

Handling of installation discrepancies

M. Modena, M. Mendes for WP15 Team:

77th HL-LHC TCC Meeting, 6 June 2019: "Handling of installation discrepancies", M. Modena

Context

- For previous LHC Installations (1st and LS1), we found missing a <u>follow-up of</u> <u>the equipment "real configuration" details (*i.e. "as Installed"*) respect to what planned in the official installation documents (*TS, ECR, etc.*)</u>
- Normally minor differences or discrepancies respect to nominal installation could concern aspects or ancillary equipment or services and for this reason (and due to the few available time of installation teams) they are usually not reported back to Projects, Integration teams and ICL.
- For LS2 (and for LS3) we are proposing to track the eventual "differences & discrepancies" in <u>a more structured way</u>.
- In order to not load the WPs and the Installation Teams of extra work, we propose to take care of this aspect in the following way:



Procedure

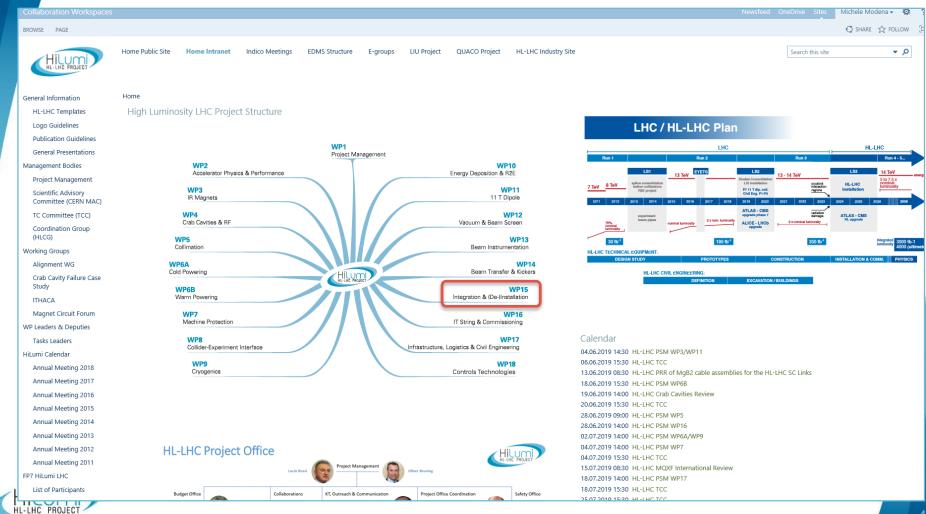
In case there is any deviation from what was foreseen in the IRIAs

(IRIA stay for "Integration Report for Installation Approval", documents prepared by HL-WP15. These documents are the backbone of the ECR as concerning Integration study and feasibility. Up to now we have released 8 of them covering installation of: TANB, TCLD, 11T, TDIS, TCLIA, CC@IP2, BGC, Collimators@IP7)

- we ask to send an email to HI-LUMI-LHC-WP15-LS2_INSTALLATION_DEVIATION@cern.ch, providing the following information:
- System and location: (e.g.: TANB P8 Left)
- EDMS number of reference LHC ECR
- EDMS number of Reference IRIA
- <u>Description of the problem</u>: (e.g.: conflict with an existing electrical box that had to be further displaced respect to what foreseen in the IRIA)
- Involved parties: (e.g: EN-EL for electrical boxes, EN-HE for transport activities, other CERN groups)
- <u>Status:</u> (e.g: problem solved / waiting for feedback)
- Cost and schedule impact: (if known)

Status of highlighted and treated deviations will be available and visible at:





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Home	High Luminosity LHC Project Intranet > HiLumi LHC Work Package 15 - Integration & (De-)Installation							
WP15 EDMS	WP15: Integration & (De-) Installation	Calenda	r					
Weekly meetings	WP15 is divided in the following sub-work packages:	(())	lune 2019					
SMRs	15.1 Integration			WEDNESD		FRIDAV SAT	URDAY SUNDAY	
IRIA as Built HL-LHC Vertical Cores CATIA Models	 15.2 Installation 15.3 De-installation 15.4 Survey 	27		29	30	31 1 10:30 - 12 HL-LHC II	2	
1st LS3 Cabling Analysis Rack Requirement Form	You can read here the full WP15 mandate	3	4	5	6	7 8 10:30 - 12	9	
Machine Layout Shared documents	Weekly meetings					HL-LHC II		
Spare Policy	\oplus new item or edit this list	10	11	12	13	14 15	16	
WP15 Mailing Lists	Current View ··· Find an item p					10:30 - 12 HL-LHC II		
WP15.4 Survey	✓ Date Topic Number Indico							
WP15 Document Approval Recent	07/06/2019 Advancement on DFX/S.Link integration. (Closed meeting at 10.00) I30 I30 Discussion of D2 beam inter distance and BPM integration. <i>R. Tavares</i>	17	18	19	20	21 22 10:30 - 12 HL-LHC II	23	
HL-LHC Cores - Library of Documents	 Possible implication of changing direction of Q4. R. de Maria, H. Prin, S. Claudet, P. Fessia 	24	25		27	20	20	
HL-LHC Cores - List of Actions	14/06/2019 131 • Advancement on DFX/S.Link integration. (Closed meeting at 10.00)	24	25	26	27	28 29 10:30 - 12 HL-LHC II	30	
EDIT LINKS	Conclusions on cabling exercise.							
Site Contents	21/06/2019 • Advancement on DFX/S.Link integration. (Closed meeting at 10.00)	Links						
	 Integration of BGC 2nd phase design. J. Oliveira 	URL			Notes			
	Possible extension of the rail in inner triplet areas. J.L. Grenard					ntegration Indico page for the WP15 DMS page for WP15		
	28/06/2019 • Advancement on DFX/S.Link integration. (Closed meeting at 10.00)	WP15 EDM Site I.C.L. El Intégration	N-MEF-INT		CL page ielect "LS3" WARNING: under development DMS document with the underground negration list			
	05/07/2019	Layout data	abase	S				
	Advancement on DFX/S.Link integration. (Closed meeting at 10.00) TAXS and Q1 layout, integration and services. (July) <i>F. Sanchez</i>	Undergrou	nd integratio					
	12/07/2019	WP7 Circuits table				Excel table with the latest version of the circuits		

