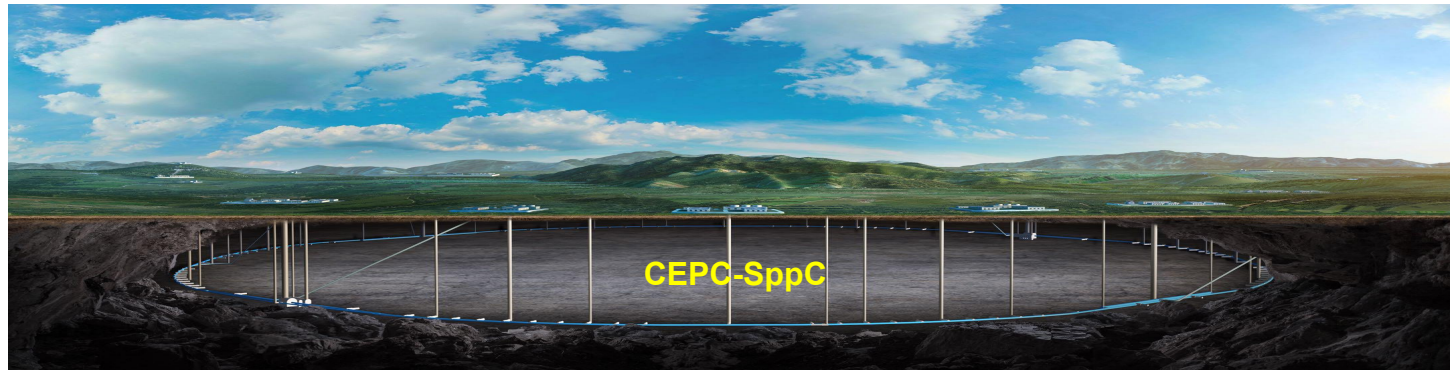


Status of the CEPC Project

J. Gao

IHEP

On behalf of CEPC Group

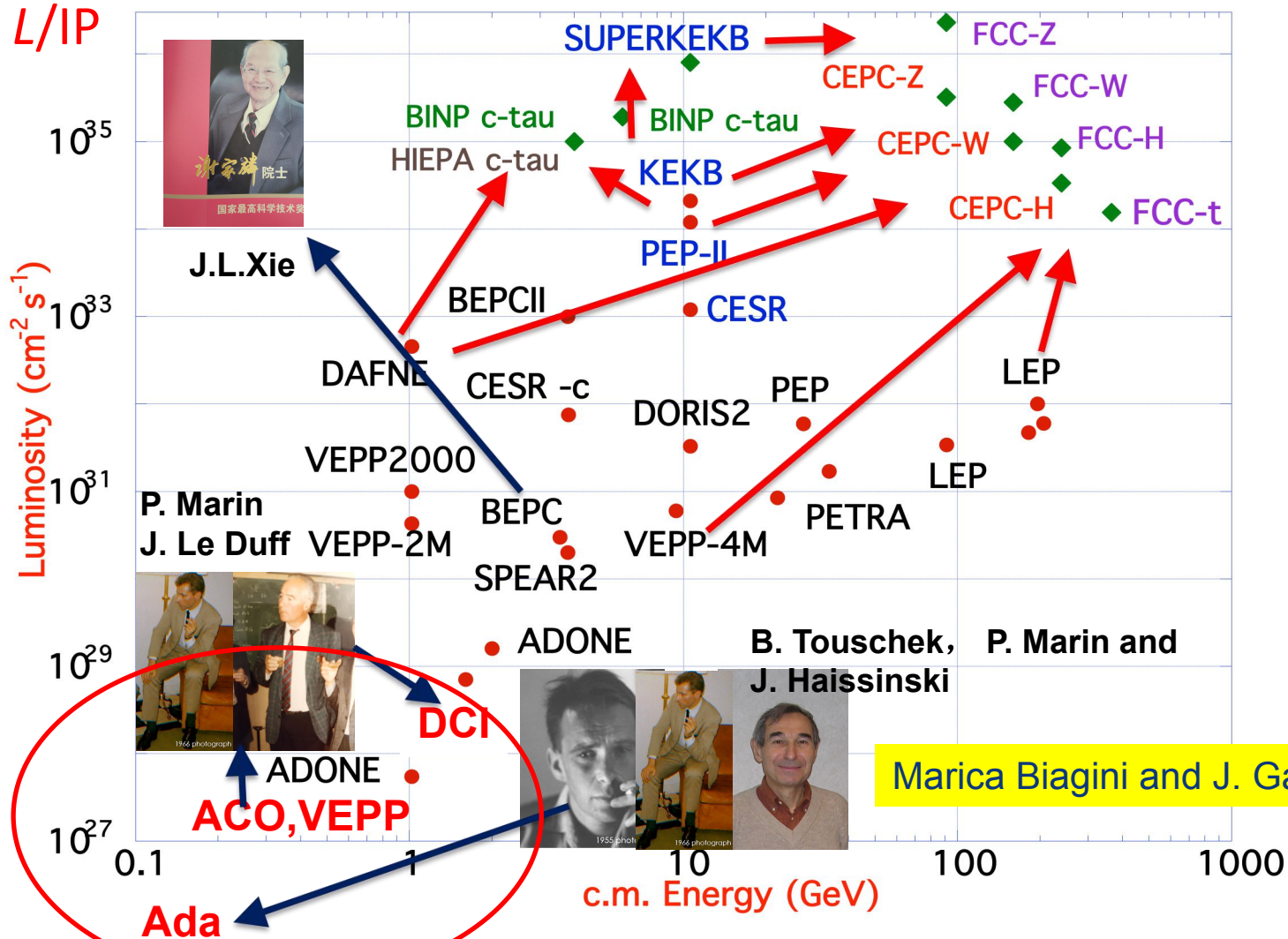


**3rd FCC Physics and Experiments Workshop
January 13-17, 2020, CERN**

Outline

- **CEPC optimization design in TDR**
- **CEPC TDR R&D plan and status**
- **CEPC-SppC compatibility**
- **CEPC-SppC siting and civil engineering**
- **CEPC collaborations**
- **Summary**

Future circular lepton factories based on proven concepts and techniques from past colliders and light sources



B-factories: KEKB & PEP-II:

**double-ring lepton colliders,
high beam currents,
top-up injection**

DAFNE: crab waist, double ring

Super B-factories, S-KEKB: low β_y^*

LEP: high energy, SR effects

**VEPP-4M, LEP: precision E
calibration**

KEKB: e^+ source

HERA, LEP, RHIC: spin gymnastics

combining successful ingredients of several recent colliders → highest luminosities & energies

Physics Goals of CEPC-SppC

- **Electron-positron collider (91, 160, 240 GeV)**
 - **Higgs Factory (10^6 Higgs) :**
