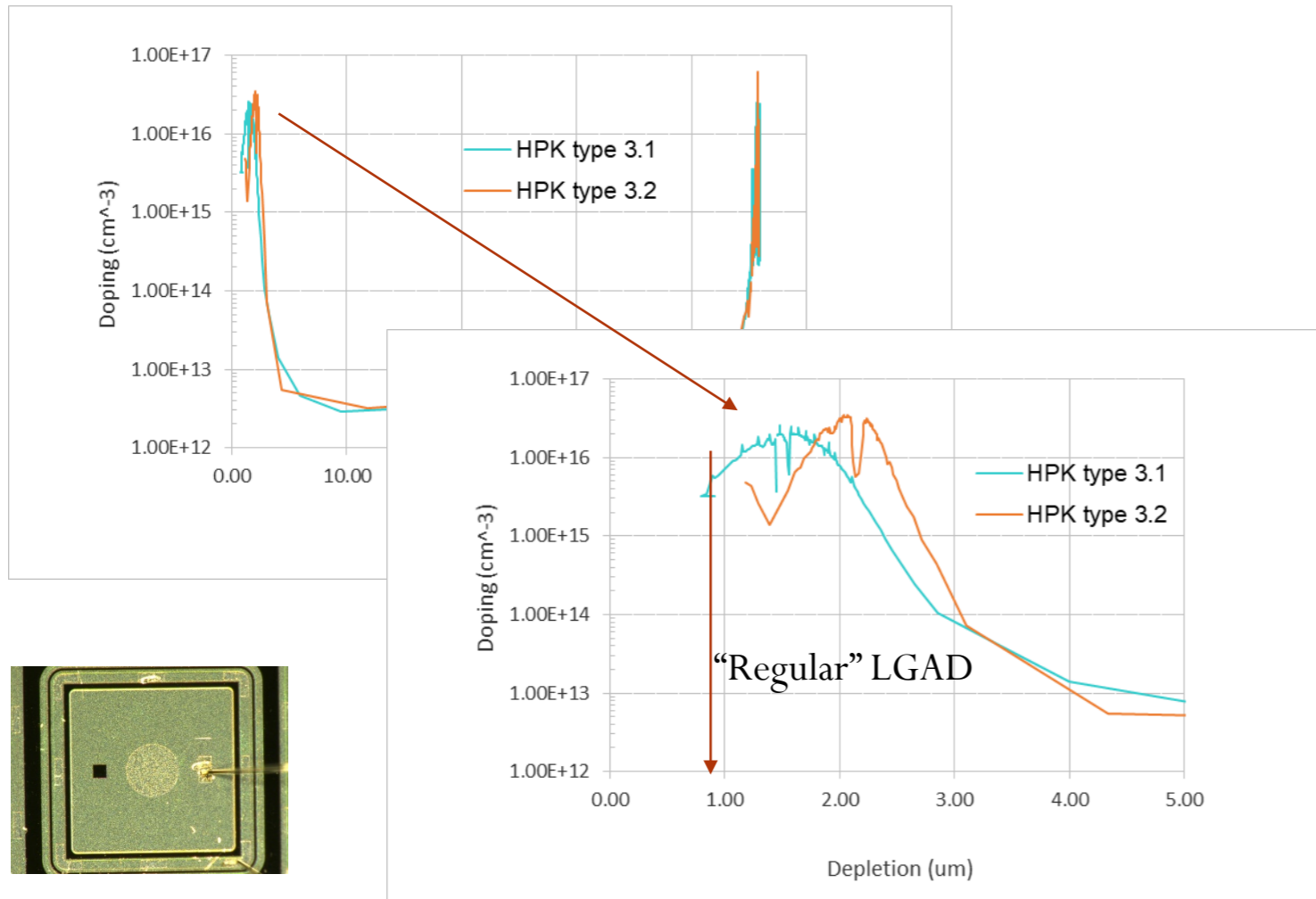


# Mitigation of radiation damage: Carbon

- **FBK** (Fondazione Bruno Kessler) sensors
- With (and without) Carbon infusion
  - FBK-C and FBK-noC
- Carbon is electrically inactive (no effect pre-irradiation)
  - Slight reduction of gain from the implantation process
- Catch interstitials instead of Boron
- → Reduces acceptor removal after irradiation



# Mitigation of radiation damage on LGADs



- **HPK** (Hamamatsu Photonics) sensors
  - HPK-3.1 and HPK-3.2
- Thin but highly doped gain layer
  - Higher initial doping concentration
  - Takes more time to be inactivated
- Deep gain layer
  - **High field for larger volume**
- Gain layer between 1um to 2um in instead of ~0.5-1 um

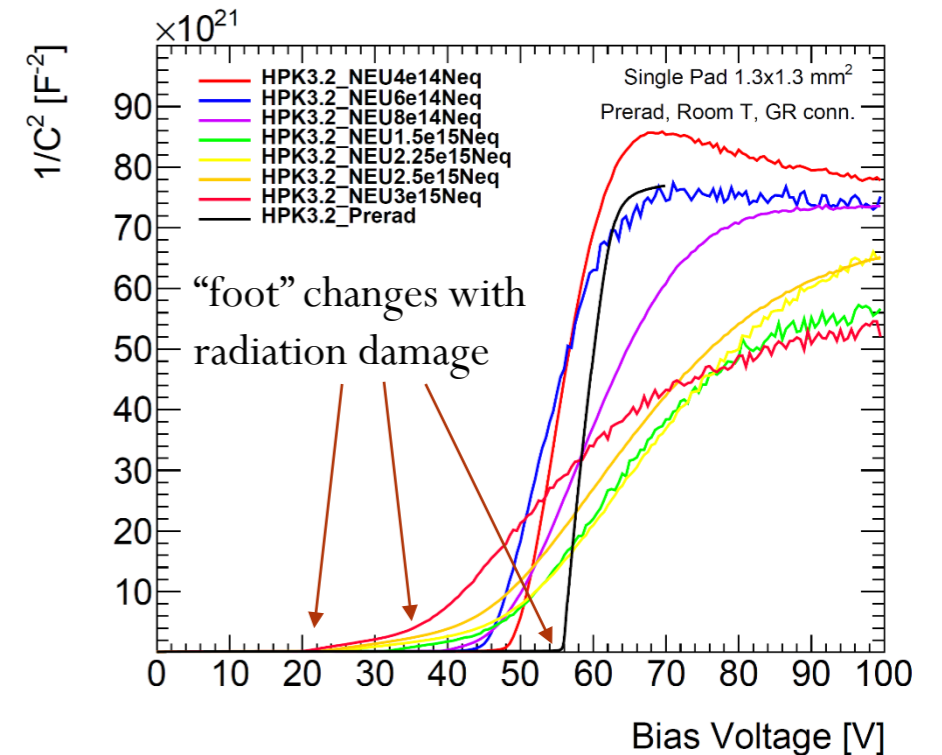
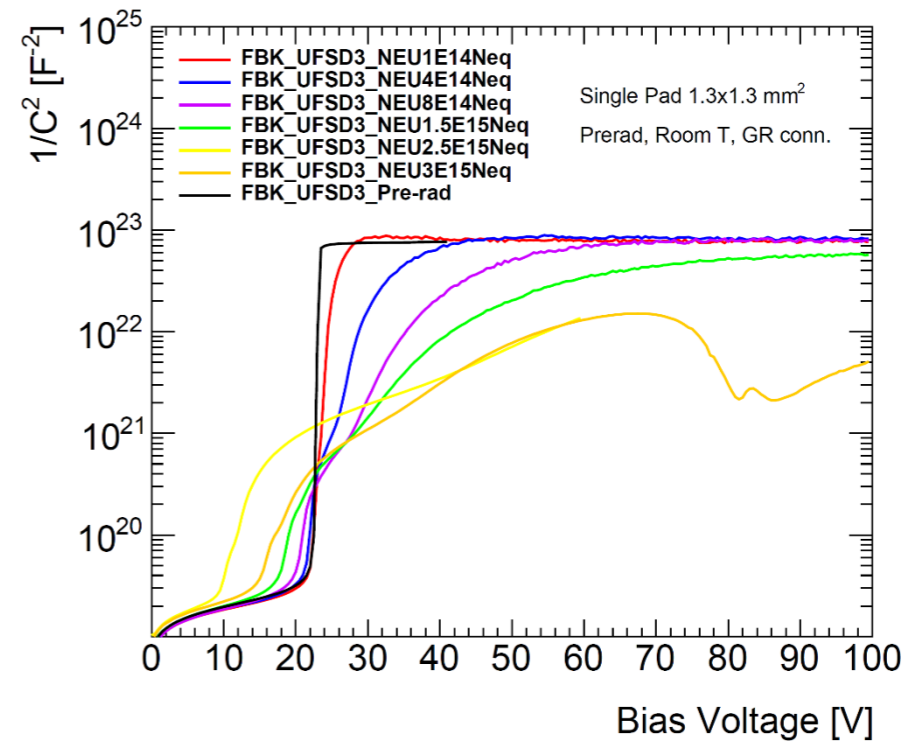
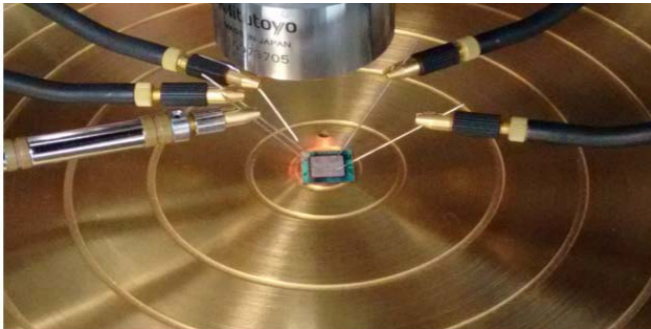
# Gain layer fraction

