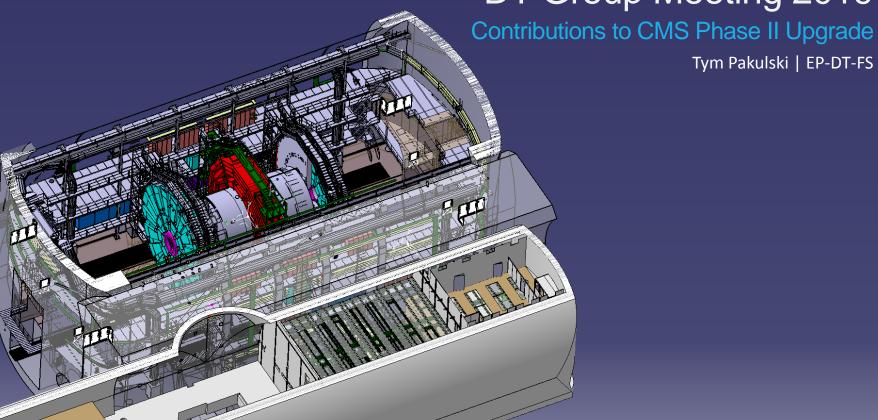
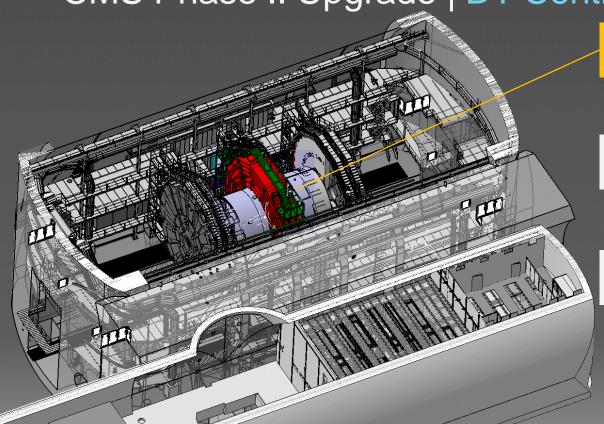


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Tym Pakulski | EP-DT-FS



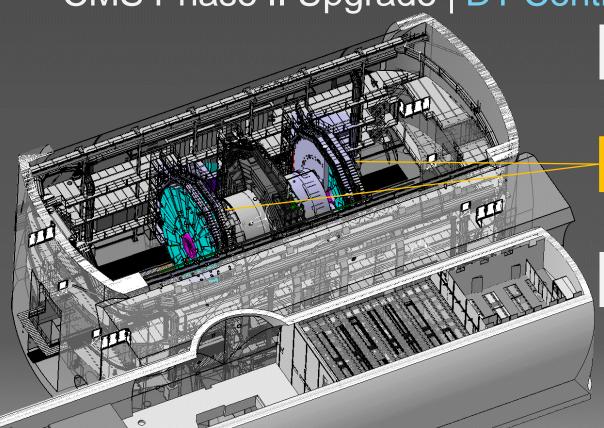


Tracker | 7.3 FTE 4.3 Staff, 3 fell + tech

Endcaps | 1.2 FTE 0.7 staff, 0.5 fell + tech

CO₂ Cooling | 5 FTE 1.3 staff, 3.7 fell + tech



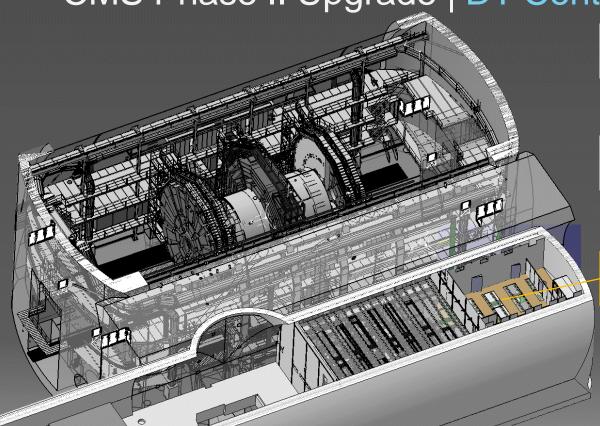


Tracker | 7.3 FTE 4.3 Staff, 3 fell + tech

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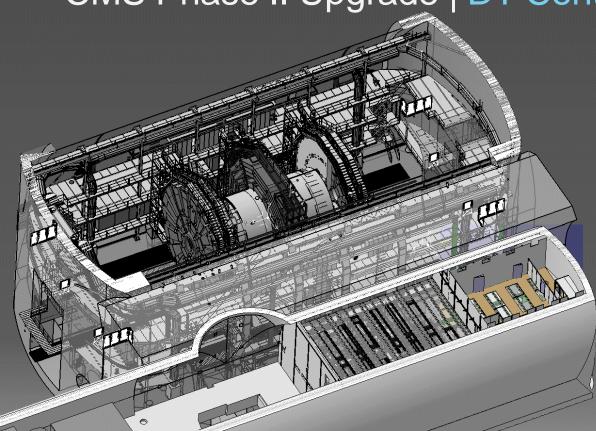
Tracker | 7.3 FTE 4.3 Staff, 3 fell + tech