 - Precision study of Higgs(m_H , J^{PC} , couplings), Similar & complementary to ILC
 - Looking for hints of new physics
 - **Z & W factory (10^{10} Z^0) :**
 - precision test of SM
 - Rare decays ?
 - **Flavor factory: b, c, t and QCD studies**
- **Proton-proton collider(~ 100 TeV)**
 - **Directly search for new physics beyond SM**
 - **Precision test of SM**
 - e.g., h^3 & h^4 couplings

CEPC-SppC was proposed by Chinese scientists in Sept. 2012 after Higgs Boson was discovered on July 4 , 2012 at CERN

**Precision measurement + searches:
Complementary with each other !**

CEPC Design –Higgs Parameters

Parameter	Design Goal
Particles	e+, e-
Center of mass energy	2*120 GeV
Luminosity (peak)	$>2*10^{34}/\text{cm}^2\text{s}$
No. of IPs	2

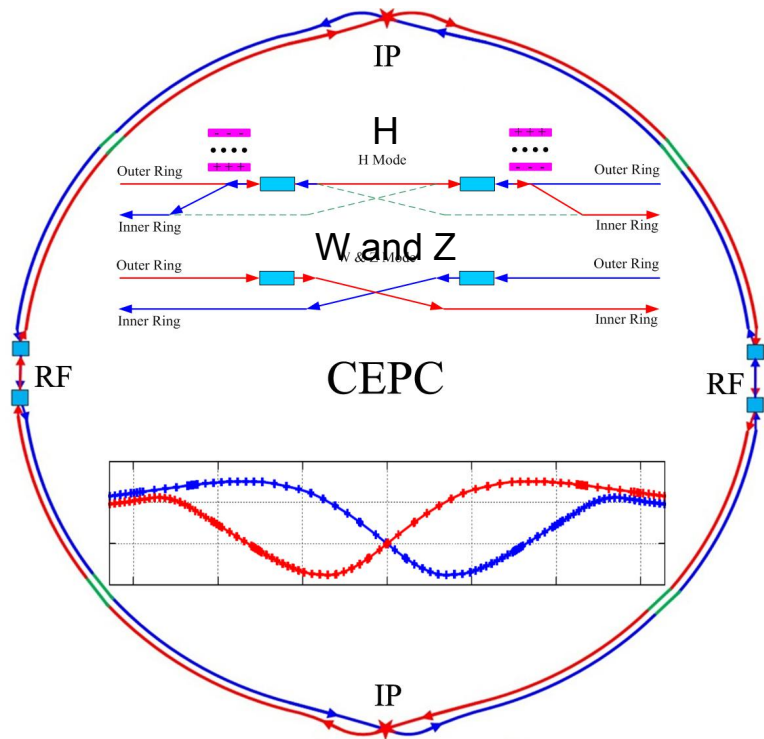
CEPC Design – Z-pole Parameters

Parameter	Design Goal
Particles	e+, e-
Center of mass energy	2*45.5 GeV
Integrated luminosity (peak)	$>10^{34}/\text{cm}^2\text{s}$
No. of IPs	2
Polarization	Z-pole polarization under design