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# Gain layer and CV

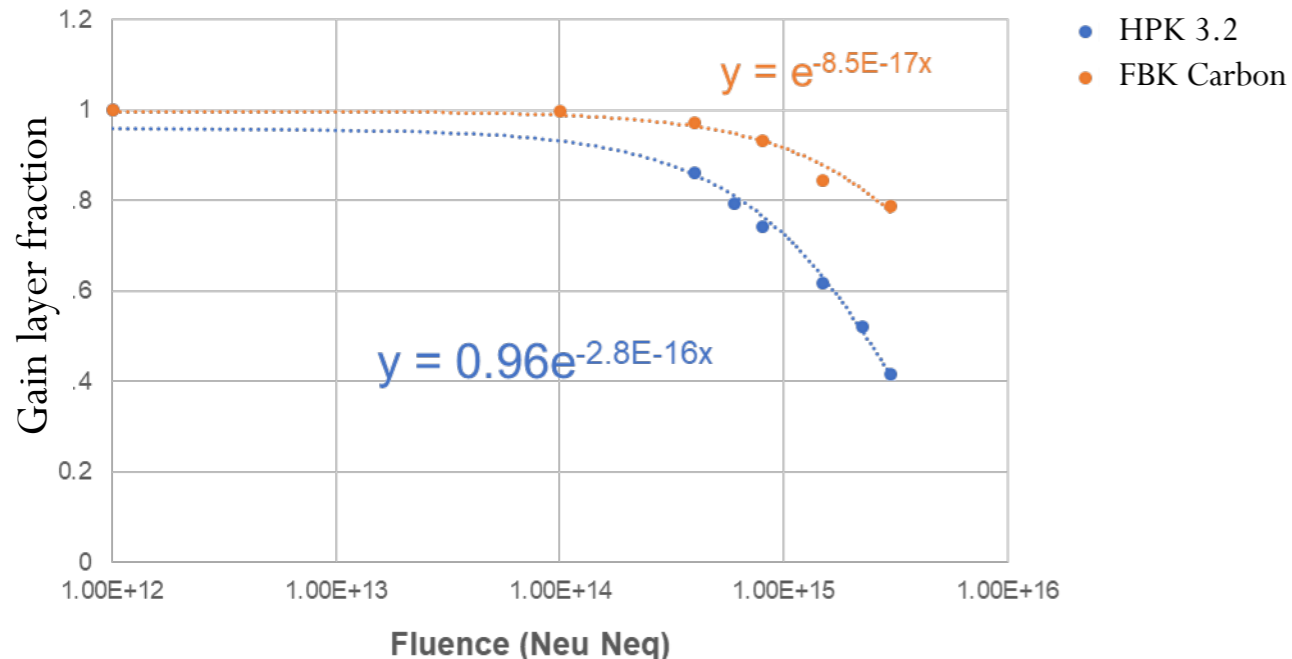
- Capacitance over voltage (CV)
  - Study doping concentration profile and full depletion of the sensor
- Study of the “foot” for LGADs on  $1/C^2$ :
  - $1/C^2$  flat until depletion of multiplication layer
  - Proportional to gain layer active concentration
- Bulk doping concentration proportional to the slope in  $1/C^2$
- After radiation damage the “foot” changes proportionally to the gain layer doping



