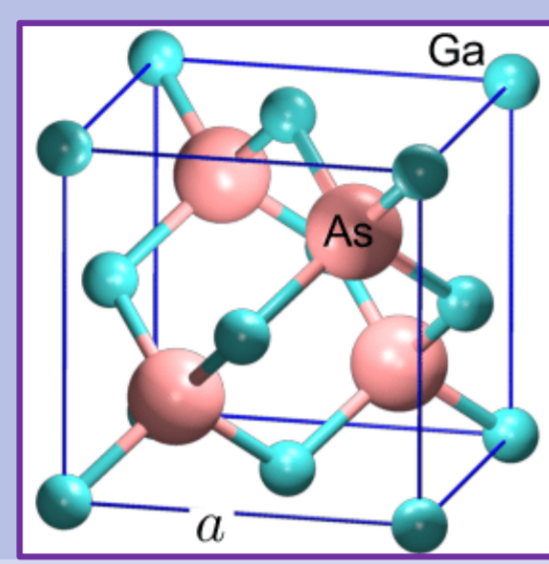
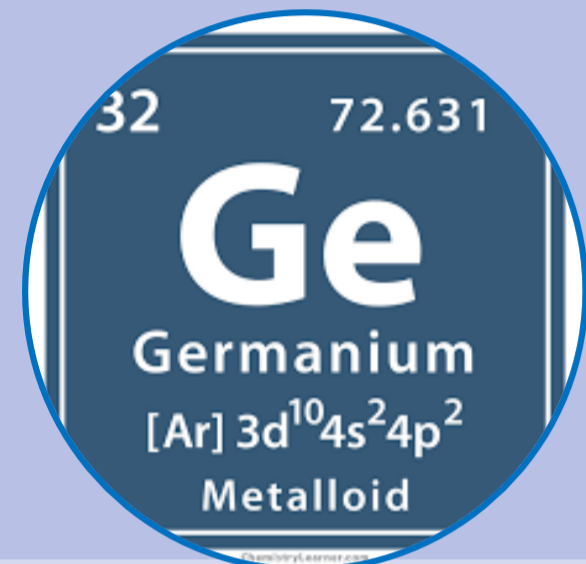
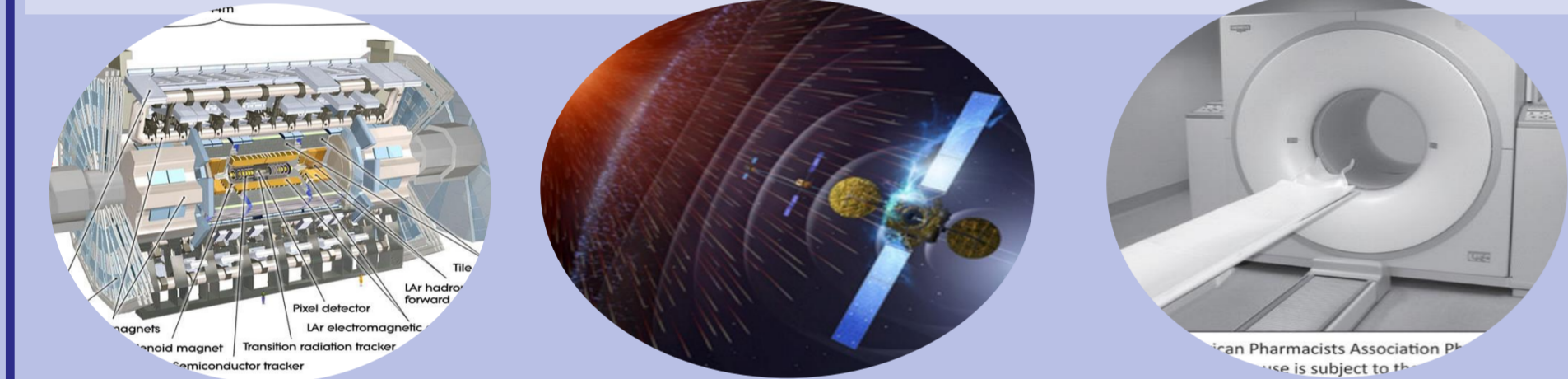


## INTRODUCTION

Si-based devices have gain more attention due to its reasonable band gap, low voltage operation, susceptibility to miniaturization, well-known technology, and excellent mechanical properties.

