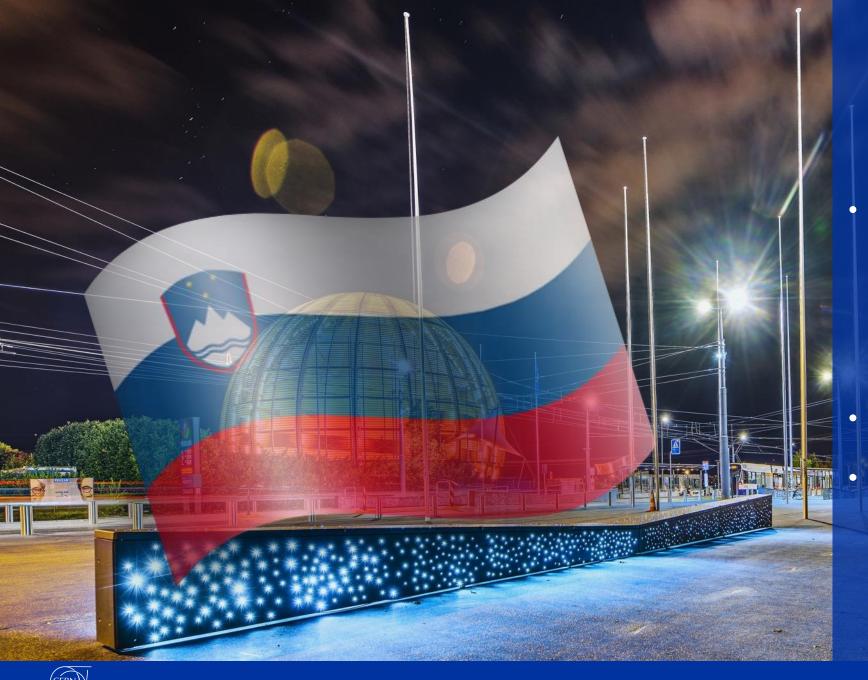


Business opportunities at CERN

Slovenia @ CERN - 09 October 2019

Jérôme Pierlot



AGENDA

- Business Opportunities @ CERN
 - What we buy
 - Shopping List
 - HL-LHC
- **Upcoming Tenders**
- Successful Bidders from SI



Suppliers Database Registration

- Please register in CERN Database (only 38 Firms...)
- Please accept the GCCC:

General Conditions of CERN Contracts

GCCC are standards, and light compared to many private companies

 Dedicated section in the Tender form for remarks, in case of major divergence with GCCC leading to a deal-breaker situation

... but CERN has the right to accept or not!





What we buy

- Recurrent supplies & services
- Accelerator technologies required for consolidation projects and new developments





Civil engineering:

- New constructions & renovation of existing buildings
- Roads, earthworks and sewage systems
- Metallic structures



Cooling and ventilation equipment

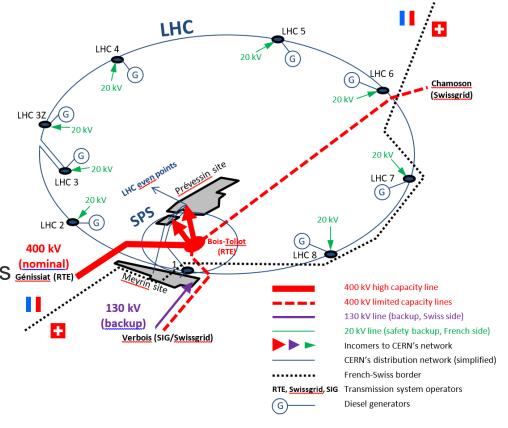
- New systems & renovation of existing buildings
- Air handling units
- Pumps



Manual / maintenance bysees switch Indicators to the control of t

Electrical engineering

- Biggest private Network in EU
- 200 MW of installed Power
- 300 + HV Cubicles
- 350 + Transformers
- 2000 + LV Switchboards
- 300 + UPS Systems
 - 100 + 48 V DC systems
 - 25 000 + Circuit Breakers (nominal)
 Génissiat (RTE)







Information & Technology:

- Computing systems
- Servers
- Software
- Network equipment
- Personal computer equipment



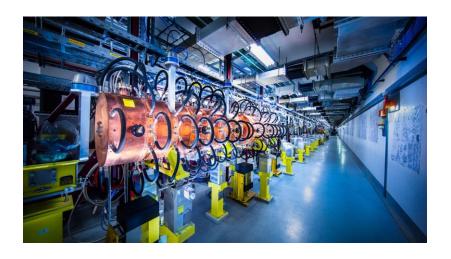


Magnets

- Electro Magnets
- Permanent Magnets







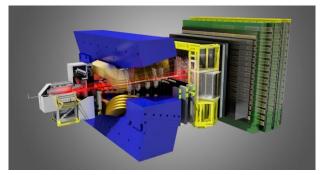
Mechanical Engineering

- Machining & Sheet metal work and arc welding
- Raw materials, finished and semi-finished products (plates, pipes, etc.)
- Offsite engineering and testing