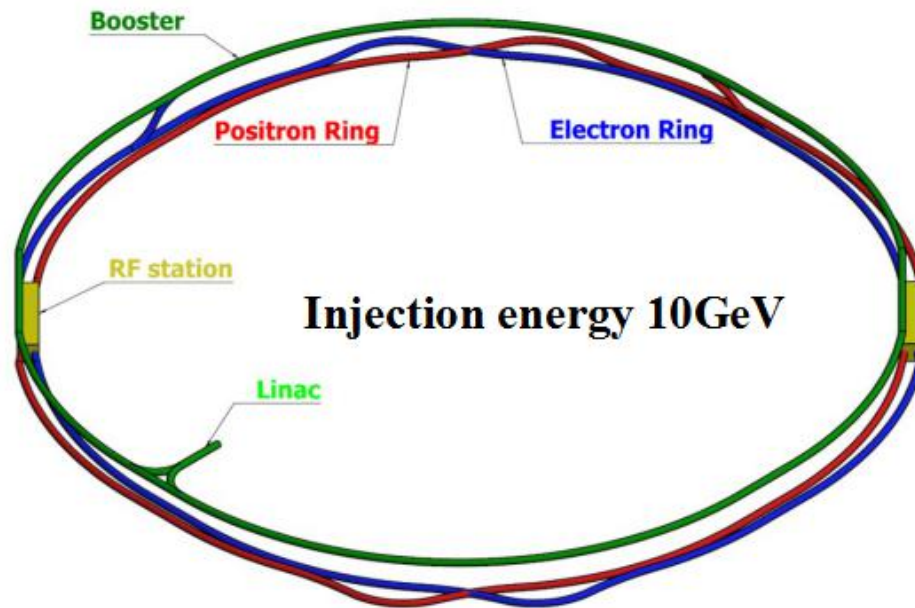
***Be noted that here the luminosities are the lowest requirement to accomodate different collider schemes**

CEPC Optimization Design

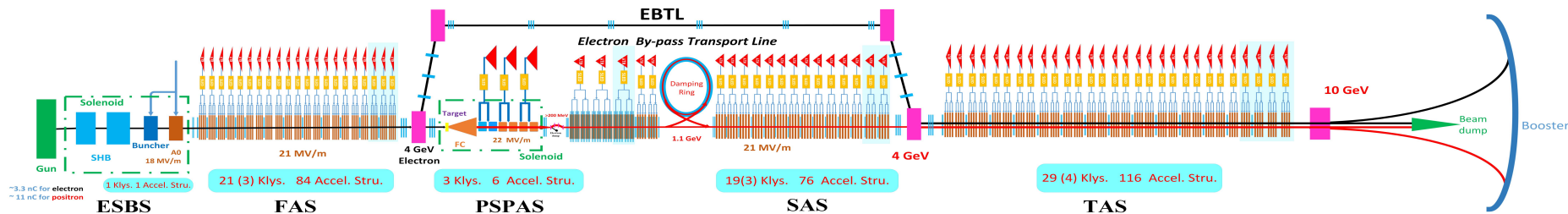
CEPC CDR Baseline Layout



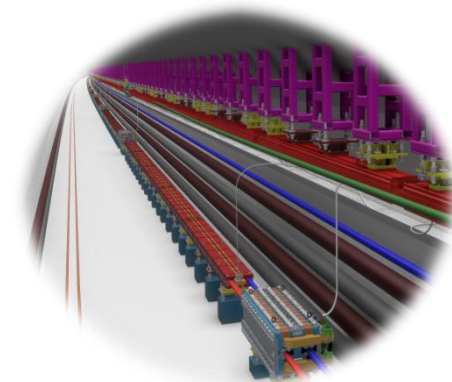
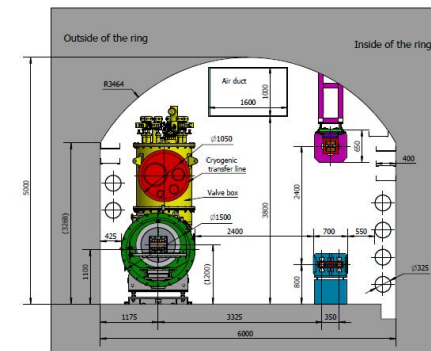
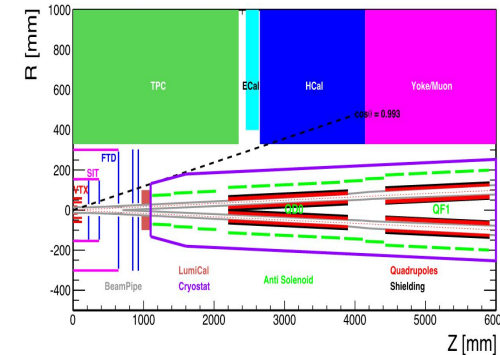
CEPC collider ring (100km)



CEPC booster ring (100km)



CEPC Linac injector (1.2km, 10GeV)



