



Development of CVD Diamond Tracking Detectors for Experiments at High Luminosity Colliders

RD42 Status Report

Harris Kagan
for the RD42 Collaboration

LHCC Open Session - Sep 11, 2019

Outline of Talk

- The RD42 Collaboration
- The RD42 Program
- Recent Results
- Collaboration with LHC Experiments: ATLAS BCM', CMS
- The RD42 Request

The 2019 RD42 Collaboration



The 2019 RD42 Collaboration

A. Alexopoulos³, M. Artuso²⁰, F. Bachmair²⁴, L. Bäni²⁴, M. Bartosik³, H. Beck²³, V. Bellini², V. Belyaev¹², B. Bentele¹⁹, A. Bes²⁷, J.-M. Brom⁷, M. Bruzzi⁴, G. Chiodini²⁶, D. Chren¹⁸, V. Cindro⁹, G. Claus⁷, J. Collot²⁷, J. Cumalat¹⁹, S. Curtoni²⁷, A. Dabrowski³, R. D'Alessandro⁴, D. Dauvergne²⁷, W. de Boer¹⁰, C. Dorfer²⁴, M. Dunser³, G. Eigen³⁰, V. Eremin⁶, J. Forneris¹⁵, L. Gallin-Martel²⁷, M.-L. Gallin-Martel²⁷, K.K. Gan¹³, M. Gastal³, A. Ghimouz²⁷, M. Goffe⁷, J. Goldstein¹⁷, A. Golubev⁸, A. Gorišek⁹, E. Grigoriev⁸, J. Grosse-Knetter²³, A. Grummer²¹, B. Hiti⁹, D. Hits²⁴, M. Hoferkamp²¹, T. Hofmann³, J. Hosselet⁷, F. Hügging¹, C. Hutton¹⁷, J. Janssen¹, H. Kagan^{13,◇}, K. Kanxheri²⁸, R. Kass¹³, M. Kis⁵, G. Kramberger⁹, S. Kuleshov⁸, A. Lacoste²⁷, S. Lagomarsino⁴, A. Lo Giudice¹⁵, I. Lopez Paz²², E. Lukosi²⁵, C. Maazouzi⁷, I. Mandić⁹, S. Marcatili²⁷, A. Marino¹⁹, C. Mathieu⁷, M. Menichelli²⁸, M. Mikuš⁹, A. Morozzi²⁸, F. Moscatelli²⁸, J. Moss²⁹, R. Mountain²⁰, A. Oh²², P. Olivero¹⁵, D. Passeri²⁸, H. Pernegger³, R. Perrino²⁶, F. Picollo¹⁵, M. Pomorski¹¹, A. Porter²², R. Potenza², A. Quadt²³, F. Rarbi²⁷, A. Re¹⁵, M. Reichmann²⁴, S. Roe³, O. Rossetto²⁷, D.A. Sanz²⁴, M. Scaringella⁴, C. Schmidt⁵, S. Schnetzer¹⁴, S. Sciortino⁴, A. Scorzoni²⁸, S. Seidel²¹, L. Servoli²⁸, S. Smith¹³, B. Sopko¹⁸, V. Sopko¹⁸, S. Spagnolo²⁶, S. Spanier²⁵, K. Stenson¹⁹, R. Stone¹⁴, B. Stugu³⁰, C. Sutura², M. Traeger⁵, W. Trischuk^{16,◇}, M. Truccato¹⁵, C. Tuve², J. Velthuis¹⁷, S. Wagner¹⁹, R. Wallny²⁴, J.C. Wang²⁰, N. Wermes¹, M. Yamouni²⁷, J. Zalieckas³⁰, M. Zavrtanik⁹

- ¹ Universität Bonn, Bonn, Germany
² INFN/University of Catania, Catania, Italy
³ CERN, Geneva, Switzerland
⁴ INFN/University of Florence, Florence, Italy
⁵ GSI, Darmstadt, Germany
⁶ Ioffe Institute, St. Petersburg, Russia
⁷ IPHC, Strasbourg, France
⁸ ITEP, Moscow, Russia
⁹ Jožef Stefan Institute, Ljubljana, Slovenia
¹⁰ Universität Karlsruhe, Karlsruhe, Germany
¹¹ CEA-LIST Technologies Avancees, Saclay, France
¹² MEPHI Institute, Moscow, Russia
¹³ The Ohio State University, Columbus, OH, USA
¹⁴ Rutgers University, Piscataway, NJ, USA
¹⁵ University of Torino, Torino, Italy
¹⁶ University of Toronto, Toronto, ON, Canada
¹⁷ University of Bristol, Bristol, UK
¹⁸ Czech Technical Univ., Prague, Czech Republic
¹⁹ University of Colorado, Boulder, CO, USA
²⁰ Syracuse University, Syracuse, NY, USA
²¹ University of New Mexico, Albuquerque, NM, USA
²² University of Manchester, Manchester, UK
²³ Universität Goettingen, Goettingen, Germany
²⁴ ETH Zürich, Zürich, Switzerland
²⁵ University of Tennessee, Knoxville, TN, USA
²⁶ INFN-Lecce, Lecce, Italy
²⁷ LPSC-Grenoble, Grenoble, Switzerland
²⁸ INFN-Perugia, Perugia, Italy
²⁹ California State University - Sacramento, USA
³⁰ University of Bergen, Bergen, Norway

114 participants

30 institutes

The RD42 Program, Publications, and more



Areas of work in RD42:

- Materials work (characterization of diamond)
- Work with manufacturers (feedback)
- Development of detectors (pad, strip, pixel, 3D)
- Development of machine devices (BLM, lumi)
- Irradiation (JSI, LANL) and Beam tests (CERN, PSI)
- Work with LHC experiments

RD42 meetings: <https://indico.cern.ch/category/3177/>

- 9 papers published in 2019; all listed on RD42 website
- 7 conference talks in 2018; all listed on RD42 website
- 2 Ph.D. students graduated in the last year
- 9 Ph.D. students continuing in 2019