# Gain layer vs. Fluence: The Effect of Carbon

$$N_D = N_0 e^{-c\phi}$$

Foot Voltage vs Fluence HPK 3.2 & FBK Carbon

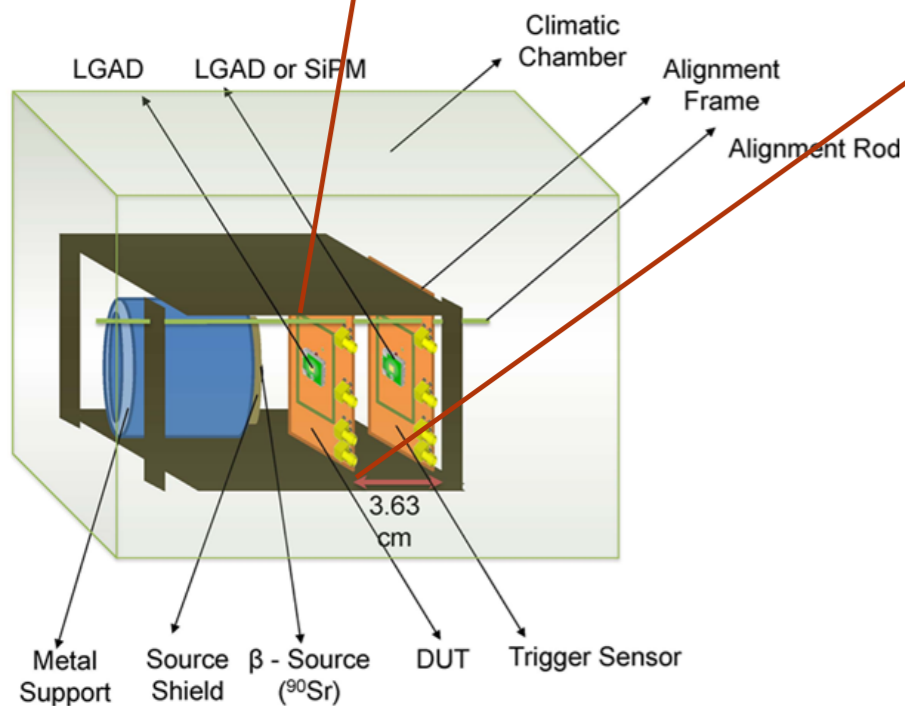


- Acceptor removal constant (C) is different for different types of sensors
  - The FBK Carbon sensors has smaller range for “foot” voltage
  - The HPK 3.2 shows a much larger declination and broader range of “foot” voltages
- Carbon seems to give significant improvement where C is about factor 3 smaller for FBK
- However HPK has a much higher initial foot due to the buried gain layer

# LGAD charge collection performance

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# Sensor testing – Sr90 telescope

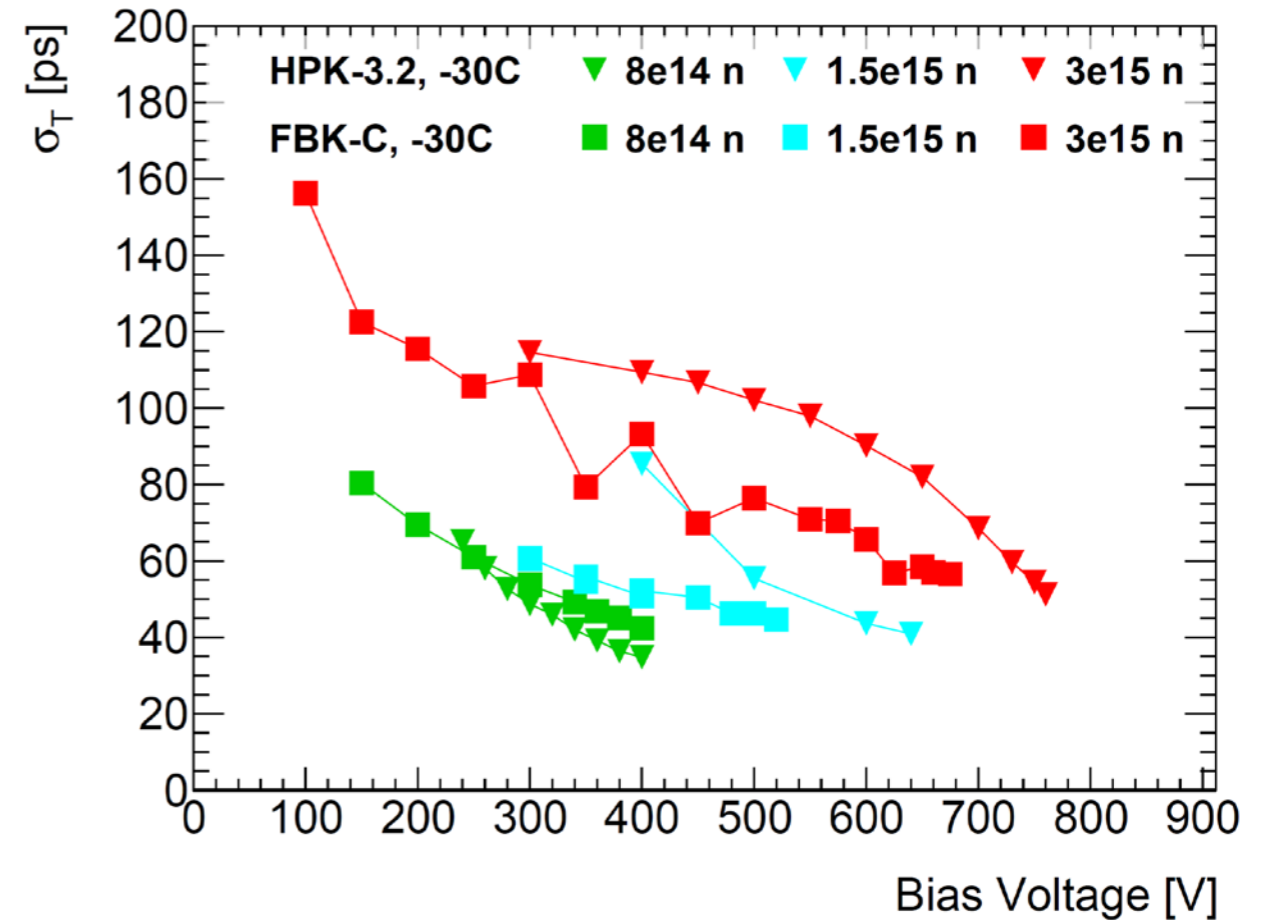
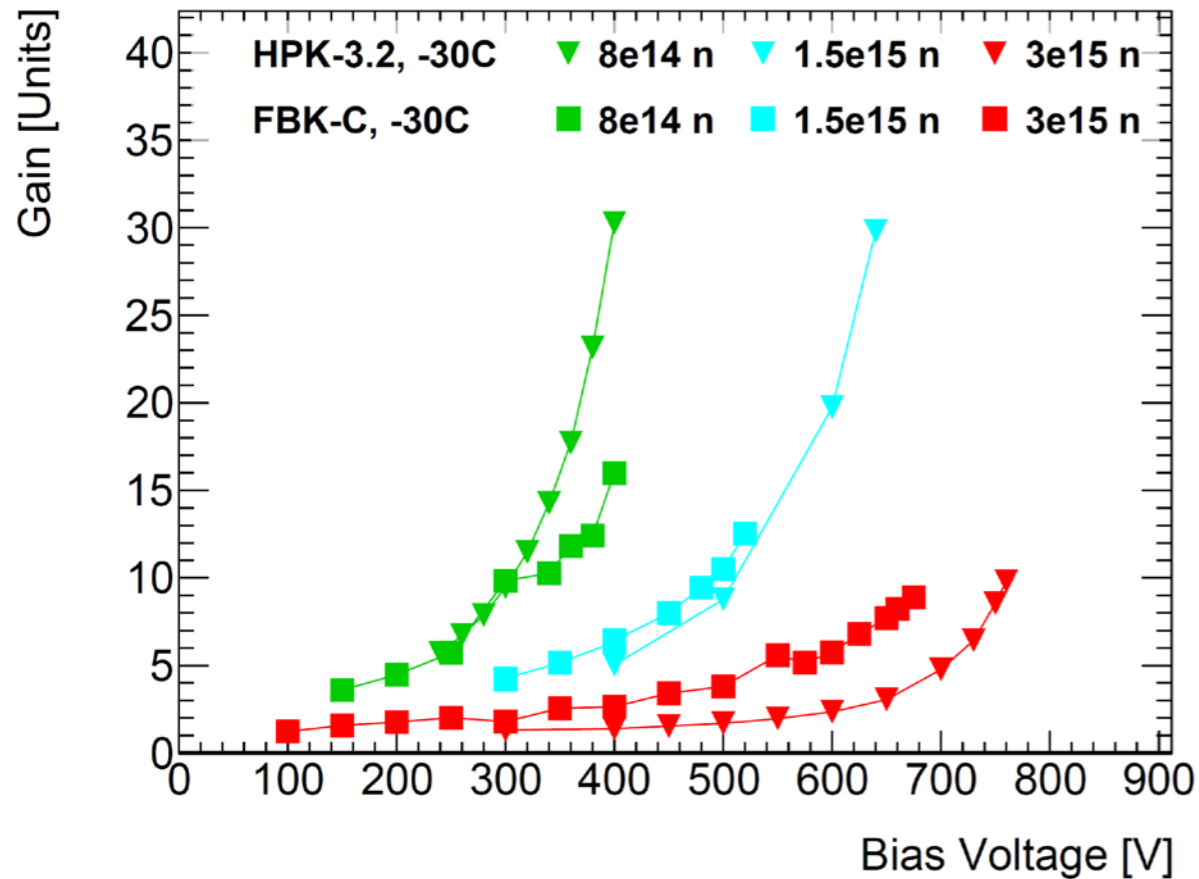