Electronics & RF Equipment

- Electronic components (active, passive)
- PCBs and assembled boards
- LV and HV power supplies
- Radiofrequency equipments
- Amplifiers

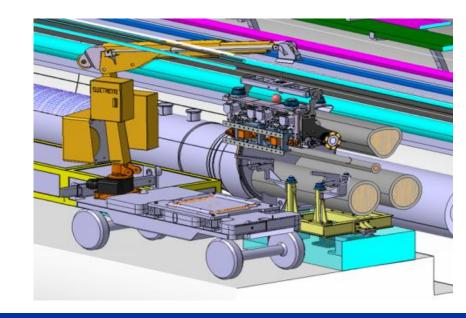






As well as various different Supplies:

- Cryogenic and vacuum equipment
- Particle detectors
- Health and safety equipment
- Transport and handling equipment
- Office supply, furniture, etc...









But also many onsite Service Contracts:

- Access ontrol
- Internal mail distribution
- Food & catering
- Office cleaning
- Park and gardens maintenance
- Electrical maintenance
- Cranes maintenance
- Snowplow
- ... and many more!



CERN buy everything that is needed to run the Organization and its accelerators!

Supplies ⇔ Services

from Office Supplies \Leftrightarrow to Particles Detectors

Simple Supplies ⇔ Highly Technological Supplies



3 Types of Enquiries

"Price Enquiry" (DO):

- 1. Enquiries < 10'000 CHF
- 2. 10'000 CHF ≤ Enquiries < 200'000 CHF

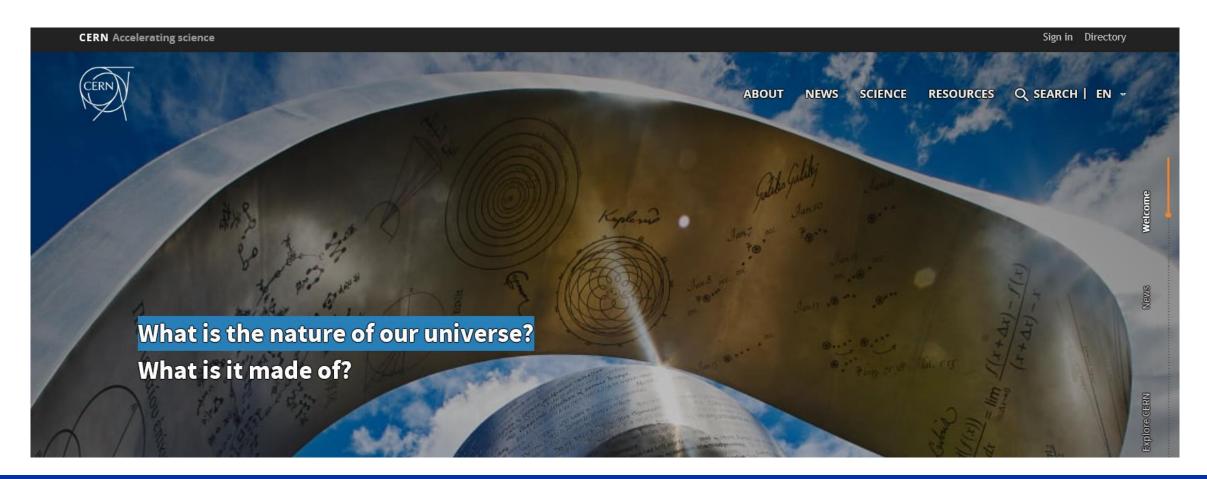


"Invitation-to-Tender" (IT):

