



Simulation of signal creation in MAPS to speed up the characterization and development of sensors

Jan Anton Hasenbichler (CERN, Vienna University of Technology)
on behalf of the ALICE Collaboration



① Tools, techniques and implementation

- Synopsys Sentaurus TCAD
- Garfield++ (<https://garfieldpp.web.cern.ch/garfieldpp/>)
- Simulation of pixel clusters and how to deposit X-Rays and MIPs

② Simulations – replicating and predicting experimental data

- What did the characterization look like for ITS2?
- How do the simulations compare to the experimental data?
- Next step – simulations on time resolution

③ Summary

- Why factorize the simulations? Why Garfield++?

ALICE Inner Tracking System 2 (ITS2)

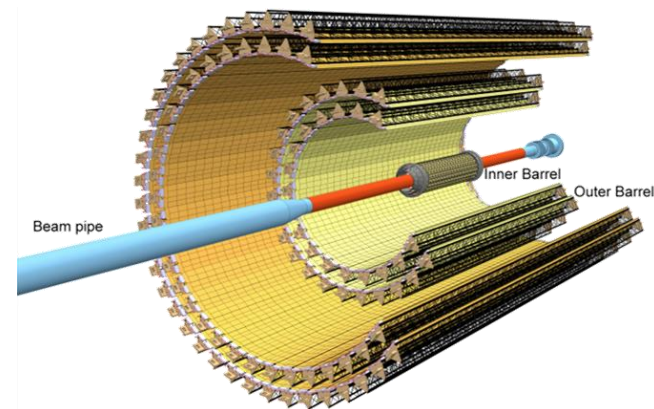
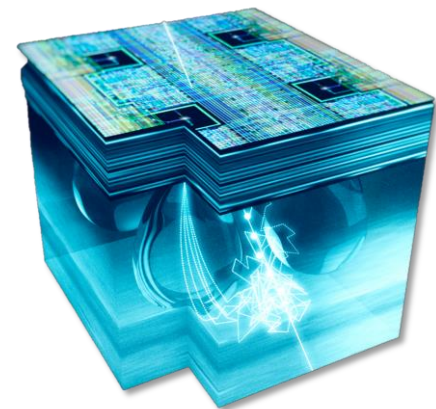
- The currently deployed ITS2 tracker will consist of 7 layers, all using Monolithic Active Pixel Sensors (MAPS) using TowerJazz' 180nm CMOS process
- The sensor developed for the ITS2 is called the ALice PixeL DEtector (ALPIDE)
- The chip size is $30 \times 15 \text{ mm}^2$ and the pixel dimensions are $27 \times 29 \mu\text{m}^2$

ITS3 and the switch to the 65nm process node

- wafer scale sensors (300mm)
 - M. Mager - The LS3 upgrade of the ALICE Inner Tracking System based on ultra-thin, wafer-scale, bent Monolithic Active Pixel Sensors
- smaller electronics in n/p-well free up space
- shrinking the pixel pitch becomes feasible
- more complex design choices become possible

Concept for future Heavy Ion experiment

- full silicon detector for increased rate capability w.r.t. TPC
- improved time resolution for TOF measurements
- ultra low material budget





Garfield++

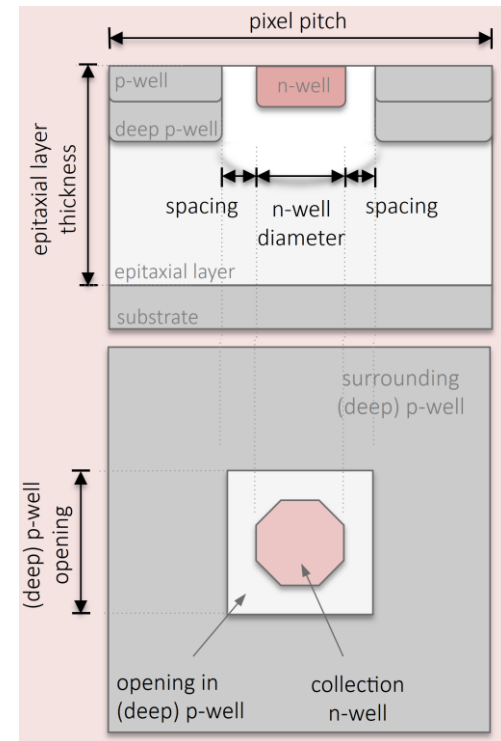
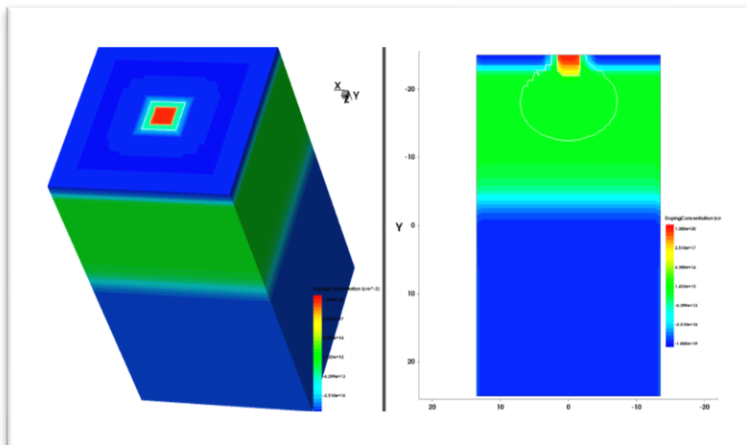
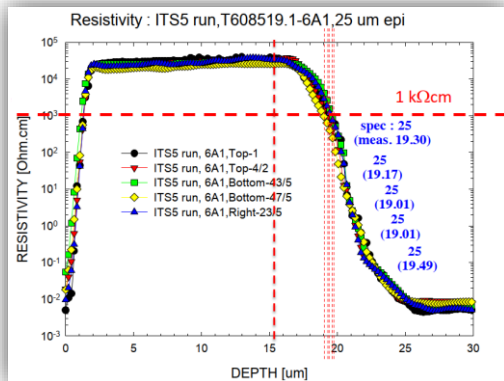


