

# Status report on the accelerator complex

## LS2 activities



# Content

- Objectives, Baseline
- Injectors status
- LHC status
  - General status
  - DISMAC
  - HL-LHC
  - Others
- Conclusions

# The main objectives

Increase **Intensity & Brightness** in the injectors  
to match HL-LHC requirements

👉 **LIU Project**

Increase injector **Reliability** and **Availability**  
to cover HL-LHC run

👉 **Consolidation Project**

Anticipate **Civil Engineering** works  
and **beam equipment**

👉 **HL-LHC Project**

Perform major **Maintenance & Infrastructure** Consolidations

👉 **M&O activities**

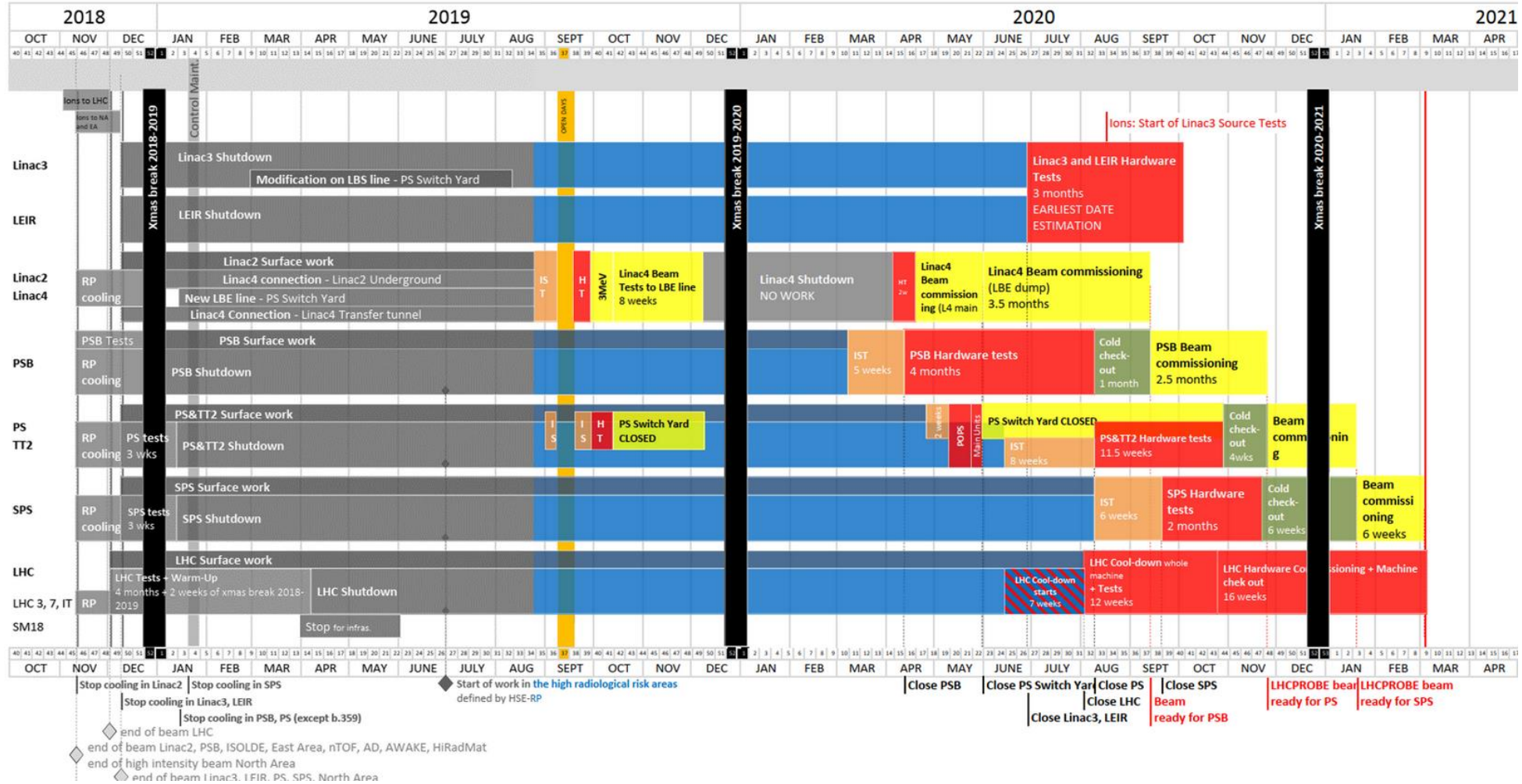


Safety

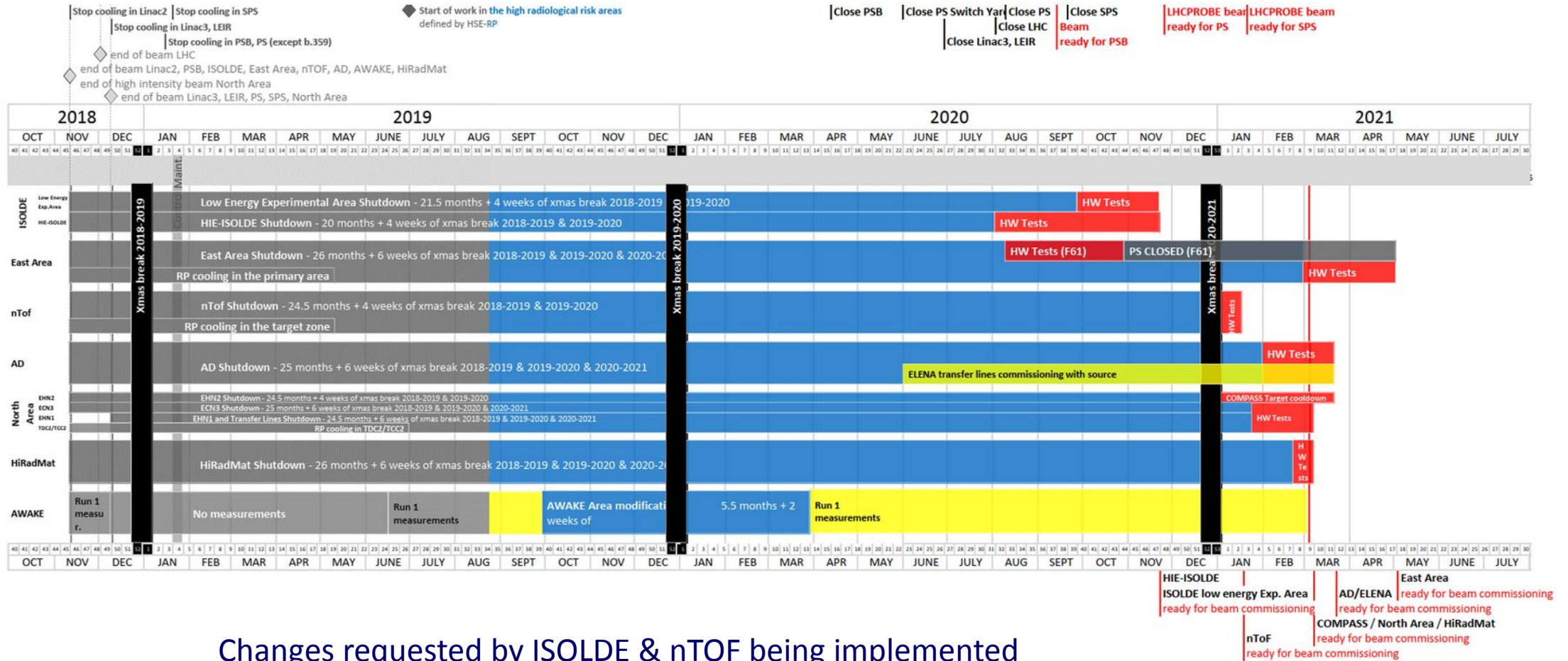
Quality

Schedule

# Baseline



# Baseline

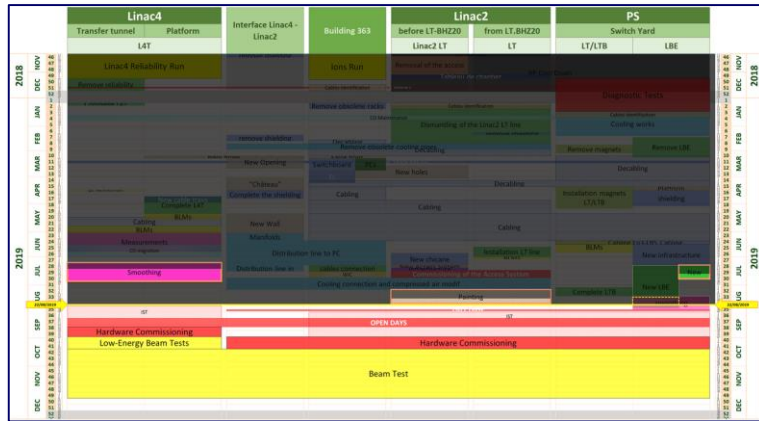


Changes requested by ISOLDE & nTOF being implemented

# Injector status

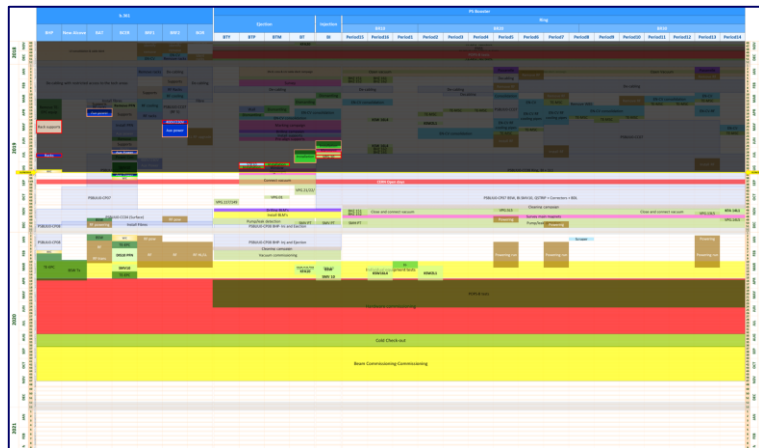


L4 connection completed



## Linac4

- Connection is completed
- Individual System tests and Hardware commissioning started
- Survey smoothing: 3 weeks in September
- Low Energy Beam tests planned in October, followed by beam test until end of 2019