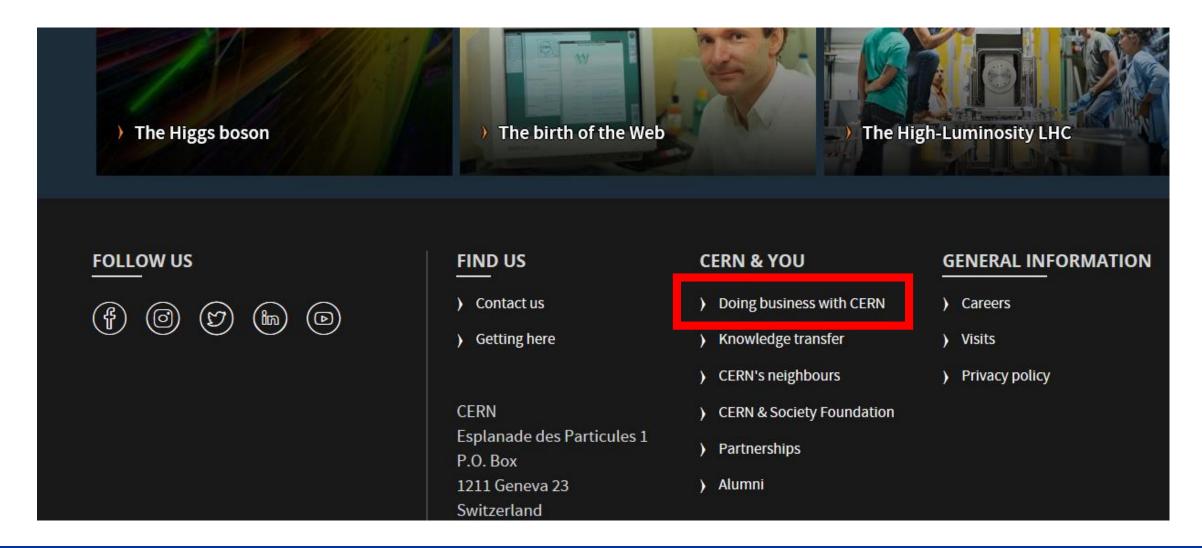
3. Enquiries ≥ 200'000 CHF



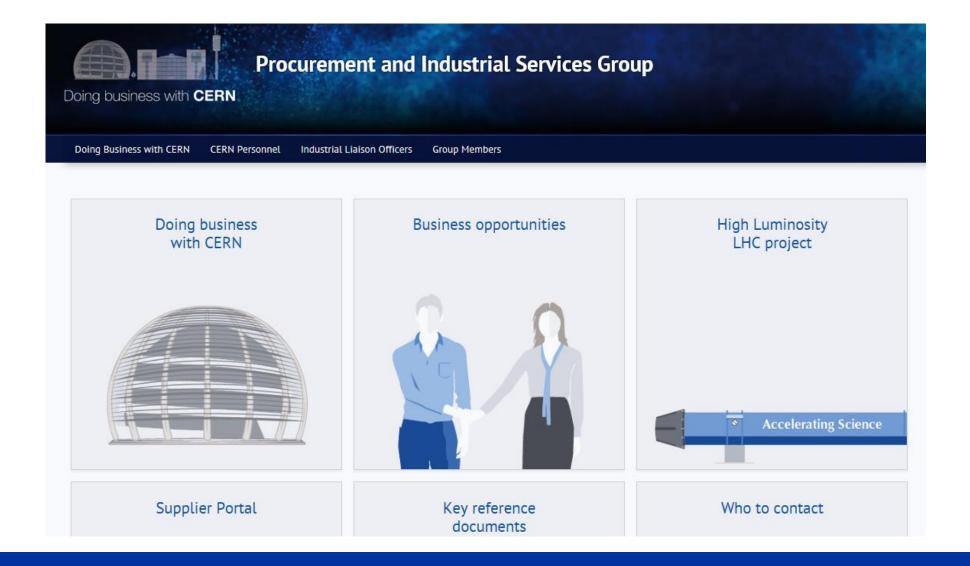
https://home.cern/



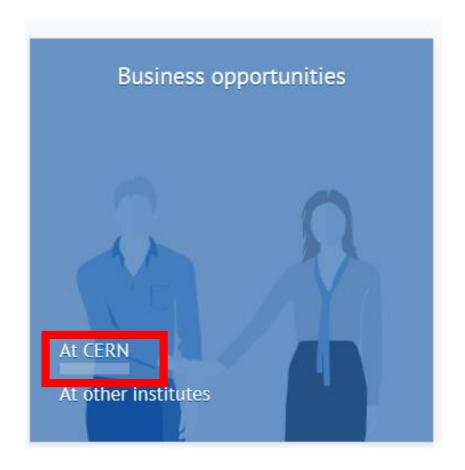










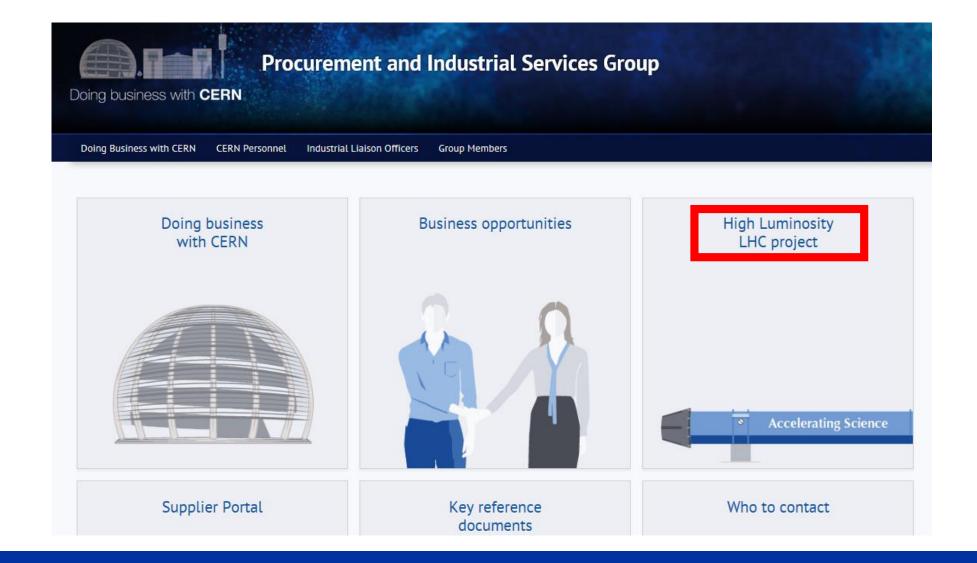




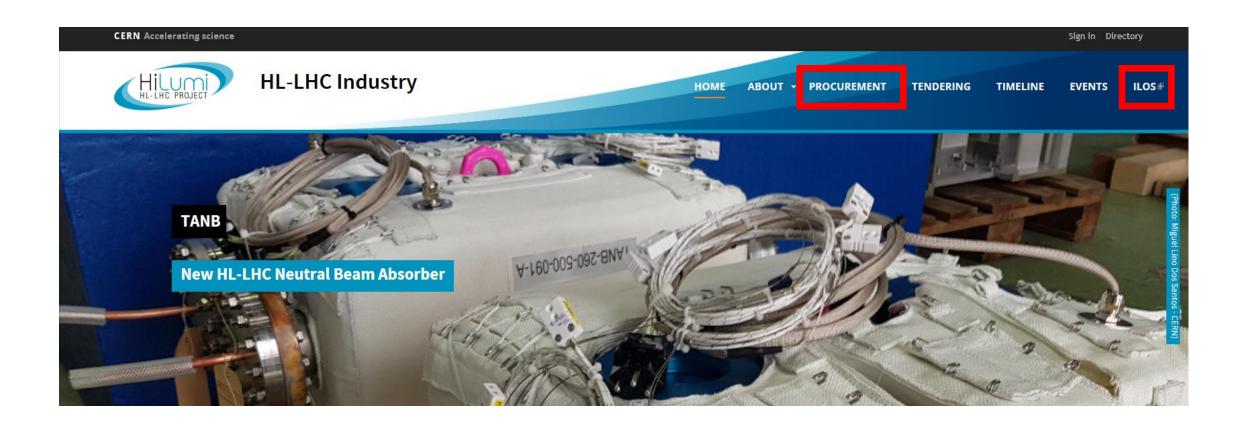
Search Menu	Links Menu		
Type of Contract:	All ~	Market Survey dispatched:	All 🗸
Reference:		Call for Tenders scheduled for dispatch:	: All V All V
Activity Code:		Description and/or Specific Condition:	
Requirement:		Commercial contact:	All
Cost Range:	All ∨	Publication Date:	From To dd-mm-yyyy
Sparch Docot			

Publication Date	Type of Contract	Reference	Requirement (Activity Code)	Description/Specific Condition	Cost Range	Market Survey scheduled for dispatch	Contacts and Interest in being contacted / Market Survey Documents	Invitation to Tender scheduled to dispatch
01-10-2019	Supply	New MS- 4574/SMB/LHC	Supply of roof renovation works of building SM18 (01020304)	CERN intend to place a contract for the roof renovation works Interested firms shall have a proven experience and competence in the	В	Fourth quarter 2019	To express an interest please send an e-mail to procurement.service@cern.ch Technically: <u>D. Rodriguez Gomez</u> Commercially: <u>S. Magnan</u>	Fourth quarter 2019
26-09-2019	Supply	New MS-4565/IT	Supply of a turnkey data centre on CERN's Prévessin site, in France (01020101, 01030103, 01900100, 01900300, 02030200, 02700100, 03040100, 04900600, 13040600)	CERN intends to place a contract for supply of a Interested firms shall have a proven experience and competence in design,	D	Fourth quarter 2019	To express an interest please send an e-mail to procurement.service@cern.ch Technically: W. Salter Commercially: A. Horridge	First quarter 2020