Sentaurus TCAD



3D representation of the physical sensor/pixel

- Geometry definition of one or several pixel
 - sensor thickness and epitaxial layer thickness
 - n-well diameter, form (rectangular or octagonal) and spacing
 - voltage applied to n-well and p-well
 - periodicity/boundary conditions
- Doping concentration / resistivity profile
- Definition of the simulation procedure
 - (quasi)-static or transient
- Visualisation and data taking



History

- originally written in Fortran for gas detectors
- ported to C++ and extended for silicon detectors (still actively developed)
- Available via the CERN SFT

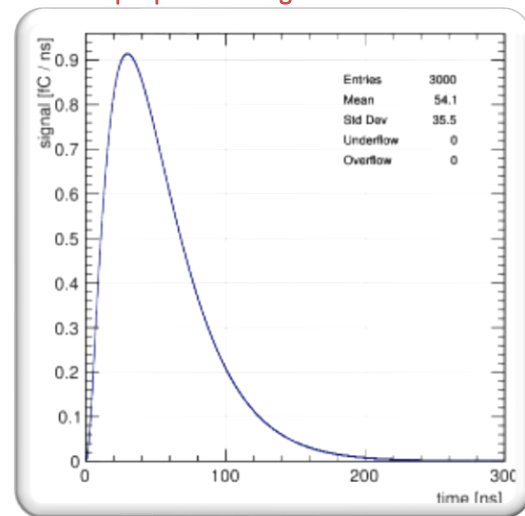
Particle tracking and signal calculation

- import of electric/weighting fields/potentials from TCAD, Ansys, COMSOL, etc.
- electron hole pairs are moved in the sensor using drift velocity and diffusion
- induced current/charge is collected along the path
- with the assumption that the drift field is not changed by the charge deposit

Possibility to simulate the behavior of connected electronics

- (semi)-analytic convolution of the signal with a transfer function possible
- or export of the signal and input into electrical simulation software (Cadence, Spice)

sample plot showing induced current



Pixel clusters – boundary conditions

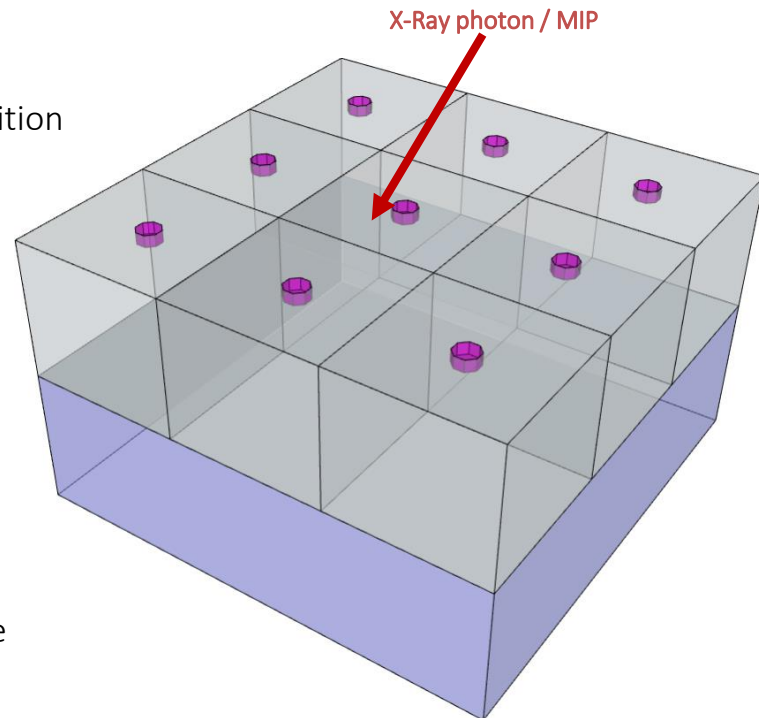
- electric field and weighting field of a single pixel are calculated
- geometry and field values allow periodicity
- fields are shifted in position to the neighboring electrode's position