The RD42 Program, Publications, and more



CVD Diamond Radiation Detector Development

RD42 Collaboration

[Bonn University](#) - [CEA \(Saclay\)](#) - [CERN \(Geneva\)](#) - [Czech Technical University](#) - [ETH \(Zurich\)](#) - [GSI \(Darmstadt\)](#) - [INFN \(Perugia\)](#) - [IPHC \(Strasbourg\)](#) - [ITEP \(Moscow\)](#) - [Jozef Stefan Institute \(Ljubljana\)](#) - [Karlsruhe Institute of Technology](#) - [LPSC \(Grenoble\)](#) - [MEPHI Institute \(Moscow\)](#) - [Ohio State University](#) - [Rutgers University](#) - [Sacramento State University](#) - [Syracuse University](#) - [University of Bristol](#) - [Universita di Catania](#) - [University of Colorado \(Boulder\)](#) - [University of Florence](#) - [University of Goettingen](#) - [University of Manchester](#) - [University of New Mexico \(Albuquerque\)](#) - [Universita del Salento \(Lecce\)](#) - [University of Tennessee](#) - [University of Torino](#) - [University of Toronto](#)

The [LHC](#) offers unique physics opportunities in an extremely difficult operating environment. Diamond is a material with such extraordinary physical properties that we wish to explore its use as a particle detector.

public

- [RD42 2018 LHCC Status Report and Original RD42 Proposal](#)
- [RD42 LHCC Presentations and LHCC Reviews of RD42](#)
- [Recent Talks, Recent Publications and Recent Theses](#)
- [RD42 Organization Chart](#)
- [CERN Directory, Contact RD42](#)


← All updated

private

- [Notes and Drafts](#)
- [Pictures](#)
- Projects: [Sample Characterization](#), [Tracker Tests](#), [Pixel Detectors](#), [Irradiations](#)
- [Companies](#)
- [Administration](#)

Specific Sites

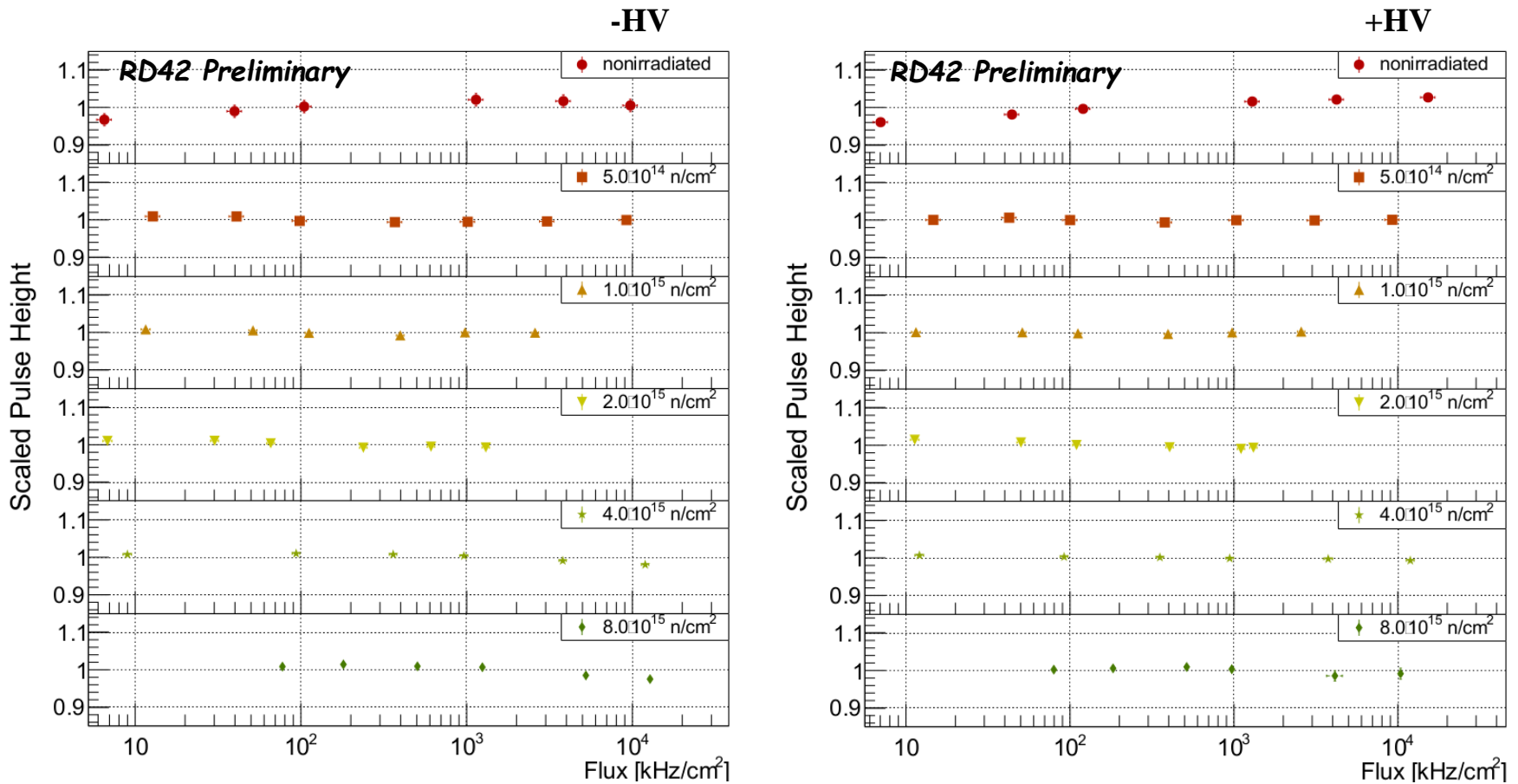
- [RD42 at CERN](#)
- [RD42 at Rutgers University](#)
- [RD42, Spin-Offs](#)

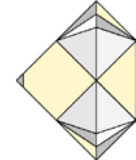
 Last modified: Mon Sep 02, 2019 14:54:23 CETDST [PageSupport](#), Diamond.Detector@cern.ch



Recent Results: Rate Tolerance

Characterization in beam tests let us deduce the rate independence of pCVD material up to $8 \times 10^{15} \text{ n/cm}^2$.





