



EDMS: 2227422

Review of HL-LHC Alignment and Internal Metrology (WP15.4)

Mandate of the review:

The main objective is to review the alignment solutions foreseen for HL-LHC, with a focus on the internal metrology, the monitoring of inner triplet cold masses and crab cavities inside their cryostat and full remote alignment systems.

Scope of the review:

The scope of this review is:

- To examine the soundness of the proposed solutions individually and as a global system;
- To verify that all requirements from equipment owners and machine operation are duly covered;
- To check that the interfaces between WP15.4 and the other WPs are clear;
- To check the readiness of the solutions proposed and evaluate the associated risk if any;
- To evaluate the related test plan, acceptance criteria and the overall schedule;
- To examine the procurement strategy, identifying possible risks;
- To put in evidence possible integration issues and safety aspects.

Members of the Review Panel:

Georg Gassner (SLAC, Chairman)

Johannes Prenting (DESY)

Jean-Philippe Tock (CERN)

Jorg Wenninger (CERN)

Scientific secretary: Mark Jones

Dates and Place:

26 August, 27 August and 28 August morning (2019) at CERN in room 30-7-018

Program:



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The program is on two days and a half organized as follows

Day 1:

Introduction

- Welcome (**O. Brüning**) 15'
- Introduction of WP15.4, sub-WPs, activities, context (**H. Mainaud Durand**) 30'

Internal metrology

- Introduction to Frequency Scanning Interferometry (FSI) systems (**M. Sosin**) 30'
- FSI qualification and results (**V. Rude**) 30'
- FSI choices and next steps (**H. Mainaud Durand**) 20'

Visit of dipole test + visit of 181 low beta string

Fiducialisation aspects

- Specific case of crab cavities (**V. Rude**) 20'
- Internal metrology/fiducialisation on other HL-LHC components (**P. Bestmann**) 30'
- Strategy of magnetic measurements at warm, at cold. (**E. Todesco**) 20'

Alignment systems and Full Remote Alignment (FRA)

- What we can do as movement of single elements without impacting the machine aperture and what is the advantage for the machine of the remote alignment (**R. De Maria**) 10'
- Vacuum: review of limitations in moving the components under vacuum and cold (**V. Baglin**) 10'
- Cryo: review of the limitations in moving the components under vacuum and cold (**S. Claudet**) 10'
- RF including crabs: review of the limitations in moving the components under vacuum and cold (**R. Calaga**) 10'
- BI requirements (**T. Lefevre**) 10'
- Long Straight Sections lay-out (**M. Amparo**) 15'
- FRA and Matching Sections optimization (**P. Fessia**) 15'
- FRA functional specification and interfaces (**H. Mainaud Durand**) 20'

Day 2:

Alignment systems and Full Remote Alignment (FRA)

- Radiations to Electronics considerations (**R. Garcia Alia**) 10'
- Radio Protection considerations (**C. Ardorisio**) 10'
- Safety considerations (**C. Gaignant**) 10'
- Machine protection and operational aspects (**D. Wollmann**) 15'

- Adjustment:
 - o Jacks requirements and motorization strategy (**H. Mainaud Durand**) 20'



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- Jacks: consolidation and procurement strategy (**V. Parma**) 20'
- 5DOF/6DOF Platform (**M. Sosin**) 30'
- Motors control/command (**P. Peronnard**) 20'
- System reliability and radiation hardness / maintainability (**M. Sosin**) 20'
- Determination of the position:
 - Requirements & solutions, status of integration (**A. Herty**) 30'
 - Status of developments (cWPS, iHLS, inclinometer, sensors data acquisition) (**M. Sosin**) 30'
 - Algorithm and uncertainty of measurements (**V. Rude**) 20'
 - Status of automatic platform measurements (**H. Mainaud Durand**) 20'
- What is foreseen on string test (**A. Herty**) 20'
- Summary of schedule foreseen for each WP, resources and material (**H. Mainaud Durand**) 30'

Day 3:

- Closed session: additional questions, preparation of the conclusions
- Conclusions & feedback from reviewers