18-09-2019	Supply	New <u>IT-4557/EN</u>	Supply, installation, testing and commissioning of a heat recovery station at Point 8 of LHC (France) (01030302)	CERN intends to place a contract for the supply, installation, testing Interested firms shall have a proven experience and competence in the	A	Refer to MS-4394/EN	To express an interest please send an e-mail to procurement.service@cern.ch Technically: P. Pepinster Commercially: B. Jenssen	Fourth quarter 2019
13-09-2019	Supply	New MS-4541/EN	Supply of optical fibre cables (<u>08040300</u>)	CERN intends to place a framework contract for the supply of Interested firms shall have proven experience and competence in the production	Α	Fourth quarter 2019	To express an interest please send an e-mail to <u>procurement.service@cern.ch</u> Technically: <u>S. Meroli</u> Commercially: <u>B. Jenssen</u>	Second quarter 2020
02-09-2019	Supply	New MS- 4567/EN/HL-LHC	Supply of PXIe High Availability Chassis for the LHC Collimators controls upgrade (03040700)	CERN intends to place a contract for the supply of Interested firms shall have a proven experience and companyons in the] A	Fourth quarter 2019	To express an interest please send an e-mail to procurement.service@cern.ch Technically: P. Peronnard Commercially: F. Bonthond	Fourth quarter 2019