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	HILUM PROJEC	WP15 EDMS - System and location (e.g.: TANB P8 Left) - LHC ECR EDMS number - IRIA EDMS number - IRIA EDMS number - IRIA EDMS number - IRIA EDMS number - Involved parties (e.g.: EN+EL for electrical box that had to be further displaced than what was foreseen in the IRIA) - Escription of the problem (e.g.: conflict with an existing electrical box that had to be further displaced than what was foreseen in the IRIA) - Involved parties (e.g.: EN+EL for electrical boxes, EN+HE for transport activities, other CERN groups) - Status (e.g.: problem soved / waiting for feedback) - Cost and schedule impact (if known) - Cost and													Search thi	is site ▼ P			
	Home WP15 EDMS Weekly meetings SMRs IRIA as Built HL-LHC Vertical Core: CATIA Models 1st LS3 Cabling Analy																		
		Rack Requirement Form																	
	Machine Layout	· ·	v #1	ID Sy	stem	Location	Importance	Description	LHC ECR EDMS	HL-IRIA EDMS	Date	Involved Parties	Status	Cost and Schedule Impact	References	Comments			
	Shared documents	/		1 B	GC	UL44	Minor	Need to move EN-HE Panel in UL44	2025553	1959700	23/01/2019	EN-HE	ICL endorsed in discussion with EN-HE	Unknown	Email UL44				
	Spare Policy WP15 Mailing Lists WP15.4 Survey WP15 Document App	roval		2 B(GC	LHC tunnel LSS4 Left	Minor	Addition of bake-out equipment (mini-rack and 2 pumps), as requested by P. Prieto of TE-VSC	2025553	1959700	25/04/2019	TE-VSC; EN- EL	To be added to the ECR	Unknown	BGC Bake-out	Equipment Codes: VPGFC ST0029295_01 VYCTP ST0081048_01			
	Recent HL-LHC Cores - L of Documents HL-LHC Cores - L			3 C	C	LHC tunnel DS 2 Left and 2 Right	Minor	Modification of insulation vacuum protection scheme (5 double spring loaded valves and 1 non-spring loaded).	1995583	1904996	01/02/2019	TE-VSC	New information already contained in the CC ECR (tables), 3D models and IRIA to be updated	Unknown	LHC-LE-EC-0005	Double spring loaded (ST1099940_01) Limited stay zone (ST1101145_01)			
	Actions							This implies limited stay zones at the level of the non-spring loaded valve.											
	Site Contents			4 TI	DIS	LHC tunnel LSS2 Left and LSS8 Right	Minor	New position for transformer boxes in P8 and P2, closer to the TDIS pumps. Request raised by P. Prieto of TE-VSC	1936580	1904983	17/04/2019	TE-VSC, EN- EL	IRIA and 3D models to be updated with final position	Unknown		Model of 3 VRJIA + support (ST1154132_01)			
				5 T/	ANB	LHC tunnel LSS8 Left	Medium	New position for electrical boxes on LSS8L, 2.5 meters towards the IP	1970117	1903915	10/05/2019	EN-EL	ICL to endorse; IRIA and 3D models to be updated with final position ; G.Girardot (EL) va demonter les coffrets et les reinstallera apres installation Supprot BPM, tourné de 90deg.	500 CHF	Presentation at HL-LHC Integration Meeting				
				6 TI	DIS	LHC tunnel LSS2 Left and LSS8 Right	Minor	3D model of BLM support (to be attached to the TDIS frame) has been provided	1936580	1904983	17/05/2019	BE-BI	IRIA and 3D models to be updated with the final position	Unknown		step file provided			
H	LAC LUCCI			7 TI	DIS	4R8, 4L8	Minor	For the new configuration of TDIS, the BLMED have to be displaced in	1936580	1904983	24/05/2019	BE-BI	IRIA, Layout DB and 3D models to be updated with the final position	Unknown	Email Christos Zamantas	To be added to the integration models			

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In conclusion

WP15 will collect and classify all comments received from the WPs, equipment owners etc. and follow their "status" (depending by the items, the proposed solution could require passing through some discussion/approval as with ICL or similar).

Where necessary, with all these information, <u>final IRIA versions "as Installed"</u> will be released at the end of the installation phase and this will keep memory of the real equipment installation configuration in the LHC.

<u>IT IS IMPORTANT</u> that GL, WPs, equipment owners, etc. <u>pass the message</u> to the installation teams to <u>report in the above mentioned way to WP15</u> on the "differences & discrepancies" handled !...

THANKS!



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