Present ATLAS BCM suffers from abort-lumi incompatibility

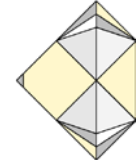
- Abort thresholds can not be set higher without abandoning lumi
- Fast timing needed for abort lowers S/N thus limiting lumi stability

Separate functions at the HL-LHC

- Two fast devices from sensor to off-detector
- Keep as much commonality as possible
- 4 stations/side with abort, lumi-BCM', BLM

Requires new sensor geometry and appropriate electronics

Collaboration with experiments: ATLAS BCM'



Stay within pixel part inside
Pixel Inner Support Tube

- removable after 2/ab

Put it close to ideal position
 $z \sim 1900\text{mm}$

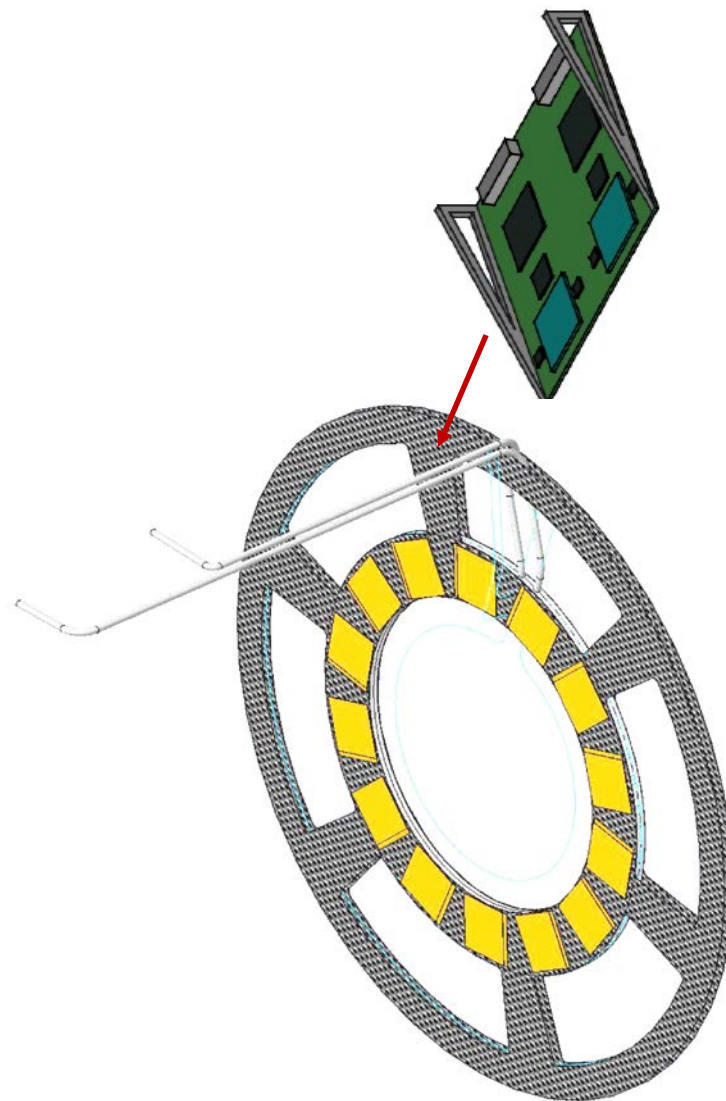
- space available at
 $r \sim 100\text{mm}$ $\eta \sim 3.6$