HL-LHC Industry

Website for HiLumi Procurement

Home

ILO Documents

Present Departmental Requests

Work Packages

Project Breakdown Structure List

Shopping Lists

Domains Of Activity

Activities To Work Packages

Recent

Shopping List WP18

Shopping List WP16

Shopping List WP13

Shopping List WP6B

Dear ILO this page gives you access to Purchasing statistics, to an space to exchange data on exper S—rveys and Invitation to Tender in preparation for HL-LHC. You will also find the list of HL-LHC cor

Do not hesitate to indicate us other views you would find interesting. You can always exchange info

Present Departmental requests

~	ID	Reference	WP	Title		Category	Date raised	Date needed	Status
	1	DR- 6286387/TE/HL- LHC	WP12	Co-lamination for HL beam screens	•••	200.000 < x < 750.000	04.02.2016	01.09.2017 - 01.12.2017	Process finished
	2	DR-6210212/TE	WP12	UHV All metal gate valves	•••	>750.000	17.11.2015	01.09.2016 - 31.08.2021	Process finished
	3	DR- 6262431/TE/HL- LHC	WP3	MQXF, END SPACERS	•••	200.000 < x < 750.000	22.12.2017	14.01.2016 - 22.12.2017	Process finished
	4	DR- 6259143/TE/HL- LHC	WP3	WP3 Q4 magnet QUACO	•••	>750.000	12.01.2016	01.12.2016 - 01.02.2021	Process finished



183 DR-7930265/TE/HL-LHC



>750.000

20.08.2019 21.12.2023

MS Under preparation

Title CLIQ series units

Reference DR-7930265/TE/HL-LHC

WP WP7

Category >750.000

Date raised 20.08.2019

Date needed 21.12.2023

Long Description This purchase concerns the supply of 8 (STRING) + 24 (HL-

LHC) units of CLIQ (Coupling-Loss induced Quench) for the

protection of the HL-LHC IT magnets

Interested firms must have proven experience in:

- Assembly of racks with electrical & electronics components
- Testing and handling of critical electronics & electrical equipment within the range of parameters of this application (~ 1000 VDC, ~ 40 mF, ~ 10 kA)
- Handling metallized film capacitors in the parameter range of this application
- Storage energy systems discharge into loads (resistive & inductive)
- CE marking design oriented

The company selected shall comply with CERN Safety rules (available at the link: http://cern.ch/safety-rules) and the Swiss and French and European legislation, in particular:

- IS 23 Criteria and Standard Test Methods for the Selection of Electric Cables and Wires with Respect to Fire Safety and Radiation Resistance (2005).
- IS 41 The use of plastic and other non-metallic materials at CERN with respect to fire safety and radiation resistance (2005)

Status MS Under preparation

CERN





MS-4565/IT Supply of a turnkey data center on Prevessin site

Requirement:

Supply of a turnkey data centre on CERN's Prévessin site, in France (01020101, 01030103, 01900100, 01900300, 02030200, 02700100, 03040100, 04900600, 13040600)

Description and/or Specific Condition:

CERN intends to place a contract for the supply of a turnkey data centre on CERN's Prévessin site, in France, including the design, construction, operation and maintenance. The data centre shall provide an initial capacity of 4 MW and be capable of staged upgrades to at least 12 MW. It shall include all technical infrastructure systems as well as racks, excluding IT and networking equipment. The contract is foreseen to be awarded in January 2021.

Interested firms shall have a proven experience and competence in design, construction, operation and maintenance of data centres. The proposed data centre should be based on an existing design which is already operational.



MS-4513/TE/HL-LHC

Design and supply of 76 units of 2kA Direct Current Current Transducers (DCCTs)

Requirement:

Design and supply of 76 units of 2kA DCCTs for the High-Luminosity Project (02100900)

Description and Specific Condition:

CERN intends to place a contract for the design and manufacture of **76 bipolar voltage output DCCTs** with a nominal current rating of **2 kA** and a **12 hour stability** of less than 1 part in 10^6 (ppm)

Interested firms shall have testing and calibration facilities to less than 10-ppm absolute accuracy, and be experienced in supplying high precision DCCT systems.

MS-4541/EN Supply of Optical fiber cables

Requirement:

Supply of optical fibre cables (08040300)

Description and Specific Condition:

CERN intends to place a **framework contract** for the supply of optical fibre cables (both **single mode and multimode** optical fibre cables, and totally approximately **300 km**) meant to be **pulled** or **air-blown** in a dedicated optical fibre infrastructure.

