Draft: 190505b

State of the Art and Challenges in Accelerator Technologies – Past and Present

Akira Yamamoto

(CERN and KEK)

A Plenary Talk at CERN Council Open Symposium on the Update of European Strategy for Particle Physics (ESPP)

13-16 May, 2019 – Granada, Spain

Open Symposium on the Update of European Strategy for Particle Physics 13 – 16 May, 2019

https://cafpe.ugr.es/eppsu2019/venue.html

Monday Plenary Session

30' - State of the Art and Challenges in Accelerator Technology — Past and Present

- Akira Yamamoto (CERN/KEK)
- HEP today
- Technology mainly rf and magnets
- Lessons learnt

30' - Future - path to very high energies - Vladimir Shiltsev (Fermilab)

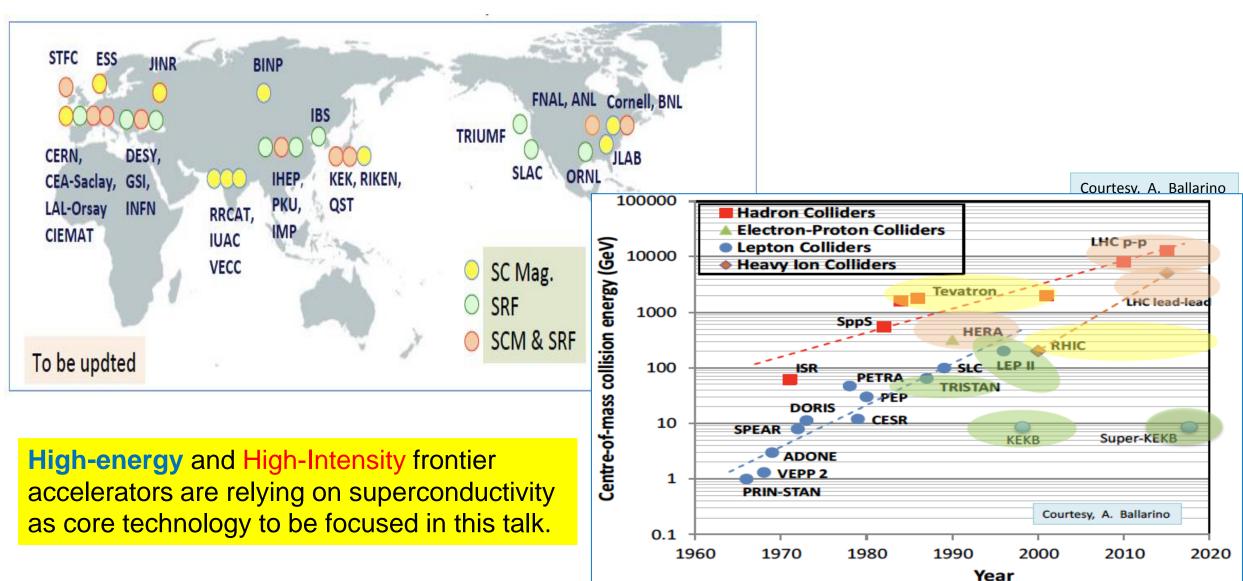
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Outline

- Introduction
 - Advances in Accelerator Technology in Particle Physics
- State of the Art in Accelerator Technologies, focusing on
 - Nano-beam, Superconducting Magnet and RF, and Normal-conducting RF
- Challenges for future
 - Superconducting Technologies for future Lepton and Hadron Colliders

Summary

Frontier Accelerators based on SC Technology



Accelerator Technologies advanced in Particle Physics

Туре	Acclerator	Op. Years	Beam Energy (TeV)	B [T]	E [MV/m]	Pioneering/Key Technology
	Tevatron	1983-2011	2 x 0.5	4 T		Superconducting Magnet (SCM)
CC	HERA	1990 -2007		4.68 T		SCM, e-p Collider,
	RHIC	2000 ~		3.46 T		SCM
hh	SPS LHC HL-LHC	1981-1991 2008 ~ Under constr.	2 x 0.42 2 x (6.5 >> 7)	(NC mag.) 7.8T>8.4 11~12		P-bar Stochastic cooling SCM (NbTi) at 1.8 K, SRF SCM (Nb ₃ Sn), SRF, e-cooling
	TRISTAN	1986-1995	2 x 0.03		5	SRF (Nb-bulk), SCM-IR-Quad (NbTi)
CC	LEP	1989-2000	2 x 0.55		5	SRF (Nb-Coating) , SCM-IRQ
ee	KEKB Super-KEKB	1998~2010 2018 ~	0.002+0.008 0.003+0.007		5 5	Luminosity, SRF Crabbing, SCM -IRQ Luminosity, Nano-beam, SCM -IRQ
LC	SLC/PEP-II	1988/98~2009	2 x 0.5			Normal conducting RF
ee	(Eu-XFEL)	(2018 ~)	(0.0175)		(23.6)	SRF (Nb-bulk)

Outline

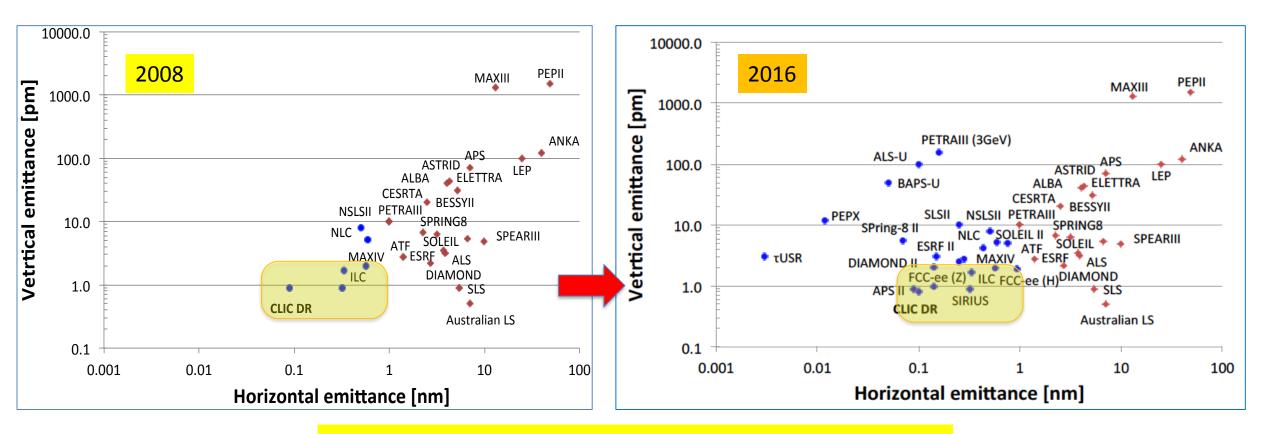
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 To be discussed by V. Shiltsev and S. Steinar, and the information in Appendix
- Challenges for future, focusing on
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Summary

Low-emittance achieved in past 10 years

to be discussed more by V. Shelitsev and S. Stapnes

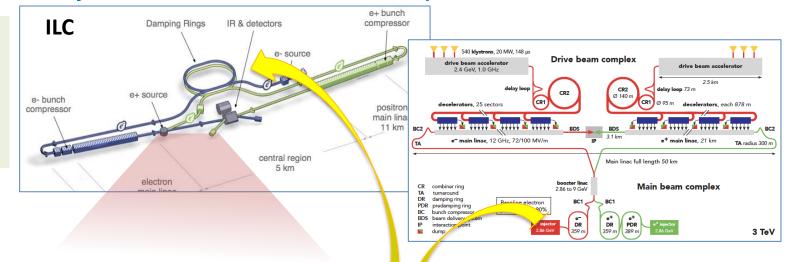
Low emittance beam sufficiently advanced for future colliders



to be discussed more by V. Shelitsev and S. Stapnes

Develop nano-beam technology for ILC/CLIC

Goal: Realize small beam-size and theStabilize beam position



FF: Nano beam-size

	B Energy [GeV]	Vertical Size
ILC-250	125	7.7 nm
CLIC-380	190	2.9 nm
ATF2 (achieved)	1.3	41 nm (>8 nm eq. at ILC)

1.3 GeV S-band e- LINAC (~70m)

Damping Ring (140m) Low emittance e- beam























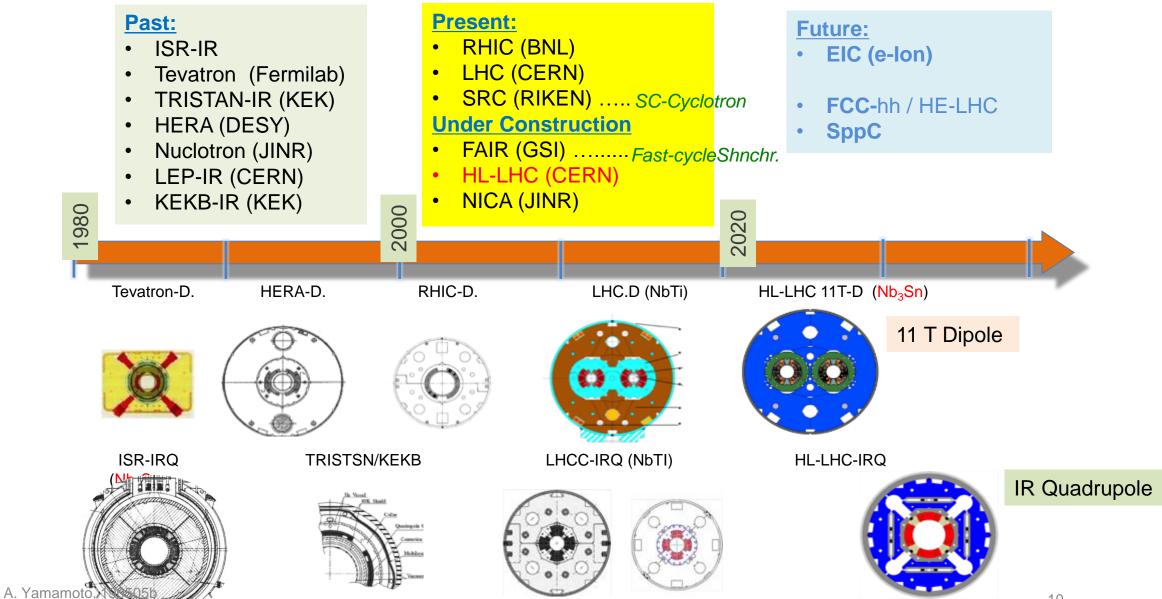


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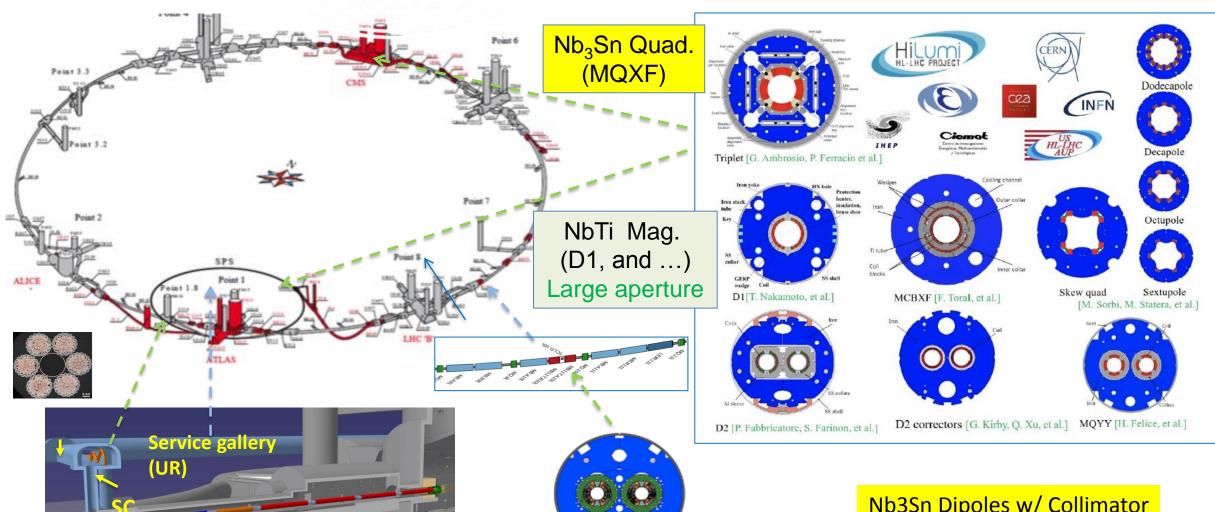
Advances in SC Magnets for Accelerators







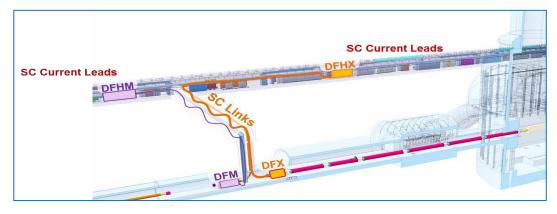
NbTi, Nb₃Sn Superconducting Magnets and MgB₂ SC Links for HL-LHC

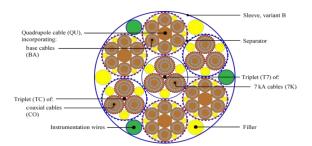


Nb3Sn Dipoles w/ Collimator

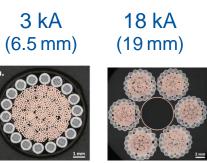
MgB, 18.5 kA Superconducting Link Demonstrated

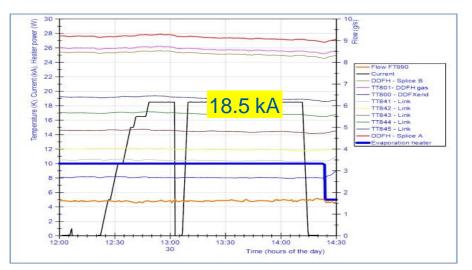
- Innovative system supplying current to Interaction Region magnets.
- Several circuits in parallel with lengths in excess of 100 m.
- Multi-stage MgB₂ cable carrying up to ~129 kA @ 25 K, cooled by forced flow of GHe at 4.5-17 K,





Layout of SC link cable







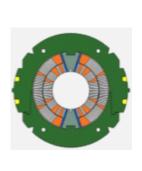
A demonstrator (2 x 60-m long, 18 kA cables) tested in Dec. 2018, exceeding requirements

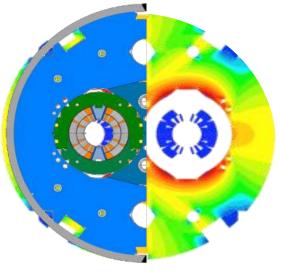
- $T_{\rm CS}$ at 18 kA of 31.3 K



HL-LHC, **11T** Dipole Magnet

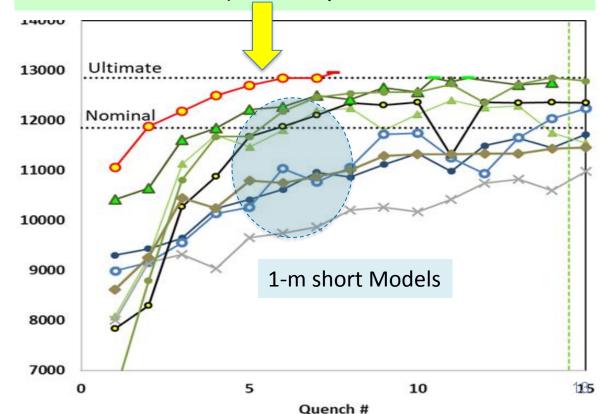
Quench current (A)







- The 1st Series, 5.5 m long Dipole, powered as a single aperture in the initial test: Reached
 - Bc = 11.2 T (at nominal current)
 I-nominal, after 1 quench,
 - Bc = 12.1 T (at ultimiate current)
 I-ultimate) after 6 quenches.