- Dynamic laboratory testing
  - Using MiP electrons Sr90  $\beta$ -source ( $\beta$ -telescope)
  - Signal shape, noise, collected charge, gain, **time resolution**
- Sensors mounted on analog readout board designed at UCSC (Ned Spencer, Max Wilder, Zach Galloway) with fast amplifier (22 ohm input impedance, bandwidth  $> 1$  GHz)
  - Readout by fast oscilloscope
- Trigger sensor (fast timing trigger) on the back
  - DUT (Device Under Test) is read in coincidence
- Setup in climate chamber to run cold and dry
  - 20C / -20C / -30C

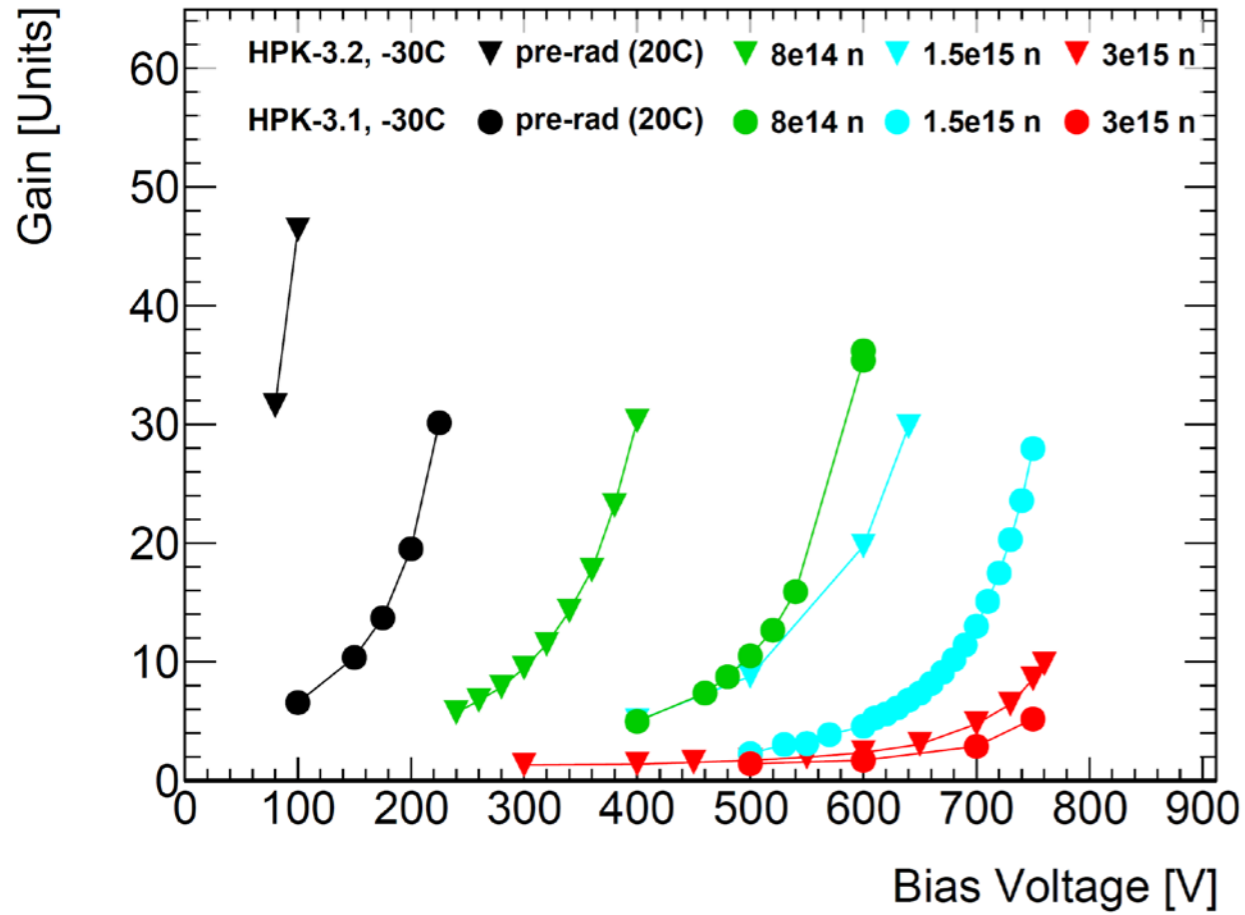


# LGAD performance after irradiation

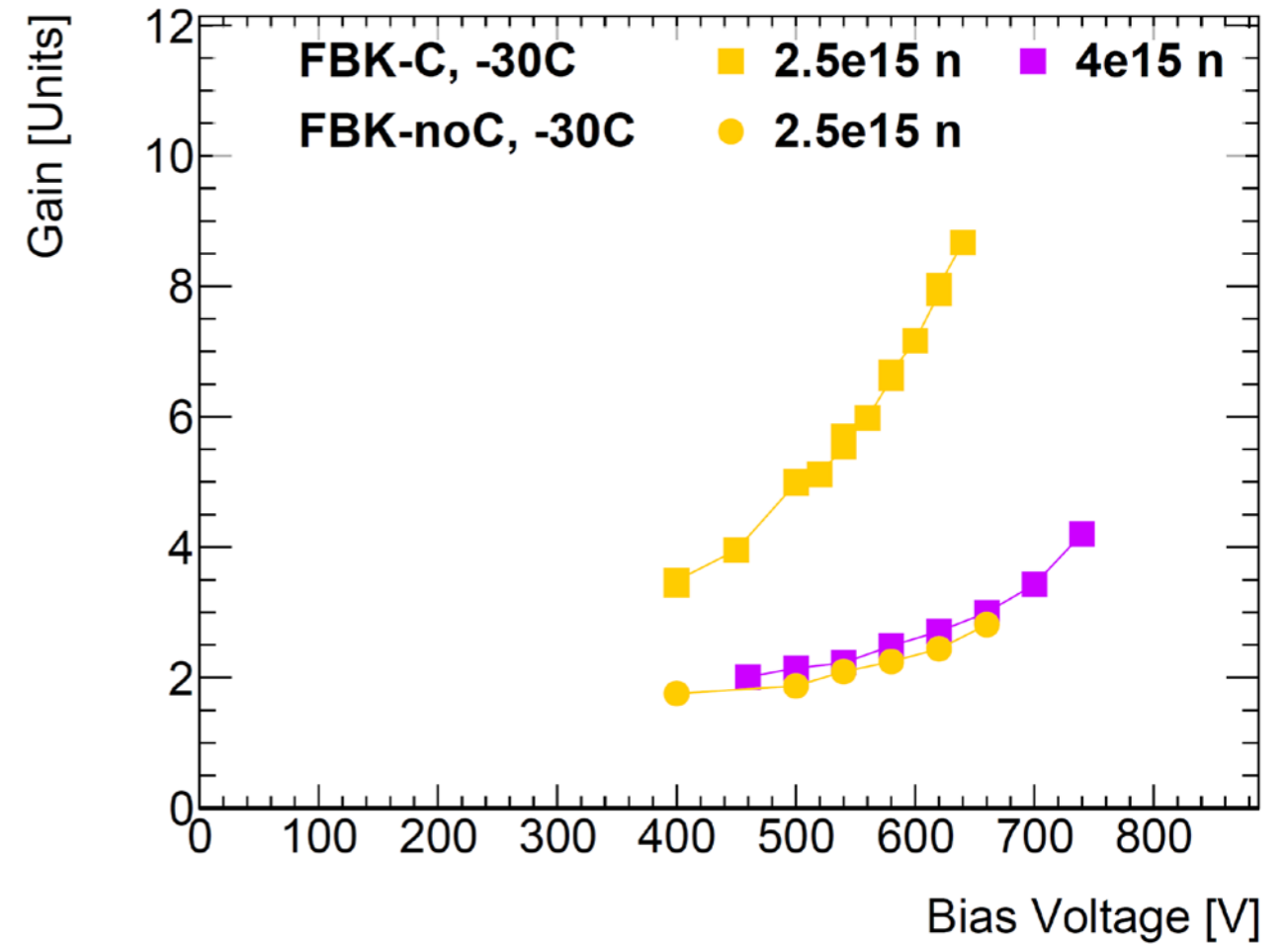
- Performance of HPK-3.2 and FBK-C is good up to  $3E15\text{Neq}$  (sensors irradiated at JSI with neutrons)