## PS Booster

- New injection region installed
- New finemet cavities installed
- Transfer lines installation in progress
- Infrastructure consolidation and upgrade in progress



New injection region

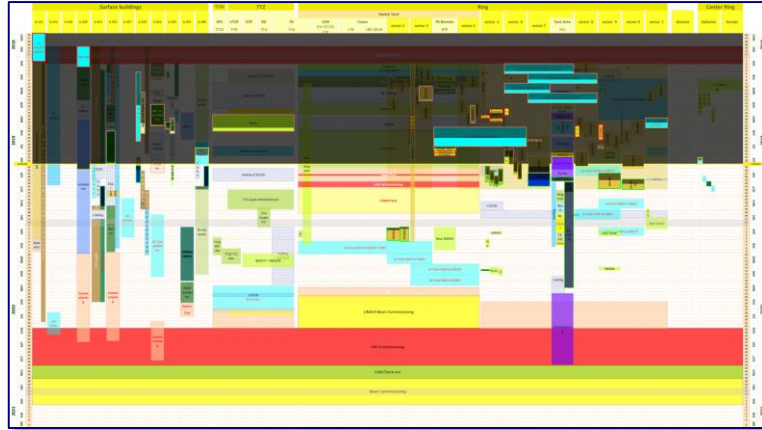


New Finemet cavities



BTV10

# Injector status



## PS

- Infrastructure consolidation and upgrade in progress
- Main units consolidation well advanced (34/43)
- Most of the straight sections have been re-installed
- New injection line installed and successfully leak tested

Main Units



New BTV15



## Surface works (all CPS)

Refurbishments of surface buildings to host new power converters and RF systems ... Hard work... very good progress



Bg 361



Bg 355

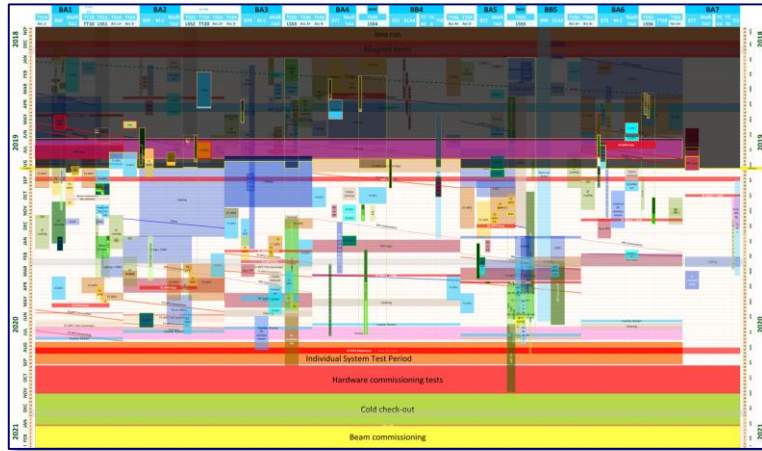


Bg 269



New injection line (BTP)

# Injector status



## SPS

- Infrastructure consolidation and upgrade in progress
- LSS1 (ex dump region) dismantled
- LSS3: all RF systems dismantled
- LSS5 (new dump region):
  - Civil engineering work in progress
  - New beam dump installation being tested on surface on a mock-up
- Fire Safety & new access system in progress