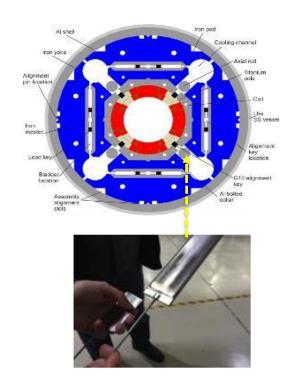


CERN and US-LARP/AUP Cooperation for Nb3Sn IR Quadrupoles





- US-LARP Collaboration taking a critical role for leading R&D:
 - Magnet science and technology
 - Nb3Sn accelerator magnet-technology beyond 10 T,
 - overcoming the very brittle feature (like ceramic),
 - with winding, reacting, and impregnating, and
 - Mechanical structuring w/ Bladder technology for
 - Rigid support of *magnetic pressure* proportional to B²,
- CERN leading HL-LHC global collaboration and qualifying the Nb₃Sn accelerator magnet technology:
 - Being experienced with the project realization for future collider accelerators.



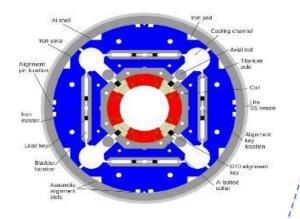
Bladder, as a key technology





Nb₃Sn Quadrupole (MQXF) at IR

Courtesy, G. Ambrosio, G. Chlachidze E. Todesco, P. Ferracin



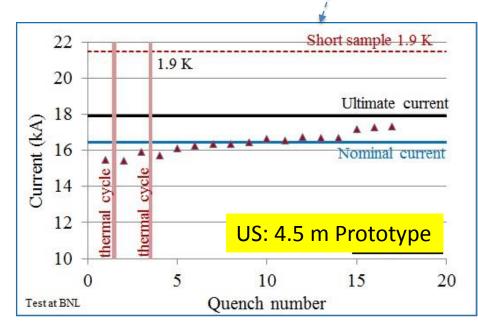
US: 4.5 m Prototype:

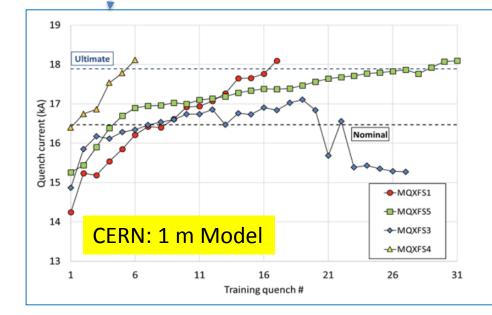
- Completed and tested

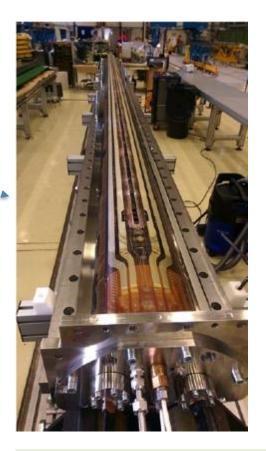
CERN: 1-m short Models:

- Successfully demonstrated the performance

CERN: 7 m Prototype under development







CERN: 7 m long prototype under development

A. Yamamoto, 190505b

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Features of Normal- and Superconducting RF

Normal conducting (CLIC)	Superconducting (ILC)			
Gradient: 72 to 100 MV/m - Higher energy reach, shorter facility	Gradient: 31.5 to 35 (to 45) MV/m, - Higher power efficiency, more steady state beam power from rf input power			
RF Frequency: 12 GHz - High efficiency RF peak power - Precision alignment & stabilization to compensate wakefields	RF Frequency: 1.3 GHz - Large aperture gives low wakefields			
Q@: order < 10 ⁵ , - Resistive copper wall losses compensated by strong beam loading – 40% steady state rf-to-beam efficiency	Q@: order 10 ¹⁰ , - High Q - losses at cryogenic temperatures			
Pulse structure: 180 ns / 50 Hz	Pulse structure: 600 µs / 5 Hz			
Fabrication: - driven by micron-level mechanical tolerances	Fabrication - driven by material (purity) & clean-room type chemistry			
- High-efficiency rf peak power production through long- pulse, low frequency klystrons and two-beam scheme	- High-efficiency rf also from long-pulse, low-frequency klystrons			





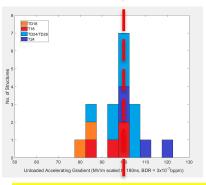
Normal Conducting Linac Technology Landscape

Components:



<u>Laboratory</u> with commercial

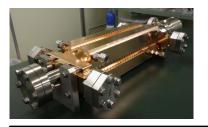
- Accelerating structures
- pulse compressors
- alignment
- Stabilization, etc.



~ 100 (+/-20) MV/m

Full commercial supply

- X-band klystrons
- solid state modulator,



Systems Facilities:

(100 MeV-range)

- XBoxes at CERN
- (NEXTEF KEK)
- Frascati
- NLCTA SLAC
- Linearizers at Electra, PSI,Shanghai and Daresbury
- Test stand at Tsinghua
- Deflectors at SLAC, Shanghai,
 PSI and Trieste
- NLCTA
- SmartLight
- FLASH

C-band (6 GHz),

low-emittance

GeV-range facilities

Operational:

- SACLA
- SwissFEL (8 GeV)











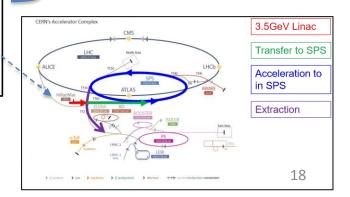


X-band (12 GHz)

GeV-range facilities

Planning:

- **Eu-Praxia**
- eSPS
- CompactLight



Advances in SRF Technology and Accelerators

Progress (1988~)

- TRISTAN
- LEP-II
- HERA
- CEBAF
- CESR
- KEKB
- BES
- cERL

In Operation: → # cavities

- SNS: 1 GeV
- CEBAF 12 GeV → 80
- ISAC-II, ARIEL
- Super-KEKB
- **Eu-XFEL** → 800

Under Construction:

- LCLS=II → 300
- **FRIB** → 340
- PIP-II → 115
- ESS→ 150
- Shine $\rightarrow 600$

To be realized:

- HL-LHC-Crab \rightarrow 20
- EIC
- ILC-250 → 8,000
- FCC
- CEPC/SPPS

2020











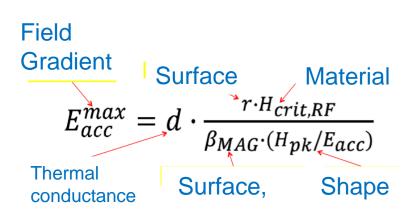


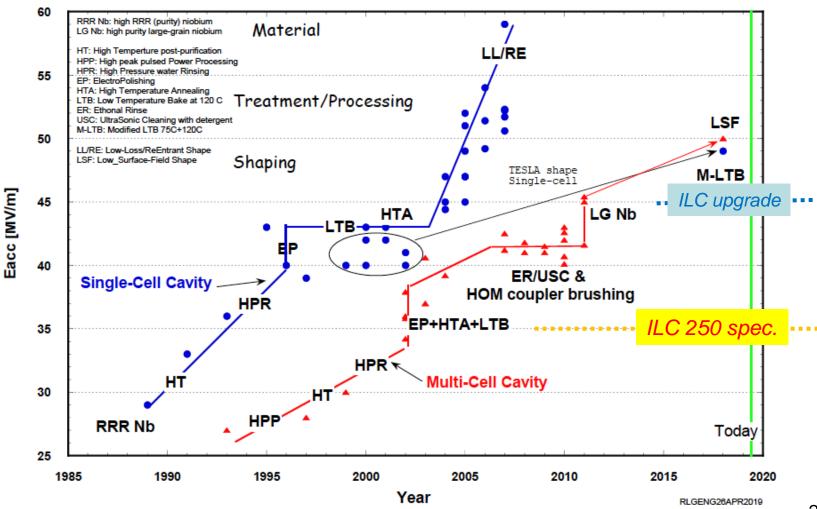




Advances in L-band (~ 1GHz) SRF Cavity Field Gradient







European XFEL, SRF Linac Completed

URL: http://www.desy.de/news/news_search/index_eng.html

2018/07/17

Back

European XFEL accelerator reaches its design energy

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Accelerator accelerates electrons to 17.5 GeV for the first time

Progress:

2013: Construction started

2016: E- XFEL Linac completion

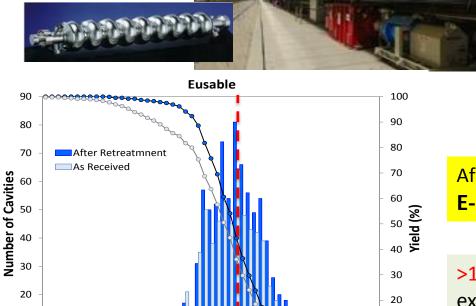
2017: E-XFEL beam start

2018: 17.5 GeV achieved

1.3 GHz / 23.6 MV/m

800+4 SRF acc. Cavities
100+3 Cryo-Modules (CM)

: ~ 1/10 scale to ILC-ML



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E_{acc} (MV/m)

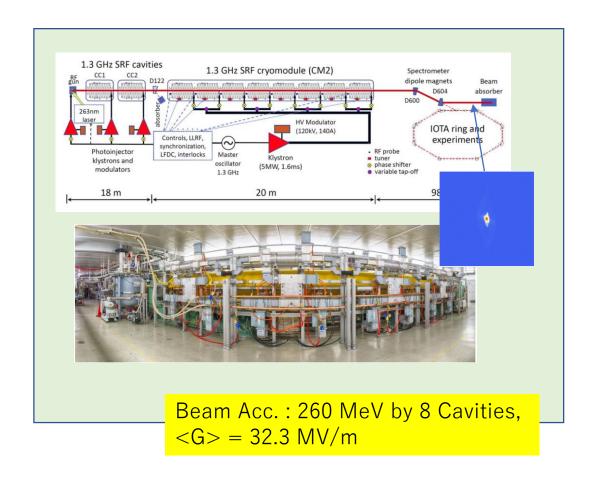
After Retreatment:

10

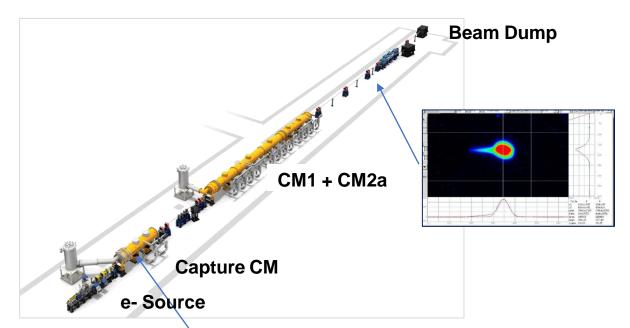
E-usable: 29.8 ± 5.1 [MV/m]

>10 % (47/420, RI) cavities exceeding 40 MV/m

Fermilab, KEK achieving ILC Gradient Goal ≥ 31.5 MV/m with beam



Fermilab-FAST Progress, 2017

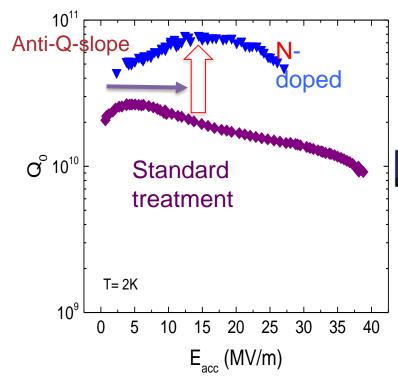




Beam Acc. : 230 MeV by 7 Cavities, <G> = 32 MV/m

KEK-STF2 Progress, 2019

LCLS-II SRF Linac (SLAC/Fermilab/JLab Collaboration)



- > x 2 **Q** achieved,
- N-doping at 800C, discovered by A. Grasellino et al., (Fermilab)

1 km SCRF-CW Linac



Frequency: 1.3 GHz, CW

G: 18 ~21 MV/m **Experimental Station**

Q: > 2.7 e10 (av.)

cavity = 280 (+160)

CM 35 (+20)

To be completed in 2020 (~2026)

