

# Silicon detector R&D for the future Electron-Ion Collider

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Pixel 2022

The banner features the text 'Pixel 2022' in a large, white, sans-serif font, centered over a background of dark trees with warm white string lights against a deep blue night sky. The text is overlaid on a semi-transparent white rectangular area.

The Tenth International Workshop  
on Semiconductor Pixel Detectors for Particles and Imaging



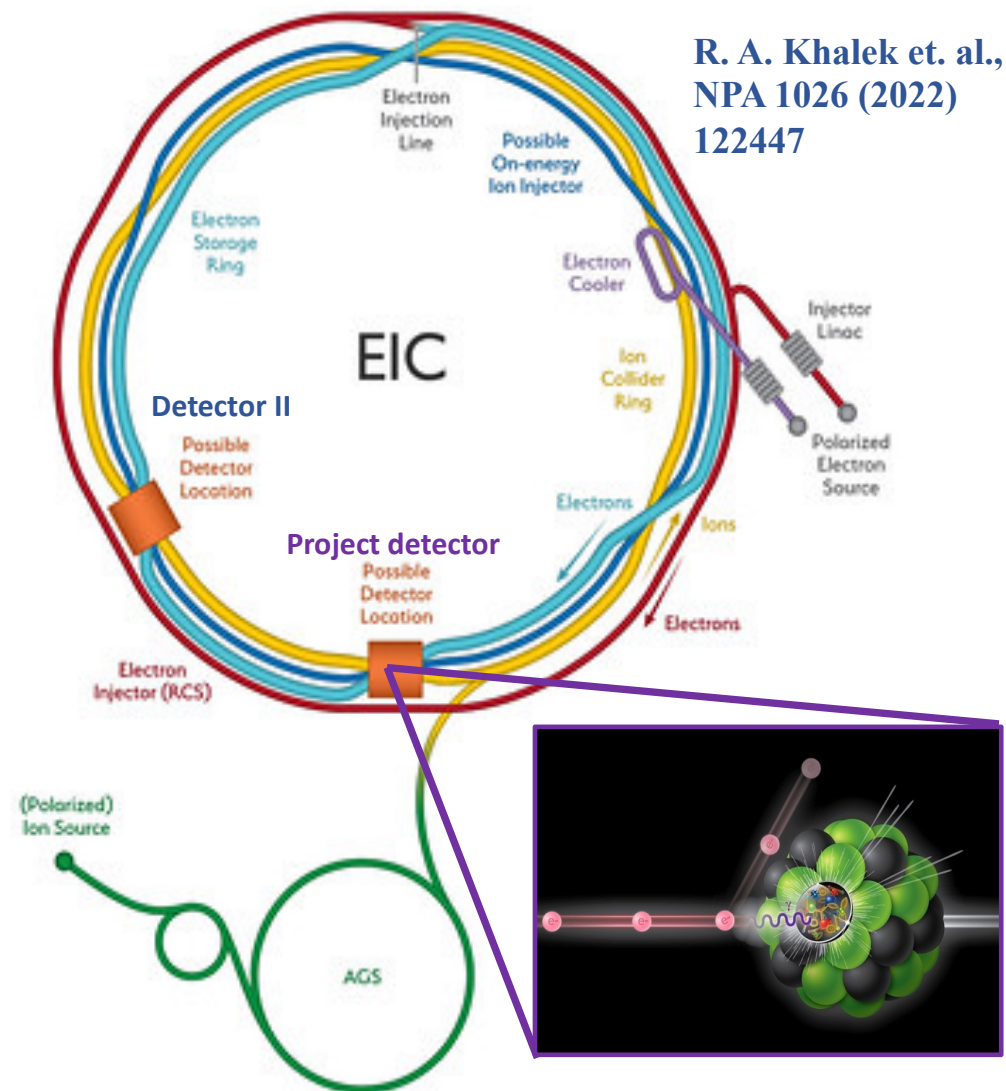
A decorative graphic at the bottom of the slide consists of a central diamond shape with a red-to-yellow gradient, flanked by blue and yellow horizontal bands, all set against a dark blue background.

# Outline

- Introduction to the Electron-Ion Collider (EIC) and the EIC detector.
- The Silicon vertex and tracking detector design and performance.
- MAPS and AC-LGAD R&D progress for the EIC silicon detector.
- Summary and Outlook.

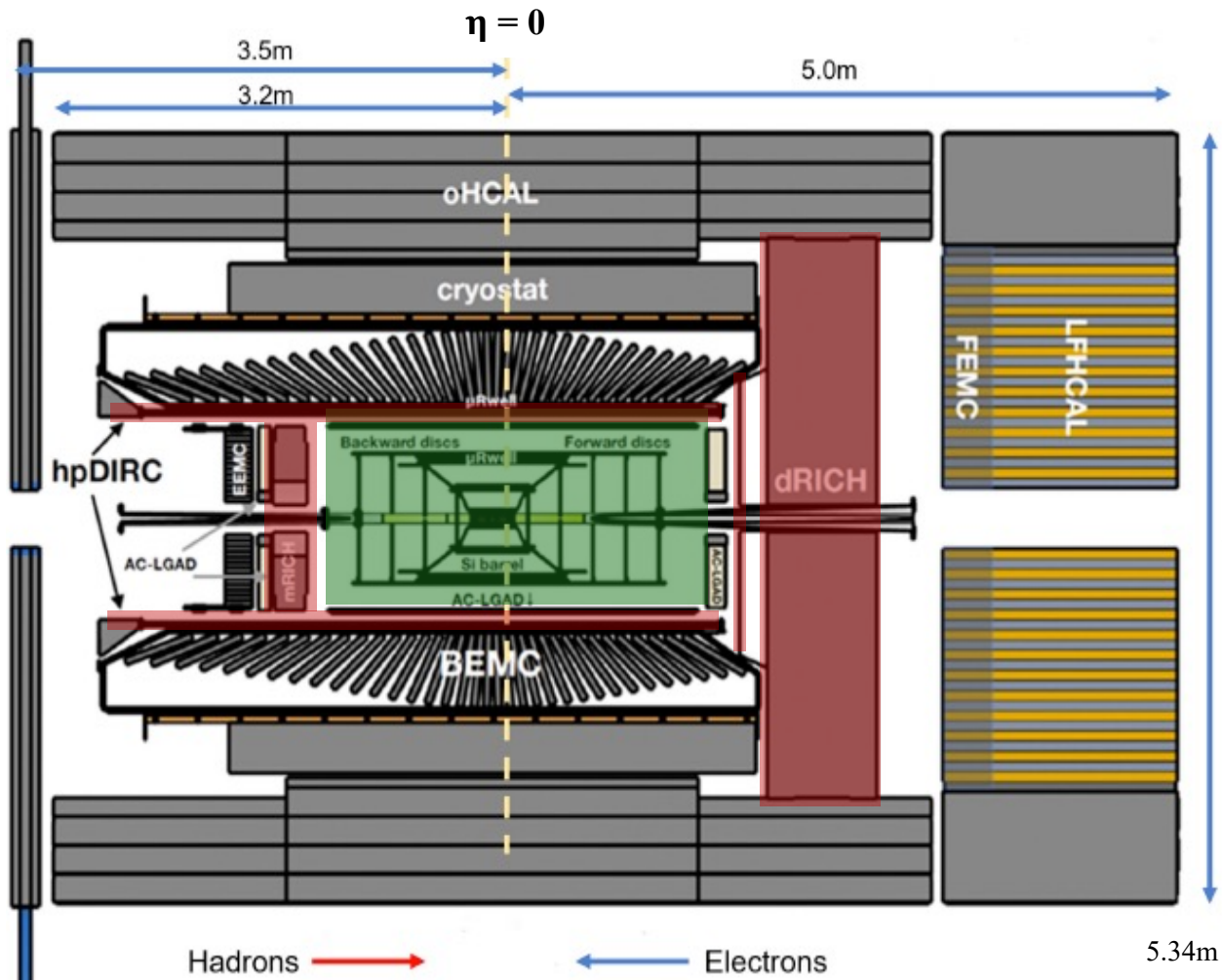
# Introduction to the future Electron-Ion Collider (EIC)

- The future Electron-Ion Collider (EIC) will utilize high-luminosity high-energy e+p and e+A collisions to solve several fundamental questions in the nuclear physics field.
- The EIC project has received CD1 approval from the US DOE in 2021 and will be built at BNL.
- The future EIC will operate:
  - (Polarized) p and nucleus (A=2-238) beams at 41, 100-275 GeV.
  - (Polarized) e beam at 2.5-18 GeV.
  - Instant luminosity  $L_{\text{int}} \sim 10^{33-34} \text{ cm}^{-2}\text{sec}^{-1}$ . A factor of  $\sim 1000$  higher than HERA.
  - Bunch crossing rate:  $\sim 10 \text{ ns}$ .



# Current EIC project detector design by the EPIC collaboration

- The EPIC collaboration is leading the EIC project detector geometry optimization and technical design preparation for EIC CD2/3A approval (scheduled in 2024).