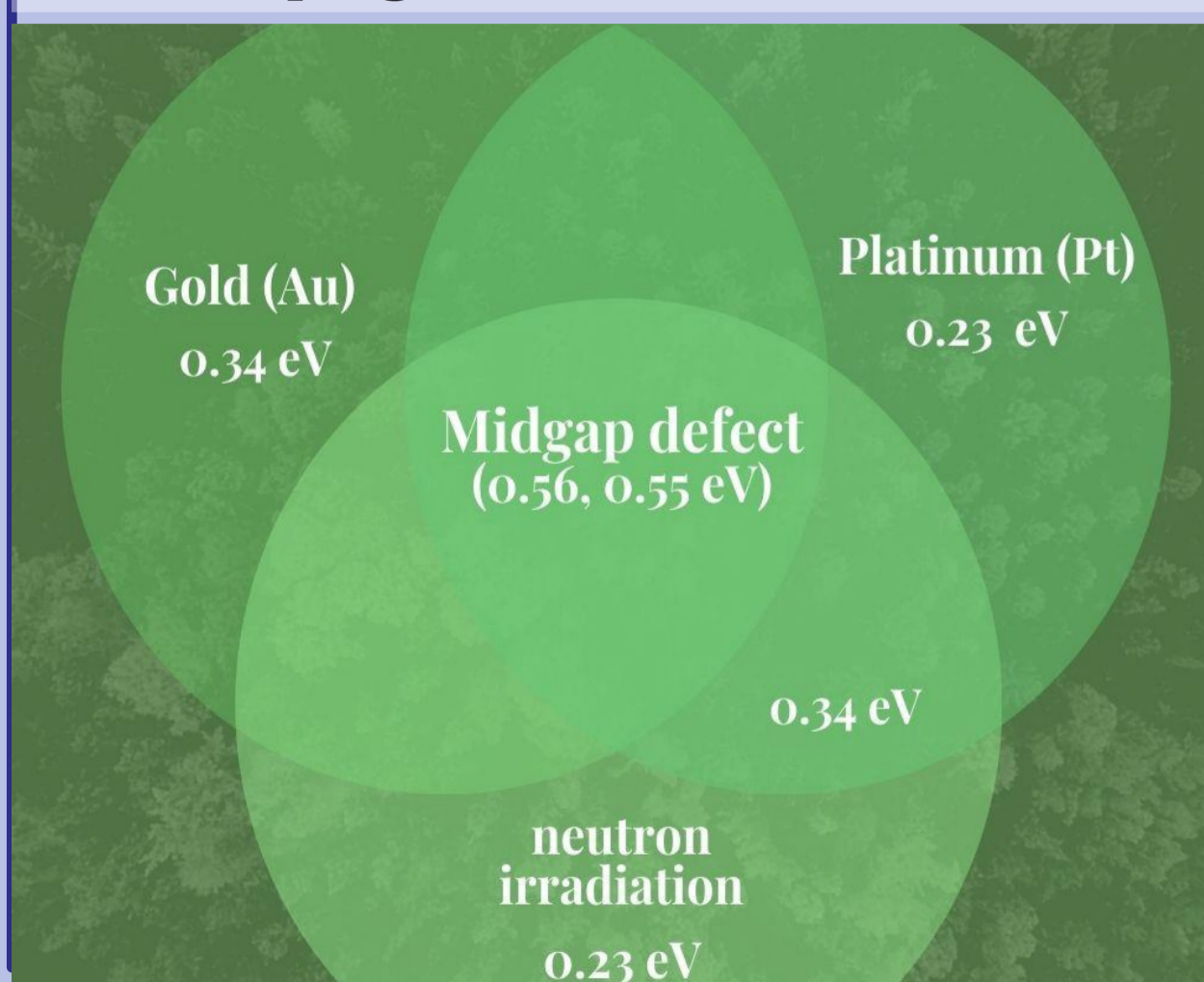


Si-based devices are used as detectors in scientific research such as high energy physics experiments astrophysics, and nuclear medicine.