A. Grassellino et al, Supercond. Sci. Technol. 26 10200 (2013)





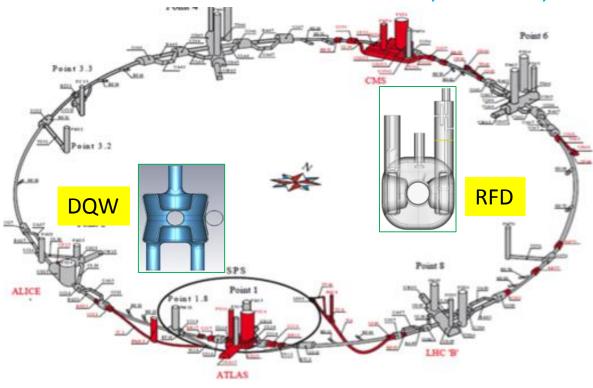
Nb SRF Crab Cavities for HL-LHC

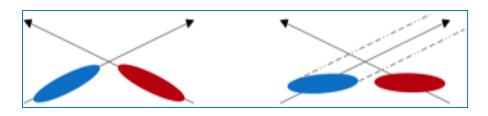
Courtesy,

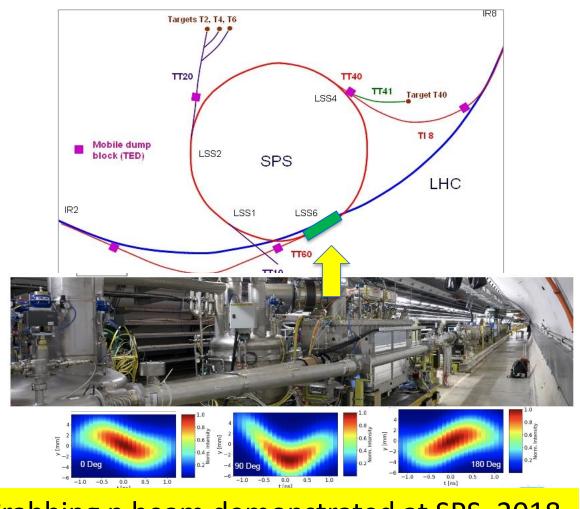
R. Calaga, O.Capatina

A. Ratti, L. Ristori

CERN, US-AUP, STFC, TRIUMF Collaboration







Crabbing p beam demonstrated at SPS, 2018

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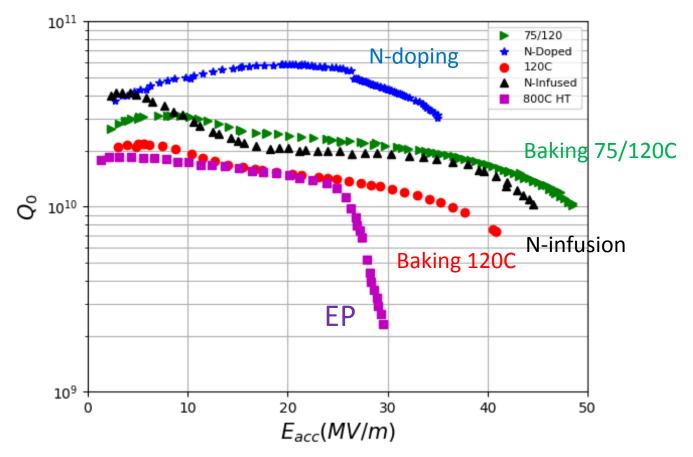
Technical Challenges in Energy-Frontier Colliders proposed

		Ref.	E (CM) [TeV]	Lumino sity [1E34]	AC- Power [MW]	Value [Billion]	В [Т]	E: [MV/m] (GHz)	Major Challenges in Technology
С	FCC- hh	CDR	~ 100	< 30	580	24 or +17 (aft. ee) [BCHF]	~ 16		High-field SC magnet (SCM) - Nb3Sn: Jc and Mechanical stress Energy management
C	SPPC	(to be filled)	75 – 120	TBD	TBD	TBD	12 - 24		High-field SCM - IBS: Jcc and mech. stress Energy management
С	FCC- ee	CDR	0.18 - 0.37	460 – 31	260 – 350	10.5 [BCHF]		5~10 (0.4 / 0.8)	High-Q SRF cavity at < GHz, Nb Thin-film Coating Synchrotron Radiation constraint Energy efficiency (RF efficiency)
C	CEPC	CDR	0.046 - 0.24 (0.37)	32~ 5	150 – 270	5 [B\$]		20 ~ 40 (0.65)	High-Q SRF cavity at < GHz, LG Nb-bulk/Thin- film Synchrotron Radiation constraint High-precision Low-field magnet
L	ILC	TDR update	0.25 (-1)	1.35 (- 4.9)	129 (- 300)	5.3 [BILCU]		31.5 – (45) (1.3)	High-G and high-Q SRF cavity at GHz, Nb-bulk Higher-G for future upgrade Nano-beam stability, e+ source, beam dump
C	CLIC A. Yamamoto	CDR 0, 190505b	0.38 (- 3)	1.5 (- 6)	160 (- 580)	5.9 [BCHF]		72 – 100 (12)	Large scale production of Acc. Structure Two-beam acceleration in a prototype scale Precise alignment and stabilization. timing

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С	 High-field magnet Energy management 							0. 0.0	High-Q SRF cavity at < GHz, Nb Thin-film Coating Synchrotron Radiation constraint Energy efficiency (RF efficiency)
C			ollider :y: High		150 – 270 - G (to p i	5 repare for f	future	20 ~ 40 (0.65)	High-Q SRF cavity at < GHz, LG Nb-bulk/Thin- film Synchrotron Radiation constraint High-precision, Low-field magnet
L		F acc. ning	Struct.	: large s	ce,1.5 – 45 (1.3)	High-G and high-Q SRF cavity at GHz, Nb-bulk Higher-G for future upgrade Nano-beam stability, e+ source, beam dump			
C	- LEn		nanage (- 3)	ment	160 (- 560)	5.9 [BCHF]		72 – 100 (12)	Large scale production of Acc. Structure Two-beam acceleration in a prototype scale Precise alignment and stabilization, timing

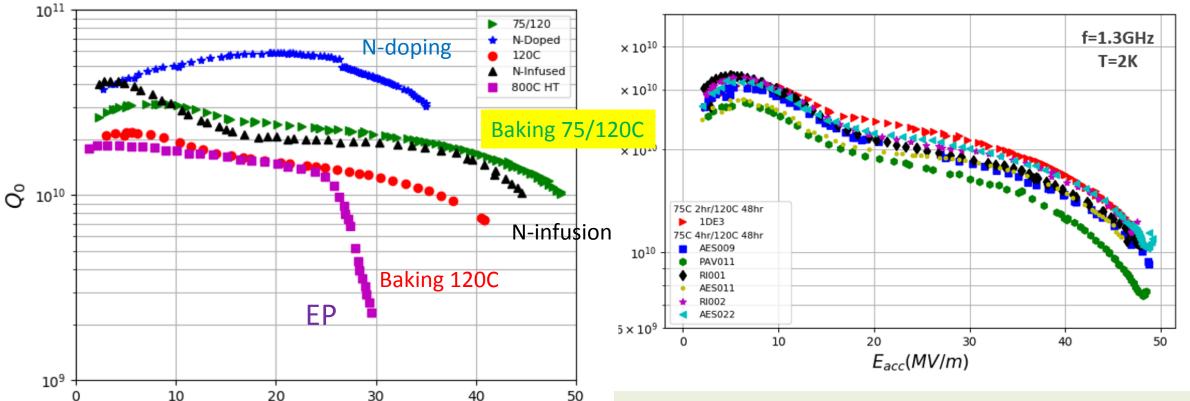
State of the Art in High-Q and High-G (1.3 GHz, 2K)



- N-doping (@ 800C for 48h)
 - Q>3E10, 35 MV/m
- Baking w/o N (@ 75/120C)
 - Q>1E10, 49 MV/m (Bpk-210 mT
- N-infusion (@ 120C for 48h)
 - 1E10, 45 MV/m
- Baking w/o N (@ 120C for xx h)
 - 7E9, 42 MV/m
- EP (only)
 - 1.3E10, 25 MV/m

High-Q by N-Doping has been well established, and High-G by N-infusion and Low-T baking still need to be well reproduced, worldwide.

State of the Art in High-Q and High-G (1.3 GHz, 2K)



Repeated on second cavity TE1AES009 (fine grain, AES, WC)

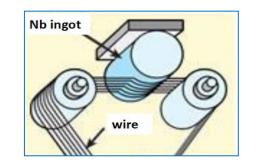
The performance also confirmed by Cornell, JLab, and DESY, and expected to be confirmed by other laboratories

 $E_{acc}(MV/m)$

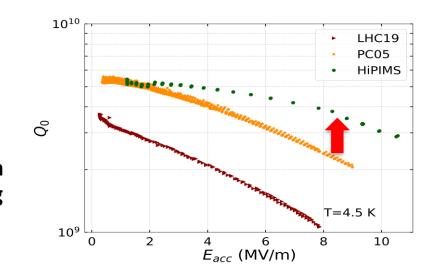
https://arxiv.org/abs/1806.09824

Challenges in SRF Cavity Technology

- Bulk-Nb: High-G and High-Q optimization
 - Low-T treatment w/ or w/o N-infusion.
- Bulk-Nb: Large-Grain directly sliced from ingot
 - For possible less contamination and cost-reduction
- Thin-film Coating
 - Nb thin film coating on Cu-base cavity structure
 - Nb3Sn/MgB2 film coating on Bulk-Nb or Cu structure
 - Much higher G, w/ high-Bc (Bsh)
 - Important for lower frequency and/or low-beta application.
 - A New approach by using High Impulse Power Magnetron Sputtering (HiPIMS), instead of DC Magnetron Sputtering (DCMS), resulting flatter Q-slop, resulting better thermal efficiency.



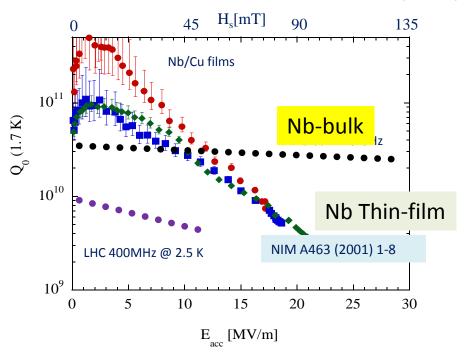


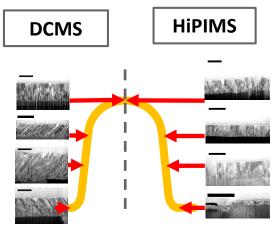


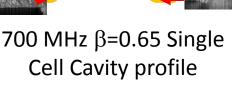
DC Magnetron Sputtered Nb/Cu Films

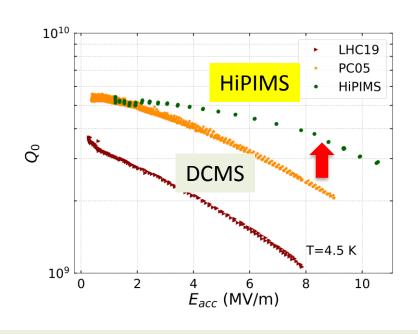
HiPIMS coatings – QPR Sample











- Q = $1x10^{10}$ @ 15 MV/m is a value that would make film cavities a competitive option in several future projects.
- Current R&D is focussed on improving the "slope", applying films to new geometries, new materials

- HiPIMS Nb/Cu films appear to be comparable to bulk Nb on quadrupole resonator sample at 400MHz, 800MHz and 1.2GHz.
- Q-slope phenomenon seems to disappear and support the effort to evolve this technology into real cavities, and High-Q resulting Power Saving,
- Projected performance > 2x better than LHC specifications

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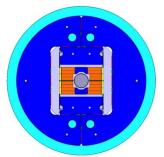
Advances in Nb₃Sn Magnet Development









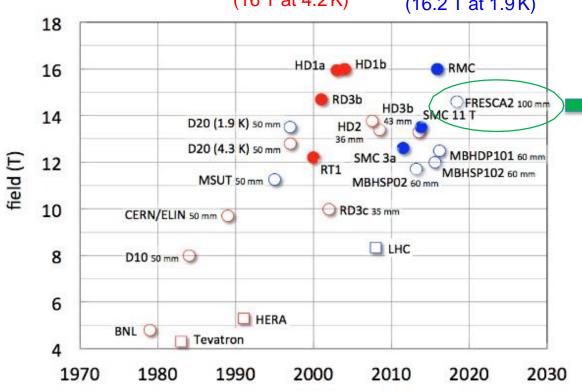


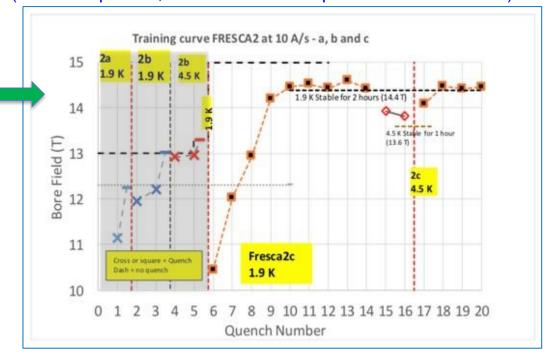


2003: LBNL HD1 (16 T at 4.2 K)

2015:CERN RMC (16.2 T at 1.9 K)

2018: FRESCA2 (100 mm aperture, 14.6/14.95 T bore/peak at 12.1 kA. 1.9 K)





A. Yamamoto, 190505b **year (-)** 41 33



16 T Dipole Options and R&D Cooperation

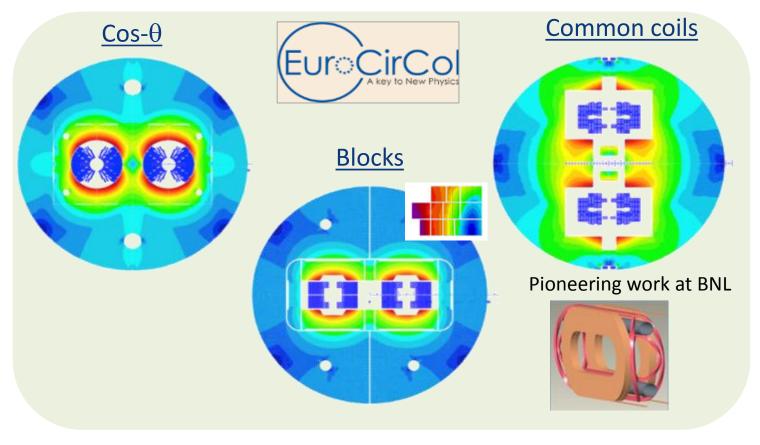
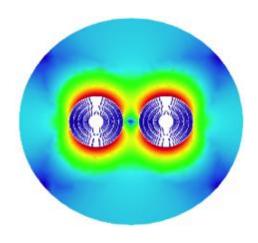


CHART2

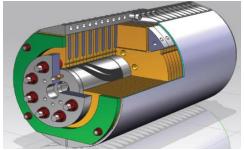
Swiss Acc. Research and Technology
See; Appendix

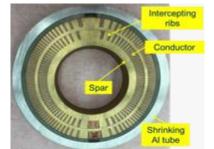
Canted Cos-θ (CCT)

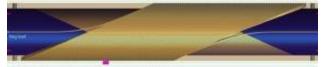






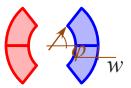






<u>CCT,</u> Pioneering work at LBNL





$$B = \frac{2\mu_0}{\pi} J w \sin(\phi)$$

Main development goals:

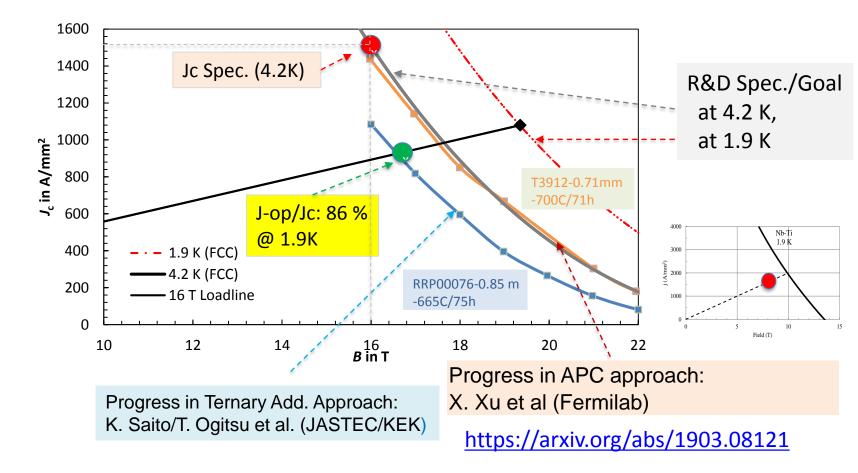
- J_c (16T, 4.2K) > 1500 A/mm²
 - ⁻ 50% higher than HL-LHC

Global cooperation:

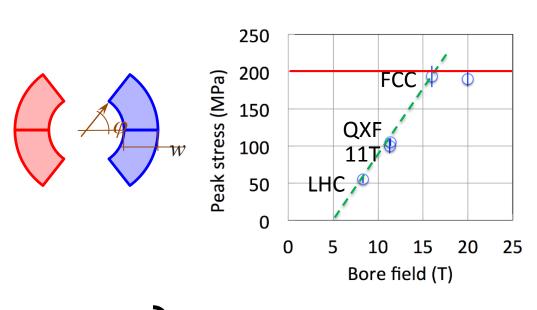
- CERN/KEK/Tohoku/JASTEC/Furukawa
- CERN/Bochvar High-tec. Res. Inst
- CERN/KAT
- CERN/Bruker
- T.U. Vienna, Geneve U., U. Twente,
- Florida S.U. Appl. Superc. Center
- US-DOE-MDP, Fermilab

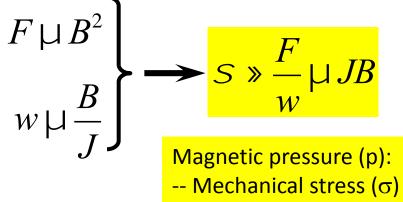
Nb₃Sn Conductor Progress

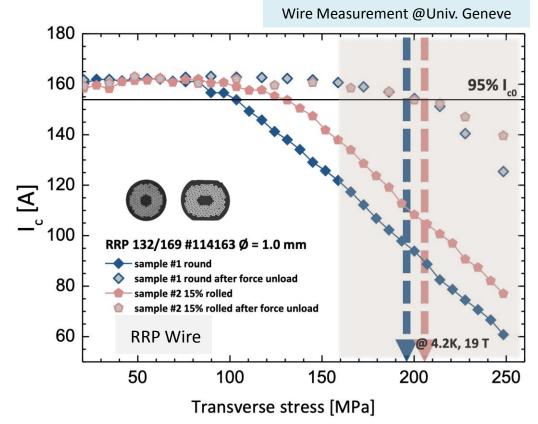
- Artificial Pinning Center (APC) approach has been successful, for
- J_c (16T, 4.2K) to have reached ~ 1500 A/mm² in pure research,
- Industrialization and cost-reduction is yet to come !!



Mechanical Constrain to consider Operating Margin



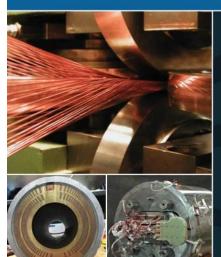




- Reversible I_C reduction already at 150 MPa (~15% at 11.6 T);
- Irreversible I_C degradation onset, around at 160-170 MPa.

MDP taking Steps to realize 16 T

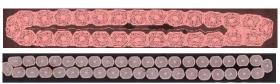




MDP Goals:

- 1. Explore Mb₃Sn magnet limit
- Demonstrate HTS magnet (5 T - self fied)
- 3. Investigate fundamentals for performance and cost reduction
- 4. Pursue Nb3Sn and HTS conductor R&D

- Step 1: We are here in 2019
 - Realize 14 T w/ mechanical design for 16 T
- Step 2:
 - Realize 15 T w/ pre-stress optimization
- Step 3:
 - Challenge to realize 16 T,
 - with SC conductor satisfying 1,500 A/mm2 and sufficiently controlled mechanical design



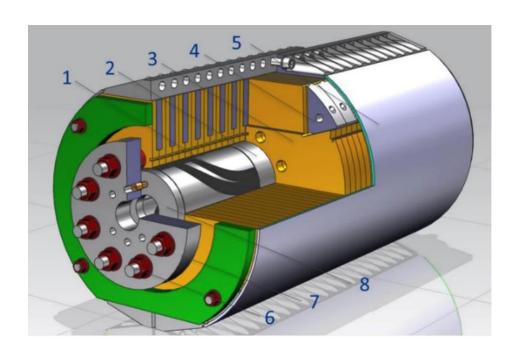
L1-L2: 28 strands, 1 mm RRP 150/169 L3-L4: 40 strands, 0.7 mm RRP 108/127





MDP: SC Magnet R&D at Fermilab: 15 T Dipole

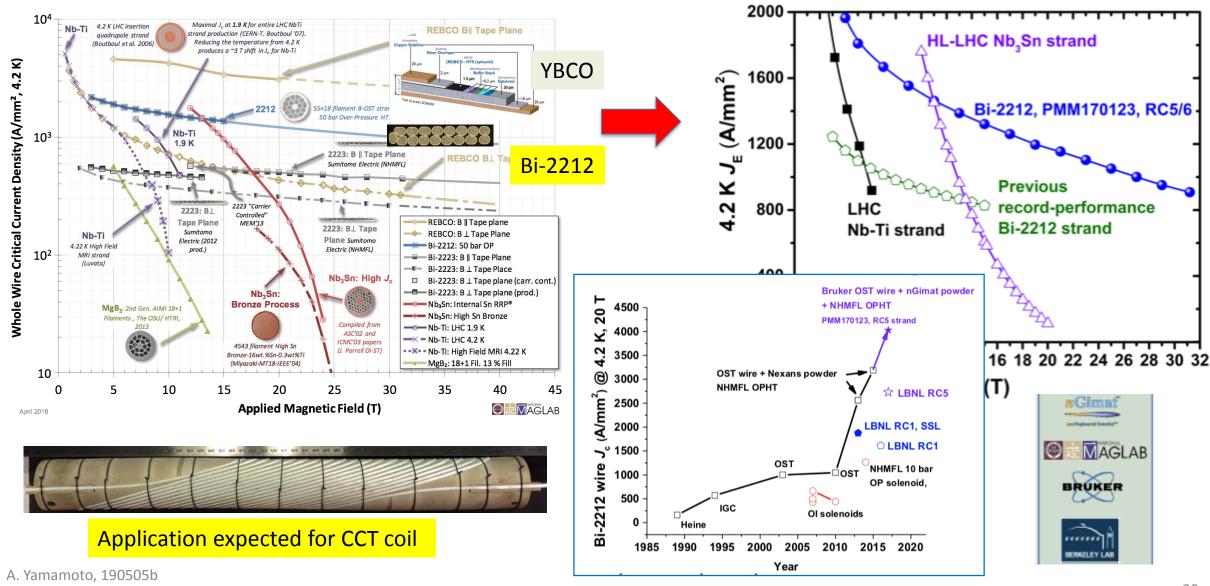
- The 15 T dipole demonstrator magnet assembly is finished
- The dipole is in being prepared for the first test expected to start in a week



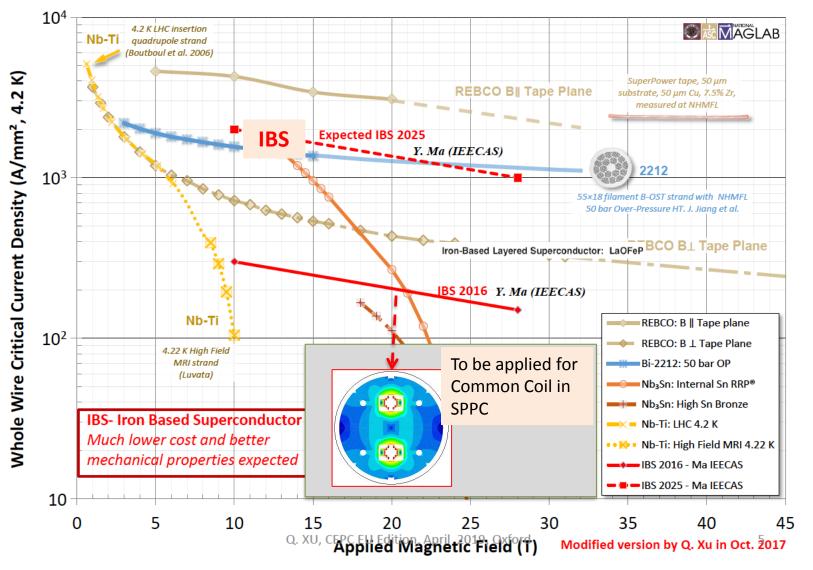


5/9/2019

HTS Superconductor, focusing on Bi2212 (in MDP)



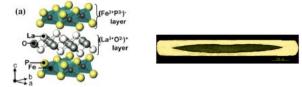
High-Field Superconductor and Magnets, focusing on IBS

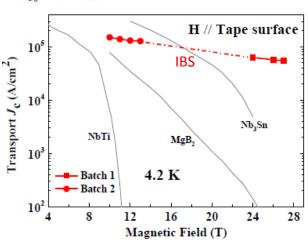


Y. Kamihara et al.,



Iron-Based Layered Superconductor: LaOFeP

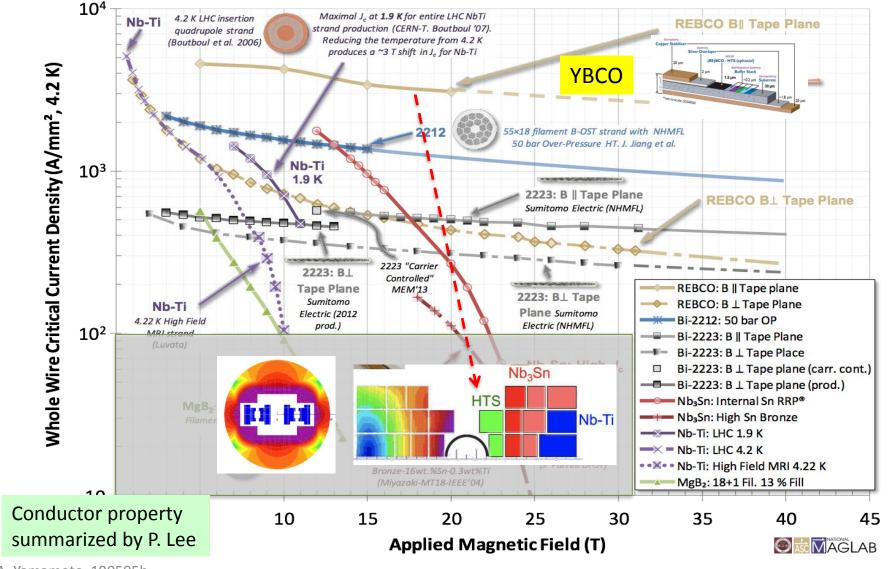


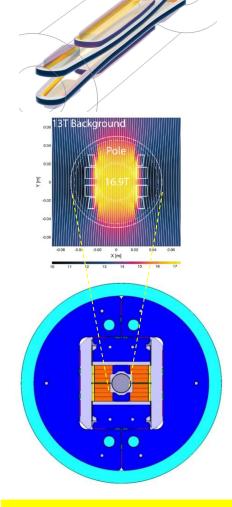


Y. Mao et al., Supercond. Sci. Technol. 31 (2018) 015017

Iron Based Superconductor (IBS) in China.

High-Field Superconductor and Magnets





Eucard2: HTS-insert to be tested in 2019 3~5 + 13.5 T : > 16 T

Three HTS inserts (CERN and Collaborations)

EuCARD1: insert (CEA-CNRS-CERN),

racetrack,
ReBCO 4 tape stack
cable,
stand alone tested Sept
2017:

Reached 5.37 T @ 4.2K

(I=3200A)

External pad: Steel

Bloc 3

Bloc 2

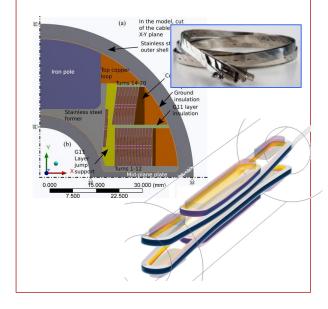
Contact 2

A. Yamamoto, 190505b

EuCARD2: Feather-M2 (CERN),

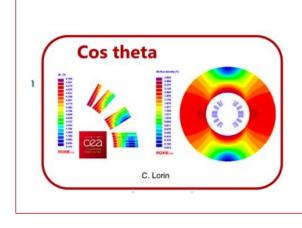
flared ends coil ReBCO, Roebel cable, stand alone tested Apr 2017:

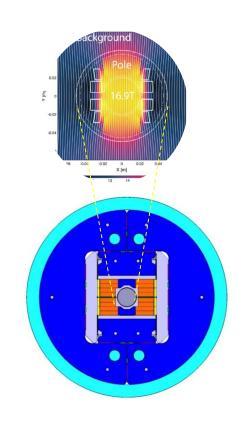
Reached 3.37 T @ 4.2K (I=6500A)



 $\frac{\text{EuCARD2: } \cos\Theta \text{ insert}}{(\text{CEA}),}$

cos⊕ coil, ReBCO, Roebel cable, being fabricated, stand alone test in autumn 2019

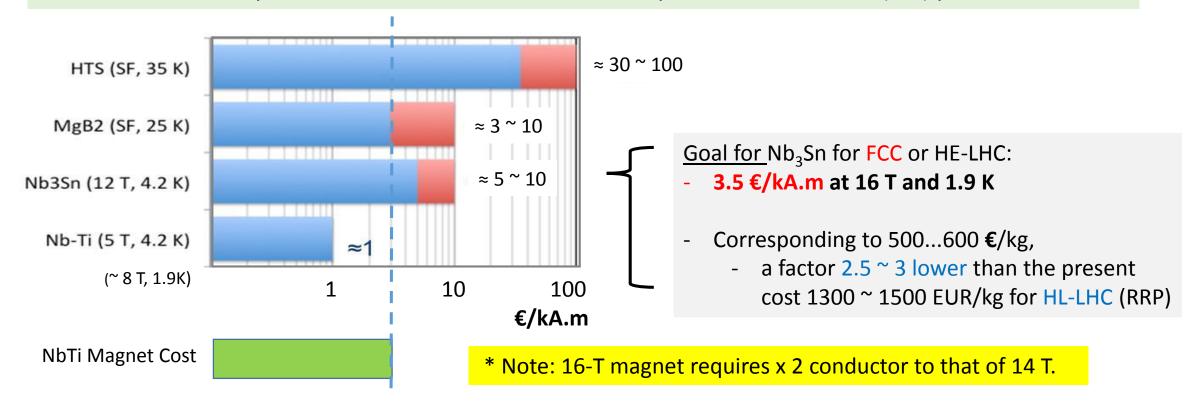




Eucard2+ HTS-insert to be tested in 2019

Some Cost References for High-field Conductors

- An approach for cost consideration:
 - Superconductor cost to be 30 % of the total cost for the LHC NbTi dipole magnet assembled.
 - It gives a general guideline for acceptable superconductor cost.
 - The currently available HTS cost is still too far, exept for Iron-based-SC (IBS) potential



