

Electromagnets with High Gradients (for CLS 2)

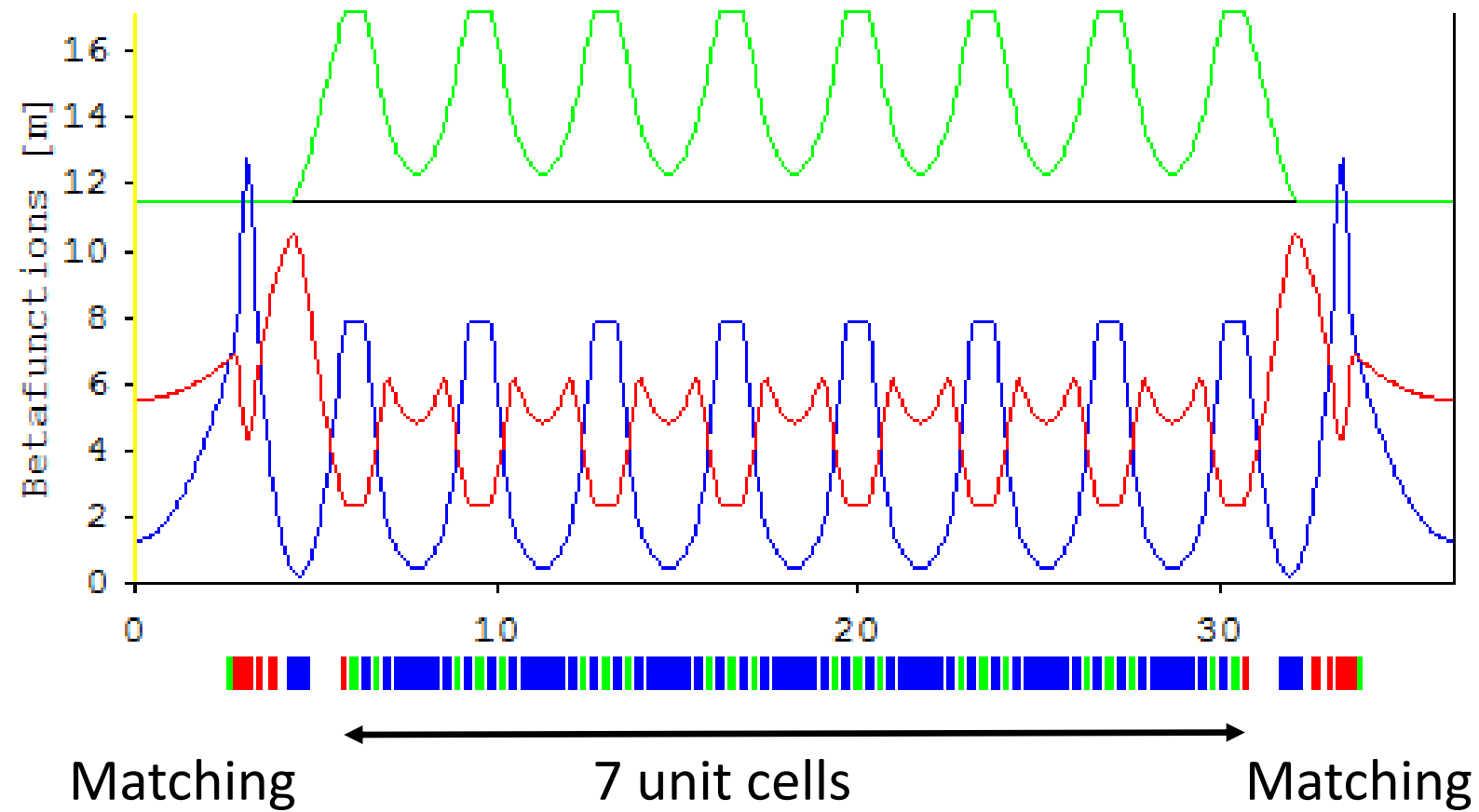
L. Dallin

ALERT 2019 Workshop

July 12, 2019

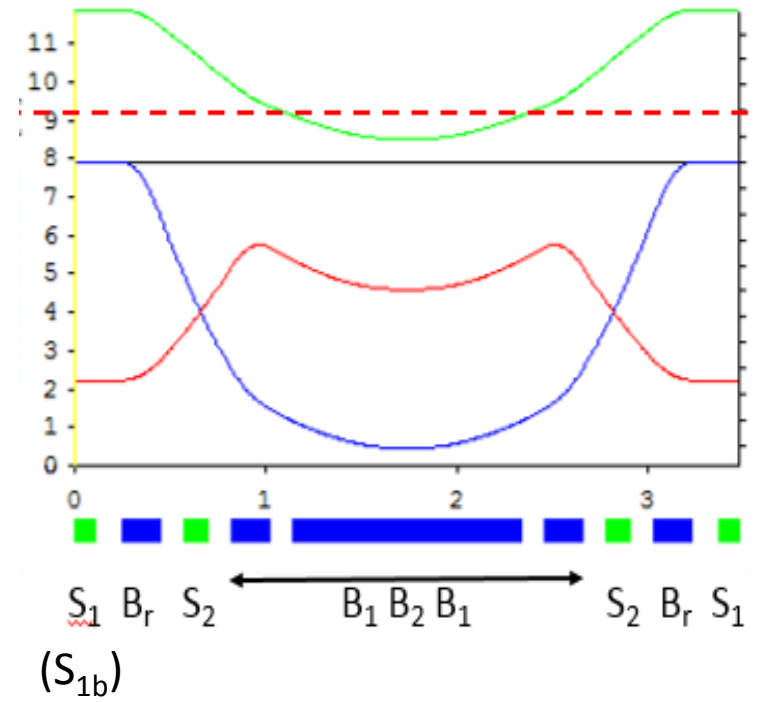
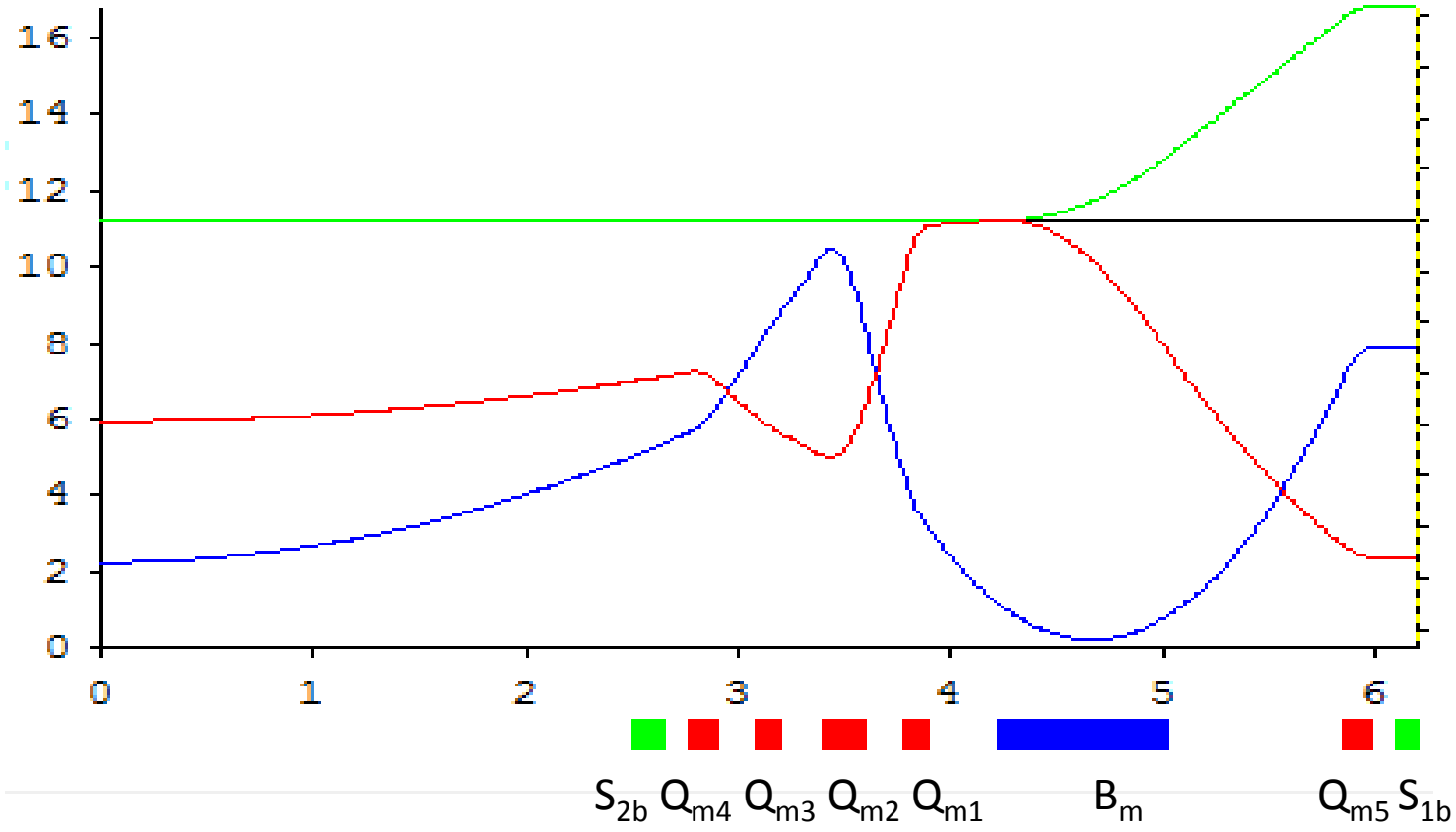


CLS 2 – 3 GeV Ultralow Emittance Light Source (IPAC 19)



CLS	2.2	
Energy	3.0	GeV
Size	588.0	m
Periodicity	16	
v_x	66.15	
v_y	21.3	
ϵ	25	pm
δ	0.10	%
Straights		
β_x	2.23	m
β_y	5.95	m
η_x	0.0	m
α_c	5.4	$\times 10^{-5}$
RF freq.	500	MHz
RF voltage	3.0	MV
Harm. #	980	
Current	300	mA
Coupling	10	%
Lifetime	9.2	hr

matching cell

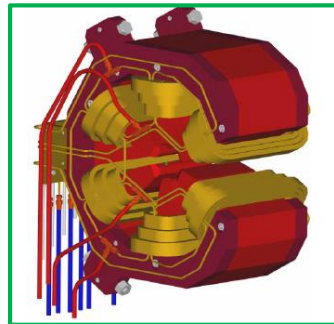
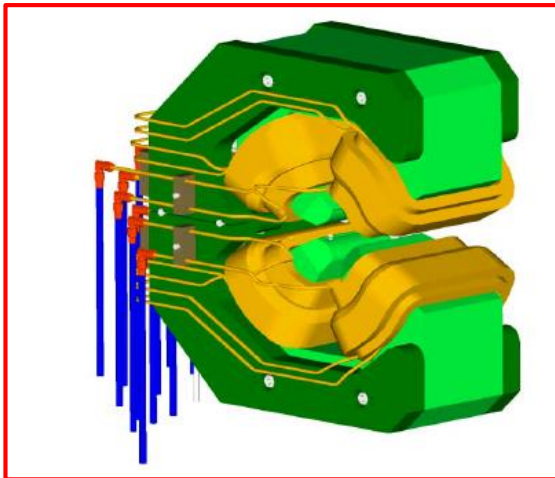


Required:

160 **Quadrupoles**, 348 **Sextupoles**, 144 Long **Bend Magnets**,
448 Short **Bend Magnets** (offset quadrupoles)

→ 1100 High Gradient Electromagnets (AISI 1010 steel is considered)

Separate elements are designed



Quadrupoles

CLS 2.2 lattice:

```

long : drift, l=2.503400, ay = 3.00;[mm]
d11:drift, l=0.11; d12:drift, l=0.12; d13:drift, l=0.13;
d18:drift, l=0.18; d20:drift, l=0.20; d33:drift, l=0.33;
d83:drift, l=0.831638,d10:drift,l=0.10;
{quadrupoles}
qm1:quadrupole, l=0.12, k= -8.52240;
qm2:quadrupole, l=0.20, k= 8.658014;
qm3:quadrupole, l=0.12, k= 0.958858;
qm4:quadrupole, l=0.12, k= -3.53309;
qm5:quadrupole, l=0.12, k= 6.615875;
{offset quadrupoles}
br:bending,l=0.20, t = -0.20, k = 4.85; [°]
b1:bending,l=0.20, t = 0.20, k = -4.85;
{bend magnets}
b2:bending, l=1.2, t = 2.712, k = 0.421,
    t1= 1.356, t2 = 1.356;
bm : bending, l = 0.8, t = 1.758, k = -0.6,
    t1= 0.0, t2 = 0.0;
{sextupoles}
s1 : sextupole, l = 0.12 k = 210.3;
s1b: sextupole, l = 0.12, k = -51.7;
s2 : sextupole, l = 0.15, k = -212.6;
s2b: sextupole, l = 0.15, k = 0.0;{corrector}
{segments}
pbend : b1, d12, b2, d12, b1;{pseudobend}
cell:s1,d13,br,d11,s2,d11,pbend,d11,s2,d11,br,d13,s1;
match:long,s2b,d10,qm4,d18,qm3,d20,qm2,d18,qm1,
    d33,bm, d83, qm5, d12, s1b;
mba:match,7*cell, -match;
ring:16*mba
    
```

	qm1	qm2	qm3	qm4	qm5
#	32	32	32	32	16
length [m]	0.12	0.20	0.12	0.12	0.12
aperture \emptyset [mm]	24	24	24	24	30
Gradient [T/m]	-85.22	86.58	9.59	-35.33	66.16
Gradient _{max}	90	90	30	45	70
coils	4	4	4	4	4
amp-turns	6000	6000	2000	3000	7000
windings	40	40	40	40	38
current [Amp]	150	150	50	75	184

(To do: change 24 mm to 25 mm?)

CLS Quadupole Design circa 2001

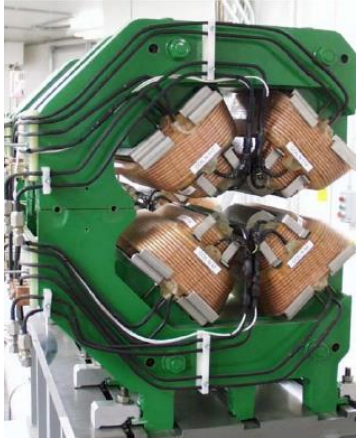
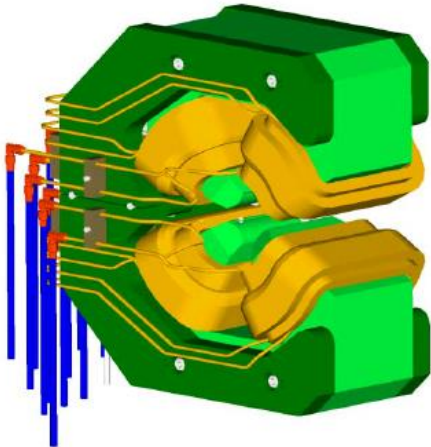
Table 1 Quadupole Design Parameters.

Name	QFA/QFB		QFC		
#Magnets	48		24		
Field (max)	22.2		22.2		T/m
Length	0.170		0.253		m
Aperture \varnothing	0.065		0.065		
Coils	4 Inner	4 Outer	4 Inner	4 Outer	
Turns / coil	69	35	69	35	t
Current	87.50		87.50		A
Amp turns	9100		9100		A-t
Conductor (per magnet)					
area	4.76 ²		4.76 ²		mm ²
cooling \varnothing	3.19		3.19		mm
length	180	108	226	130	m
resistance	220	132	276	159	m Ω
Voltage	19.2	11.5	24.1	13.9	V
Power	1.68	1.01	2.11	1.21	kW
ΔT of water	8.00	3.48	11.1	4.55	$^{\circ}C$
Water flow	3.0	4.2	2.7	3.8	L/m
	0.80	1.1	0.72	1.0	GPM