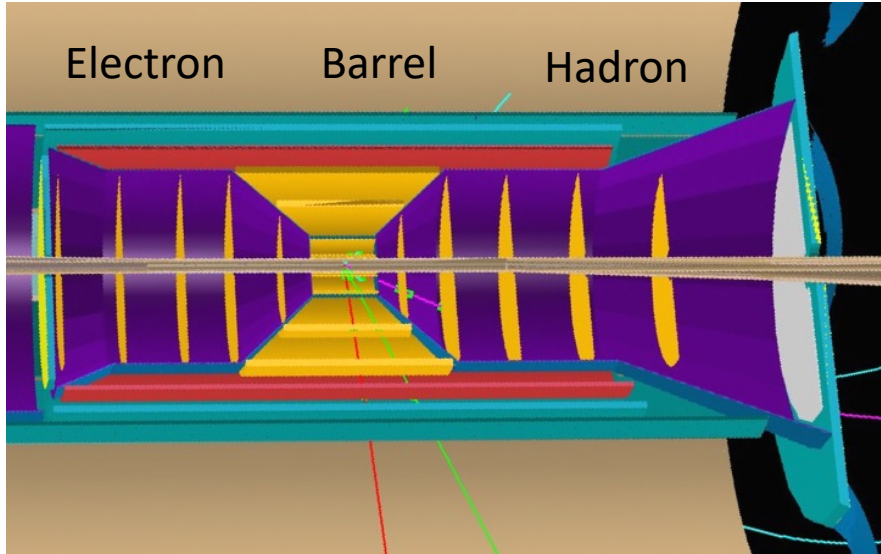


- The EPIC detector design consists of optimized **tracking**, **PID** and calorimeter subsystems and will utilize a new 1.7 T magnet.
- The **high granularity and low material budget EPIC vertex and tracking detector** includes the 65 nm Monolithic Active Pixel Sensor (MAPS) detector in the barrel, hadron endcap and electron endcap regions. **AC coupled Low Gain Avalanche Diode (AC-LGAD) layer/plane** serves as the outer tracker.

# Tracking performance of the EIC project detector

- Tracking momentum resolution and transverse Distance of Closest Approach ( $DCA_{2D}$ ) resolution of the current EPIC detector design meet the EIC yellow report detector requirements in most kinematic regions.

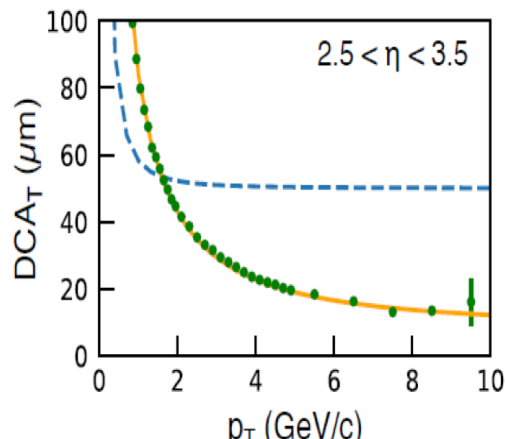
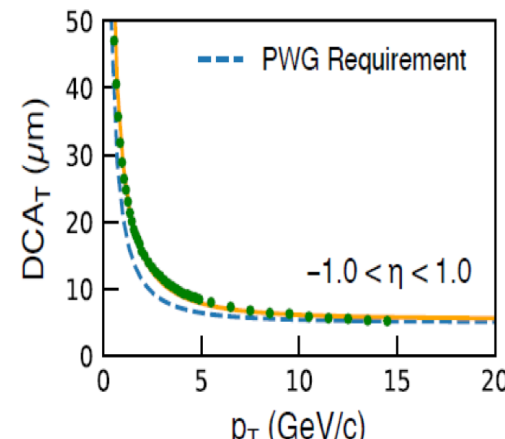
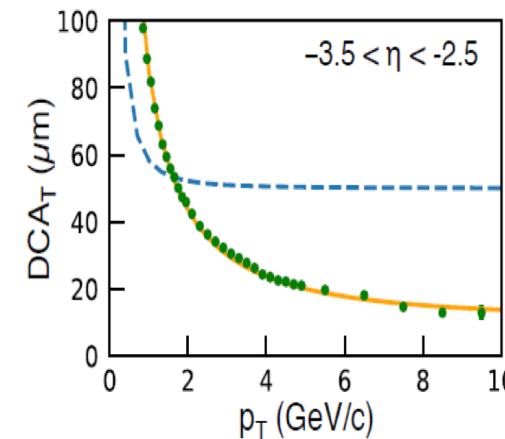
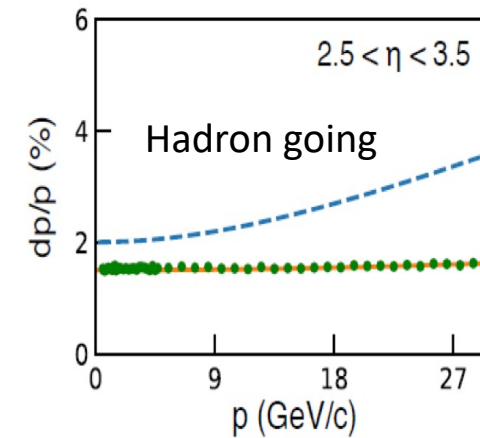
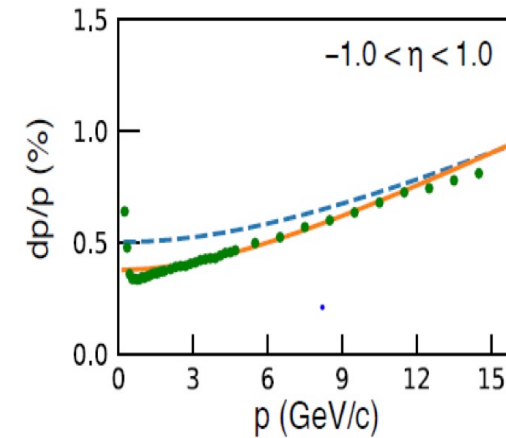
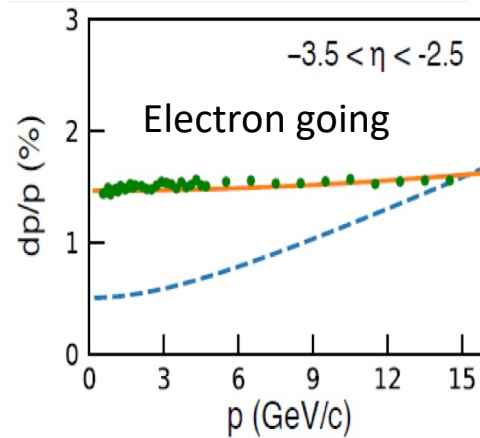
## Updated EPIC vertex and tracking detector geometry in GEANT4 simulation



**Barrel:** 5 MAPS layers and 1 AC-LGAD layer.

**Hadron endcap:** 5 MAPS disks and 1 AC-LGAD plane.

**Electron endcap:** 5 MAPS disks.

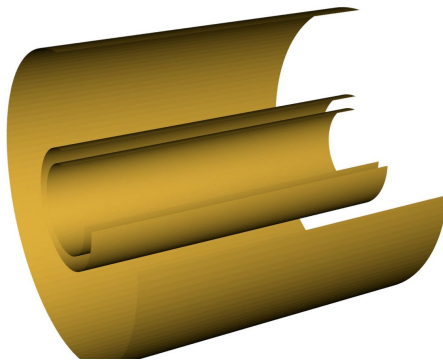


# Ongoing EIC project detector R&D for the MAPS detector (I)

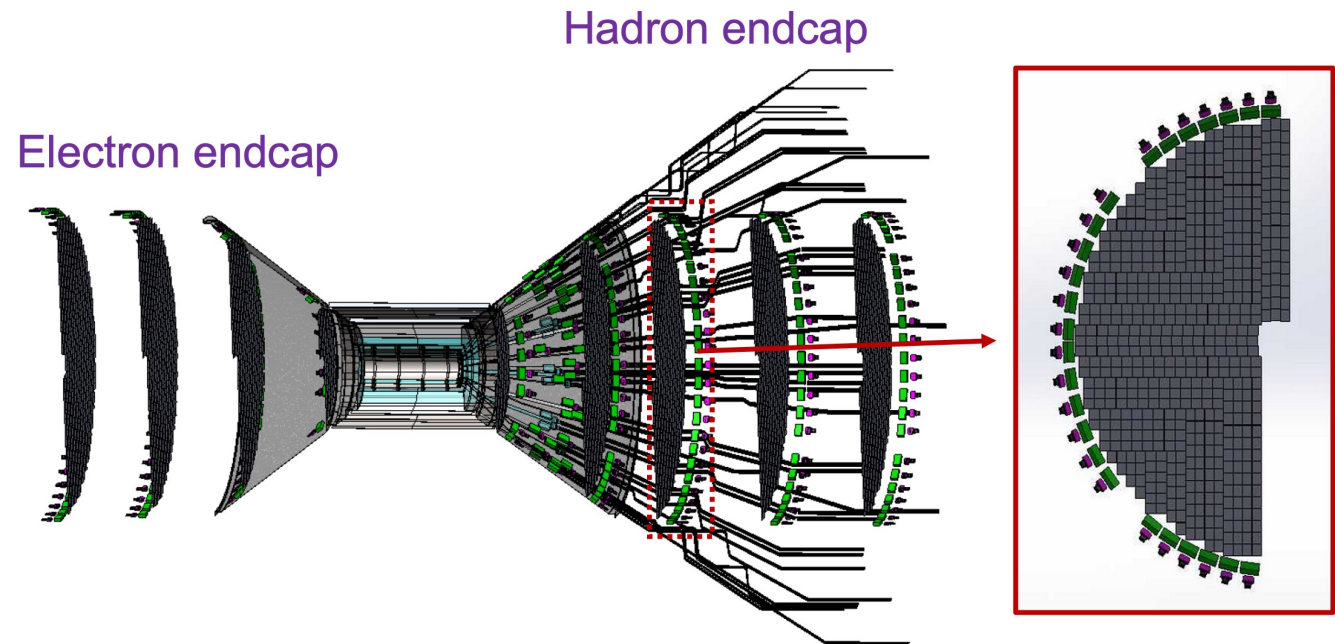
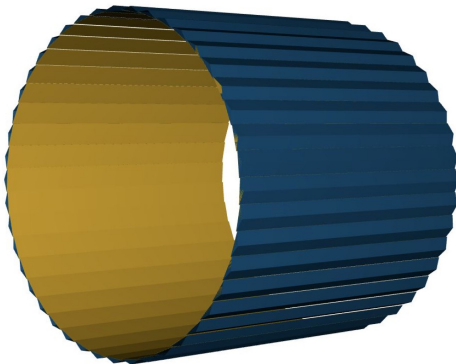
- The recommended 65 nm MAPS technology for the EIC silicon vertex and tracking detector is under design and early R&D. Utilizing the current ALICE ITS3 prototype sensor for the related silicon detector mechanical design.
- Other components such as sensor design for the sagitta layers and disks, readout architecture, detector mechanical structure, powering, cooling and integration are under developments.