Further challenges in Accelerator Technologies

- Vacuum,
- Targetting,
- Beam collimator,
- Beam dump,
- Radiation hardness,
- Others

Some Information in Appendix

Outline

- Introduction
 - Advances in Accelerator Technology in Particle Physics
- State of the Art in Accelerator Technologies, focusing on
 - Nano-beam, Superconducting Magnet and RF, and Normal-conducting RF
- Challenges for future, focusing on
 - Key technologies and energy management for future Lepton and Hadron Colliders
- Comments on
 - Complementarity for Energy-Frontier vs. Intensity-Frontier, and Energy Management

Summary

Questions given by EPPSU2020 Acc. Session Conveners:

Lenny Rivkin (PSI) and Caterina Biscari (ALBA)



Open Symposium

Big Questions

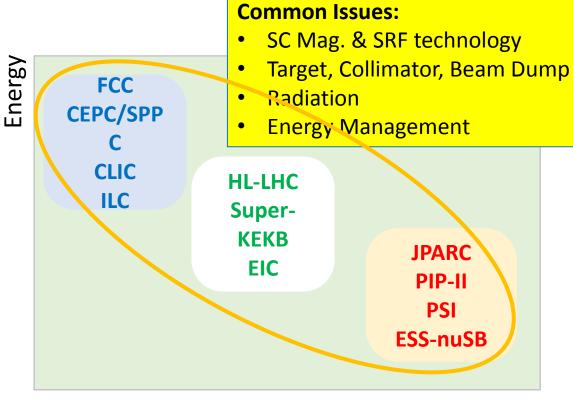
Accelerator Science and Technology

- What is the best implementation for a Higgs factory?
 Choice and challenges for accelerator technology: linear vs. circular?
- Path towards the highest energies: how to achieve the ultimate performance (including new acceleration techniques)?
- How to achieve proper complementarity for the high intensity frontier vs. the high-energy frontier?
- Energy management in the age of high-power accelerators?

Intensity frontier vs. Energy frontier

Intensity – Acc.	Energy [GeV]	Power [MW]	Acc. Tech. Feature	SC Tech.		
SPS*	450		Synchrotron			
Fnal M. Injector	120	0.7	Synchrotron			
J-PARC*	3 30	1 0,49 ~ 1.3	Linac/Synchr Ext. Beam	SCM		
PIP-II	60 -120	.2	Linac (SRF) Synchrotron	SRF		
PSI-HIPA*	0.59	1.4	Cycrotron			
FAIR (SIS100)	29	0.2	Synchrotron	SCM		
(ESS) ESSnuSB *	2 2	2 ~ 5 (+5) 2 x 5	Linac	SRF		
CEBAF	12	1	LINAC+Ring	SRF		
Super-KEKB			Collider			
HL-LHC	2 x 7,000		Collider	SCM. SRF		
EIC*	* "		Collider	SCM, SRF		
A. Yamamoto, 190505b * More in Appendix						

Discussed by V. Shiltsev in Parallel Session



Power

Science is complementary, and
Technology is based on common core technology,
Let us work together and maximize synergy!!

Courtesy: Ph. Lebrun, S. Claude

Energy Management

Major issue in Energy- and Intensity-frontier Accelerators

Energy Saving

- Superconducting technology (partly covered in this talk)
 - Magnet
 - RF cavity -> further contribution by High-G and High-Q

System Efficiency Improvement

- Power system efficiency (to be covered by E. Jensen in Acc. Session)
 - · RF modulator, Klystron,
 - Two beam acceleration
- Cryogenics system efficiency
 - Further optimization depending on the operational temperature (eg; Ne-He refrigerator for SR heat removal)
- Efficient beam dynamics (to be covered by V. Shiltsev)
 - Low-emittance/nano-beam,
- Novel, further efficient accelerator scheme (to be covered by V. Shiltsev)

Dynamic Energy Balance

- Important issue: not power (W) efficiency, but energy (W-hour) efficiency
- Accelerator operation in best harmonized condition in season/day/time.
- Energy re-use/recycling more communicated with surrounding community/industry

More in Appendix

Outline

- Introduction
 - Advances in Accelerator Technology in Particle Physics
- State of the Art in Accelerator Technology, focusing on
 - Nano-beam, Applied Superconductivity, and RF
- Challenges for future, focusing on
 - Superconducting technology for future Lepton and/or Hadron Colliders
- Comments on
 - Complementarity of Energy-Frontier and Intensity-Frontier, and Energy Management

Summary

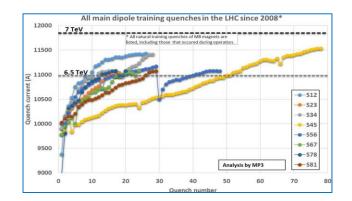
Summary: State of the Art – RF and SC Magnet

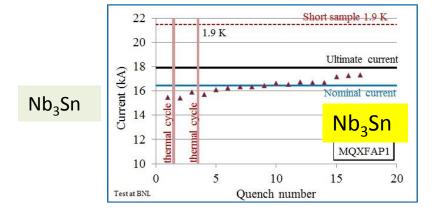
NRF, SRF:

- NRF (~ 12 GHz, 20 cm unit):
 - E (CLIC R&D: 12 GHz): 70 ~ 100 MV/m
- SRF (1.3 GHz, 9-cell cavity)
 - <E> (Eu-XFEL) : 30 MV/m, (~ 800 cavities)
- SRF (Crab cavity)
 - Experienced at KEK-B, and demonstrated at CERN-SPS

SC Magnet:

- NbTi: LHC (Main Dipole)
 - B _{bore} = \sim 8 T at 1.9 K
 - Re-training aft. thermal cycling (TC) still a critical issue
- Nb3Sn: HL-LHC (11 T Dipole)
 - B _{bore} = $\sim 11 \text{ T at } 1.9 \text{ K}$
 - Good memory after TC, but more statistic needed
- Loadline-ratio, however, should stay lower (< 80%)</p>





NbTi

Summary: Challenges - SRF and SC Magnet

Superconducting RF:

- <u>Nb-bulk</u> (for > 1 GHz)
 - High-Q (> 3E10) and High-G (> 45 MV/m), w/Low-T treatment w/ or w/o N-infusion.
 - Large-Grain SRF cavity for cleaner condition with cost-reduction,
- <u>Thin-Film</u> (for wider applications)
 - Potential thin-film on Nb to improve effective Bsh, resulting higher gradient, and further Potential for new SC material such as NB3Sn/MgB2 to much/drastically improve Bc.

Superconducting Magnet:

- Nb3Sn technology, to reach 16 T, requires much longer steps for much improvement of SC current density, mechanical property, control for field quality and limited training quenches, and industrialization effort.
- "Nb3Sn + HTS-insert" technology will be required, beyond 16 T, and cost effective HTS will be essentially required for practical accelerator applications.

Personal Prospect

- Accelerator Technologies are ready to go forward for lepton colliders (ILC, CLIC, FCC-ee, CEPC), focusing on the Higgs Factory to start
 the construction in 5 ~ 7 years.
- SRF accelerating technology is well matured for the realization including cooperation with industry.
- Continuing R&D effort for higher performance is very important for future project upgrades.
- Nb₃Sn high-field superconducting magnet, as a core technology for energy-frontier hadron colliders, still requires step-by-step development efforts to reach 14, 15, and 16 T.
- A field range of 14 -16 T, with accelerator quality, would require much longer time:
 - 12~14 T, 5~10 years for short model work, and next 5~10 years for prototype/pre-series work in cooperation with industry, resulting 10 20 yrs to reach the production stage
 - 14~16 T: 10-15 years for short model work, and next 10 ~ 15 years for protype/pre-series work in cooperation with industry, resulting 20 30 yrs to reach the production stage, It would be consistent with the FCC- integral time scale.
- NbTi Superconducting magnet technology at $8^{\circ}9$ T is well proven with LHC, and Nb₃Sn magnet at 10 11 T is being demonstrated with HL-LHC. A hadron collier with either technology should be practical to start the construction in $5^{\circ}7$ years.
- Continuing R&D effort for the high-field magnet, present to future, should be critically important, to realize highest energy frontier hadron accelerators in future.
- High-energy and Intensity-frontier needs to work together on energy management including energy-efficiency improvement, energy-saving, energy-recycling, in wider networks with surrounding communities.

Personal View for possible, Relative Timelines

Timeline	~ 5	~ 10	~	15	~ 20	~ 25	~ 30	~ 35	
Lepton Colliders									
SRF-LC/CC	Proto/pre- series	Con	Construction		Ope	Operation		Upgrade	
NRF-LC	Proto/pre-se	oto/pre-series Construction			Ope	Operation		Upgrade	
Hadron Collier (CC)									
8~(11)T NbTi/Nb3Sn	Proto/pre- series	Con	Construction			Operation		Upgrade	
12~14T Nb ₃ Sn	Short-mode	IR&D	Proto/Pre- series		Cons	struction	Oper	ration	
14~16T Nb ₃ Sn				ototype/Pr	otype/Pre-series Construction		ion 53		

Acknowledgments

- This talk has been prepared in communication with
 - HiLumi-LHC, and US-LARP/AUP collaboration
 - Euro-CirCol (FCC study body),
 - EUCARD-2 succeeded by ARIES,
 - US-DOE Magnet Development Program (MDP),
 - US-General Accelerator SRF R&D program (GARD-SRF),
 - Tesla Technology Collaboration (TTC), European XFEL, and LCLS-II,
 - Linear Collider Collaboration (LCC) for ILC and CLIC,
 - FCC Study at CERN,
 - CEPC-SPPC study at IHEP, and
 - SC magnet and SRF accelerator laboratories:
 - Fermilab, LBNL, BNL, JLab, Cornell, SLAC, CERN, CEA-Saclay, LAL-Orsay, DESY, STFC, KEK, ...















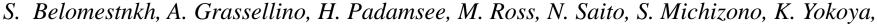




• Special thanks to: F. Bordry, L. Rossi, S. Steinar, J. M. Jimenez. L. Bottura, A. Devred,

G. De Rijk, A. Ballarino, E. Todesco, D. Tommasini, F. Savary, D. Schoeling, E. Jensen,

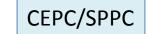
W. Wuensch, S. Cataloni, B. Foster, B. List, N. Walker, H. Weise, S. Prestemon



N. Terunuma, T. Ogitsu, T. Taylor, L. Evans, L. Revkin, C. Biscari, and V. Shiltsev, for their kindest cooperation to provide various information and discussion.







Appendix

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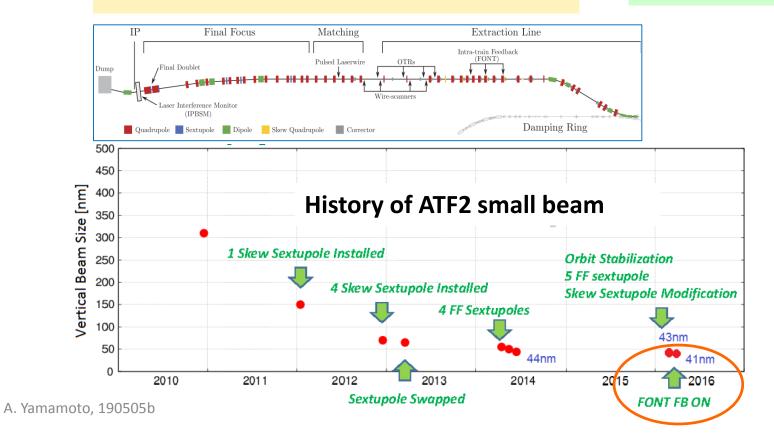
Progress in FF Beam Size and Stability at ATF2

Goal 1: Establish the FF method with same optics and comparable beamline tolerances

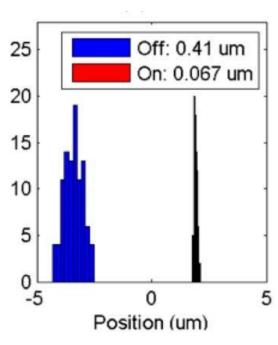
- ATF2 Goal: 37 nm → 7.7nm@ILC250GeV
 - Achieved **41 nm** (2016)

Goal 2: Develop nm position stabilization at FF:

- FB latency **133** ns achieved (target: < 300 ns)
- positon jitter at IP: 410 → 67 nm (2015) (limited by the BPM resolution)



Nano-meter stabilization at FF

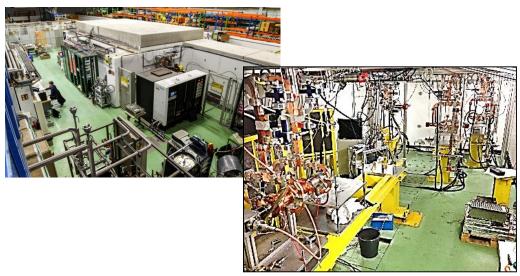


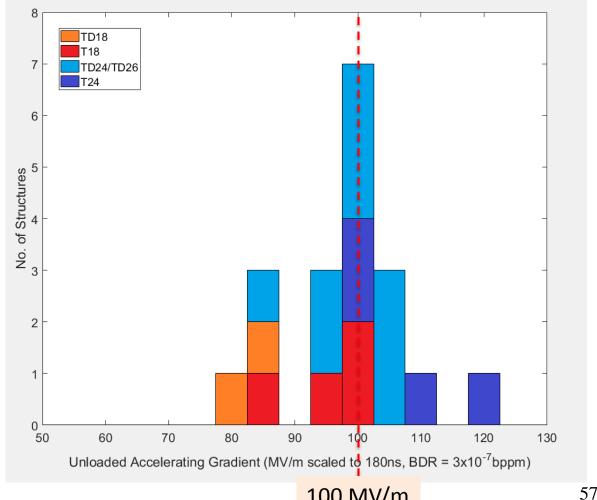
Progress in Normal Conducting RF Acc. Structure