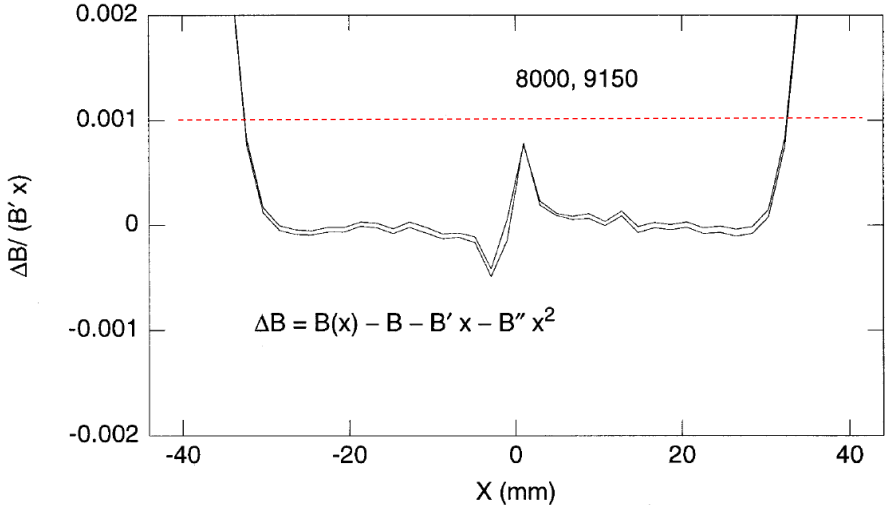
22.2 T/m

65 mm aperture

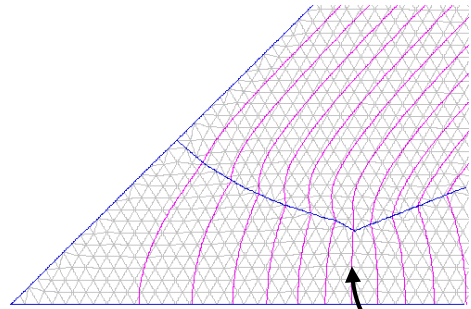
For High Gradient
– reduce aperture



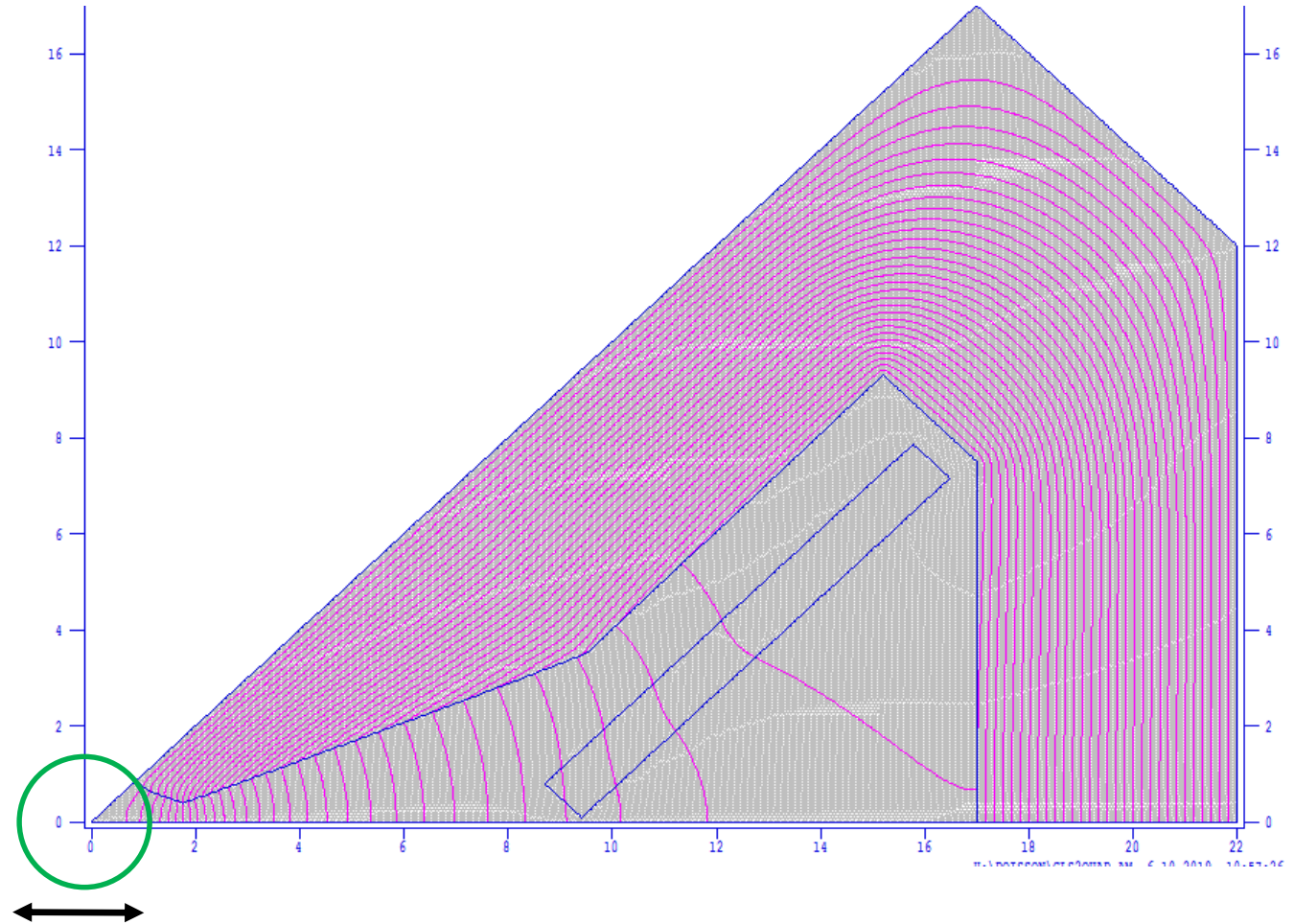
Good Field Region @ 0.1%: ± 30 mm



Adjust \emptyset to evaluate various quadrupole magnets

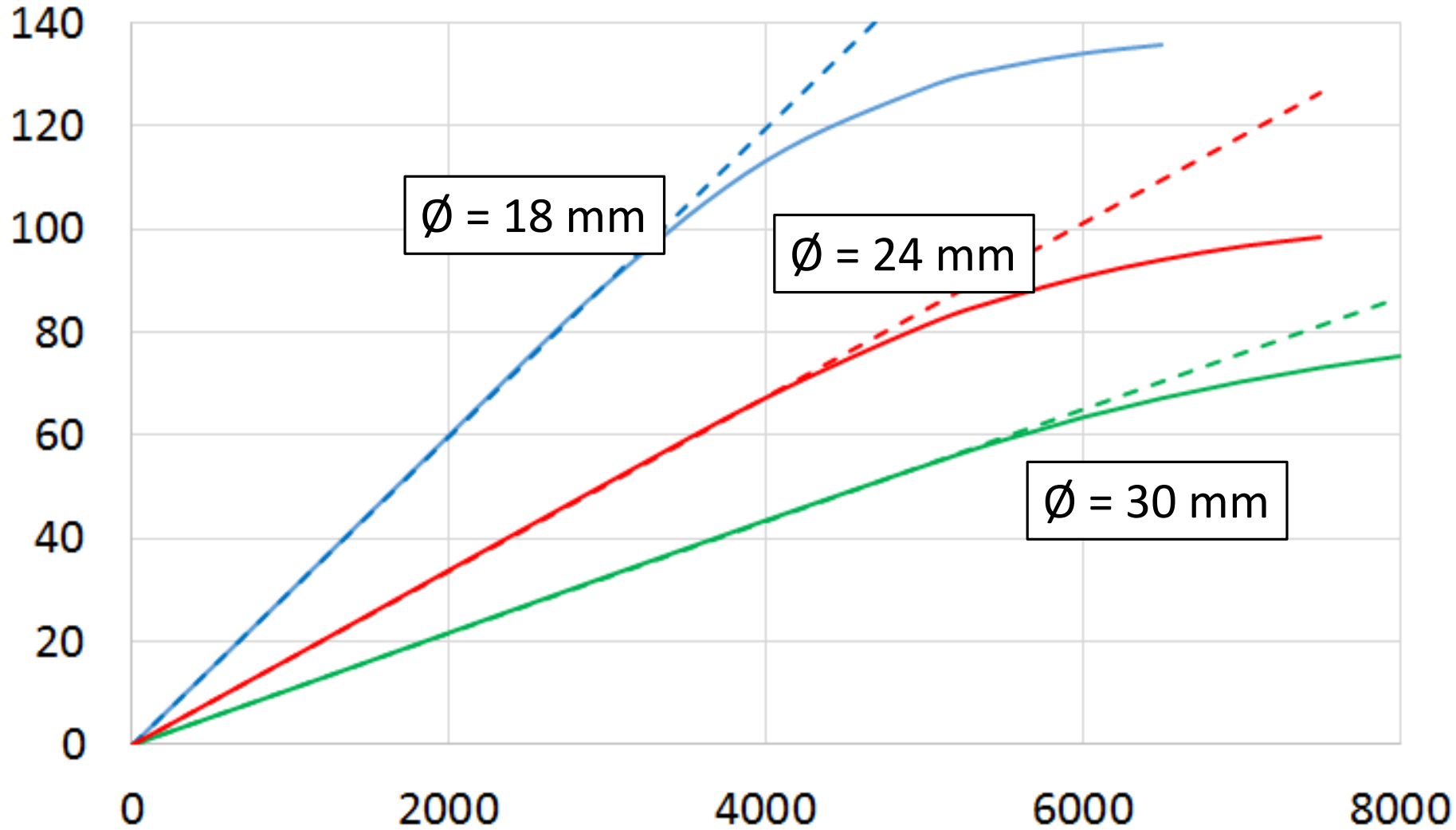


Pole tip optimized
so reduce multipoles



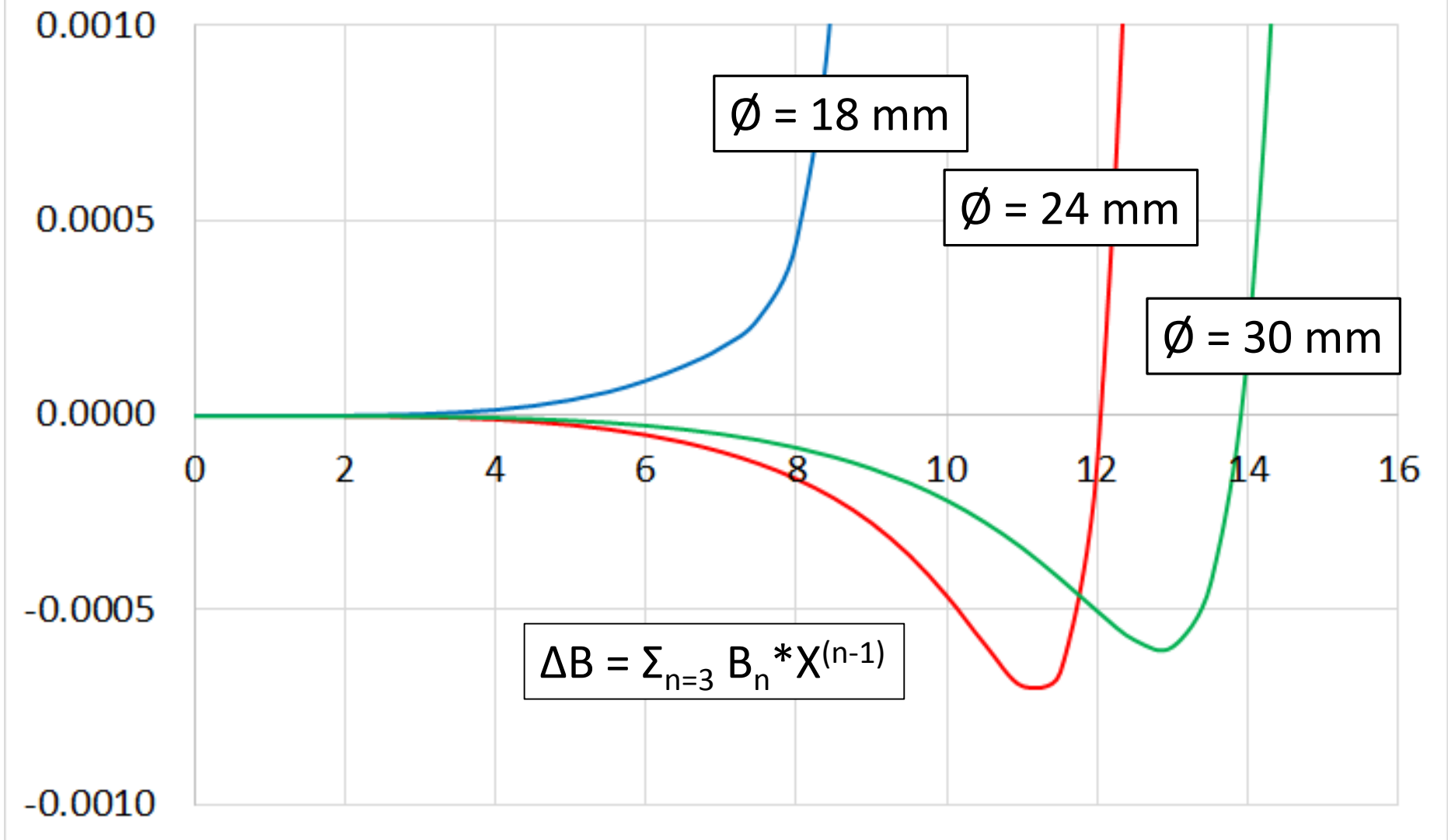
Aperture $\emptyset = 18$ mm; 24 mm; 30 mm (on the same yoke)

Gradient [T/m] vs Amp-turns for Various Apertures



\varnothing [mm]	B' [T/m] (90% eff.)
18	120
24	90
30	73

Good Field Region: $\Delta B(X)/(B'X)$ vs $X[\text{mm}]$



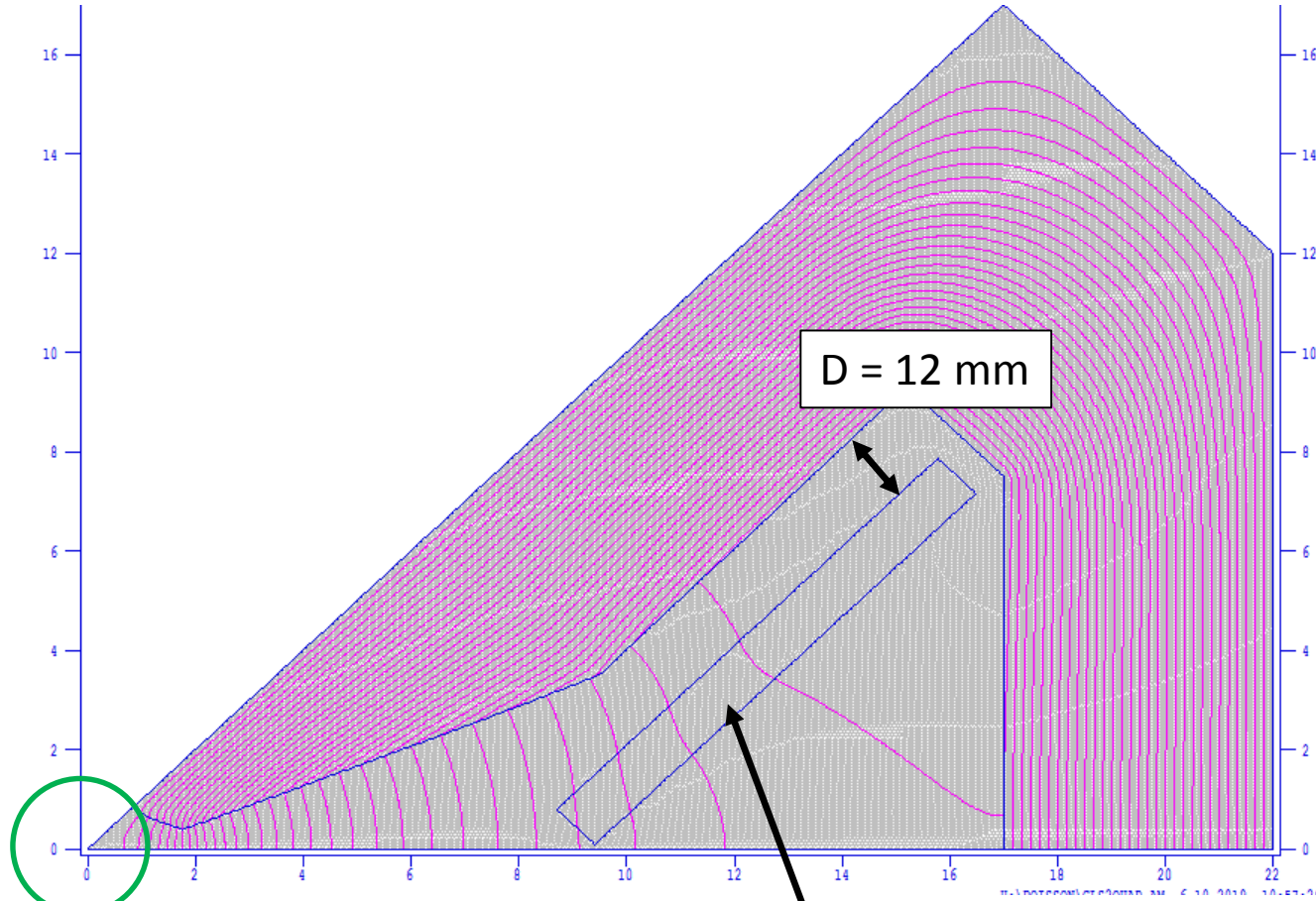
E.g.: $\emptyset = 24 \text{ mm}$
 Relative Multipoles
 @ 10 mm

n	B_n/B_2
6	-9.8E-04
10	-8.6E-05
14	-1.8E-05
18	-2.7E-07
22	6.5E-06
26	1.3E-05

CLS 2 Quadrupoles

Qm1, Qm2, Qm3 and Qm4 magnets

- 12 mm aperture radius
- tall coils → small longitudinal length

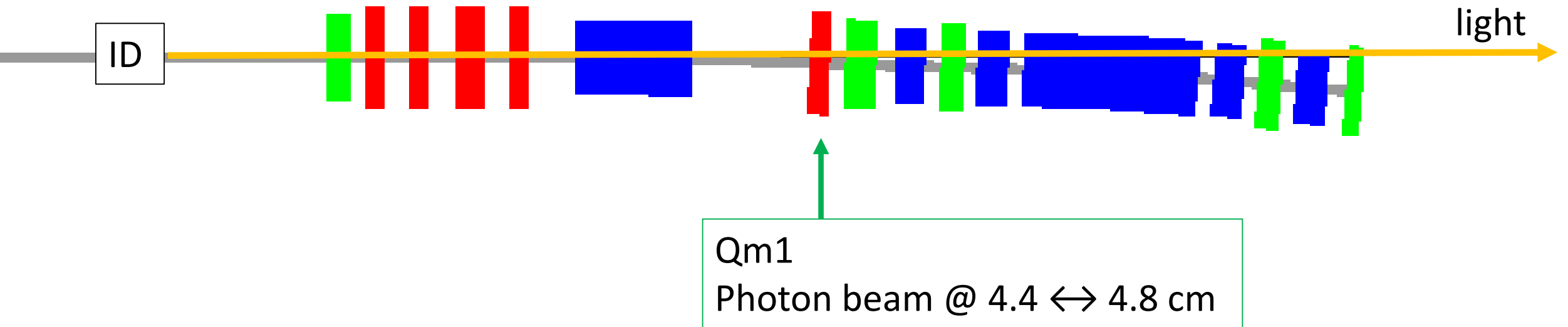


Ø = 24 mm

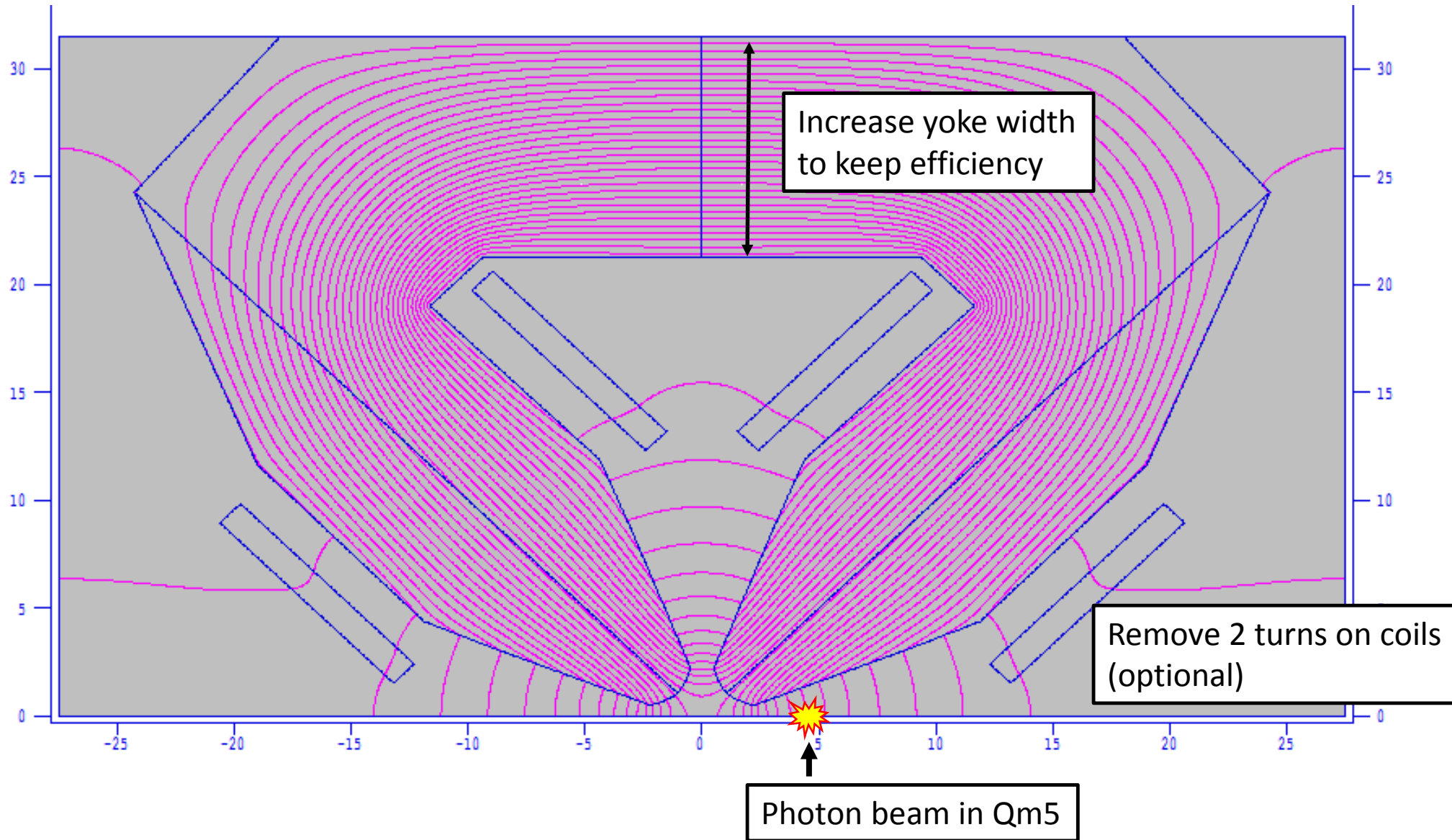
10 mm X 100 mm coil
→ 2x20 = 40 turns (4.8mm X 4.8mm conductor)

coil sticks out ~10 mm at end of magnet

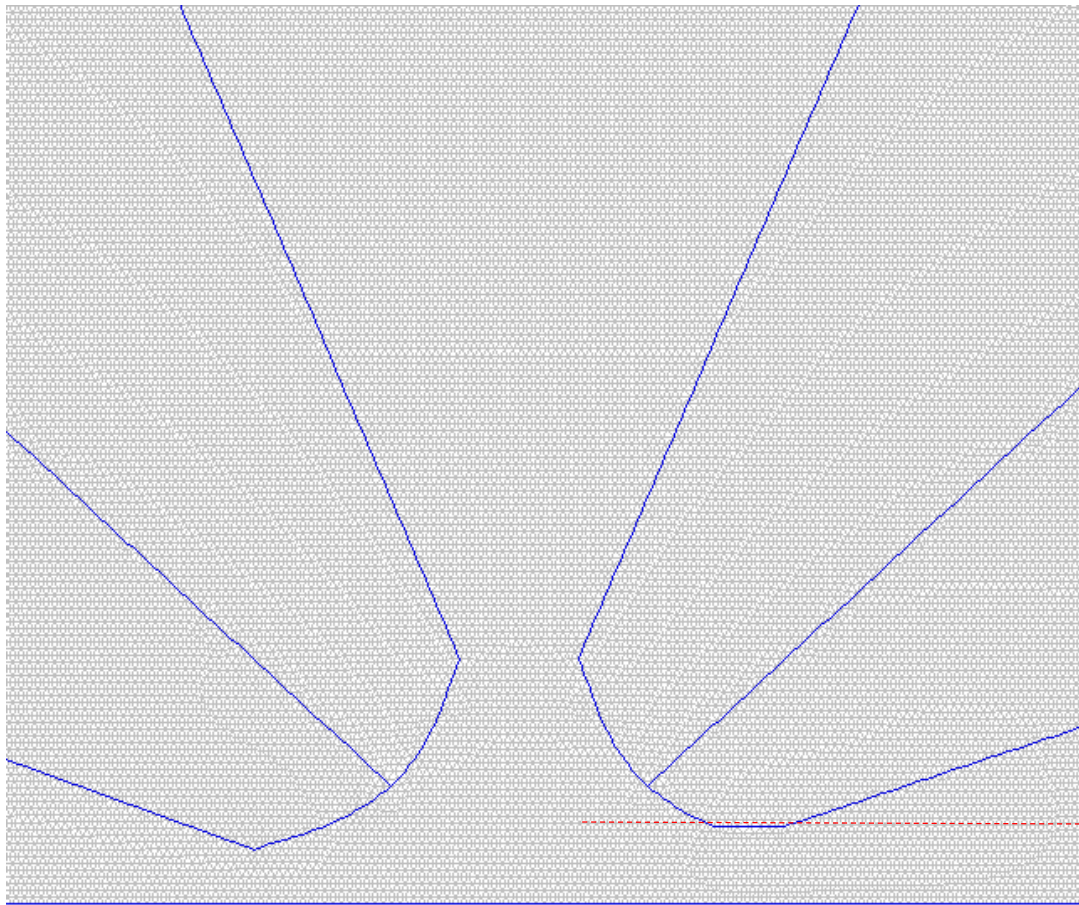
Getting the photon beam out



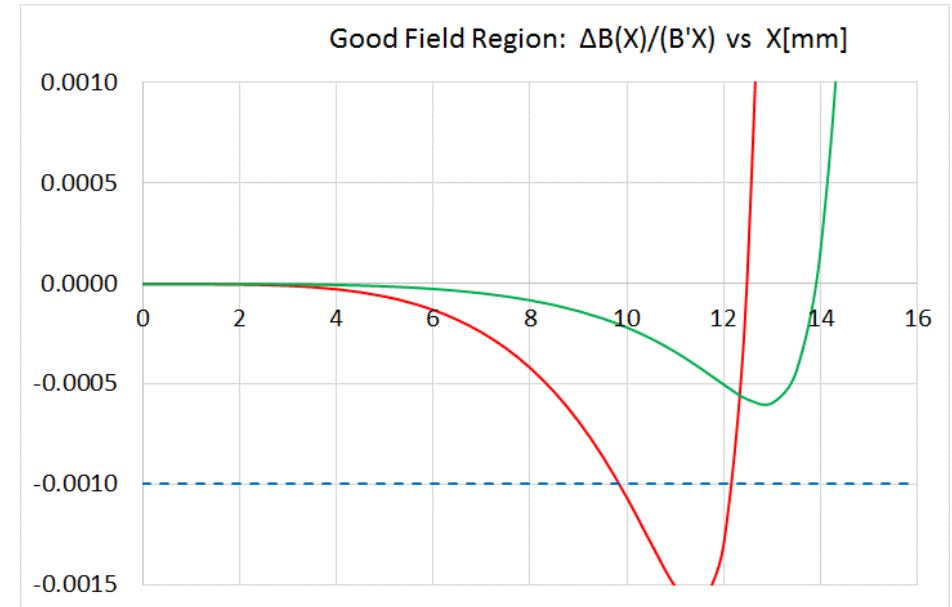
Getting the photon beam out: open-sided quadrupole Qm5 ($\varnothing = 3.0$ cm)



Getting the photon beam out: open-sided quadrupole Qm5

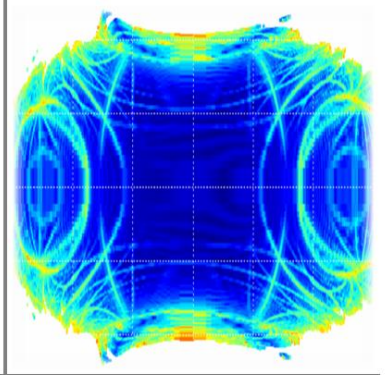


Single cut



reduction of GFR

6.25 mm x 2 = 12.5 mm
(is this enough?)



VACUUM SYSTEM

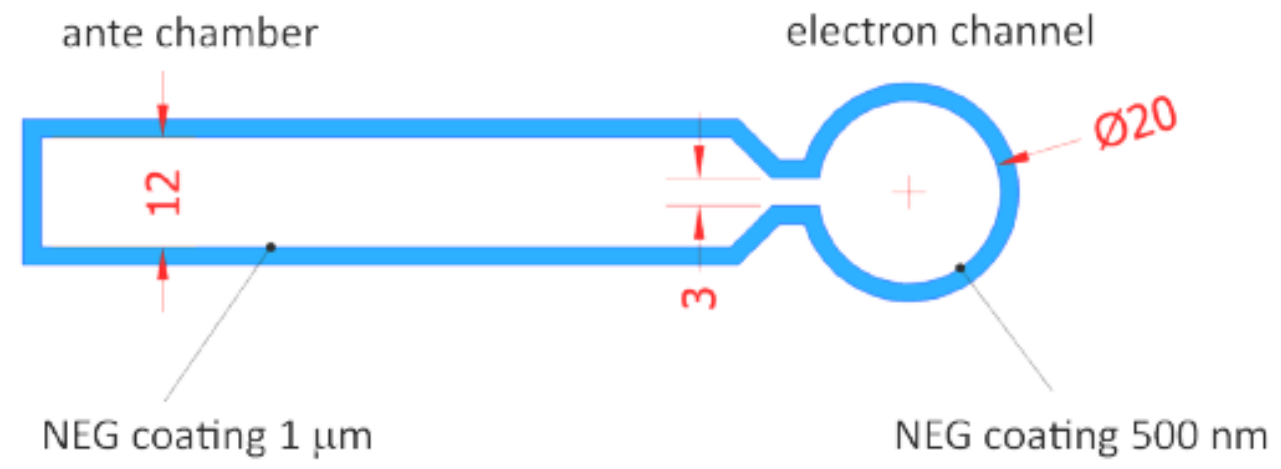


Figure 5.11: Dipole chamber cross section

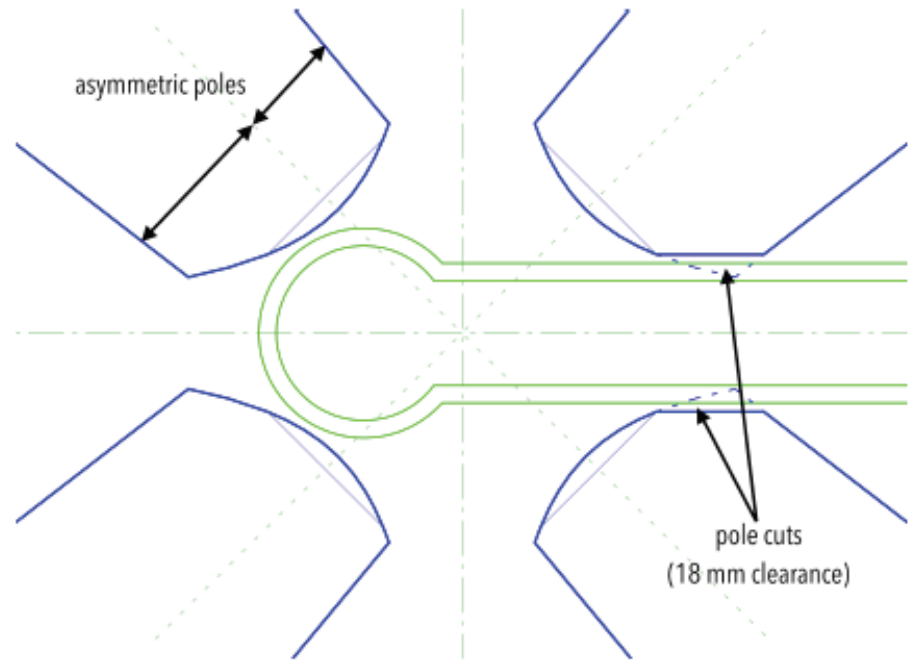
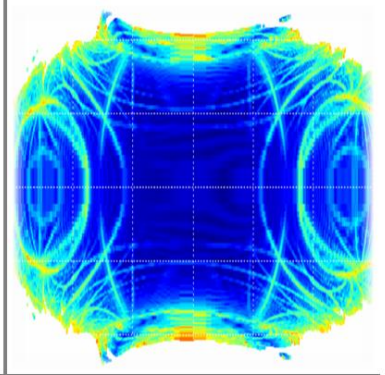
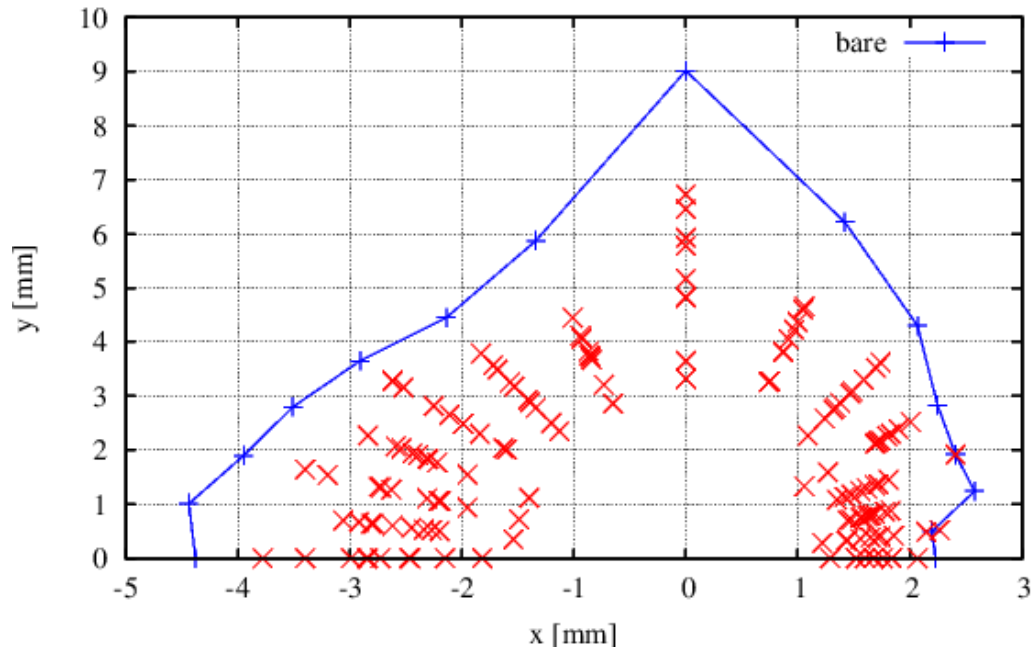


Figure 4.8: Detailed central region of the combined function reverse bend AN showing the ante-chamber and the need to modify the pole shape on that side.