**Major challenge: Radiation detectors get damaged when exposed to extreme radiations leading to instability during operation due to the defect levels created within the band gap of Si by incident radiation.**

Defect engineering can be achieved by either pre-irradiation or metal-doping.



### Challenges

- Au and Pt are very expensive for research
- High leakage current
- High full depletion voltage (FDV)

## AIM OF THE RESEARCH

The aim of this research is to determine the effects of Cd-doping on the electrical properties of Si-based devices in order to improve the radiation hardness of Si.

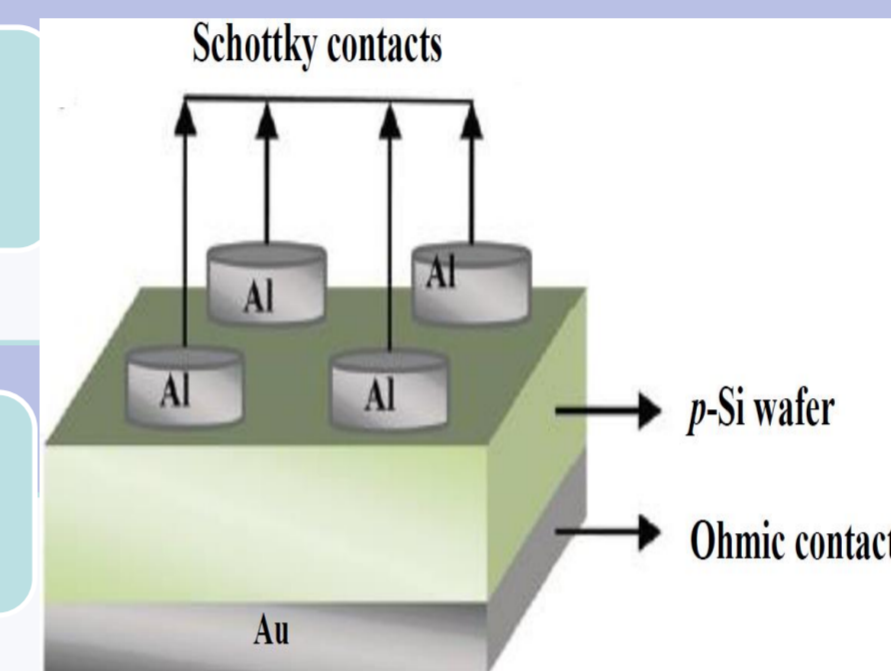
## EXPERIMENTAL PROCEDURE

### Cd-implantation

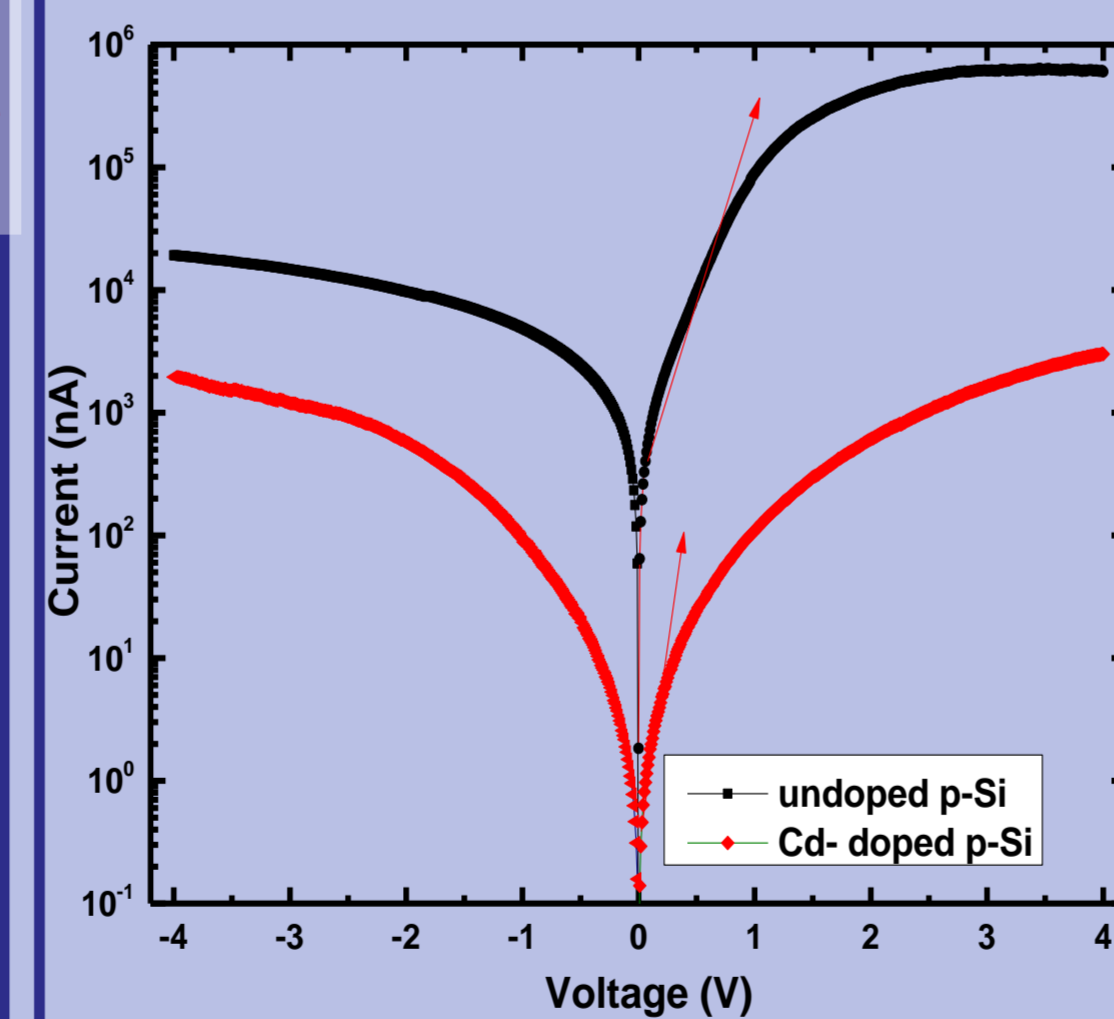
### Material Characterization

### Device Fabrication

### Device Characterization



## RESULTS AND DISCUSSION



Considering a thermionic emission theory, *I-V* characteristics of a diode with series resistance,  $R_s$  is given as