## EIC MAPS tracker conceptual mechanical design

MAPS barrel  
vertex detector  
geometry



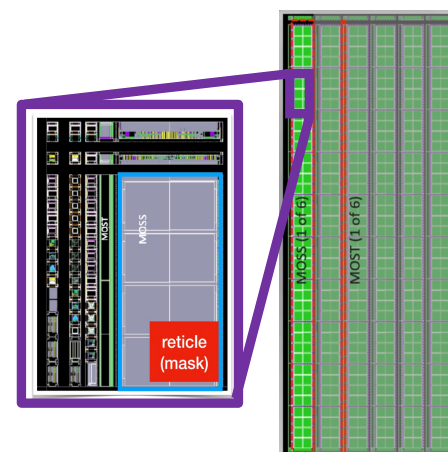
MAPS barrel  
sagitta detector  
geometry



# Ongoing EIC project detector R&D for the MAPS detector (II)

- Technology candidate for EPIC silicon vertex layers: ITS3-like MAPS bent sensor with
  - pixel size around  $10\mu\text{m}$ ,
  - 0.05% X/X0 radiation length per layer,
  - Time resolution at O(100ns),
  - Fake-hit rate  $<10^{-7}$ ,
  - radiation tolerance at around  $10^{15}$  1MeV  $n_{\text{eq}}/\text{cm}^2$  at 20 °C.
- Technology candidates for the middle sagitta layers and endcap disks: flat MAPS sensors with similar features of the ALICE ITS3 technology and the detector will consist of stitched sensor staves. This prototype sensor is under design.
- Parallel detector R&D with the ALICE ITS3 project.

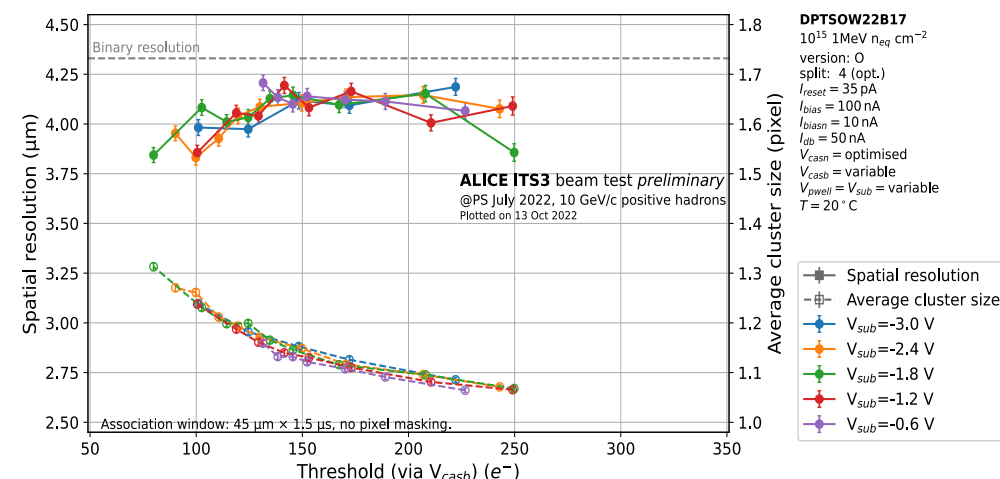
ALICE ITS3 ER1 design



ALICE ITS3 vertex layer test assembly



Spatial resolution of ALICE DPTS in DESY beam tests with irradiation dose at  $10^{15}$  1MeV  $n_{\text{eq}} \text{cm}^{-2}$

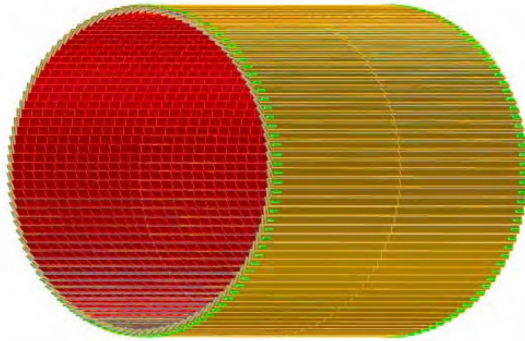


# Ongoing EIC project detector R&D for the AC-LGAD detector

- Detailed detector geometry of the barrel and hadron endcap AC-LGAD tracker (ToF) has been developed.
- New prototype sensors have been produced at BNL and HPK.
- New AC-LGAD strip design prototype sensors have been characterized with beam tests at FNAL. Around  $30\ \mu\text{m}$  spatial resolution and better than 30 ps timing resolution per hit can be achieved.

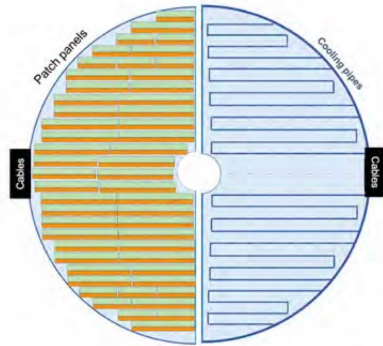
## Barrel AC-LGAD tracker (ToF):

Pixel size 0.5mm by 1.0mm.  $10.9\ \text{m}^2$  active area.

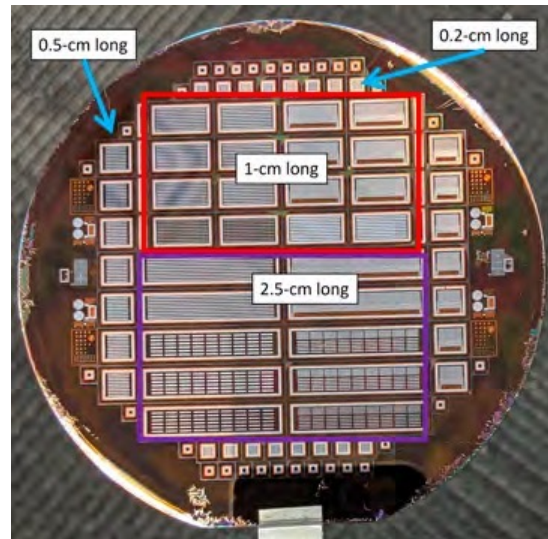


## Hadron endcap AC-LGAD tracker (ToF):

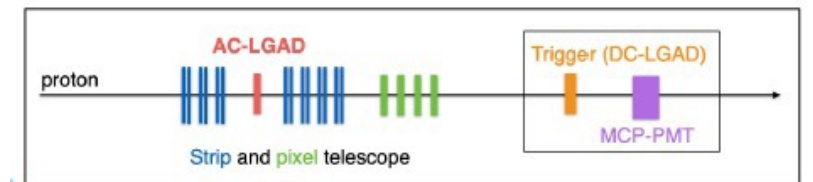
Pixel size 0.5mm by 0.5mm.  $2.22\ \text{m}^2$  active area.



## AC-LGAD prototype sensor



## AC-LGAD FNAL beam test setup

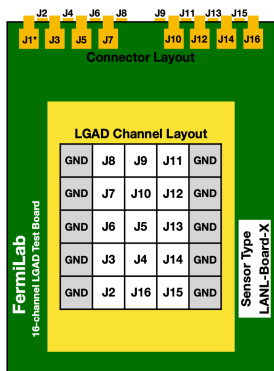




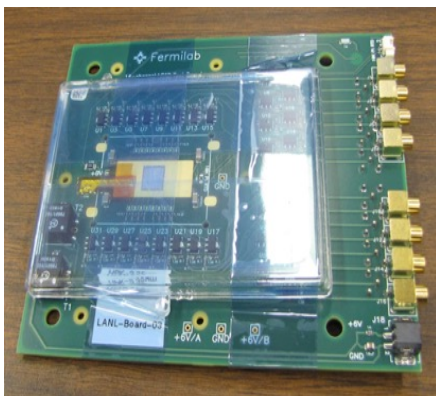
# Other silicon technology candidates for the EIC silicon tracker

- Several advanced silicon prototype sensors are under characterization at LANL.