- Gain of  $\sim 8$  ( $\sim 4\text{fC}$  of collected charge) and  $50\text{ps}$  time resolution
- Independent effect of Carbon (FBK) and deep gain layer (HPK)



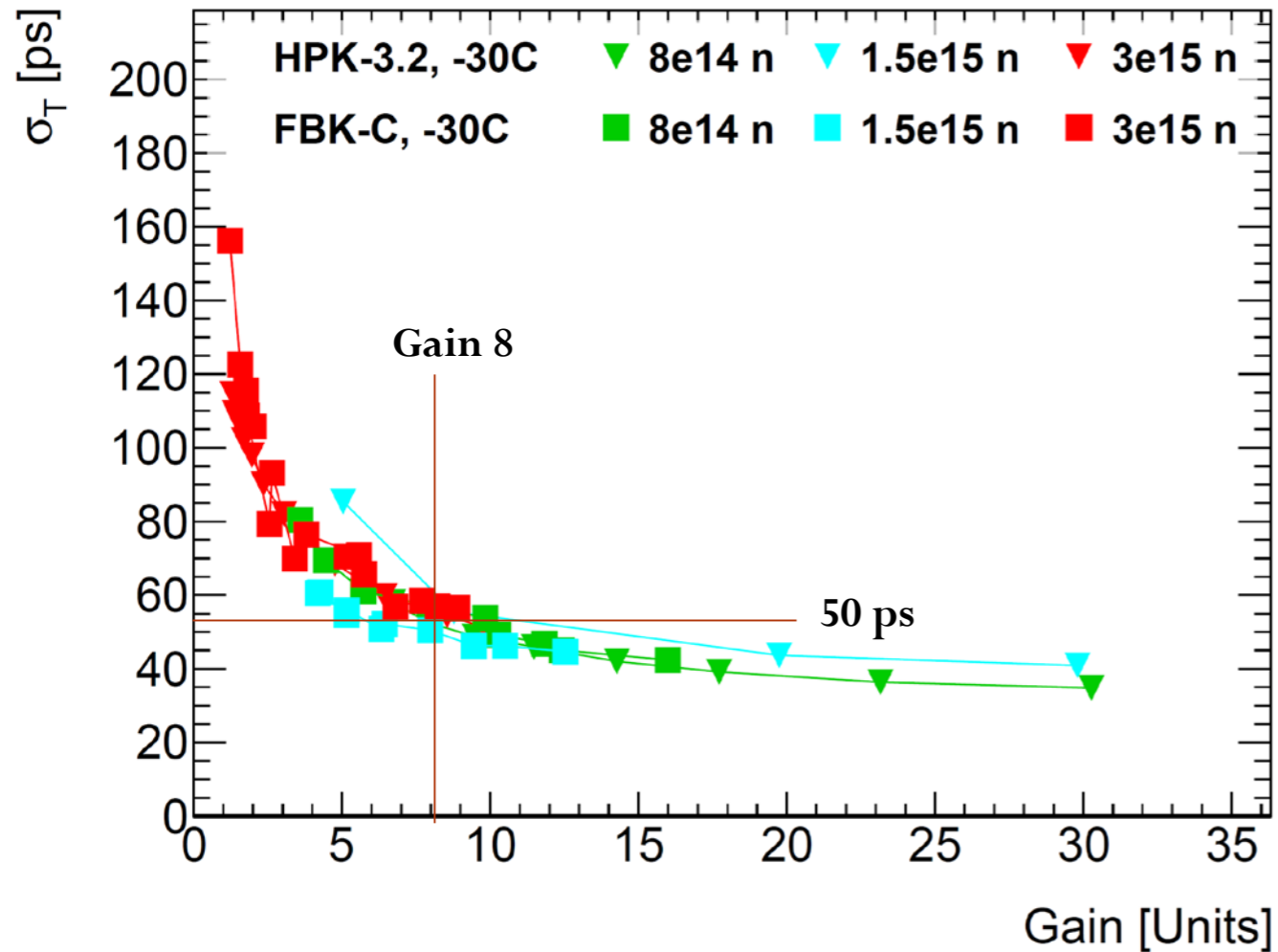
## Deep (HPK-3.2) vs non deep (HPK-3.1)



## With (FBK-C) and without (FBK-noC) Carbon



# LGAD performance



- Time resolution vs gain has a behavior that is mostly independent from radiation damage
  - Collected charge of  $\sim 8$  needed to achieve  $\sim 50$ ps of time resolution
- Both sensor show reasonable performance up to  $3E15$  Neq
  - Fulfilling requirements for HL-LHC timing layers
  - After  $3E15$  Neq still a challenge
  - Combination of Deep gain layer and Carbon?
- Other LGAD manufacturers under study:
  - CNM (Spain), NDL (China), BNL (US)