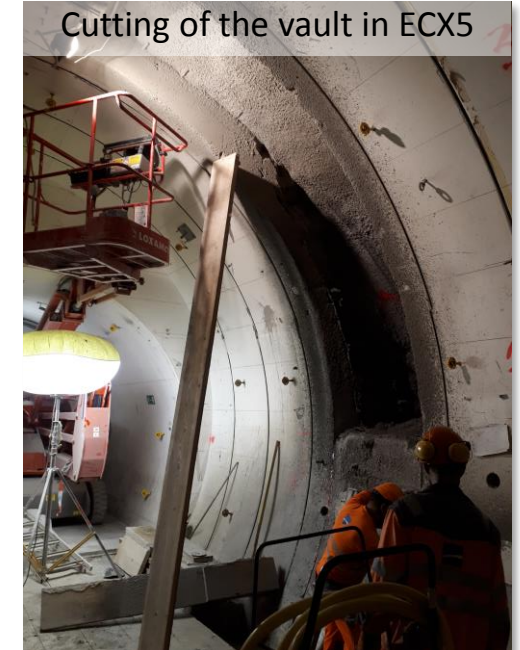


LSS3 dismantled



New dump shielding mock-up assembly in BB5

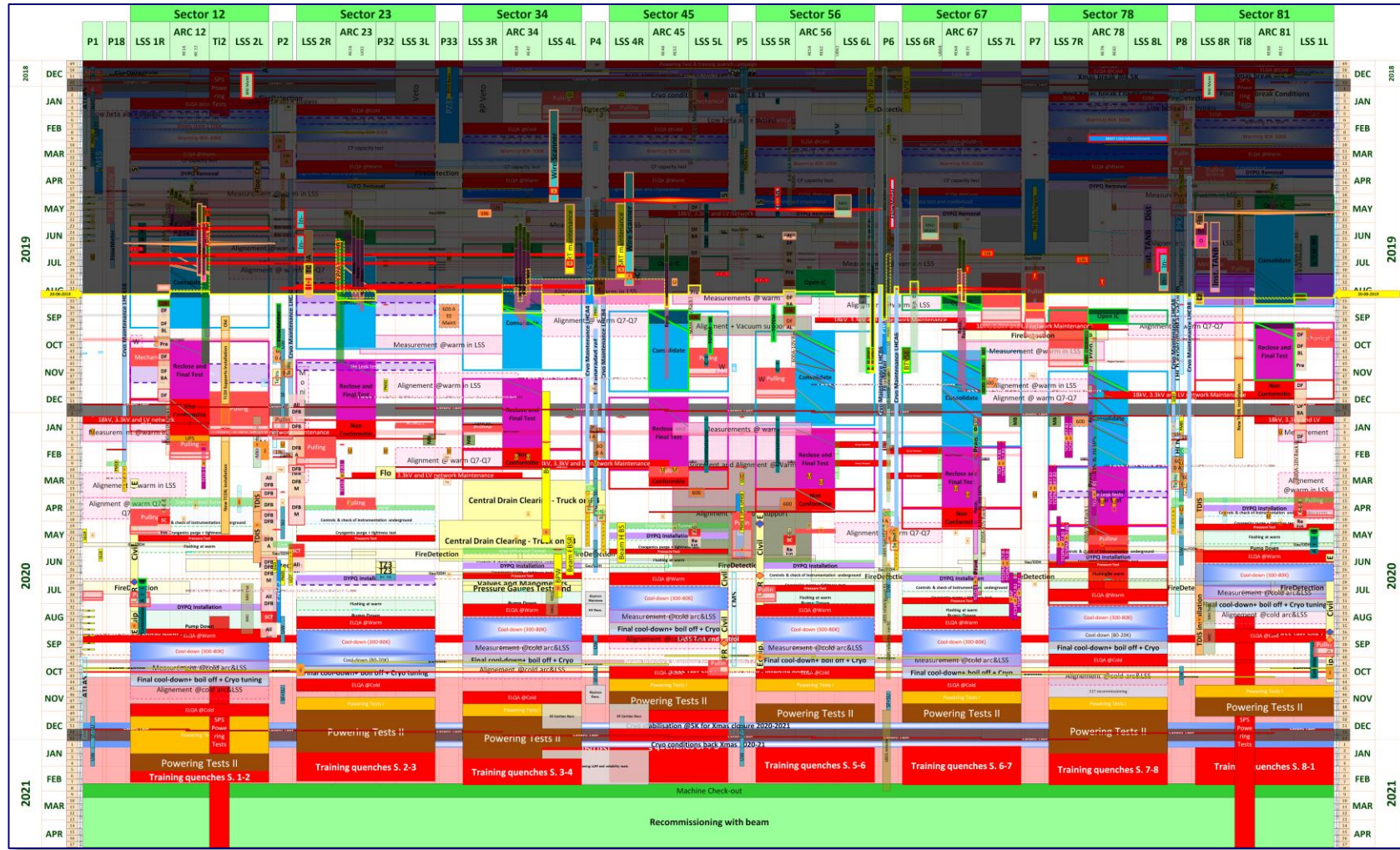
LHCC - LS2 Status of the Accelerator - K. Foraz



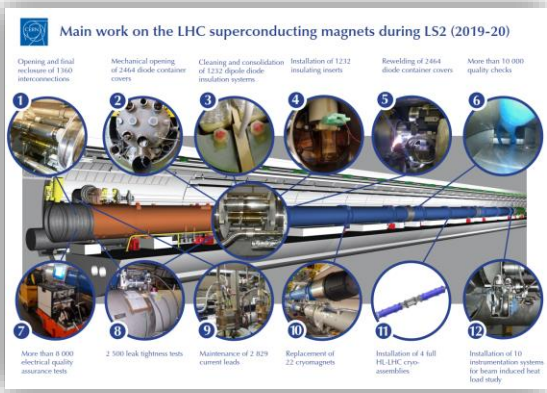
September 2019



# LHC status

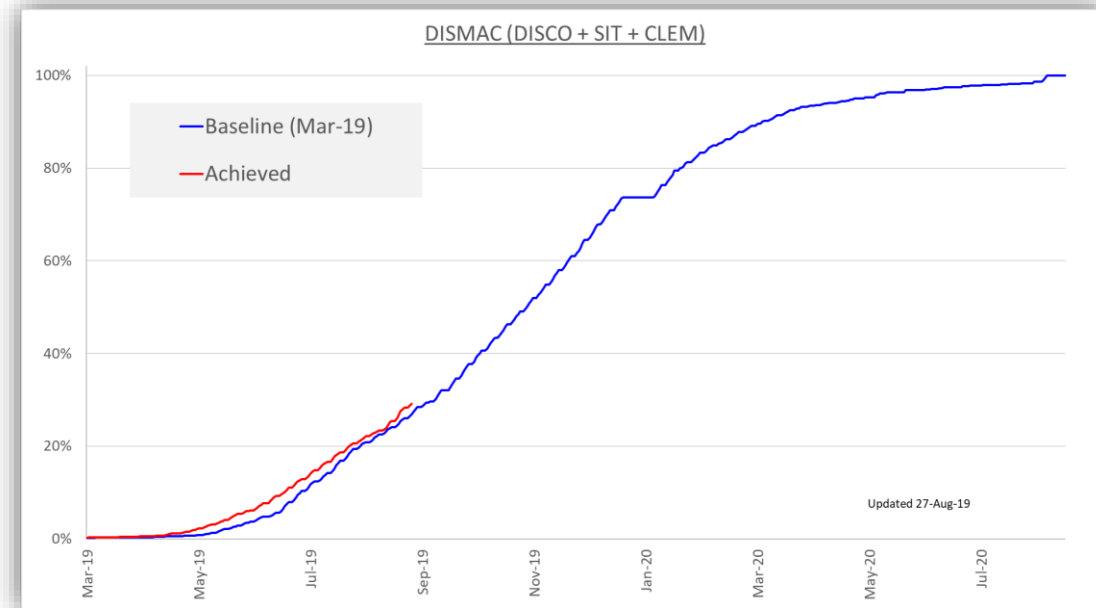
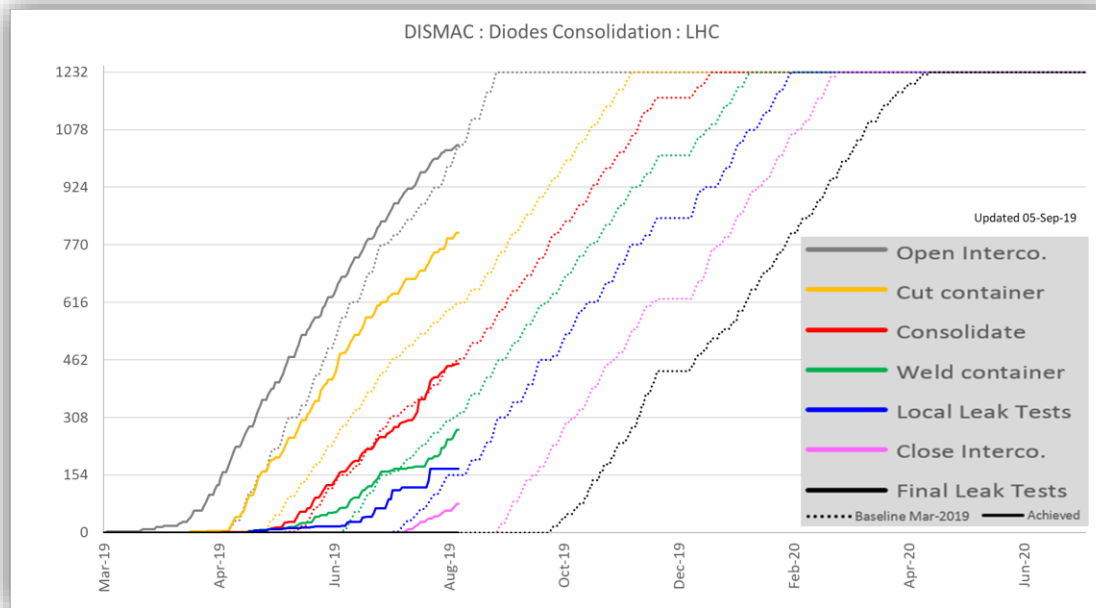