Dynamic Aperture at center of straight

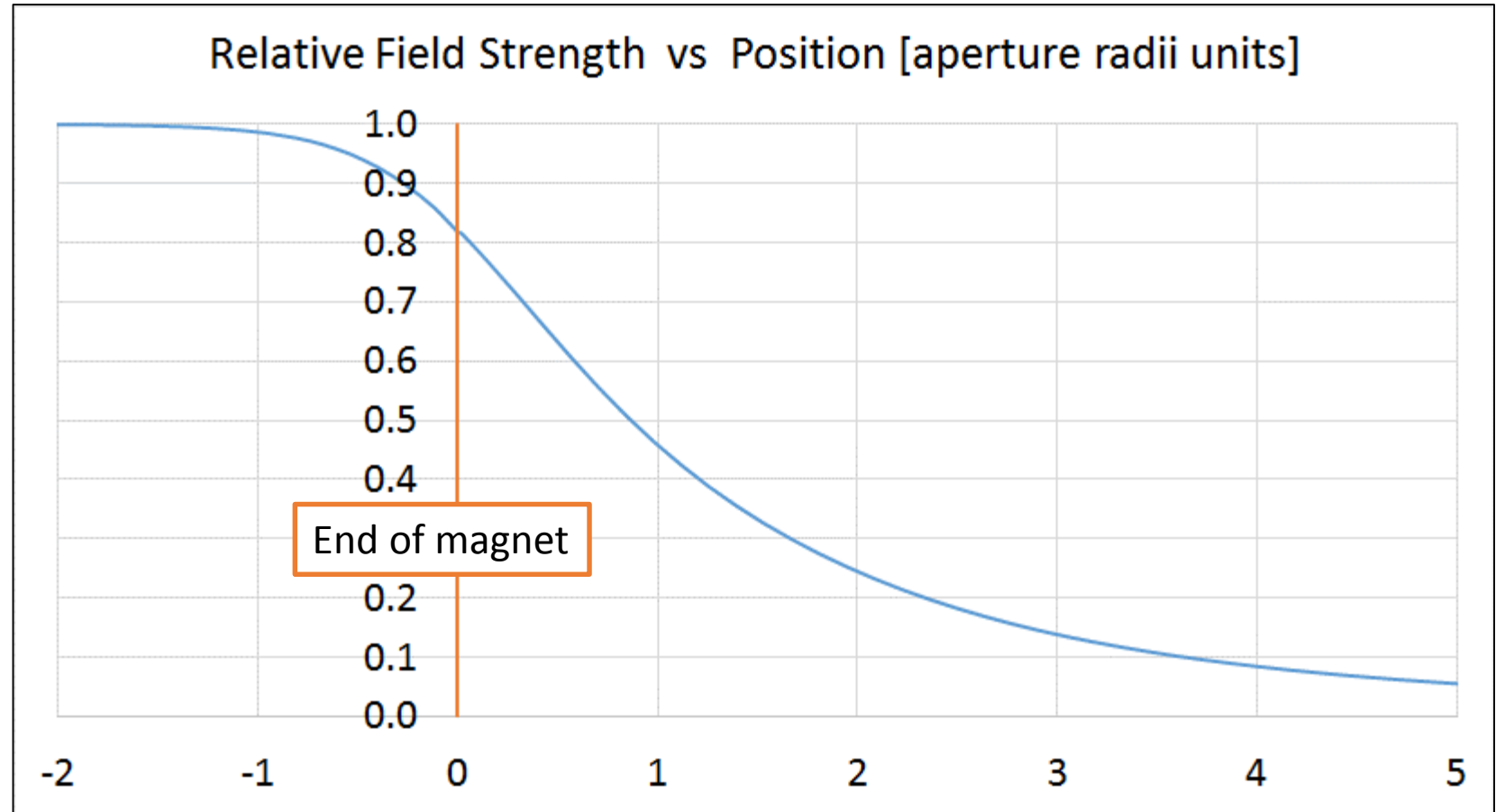
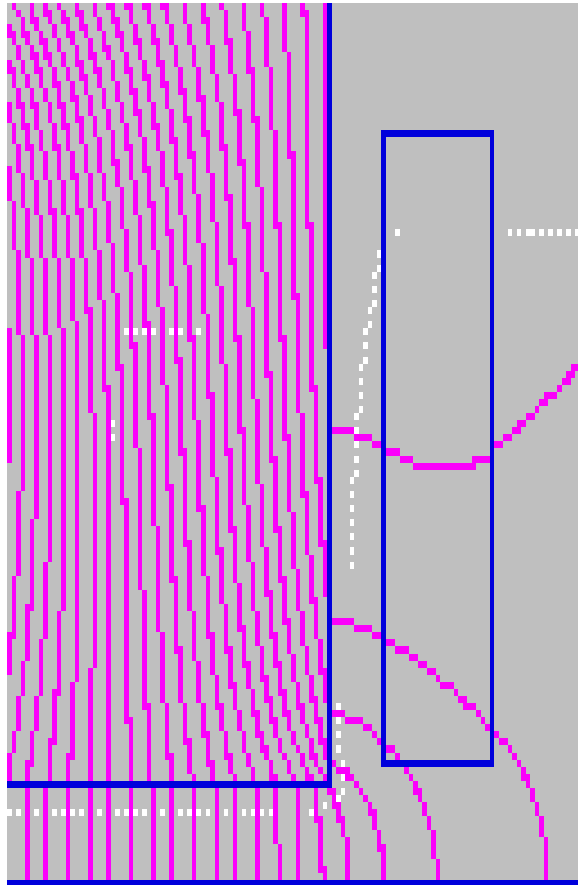
elsewhere:

$$DA = (\beta/\beta_{\text{straight}})^{1/2} * DA_{\text{straight}}$$

Keep GFR > DA !!

Position	β_x	DA_x [mm]	β_y	DA_y [mm]
Straight center	2.23	4.5	5.95	9.0
Bm	0.84	2.8	7.77	10.2
Qm5	7.15	8.1	2.64	6.0
S1b	7.86	8.4	2.36	5.7
Br	6.45	7.7	2.94	6.3
S2	5.08	6.8	3.61	7.0
B1	1.47	3.7	6.03	9.1
B2	1.16	3.2	5.66	8.8

Small apertures → Shorter fringe fields



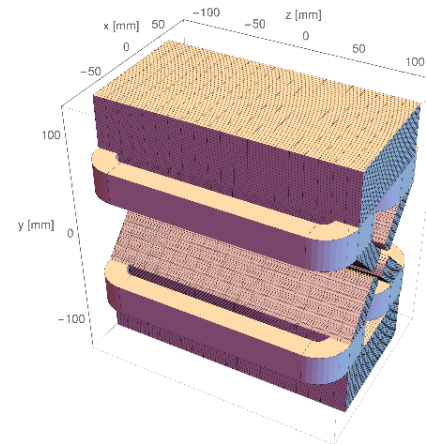
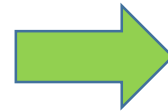
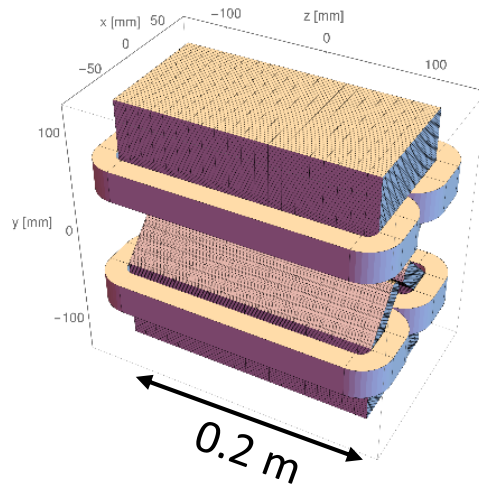
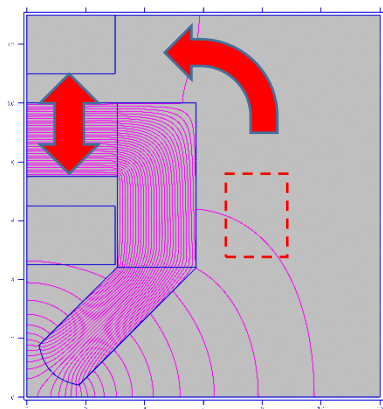
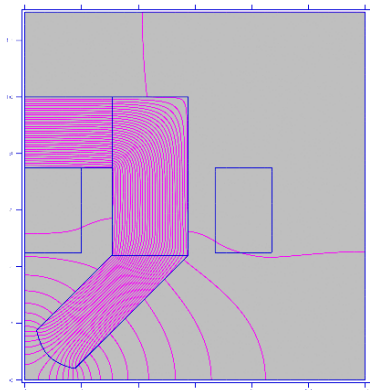
60 mm

$\varnothing = 24 \text{ mm}$ ($R = 12 \text{ mm}$) → small field at 60 mm → 120 mm between magnets
or smaller?

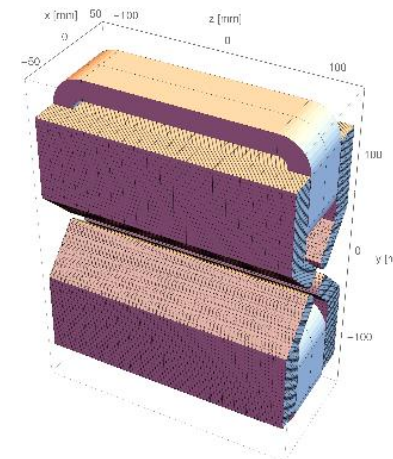
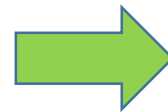
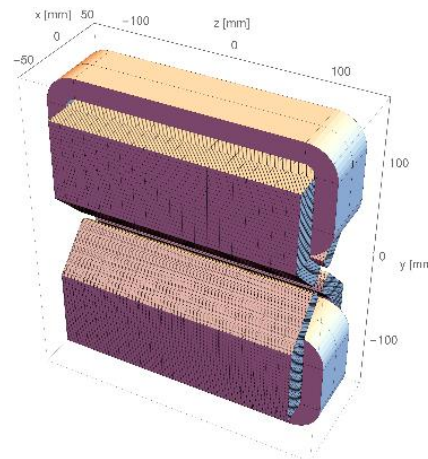
Reducing the Longitudinal Footprint

MAGNET DESIGN CONSIDERATIONS FOR AN ULTRALOW EMITTANCE CANADIAN LIGHT SOURCE (IPAC 18)

L.O. Dallin, D. Bertwistle



17% loss
of efficiency



3% loss
of efficiency

(with thicker yoke)

Reducing the Longitudinal Footprint

MAGNETS FOR ELETTRA 2.0 (IPAC 19)
D. Castronovo, E. Karantzoulis

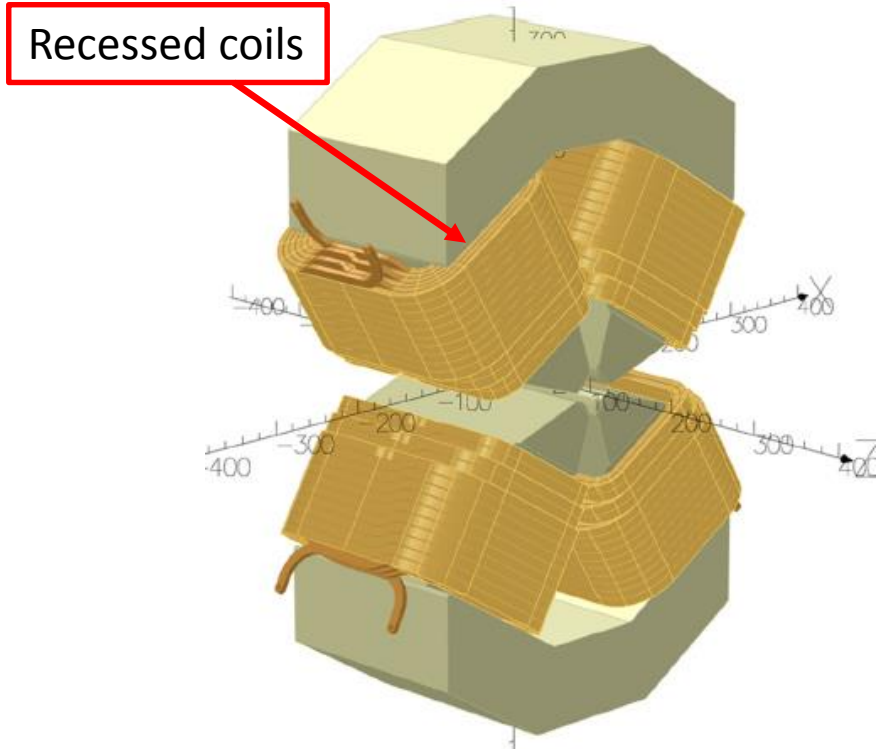


Figure 5: Prototype magnetic model.

Table 2: Required Quadrupoles

Name	L_{mag} (m)	k	B1 (T/m)	\emptyset (mm)
Q1	0.13	-2.840	-22.72	26
Q33a	0.13	-0.380	-3.04	
Q2	0.24	5.490	43.82	
Q33b	0.24	5.720	45.76	

R = 13 mm

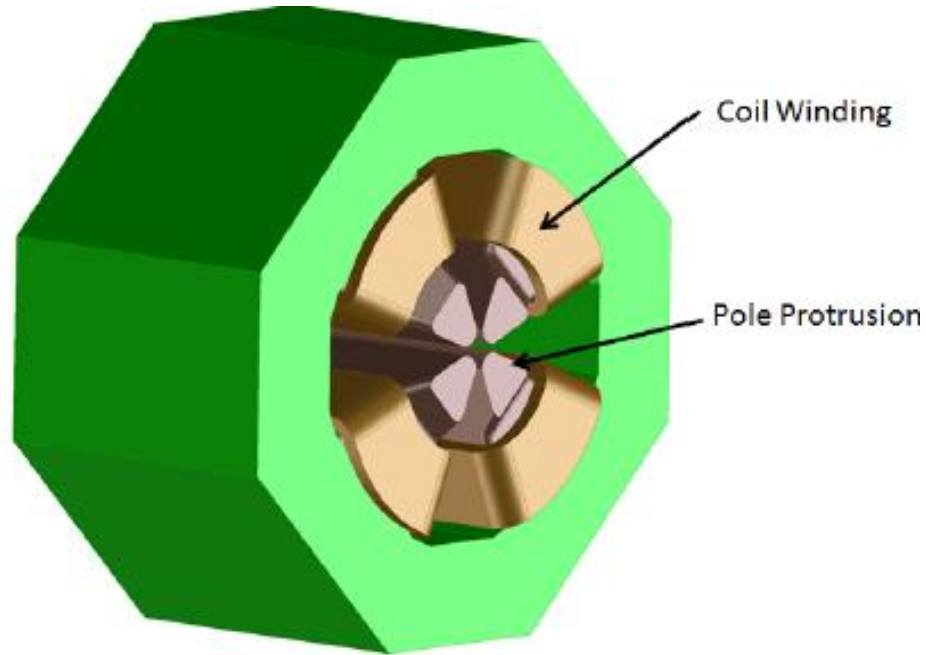


Figure 2: Illustration of axial pole extension employed in ALS magnets. Pole material can be pure iron or CoFe.

ALS-U Design

Charles Swenson et al.
IPAC 2016

With consideration of
Different pole tip material

Sextupole / Correctors

CLS 2.2 lattice:

```

long : drift, l=2.503400, ay = 3.00;[mm]
d11:drift, l=0.11; d12:drift, l=0.12; d13:drift, l=0.13;
d18:drift, l=0.18; d20:drift, l=0.20; d33:drift, l=0.33;
d83:drift, l=0.831638,d10:drift,l=0.10;
{quadrupoles}
qm1:quadrupole, l=0.12, k= -8.52240;
qm2:quadrupole, l=0.20, k= 8.658014;
qm3:quadrupole, l=0.12, k= 0.958858;
qm4:quadrupole, l=0.12, k= -3.53309;
qm5:quadrupole, l=0.12, k= 6.615875;
{offset quadrupoles}
br:bending,l=0.20, t = -0.20, k = 4.85; [°]
b1:bending,l=0.20, t = 0.20, k = -4.85;
{bend magnets}
b2:bending, l=1.2, t = 2.712, k = 0.421,
    t1= 1.356, t2 = 1.356;
bm : bending, l = 0.8, t = 1.758, k = -0.6,
    t1= 0.0, t2 = 0.0;
{sextupoles}
s1 : sextupole, l = 0.12 k = 210.3;
s1b: sextupole, l = 0.12, k = -51.7;
s2 : sextupole, l = 0.15, k = -212.6;
s2b: sextupole, l = 0.15, k = 0.0;{corrector}
{segments}
pbend : b1, d12, b2, d12, b1;{pseudobend}
cell:s1,d13,br,d11,s2,d11,pbend,d11,s2,d11,br,d13,s1;
match:long,s2b,d10,qm4,d18,qm3,d20,qm2,d18,qm1,
    d33,bm, d83, qm5, d12, s1b;
mba:match,7*cell, -match;
ring:16*mba
    
```

	S1*	S1b*	S2	S2b	
#	224	224	224	224	
length [m]	0.24	0.24	0.15	0.15	
aperture [mm]	12	12	12	12	
Gradient [T/m ²]	2103	1586	2126	0	
Gradient _{max}	2224	2224	2224	corrector	
coils	6	6	6	only	
amp-turns	1200	1200	1200		
windings	20	20	20		
current [Amp]	60	60	60		

Note: $S1^* = S1 + S1$
 $S1b^* = S1 + S1b$

CLS Sextupole Design circa 2001

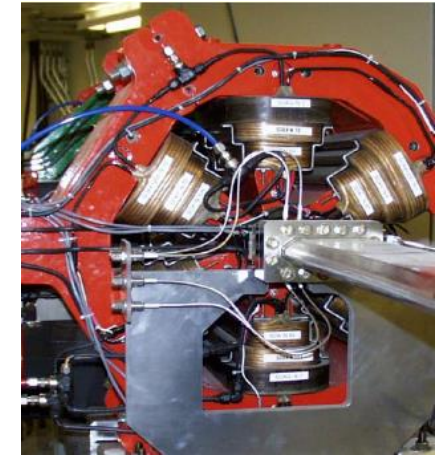
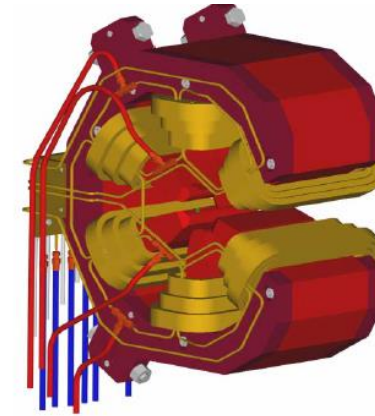
Table 3: Sextupole Design Parameters

# Magnets	36	
Field (max)	267.8	T/m ²
Length	0.192	m
Aperture Ø	0.078	m
Coils	6	
Turns/coil	36	t
Max Current	117.5	A
Amp turns	4230	A-t
Conductor area	4.76 ²	mm ²
cooling Ø	3.18	m
length	144	m
resistance	175	mΩ
Voltage	20.6	V
Power	2.42	kW
ΔT of water	8.0	°C
Total Flow	4.36	L/min
	1.15	GPM

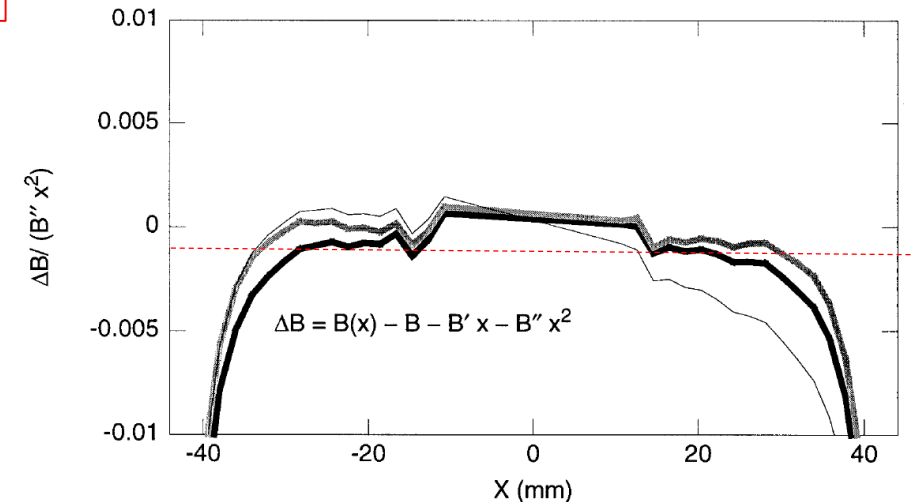
267.8 T/m²

78 mm aperture

For High Gradient
– scale down



Good Field Region @ 0.1%: ±30 mm



S1, S2, S1b and S2b magnets

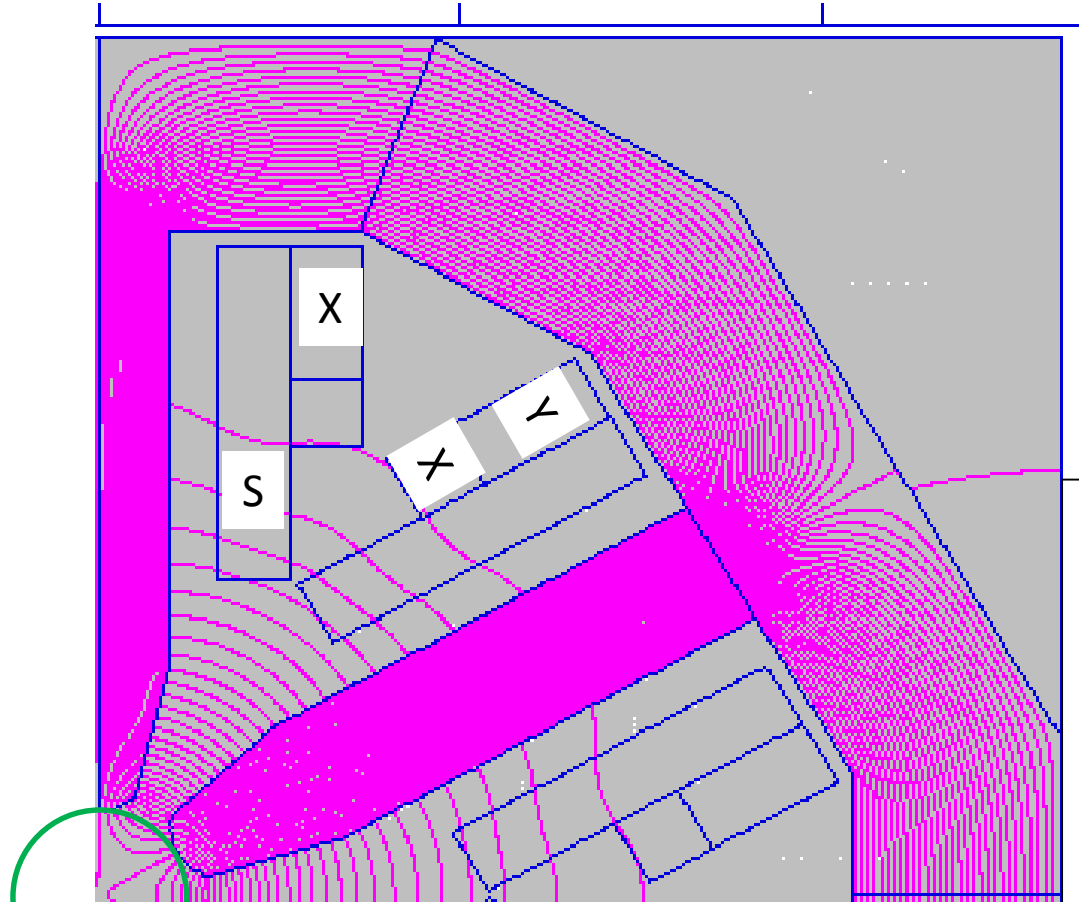
- 12.5 mm aperture radius
- coils for X and Y correctors