Luminosity from Colliding Beams

- For equally intense Gaussian beams

Collision frequency

$$L = f \frac{N_b^2}{4\pi\sigma_x\sigma_y} R$$

Particles in a bunch

Geometrical factor:

- crossing angle
- hourglass effect

Transverse beam size (RMS)

- Expressing luminosity in terms of our usual beam parameters

$$L[\text{cm}^{-2}\text{s}^{-1}] = 2.17 \times 10^{34} (1+r) \xi_y \frac{E[\text{GeV}]I[\text{A}]}{\beta_y[\text{cm}]}$$

In ACO it is found that ξ_y has a maximum value

where

$$\xi_y = \frac{r_e N_e \beta_y}{2\pi\sigma_y (\sigma_x + \sigma_y)}$$



For example, for DCI at 800MeV $\xi_y = 0.024$

Analytical expression for the maximum value of $\xi_{y,\text{max}}$ is the keystone of a circular collider both for lepton and hadron one

Maximum Beam-beam Tune Shift Analytical Expressions for Lepton and Hadron Circular Colliders

$$\xi_y = \frac{r_e N_e \beta_y}{2\pi\sigma_y(\sigma_x + \sigma_y)}$$

For lepton collider:

For example: BEPCII@
1.89GeV $\xi_y = 0.04$

$$\xi_{y, \max} = \frac{2845}{2\pi} \sqrt{\frac{T_0}{\tau_y \gamma N_{IP}}}$$

$$\xi_{y, \max} = \frac{2845\gamma}{1} \sqrt{\frac{r_e}{6\pi R N_{IP}}}$$

r_e is electron radius
 γ is normalized energy
 R is the dipole bending radius
 N_{IP} is number of interaction points

$$\xi_{x, \max} = \sqrt{2} \xi_{y, \max}$$

J. Gao, **Nuclear Instruments and Methods in Physics Research A** 533 (2004) 270–274

J. Gao, **Nuclear Instruments and Methods in Physics Research A** 463 (2001) 50–61

For hadron collider:

$$\xi_{\max} = \frac{2845\gamma}{f(x)} \sqrt{\frac{r_p}{6\pi R N_{IP}}}$$

where r_p is proton radius

$$f(x) = 1 - \frac{2}{\sqrt{2\pi}} \int_0^x \exp\left(-\frac{t^2}{2}\right) dt$$

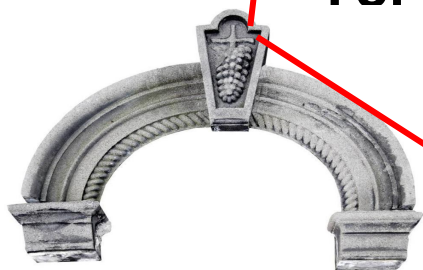
$$X^2 = \frac{4f(x)}{\pi \xi_{\max} N_{IP}} = \frac{4f^2(x)}{2845\pi\gamma} \sqrt{\frac{6\pi R}{r_p N_{IP}}}$$

J. Gao, "Review of some important beam physics issues in electron positron collider designs",
Modern Physics Letters A, Vol. 30, No. 11 (2015)

1530006 (20 pages)

For example: SppC@
75TeV $\xi_y = 0.0056$

J. Gao, et al, "Analytical estimation of maximum beam-beam tune shifts for electron-positron and hadron circular colliders", Proceedings of ICFA Workshop on High Luminosity Circular e+e- Colliders – Higgs Factory, 2014



Keystones

Constraints for CEPC Parameter Choice

➤ Limit of Beam-beam tune shift

$$\xi_y = \frac{2845}{2\pi} \sqrt{\frac{U_0}{2\gamma E_0 N_{IP}}} \times F_l^* \quad F_l: \xi_y \text{ enhancement by crab waist}$$

J. Gao*

➤ Beam lifetime due to beamstrahlung

$$\text{BS life time: 30 min} \quad \frac{N_e}{\sigma_x \sigma_z} \leq 0.1 \eta \frac{\alpha}{3\gamma r_e^2}$$

1) V. Telnov, arXiv:1203.6563v, 29 March 2012
2) V. Telnov, HF2012, November 15, 2012

➤ Beamstrahlung energy spread

$$A = \delta_0 / \delta_{BS} \quad (A \geq 3)$$

➤ Beam current limited by either radiation power or by HOM power per cavity

$$P_{HOM} = k(\sigma_z) e N_e * 2I_b \leq 2KW$$

*1) J. Gao, emittance growth and beam lifetime limitations due to beam-beam effects in e+e- storage rings, **Nucl. Instr. and methods A**533 (2004) p. 270-274.