# DISMAC general status

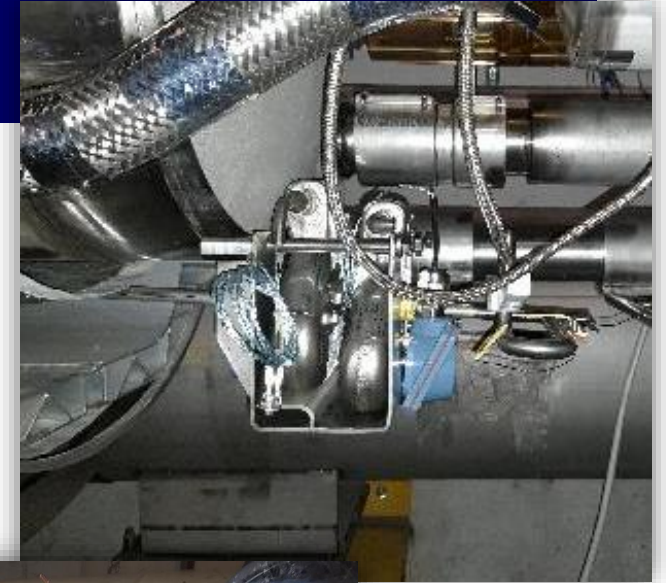
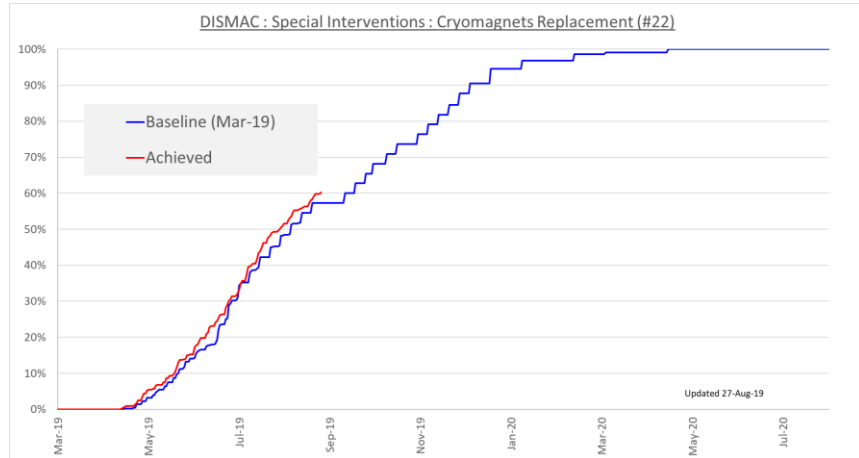


## Global progress

- 30% achieved vs 29% planned
  - 1000<sup>th</sup> IC has been opened on 23.08.2019
- 1 week ahead of schedule



# Cryomagnets replacement

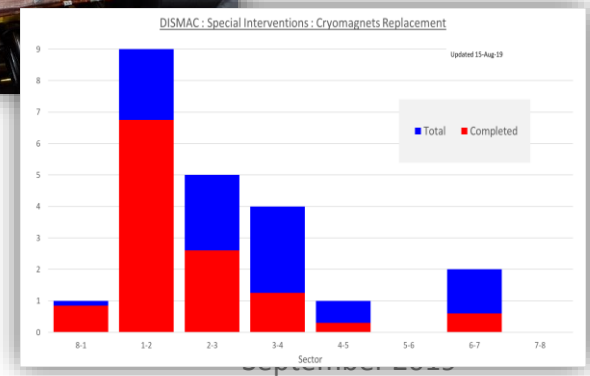


## 19 cryodipoles & 3 SSS

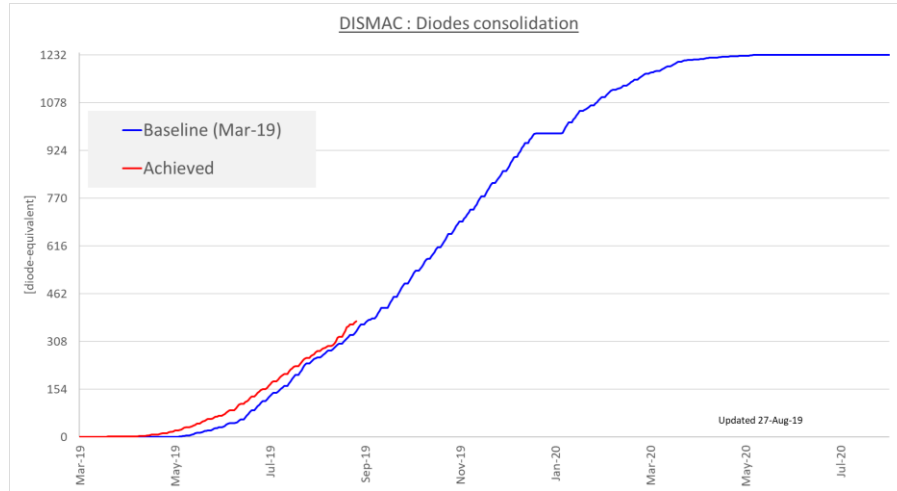
- All cryomagnets (not including HL WP11 assemblies nor 16L2) have been disconnected, removed and reinstalled;
- The reconnection of the first cryodipole in S81 (A26R8) is completed except the leak tests that are being performed. The others magnets reinstalled are being reconnected.



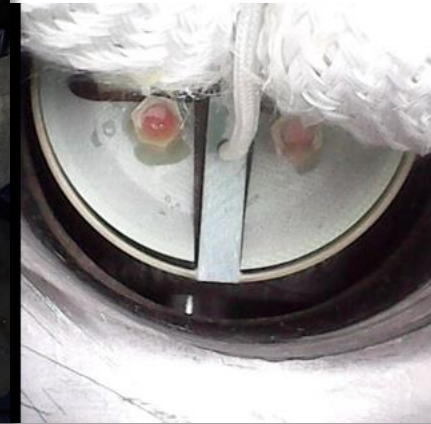
16L2, CC@P2: will be transported after the open days



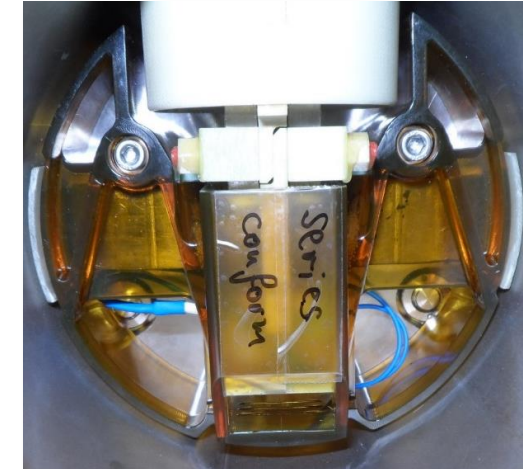
# Diodes consolidation



- 1<sup>st</sup> diode consolidated on 3.05.2019 (about 1 month ahead of schedule)



- Cleaning is complete in ~4 sectors
- The insulation plates and the inserts are installed in 3 sectors



September 2019

LHCC - LS2 Status of the Accelerator - K. Foraz

# Diodes consolidation & DISMAC QA review

## REVIEWS : MANDATE OF THIS REVIEW

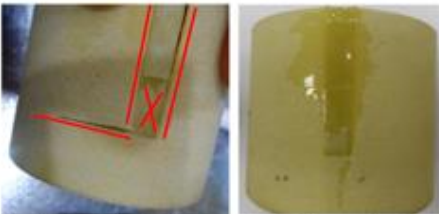
### Quality Assurance Review

- ❑ To assess if the encountered situation corresponds to the expectations and assumptions used during the preparation of the project
- ❑ To assess if the implementation corresponds to the plan, especially in terms of Safety, Quality and Schedule
- ❑ To review the applied strategies and assess their possible update for the continuation of the project, especially for the following topics:
  - ❑ Existing non-conforming welds on the diode containers
  - ❑ Thresholds applied during the EIQA tests
  - ❑ Local leak test strategy
  - ❑ Any additional finding of initial consolidation and inspection that may have relevance to scope, QA and schedule

New issues not expected during the preparation:

- Quality of existing welds
  - Perform further detailed analysis only in case of major NCs or if NCs are different from what has been analysed so far
  - Perform pressure test with higher Safety factor on 2 diode containers with similar major NCs
- Cracks / break of some half-moon electrical insulation tubes.
  - Confirmation of use of two materials for these insulation tubes
  - Cracks have been seen at the opening, but no tube was so far found broken at opening of the diodes containers
  - On-going actions:
    - Extensive inventory of all the accessible cases
    - The repair solution has been studied, qualified and is being applied
    - Systematic reinforcement of all low-Q ones (in-situ method)

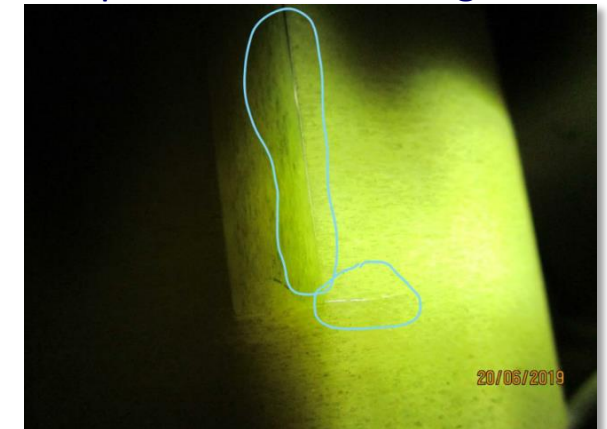
- The tube was repaired with Araldite 1212 epoxy which was applied in the areas shown in the picture.
- Kapton tape was used to secure the parts during curing of the epoxy and removed after curing.
- The repaired pieces were subjected to several thermal cycles in liquid nitrogen.
- After the thermal cycles no visual degradation could be seen on the repaired insulation tube.



Insulation tube broken and tube separated from inner wall.      Insulation tube after curing of epoxy.



- **No Impact on global schedule**



20/06/2019

# DISMAC...next steps

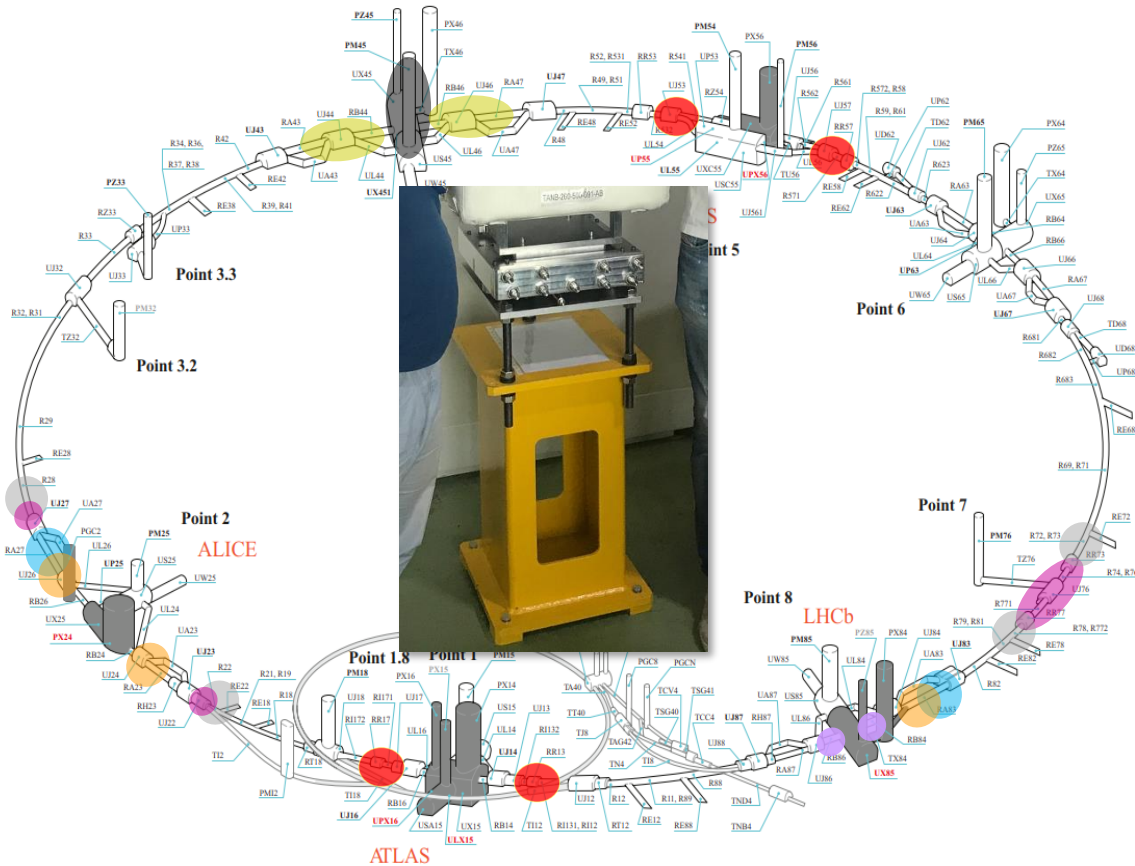
- DISMAC status

- ☺ No (major) personel accident so far
- ☺ Globally, about one week ahead of schedule
- ☹ Many non-conformities are encountered, mainly pre-existing ones ; their management is efficient and implies frequent procedures optimisations, definition of new procedures and interventions by experts
- ☺ Some activities are ahead of schedule [Opening, cutting,...]
- ☹ The critical activity is the diode insulation consolidation
- ☺ Confident that the global schedule can be respected
- ☹ Impact of the insulation tubes reinforcement will be small thanks to a sound solution developed swiftly

- Next milestones

- End -2019 : All cryoassemblies (but Q16/C16L2 and WP11 cryoassemblies) will be reconnected for December 2019  
1<sup>st</sup> sector completed
- May 2020 : Last standard interconnection reclosed  
First pressure test (sector 81)
- Q3-2020 : Last NC solved
- End 2020 : Formal end of the project  
End of collaboration contracts, budget closure

# HL-LHC



1st HL-LHC instrument in ! 😊

## WP5 - Collimation

- 8 Target Secondary Collimators TCSPM in LSS7
- 2 Dispersion Suppressor Collimators TCLD in LSS7 (11T)
- 2 Dispersion Suppressor Collimators TCLD LSS2 (CC)

## WP8 - Collider & Experiment Interface :TANB both sides LSS8

## WP9 - Cryogenics

- Cryogenics upgrade of refrigerator
- Installation of general infrastructure for the mobile refrigerator & compressor at P4

## WP11 – 11T DS Dipole

- 11T in A9R7 & A9L7
- CC in C11R2 & C11L2

## WP12 – Beam Vacuum: In-situ aC-coating Q5-Q6 at P2 & P8

## WP13 – Beam Diagnostics

- New Wide-Band transverse pick-up BPW prototype at LSS4L
- Beam Gas Curtain BGC prototype at LSS4L
- BSRT (adding halo cleaning) at LSS4L/R