Interested firms shall have proven experience and competence in the **production of optical fibre cables**.

MS-4561/SMB Supply of construction works

Requirement:

Supply of the construction works for a **new building** for the heat recovery station at point 8 on the French part of CERN. (01010300, 01020200, 01020300, 01020400)

Description and Specific Condition:

CERN intends to place a contract for the construction works for a new building (15 x 6 ml) for the heat recovery station at point 8 on the French part of CERN, including reinforced concrete (100m3), road works, steel construction, cladding (250m2), roofing and waterproofing (90m2), external door, and metal floor (90m2).

Interested firms shall have a proven experience and competence in the field of civil engineering works and construction of **industrial buildings**.

MS-4558/SMB Supply of Personal Protective Equipment

Requirement:

Supply of personal protective equipment (10080100, 10080200, 10080300, 10080400, 10080500, 10080600)

Description and Specific Condition:

CERN intends to place a **three-years contract** for the supply of **personal protective equipment** on the CERN site including work and protective clothing, head, eye, ear, hand, foot and body protections.

Interested firms shall be able to prove experience and competence in the supply of personal protective equipment, including on stock, follow-up service for repairs and replacements.

MS-4541/EN Supply of centrifugal water pumps

Requirement:

Supply of centrifugal water pumps (01030303)

Description and Specific Condition:

CERN intends to place a five-year **blanket purchase contract** for the supply of centrifugal water pumps in the flow range between **1 and 1000 m3/h** and a **manometric height between 20 and 200 m**. The quantity of pumps needed per year is estimated to be around 15 with an average flow of 150 m3/h and a manometric height of 60 m. The above estimated quantities are given for information only, and do not constitute any commitment from CERN.

Interested firms shall have proven competence and experience of at least ten years in the field of designing, manufacturing and testing centrifugal water pumps in the flow range between 1 and 1000 m3/h and a Manometric height between 20 and 200 m.



MS-4561/SMB

Supply of technical services for exhibitions, events and educational laboratories

Requirement:

Supply of **technical services for exhibitions**, events and educational laboratories on the CERN site, and outside CERN for travelling exhibition deployment (12070300, 12070400).

Description and Specific Condition:

CERN intends to place a contract for the provision of technical services for exhibitions, events and educational laboratories on the CERN site and as well for occasional travelling exhibitions outside CERN. The services include maintenance of 500 pieces of audio-visual and IT equipment on two permanent exhibitions and ten visit points at the CERN sites in Switzerland and France, as well as events held at CERN and technical support for travelling exhibitions. The contract is foreseen for an initial period of three years, renewable by CERN.

Interested firms shall have **proven experience** and competence in the domains of **exhibition services**, IT services and/or facility management services.



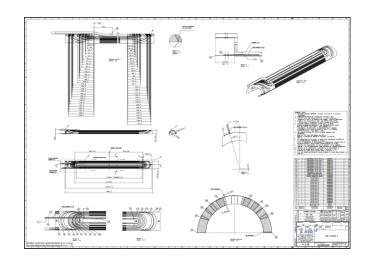
HL-LHC Procurement Challenges ahead

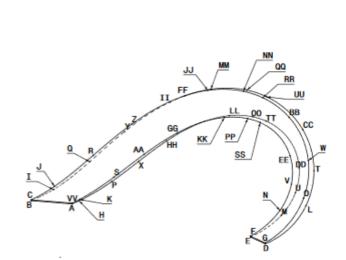


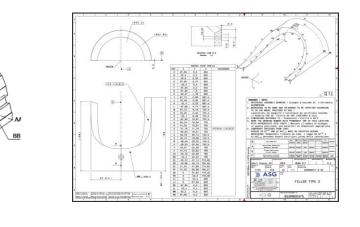
End Spacers manufactured in G11 NEMA material for D2

Requirement: Tendering foreseen by 2020

- High precision machining
- Complex shapes
- Material to be acquired by the manufacturer





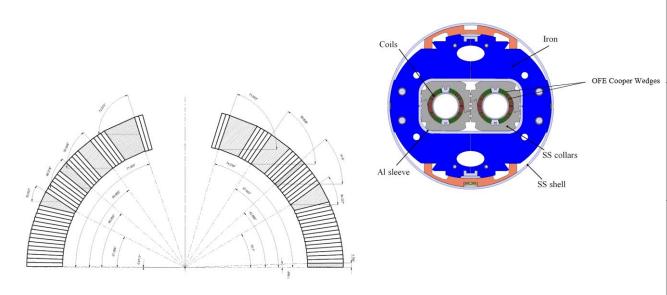


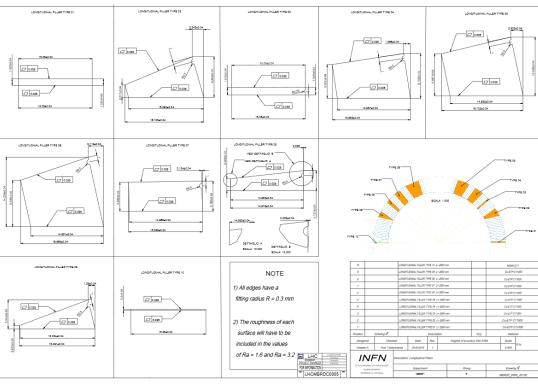


Wedges for D2

Requirement: Tendering foreseen by 2020

- High precision manufacturing
- Tight tolerances
- Made of OFE Copper extruded and cold drawn