MIPs

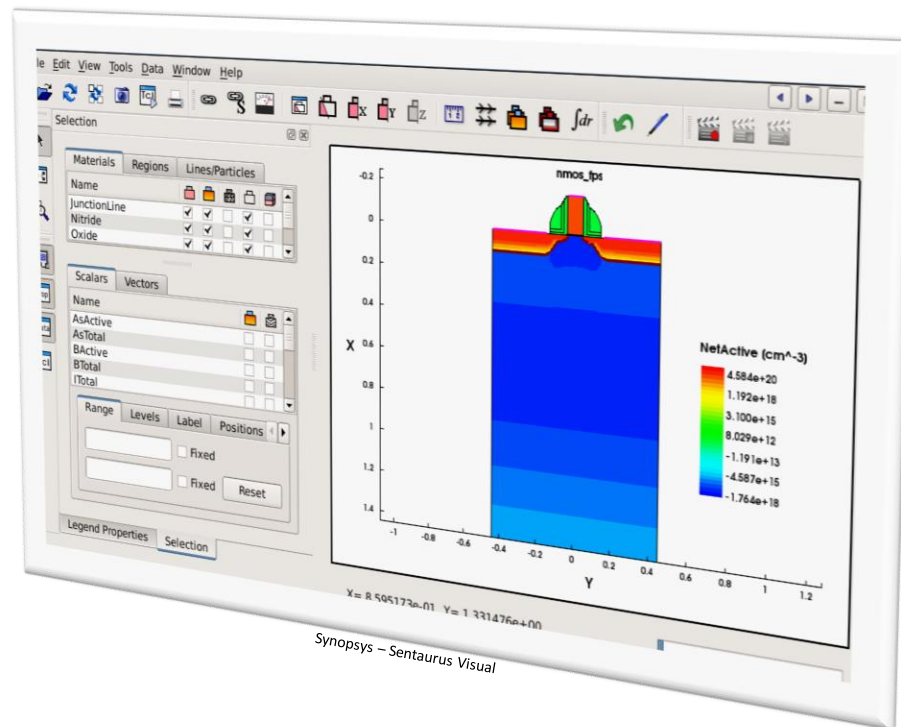
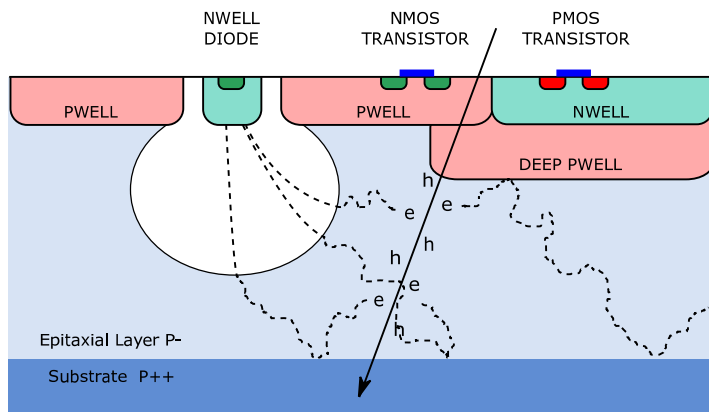
- Charge deposit of MIPs is implemented in Garfield++ using HEED (<http://ismirnov.web.cern.ch/ismirnov/heed>)
- Position of hit and angle have to be chosen

X-Rays

- Radioactive sources radiate photons of different energies
- Type of photon for deposit is chosen randomly given its probability during the decay
- Number of deposited electron/hole pairs is calculated from the photons energy, the band gap and smeared by the Fano factor
- depth of deposit is given by attenuation in silicon/metal layers



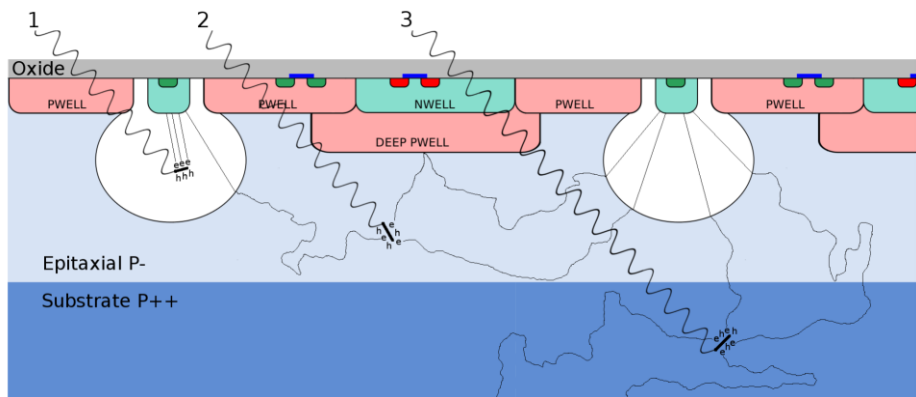
3x3 array of pixels getting hit by X-Rays/MIPs
The pixel which collects the largest amount of charge is called seed pixel.