10 mm X 50 mm coil (Sextupole)
→ 20 turns (4.8mm X 4.8mm conductor)

10 mm X 20 mm coil (X or Y corrector)
→ 8 turns

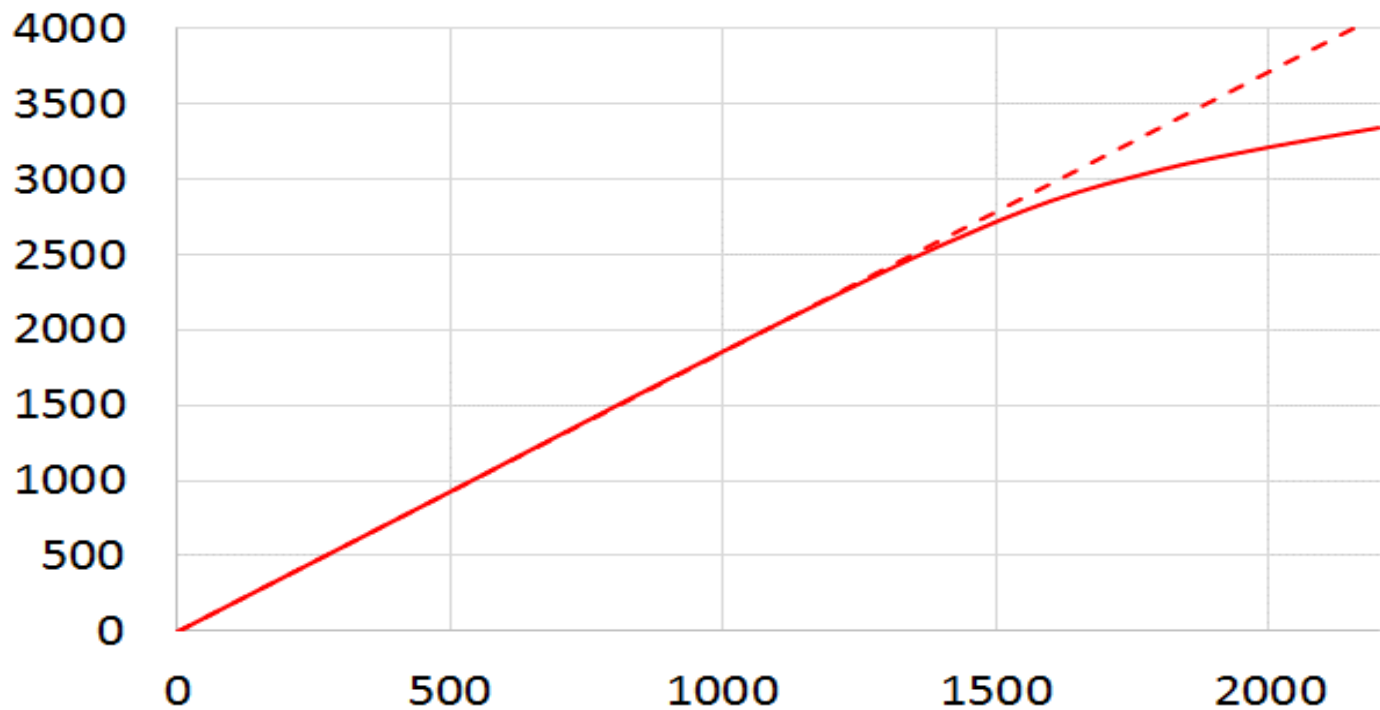
10 mm X 10 mm coil (X corrector)
→ 4 turns

coils sticks out ~20 mm at end of magnet



R = 12.5 mm

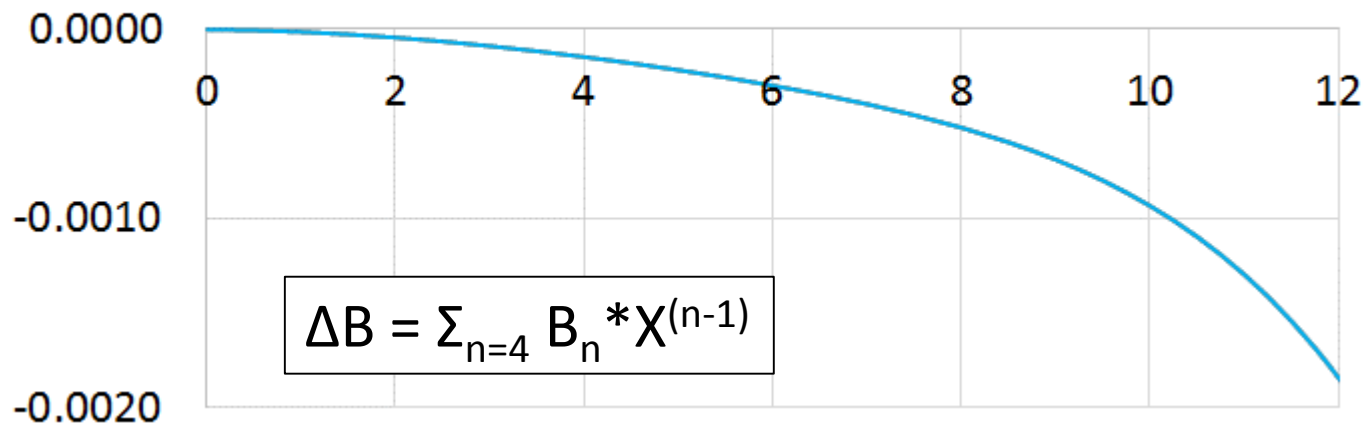
Gradient [T/m²] vs Amp-turns



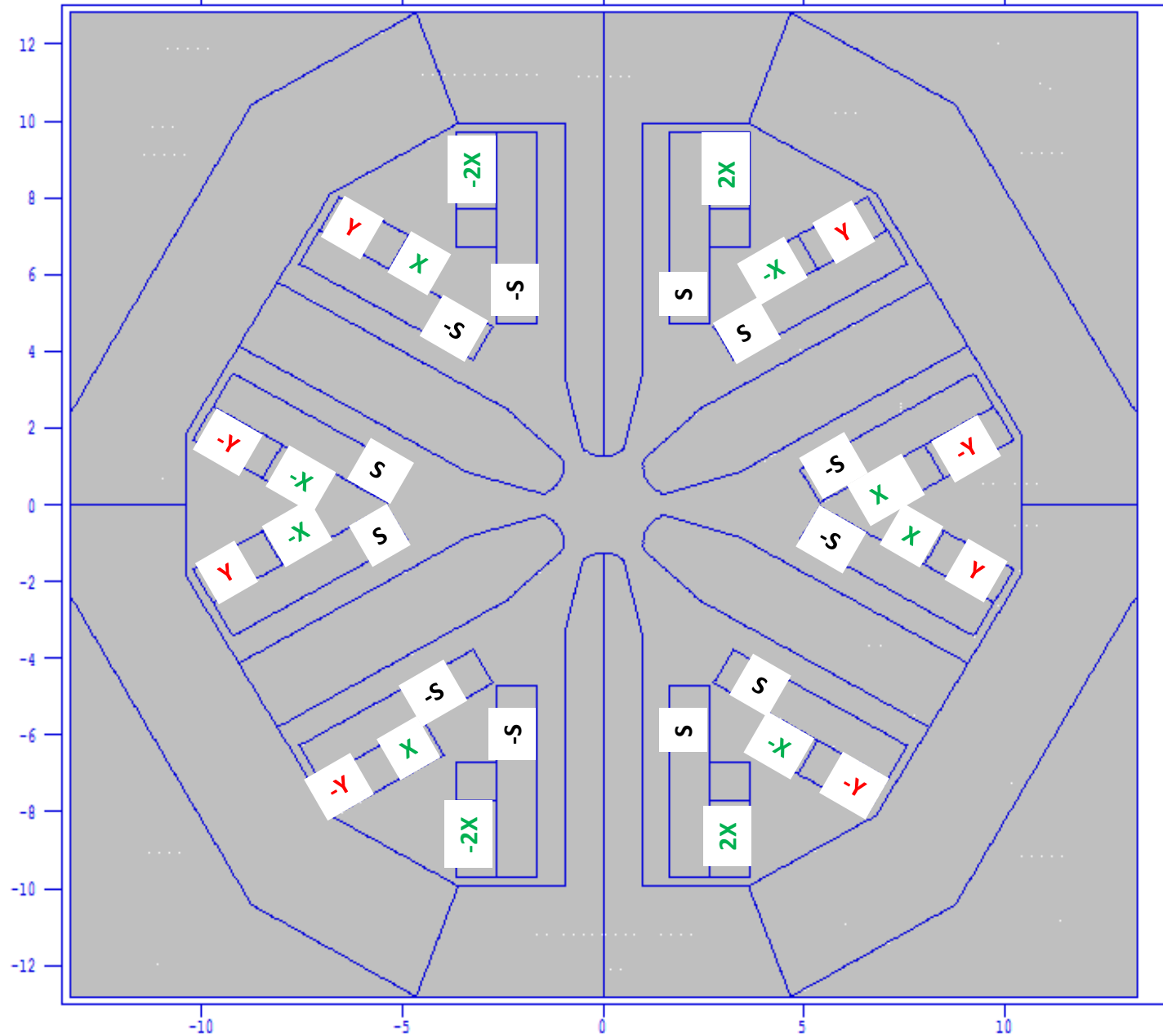
99.8% efficiency @ 1150 Amp-turns

$B_2 = 2135 \text{ T/m}^2$

GFR: $\Delta B(X)/(B_2 * X^2)$ vs X [mm]



$$\Delta B = \sum_{n=4} B_n * X^{(n-1)}$$



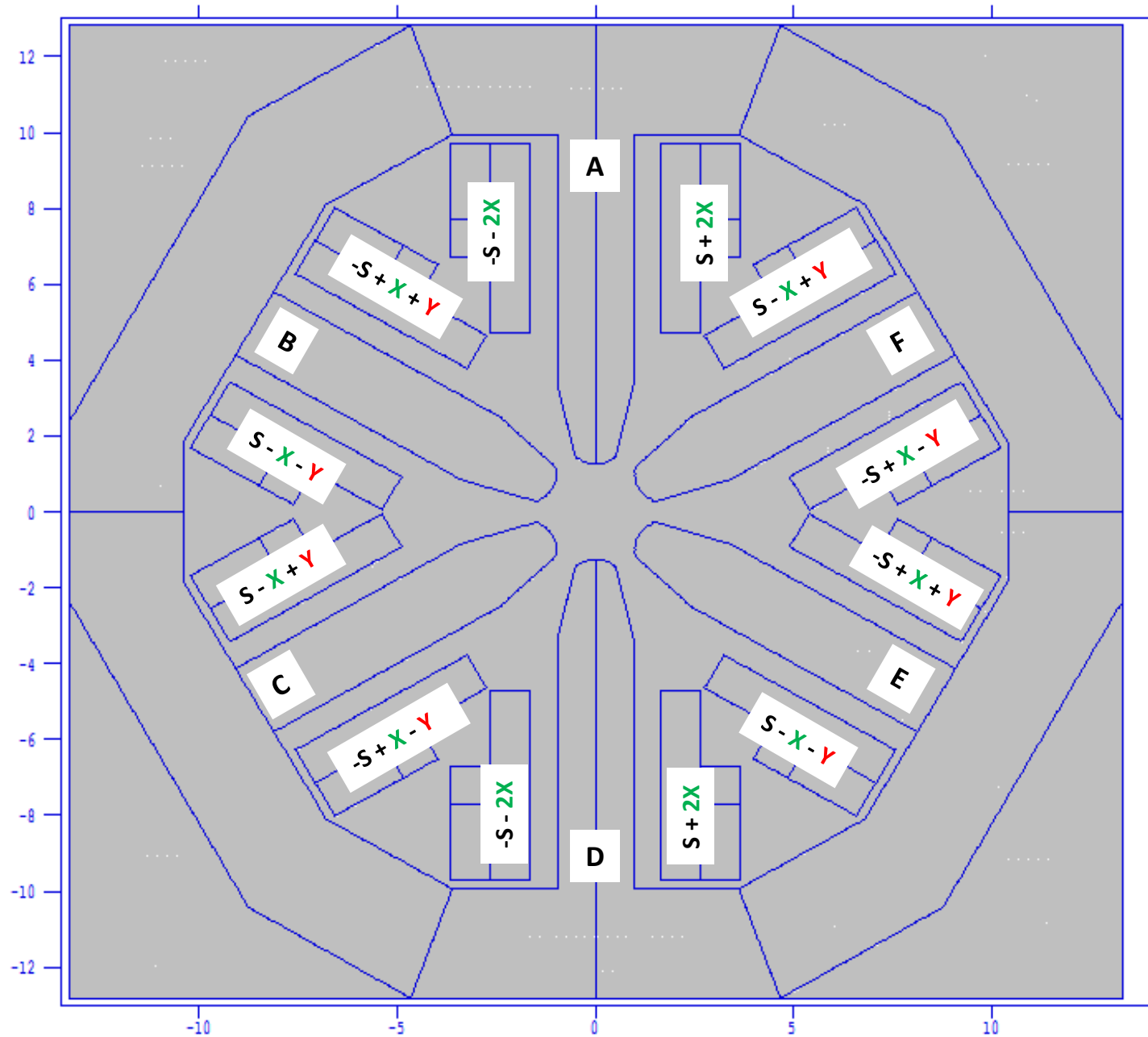
Coil Configuration (Option 1)
(3 separate windings per pole)

S: Sextupole (1150 Amp-turns)

X: X-corrector (up to 200/400 Amp-turns)
 ~ 1/2 mrad

Y: Y-corrector (up to 350 Amp-turns)
 ~ 1/2 mrad

Sextupole P.S.	58 Amps
X-corr P.S.	-50 to 50 Amps
Y-corr P.S.	-44 to 44 Amps



Coil Configuration (Option 2)
1 winding per pole (32 turns)

Pole A \equiv Pole D
 Pole B \equiv Pole E
 Pole C \equiv Pole F

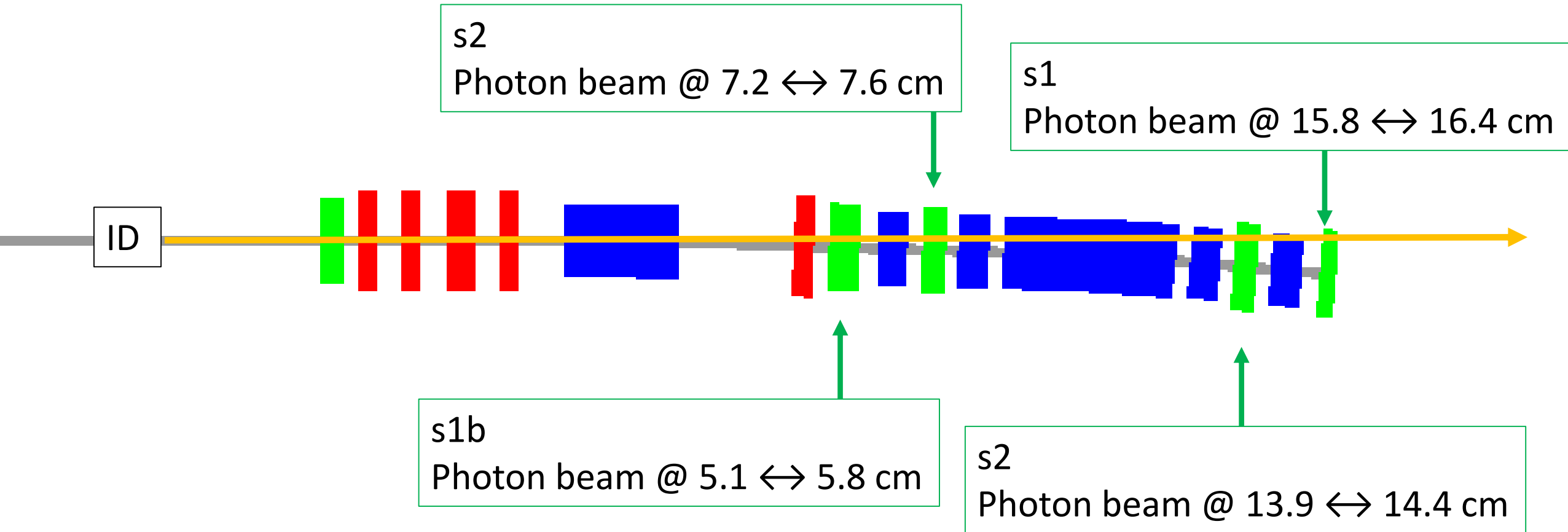
P.S. A: 37.5 +/- 12.5 Amps
 P.S. B: 37.5 +/- 17.2 Amps
 P.S. C: 37.5 +/- 17.2 Amps

(no zero crossing)

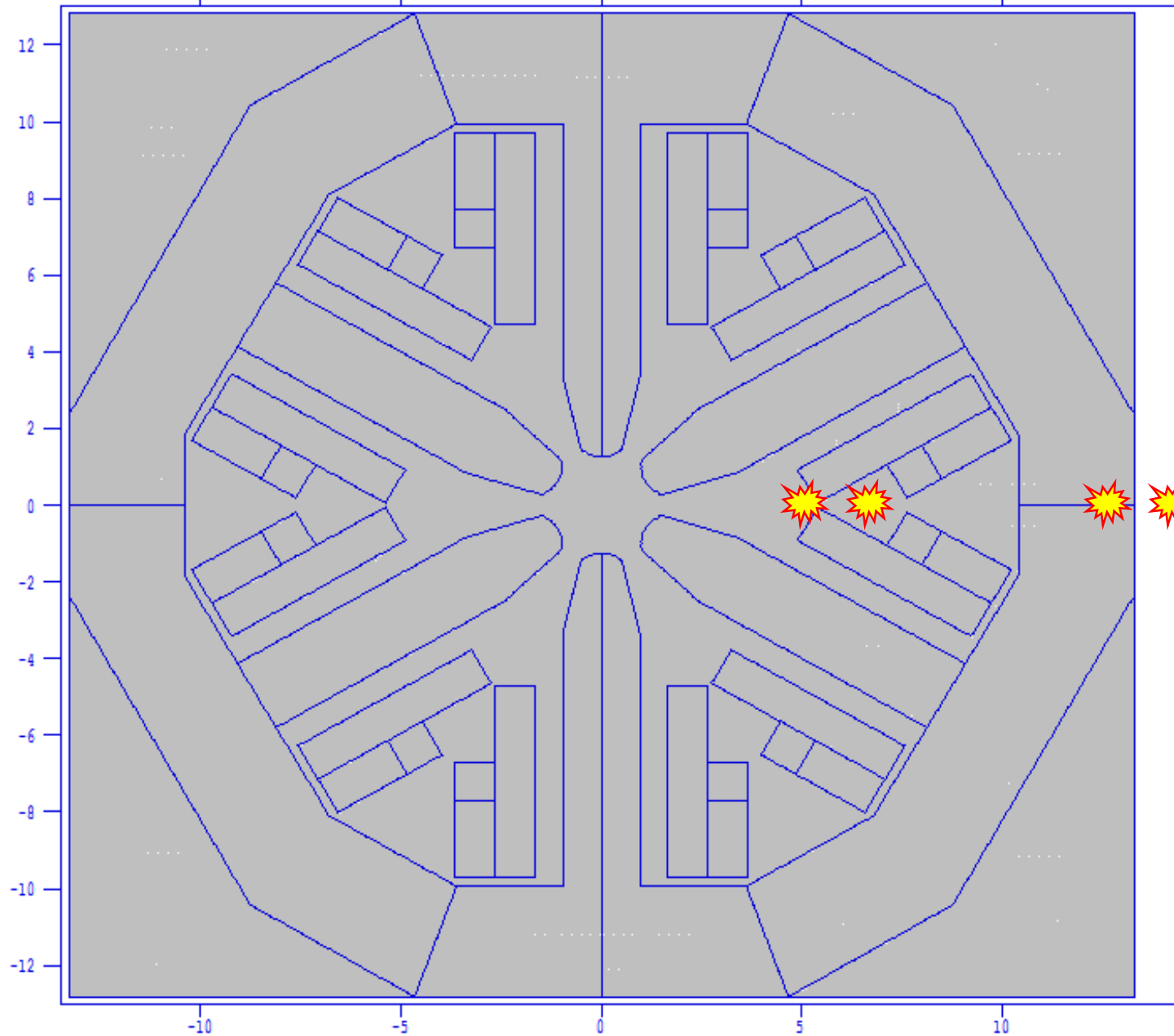
Effect on B_2 with correctors at maximum values

Amp-turns S	Amp-turns X	Amp-turns Y	B_2 [T/m ²]	B_y [T]	B_x [T]	B_2 error	
1200	0	0	-2224.4				
0	400/200	0		345.94			
0	0	350			349.80		
1200	400/200	0	-2221.8	341.23		-0.11689	%
1200	0	350	-2222.4		346.72	-0.08991	%
1200	400/200	350	-2220.4	341.90	348.24	-0.17982	%