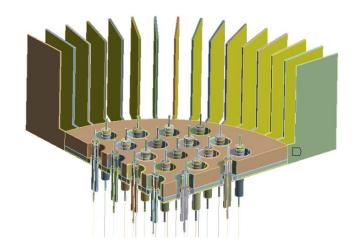


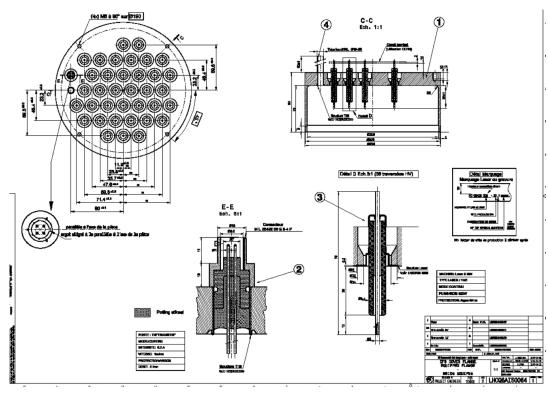
Instrumentation feedthrough system

Requirement:

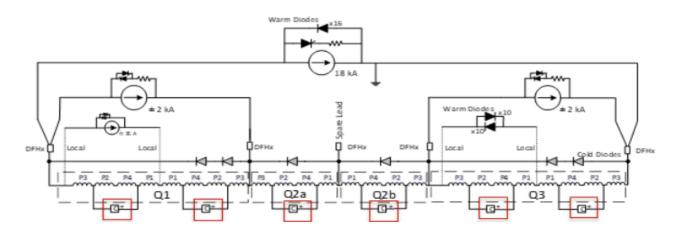
 Electrical cover instrumentation flange with insulated high voltage pins welded for the D2 recombination dipole

- New design of OD 258 mm- variants with 46-52 pins
- Laser Welding of the pins to the flange





Coupling-Loss Induced Quench (CLIQ)





- Protection of superconducting magnets after a quench
- Assembly of racks with electrical & electronics components
- Integration and testing of critical electronics & electrical equipment (~ 1000 VDC, ~ 40 mF, ~ 10 kA)
- Handling metallized film capacitors in the parameter range of this application
- Storage energy systems discharge into loads (resistive & inductive)



Capacitors for CLIQ for superconducting magnet protection

- Long life (>20 years at 25 C), Energy will be stored and released a maximum of 5 times per day and 200 times per year, usually into an inductive load of ~ 4 mH with a peak current of ~ 3 kA
- Capacitance of ~ 40 mF
- Withstand a surge current up to 100 kA





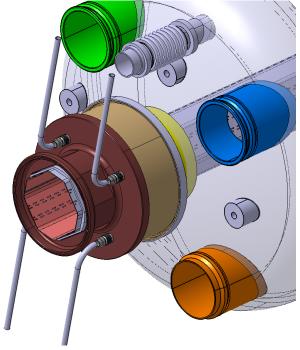
Cryogenic Cables for Beam Position Monitors

- ~ 300 cables needed (proto, series, spares)
- Cables to withstand cryogenic temperatures (~ 5K)
- SiO2 Coaxial RF Cables



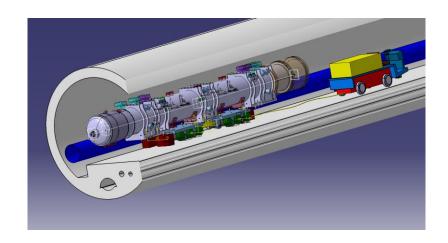






Transport equipment

- Customized vehicles for installation of the magnets in the LHC
- Customized forklift for FeedBoxes
- Trailer and transfer system for Absorber (TAXN)







Equipment for the new HL-LHC Electrical Buildings

- **Power Transformers**
- **MV Cubicles**
- **Power Cables (fire and radiation resistance)**
- LV Switchboards and electrical protections







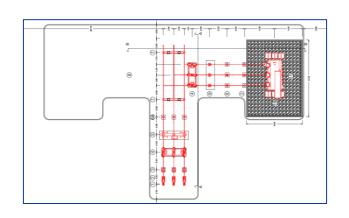




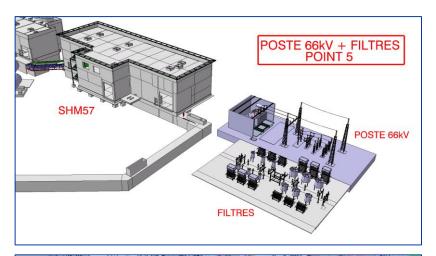


Electrical Substation LHC P5 (CMS)