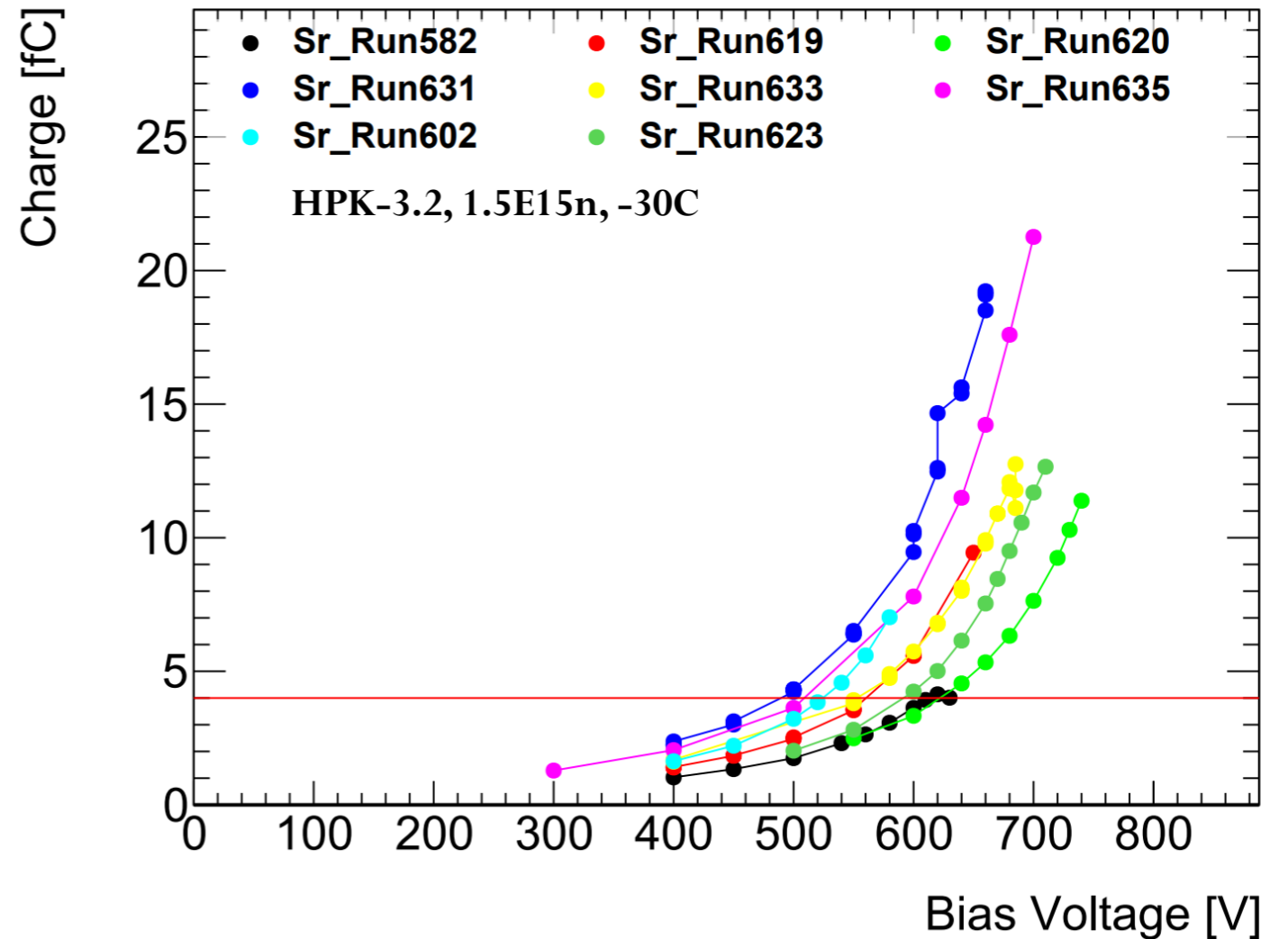
# Fluence uncertainty

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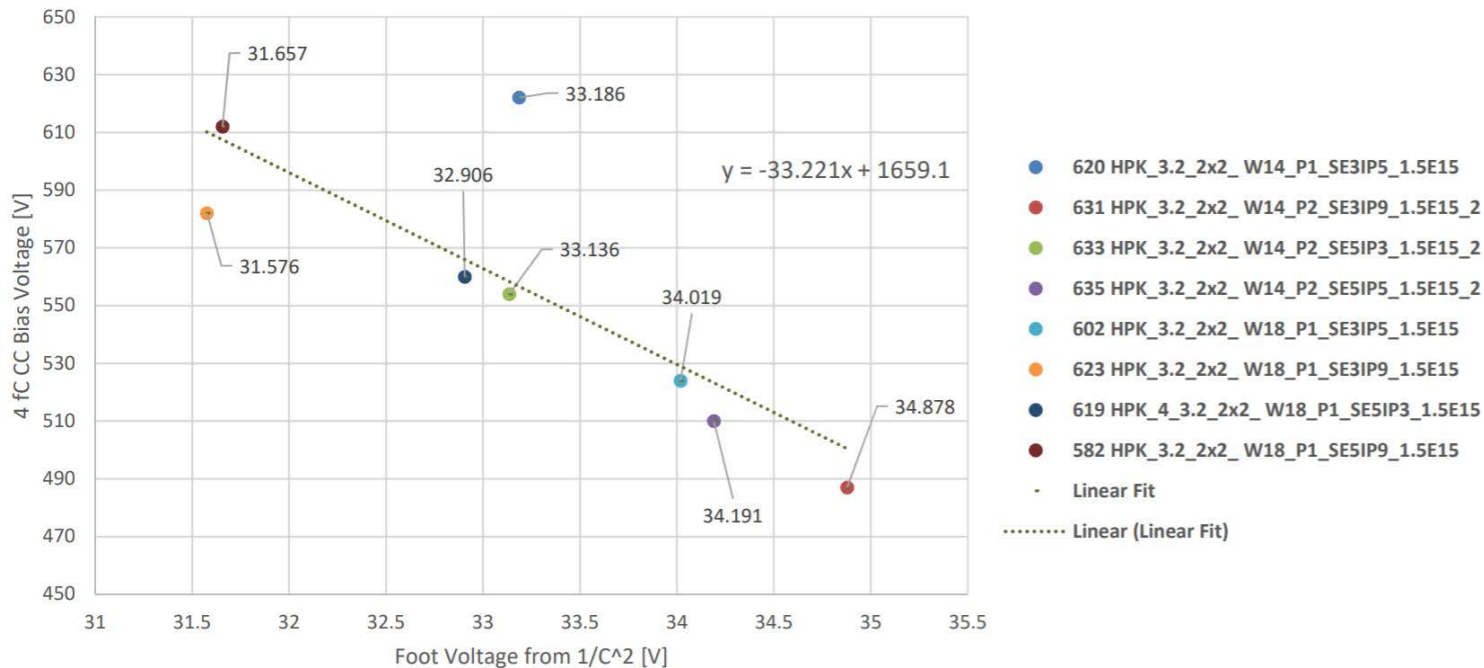
# Variation of performance after irradiation

- HPK sensors irradiated with neutrons at JSI (Lubjiana)
- Variation of performance of the order of 10%
  - In the voltage to obtain X fC of charge (or gain X)
- Pre-rad difference in performance instead is <1%
  - Where is the variation coming from?
- Plot on the right: HPK Type 3.2 sensors all irradiated at  $1.5E15$  Neq