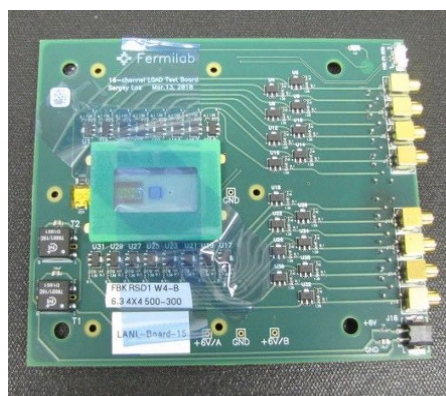
LGAD pixel map  
3X5 Matrix



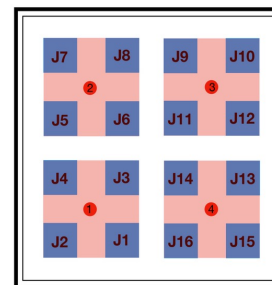
LGAD Carrier Board



AC-LGAD Carrier Board



AC-LGAD  
pixel map  
4X4 Matrix

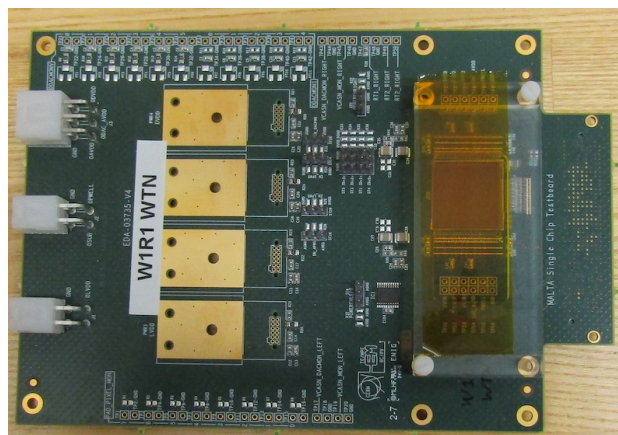


Supported by the LANL  
20200022DR project

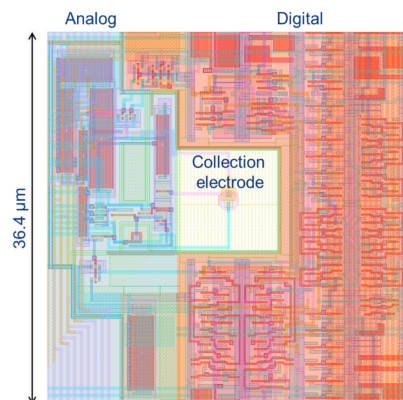
Low Gain Avalanche Detector  
(LGAD) and AC-Coupled LGAD  
(AC-LGAD)

Pixel size: 0.5 to 1.3 mm  
Spatial resolution:  $\sim 30 \mu\text{m}$   
Time resolution:  $< 30 \text{ ps}$

MALTA Carrier Board



MALTA Pixel diagram



MALTA sensor diagram  
512X512 Matrix

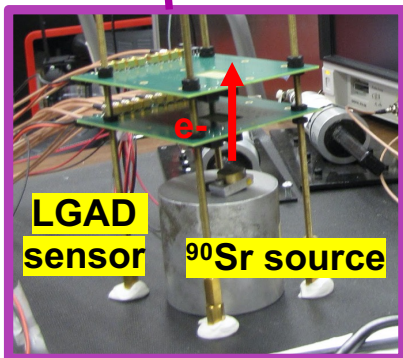
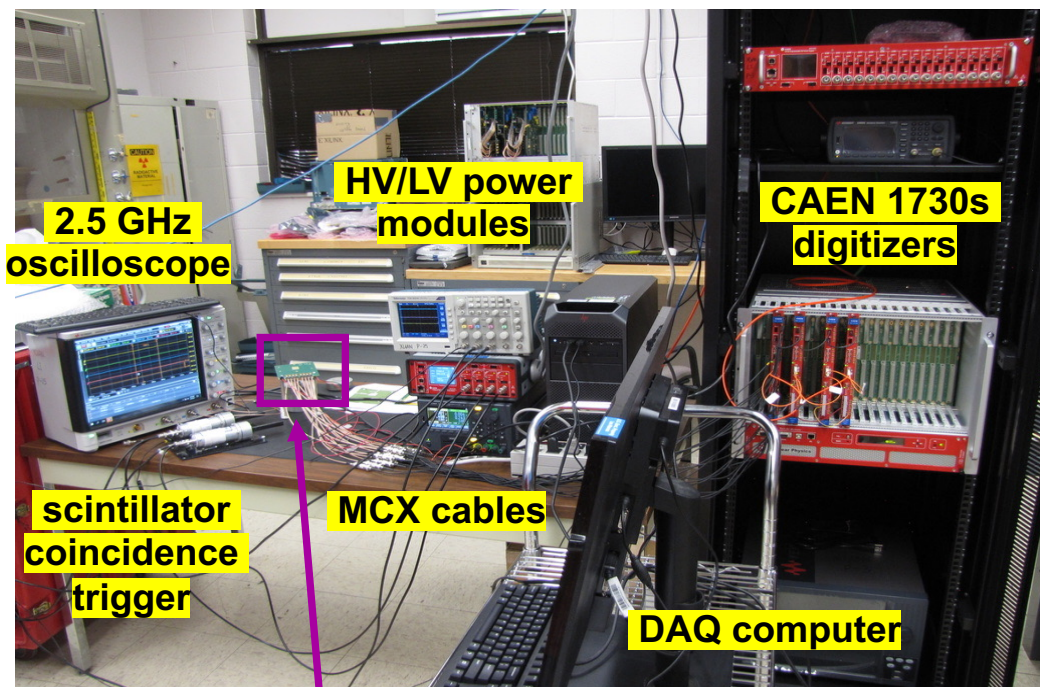
S0	S1	S2	S3	S4	S5	S6	S7
diode reset	diode reset	diode reset	diode reset	PMOS reset	PMOS reset	PMOS reset	PMOS reset
2 $\mu\text{m}$ el. size	2 $\mu\text{m}$ el. size	3 $\mu\text{m}$ el. size	3 $\mu\text{m}$ el. size	3 $\mu\text{m}$ el. size	3 $\mu\text{m}$ el. size	2 $\mu\text{m}$ el. size	2 $\mu\text{m}$ el. size
4 $\mu\text{m}$ spacing	4 $\mu\text{m}$ spacing	3.5 $\mu\text{m}$ spacing	3.5 $\mu\text{m}$ spacing	3.5 $\mu\text{m}$ spacing	3.5 $\mu\text{m}$ spacing	4 $\mu\text{m}$ spacing	4 $\mu\text{m}$ spacing
med. deep p-well	max. deep p-well	max. deep p-well	med. deep p-well	med. deep p-well	max. deep p-well	max. deep p-well	med. deep p-well

Depleted Monolithic Active  
Pixel Sensor (e.g., MALTA)

Pixel size:  $36.4 \mu\text{m}$   
Spatial resolution:  $\sim 7 \mu\text{m}$   
Time resolution:  $\sim 2 \text{ ns}$

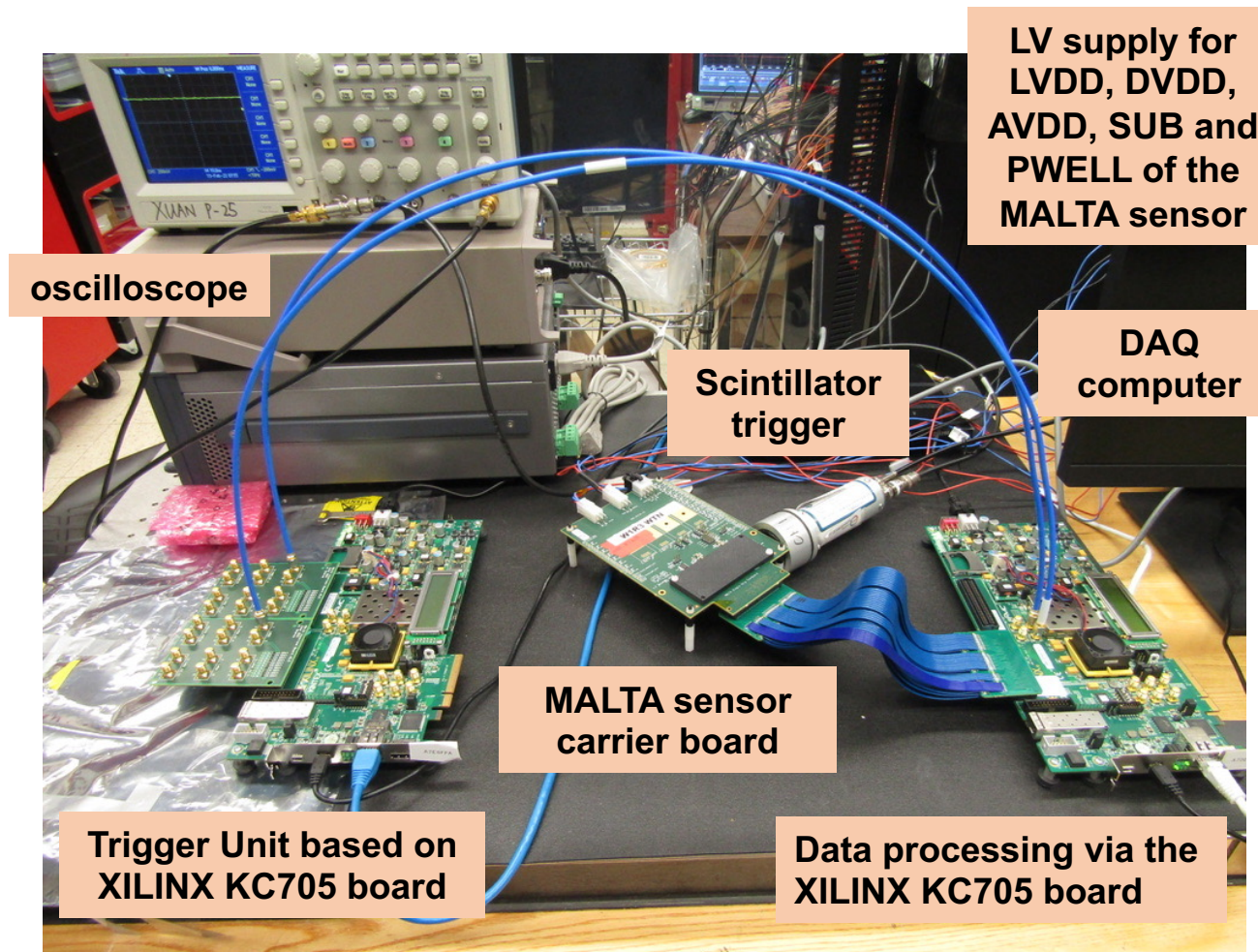
# Advanced silicon technology R&D setup for EIC silicon tracker