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12.06.2019 TYM PAKULSKI - EP/DT/FS 4





Tracker | 7.3 FTE 4.3 Staff, 3 fell + tech

Endcaps | 1.2 FTE 0.7 staff, 0.5 fell + tech

CO₂ Cooling | 5 FTE 1.3 staff, 3.7 fell + tech

TOTEM | 0.3 FTE 0.3 staff

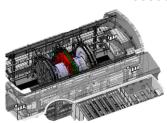


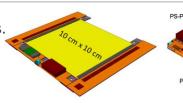
Tracker | Module Development

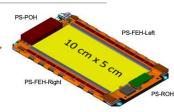
~15 000 detector modules needed. Assembly outside CERN at 10 institutes.

CERN (EP-DT, -ESE) contributes to module and hybrid design & QA. DT:

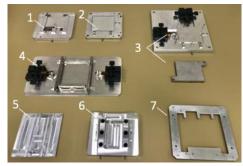
- Module 3D/2D design libraries (Catia & step files) for the full collaboration.
- Assembly and testing of proto modules
- Definition & qualification of assembly procedure
 - Design, prototyping of assembly methods and jigs
 - Definition of full assembly procedure
 - Qualification: thermal cycles and electrical functional tests
 - Documentation for institutes.
 - Procedure defined for 2S, to be repeated for PS







2S (strip-strip) and PS (pixel strip) modules



- 1. PI positioning-holding jig
- Sensor backplane gluing plate
- Sensor gluing jig (including weight plate)
- 4. Readout and service hybrids gluing jig
 - Glue transfer plate for long and stump bridges
- 6. Wire-bonding jig
- Module carrier

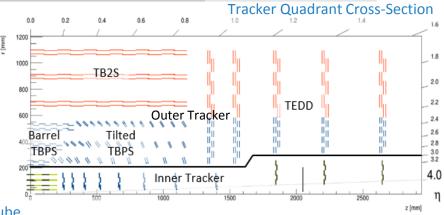




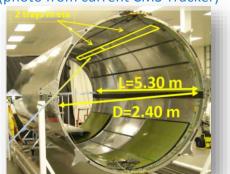
Tracker | Mechanics and Integration

Coordination of mechanical design, definition of sub-detector envelopes, services routing, etc.

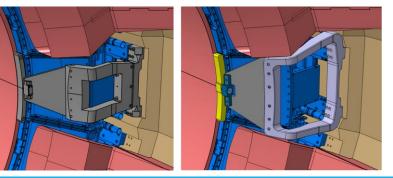
 2018-2019: Adapting the Tracker layout and supports to match with a new Barrel Timing Layer detector.

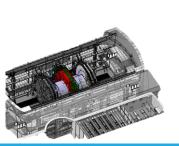


BTL trays inside Support Tube (photo from current CMS Tracker)



Tracker Support Bracket design







Tracker | Tilted TBPS Development

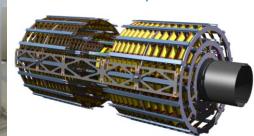
Tracker Barrel with PS modules | DT role:

- Design and manufacture of the tilted TBPS structures, cooling and integration.
 - Module production by INFN (Italy).
 - Barrel TBPS made by Fermilab (US).
- 2018-2019:
 - Integration and services mockups
 - First final-type proto ring, getting ready *now*

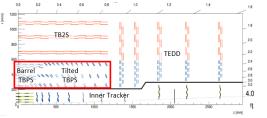
Services Mock-up











Tilted ring



Tracker | TB2S Development

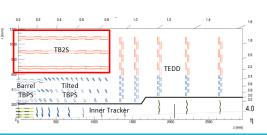
Tracker Barrel with 2S Modules | DT role uses CMS TOB heritage:

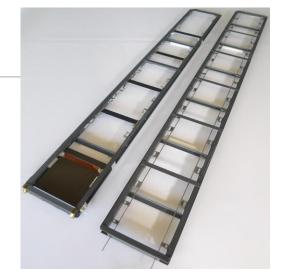
Contribute to the TB2S design and transmit know-how to collaborating institutes in charge of the production:

- National Center for Physics, Islamabad (PK): TB2S Ladders
- CNRS Strasbourg (FR): TB2S Wheel

2018-2019:

- First TB2S prototype made in PK. Now being measured at DT.
 - Geometry verification
 - Thermal performance planned in collaboration with EP-CMX





Old TOB (left) and new TB2S ladders

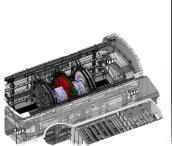


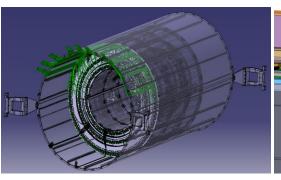


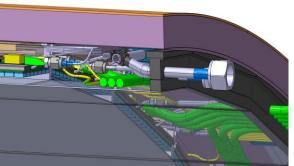
Tracker | On-Detector Cooling & Services

- Design
- Mock-ups and validation
- Envelope studies
- Collaboration with cooling team for services dimensioning
- Development and validation of new joining techniques for difficult integration constrains – See Indico 812623

Outer tracker and BTL services design study







Cu-Be Test sample



Joining techniques studies





Endcap | CE Module Development

HGCal Sensor Testing

Collaboration with LCD group to select HGCAL sensors

- Electrical characterization
 - Various sensor types: silicon bulk material, cell barriers, geometries, thicknesses
 - Development of testing systems:
 - · 2D multiplexing grid and probe card
 - · Read-out electronics probe card
- Performance measurement w/ test beams: DESY & CERN
 - Energy, position and time resolution
- Consulting for HGCal colleagues on sensor procurement
- Next activity: characterization of irradiated sensors
 - Sensors must be tested without annealing:
 - · Transported cold from Slovenia
 - Purchase custom probe station: -30°C HV plate, light-tight, dry enclosure
 - Plans to combine with custom testing solutions

HGCal Sensor Prototype Beam Test



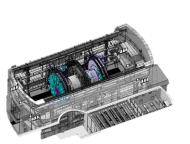


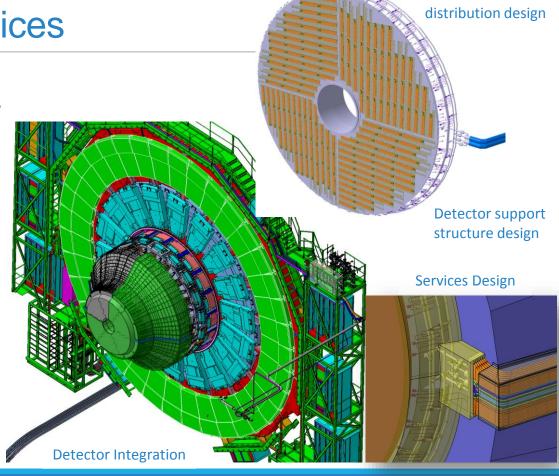




Endcap | ETL Services

- Services definition and routing
- Mechanical integration procedures
- Definition of interfaces
 - ETL envelope
 - TK/ETL interfaces i.e. TK bracket
- Soon: validation mock-ups
 - Detector rim, services feed-through
 - Cooling performance wedge mock-up





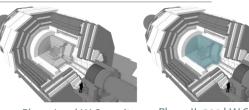
Coolant



CO₂ Cooling | Scaling Up

Scaling up for CMS & ATLAS. See V. Bhanot presentation

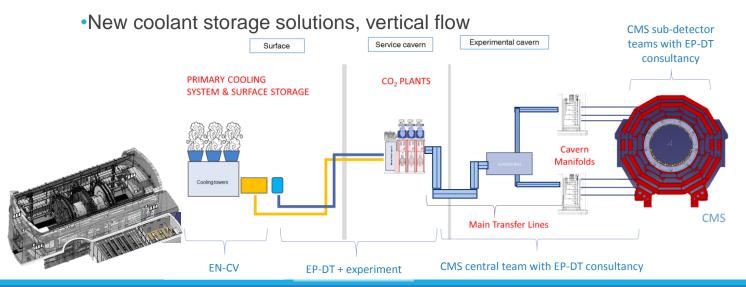
- •>500 kW total CO₂ cooling capacity. kg/s-class pumps
- 150 transfer lines supplying more than 500 evaporator loops
- •8 plants cooling TK, BTL, ETL, CE. Commercialized production.