* 2) J. Gao, Review of some important beam physics issues in electron positron collider designs, **Modern Physics Letters A**, Vol. 30, No. 11 (2015) 1530006 (20 pages)

3) D. Wang, J. Gao, et al, Optimization parameter design of a circular e+e- Higgs factory, **Chinese Physics C**, Vol. 40, No. 1 (2016) 017001-017007

4) D. Wang, J. Gao, et al, Optimization parameter design of a circular e+e- collider with crab-waist, to be submitted to **Chinese Physics C**

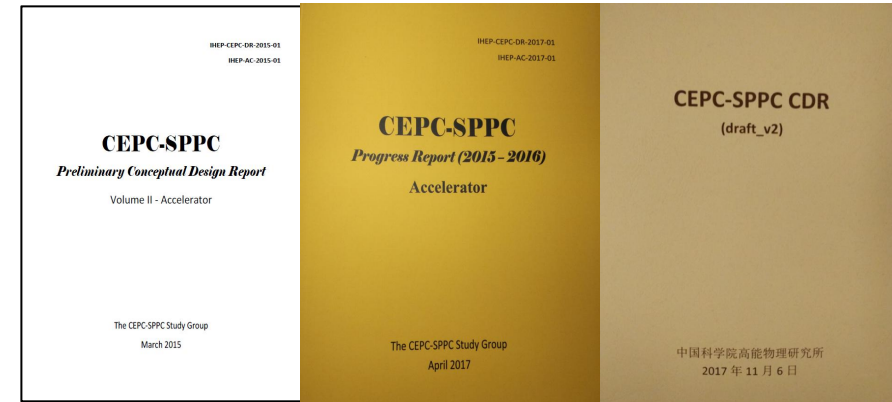
CEPC CDR Parameters

	<i>Higgs</i>	<i>W</i>	<i>Z (3T)</i>	<i>Z (2T)</i>
Number of IPs	2			
Beam energy (GeV)	120	80	45.5	
Circumference (km)	100			
Synchrotron radiation loss/turn (GeV)	1.73	0.34	0.036	
Crossing angle at IP (mrad)	16.5×2			
Piwinski angle	2.58	7.0	23.8	
Number of particles/bunch N_e (10^{10})	15.0	12.0	8.0	
Bunch number (bunch spacing)	242 (0.68μs)	1524 (0.21μs)	12000 (25ns+10%gap)	
Beam current (mA)	17.4	87.9	461.0	
Synchrotron radiation power /beam (MW)	30	30	16.5	
Bending radius (km)	10.7			
Momentum compact (10^{-5})	1.11			
β function at IP β_x^* / β_y^* (m)	0.36/0.0015	0.36/0.0015	0.2/0.0015	0.2/0.001
Emittance $\varepsilon_x/\varepsilon_y$ (nm)	1.21/0.0031	0.54/0.0016	0.18/0.004	0.18/0.0016
Beam size at IP σ_x/σ_y (μm)	20.9/0.068	13.9/0.049	6.0/0.078	6.0/0.04
Beam-beam parameters ξ_x/ξ_y	0.031/0.109	0.013/0.106	0.0041/0.056	0.0041/0.072
RF voltage V_{RF} (GV)	2.17	0.47	0.10	
RF frequency f_{RF} (MHz) (harmonic)	650 (216816)			
Natural bunch length σ_z (mm)	2.72	2.98	2.42	
Bunch length σ_z (mm)	3.26	5.9	8.5	
HOM power/cavity (2 cell) (kw)	0.54	0.75	1.94	
Natural energy spread (%)	0.1	0.066	0.038	
Energy acceptance requirement (%)	1.35	0.4	0.23	
Energy acceptance by RF (%)	2.06	1.47	1.7	
Photon number due to beamstrahlung	0.1	0.05	0.023	
Lifetime _simulation (min)	100			
Lifetime (hour)	0.67	1.4	4.0	2.1
F (hour glass)	0.89	0.94	0.99	
Luminosity/IP L ($10^{34}\text{cm}^{-2}\text{s}^{-1}$)	2.93	10.1	16.6	32.1

CEPC Accelerator from Pre-CDR, CDR towards TDR

CEPC accelerator CDR completed in June 2018 (to be printed in July 2018)

- Executive Summary
- 1. Introduction
- 2. Machine Layout and Performance
- 3. Operation Scenarios
- 4. CEPC Collider
- 5. CEPC Booster
- 6. CEPC Linac
- 7. Systems Common to the CEPC Linac, Booster and Collider
- 8. Super Proton Proton Collider
- 9. Conventional Facilities
- 10. Environment, Health and Safety
- 11. R&D Program
- 12. Project Plan, Cost and Schedule
- Appendix 1: CEPC Parameter List
- Appendix 2: CEPC Technical Component List
- Appendix 3: CEPC Electric Power Requirement
- Appendix 4: Advanced Partial Double Ring
- Appendix 5: CEPC Injector Based on Plasma Wakefield Accelerator
- Appendix 6: Operation as a High Intensity γ -ray Source
- Appendix 7: Operation for e-p, e-A and Heavy Ion Collision
- Appendix 8: Opportunities for Polarization in the CEPC
- Appendix 9: International Review Report