Getting the photon beam out

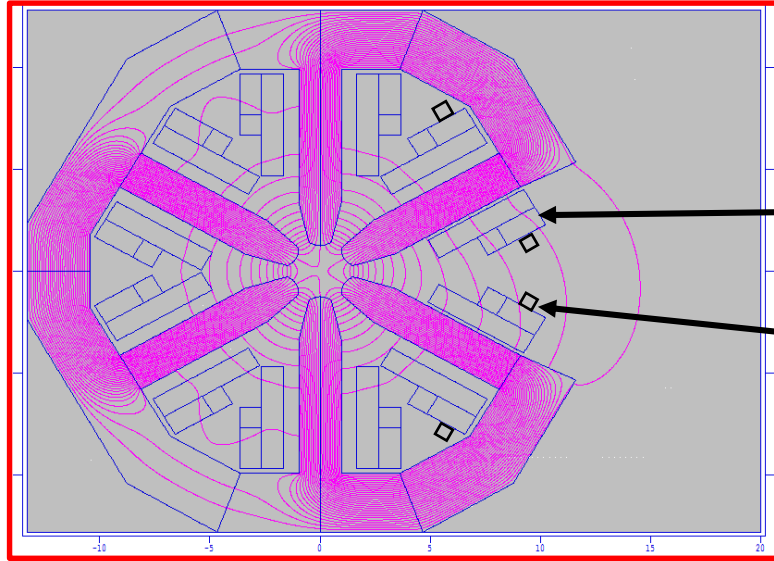


FROM SCENARIOS 0 AND A AND 1

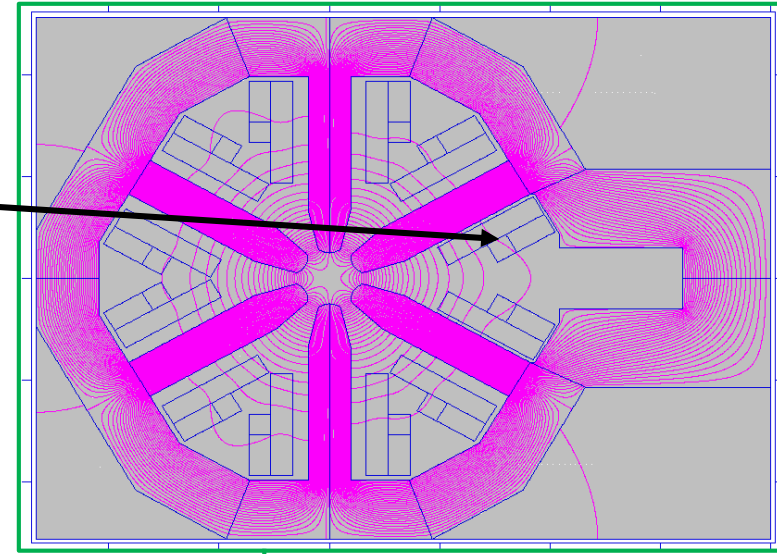


Sextupole Modifications

Open sided



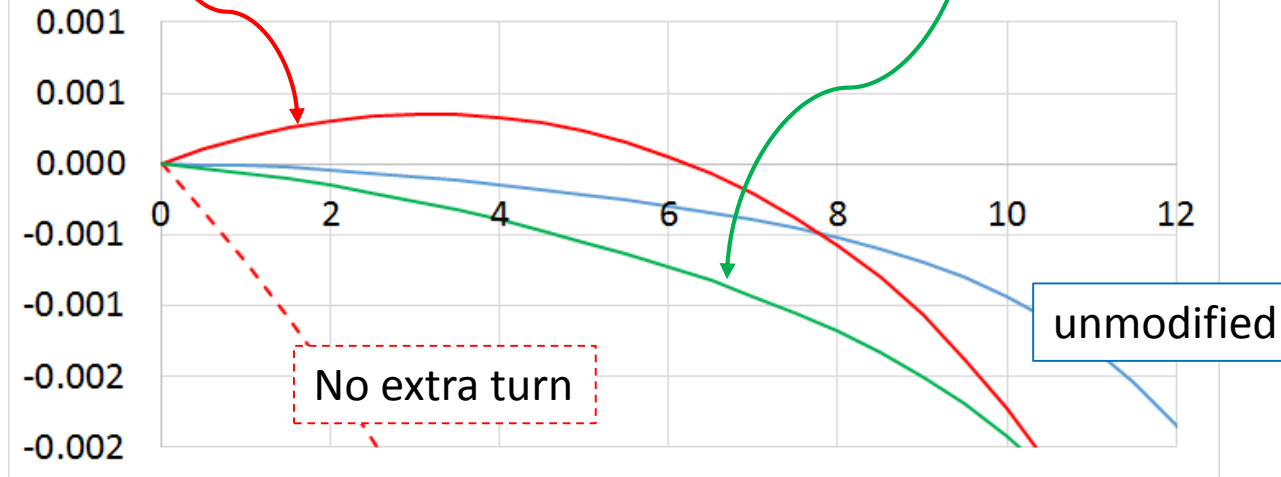
Return yoke

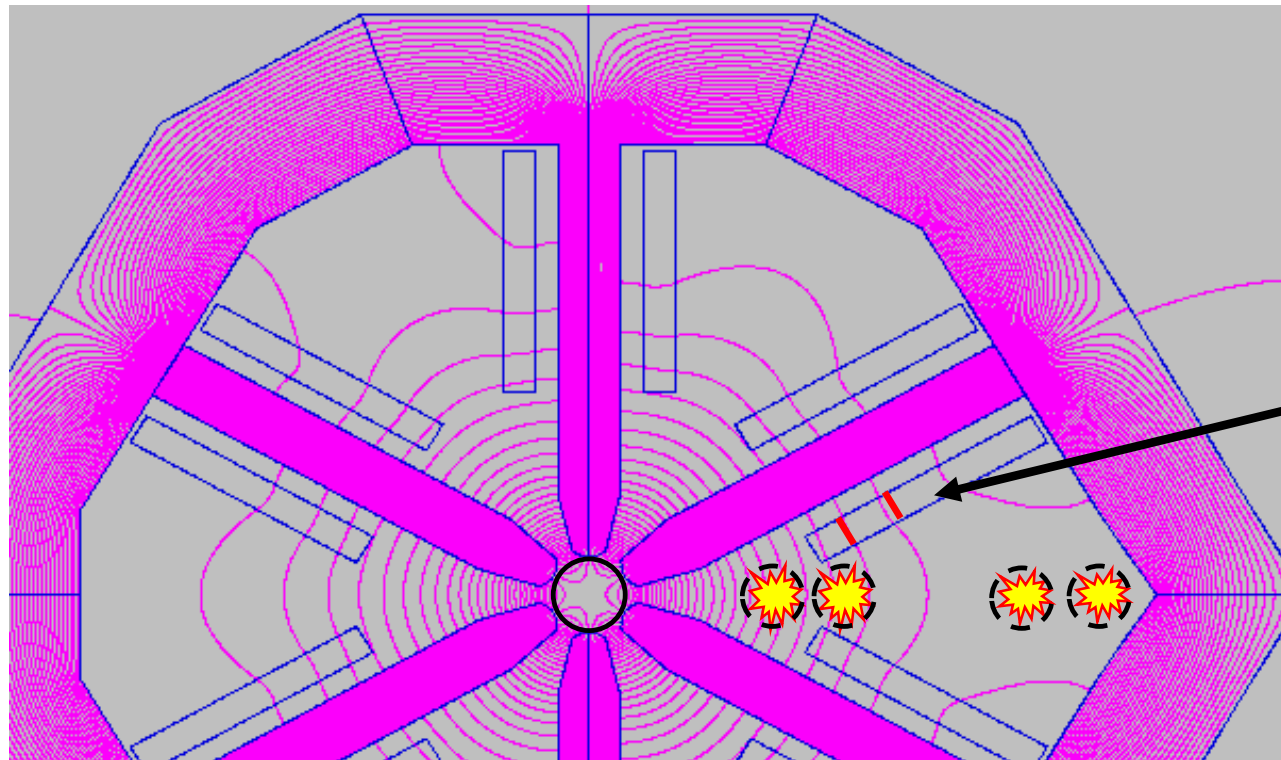


Move coils

Add extra turn
(5% increase)

GFR: $\Delta B(X)/(B_2 * X^2)$ vs X [mm]

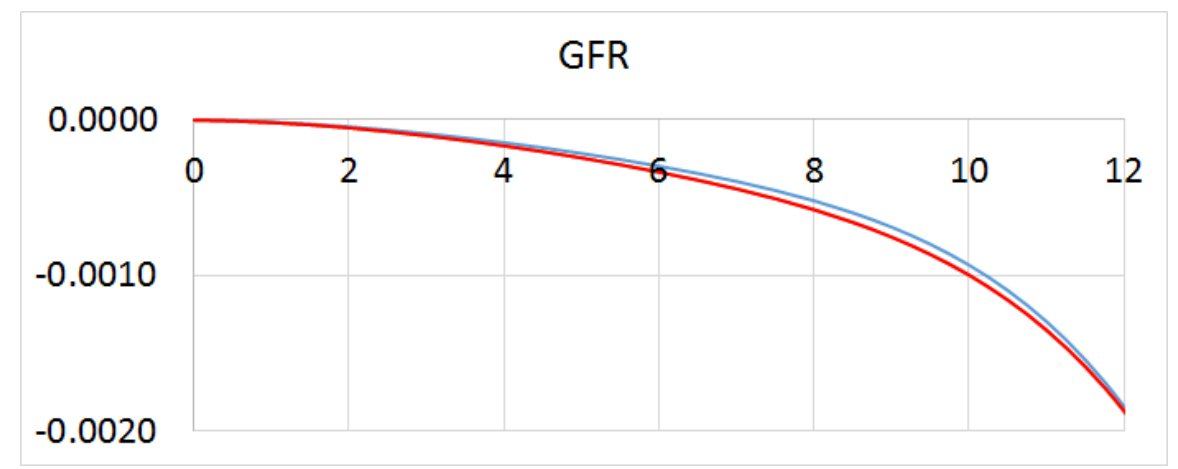




... or build a bigger sextupole

- Coils:
- out of the way
 - in a row

(poles could be wider)

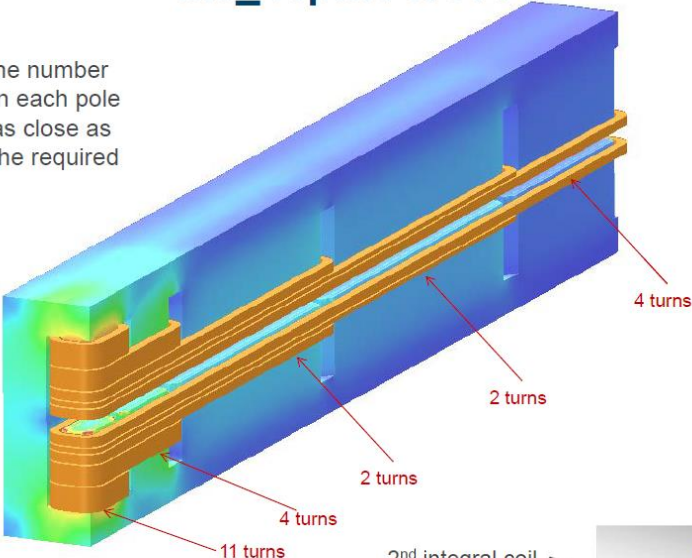


Bend Magnets

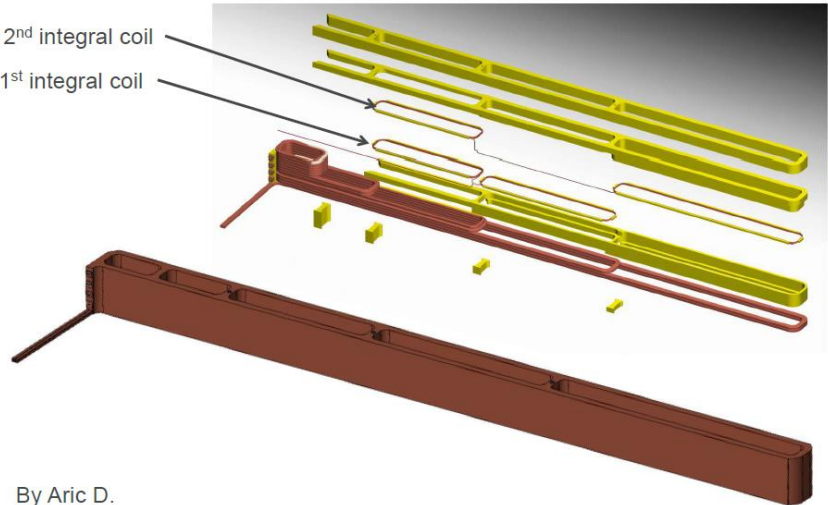
Use longitudinal gradient bends to reduce emittance

M1_41pmV5rev1

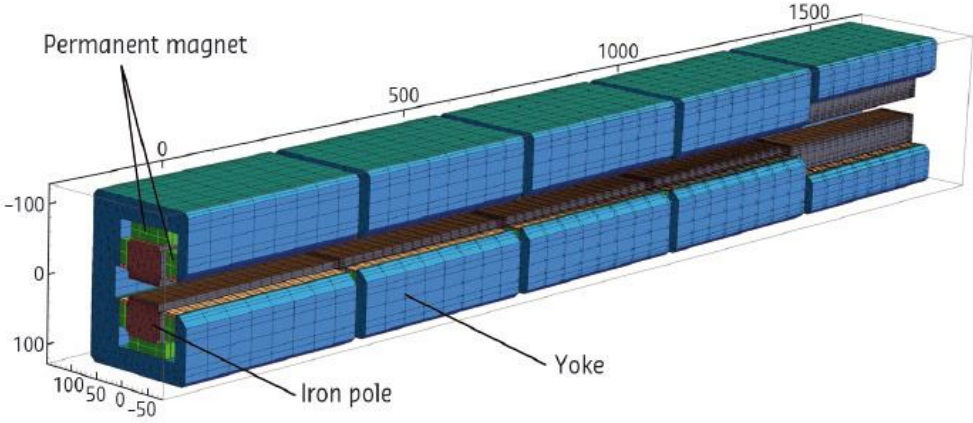
Change the number of turns on each pole to target as close as possible the required field.



E.g.: APS gradient dipole



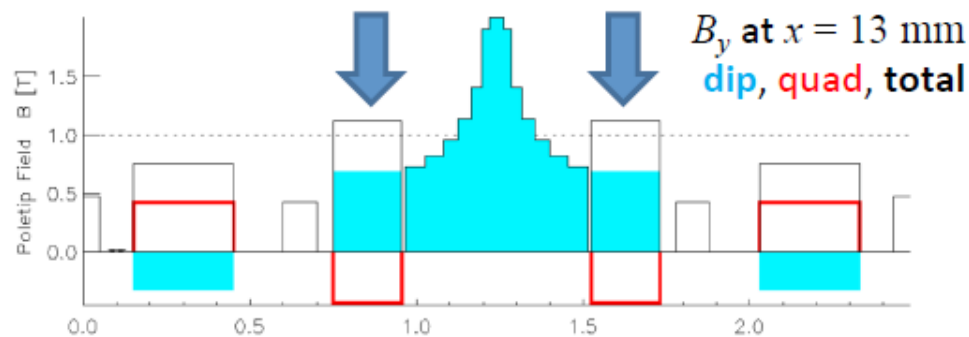
E.g.: ESRF gradient dipole



Magnets 1 - compound LGB

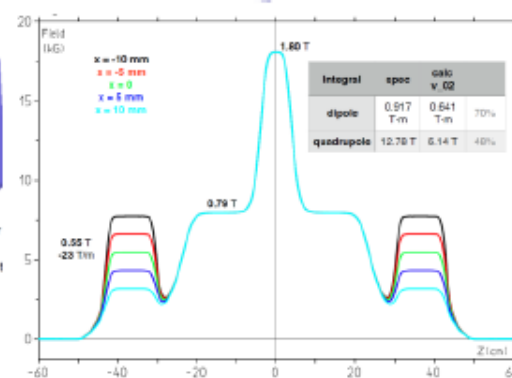
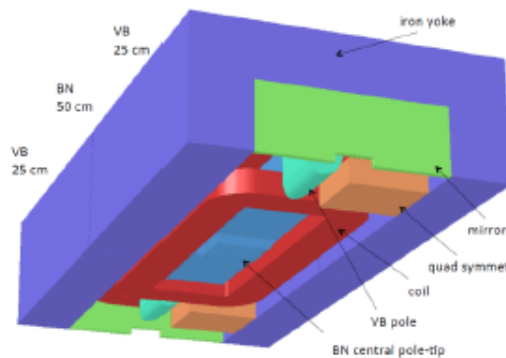
longitudinal/transverse
gradient compound bend

use low field at LGB ends
for vertical focusing gradient
→ save space, increase J_x



RC

resistive
coil
version



work in progress

Alternatives:

- discrete
quadrupoles?

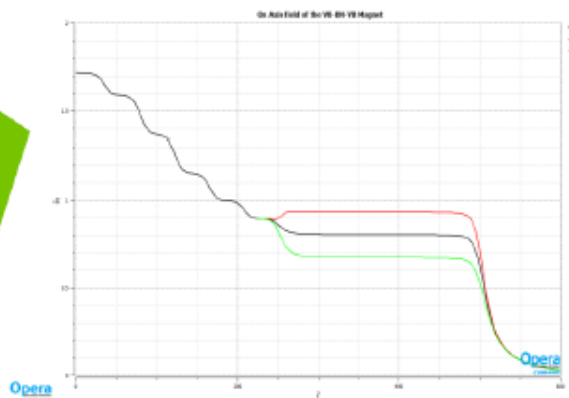
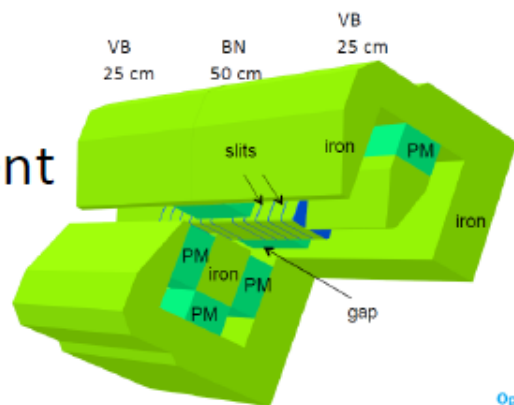
- distributed
gradient?

- incorporation
of sextupole
component too?

- tunability?

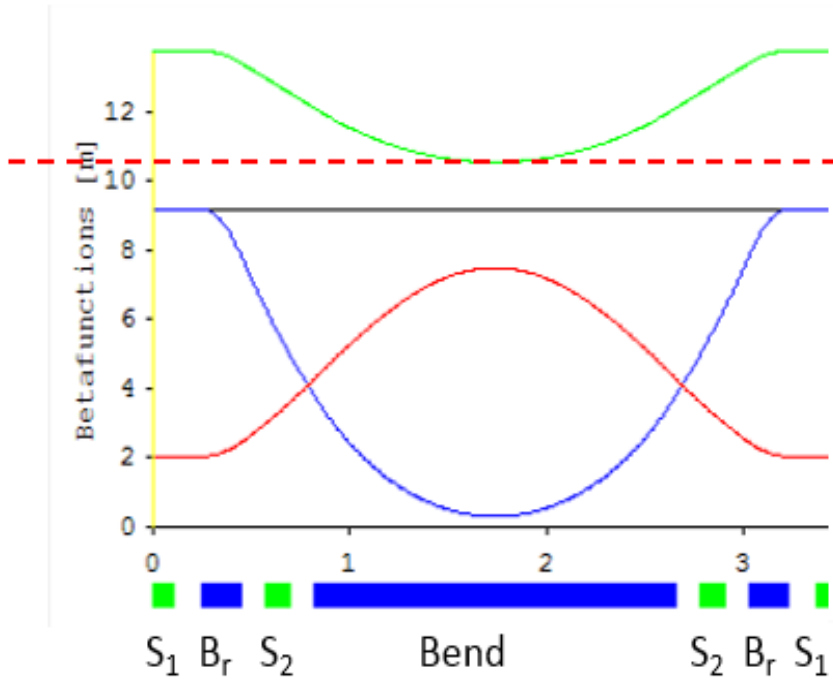
PM

permanent
magnet
version

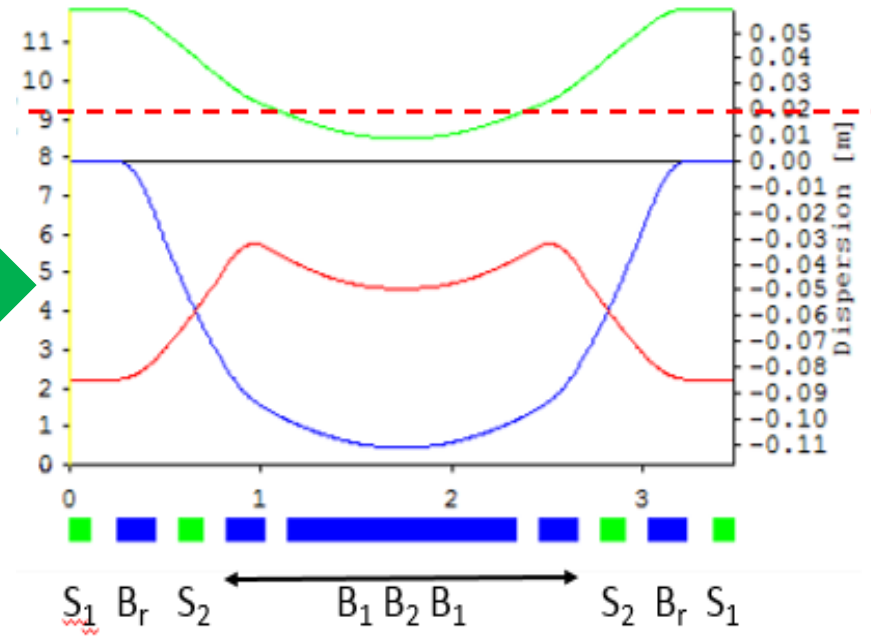


P. Lerch, M. Negrazus, V. Vrankovic

Alternative to longitudinal gradient:



Normal Bend



three (simple) bends

Bend 2 (B2) is focussing

Reduction of dispersion (and β_x)

Emittance is reduced by 36% (39 pm \rightarrow 25 pm)

Bend Magnets

CLS 2.2 lattice:

```

long : drift, l=2.503400, ay = 3.00;[mm]
d11:drift, l=0.11; d12:drift, l=0.12; d13:drift, l=0.13;
d18:drift, l=0.18; d20:drift, l=0.20; d33:drift, l=0.33;
d83:drift, l=0.831638,d10:drift,l=0.10;
{quadrupoles}
qm1:quadrupole, l=0.12, k= -8.52240;
qm2:quadrupole, l=0.20, k= 8.658014;
qm3:quadrupole, l=0.12, k= 0.958858;
qm4:quadrupole, l=0.12, k= -3.53309;
qm5:quadrupole, l=0.12, k= 6.615875;
{offset quadrupoles}
br:bending,l=0.20, t = -0.20, k = 4.85; [°]
b1:bending,l=0.20, t = 0.20, k = -4.85;
{bend magnets}
b2:bending, l=1.2, t = 2.712, k = 0.421,
    t1= 1.356, t2 = 1.356;
bm : bending, l = 0.8, t = 1.758, k = -0.6,
    t1= 0.0, t2 = 0.0;
{sextupoles}
s1 : sextupole, l = 0.12 k = 210.3;
s1b: sextupole, l = 0.12, k = -51.7;
s2 : sextupole, l = 0.15, k = -212.6;
s2b: sextupole, l = 0.15, k = 0.0;{corrector}
{segments}
pbend : b1, d12, b2, d12, b1;{pseudobend}
cell:s1,d13,br,d11,s2,d11,pbend,d11,s2,d11,br,d13,s1;
match:long,s2b,d10,qm4,d18,qm3,d20,qm2,d18,qm1,
    d33,bm, d83, qm5, d12, s1b;
mba:match,7*cell, -match;
ring:16*mba
    
```

	BR	B1	B2	BM	
#	224	224	224	32	
length [m]	.20	.20	1.2	0.8	
half gap[mm]			15	15	
B [T]	-0.1745	0.1745	0.3944	0.3835	
B' [T/m]	48.5	48.5	4.21	-6.0	
	Offset quadrupole				
Offset [mm] (B/B')	-3.60	-3.60			
Aperture Radius [mm]	15	15			

CLS Dipole Design circa 2001

Table 1: Dipole Magnet Parameters at 1.354 T

	Design Goal
Bend angle	15°
Effective length	1.870 m
Field strength	1.354 T
Gradient	-3.87 T/m
Pole face rotation	4.0°
Gap on orbit	45 mm
Good width (0.1% ΔB)	± 25 mm
Windings per coil	40 turns
Current	624 A

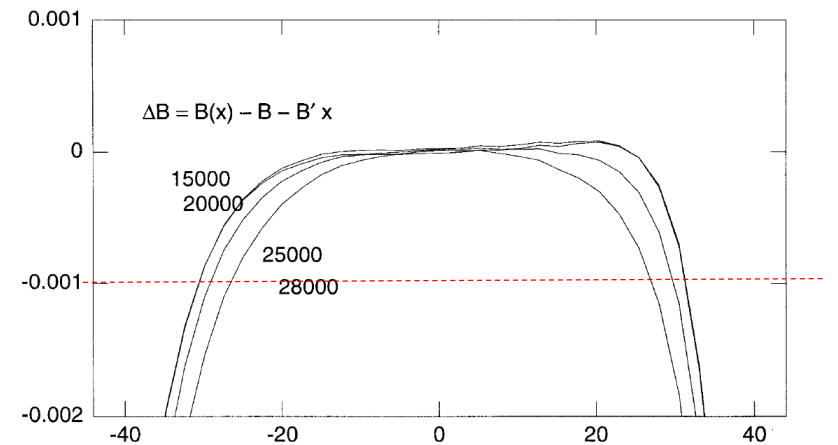
1.354 T

-3.87 T/m

45 mm gap



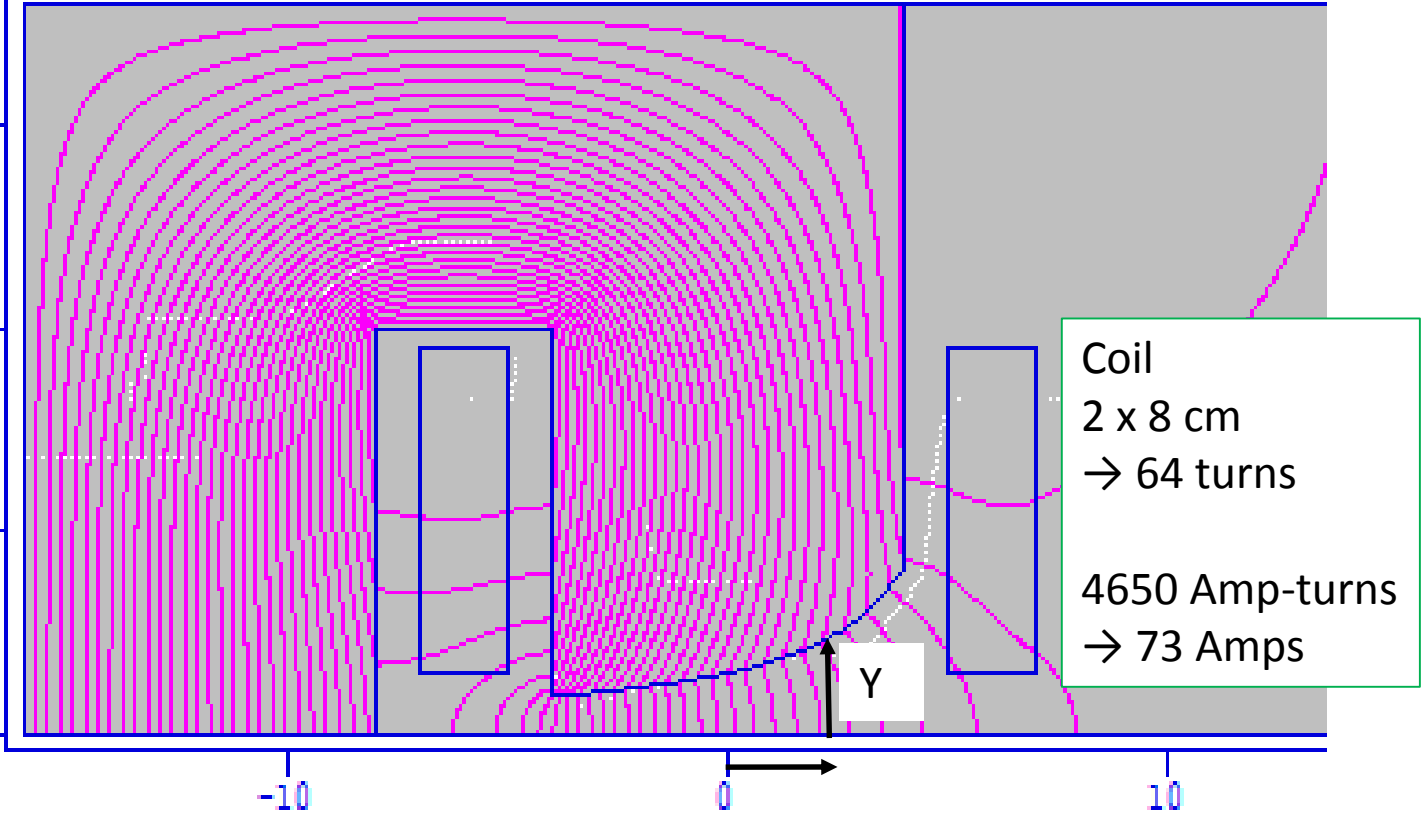
Good Field Region @ 0.1%: ±30 mm



BM Design

half gap = 1.5 cm

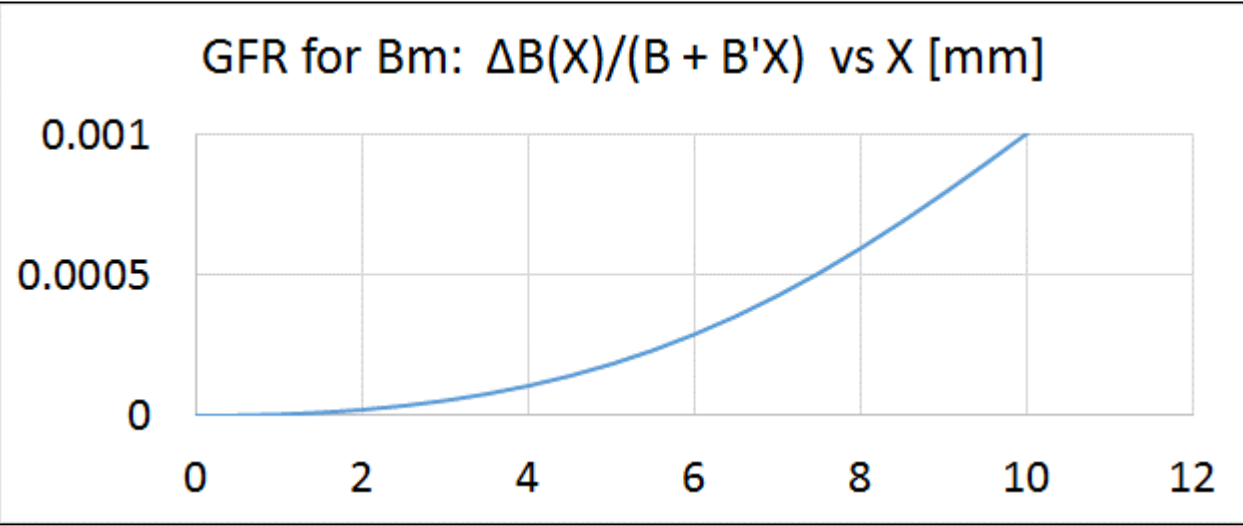
$B'_{\text{final}} = 6.01 \text{ T/m}$ (< 0.2% off)