X-Ray studies of an ALPIDE like prototype chip

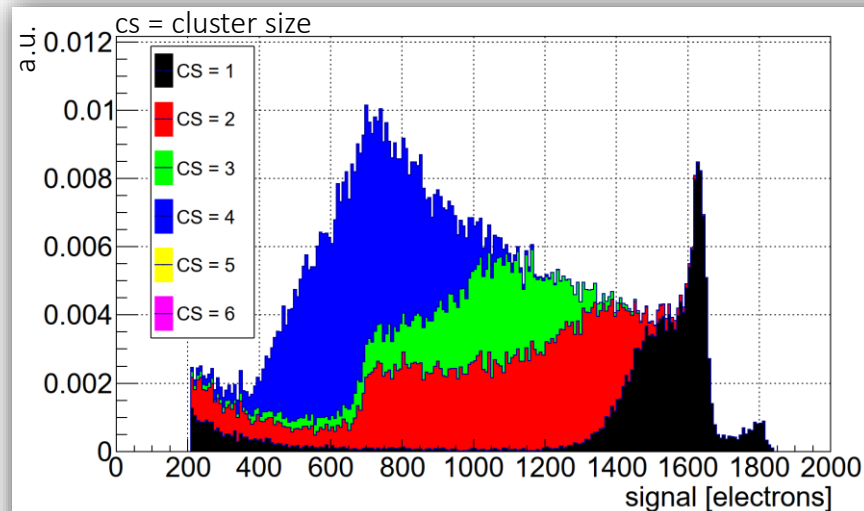
- key plots are the seed signal distribution and the cluster multiplicity
 - The seed signal refers to the amount of charge on the pixel with the largest signal
 - Cluster size refers to the number of pixels with charge above a given threshold for one event
- the main features in the seed signal distribution are the calibration peak and the charge sharing peak
 - they provide information on the amount of photons fully collected and the sensor's amount of charge sharing
- using these insights the ratio between collected charge and pixel input capacitance was optimised

Three types of X-Ray photon deposits within the sensor



1. all charges collected by one electrode ($cs = 1$)
2. charges shared between pixels (full charge collection, $cs = 1-4$)
3. charge deposit in the substrate (charges are partially lost, $cs = 1-4$)

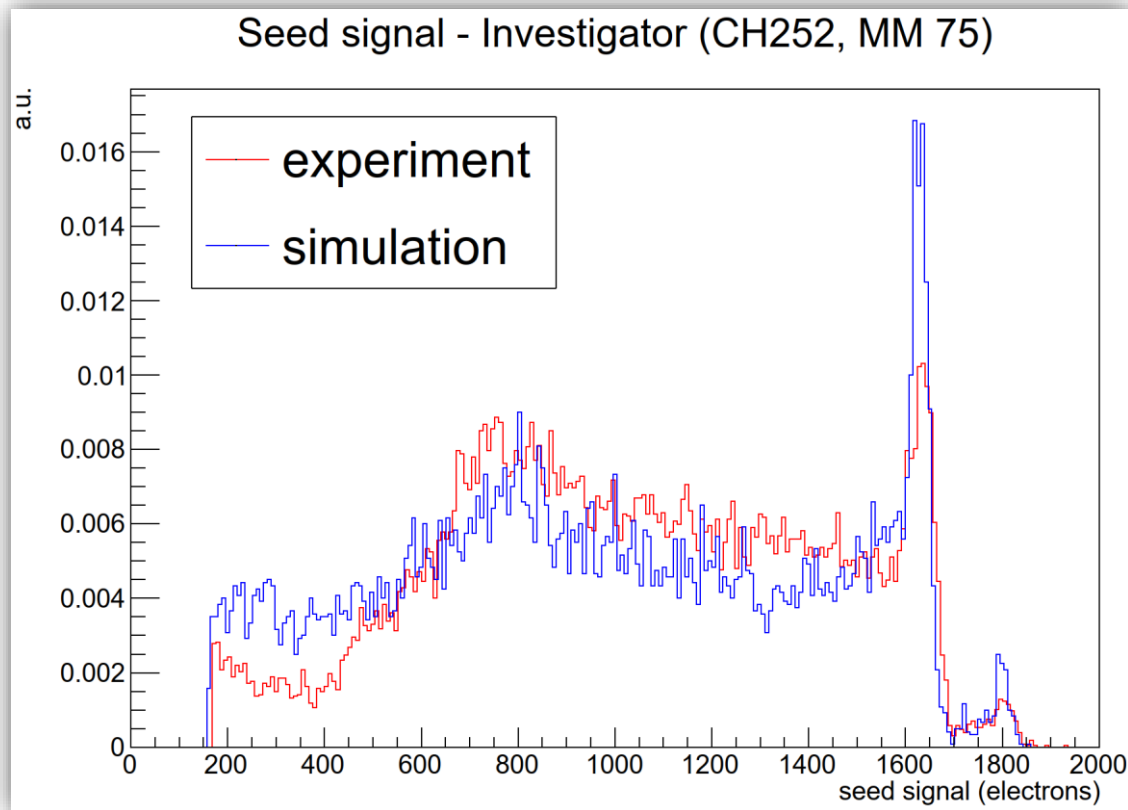
distribution of collected charge per hit event for different cluster sizes