## LGAD (AC-LGAD) sensor characterization with the $^{90}\text{Sr}$ source test



2-layer LGAD telescope

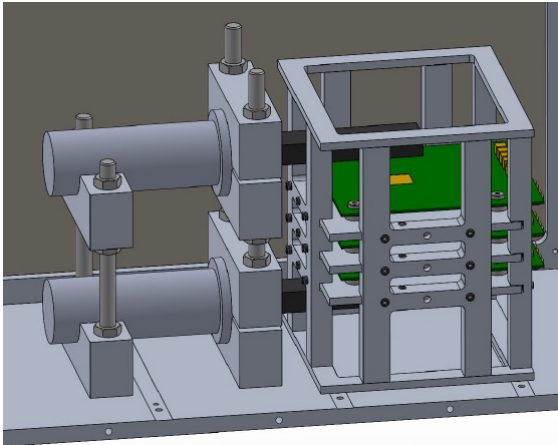
## MALTA sensor characterization test bench



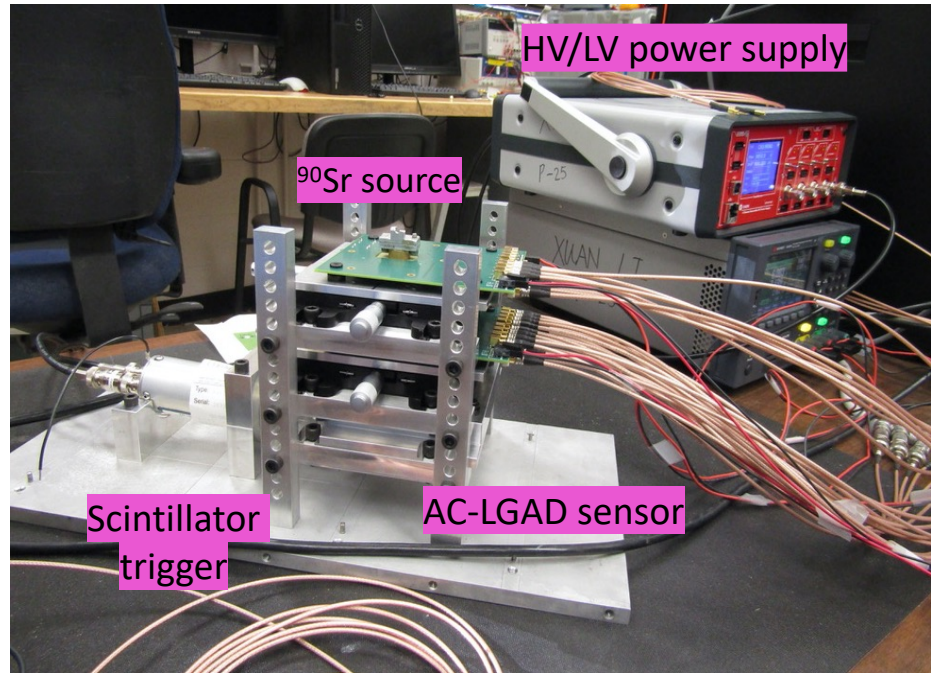
# LGAD and AC-LGAD R&D test results

- Feasibility tests of a two-layer AC-LGAD telescope using a  $^{90}\text{Sr}$  source.

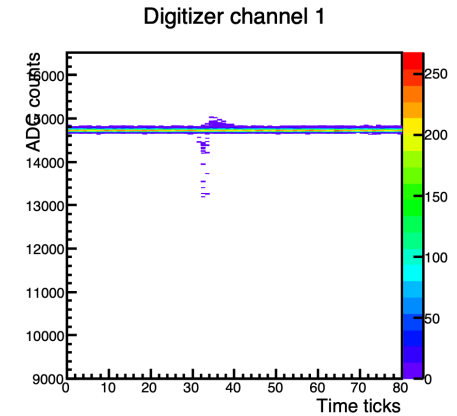
Mechanical design of 3-layer LGAD (AC-LGAD) telescope



3-layer AC-LGAD telescope  $^{90}\text{Sr}$  test setup with 2 sensors connected to the readout

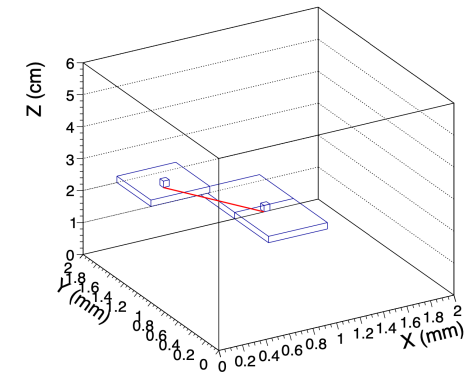


Digitized pulse shape VS time tick (2ns) for individual pixel of AC-LGAD sensor from the  $^{90}\text{Sr}$  source tests.

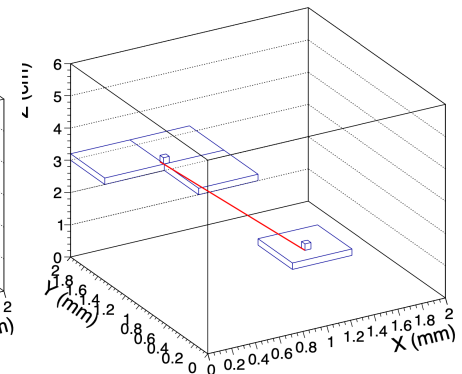


Event display of reconstructed electron tracks

Event display 6



Event display 16

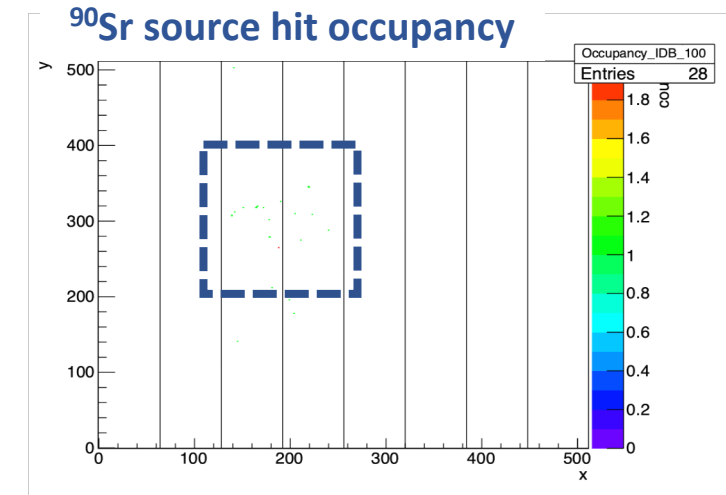
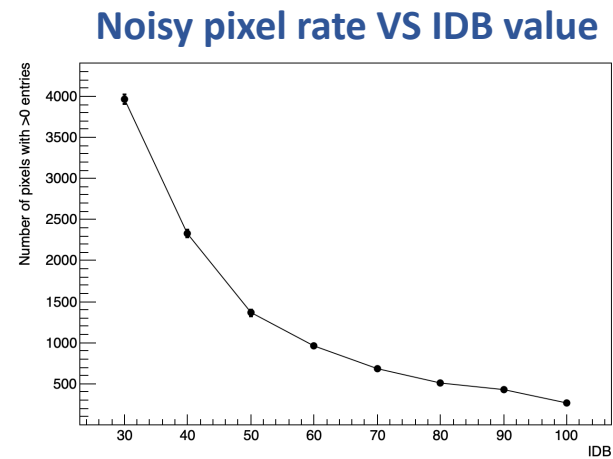
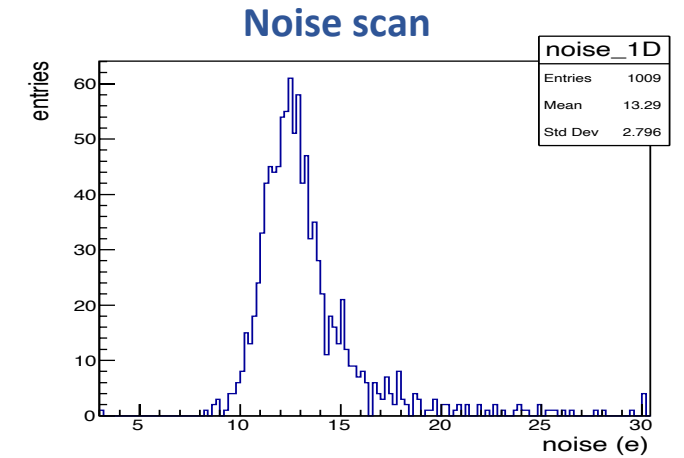
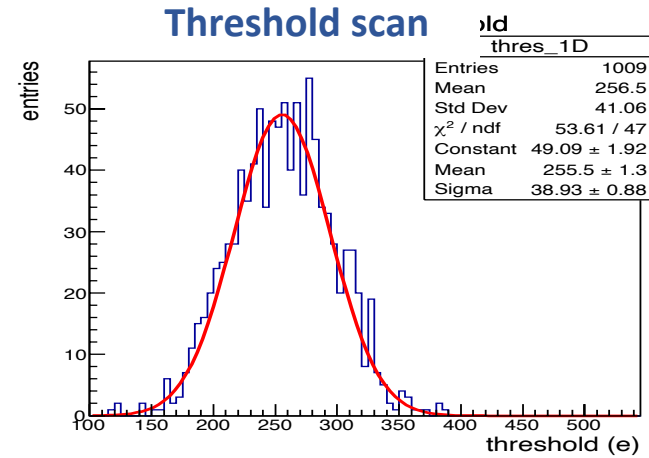
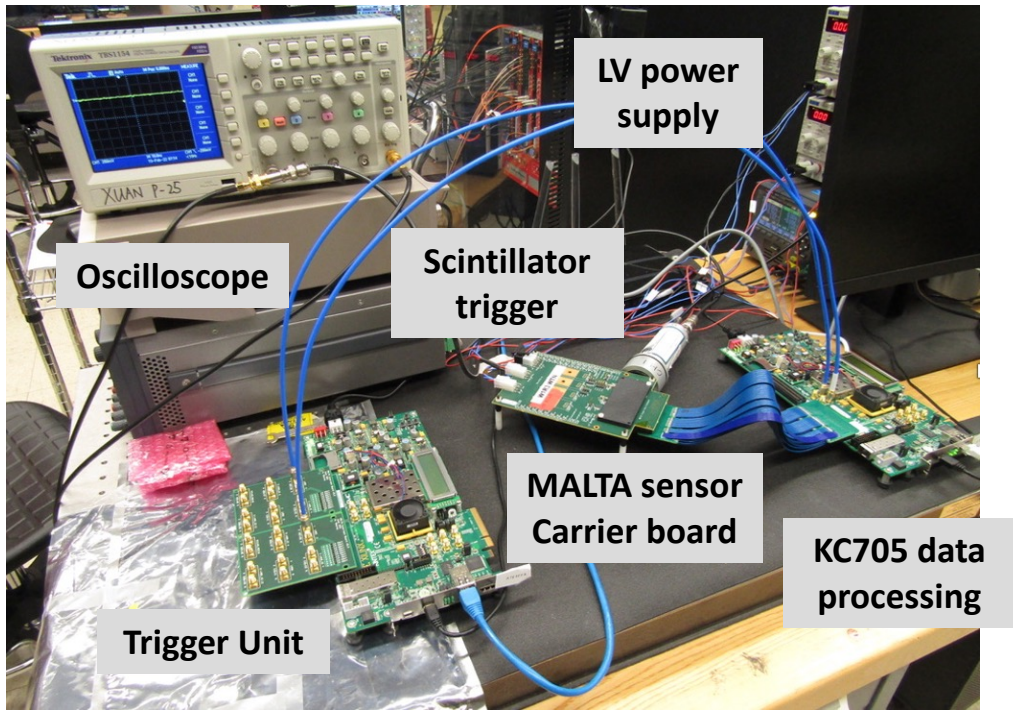