$$I = I_s \left[ \exp\left(\frac{eV - IR_s}{\eta kT}\right) \right] \quad (1)$$

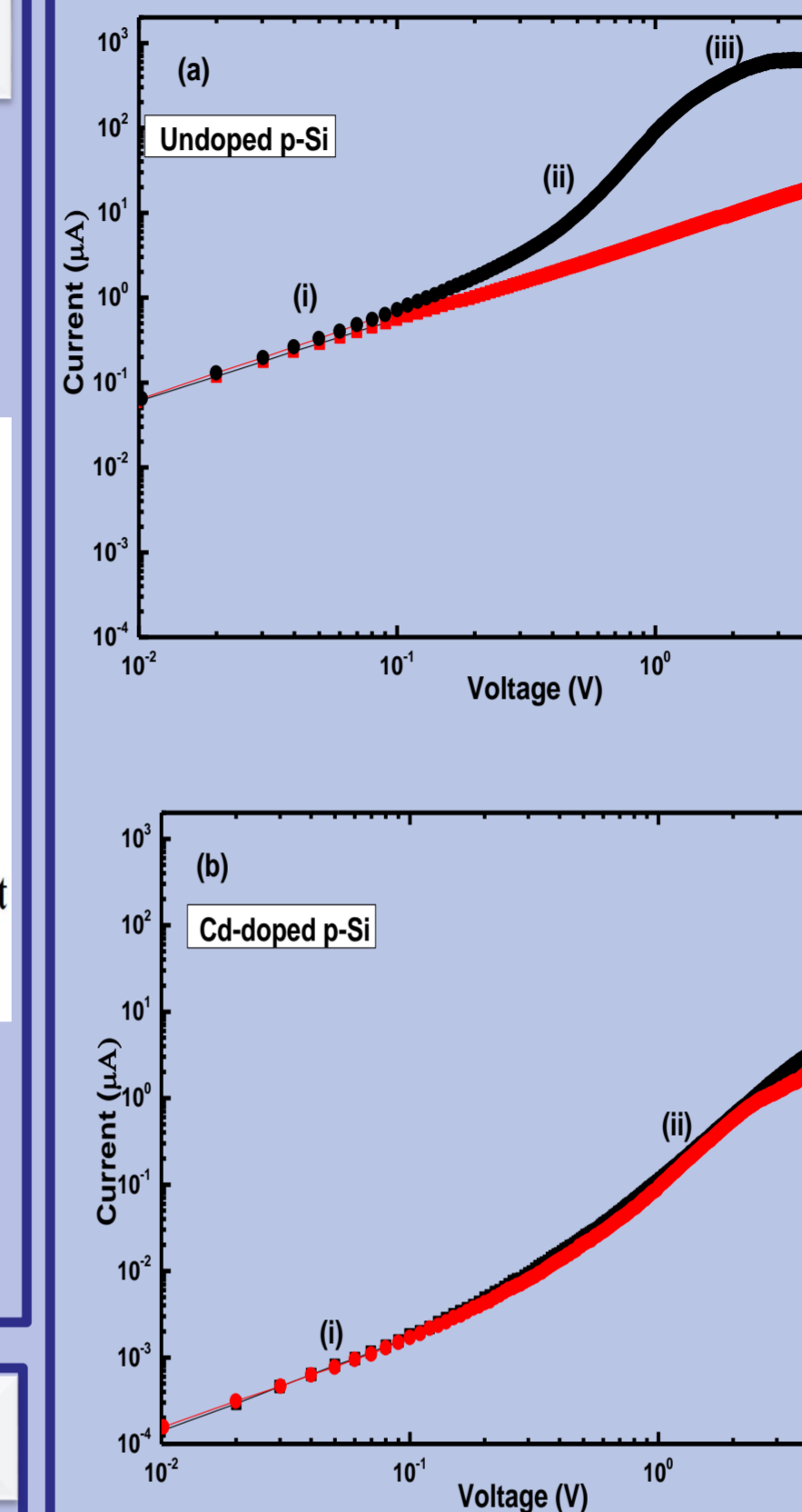
$$I_s = AA^* T^2 \left( \frac{-e\Phi_B}{kT} \right) \quad (2)$$

$$\eta = \frac{e}{kT} \frac{dV}{d(\ln I)} \quad (3)$$

$$\Phi_B = \frac{kT}{e} \ln\left(\frac{AA^* T^2}{I_s}\right) \quad (4)$$

- A linear increase of forward current is observed at low voltage regions.
- The linear region is used to extract the diode parameters.
- The linear region disappeared at high voltages possibly due to the effect of  $R_s$ , interface states, and interfacial oxide layer.
- At 4 V, the current trends decreased by a factor of  $\sim 10^1$  and  $10^3$  for reverse and forward current trends, indicating an increase in resistivity of the material.

<i>p</i> -Si	$I_s$ (nA)	$\Phi_b$ (eV)	$\eta$
Undoped	2.23	0.66	2.23
Cd-doped	3.34	0.80	3.34



- Three conduction mechanisms are involved in the undoped *p*-Si diode while only two are involved after Cd-doping.
- An ohmic *I-V* behaviour is observed after Cd-doping, indicating that the charge carrier generation (*g*) and recombination (*r*) rates are equal. The rates are equal to show that generation-recombination (*g-r*) centres dominate the conduction mechanism.
- The reverse and forward current becomes the same after Cd-doping, indicating the diode in general is ohmic.
- The current trend decreased after Cd-doping indicating that the resistivity of the material has increased.

## CONCLUSIONS

In general, the results indicated that the diode conduction mechanism was dominated by charge carriers generated in the centre of the Si energy gap as confirmed by diode ohmic *I-V* behaviour after doping. This ohmic behaviour have been reported on the diodes fabricated on Au- and Pt-doped Si diodes and those heavily irradiated by neutrons and have been found resistant to radiation damage. Thus, Cd is also a suitable dopant in defect-engineering studies to improve radiation-hardness of Si for fabrication of detectors to meet the current and future demands.

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