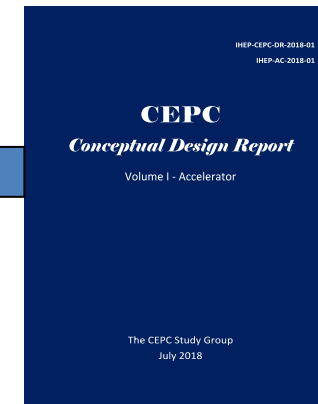


March 2015

April 2017

Draft CDR for
Mini International
Review in Nov. 2017

**CEPC CDR
Vol. I and II
was publically
released in
Nov. 2018**



**CEPC Accelerator Submitted
to European Strategy in 2019**

- 1) CEPC accelerator: ArXiv: 1901.03169
- 2) CEPC Physics/Detector: 1901.02170

CDR Version for International Review June 2018
Formally released on Sept. 2, 2018: arXiv: 1809.00285
http://cepc.ihep.ac.cn/CDR_v6_201808.pdf

CEPC New Parameters for Higgs after CDR

	<i>tt</i>	<i>Higgs</i>	<i>W</i>	<i>Z (3T)</i>	<i>Z (2T)</i>
Number of IPs	2				
Beam energy (GeV)	175	120	80	45.5	
Circumference (km)	100				
Synchrotron radiation loss/turn (GeV)	7.61	1.68	0.33	0.035	
Crossing angle at IP (mrad)	16.5 × 2				
Piwinski angle	0.91	3.78	8.5	27.7	
Number of particles/bunch N_e (10^{10})	24.15	17.0	12.0	8.0	
Bunch number (bunch spacing)	34 (4.9μs)	218 (0.76μs)	1568 (0.20μs)	12000 (25ns+10%gap)	
Beam current (mA)	3.95	17.8	90.4	461.0	
Synchrotron radiation power /beam (MW)	30	30	30	16.5	
Bending radius (km)	10.7				
Momentum compact (10^{-5})	0.91				
β function at IP β_x^*/β_y^* (m)	1.2/0.0037	0.33/0.001	0.33/0.001	0.2/0.001	
Emittance $\varepsilon_x/\varepsilon_y$ (nm)	2.24/0.0068	0.89/0.0018	0.395/0.0012	0.13/0.003	0.13/0.00115
Beam size at IP σ_x/σ_y (μ m)	51.8/0.16	17.1/0.042	11.4/0.035	5.1/0.054	5.1/0.034
Beam-beam parameters ξ_x/ξ_y	0.077/0.105	0.024/0.113	0.012/0.1	0.004/0.053	0.004/0.085
RF voltage V_{RF} (GV)	8.93	2.4	0.43	0.082	
RF frequency f_{RF} (MHz) (harmonic)	65 (216816)				
Natural bunch length σ_z (mm)	2.54	2.2	2.98	2.42	
Bunch length σ_z (mm)	2.87	3.93	5.9	8.5	
HOM power/cavity (kw)	0.53 (5cell)	0.58 (2 cell)	0.77 (2 cell)	1.94 (2 cell)	
Energy spread (%)	0.14	0.19	0.098	0.080	
Energy acceptance requirement (%)	1.57	1.7	0.90	0.49	
Energy acceptance by RF (%)	2.67	3.0	1.27	1.55	
Photon number due to beamstrahlung	0.19	0.104	0.050	0.023	
Beamstrahlung lifetime /quantum lifetime* (min)	~ 60	30/50	>400		
Lifetime (hour)	0.7	0.22	1.2	3.2	2.0
F (hour glass)	0.89	0.85	0.92	0.98	
Luminosity/IP L ($10^{34}\text{cm}^{-2}\text{s}^{-1}$)	0.38	5.2	14.5	23.6	37.7

*include beam-beam simulation and real lattice

CEPC vs FCC-ee: Z (2T)

	<i>CEPC-CDR</i>	<i>CEPC-30MW</i>	<i>CEPC-38MW</i>	<i>FCC-ee</i>
Number of IPs	2	2	2	2
Energy (GeV)	45.5	45.5	45.5	45.6
Circumference (km)	100	100	100	100
SR loss/turn (GeV)	0.036	0.036	0.036	0.036
Half crossing angle (mrad)	16.5	16.5	16.5	15
Piwinski angle	23.8	27.9	33.0	28.5
N_e /bunch (10^{10})	8.0	12.0	15.0	17
Bunch number	12000	14564 (20.6ns+10%gap)	15000	16640
Beam current (mA)	461	839.9	1081.4	1390
SR power /beam (MW)	16.5	30	38.6	50
Bending radius (km)	10.7	10.7	10.7	10.76
Momentum compaction (10^{-5})	1.11	1.11	1.11	1.48
β_{IP} x/y (m)	0.2/0.001	0.2/0.001	0.2/0.001	0.15/0.0008
Emittance x/y (nm)	0.18/0.0016	0.18/0.0016	0.18/0.0016	0.27/0.001
Transverse σ_{IP} (um)	6.0/0.04	6.0/0.04	6.0/0.04	6.4/0.028
$\xi_x/\xi_y/IP$	0.004/0.079	0.004/0.093	0.004/0.098	0.004/0.133
V_{RF} (GV)	0.1	0.10	0.10	0.1
f_{RF} (MHz) (harmonic)	650	650	650	400
Nature bunch length σ_z (mm)	2.42	2.42	2.42	3.5
Bunch length σ_z (mm)	8.5	10.0	11.8	12.1
HOM power/cavity (kw)	1.94 (2cell)	2.29 (1cell)	3.15 (1cell)	?
Energy spread (%)	0.08	0.1	0.115	0.132
Energy acceptance (DA) (%)	1.5	0.6	0.7	1.3
Energy acceptance by RF (%)	1.7	1.7	1.7	1.9
Lifetime by rad. Bhabha scattering (hour)	2.9			1.13
Lifetime (hour)	2.5	2.0	1.8	1.0
L_{max}/IP ($10^{34}\text{cm}^{-2}\text{s}^{-1}$)	32.1	74.5	101.6	230