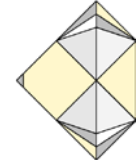
Outer part of endcap shorty ring

- 4 stations/side each with
abort, lumi-BCM', BLM

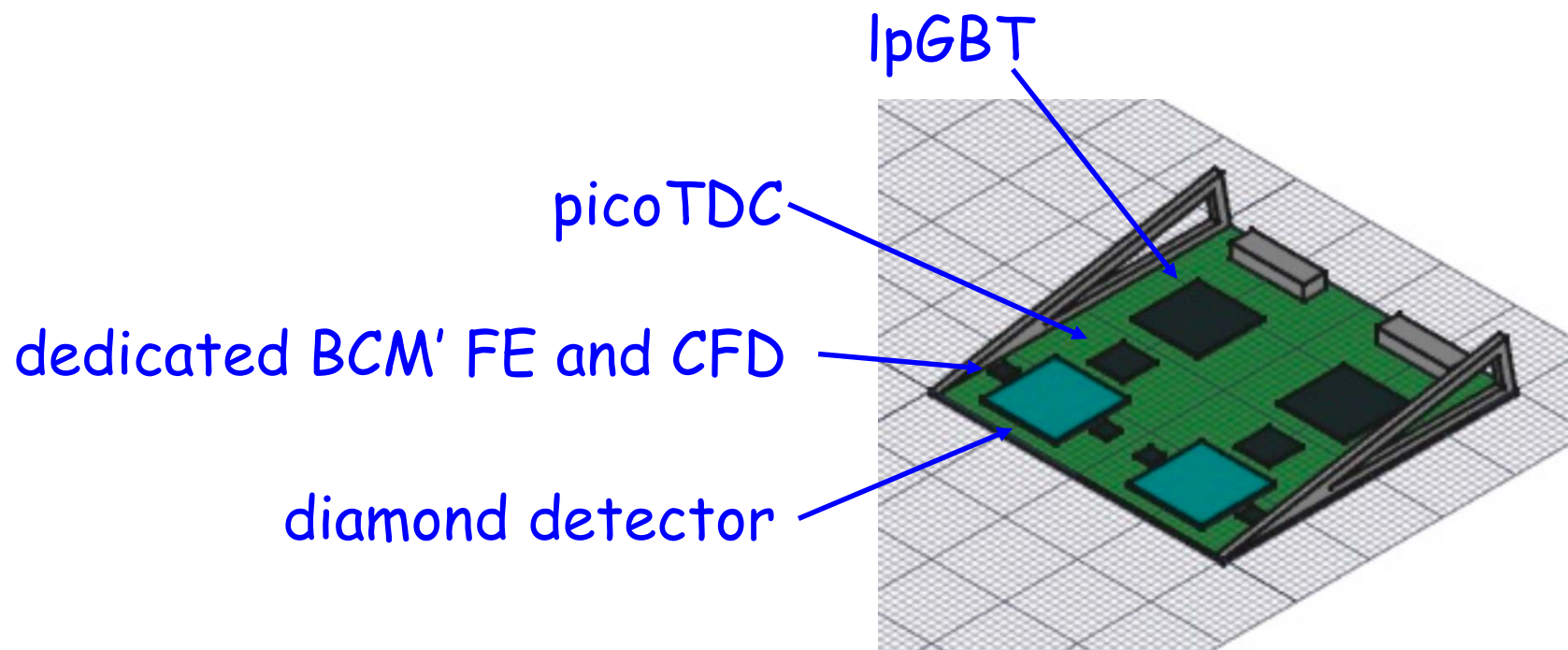
Radiation level at 2/ab luminosity

- 200 Mrad and $2e15\text{n/cm}^2$





Preliminary Module Conceptual "design"

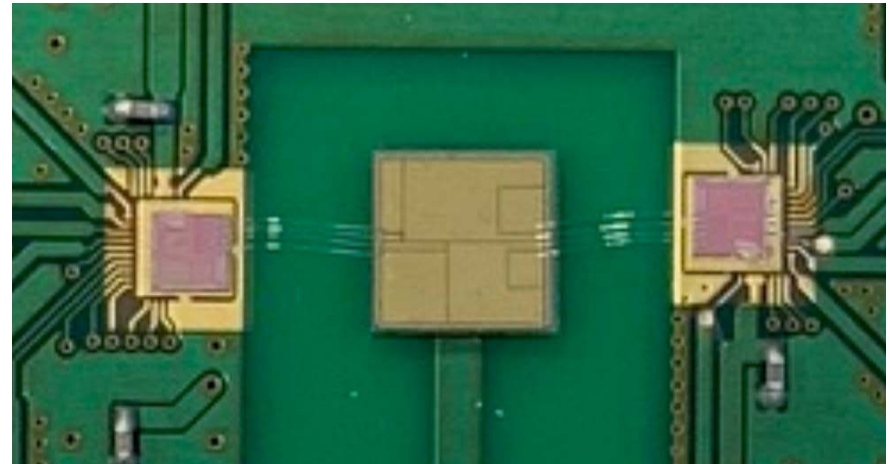
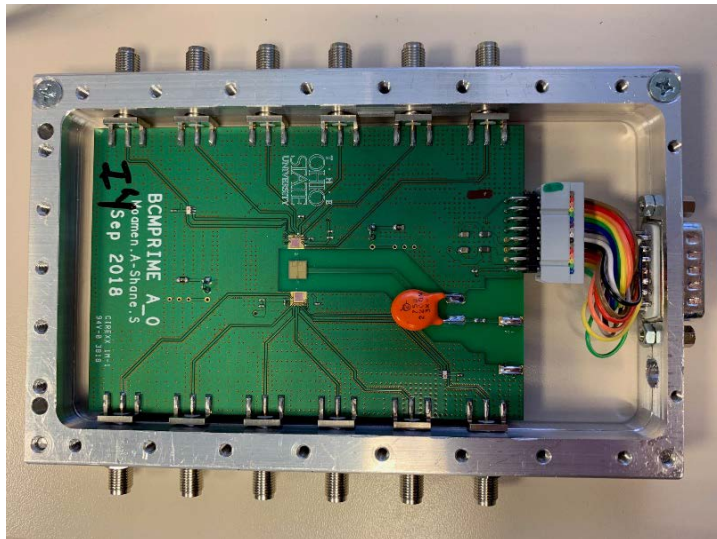
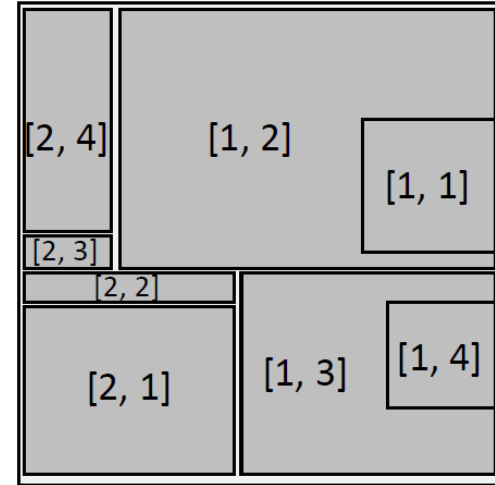




Collaboration with experiments: ATLAS BCM'

Revised Sensor Design Idea

- Build dynamic range into sensor
 - pad sizes from 1mm^2 - 32mm^2 work well
- Bring bonds to edge. Can be wire bonded or bump bonded