Phase I: 15 kW Capacity

Phase II: 500 kW Capacity

3-head pump for Baby-DEMO prototype



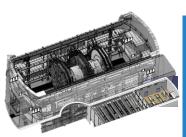




CO₂ Cooling | Integration Studies

USC55 Control Room Study

- EP-DT takes first integration studies:
 - To optimize system performance
 - Within general integration constraints
 - In collaboration with CMS E&IO
- Results used for:
 - Cooling plant design (control room)
 - Transfer line sizing route length
 - Input for CMS Integration Office
- CMS E&IO produce detailed proposal

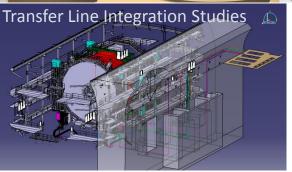


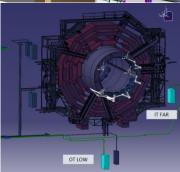
Workflow has addressed:

- Main transfer lines
- USC55 control room

Next: Detector Transfer Lines









CO₂ Cooling | Performance Calculations

Accumulator

(Boundary conditions)

2PACL detector temperature determined by:

Accumulator T_{sat} – limited by technology

•2-phase pressure drops along complete return path

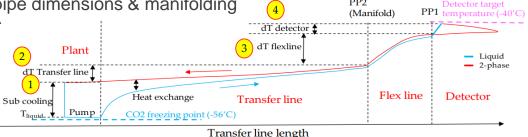
Transfer Lines

On-detector distribution

•DT produces simulations of return dP to evaluate coolant distribution designs

Transfer line routings and cross sections

· On-detector pipe dimensions & manifolding



Inlet manifold level 1

Schematic of multi-line simulation model

Inlet manifolds

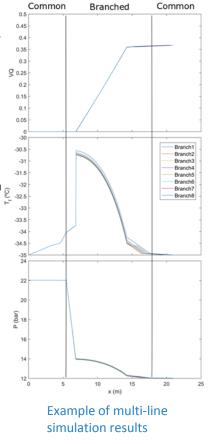
level 2

Outlet manifolds

level 2

dT Budget produced example

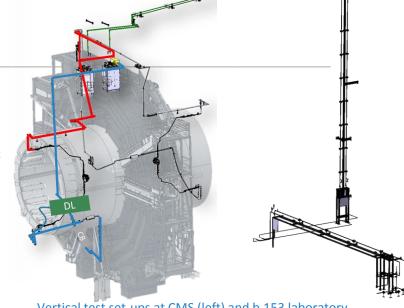
Design pint



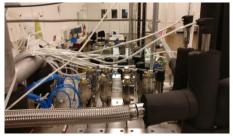


CO₂ Cooling | R&D

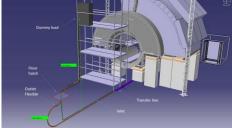
- Vertical flow testing | See V. Bhanot presentation
 - Most significant open question in TL dimensioning
 - 2 set-ups to test vertical flow dPs
 - 1 laboratory set-up enabling optical characterization of flow regimes
 - 1 test set-up at P5 to study 2-phase vertical flows with real detector transfer lines
- Flexibles testing in collaboration with HGCAL
 - To characterize 2-phase dP
 - In collaboration with EP-CMX (HGCAL)
 - Promising first results horizontal, T_{sat} >-25°C
 - Testing to continue at Baby-DEMO:
 - -40°C
 - Vertical orientation to replicate path in CMS



Vertical test set-ups at CMS (left) and b.153 laboratory



First flex test set-up TIF



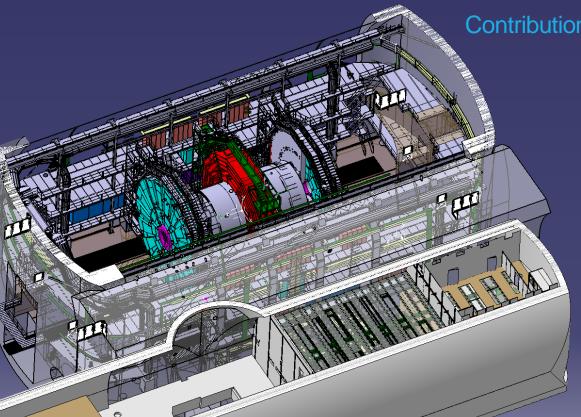
Planned flex test set-up Baby-DEMO



DT Group Meeting 2019

Contributions to CMS Phase II Upgrade

Tym Pakulski | EP-DT-FS



Thanks to all who contributed to the presentation

R. Carlos Puente P. Lopez

K. Cichy A. Onnela

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N. Koss N. Smiljkovic

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