- Tracking performances such as efficiency, spatial and temporal resolutions are under study with the 3-layer telescope configuration.

# MALTA sensor R&D test results

- Threshold and noise scan has been performed.
- Successfully suppressing the noise hits with optimized DAC configuration and the hit occupancy has been studied with the  $^{90}\text{Sr}$  source tests.

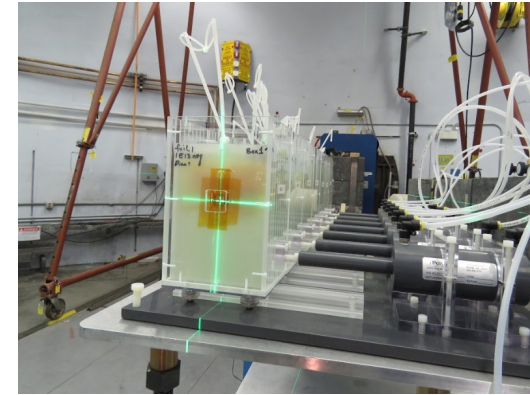
## MALTA prototype sensor test setup



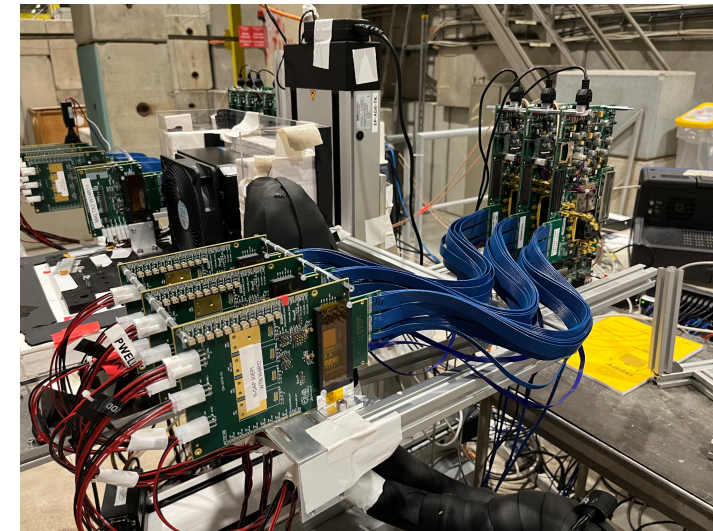
# EIC silicon detector irradiation tests and path forward

- Irradiation tests performed with the LANL LANSCE facility 500 MeV proton beams to test the radiation hardness of LGAD and AC-LGAD prototype sensors with  $10^{13}$ - $10^{16}$   $n_{eq}cm^{-2}$  doses. Irradiative sensor characterization is underway.
- Work towards the EIC project detector technical design are carried out by the newly formed EPIC collaboration with scheduled CD2/3A approval in 2024.
- The EIC project and general detector programs have been formed. Dedicated EIC R&D for MAPS and AC-LGAD technologies have been supported by eRD104, eRD111, eRD113 and eRD112 project starting from 2022.

LGAD and AC-LGAD irradiation tests at LANSCE

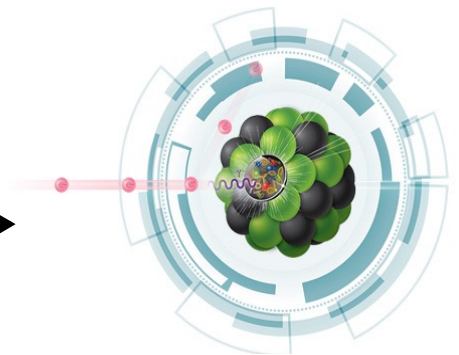
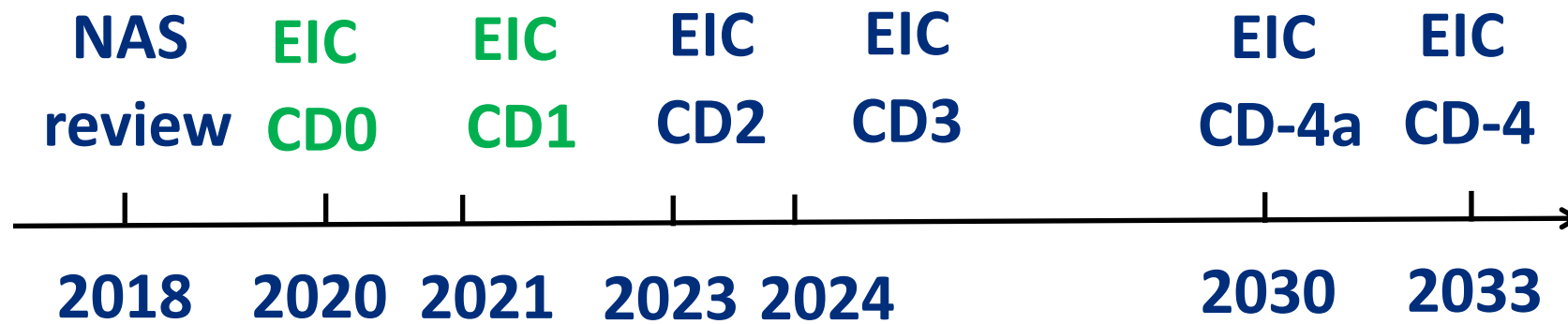
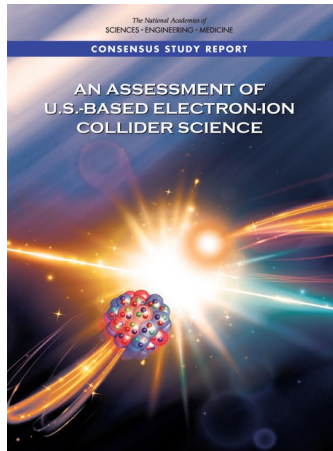