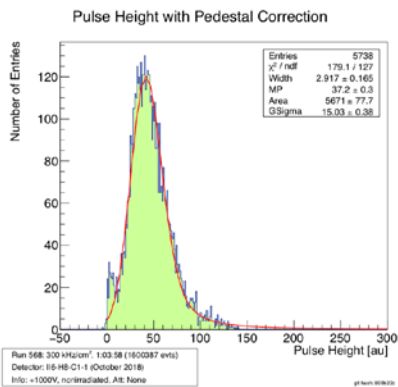
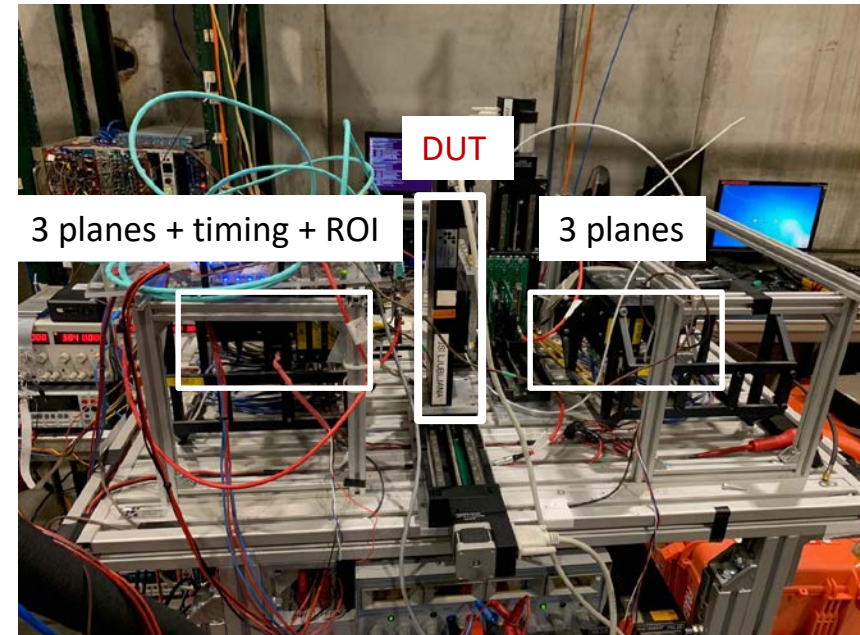


Collaboration with experiments: ATLAS BCM'

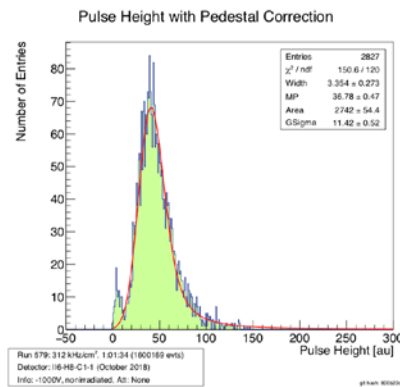


Test beam results of first 65nm Preamp

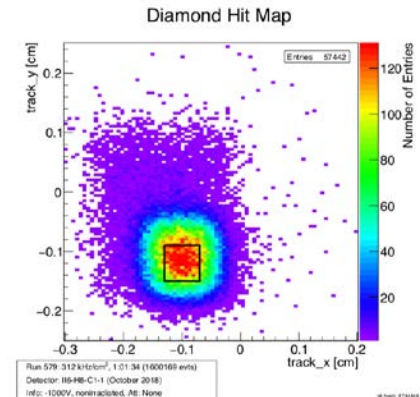
- At CERN and PSI
 - $S/N > 40$ achieved @ $\pm 1000V$
- Discovered a few issues which were resolved



(a) +1000V



(b) -1000V



(a) Signal larger than 10

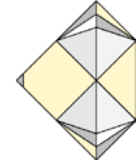


Electronics Design Path

- Start with RD42 fast amp used in rate studies
 - designed in 130nm technology
 - risetime 3-6ns; baseline recovery time 12-18ns
 - noise for 2pf input: $550e$
- Design 2 preamps to achieve large dynamic range
 - lumi sensitivity to MIPs at $7ke$
 - abort threshold for safety at 25k-7.5M MIPS/cm²
 - electronics dynamic range >100:1
 - risetime 1-2ns; return to baseline (<2%) 12ns
 - noise for 2pf input: $220e$; $S/N > 40/1$; $\sigma_{TOA} < 100ps$
- Optimize gain and speed vs SNR for lumi, abort separately
- End with 8 channel amp (4 lumi, 4 abort) in 65nm