Achieved 100 MV/m gradient in main-beam RF cavities



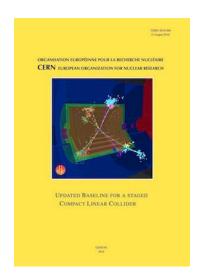


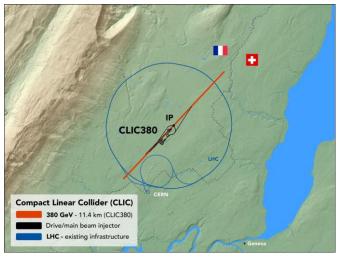


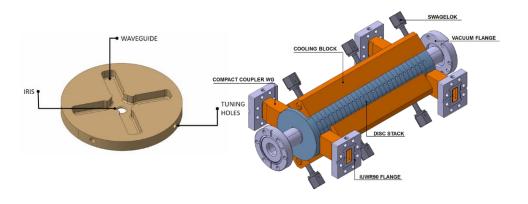




NRF Technology for CLIC-380 and beyond



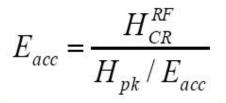




- Linear e⁺e⁻ collider, staged √s = 0.38 TeV
- 70 MV/m accelerating gradient needed for compact (~11 km) machine based on:
 - normal-conducting accelerating structures
 - two-beam acceleration scheme
- Issue remaining:
 - Power efficiency at higher energies
 - Large scale production experience for Acc. Structures
 - System-level alignment and stabilization

Better Cavity Shapes to Beat the Limit:

Lower H_{pk} even if you have to raise E_{pk}

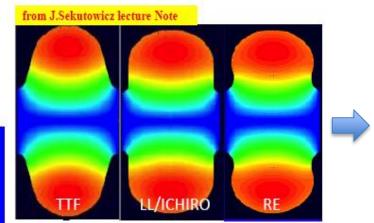


TTF: TESLA shape

Reentrant (RE): Cornell Univ. Low Loss(LL): Jlab/DESY

LL/ICHIRO: KEK

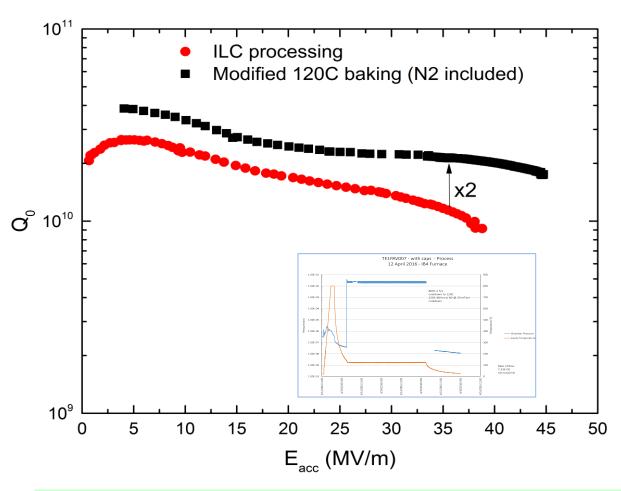
Low Surface field(LSF): SLAC/Jlab



Shape	TTF	LL/Ichiro	RE	LSF
D-iris [mm]	70	60	60	60
Ep/Eacc	1.98	2.36	2.28	1.98
Hp/Eacc [Oe/MV/m]	41.5	36.1	35.4	37.1
$G*R/Q[\Omega^2]$	30840	37970	41208	36995
Eacc-max [MV/m]	42.0	48.5	49.4	47.2

59

"N infusion" during 120C bake, improving both G and Q



Achievements at Fermilab:

G-max = $45.6 \text{ MV/m} \rightarrow 194 \text{ mT}$ Q (at 35 MV/m) : ~ 2.3e10

Improvements:

G: ~ 15 %

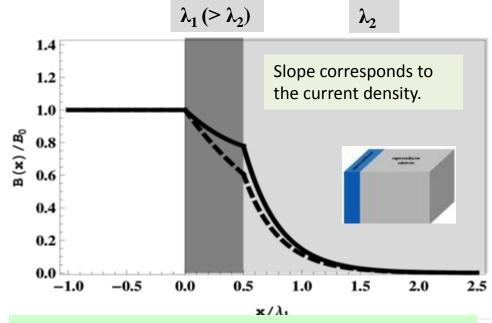
 $Q: x 2 \rightarrow Cryogenics saving$

arXiv:1701.06077

- The recipe discovered and demonstrated at Fermilab (by A. Grassellino et al.).
- Global collaboration extends the R&D and demonstrate the statistics.
- US-DOE and JP-MEXT support the cost-reduction R&D based on the N-infusion technology.

Possible Consideration and Models

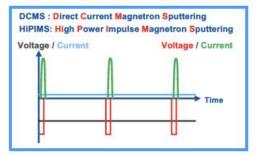
- 120C bake is known to manipulate mean free path at very near surface (~nm) on clean bulk Nb.
- The Nitrogen (N) infusion is a variation of the 120 C bake where N dopes the near surface w/o working lossy nitrides.
- A dirty (doped) layer at the surface seems beneficial in order to increase the quench field above Bc1.

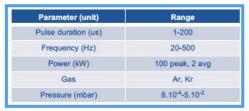


Surface current is suppressed:

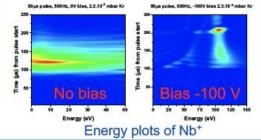
- means an enhancement of the field limit, because of the theoretical field limit to be determined by the current density.
- C.Z. Antoine, et al. APL 102, 102603 (2013).
- T. Kubo et al, Appl. Phys. Lett. 104, 032603 (2014).
- A. Gurevich, AIP Advances 5, 017112 (2015).
- T. Kubo, Supercond. Sci. Technol. 30, 023001 (2017) ... (Figure above)











Same setup as DCMS
Only the power supply
changes

High level of ionization of the sputtered species (up to 70%)

High instantaneous power (100's kW) for same average power as in DCMS.

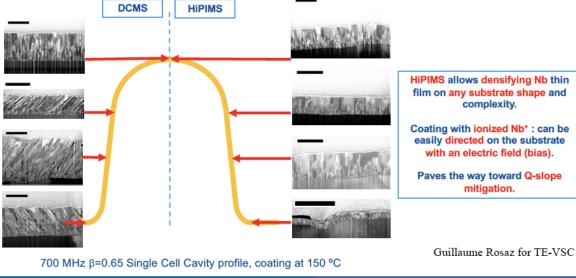
Possibility to densify the layer using a negative voltage (biasing) on the substrate.

Lower coating rate than in DCMS (ions re-attracted at the cathode surface)

Courtesy: S. Cteroni

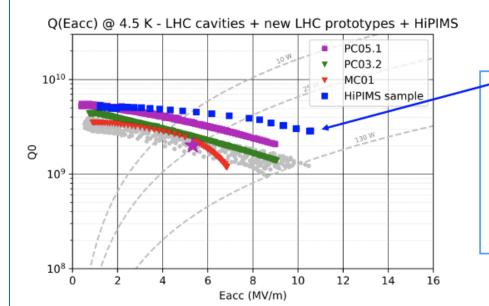
62







Courtesy: S. Cteroni



Extrapolation of surface resistance of biased HiPIMS Nb/Cu film as measured at 400 MHz with quadrupole resonator, to the LHC cavity geometry

Q-slope phenomenon strongly suppressed and support the effort to evolve this technology into real cavities.

Projected performance > 2x better than LHC specifications

Second conclusion

- Film crystalline structure has an impact on the "slope"
- Directions for future research lines (FCC 400 MHz):
 - Improve film crystal structure at any angle of incidence
 - Densify films
 - Pursue efforts to mitigate hydrogen effects (high-temperature coatings, N₂ treatments [?])

25.04.2019

s. Calatron

G. Rosaz,

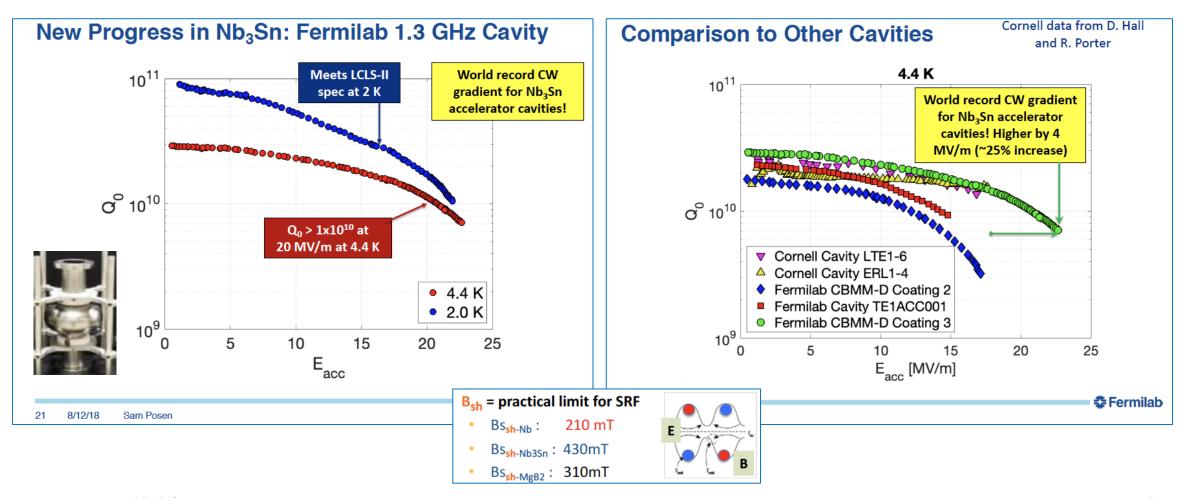
25.04.201

S. Calatroni

1

Progress in Nb₃Sn-Coating Research

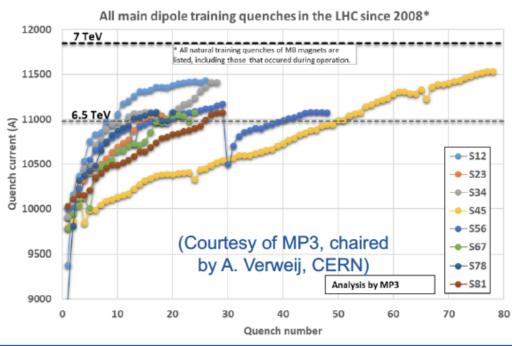
reported at TTC meeting, Vancouver, Feb. 2019



Training Quench in NbTi Magnets (LHC)

Nb-Ti Work Horse: the LHC

• LHC remains the largest superconducting magnet system ever assembled and is now operating reliably at 6.5 TeV, corresponding to a dipole magnet current of 10,980 A and a bore/peak field of 7.73/7.95 T.



- Although all magnets were cold tested prior to tunnel installation, a training campaign is required after each warm-up/cool-down.
- Bringing the machine up to 7 TeV (11,850 A and a bore/peak field of 8.33/8.57 T) is expected to require several hundred quenches.

CERN

8 April 2019

4



CHART2 – Swiss Accelerator Research and Technology



- Mission with regard to applied superconductivity:
 - Develop a sustainable and Swiss-based expertise in applied superconductivity and superconducting
 magnets for HEP, in view of a possible FCC-hh or HE-LHC. This shall be anchored in the existing institutes
 and universities, and further developed thanks to additional recruitment and hands-on training of
 applied scientists and technicians in the practical objectives described below (R&D, prototyping and
 testing).
- High-field magnets:
 - prove (or disprove) CCT technology for Nb₃Sn 16-T dipoles,
 - develop an up to 2-m-long high-field demonstrator possibly of different coil geometry.
 - contribute to the development of Nb₃Sn conductors that match the performance targets [...] and of the cable optimization and test.
- HTS magnets:
 - develop technologies for HTS based accelerator magnets,
 - design, build, and test an HTS variant of the SLS 2.0 superbend magnet.
 - design, build, and test several periods of an HTS undulator magnet.
- Infrastructure:
 - To establish the infrastructure needed to build and test all aspects of FCC-hh, HE-LHC magnets and other SC accelerator magnets.

Infrastructure

Enabling Technologies

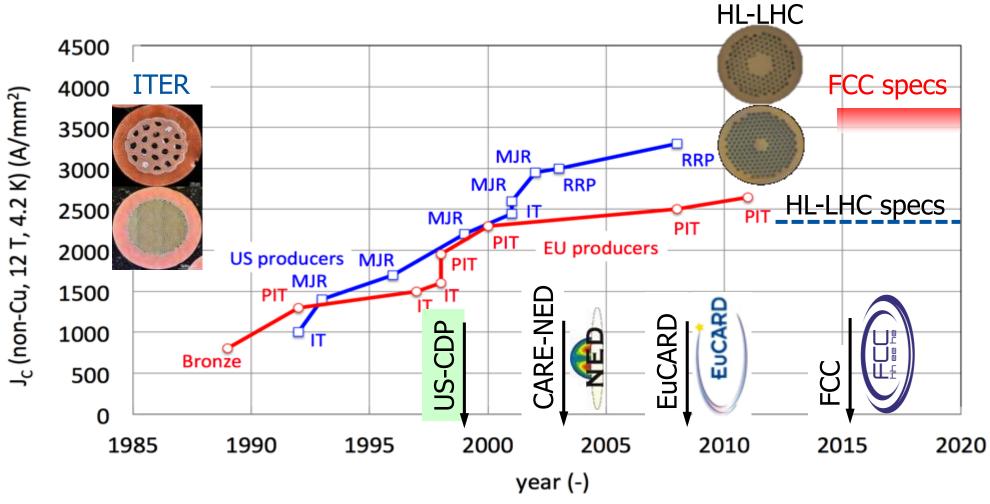
Wire R&D

LTS Magnet R&D

HTS Magnet R&D

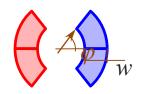
HFM Demonstrator

(1998-2008)Conductor development



after 10 years of development the US and EU development gave us the Nb₃Sn conductor for HILUMI.
A. Yamamoto, 190505b

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$$B = \frac{2\mu_0}{\pi} J w \sin(\phi)$$

Main development goals:

J_c (16T, 4.2K) > 1500 A/mm²
 50% higher than HL-LHC

Global cooperation:

- CERN/KEK/Tohoku/JASTEC/Furukawa
- CERN/Bochvar High-tec. Res. Inst
- CERN/KAT
- CERN/Bruker
- T.U. Vienna, Geneve U., U. Twente,
- Florida S.U. Appl. Superc. Center
- New US-DOE-MDP

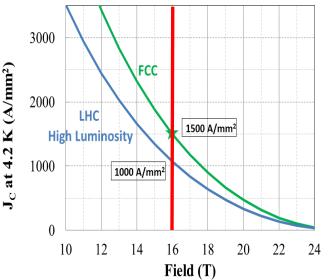
Nb₃Sn conductor program

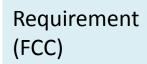
Figures to be updated

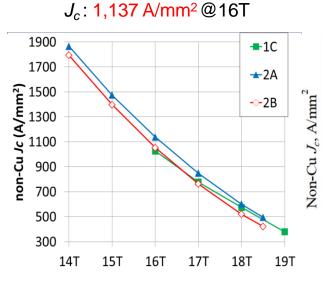
Nb₃Sn is one of the major cost & performance factors for FCC-hh

Non-Cu

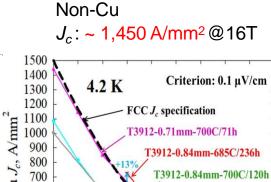
Highest attention is given







Ternary add. Approach: K. Saito et al. (JASTEC/KEK)



Artificial Pinning Center (APC) approach:
X. Xu et al (Fermilab)

17 18 19 20 21 22 23

Magnetic field, B, T

https://arxiv.org/abs/1903.08121

600

200

T3912-0.71mm-685C/168h



The US Magnet Development Program was founded by DOE-OHEP to advance superconducting magnet technology for future colliders



The U.S. Magnet
Development Program Plan



Strong support from the Physics Prioritization Panel (P5) and its sub-panel on Accelerator R&D

A clear set of goals have been developed and serve to guide the program

Technology roadmaps have been developed for each area: LTS and HTS magnets, Technology, and Conductor R&D

US Magnet Development

Program (MDP) Goals:

GOAL 1:

Explore the performance limits of Nb₃Sn accelerator magnets with a focus on minimizing the required operating margin and significantly reducing or eliminating training.