MALTA telescope beam tests at CERN SPS



# Summary and Outlook

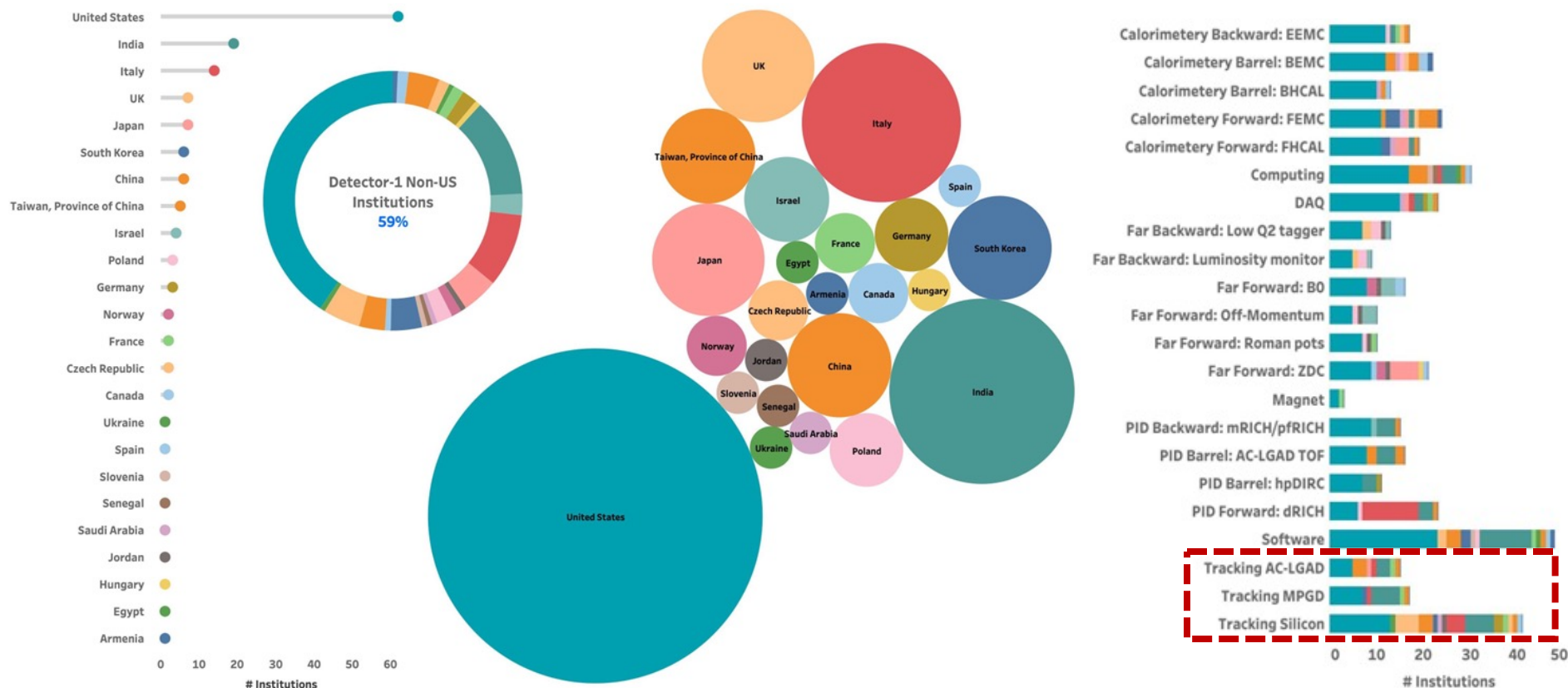
- The optimized EIC project detector design led by the newly formed EPIC collaboration has achieved better tracking performance than the EIC yellow report requirements.
- Great progresses have been achieved for the EIC MAPS and AC-LGAD silicon detector R&D, design and associated performance validation.
- As we are moving towards the EIC CD2/3 approval, we look forward to work with more collaborators for the EIC detector/experiment realization.



# Backup

# EPIC collaboration and detector developments

- New EIC collaboration: EPIC has been formed in July 2022 to work on the project detector design optimization.
- The EPIC collaboration consists of 500+ participants from 160+ institutions in nearly 30 countries.





# Current EPIC vertex/tracking detector geometry

- The EPIC MAPS vertex and tracking detector geometry:

Barrel index	R (cm)	$z_{\min}$ (cm)	$z_{\max}$ (cm)	Material budget (X/X0)
1	3.6	-13.5	13.5	0.05%
2	4.8	-13.5	13.5	0.05%
3	12.0	-13.5	13.5	0.05%
4	27.0	-27	27	0.25%
5	42.0	-42	42	0.55%

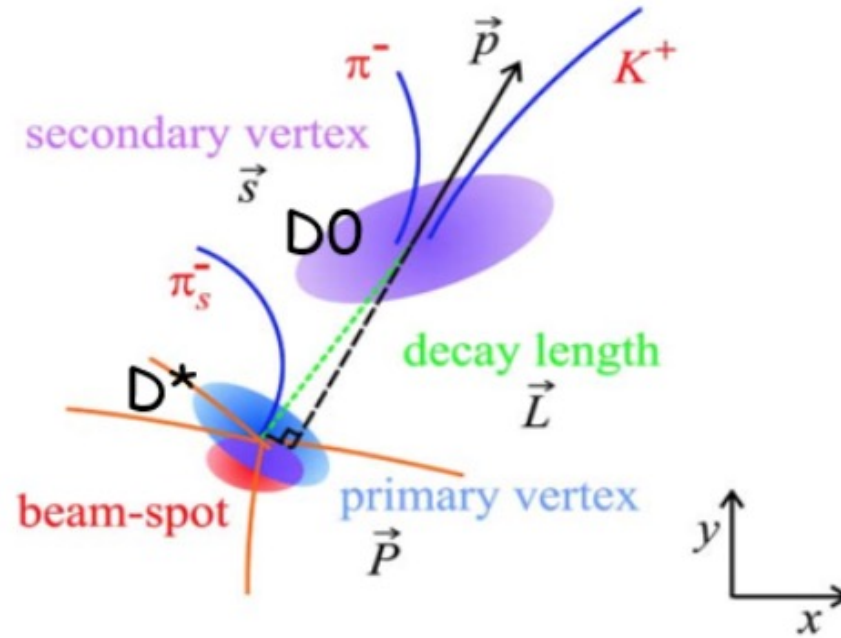
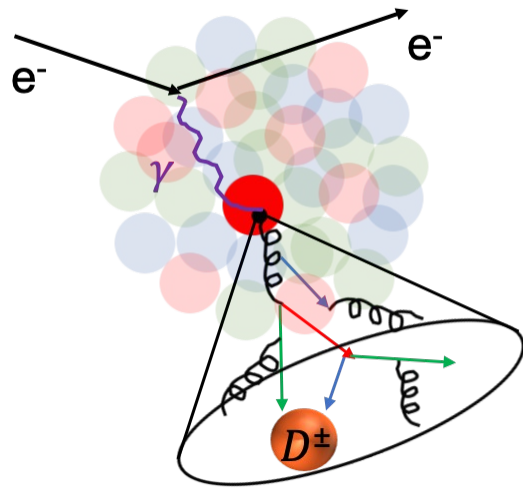
H-endcap index	z (cm)	$r_{\text{in}}$ (mm)	$r_{\text{out}}$ (mm)	Material budget (X/X0)
1	25	36.76	230	0.24%
2	45	36.76	430	0.24%
3	70	38.42	430	0.24%
4	100	54.43	430	0.24%
5	135	70.14	430	0.24%

e-endcap index	z (cm)	$r_{\text{in}}$ (mm)	$r_{\text{out}}$ (mm)	Material budget (X/X0)
1	-25	36.76	230	0.24%
2	-45	36.76	430	0.24%
3	-65	36.76	430	0.24%
4	-90	40.06	430	0.24%
5	-115	46.35	430	0.24%

# High precision vertex/tracking detector is required to measure HF products

- Heavy flavor hadrons usually have a short lifetime compared to light flavor hadrons. They can be identified by detectors using their unique lifetime and masses.

$$e^- + Au \rightarrow e^- + jet(D^\pm) + X$$

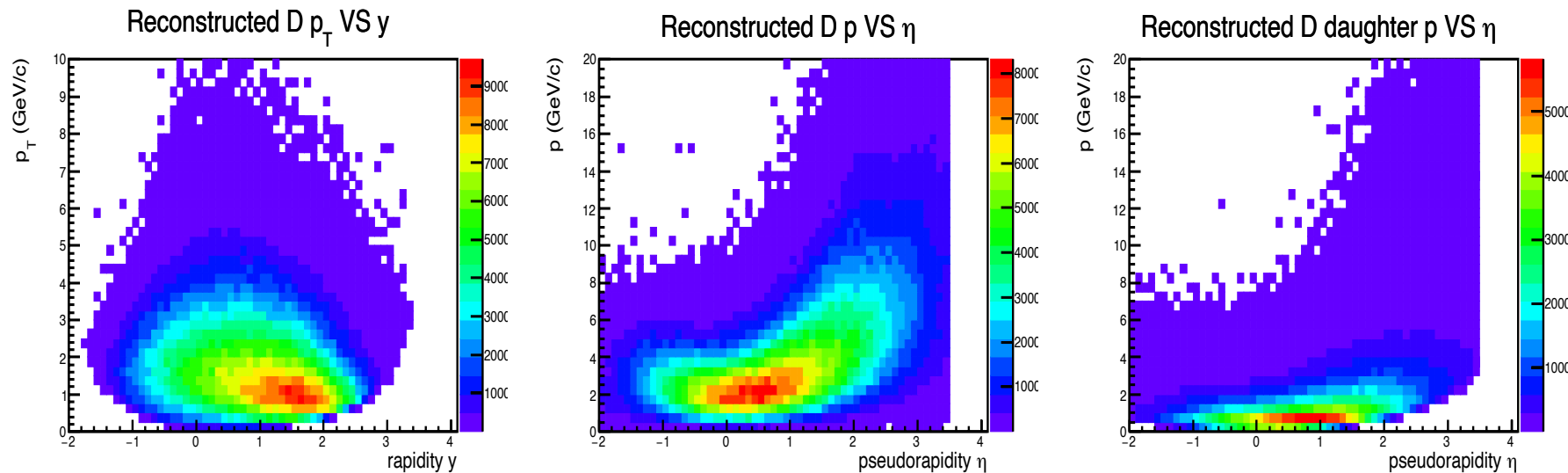


Particle	Mass (GeV/c <sup>2</sup> )	Average decay length
$D^\pm$	1.869	312 micron
$D^0$	1.864	123 micron
$B^\pm$	5.279	491 micron
$B^0$	5.280	456 micron

- Heavy flavor physics-driven detector performance requirements:
  - Fine spatial resolution ( $<100 \mu\text{m}$ ) for displaced vertex reconstruction.
  - Fast timing resolution to suppress backgrounds from neighboring collisions.
  - Low material budgets to maintain fine hit resolution.