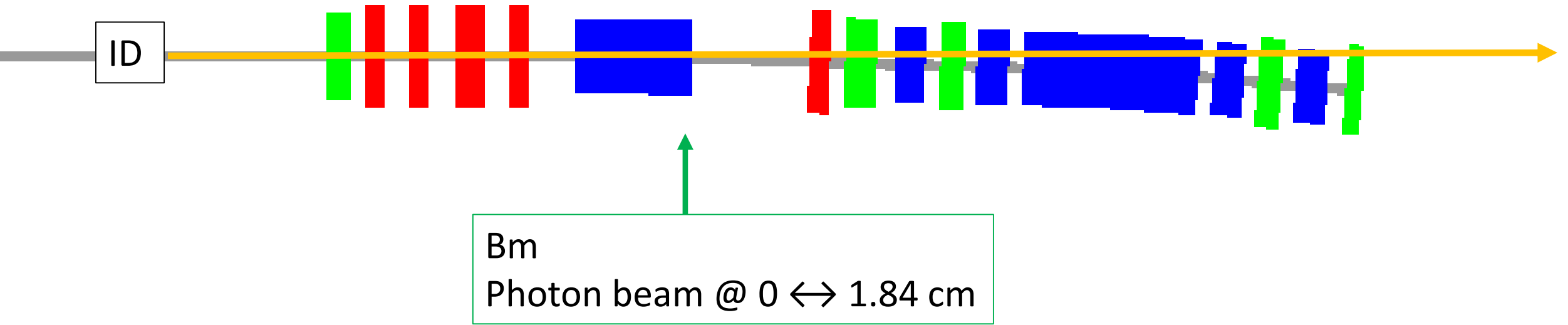
Coil
2 x 8 cm
→ 64 turns

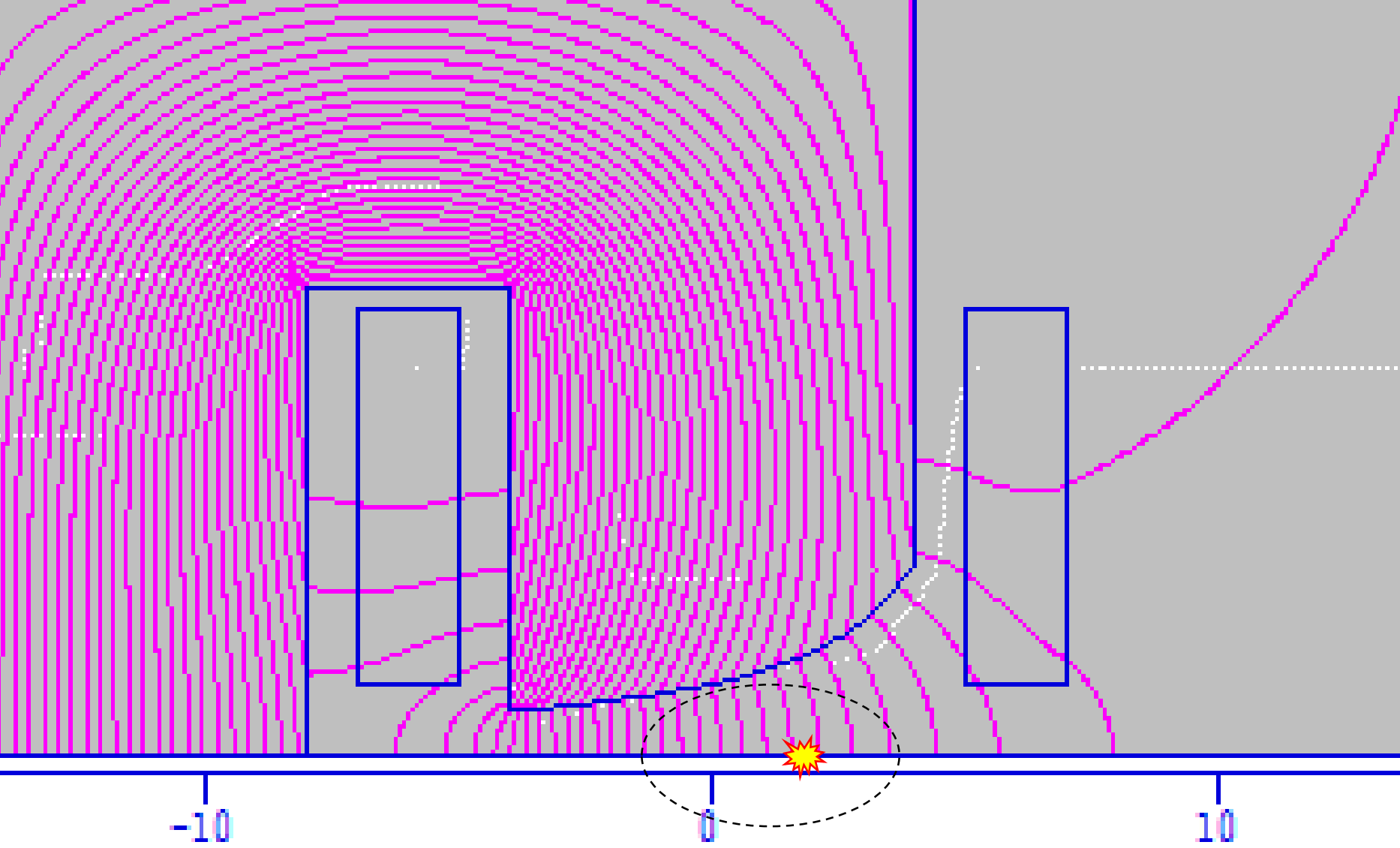
4650 Amp-turns
→ 73 Amps

$$\begin{aligned} B/B' &= 0.3835[\text{T}] / -6.0[\text{T/m}] \\ &= 0.06392 \text{ m} \\ &= 6.392 \text{ cm} \\ Y &= -6.392 * 1.5 / (X - 6.392) \end{aligned}$$



Getting the photon beam out

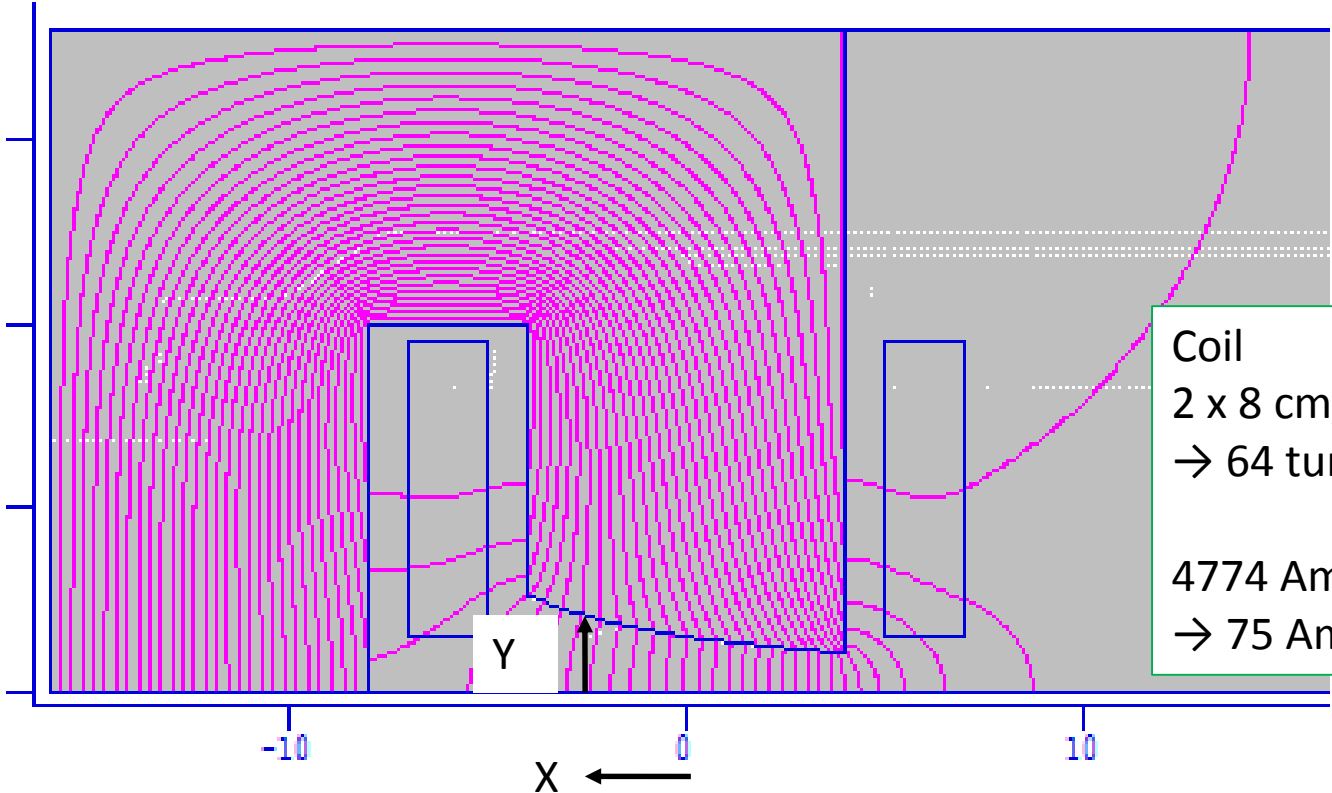




B2 (focussing bend)

half gap = 1.5 cm

$B'_{\text{final}} = 4.23 \text{ T/m}$ (< 0.5% off)

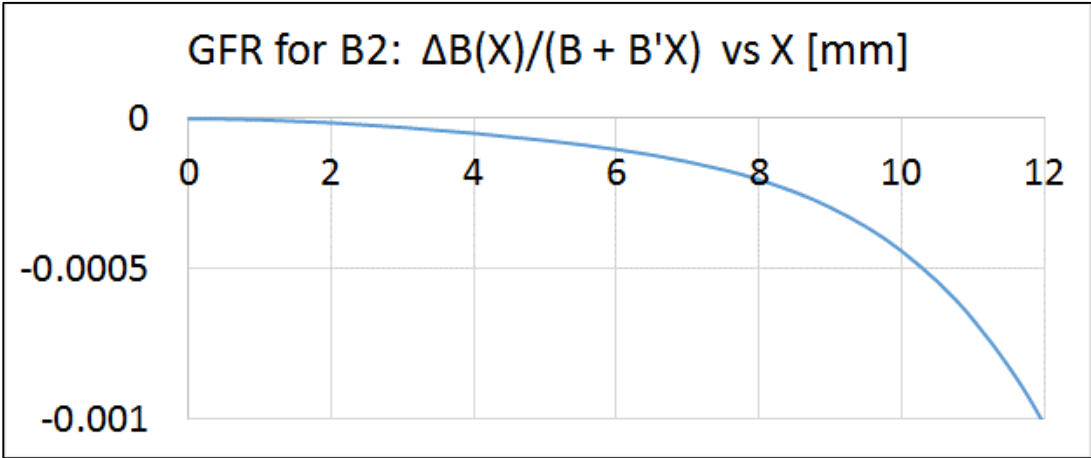


Coil
2 x 8 cm
→ 64 turns

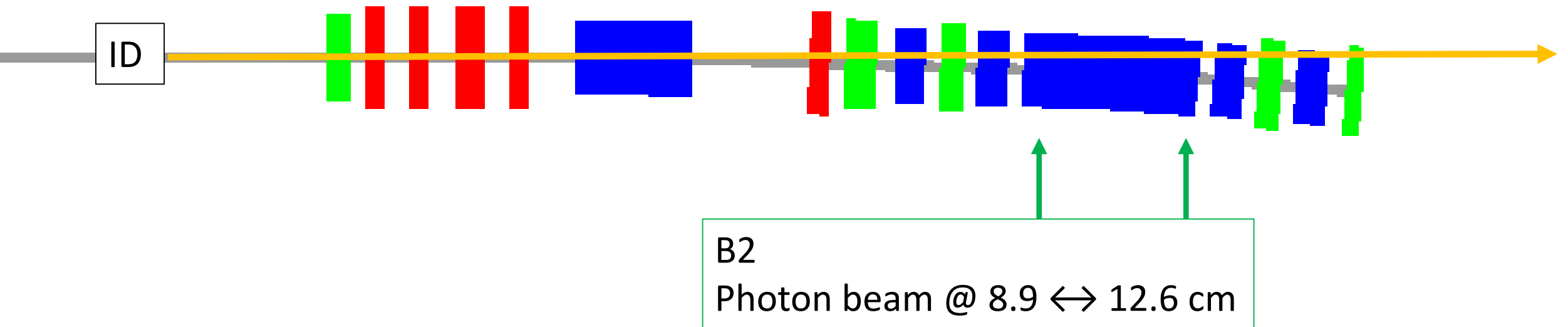
4774 Amp-turns
→ 75 Amps

$B/B' = 0.3944[\text{T}] / 4.21[\text{T/m}]$
 $= 0.09368 \text{ m}$
 $= 9.368 \text{ cm}$

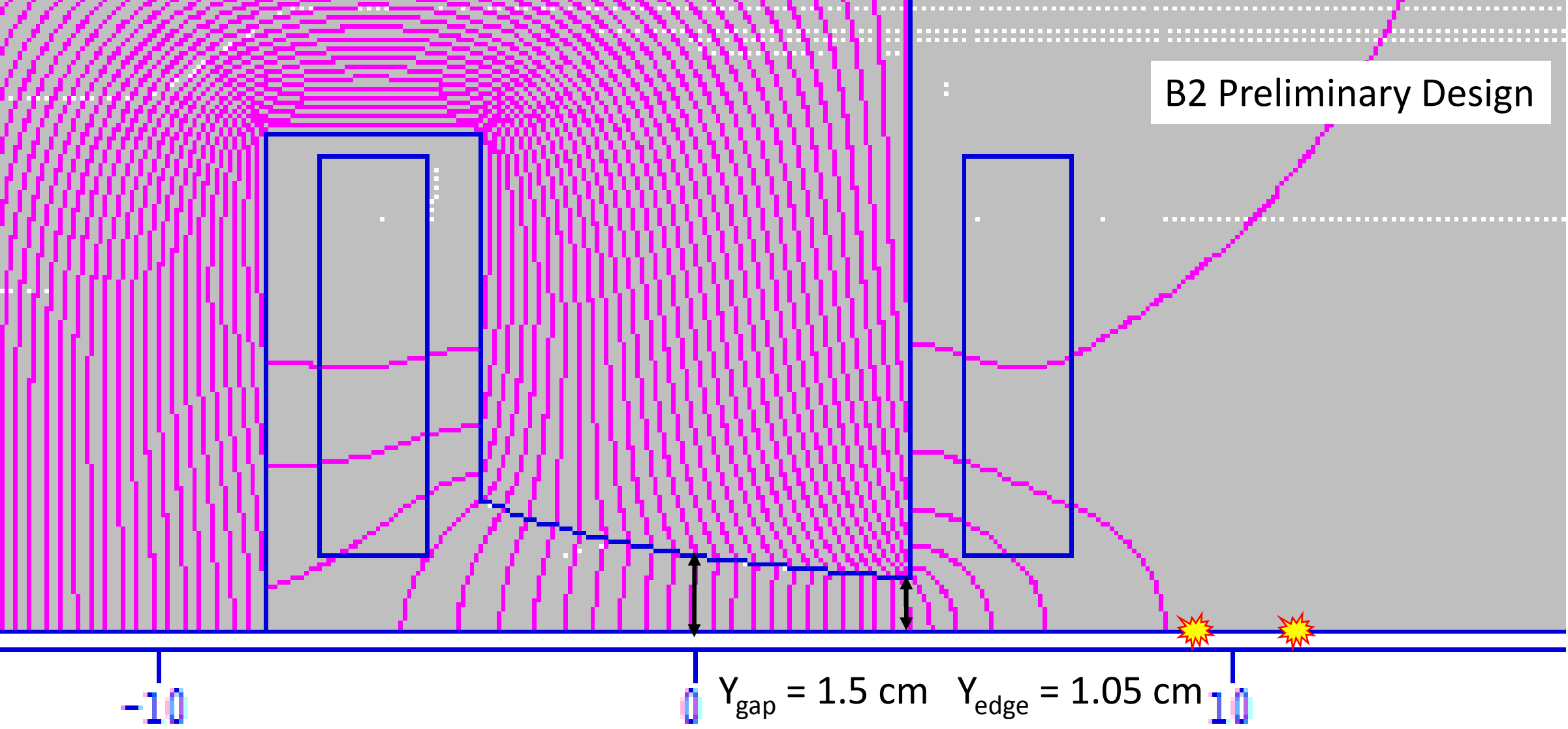
 $Y = 9.368 * 1.5 / (X + 9.368)$



Getting the photon beam out



B2 Preliminary Design



-10

0

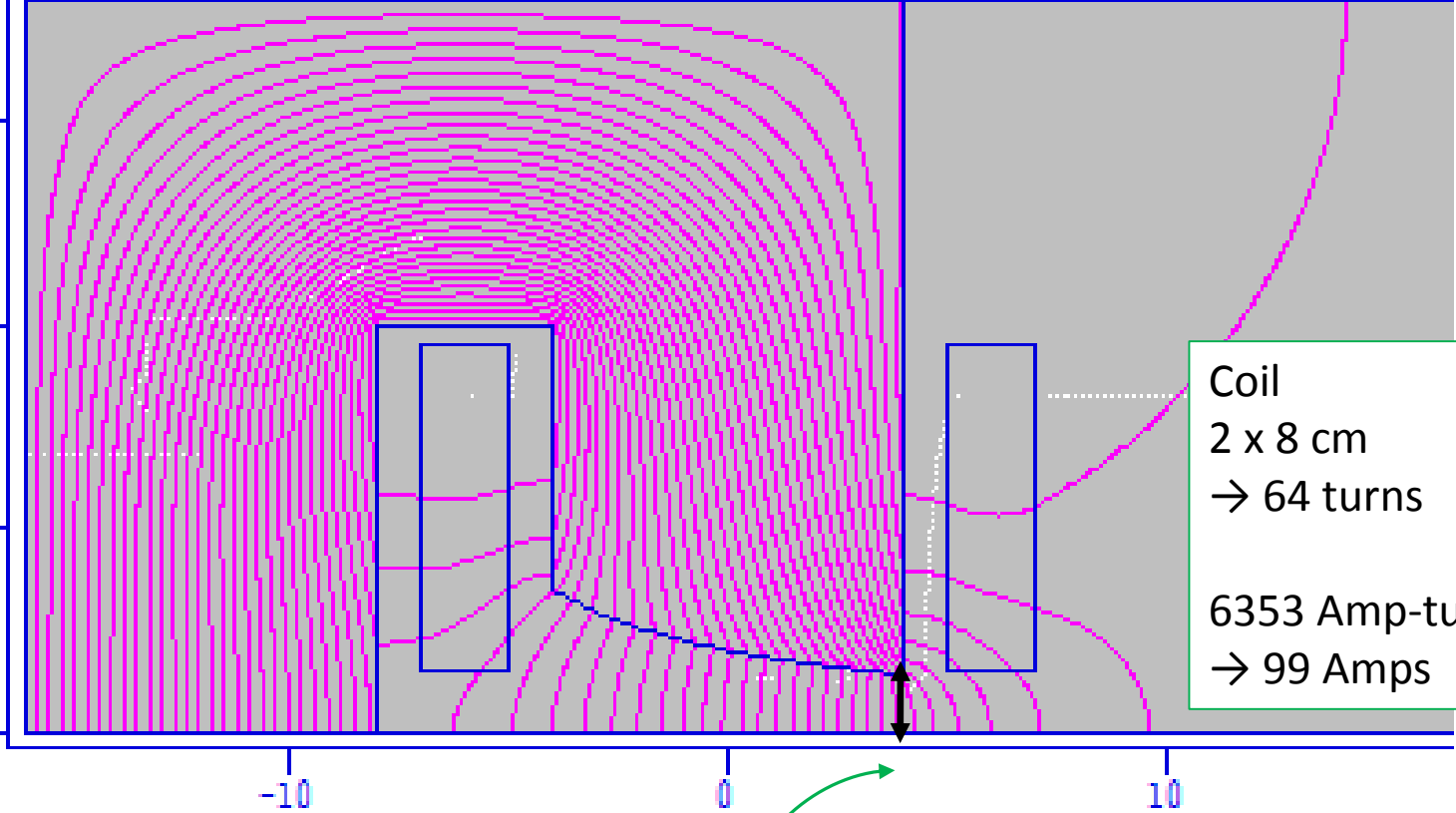
$Y_{\text{gap}} = 1.5 \text{ cm}$

$Y_{\text{edge}} = 1.05 \text{ cm}$

10

B2 (Larger Gap Option)

half gap = 2.0 cm
 $B' = 4.24$ (< 1% off)