GOAL 2:

Develop and demonstrate an HTS accelerator magnet with a self-field of 5T or greater compatible with operation in a hybrid LTS/HTS magnet or fields beyond 16T.

GOAL 3:

nvestigate fundamental aspects of magnet design and technology that can lead to substantial performance improvements and magnet cost reduction.

GOAL 4:

Pursue Nb₃Sn and HTS conductor R&D with clear targets to increase performance and reduce the cost of accelerator magnets.



S. Prestemon

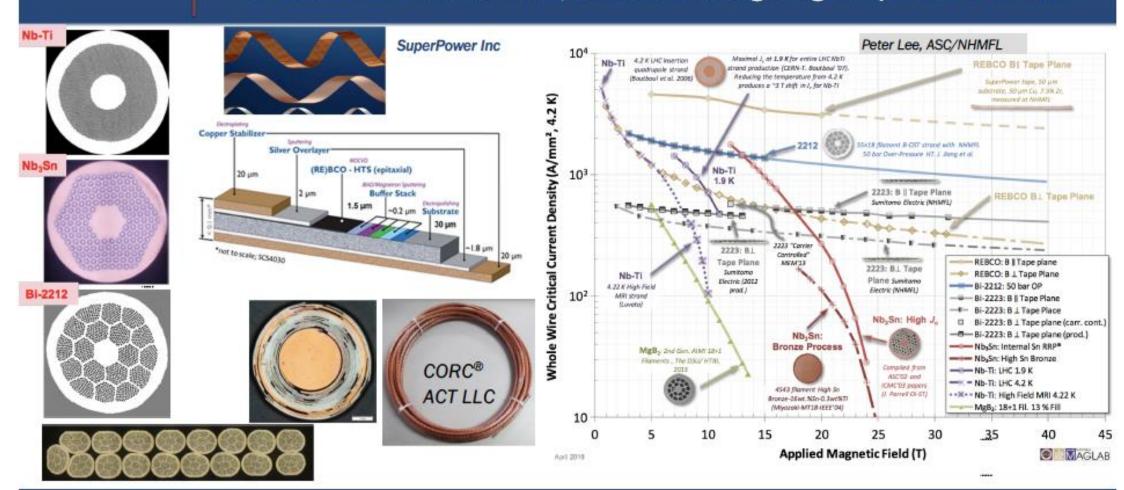
Workshop on Advanced Superconducting Materials and Magnets

KEK January 22 2019

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Magnets start with the superconductor: we are about to put Nb₃Sn into a collider for the first time, and are investigating the potential of HTS



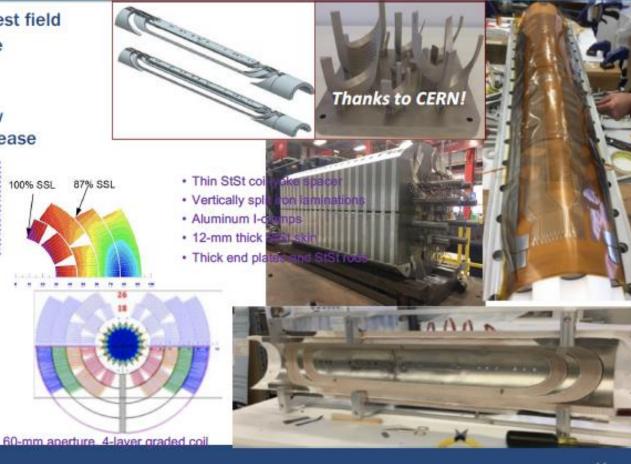


S. Prestemon



A Cos(t) 4-layer design led by FNAL is being pursued with the ultimate goal of achieving ~15T

- Design minimizes midplane stress for highest field
- A technical challenge is to provide adequate prestress on inner coils
 - Intrinsic difficulty with 4 layers
 - Collared-structure approach includes new features that provide some prestress increase during cool down
- Status:
 - Coils fabricated
 - Structure designed, fabricated
 - Mechanical model assembly completed
 - · Assembly readiness review completed
 - Assembly underway now



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S. Prestemon

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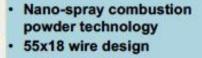


On the HTS magnet front, Bi2212 has matured to become a

magnet-ready conductor

- Bi2212 has made dramatic strides in J_c over last 3 years => ready for magnets
 - Wire has been cabled and tested in racetrack configuration (RC5)
 - First Bi2212 CCT dipoles have been wound and await reaction and testing soon

Roadmap integrates Bi2212 CCT in a high-field hybrid magnet design

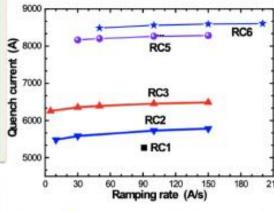


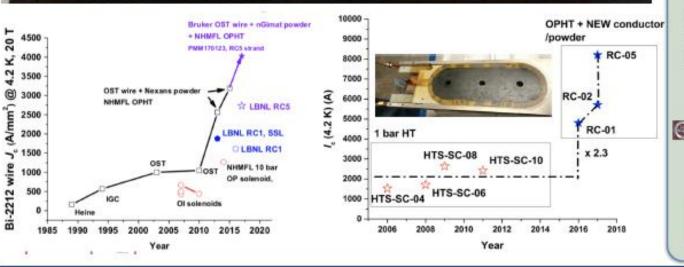
- At 15 T, J_e 1365 A/mm², twice the target desired by the FCC Nb₃Sn strands
- At 27 T, J_o 1000 A/mm², adequate for 1.3 GHz NMR.

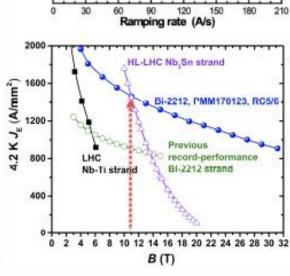
MAGLAB

BRUKER

BERKELEY LAB







ENERGY Office of Science

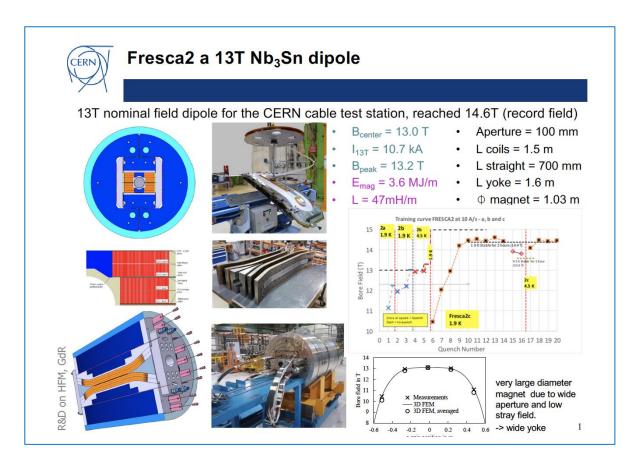
S. Prestemon

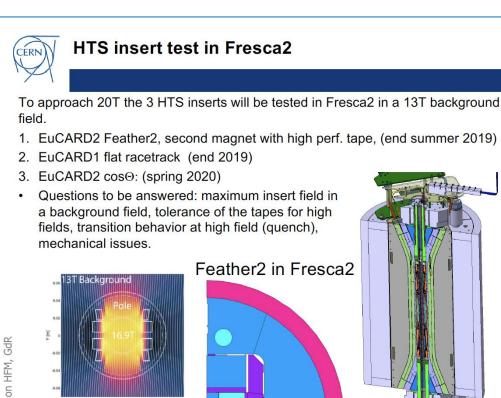
Workshop on Advanced Superconducting Materials and Magnets

KEK January 22 2019

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FRESCA2 + HTS-Insert





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R&D



Three HTS inserts (CERN and collaborations)

EuCARD1: insert (CEA-CNRS-CERN), flat racetrack, ReBCO 4 tape stack cable, stand alone tested Sept 2017: Reached 5.37 T @ 4.2K (I=3200A)EuCARD HTS Dipole magnet - CEA Saclay - July-September 2017 -LHe up 4.85 T No sign of quench LHe 4.2 K LN277K

EuCARD2: Feather-M2 (CERN), flared ends coil ReBCO, Roebel cable, First magnet (low perf tape), stand alone tested Apr 2017: Reached 3.37 T @ 4.2K (I=6500A) Feather-M2.1-2 (SuperOx, Sunam) EuCARD2 // Future Magnet

EuCARD2: cosΘ insert (CEA), cosΘ coil, ReBCO Roebel cable, being fabricated, stand alone test in autumn 2019

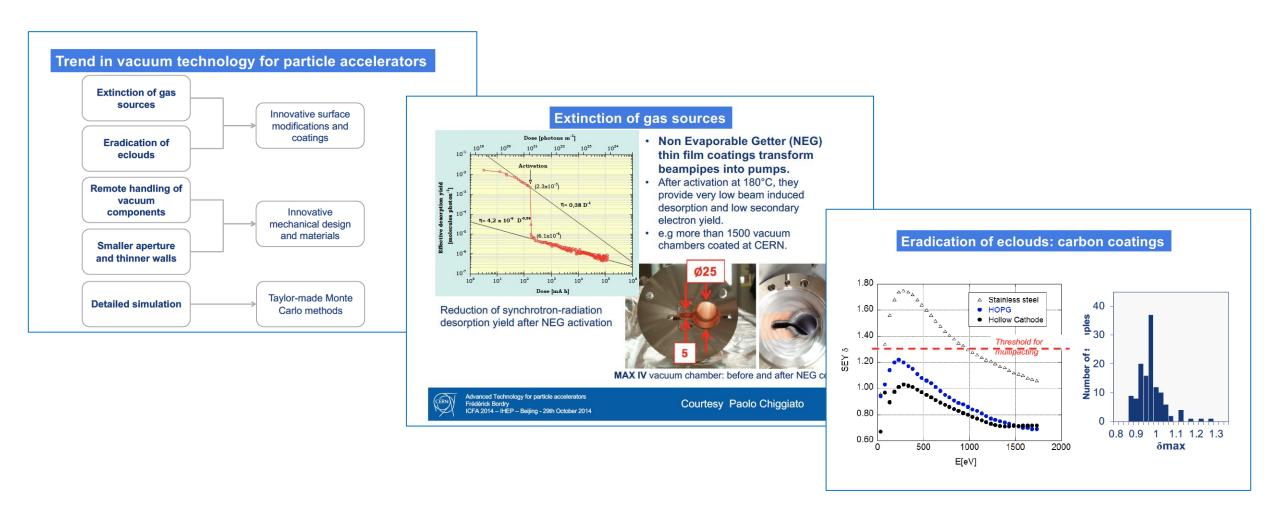


Layout	Unit	Cost B
lop	kA	10.06
Вор	T	5
Bpeak	Т	5.8
Ic	kA	15.2
LL margin	(%)	34
T margin	K	30
Sd. Inductance	mH/m	0.73
coil inner radius	mm	24
yoke inner radius	mm	50
yoke outer radius	mm	110
Nb. of turns		17
Unit len. of cond.	m	24



18D on HFM, GdR

Technical Challenge: Vacuum



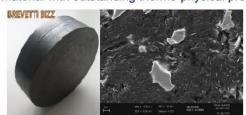
Challenges in Target, Collimator, and Beam Dump

To be filled:

Technical Challenges: Radiation Hardness

Material Challenges in Future Accelerators

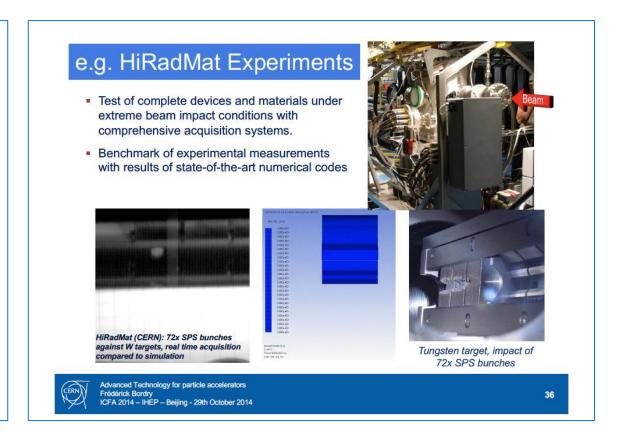
- Future machines are set to reach unprecedented Energy and Energy Density.
- No existing material can meet extreme requirements for Beam Interacting Devices (Collimators, Absorbers, Windows ...) as to robustness and performance.
- New materials are being developed to face such extreme challenges, namely Metaland Ceramic-Matrix Composites with Diamond or Graphite reinforcements.
- Molybdenum Carbide Graphite composite (MoGr) is the most promising candidate material with outstanding thermo-physical properties.