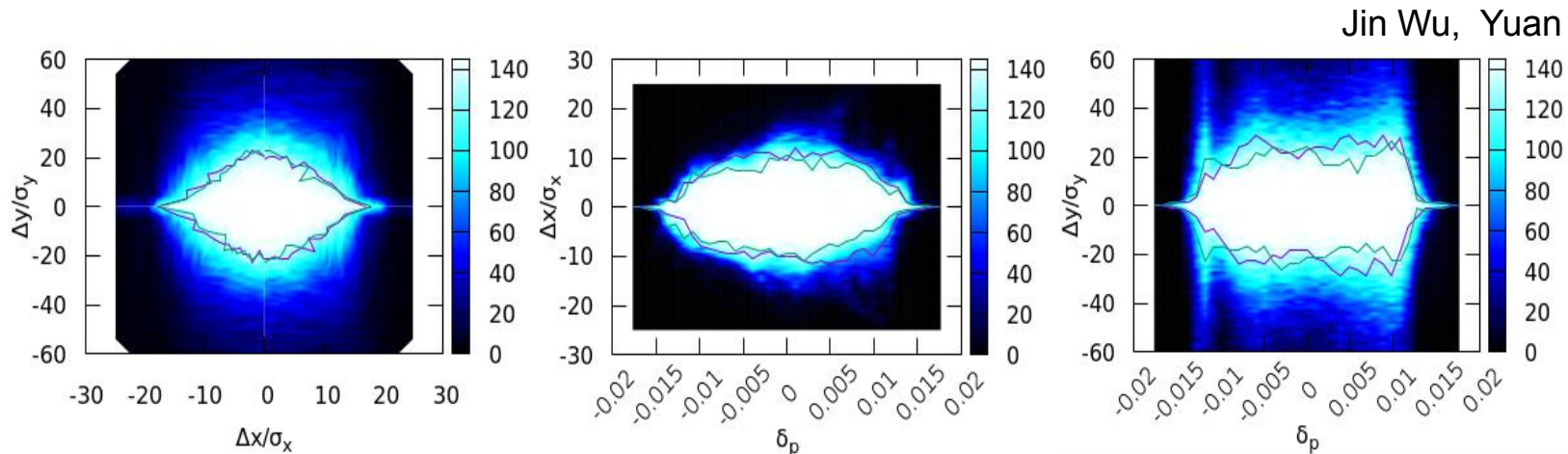
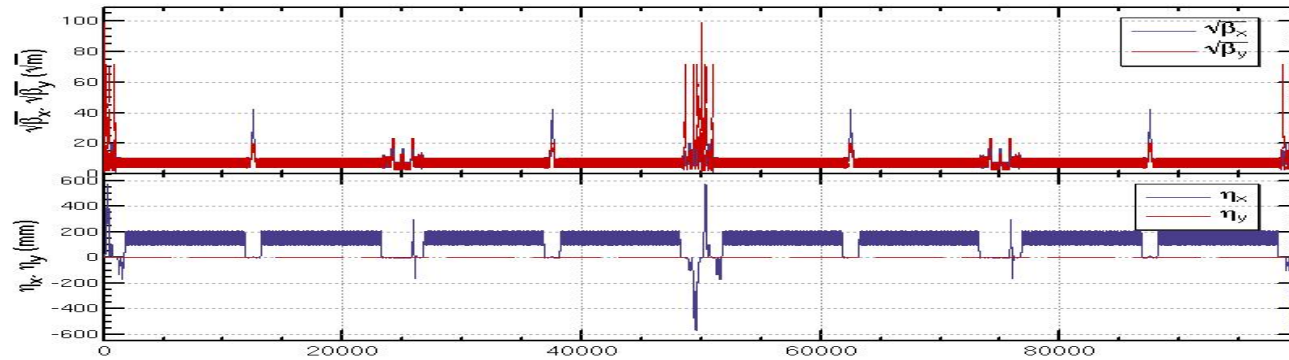
Z: $1 \cdot 10^{36}/\text{cm}^2/\text{s}$ now with single cell 650Mhz large grain cavity