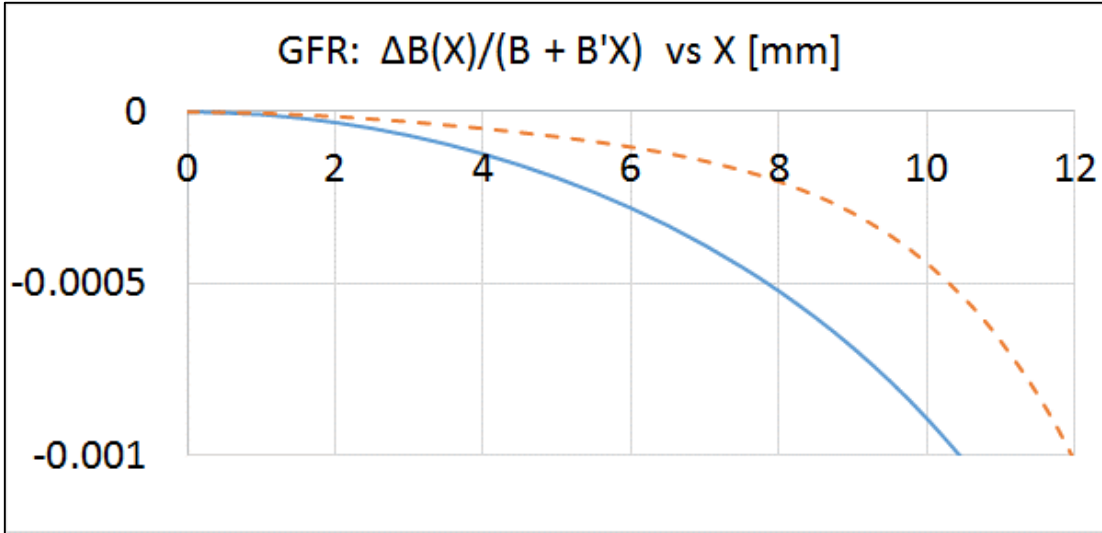


Coil
2 x 8 cm
→ 64 turns

6353 Amp-turns
→ 99 Amps

$$Y = 9.368 * 2.0 / (X + 9.368)$$

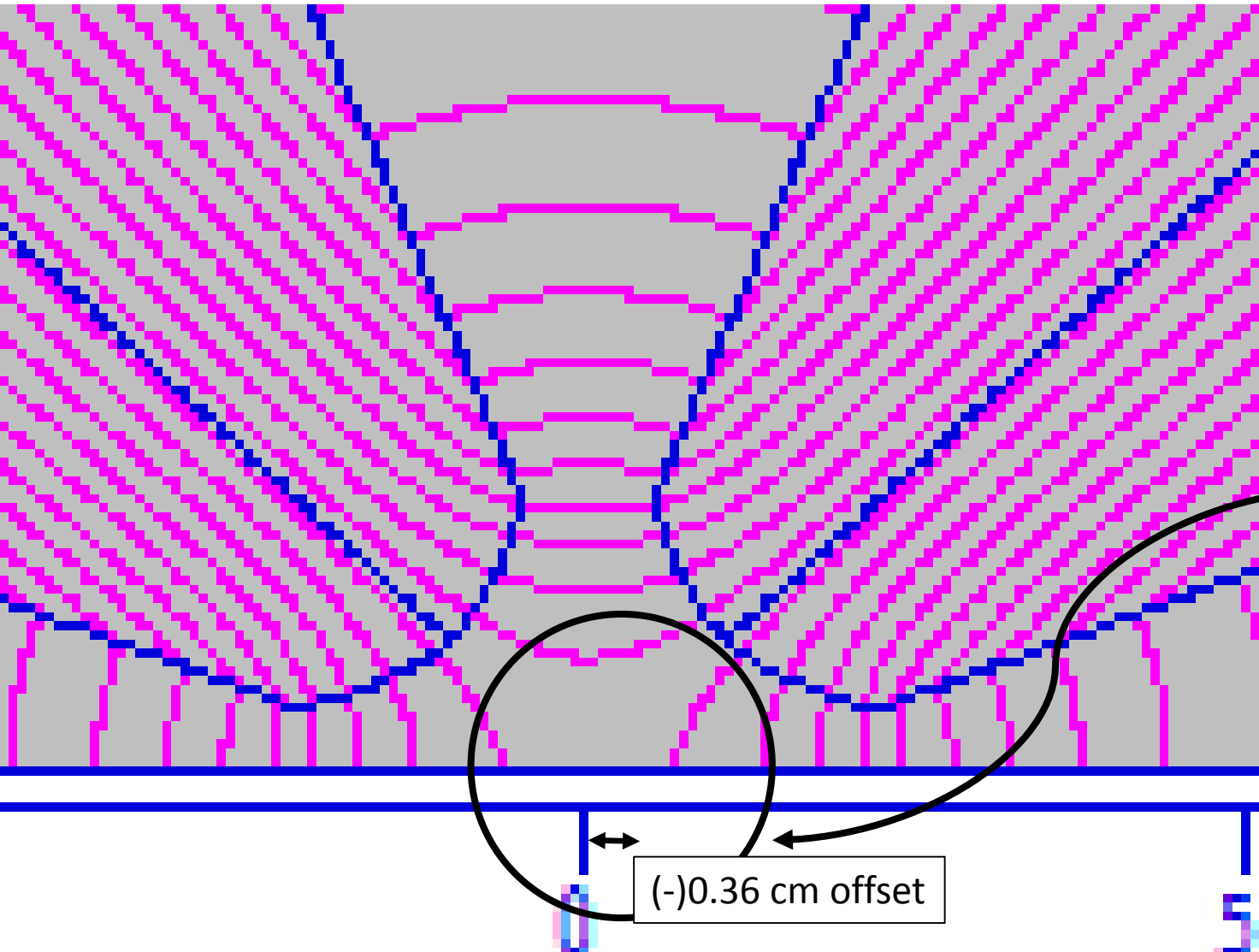
$Y_{\text{edge}} = 1.4 \text{ cm}$



BR and B1 – Offset quadrupoles:

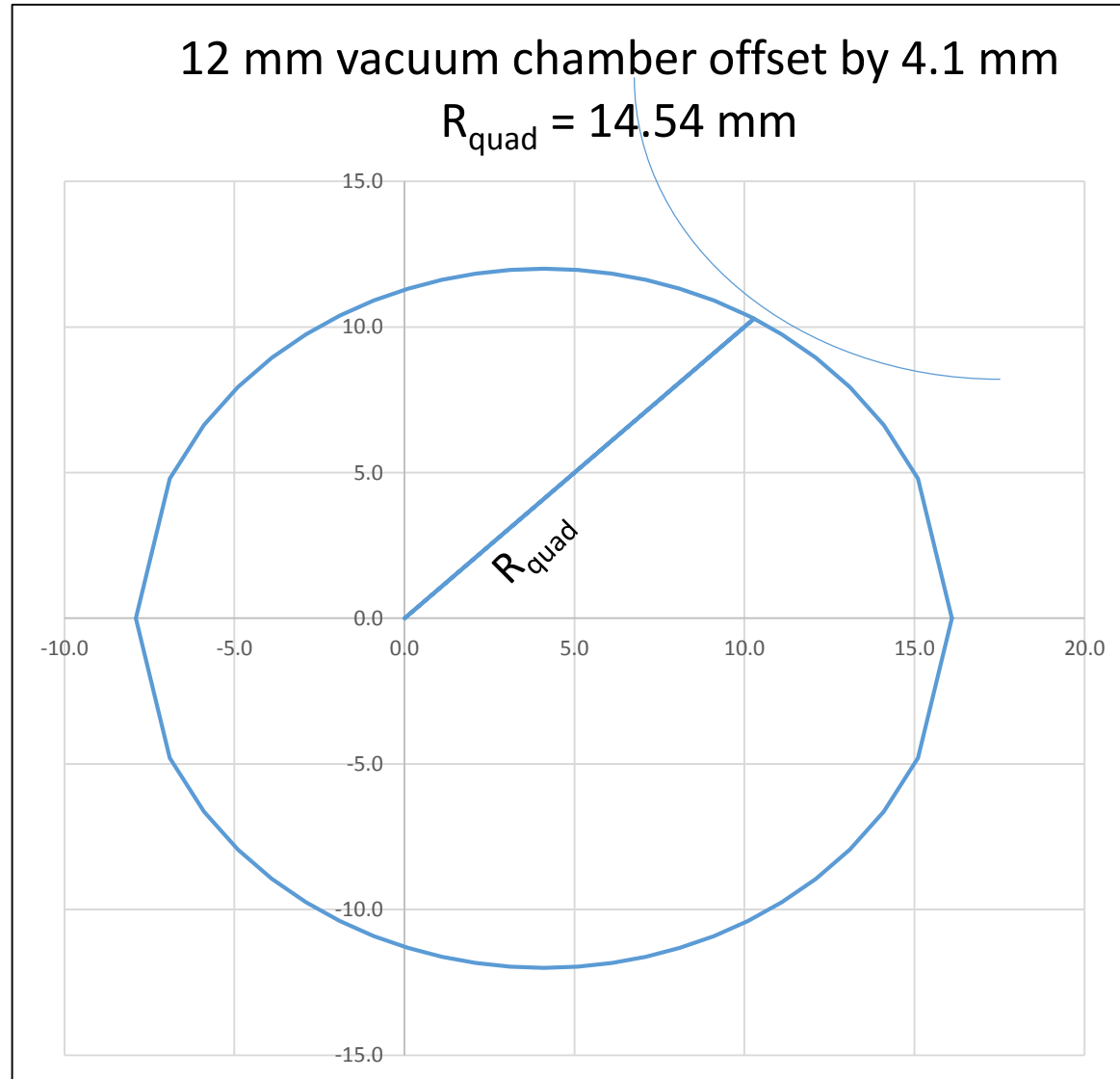
$$\begin{aligned}\text{Offset} &= B/B' = -0.1745 \text{ [T]}/48.5 \text{ T/m} \\ &= -0.0036 \text{ m} \\ &= -0.36 \text{ cm}\end{aligned}$$

Use $\varnothing = 3.0 \text{ cm}$ quadrupole



Room for beam pipe
with $\varnothing = 2.4 \text{ cm}$

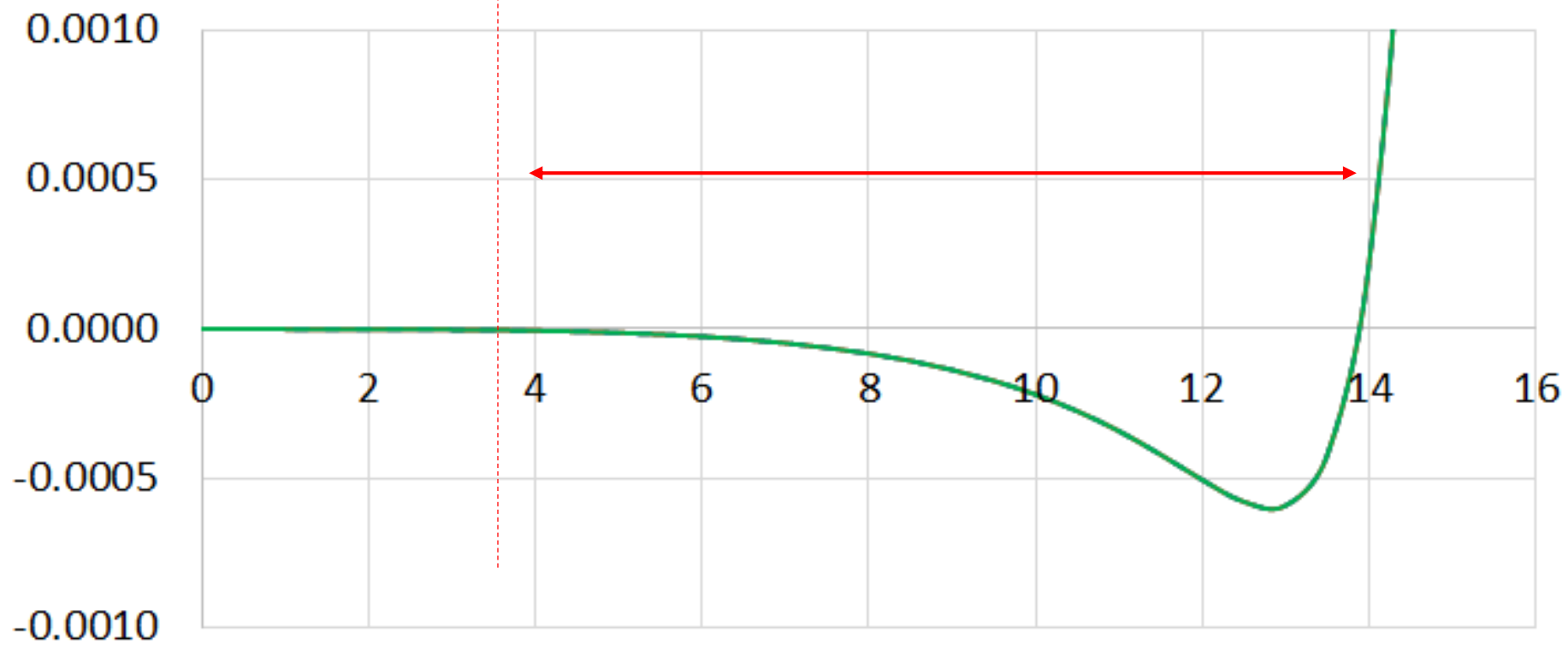
CLS 2.0 Reverse Bend with 4.1 mm offset



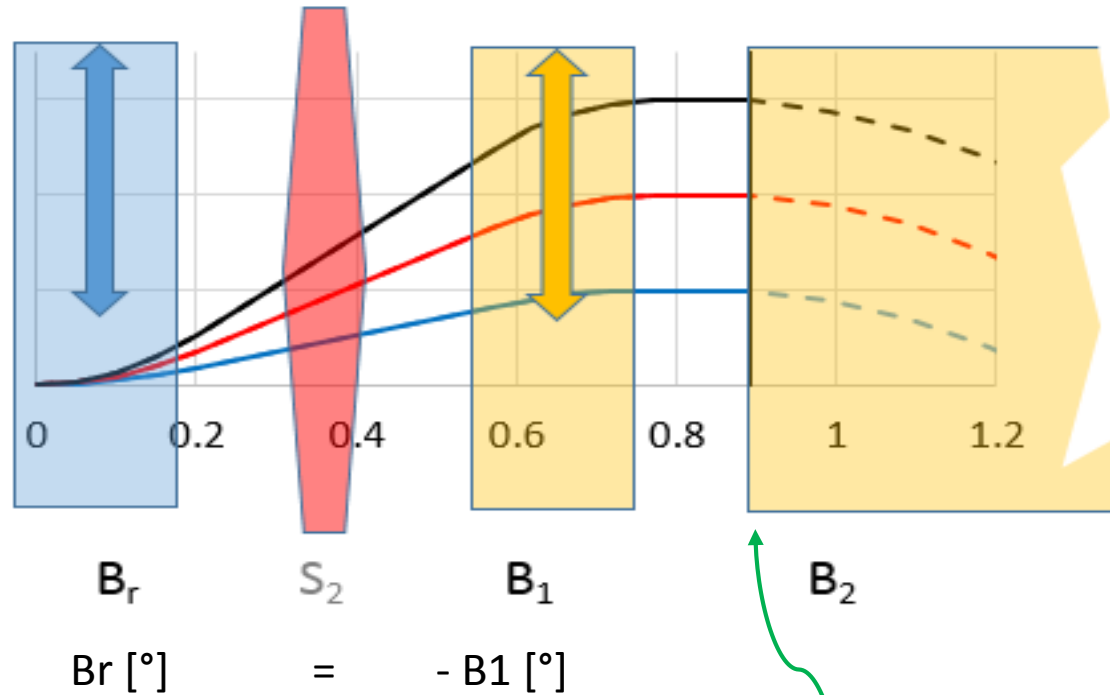
Beam axis

GFR is reduced by 3.6 mm (on one side)

Good Field Region: $\Delta B(X)/(B'X)$ vs $X[\text{mm}]$



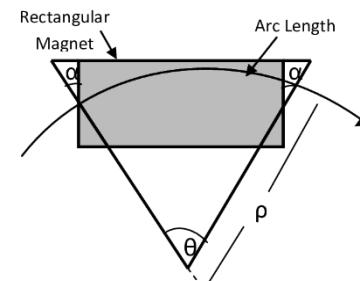
Different offsets for different optics



Relaxed optics for commissioning?

B_r [°]	J_x	α_c [e-5]	ϵ [pm]
-0.00	0.81	11.2	124
-0.05	1.30	9.7	68
-0.10	1.75	8.3	44
-0.15	2.16	6.8	32
-0.20	2.50	5.4	25
-0.25	2.78	3.9	22
-0.30	2.99	2.4	21

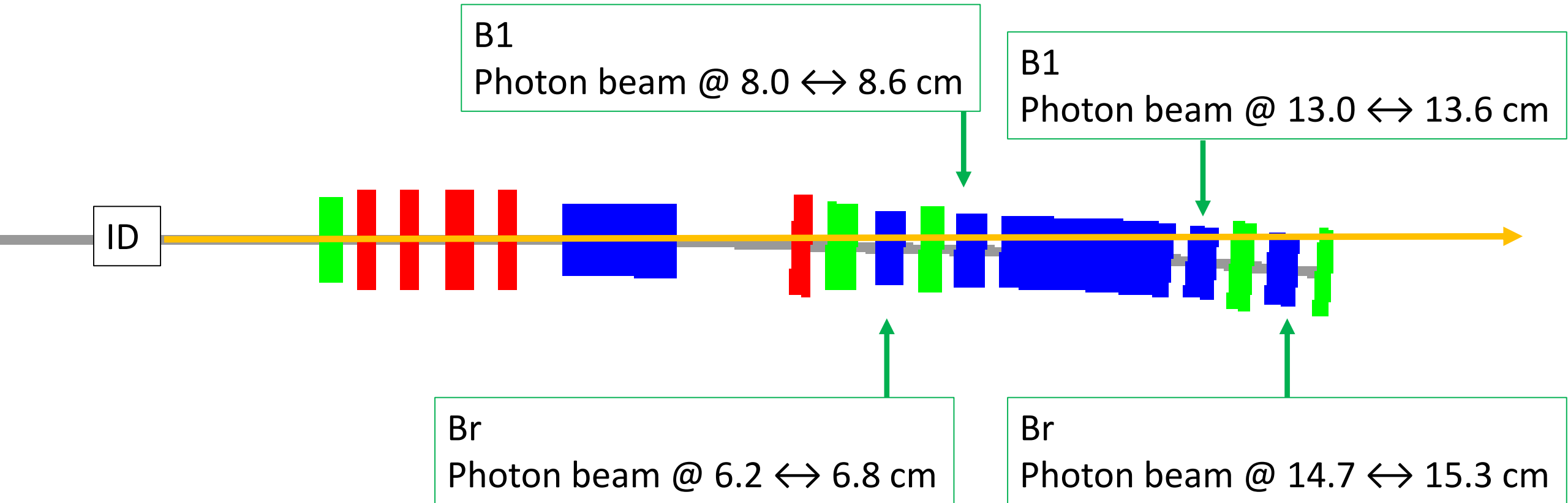
Pole face rotation optional



CLS 2.2 lattice:

.....
 {bend magnets}
 b2:bending, l=1.2, t = 2.712, k = 0.421,
 $t_1 = 1.356, t_2 = 1.356;$

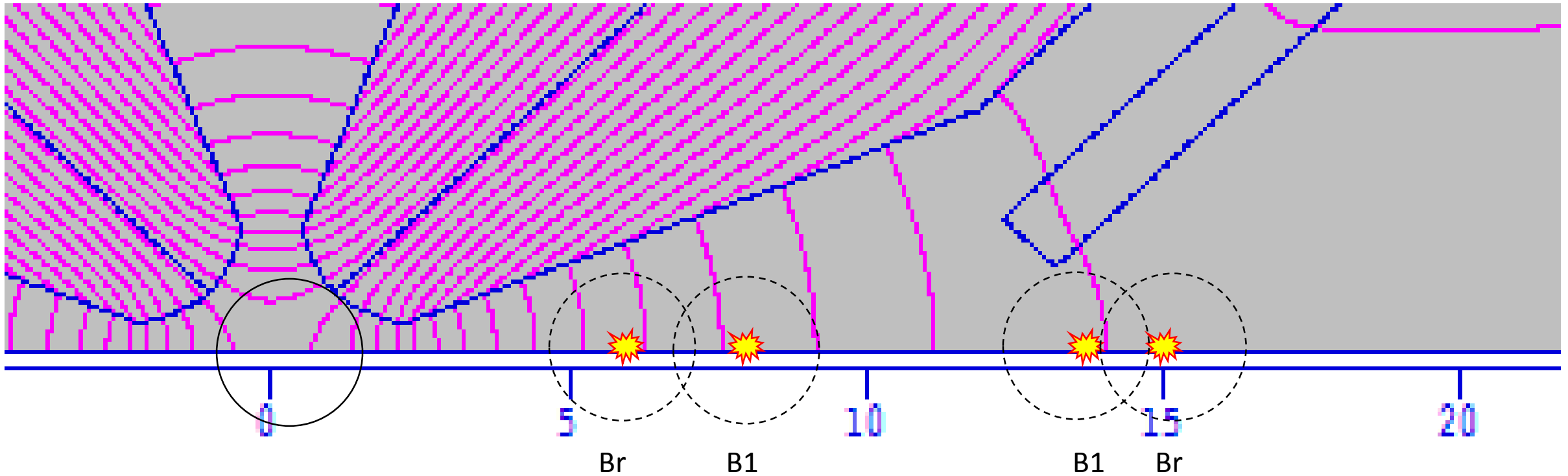
Getting the photon beam out



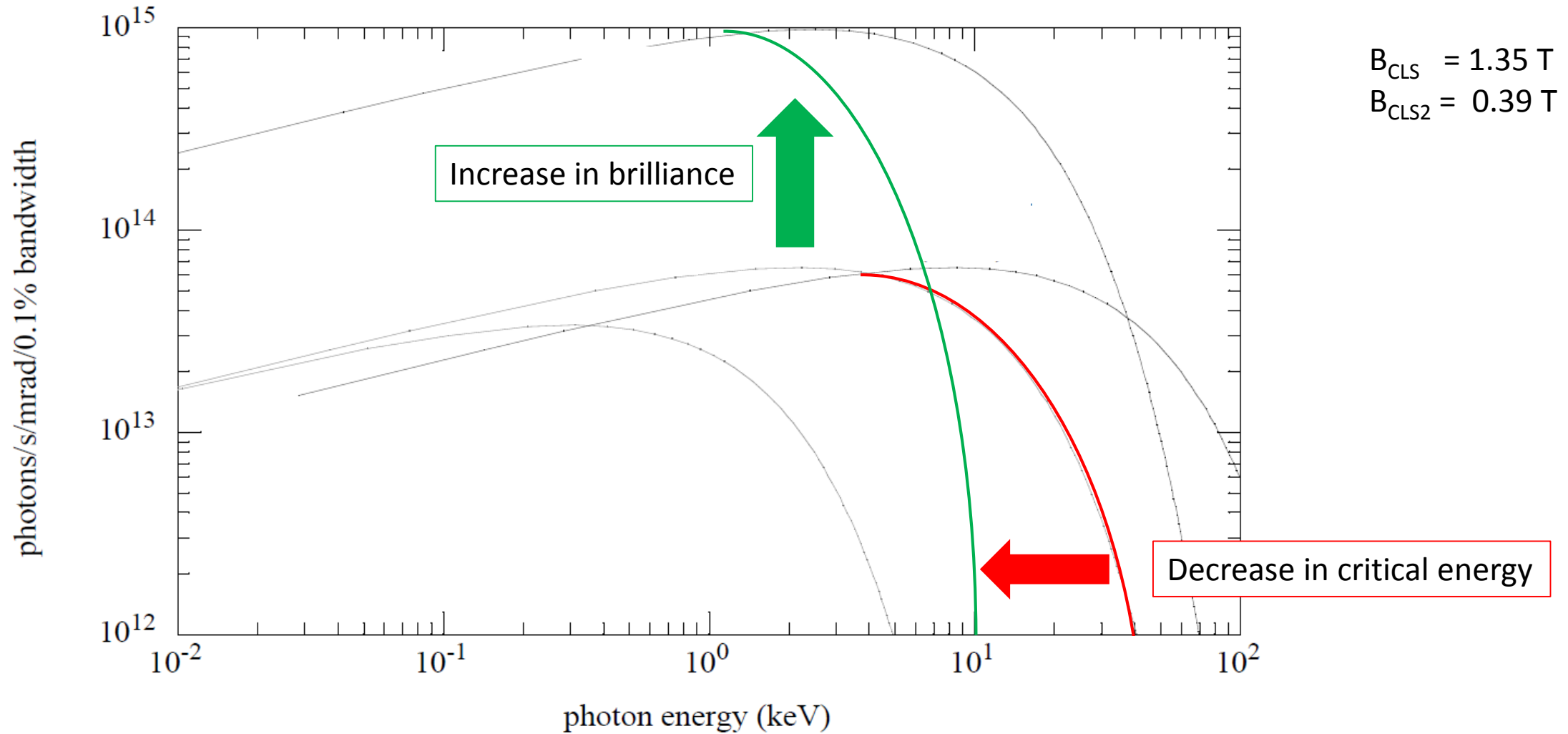
Using $\varnothing = 3.0$ cm quadrupole

BR and B1 – Offset quadrupoles

$$\begin{aligned}\text{Offset} &= B/B' = -0.1745 \text{ [T]}/48.5 \text{ T/m} \\ &= -0.0036 \text{ m} \\ &= -0.36 \text{ cm}\end{aligned}$$



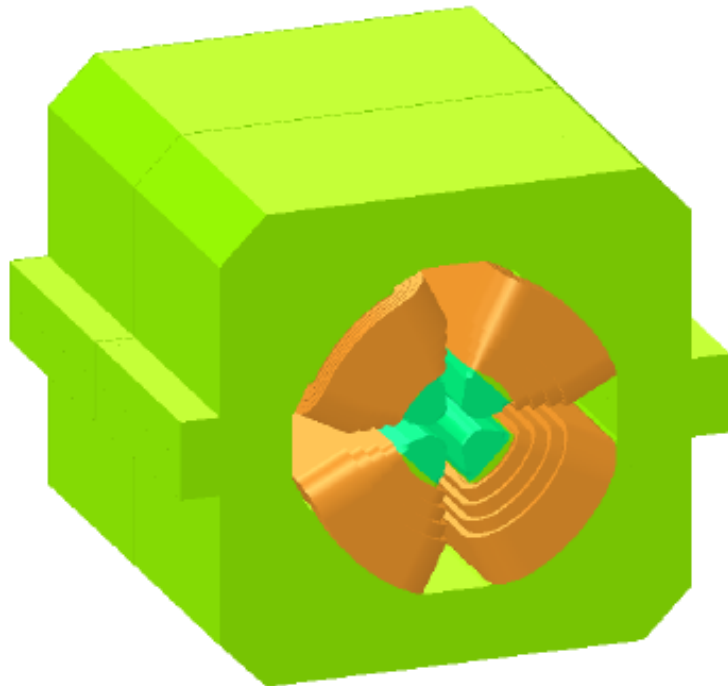
Beamlines from weak bend magnets with high brilliance