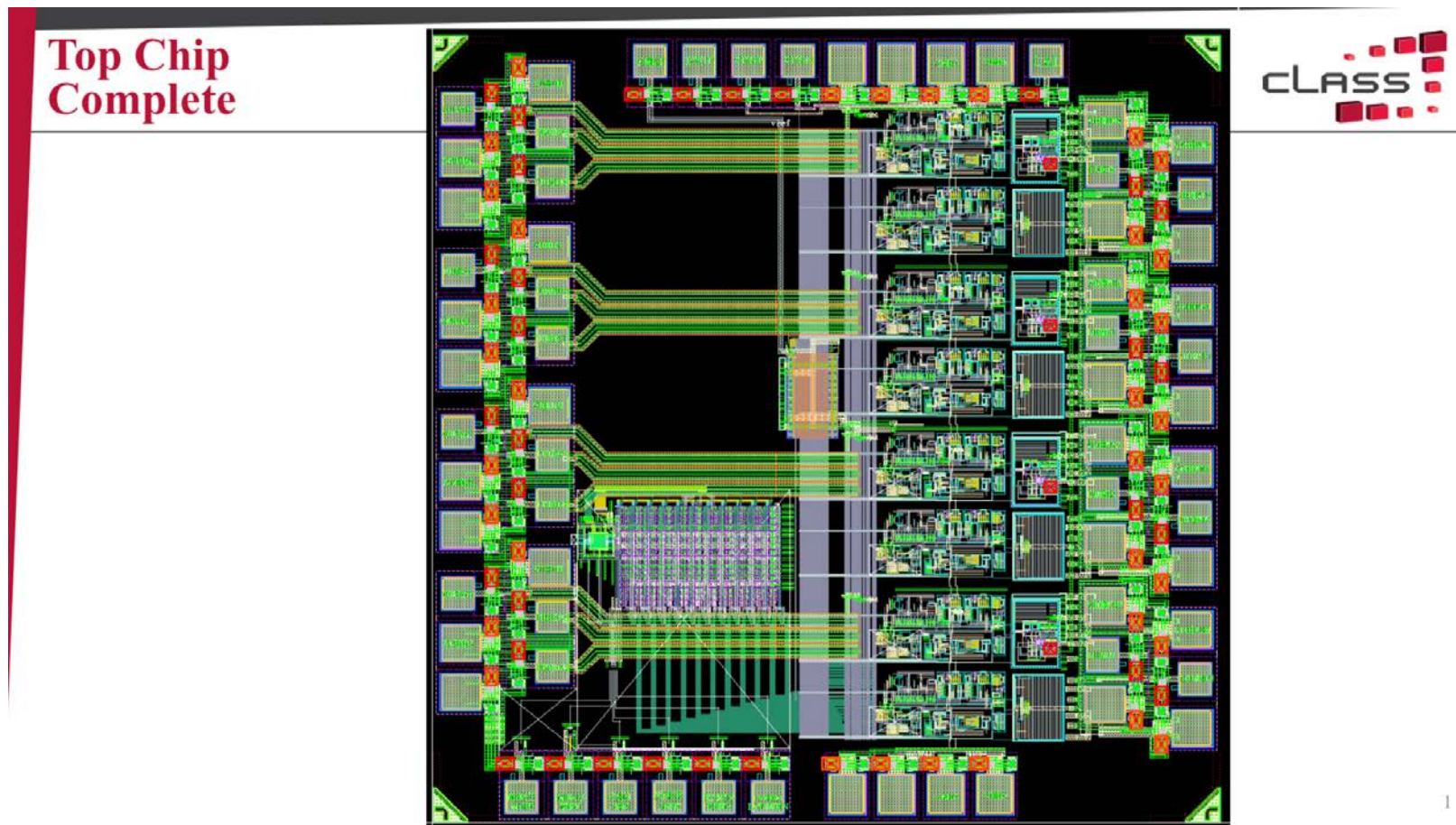
2nd 65nm Chip Submitted Aug 28, 2019

Collaboration with experiments: ATLAS BCM'

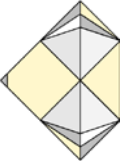


Electronics Design Path

- Second version of preamp+CFD layout- submitted Aug 28



Collaboration with experiments: CMS BCM1F



RD42 expertise helped the CMS BCM1F Upgrade (shown in last years RD42 LHCC report) to reach a 2% luminosity measurement.

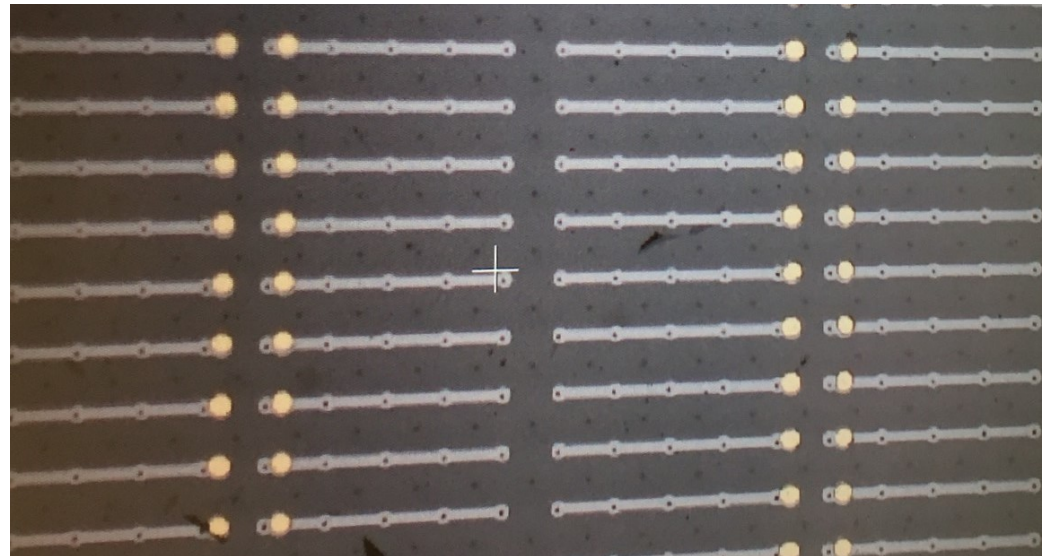
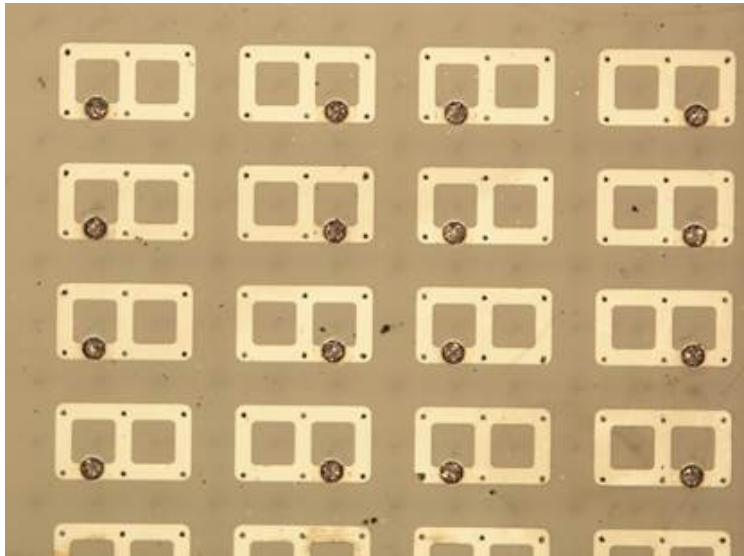
Recently CMS contacted the ATLAS BCM' group about collaborating on the upgrade; interested in a stand-alone CMS luminosity device using diamond and the electronics chain described above.