MoGr Key Properties		
Density [g/cm³]	2.5	
Melting Point T _m [°C]	~2500	
CTE [10 ⁻⁶ K ⁻¹]	~1	
Thermal Conductivity [W/mK]	770	
Electrical Conductivity [MS/m]	~1	

 Understanding of unexplored conditions call for state-of-the-art numerical simulations completemented by advanced tests in dedicated facilities





radiate.fnal.gov

RaDIATE

Radiation Damage In Accelerator Target Environments



- RaDIATE: an internat'l collab. of scientists and engineers from acc. and reactor facilities to solve the problems
- J-PARC has joined the team since 2014. MOU is in

Neutrino Beam Window Ti Alloy ~1x10²¹ pot

 1 Displacement Per Atom (Existing data up to





Fermilab





Pacific Northwest







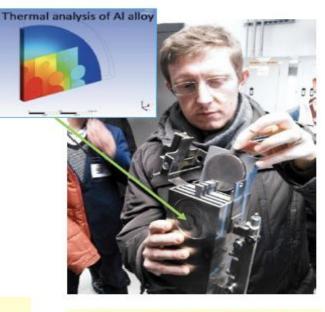






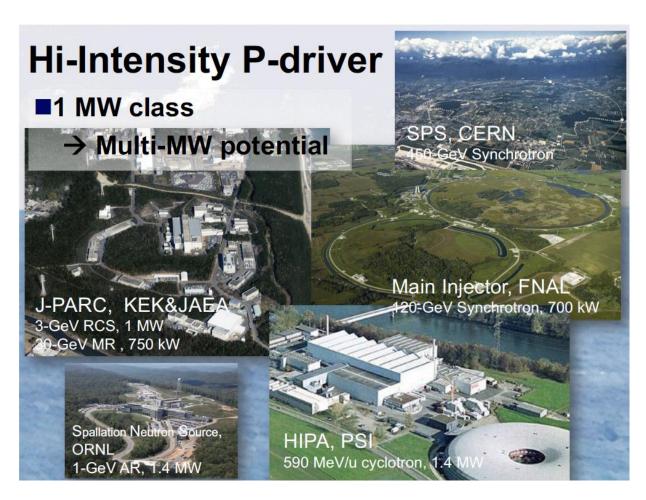


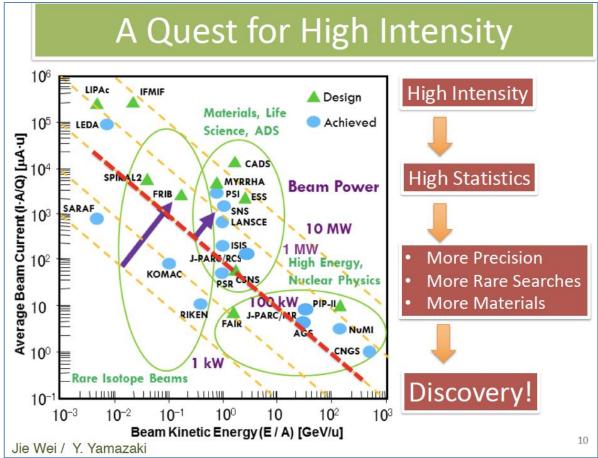
NuMI graphite broken target
Post-Irradiation Examination (PIE)
at PNNL: Swelling effect observed



New Irradiation Run at BNL (2017 February ~)

Intensity Frontier Accelerators





US Electron-Ion Collider

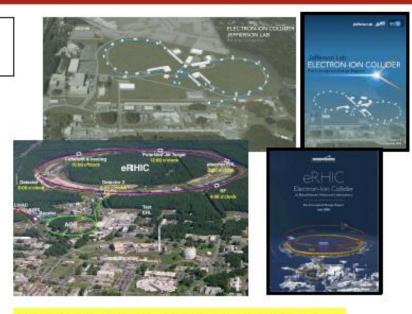
National Academy of Sciences: 2018 Assessment of US EIC

The committee finds the scientific case compelling, fundamental and timely.

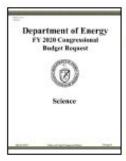


"EIC can address three profound questions...

- How does the mass of the nucleon arise?
- How does the spin of the nucleon arise?
- What are the emergent properties of dense system of gluons?"



Two realization concepts being developed. Realization could be as early as 2028-2030.



US DOE Budget Justification

Volume 4, Page 272:
"..(EIC)..Critical Decision-0,
Approve Mission Need, is
planned for FY 2019."

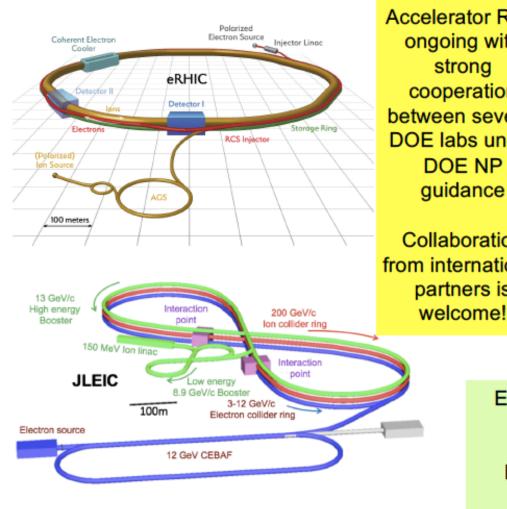
Requirements from the EIC Whitepaper

- Highly polarized (~70%) electron and nucleon beams [as well as light ions]
- Ion beams from deuteron to the heaviest nuclei (uranium or lead)
- Variable center of mass energies from ~20 ~100 GeV, upgradable to ~140 GeV
- High collision luminosity ~10 33-34 cm -2 s -1
- · Possibilities of having more than one interaction region

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EIC Accelerator Sci Tech & Synergies with European projects



Accelerator R&D ongoing with strona cooperation between several DOE labs under

Collaboration from international partners is welcome!

Common areas of sci-technological advances:

- Unprecedented collider that needs to maintain high luminosity and high polarization
- Combine challenges of Super-B factories & hadron colliders
- Crab cavities, hadron beam cooling, high field magnets for the interaction points

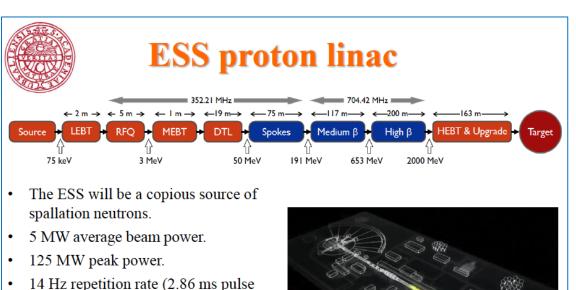
Common areas of synergy with European projects:

- HL-LHC and EIC crab cavities
- PERLE ERL and ERL for hadron cooling
- High voltage DC cooling for EIC and for HESR/FAIR GSI
- Nb3Sn and thin film cavities for cost-effective SRF
- Highly HOM-damped SRF cavities
- IR SC magnets for HE-LHC, FCC, EIC
- General accelerator beam dynamics and simulations

EIC accelerator technology development is synergistic with the projects (HL-LHC, HE-LHC, FCC, etc.) discussed within the European Strategy update process.

Encourage creating a global world-wide collaboration on EIC accelerator and machine-detector interface R&D

ESSnuSB: An Intensity-frontier ACC. for PP in future





 $>2.7 \times 10^{23}$ p.o.t/year.

Duty cycle 4%.

2.0 GeV protons

duration, 10¹⁵ protons).

o up to 3.5 GeV with linac upgrades

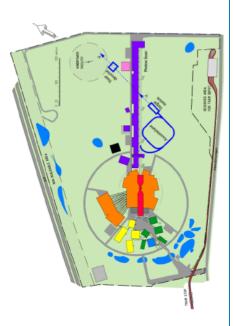
2018-01-15

How to add a neutrino facility?

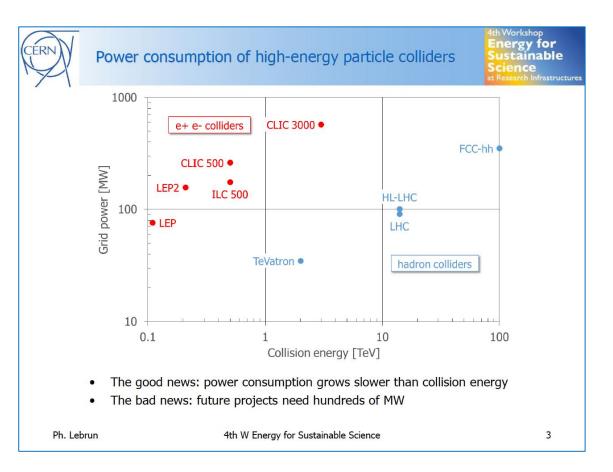
- The neutron program must not be affected and if possible synergetic modifications.
- Linac modifications: double the rate (14 Hz \rightarrow 28 Hz), from 4% duty cycle to 8%.
- Accumulator (C~400 m) needed to compress to few µs the 2.86 ms proton pulses, affordable by the magnetic horn (350 kA, power consumption, Joule effect)
 - H- source (instead of protons),
 - space charge problems to be solved.
- ~300 MeV neutrinos.
- Target station (studied in EUROv).
- Underground detector (studied in LAGUNA).
- Short pulses (~µs) will also allow DAR experiments (as those proposed for SNS) using

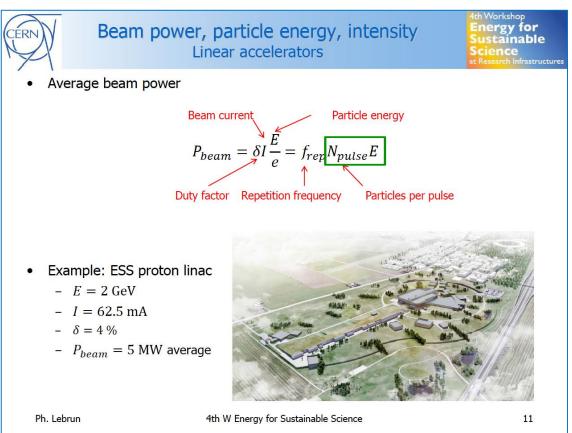
the neutron target.

Seminar at NBI, Copenhagen

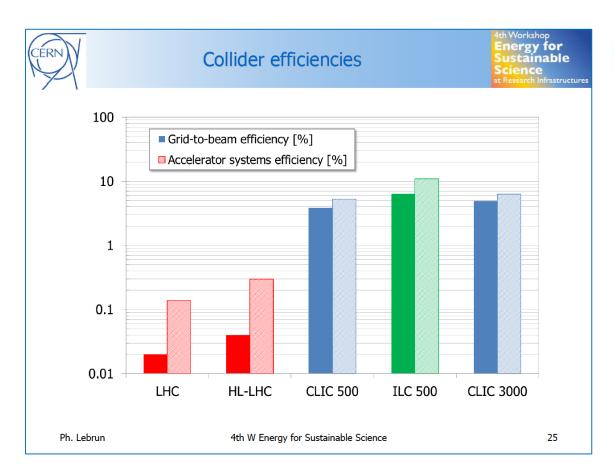


Energy Efficiency and Management in Accelerators

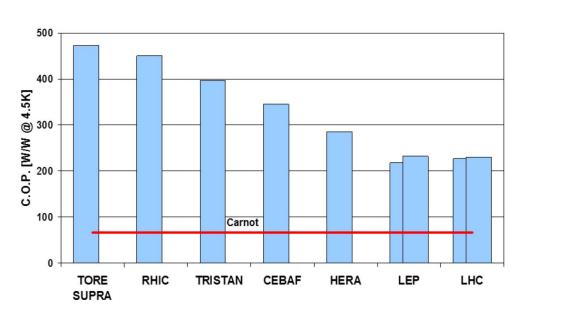




Energy Efficiency and Management in Accelerators







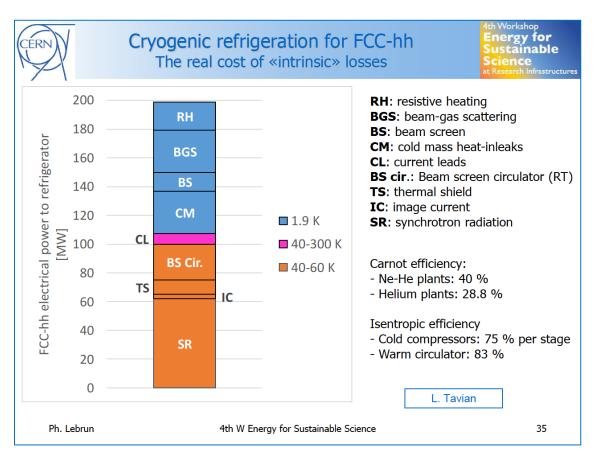
4th W Energy for Sustainable Science

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A. Yamamoto, 190505b

Ph. Lebrun

Energy Efficiency and Management in Accelerators





Summary Reasons for low efficiency

4th Workshop
Energy for
Sustainable
Science
at Research Infrastructures

- For all types of accelerators, the average beam power is proportional to the product of particle energy and luminosity or delivered particle flux
- The energy-luminosity performance, and possibly the physics reach of a collider can be represented by a single "coefficient of performance"
- The ratio of "coefficient of performance" to beam power quantifies the relation between collider performance and beam parameters: it is lower for single-pass machines than for circular colliders
- "Intrinsic" losses due to basic physics processes add up to the beam power and often exceed it (synchrotron radiation)
- Accelerator systems and infrastructure represent the bulk of electrical power consumption
- Comparing total power consumption and average beam power yields very low values for overall "grid-to-beam" efficiency
- Linear colliders show higher overall "grid-to beam" efficiencies than circular colliders. This partly compensates for their much lower COP/beam power ratio

Ph. Lebrun 4th W Energy for Sustainable Science

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Energy Management

to be discussed by E. Jensen (Acc. Session)

A reference: Outlook – Strategies pointed out by Ph. Lubrun (EUCARD2 study)

- Maximize energy-luminosity performance per unit of beam power
 - Minimize circumference for a given energy (high-field magnets)
 - Operate at beam-beam limit
 - Low-emittance, high-brilliance beams
 - Low-beta insertions, small crossing angle ("crabbing")
 - Short bunches (beamstrahlung)
- Contain "intrinsic" losses
 - Synchrotron radiation
 - Beam image currents
 - Electron-cloud
- Optimize accelerator systems
 - RF power generation and acceleration (deceleration)
 - Low-dissipation magnets (low current density, pulsed, superconducting, permanent)
- Optimize infrastructure systems
 - Efficient cryogenics (heat loads, refrigeration cycles & machinery, distribution)
 - Limit electrical distribution losses (cables, transformers)
 - Absorb heat loads preferably in water rather than air
 - Recover and valorise waste heat

Ph. Lebrun Workshop on Magnet Design Nov 2014

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