## WP14 – Beam Transfer & Kickers

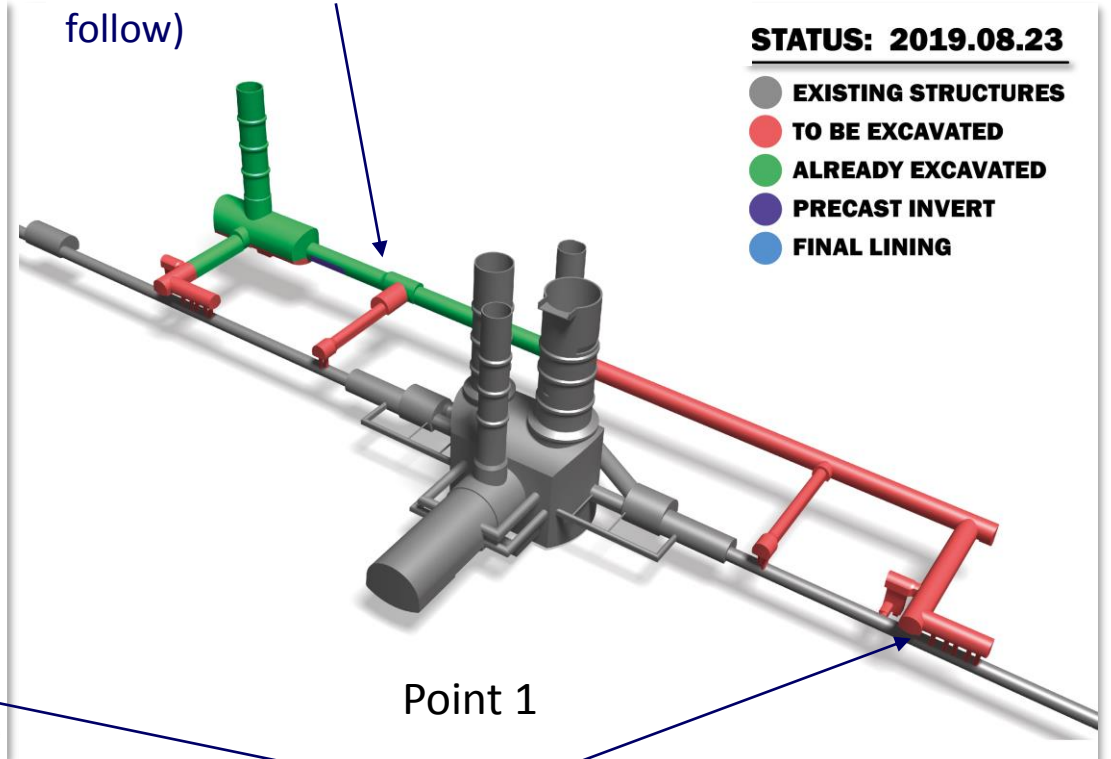
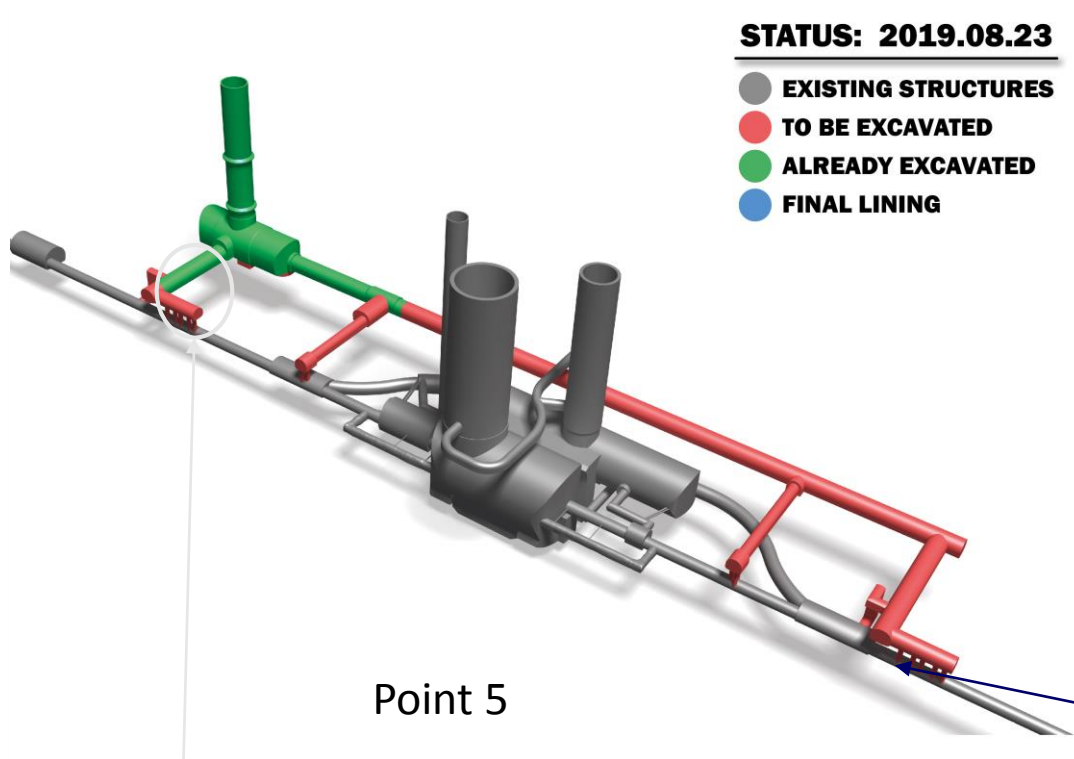
- Injection Dump TDIS at P2L & P8R
- Cooled MKI at P2
- Displacement of TCLIA in LSS2R (C4R2)

## WP17 - Infrastructure Logistics and Civil Engineering

- UPR connections at P1 & P5

# HL-LHC: Civil engineering works

UR15 excavation rate lower than expected  $\Rightarrow$  Margin reduction from 80 to 5 days for the delivery of the UPR (hoping that softer molasses will follow)

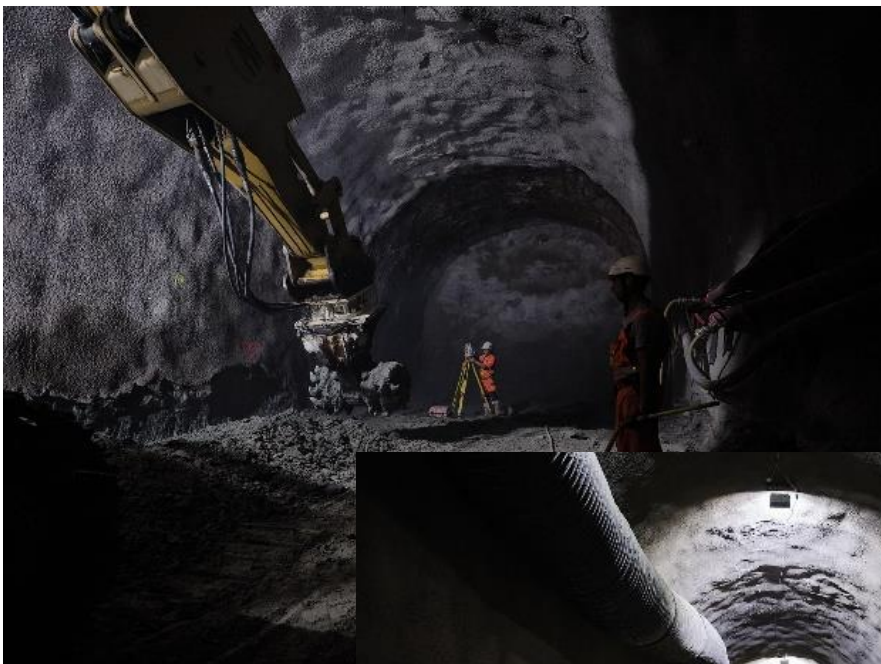


Request for early opening of this UPR (discussion on-going with the LS2 coordination)

Delivery of the UPRs on the LS2 critical path (Plan B: missing UPR opening during the YETS'21-22 without impacts on technical infrastructure installation and on the YETS duration)



# HL-LHC: Civil engineering works



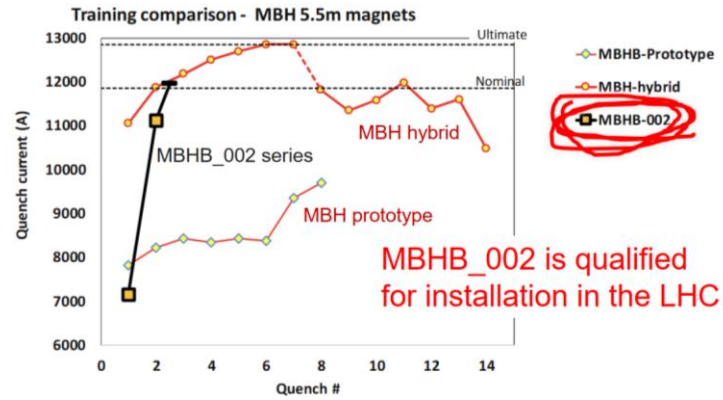
oraz

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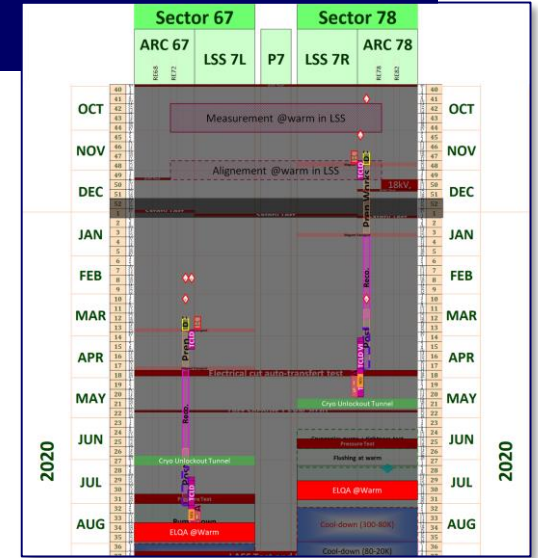
# HL-LHC