How do the simulations compare to the experimental data?

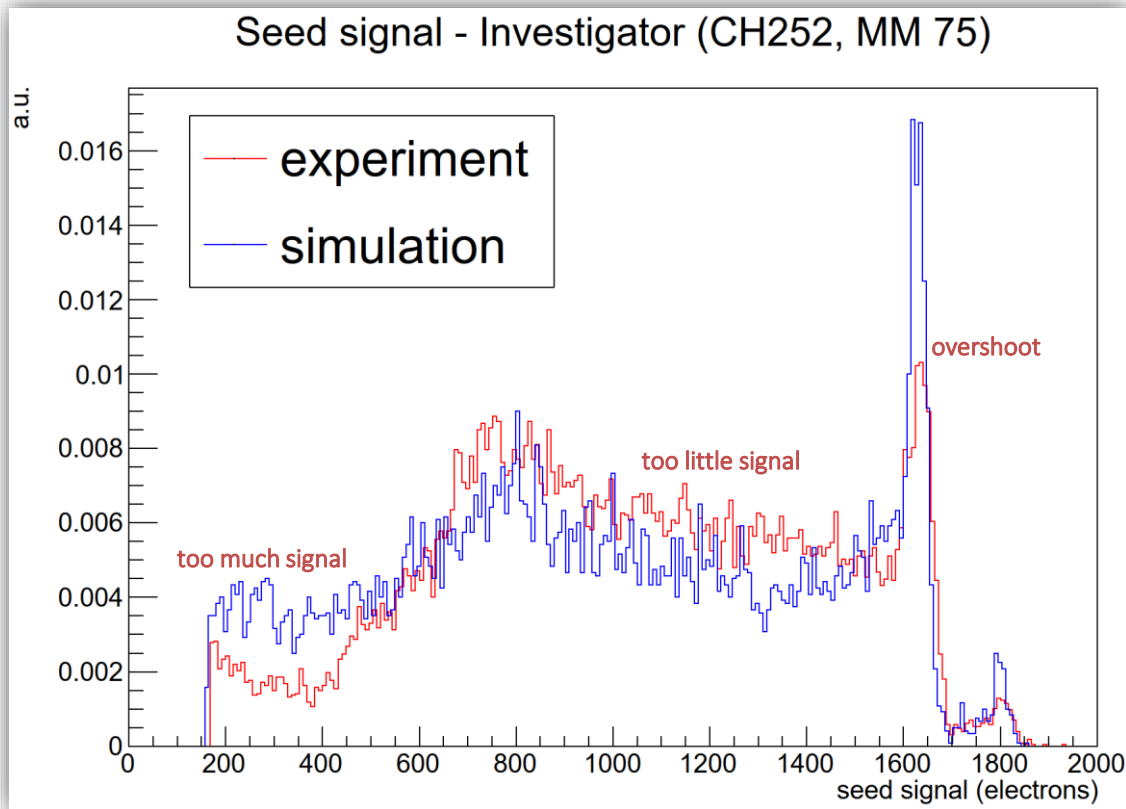


How accurate is the simulation?