# Correlation of foot and gain layer

4fC CC Voltage vs Foot Voltage HPK 3.2 2x2



- Gain layer can be probed by
  - Measuring the gain (beta-scope)
  - Measuring the foot (CV)
- Gain shows a 10% variation after irradiation
- Measured foot also shows a 10% variation
- Plot together foot voltage and voltage to achieve 4fC (Gain ~8)
  - Linear correlation (a few outliers)
  - **Performance variation is real**
- JSI quoted fluence uncertainty is ~10%
  - Most probably is the cause of performance uncertainty

# Conclusions



- Options available to increase the radiation hardness of LGADs
  - Carbon
  - Thin and deep gain layer
- LGADs from several vendors show **reasonable performance up to  $3E15Neq$** 
  - Good gain (8-10) and time resolution (50-60ps)
- Making the mark for the first applications at timing layers of ATLAS/CMS at HL-LHC
- New productions from HPK, FBK, CNM and NDL are coming in 2020
- Including the **combination of deep gain layer and carbon**: FBK-UFSD-3.2
  - **Stay tuned!**



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This project was supported in part by a Launchpad Grant awarded by the Industry Alliances & Technology Commercialization office from the University of California, Santa Cruz.

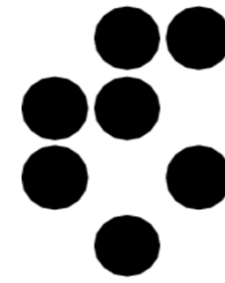


# Backup

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# Irradiation campaigns on LGADs

- Irradiation campaign on LGADs
- Sensors were irradiated at
  - JSI (Lubiana) with  $\sim 1$  MeV neutrons
  - PS-IRRAD (CERN) with 23 GeV protons
  - Los Alamos (US) with 800 MeV protons
  - CYRIC (KEK, Japan) with 70 MeV protons
  - X-rays at IHEP (China)
- Fluence:  $1\text{E}13 \text{ Neq}/\text{cm}^2 \rightarrow 1\text{E}16 \text{ Neq}/\text{cm}^2$
- Ionizing dose up to 4MGy
  
- Waiting for the FNAL facility!

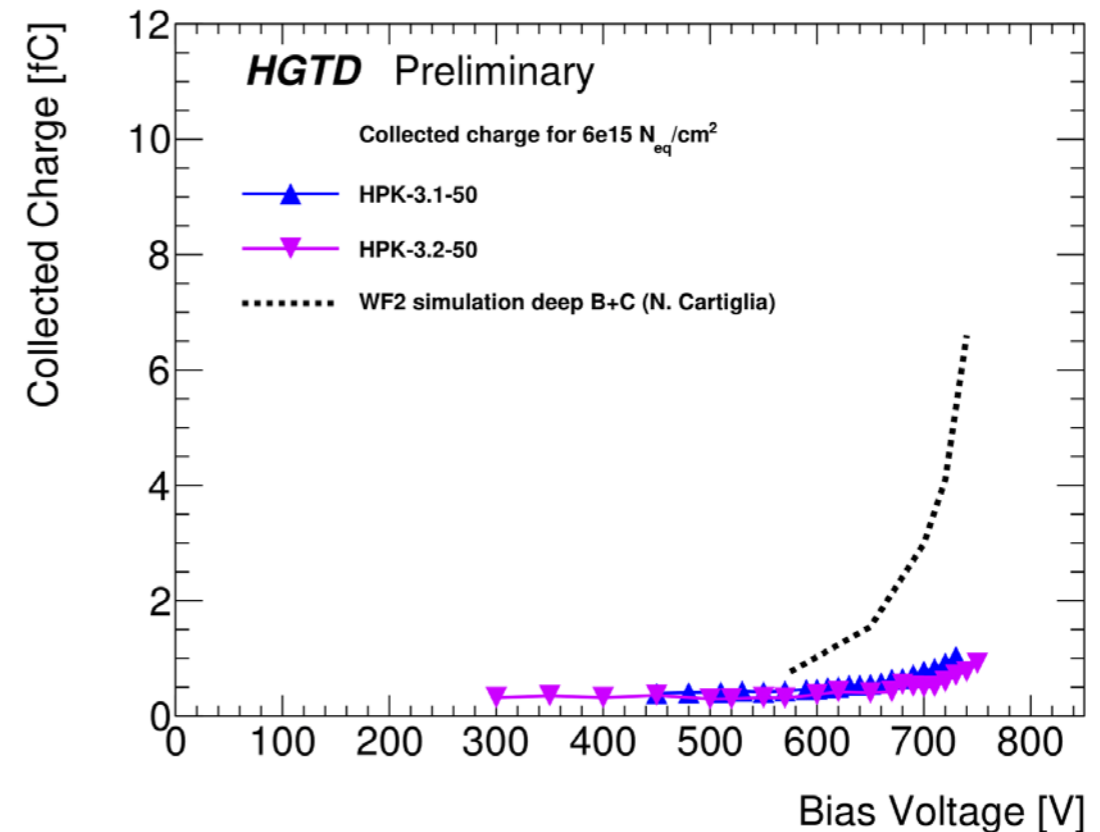
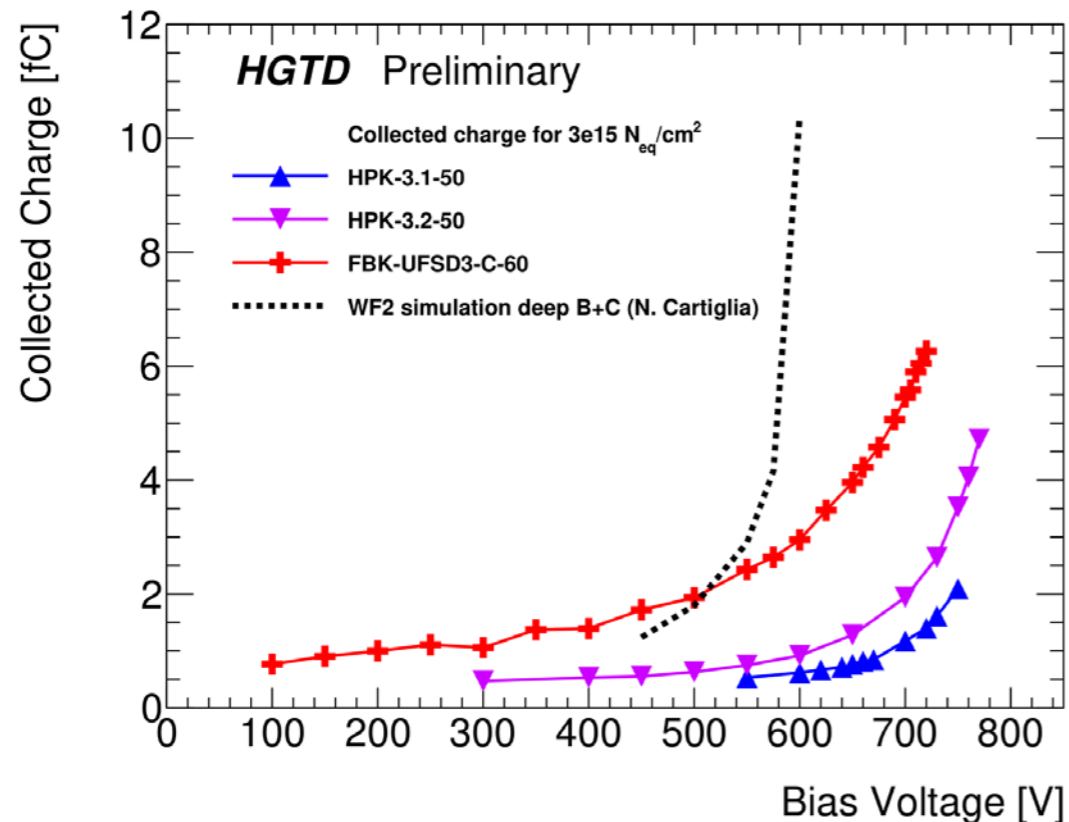