# EIC detector requirements for a silicon vertex/tracking detector

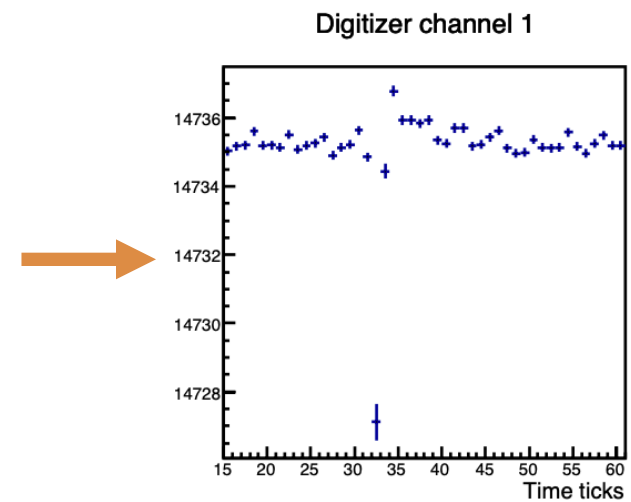
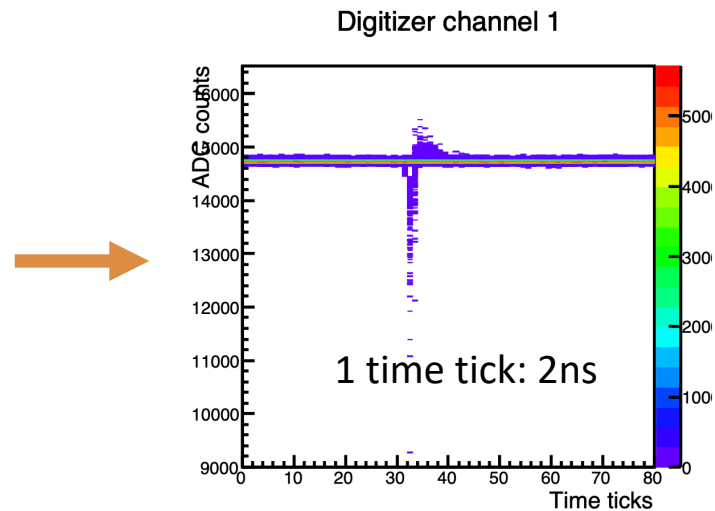
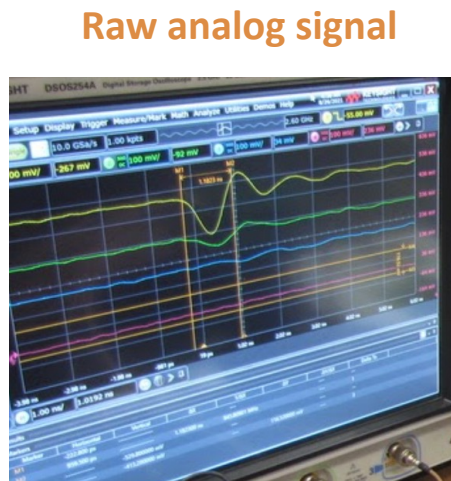
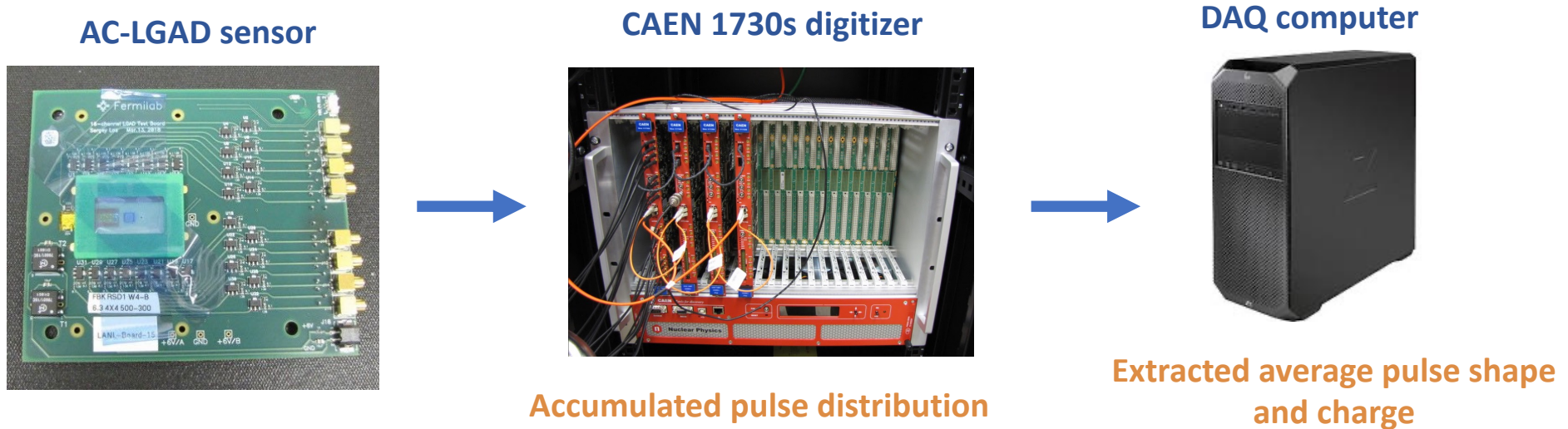
- To meet the heavy flavor physics measurements, a silicon vertex/tracking detector with **low material budgets** and **fine spatial resolution** is needed.
- Particles produced in the asymmetric electron+proton and electron+nucleus collisions have a higher production rate in the forward pseudorapidity. The EIC detector is required to have **large granularity especially in the forward region**.



- **Fast timing (1-10ns readout)** capability allows the separation of different collisions and suppress the beam backgrounds.

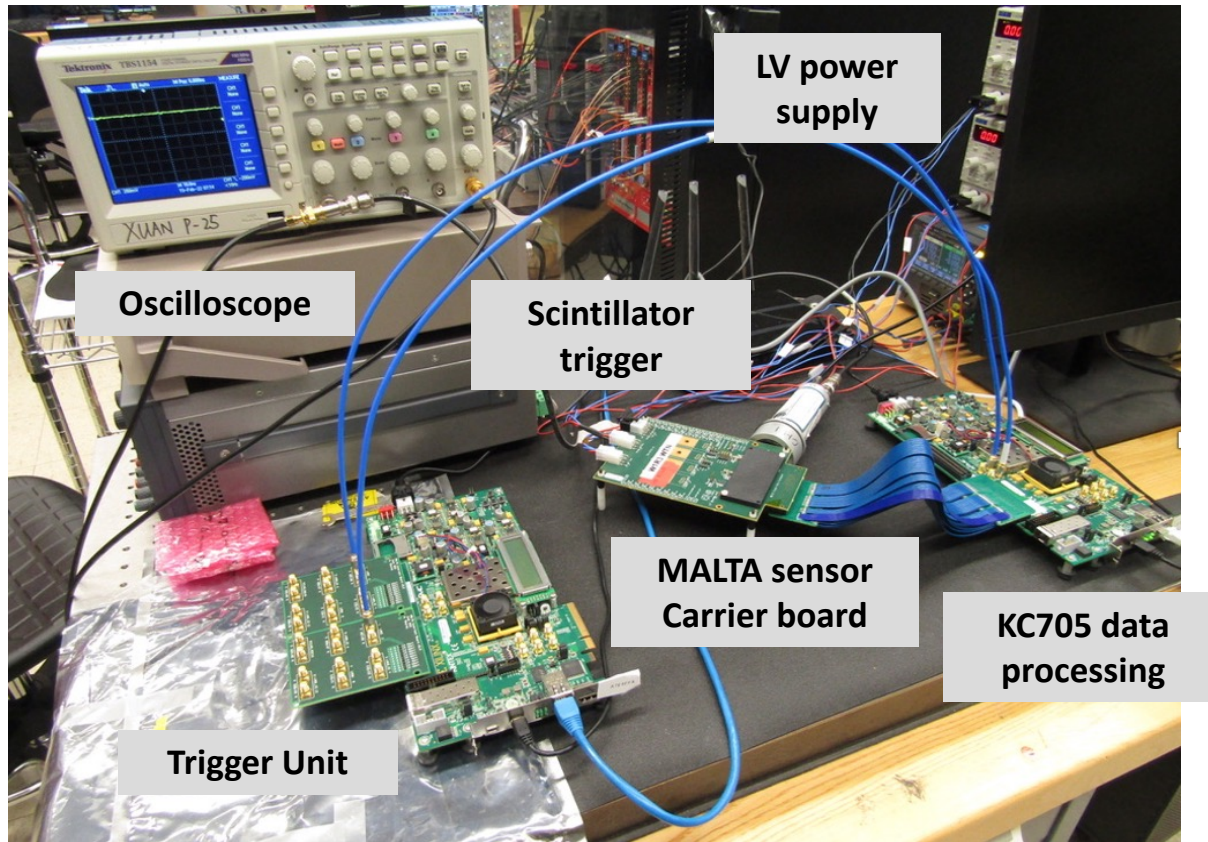
# AC-LGAD Sensor Data Processing Flow

- Data flow chart:



# MALTA R&D test results

## MALTA prototype sensor test setup



## MALTA threshold scan in different regions