- 11T tests succesful
  - No impact on end date
- QEP & QEN around IP2

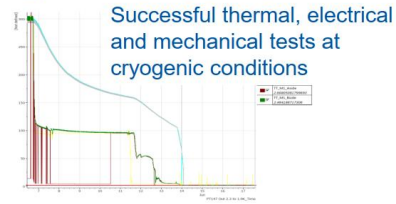
## WP11 – 11T long magnets training



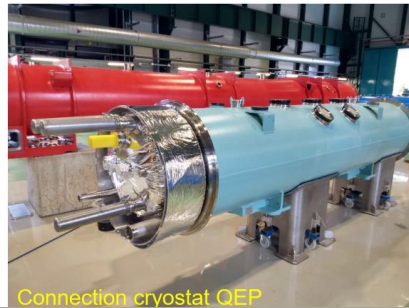
This is big news !



## WP11 – QEP and QEN around IP2



By-pass modules QEN



Connection cryostat QEP

- New TDIS prototype almost ready



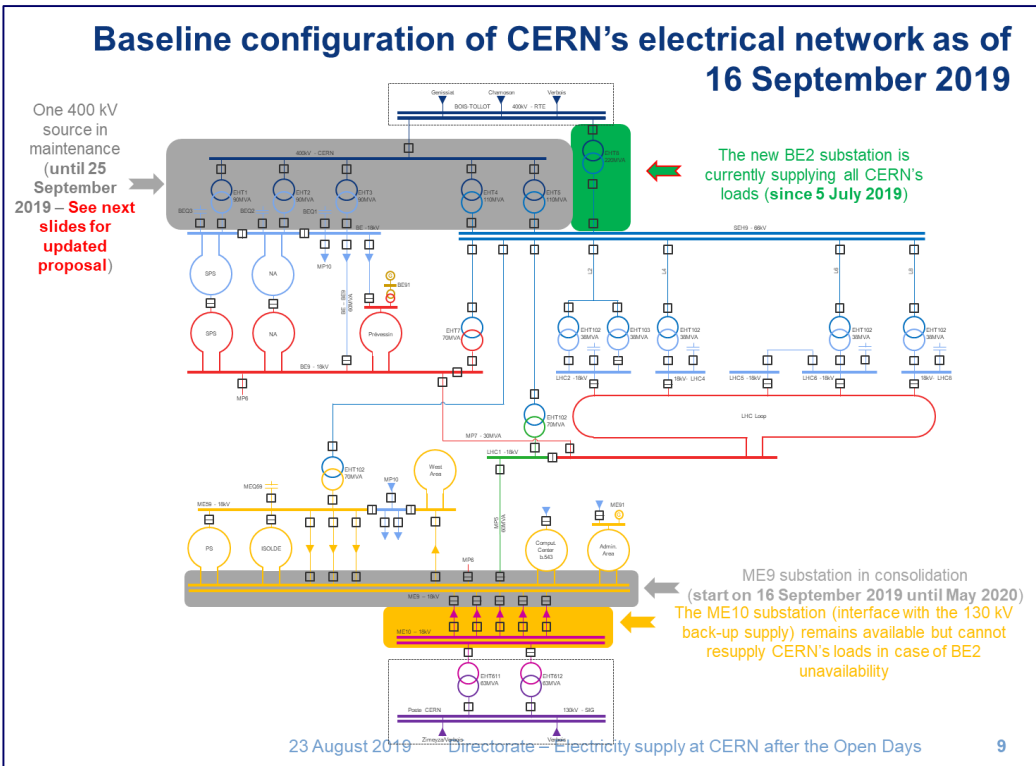
September 2019

# EL maintenance

Maintenance NO ACCESS*		AUG NO ACCESS*	
Point	Day	Point	Day
LHC1 + ATLAS	6 -10 January 2020 (W2)	LHC1 + ATLAS	13 January 2020 (W3)
LHC18 + SM18	23-25 April 2019 (W17)	LHC18 + SM18	26 April 2019 (W17) 11 February 2020 (W7)
LHC2 + ALICE	11-14 June 2019 (W24) – Access OK 20-24 January 2020 (W4)	LHC2 + ALICE	27 January 2020 (W5)
LHC3 + PM32	9-12 March 2020 (W11)	LHC3 + PM32	30 April 2019 (W18) 13 March 2020 (W11)
LHC4	17-20 June 2019 (W25) – Access OK 24-28 February 2020 (W3)	LHC4	7 Oct. 2019 (W41) 2 March 2020 (W10)
LHC5 + CMS	20-24 May 2019 (W21) 24-27 June 2019 (W26) – Access OK	LHC5 + CMS	27 May 2019 (W22) <b>TO BE RESCHEDULED</b> 5 May 2020 (W19)
LHC6	3-6 June 2019 (W23) TBC – Access OK 17-19 Sept. 2019 (W38)	LHC6	20 Sept. 2019 (W38)
LHC7	23-27 Sept. 2019 (W39)	LHC7	30 Sept. 2019 (W40)
LHC8	15-19 April 2019 (W16) – Access OK 9-13 Dec. 2019 (W50)	LHC8	16 Dec. 2019 (W51)
TEST SECOURS (10min)	All points on 19th December (6am – 6:10am) (W51)	Preveessin	4 April 2020 (W14)
		Meyrin + Adm.	4th January 2019 (W1)
	400 kV Test → Thu 20 Dec 2018 from 8am to 11am	Auto-transfert	27-29 April 2020
	400 kV maintenance → 22 July – 27 Sept 2019 (W30-39) → 4 July – 27 Sept 2019 (W27-39) → Under discussion 4 July- 4 October (W27-40)		66 kV maintenance (reduced consumption 15MVA LHC, 90 MVA CERN) → 28 Mai – 19 July 2019 (W22-29) → 28 June – 4 July 2019 (W26-27)

\* NO ACCESS in SURFACE and UNDERGROUNG (Guardian at the point entrance)