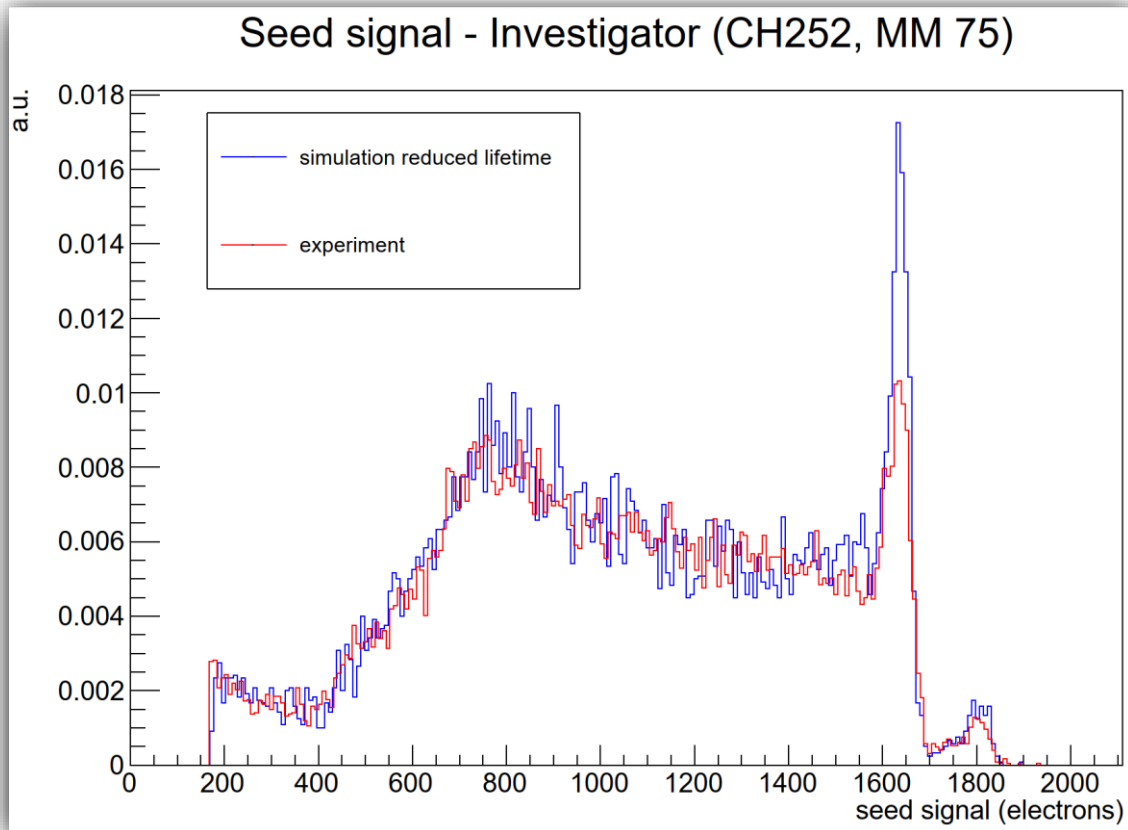
How accurate is the simulation?

- some problem areas -> mainly substrate
- simulation model improved by implementation of a doping concentration dependent carrier lifetime using the Scharfetter relation
- main effects are seen in the substrate but slight effects are also visible for the deep epitaxial layer region



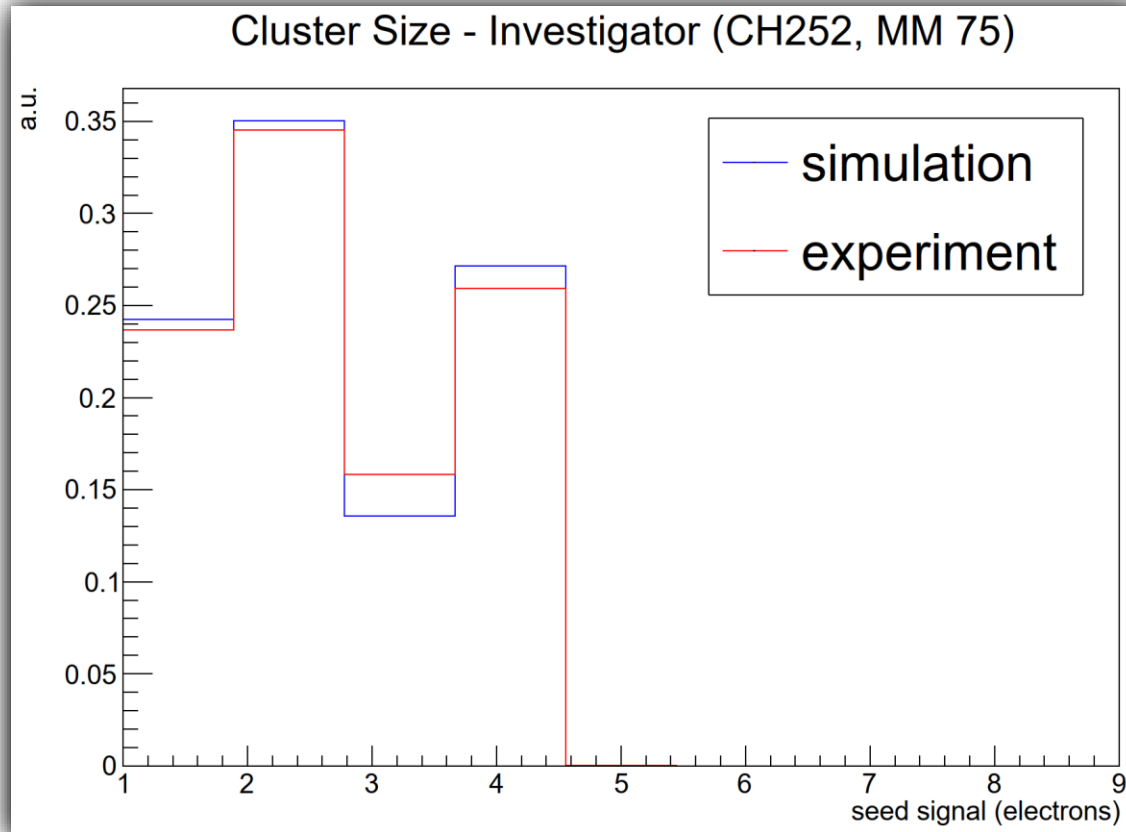
How accurate is the simulation?