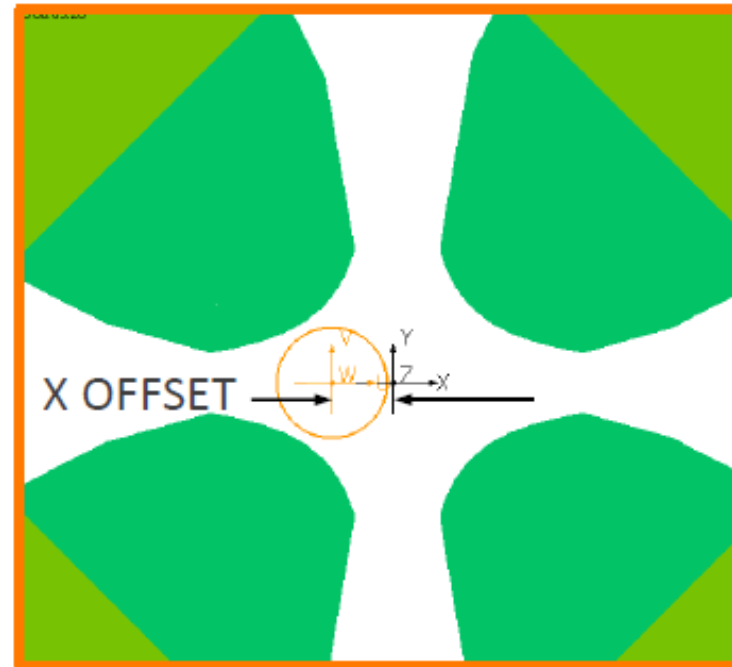
Larger Offsets (at other facilities)

M4 41pmV4
x_offset 11.663 mm

APS Upgrade: Magnets
Mark Jaski
April 12, 2017



The photon beam tube not considered yet

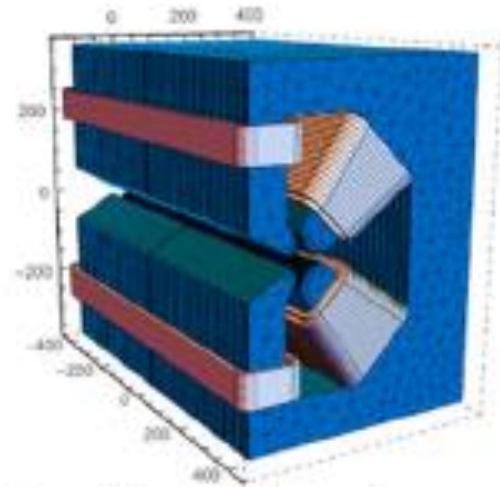


Offset

Quad Aperture $\varnothing = 41.4$
mm
 $B = -0.61$ T
 $B' = 51.5$ T/m
Offset = -11.7

Larger Offsets

Asymmetric designs

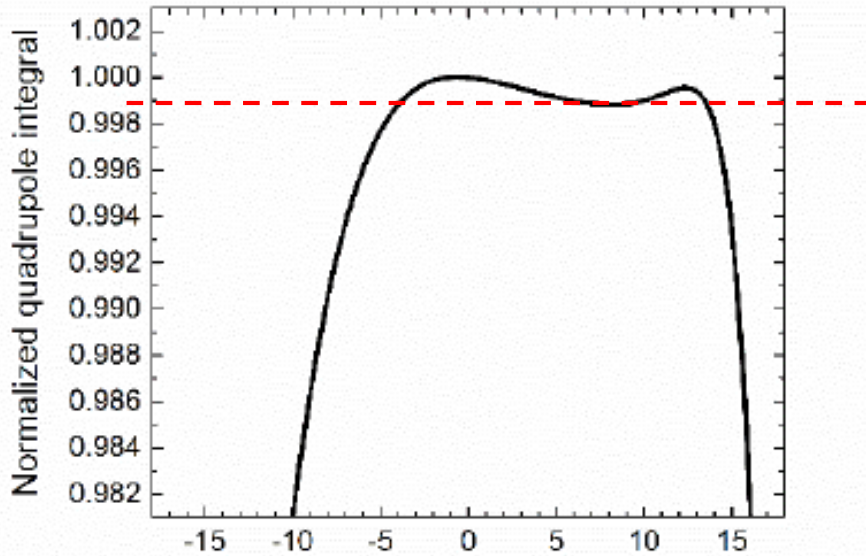


$B = .60 \text{ T}$

$B' = 27.1 \text{ T/m}$

22 mm offset

Combined function magnet



Siam Photon Source II
P. Sunwong, et al. IPAC 19

$B = .57 \text{ T}$

$B' = 36.8 \text{ T/m}$

15.5 mm offset

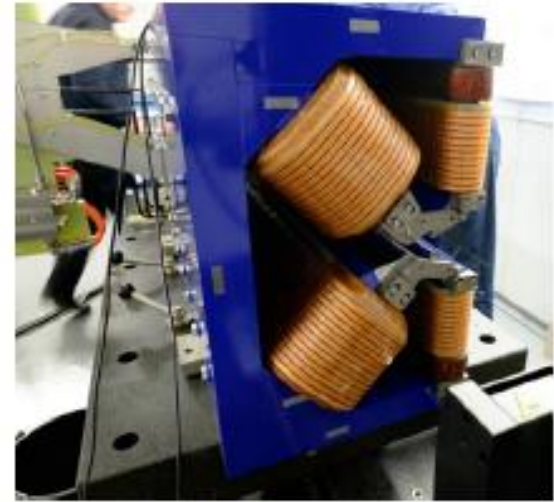
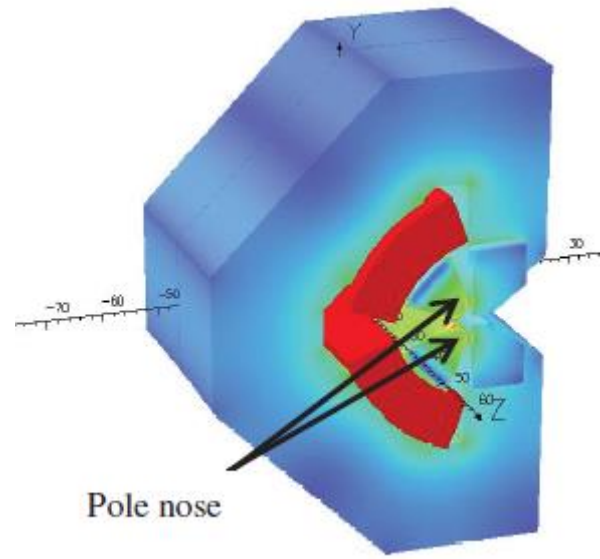


Table 2: Main Parameters of the DQs Magnets

Parameters	DQ1	DQ2
Field B [T]	0.57	0.39
Gradient G [T/m]	36.8	31.2
Length [mm]	1028	800
GFR [mm]	7	7
$\Delta G/G$	$<10^{-2}$	$<10^{-2}$

ESRF –EBS Magntes
C. Benabderrahmane, et al. IPAC 18



Pole nose

ALS
-16 mm offset

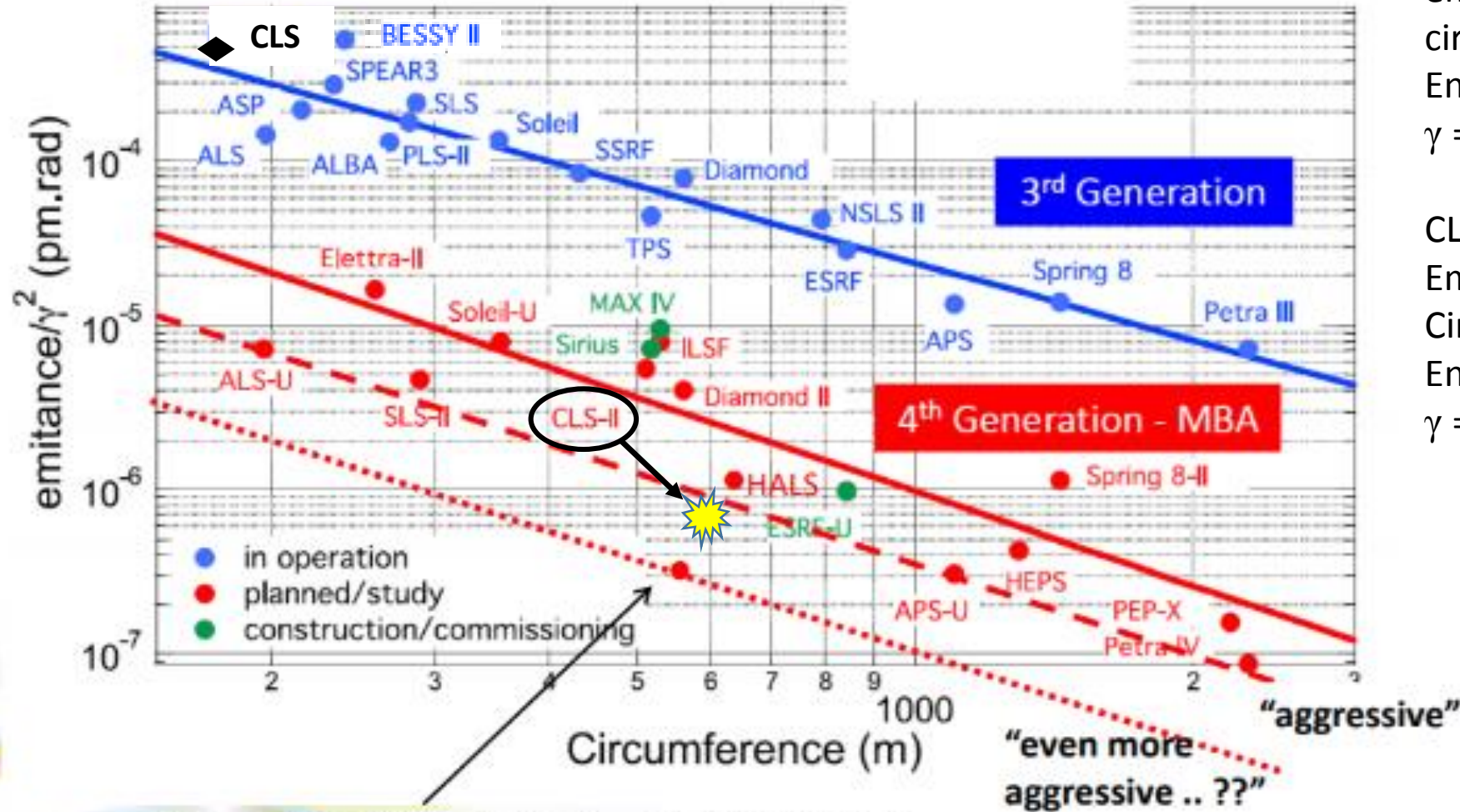
Preliminary designs for CLS 2 Magnets are in progress

- high gradient electromagnets are used
- “simple” designs are used
- no special steel is required

Ultralow Emittance is achieved: 25 pm-rad @ 3 GeV

(an aggressive optics design)

Trends in storage ring lattice design



CLS ◆
 emittance 18,000 pm-rad
 circumference 171 m
 Energy 2.9 GeV
 $\gamma = 5675$

CLS-II ✨
 Emittance 25 pm-rad
 Circumference 588 m
 Energy 3.0 GeV
 $\gamma = 5871$

10 pm at 3 GeV in 550m ? MAX-V 19BA?

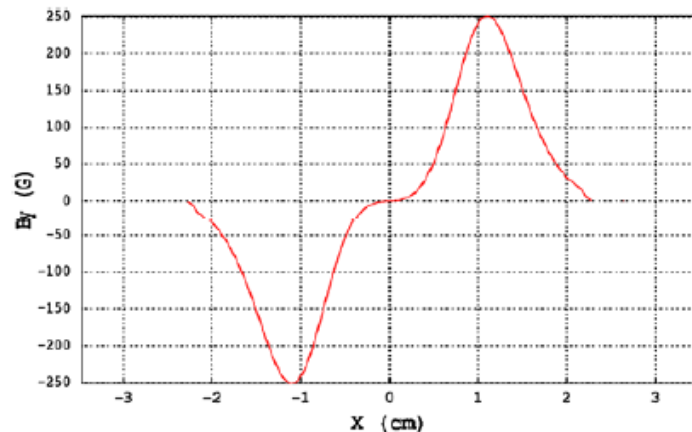
courtesy A. Nadji, Soleil

Off-axis injection with a Non-Linear Kicker

Model of a Non-Linear Kicker Magnet

The non-linear field distribution is achieved with a horizontal / vertical mirror symmetrical geometry of the four coils. These are in parallel with the circulating beam and preserve the 10 mm vertical aperture limit. The coils carry equal pulse currents into the same direction as marked with algebraic signs. Four pulse currents of 700 A are required for the specified B_y magnetic field strength.

The calculated pulse currents exceed technological capabilities of stripline pulsers. Thus, four low impedance coils were considered. The 2-dimensional static magnetic field calculations [5] were confirmed with a transient 3D-computation model (Fig. 1). Herein the magnetic field was excited with the longest possible (1.5 μ s), half-sine pulse current, which causes minimal field attenuation by induced eddy currents in the adjacent metallic surfaces.



Inside the magnet vacuum vessel, coils a and b as well as c and d are connected in parallel. Thus, the four lines are powered with symmetrical pulse currents (Fig. 3). The wires are embedded in ceramic base plates with a thin titanium (10 μ m) surface coating. Both structures are positioned by a stainless steel holding and maintain the undulator beam pipe aperture. Pulsed magnetic fields propagate through the ceramics and EMI is suppressed.

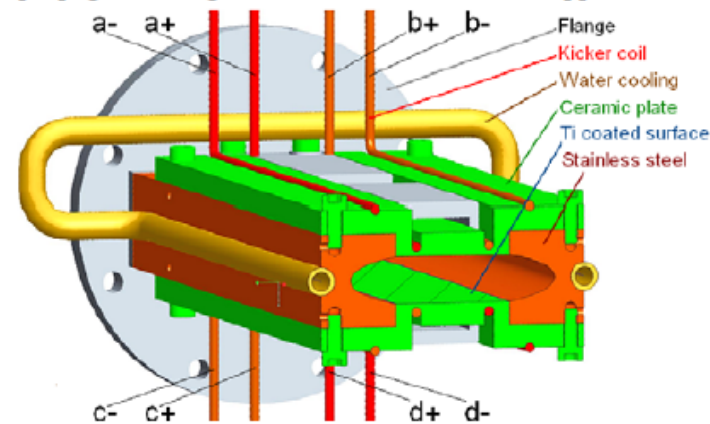
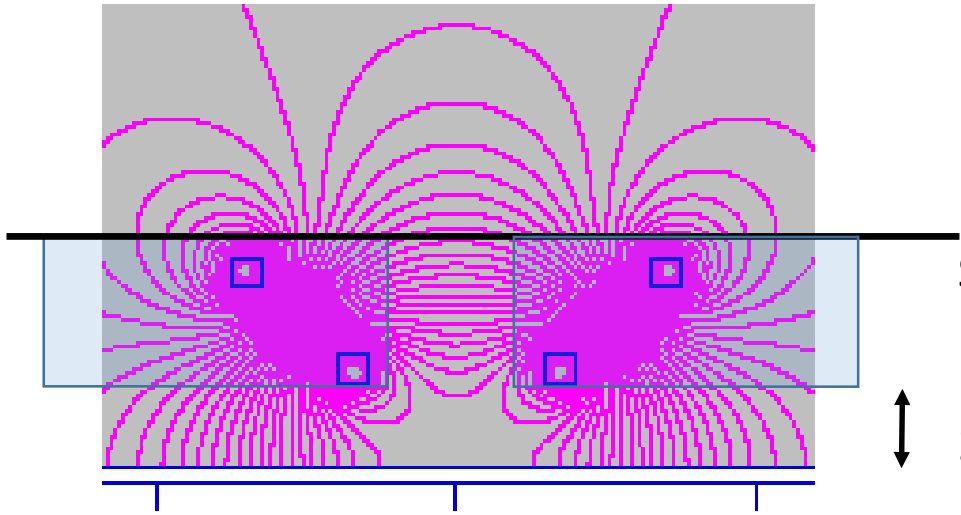


Figure 3: Sectional view of kicker magnet structure, second magnet design.

COMMISSIONING OF FIRST NL-KICKER

The first design of the NLK was installed in fall 2010, during a maintenance shutdown, in the second straight section after the injection point, next to an undulator.

.....at small amplitudes



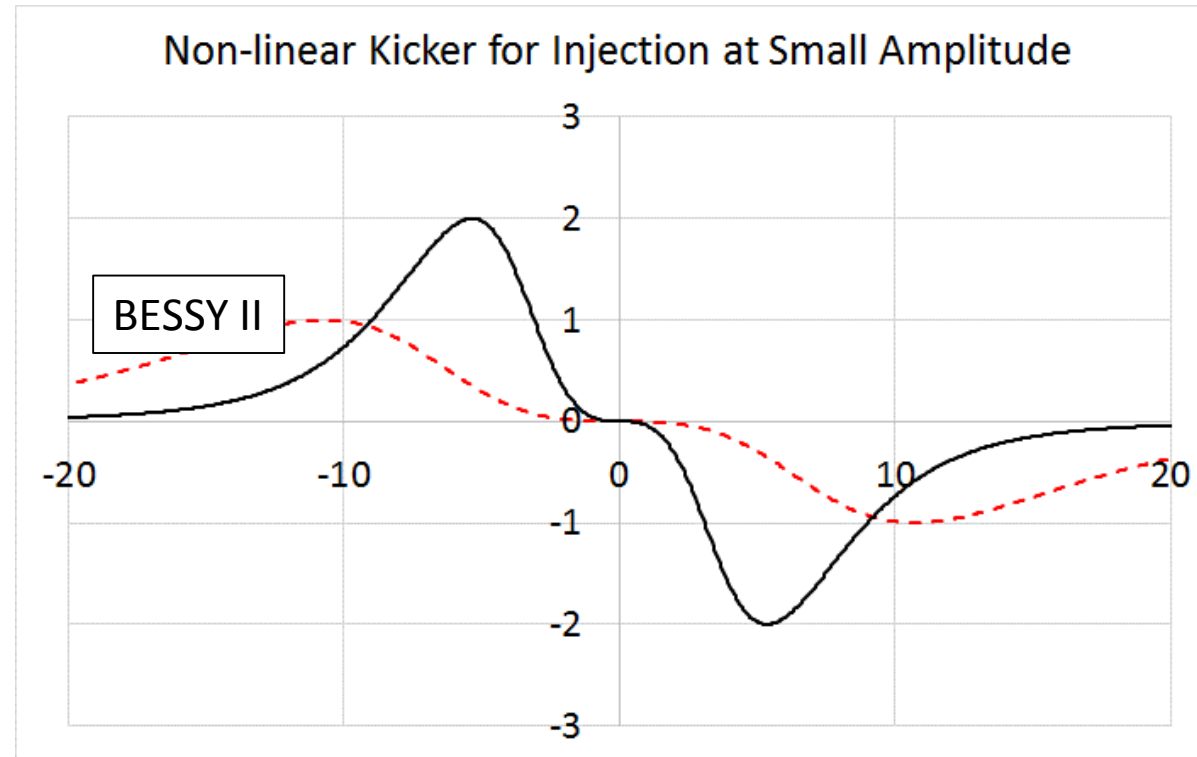
Support structure?

2.75 mm (similar to in vacuum ID)

Current strips at

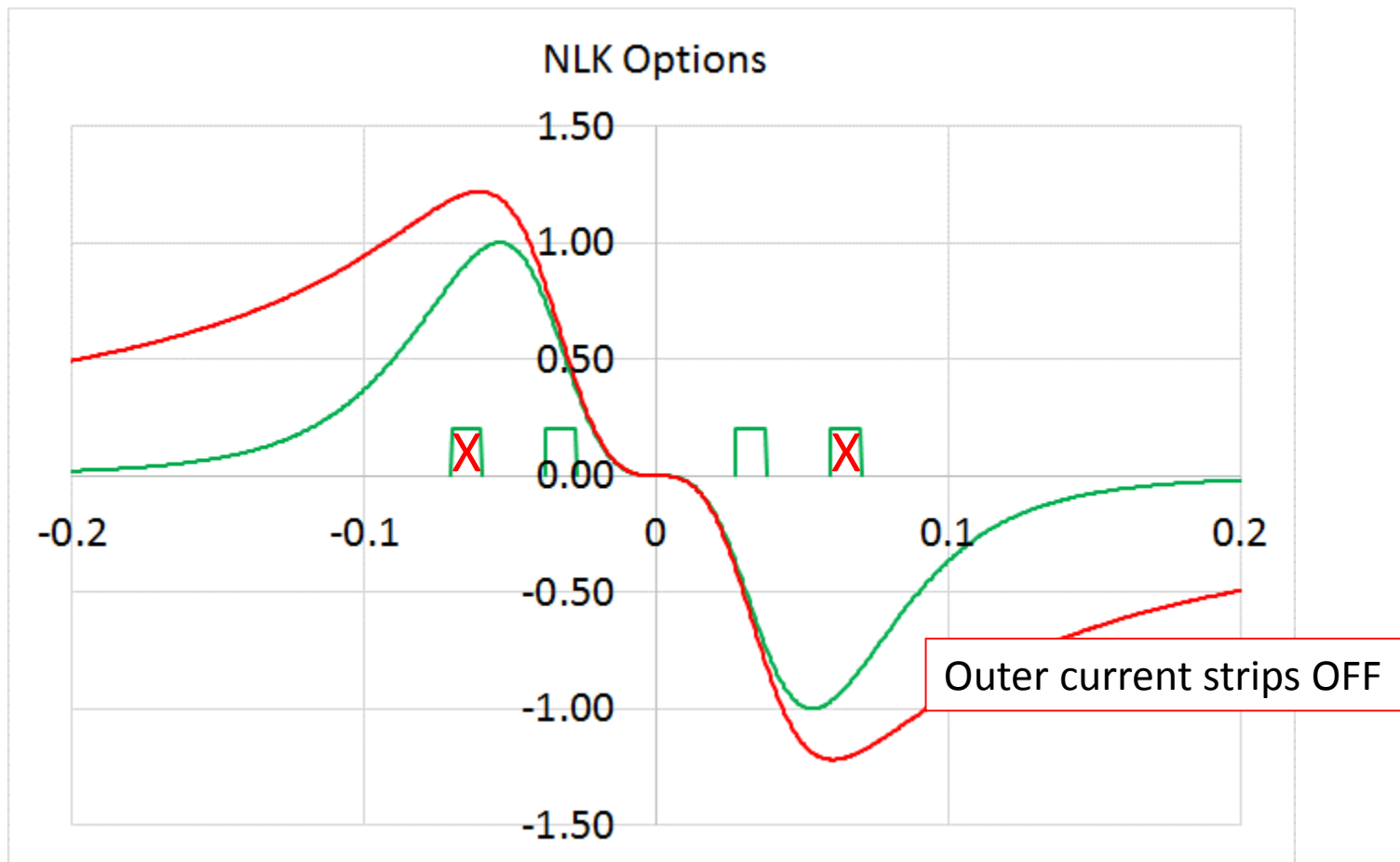
3.25 mm and 6.5 mm

In vacuum NLK?

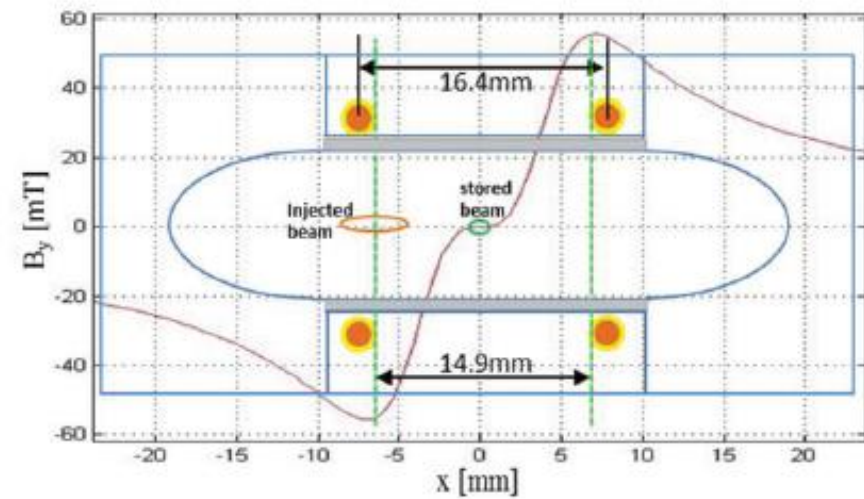


Relative strength
(same current)

double kick
at smaller
amplitude
(5.04 mm)



DIAMOND IPAC 2013



Electromagnets with High Gradients (for CLS 2)

L. Dallin

ALERT 2019 Workshop

July 12, 2019

Thank you for your attention



Compare
Sext +/- 19 cm
Quad +/- 32
Dipole +/- 18