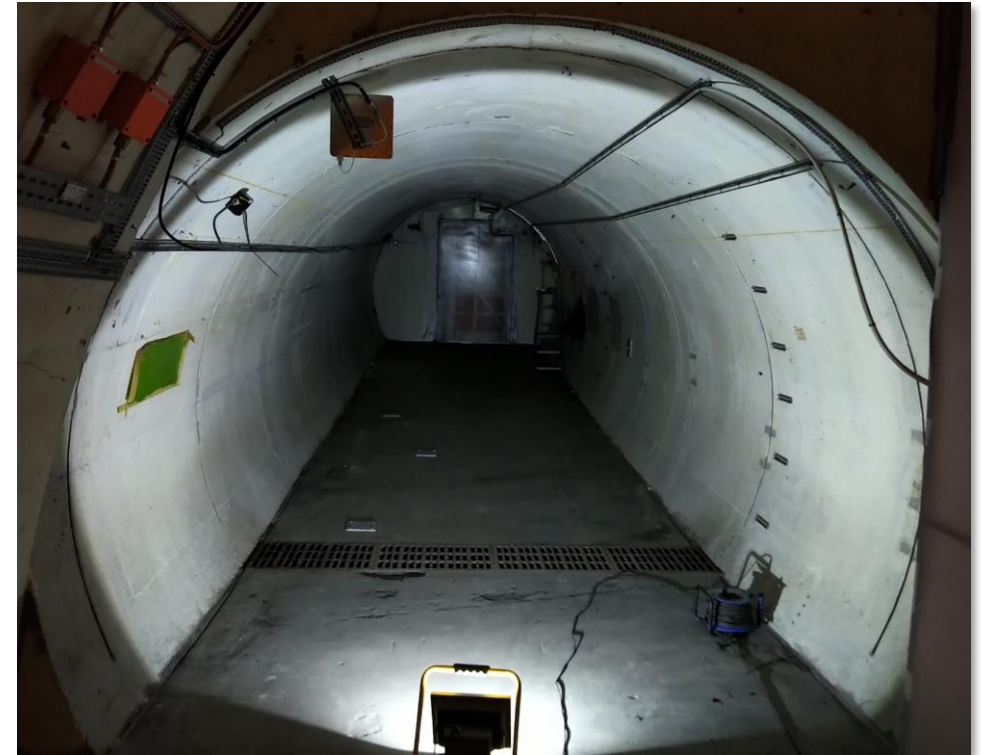
# Electricity supply at CERN after the Open Days



- From **16 September 2019 to May 2020**:
  - **No auto-transfer available** (i.e. automatic reconfiguration of the electrical network in case of a voltage failure on the general services networks) until completion of the ME9 substation consolidation
- Meyrin's administrative loop will be manually re-supplied through a dedicated cable from ME10 in case of long power loss (thus by-passing the ME9 substation)
  - **Resupply time: 30 minutes during normal working hours / 2 hours outside normal working hours**
- High voltage specialists (EN-EL and Contractors) will be fully available during the period with a single source to minimize downtime
  - Re-powering the BE2 substation in case of failure expected **within 2 hours in most cases**

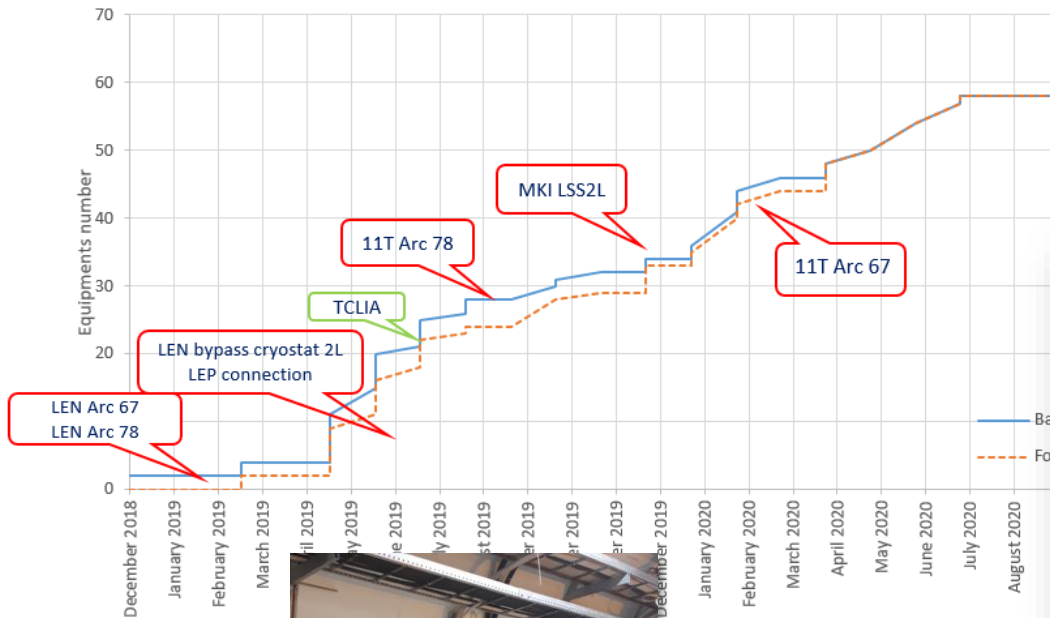
# FASER

- Cores drilling completed
- Dismantling activities completed
- Crane installation in progress
- Civil engineering Jan.- Feb 2020



# Equipment readiness and beam vacuum SS

Tot. N° of Equip. Ready to Install LHC

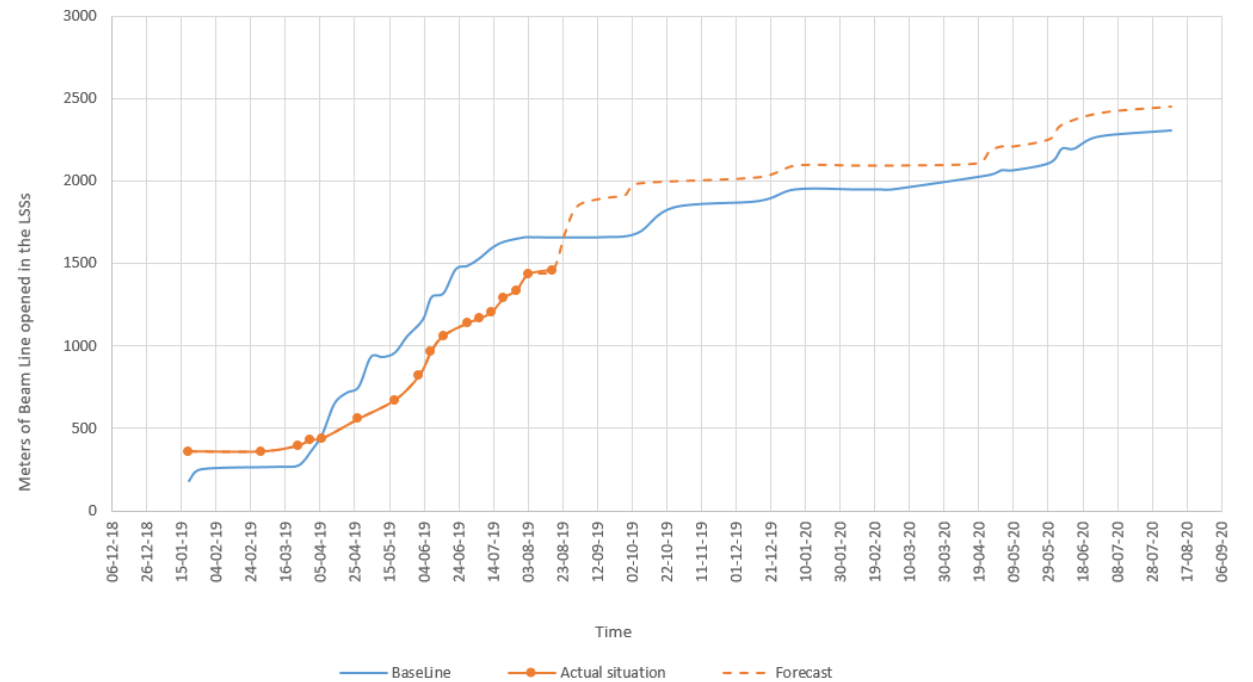


LSS5: Survey Q12L-Q12R



TCLIA installation

LHC-LS2: Vacuum beam pipe follow up in the LSSs



# Conclusions

- As a general fact, no major blocking point
  - New version of Master Schedule to cope with changes in n-ToF and ISOLDE to be approved by RB 18<sup>th</sup> September. Others stay **UNCHANGED!**
    - New versions of the Linear schedules to be released simultaneously to show reorganisations of activities
    - New broken lines to be presented on LS2C on 20<sup>th</sup> September
  - Injectors will be ready for start their commissioning by beginning of next year as scheduled with access restrictions to be expected.
  - LHC follows the master schedule
    - Maintenance activities proceeding smoothly
    - DISMAC on schedule, despite the new non conformities discovered
    - HL-LHC: 1<sup>st</sup> instrument in, request to anticipate the CE breakthrough of UPR57 (under evaluation)
- **So far, so good 😊**

Questions?



*Accelerating Science and Innovation*