- some problem areas -> mainly substrate
- simulation model improved by implementation of a doping concentration dependent carrier lifetime using the Scharfetter relation
- main effects are seen in the substrate but slight effects are also visible for the deep epitaxial layer region



How accurate is the simulation?

- some problem areas -> mainly substrate
- simulation model improved by implementation of a doping concentration dependent carrier lifetime using the Scharfetter relation
- main effects are seen in the substrate but slight effects are also visible for the deep epitaxial layer region
- Cluster size is also well reproduced by the simulation

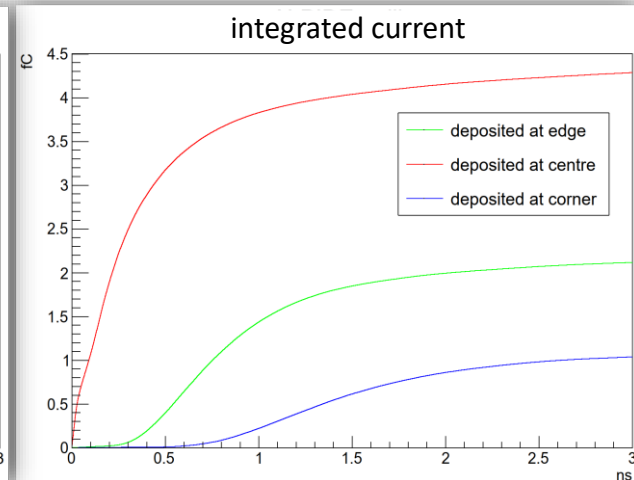
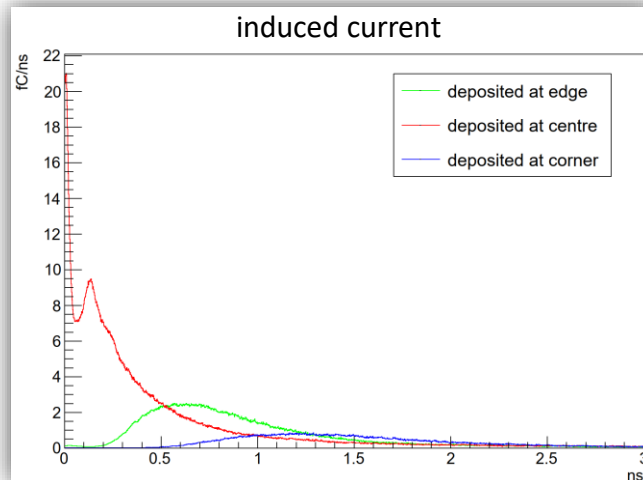


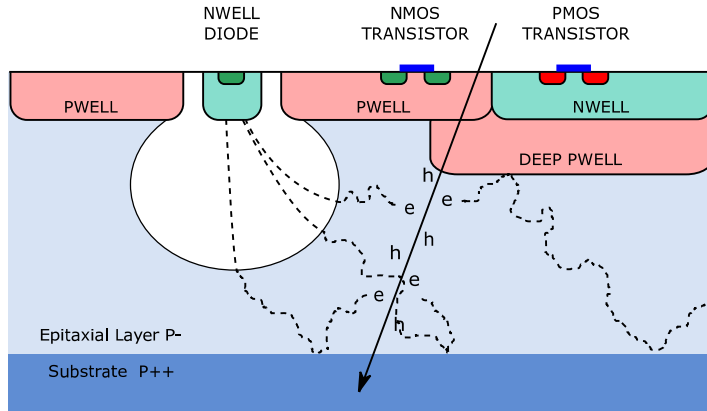
Intrinsic rise and charge collection times

- simulation of signal shape and charge collection behavior for different geometries and voltage
- determination of efficiency and time resolution
- simulation time for a single track is in the range of seconds -> high statistics MC calculations are possible
 - all fluctuations of charge deposit, charge movement and carrier lifetime are taken into account

Time resolution

- The charge collection time or the time over threshold provide some information on the intrinsic limitations of the sensor
- For accurate determination of the time resolution, the amplifier transfer function, noise and method for slewing correction must be taken into account





Garfield++

The simulation of a MAPS detector using Garfield++ was presented

- Electric fields and weighting fields are calculated with dedicated TCAD programs and imported into Garfield++
 - *Sentaurus, Silvaco, ANSYS, COMSOL, semi-analytic fields ...*
- Efficient MC simulation of interaction of particles with the sensor (X-Ray photon, MIPS, e/h-pairs ..) and tracking of the charges in the electric field yields the induced sensor signal.