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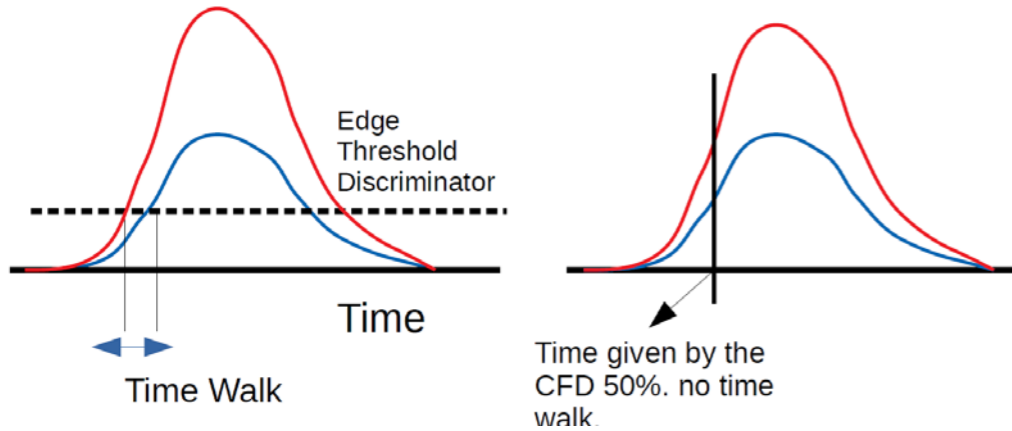


# Future prospect – deep gain layer + Carbon

- Combine Carbon (FBK-UFSD-3) with deep implantation (HPK-3.2)
- Preliminary simulation with Weightfield2 predict a collected charge of 5 fC at  $6E15$  Neq!



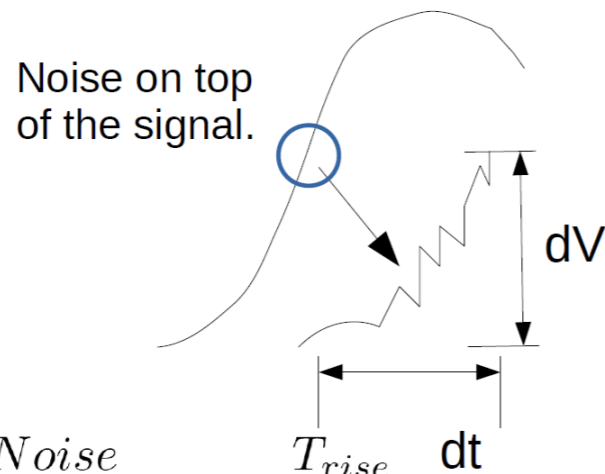
# LGADs timing resolution



## Sensor time resolution main terms

$$\sigma_{timing}^2 = \sigma_{time\ walk}^2 + \sigma_{Landau\ noise}^2 + \sigma_{Jitter}^2 + \sigma_{TDC}^2$$

- Time walk:
  - Minimized by using for time reference the % CFD (constant fraction discriminator) instead of time over threshold
  - In HGTD electronics TOA (Time of Arrival) of the signal is corrected with TOT (Time over threshold)
- Landau term:
  - Reduced for **thinner sensors** (50,35  $\mu\text{m}$ )
- Jitter:
  - Proportional to  $1/\frac{dV}{dt}$
  - Reduced by increasing S/N ratio with gain

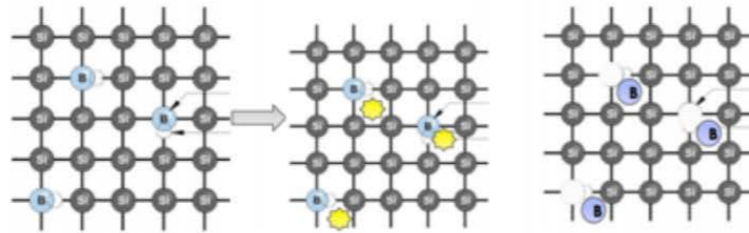
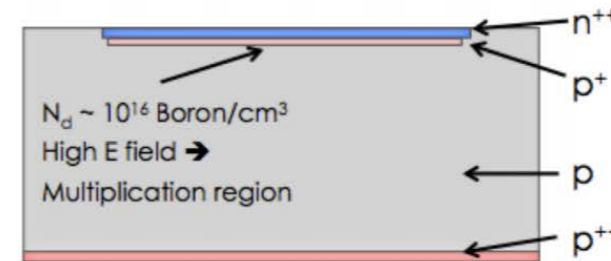


$$\sigma_{Jitter} = \frac{Noise}{dV/dt[CFD\%]} \approx \frac{T_{rise}}{SNR}$$

# Acceptor removal

**Unfortunate fact:** irradiation de-activate p-doping removing Boron from the reticle

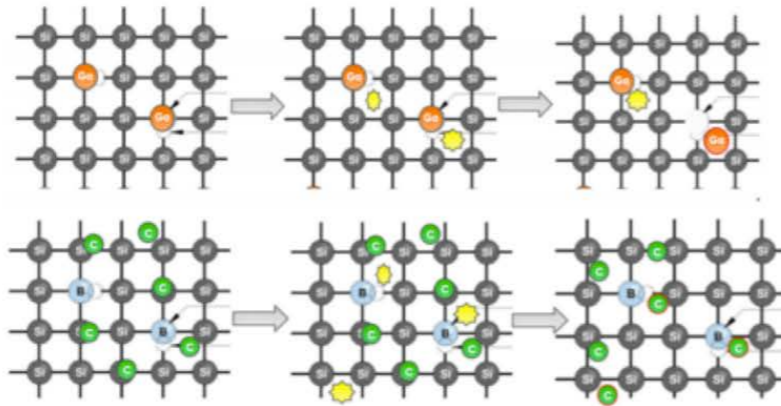
$$N(\phi) = N(0) * e^{-c\phi}$$



## Boron

Radiation creates interstitial defects that inactivate the Boron:  $Si_i + B_s \rightarrow Si_s + B_i$   
 $B_i$  might interact with Oxygen, creating a donor state

Two possible solutions: 1) use Gallium, 2) Add Carbon



## Gallium

From literature, Gallium has a lower probability of becoming interstitial

## Carbon

Carbon competes with Boron and Gallium in reacting with Oxygen