- 66 / 18 kV substation
- 38 MVA transformer
- Modification of LHC P6 electrical









Cooling and ventilation for HL-LHC Project

Requirement:

 Design, supply, installation, testing and commissioning of surface and underground ventilation systems







Cooling and ventilation for HL-LHC Project

- Design, supply, installation, testing and commissioning of:
 - chilled and mixed cooling water production systems
 - compressed air and heating circuit
 - primary cooling water systems
 - secondary demineralised
 - raw water cooling circuits for the HL-LHC Project











Successful Bidders & Contractors

- 100 % of the successful bidders

Were registered in CERN Database
Made an offer

- Often small medium sized and flexible firms
- Full understanding of specifications

Exceeding specifications will be too expensive

Take into consideration test and documentation costs

- Best offer directly
- Agreed on the General Conditions of CERN Contracts

GCCC are standards, and light compared to many private companies



Three notable examples of successful bidders offering goods originating from Slovenia

- ELGOLINE LTD
- CONTAINER DOO
- ZUSTAL
- PARTICULARS

ELGOLINE LTD

Podskrajnik 34, SI-1380 CERKNICA

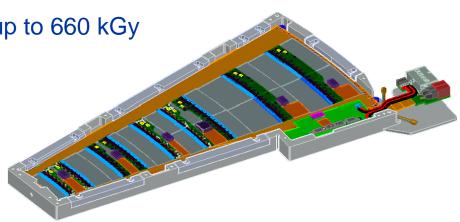


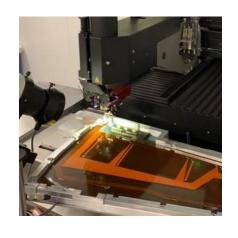
End-Cap Bus Tapes / ATLAS

Bus tapes – flexible circuits

- Joint Development Project between Elgoline Ltd. & Jožef Stefan Institute
- Route to the End cap Petal: power (HV and LV), Data, Ground, Clock, and control to silicon strip modules on a end cap petal
- Cu/Kapton©, double-sided, dimensions 65x35 cm2

The circuit has to be radiation hard up to 660 kGy







CONTAINER D.O.O.

Bezigrajska cesta 6, SI-3000 CELJE



Special containers for transport of nuclear materials

Container certified «Type A»





Container certified «IP2»





Special container certified «IP2»





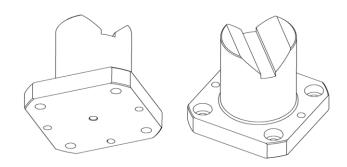
ZustAl

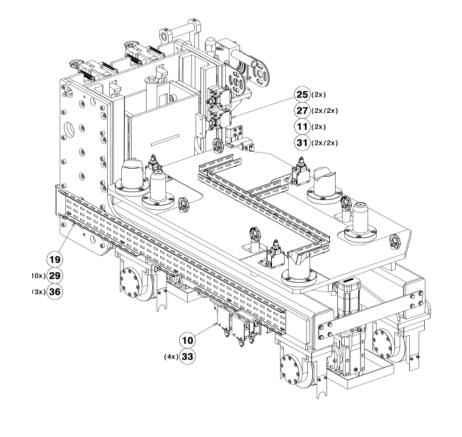
Raceva 14, SI-4226 ZIRI



Mechanical parts for automatized trolleys in radioactive environment

- Manufacturing of a total quantity of 34 mechanical parts for automatized trolleys to be used in radioactive environment
- Parts in stainless steel 304L and brass







PARTICULARS

Dragomelj 154, SI-1230 DOMZALE



Sensor characterization with Laser

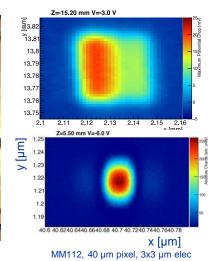
Characterizations of Pixel detector prototypes

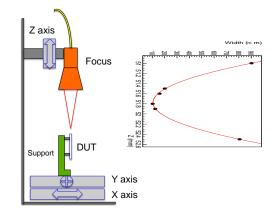
Edge-TCT (Transient Current Technique) employs a LASER supplied by Particulars to induce e-h pairs in the silicon

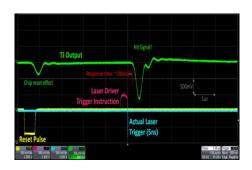
- 3 axis beam focusing (beam spot 5 um) and positioning system (precision 1 um)
- Infrastructure for testing irradiated samples in place (chiller, cold chuck, dry air, small volume)

Measurements of charge collection efficiency as a function of position, depletion depth and charge sharing across neighboring pixels









So, why not you?



Thank you