Development of 3D Diamond Pixel Modules



Produced two 4000 cell pixel prototype w/ $50\mu\text{m} \times 50\mu\text{m}$ pitch

- Three fabricated: Oxford 2, Manchester 1
- $50\mu\text{m} \times 50\mu\text{m}$ cells ganged for 3x2 (CMS) and 1x5 (ATLAS) readout
- Bump bonding: CMS@Princeton (In); ATLAS@IFAE (Sn/Ag)
- 3x2 ganged tested in Aug 2017@PSI, Sep, Oct 2018@CERN
- 1x5 ganged tested in Sep, Oct 2018@CERN

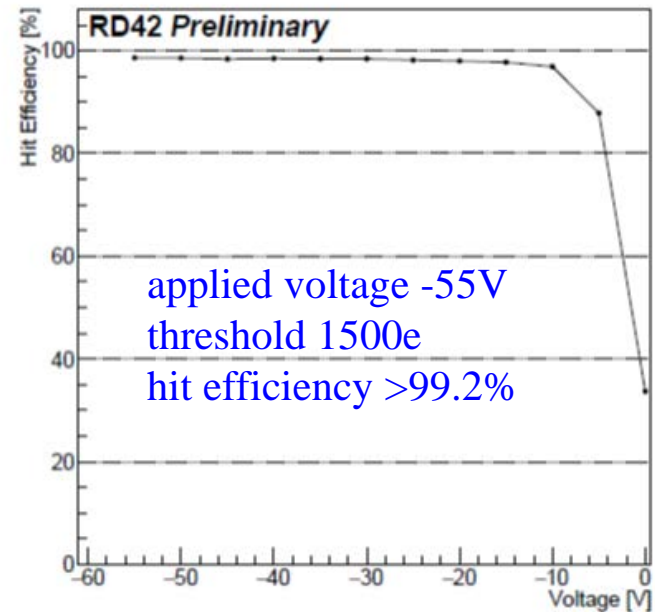
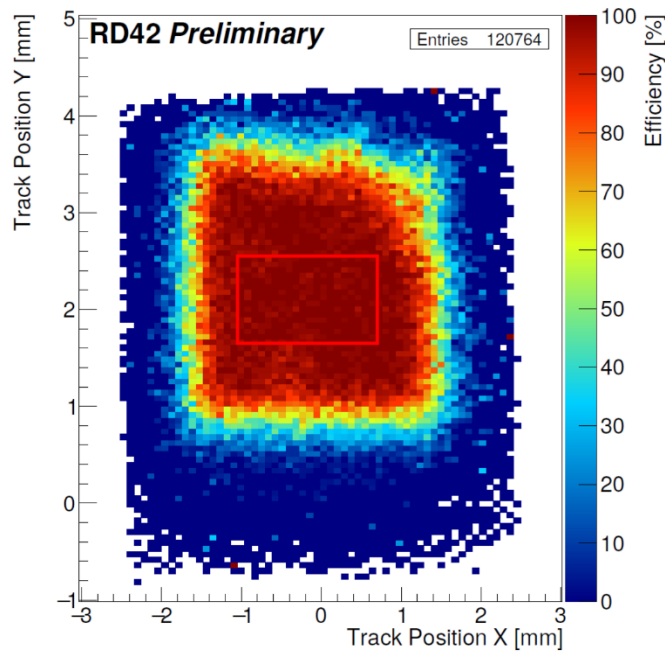
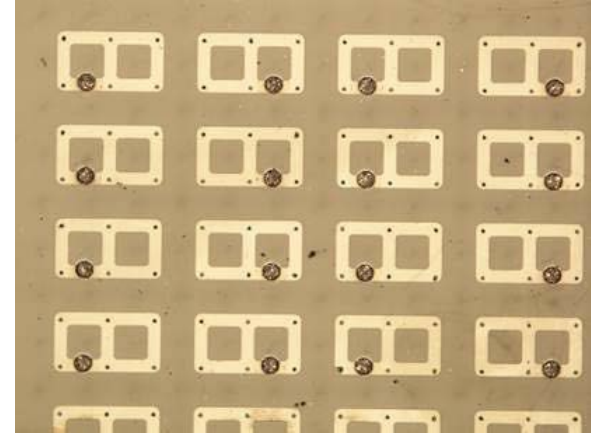


Development of 3D Diamond Pixel Modules



Preliminary Results (50 μm \times 50 μm cells)

- Readout w/PSI46digv2.1-respin CMS chip
6 cells (3 \times 2) readout w/1 channel
- Preliminary efficiency >99.2%
- Collect >85% of charge!

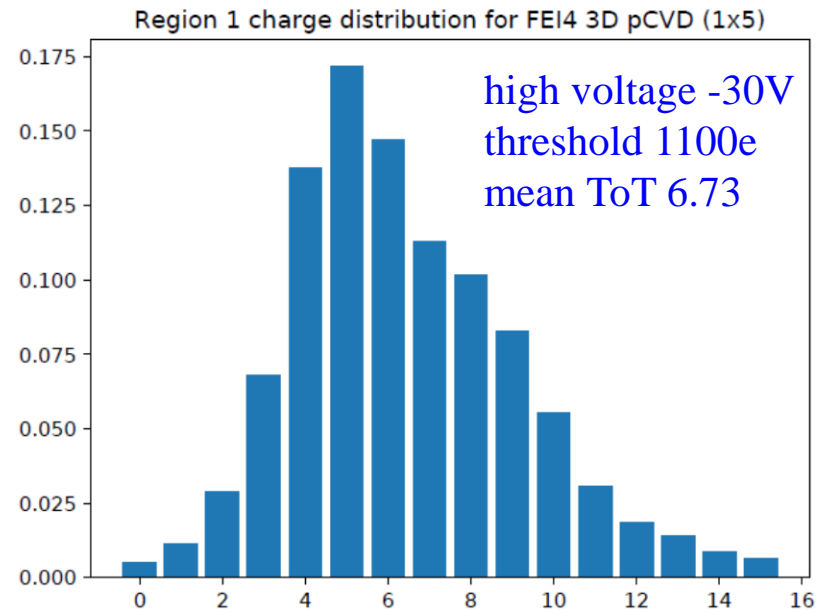
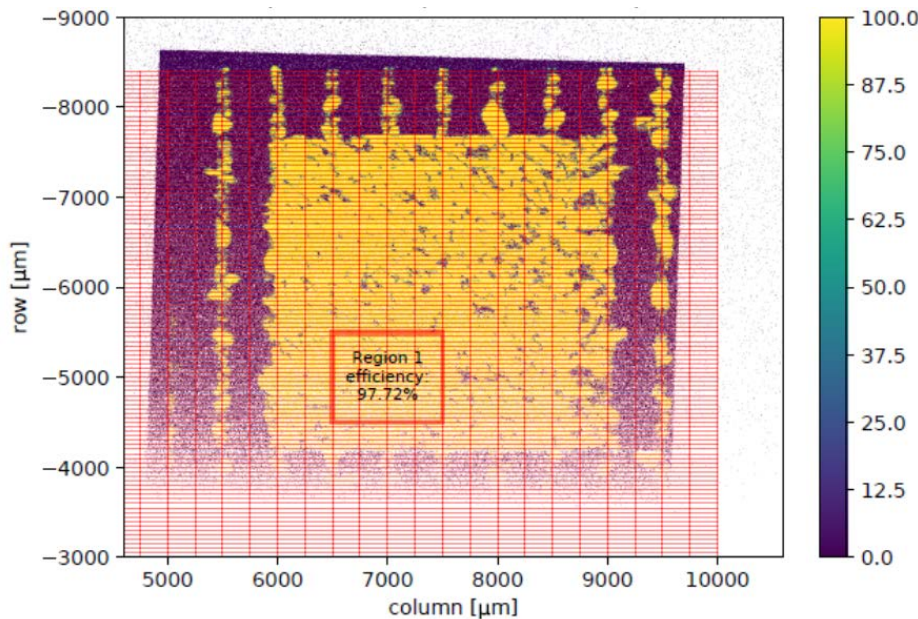