Simulation based on first principles

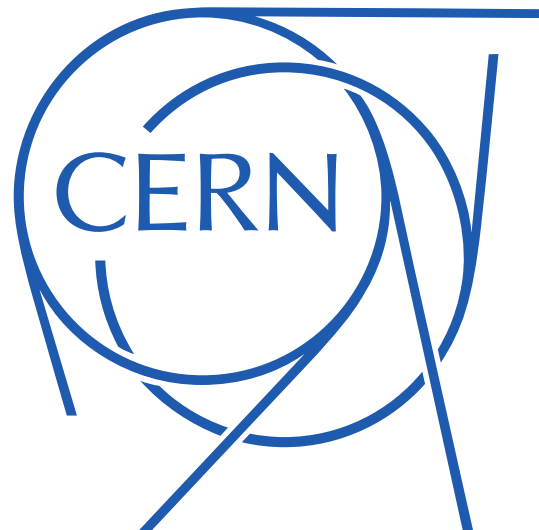
- sensor fields defined by geometry and doping concentration
- charge deposit and tracking based on drift-velocity, diffusion coefficient and carrier lifetime

Direct connection to simulate connected electronics

- The induced current signals can either be used as input to analog circuit simulation programs or the signals can be convoluted with a given amplifier delta response already in Garfield++.

Garfield++

- The program has been in use for gas detector simulation since a long time and is still being developed in this context.
- The principle of signal generation in gas detector and silicon detector is the same ... the extension to silicon sensor simulation is natural ...



Backup slides

CERN – EP Department



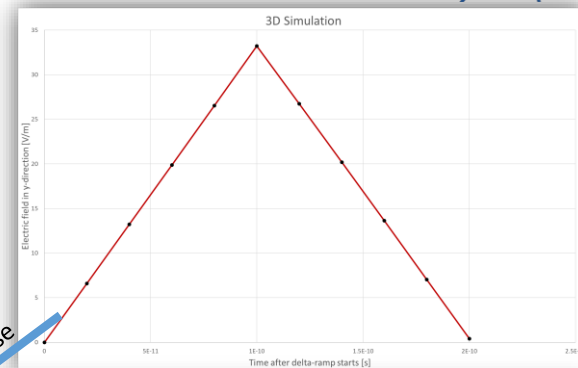
- ① Weighting field simulation
- ② X-Ray photon simulation – example for an FE-55 source

static weighting field/potential

- two (quasi)-static simulations of the sensor at different voltages at the readout electrode (V_0 and $V_0 + \Delta V$)
- Weighting field
 - get the two electric fields (x-, y-, z-direction)
 - subtract the two electric fields and normalize the difference
- Weighting potential
 - same procedure as with fields, but with the two potentials

delayed weighting field/potential

- short (triangle) voltage pulse on readout electrode
- delayed electric field effects due to non infinite conductivity
- small field strength, but long lasting effects
 - for parallel plates this corrects the static signal by up to 20%
- effects negligible for the MAPS sensors in ALICE
 - short time / fast collection in high field regions -> no effect
 - long time / slow collection in low field regions -> no effect



Fe-55 decay probabilities [1]

- 5.89/5.9keV photon – 16.57/8.45%
 - 25.02% in total, as energy difference can't be resolved
- 6.51keV photon – 3.40%
- 0.64keV photon – 0.52%
- rest is Auger electrons etc.

X-ray attenuation in air [2]

- 5.90keV photon has 23.7g/cm – factor of 0.031/cm
- 6.51keV photon has 17.7g/cm – factor of 0.023/cm
- 0.64keV photon has 3600g/cm – factor of 4.68/cm
 - no photons hit the sensor as source is a few cm away

X-ray attenuation in silicon [2]

- 5.90keV photon has 154.7g/cm – factor of 36045/m
 - 60% / 83.5% will be deposited within 25μm/50μm
- 6.51keV photon has 119.7g/cm – factor of 27895/m
 - 50.1% / 75.2% will be deposited within 25μm/50μm

Photon type selection

- Random number [0,1] decides the photon energy
- 5.9keV if $\text{rnd} < 0.8804$ (88.04% are 5.9keV photons)
- 6.51keV else (11.96% are 6.51keV photons)

Deposition depth selection

- exponentially correct random number W needed
- random number U [0,1] is created
- transformation due to attenuation is $W = -\frac{1}{\mu} \ln(U)$
- U can't be arbitrarily small, otherwise selected depth would be >50μm
- $U_{\min} = 0.165$ for 5.9keV, $U_{\min} = 0.248$ for 6.51keV

Deposition of electron/hole pairs

- 1636 or 1808e/h-pairs are deposited according to the random depth and their energy (5.9keV or 6.51keV)
- x-/z-position of the deposit is randomized in the cell to get better statistics