Development of 3D Diamond Pixel Modules



Preliminary Results (50 μm \times 50 μm cells)

- Readout w/FE-I4 ATLAS pixel chip
5 cells (1 \times 5) readout w/1 channel
- Preliminary efficiency >97.7%
- 5ToT=11,000e; Mean ToT=6.73=14,800e
- Collect >80% of deposited charge!



The RD42 Program



7.1: 3D Diamond Sensor Fabrication and Characterisation

2019 Milestones

- Complete testbeam analysis of early 3D prototypes to quantify HV and I operating points and collected charge
- Irradiate 3D device to 10^{15}
- Laser drilling of $50\mu\text{m} \times 50\mu\text{m}$ 3D cells with $2.5\mu\text{m}$ diameter columns with $>99.9\%$ yield (measured $2.6 \pm 0.1\mu\text{m}$ diameter and $99.7 \pm 0.2\%$ yield)
- First 3D columns from etching process produced and evaluated

2020 Milestones

- Testbeam studies of irradiated 3D sensors configured as pads
- Assess performance after fluences of 10^{15}
- Fabricate $25\mu\text{m} \times 25\mu\text{m}$ 3D cells
- Scale up 3D columns produced by lasers
- Irradiate $50\mu\text{m} \times 50\mu\text{m}$ 3D cells to 10^{16}

The RD42 Program



7.2: HL-LHC Beam Monitoring Proof-of-Principle

2019 Milestones

- Produce first 65nm HL-LHC beam loss/lumi ASIC
- Assemble first HL-LHC beam monitor
- Test @PSI up to fluxes of 20MHz/cm^2
- Irradiate one station to 10^{15}

2020 Milestones

- Produce revised 65nm HL-LHC beam loss/lumi ASIC
- Test unirradiated beam monitor station w/new ASIC w/source
- Test irradiated beam monitor station w/new ASIC @CERN
- Test irradiated beam monitor station w/MIPs @ CERN
- Irradiate one station to 10^{16}

The RD42 Program



7.3: Development of pCVD Material

2019 Milestones

- Work w/manufacturers to understand surface defect production
- Reduce surface defects to less than $1/\text{cm}^2$ (reached few/ cm^2)
- Develop additional characterization tools as needed

2020 Milestones

- Work w/manufacturers to increase ccd to $400\mu\text{m}$

2021 Milestones

- Work w/manufacturers to increase uniformity to $<2\%$

The RD42 Program



7.4: Development of 3D Diamond Pixel Modules

2019 Milestones

- Finish testing 3x2 and 1x5 ganged 50 μ m x 50 μ m pixel module
- Fabricate and test additional 50 μ m x 50 μ m pixel modules
- Irradiate 3D pixel modules to 10¹⁵
- Characterize rad tolerance of 3D pixel module with RD53 chip

2020 Milestones

- Fabricate and test 25 μ m x 25 μ m pixel modules
- Irradiate 3D pixel modules to 10¹⁶
- Compare 25 μ m and 50 μ m modules in test beam

2021 Milestones

- Irradiate modules to 10¹⁷
- Test rad tolerance at 10¹⁷ in beam tests
- Construct pixel based monitoring system

The RD42 Program, 2018 Referees Report



2018 LHCC Referees Report (CERN/LHCC 2018-018)

RD42: Development of Diamond Tracking Detectors for High Luminosity Experiments at the LHC

- Among the goals of the extension period are 3D diamond sensor fabrication and characterisation, proof-of-principle for diamond-based HL-LHC beam monitoring devices, further development of pCVD material and the development of 3D diamond pixel module prototypes.
- The **LHCC recommends** granting RD42 the 3-year extension requested, including CERN support at the level currently provided (access to CERN facilities, lab and office space, test beams). Progress will be reviewed every year by the LHCC.
- The **LHCC encourages** RD42 to keep sustaining and developing close links (and eventually projects) and commonalities with the LHC and future collider infrastructures and experiments.
- As it was already mentioned last year, the **LHCC strongly encourages** RD42 to update their web site expeditiously to improve their communication with the scientific community.

RD42 Request of CERN LHCC



The RD42 Role at CERN

- Irradiations, test beams, development of manufacturers, sample procurement
- Central facilities for all experiments

RD42 Request to CERN/LHCC

- Continuation of official recognition by CERN
- Access to CERN facilities
- Access to lab space and office space
- Access to test beams

RD42 and CERN play a critical role in diamond development