CEPC Lattice Design for Higher Luminosity

- Fit parameter list with luminosity of $5.2 \times 10^{34} / \text{cm}^2 / \text{s}$
 - Stronger optimization and stricter hardware requirement should be made to get enough dynamic aperture
- Optimization of the quadrupole radiation effect
 - Interaction region: longer QD0/QF1
 - ARC region: longer quadrupoles
- Reduction of dynamic aperture requirement from injection
 - Straight section region: larger β_x at injection point
- Maximization of bend filling factor to minimize the synchrotron radiation loss per turn
 - ARC region: sextupoles in two rings changed from staggered to parallel; The left drifts are used for longer bend.
 - RF region: shorter phase tuning sections

CEPC Dynamic Aperture Status

- To make sure the effect of several changes, different versions were studied
- Lattice of V4, $b_x^*=0.33\text{m}$, $b_y^*=0.001\text{m}$, $\epsilon_x=0.89\text{nm rad}$, shorten the RF region, add octupole and decapole for vertical chromaticity correction, lattice + beam-beam + SR fluctuation, w/o error
 - $18\sigma_x * 21\sigma_y * 1.5\%$ which fullfling the DA requirement for on-momentum particle

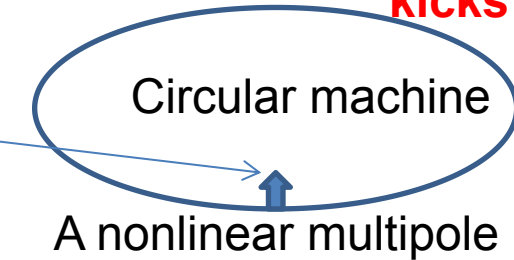


Basic theory of dynamic aperture in circular accelerator

Linear Hamiltonian
+ nonlinear periodic
kicks

$$H = \frac{p^2}{2} + \frac{K(s)}{2} x^2 + \frac{1}{m! B_0 \rho} \frac{\partial^{m-1} B_z}{\partial x^{m-1}} x^m L \sum_{k=-\infty}^{\infty} \delta(s-kL)$$

$$B_z = B_0(1 + x b_1 + x^2 b_2 + x^3 b_3 + \dots + x^{m-1} b_{m-1} + \dots)$$



For one multipole $B_z = B_0 x^{m-1} b_{m-1}$ $m \geq 3$

$$A_{\text{dyna}, 2m} = \sqrt{2\beta_x(s)} \left(\frac{1}{m\beta_x^m(s(2m))} \right)^{\frac{1}{2(m-2)}} \left(\frac{\rho}{|b_{m-1}|L} \right)^{1/(m-2)}$$

Standard Mapping
Chirikov Criterion

Dynamic aperture analytical expressions are basestones for circular accelerators

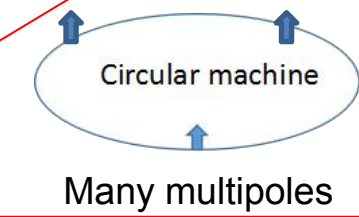
DA relation between X and Y $A_{\text{dyna}, 2m, y} = \sqrt{\frac{\beta_x(s(2m))}{\beta_y(s(2m))}} (A_{\text{dyna}, 2m, x}^2 - x^2)$

Hénon and Heiles problem

Analytical expression of dynamic apertures

For more independent multipoles

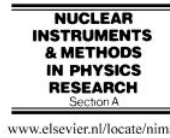
$$A_{\text{dyna}, \text{total}} = \frac{1}{\sqrt{\sum_i \frac{1}{A_{\text{dyna}, \text{sext}, i}^2} + \sum_j \frac{1}{A_{\text{dyna}, \text{oct}, j}^2} + \sum_k \frac{1}{A_{\text{dyna}, \text{deca}, k}^2} + \dots}}$$



Comparison of analytic and simulation result-1



Nuclear Instruments and Methods in Physics Research A 451 (2000) 545–557



WEPEA022

Proceedings of IPAC2013, Shanghai, China

ANALYTICAL ESTIMATIONS OF THE DYNAMIC APERTURES OF BEAMS WITH MOMENTUM DEVIATION AND APPLICATION IN FFAG*

Ming Xiao[†], Jie Gao, IHEP, Beijing, China

Analytical estimation of the dynamic apertures of circular accelerators

J. Gao*

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Received 28 October 1999; received in revised form 16 February 2000; accepted 26 February 2000

$$A_{dyna,sext,x} = \sqrt{2J_{max}\beta_x(s)} = \sqrt{\frac{8\beta_x(s)}{3(B^2 + C^2)}}$$

On momentum

$$A_{dyna,sext,\Delta} = \frac{1}{1 - \Delta} \sqrt{\frac{8\tilde{\beta}_x(s)}{3(B^2 + C^2)}} = \Omega \times A_{dyna,sext}$$

Off momentum

$$A_i = \beta_x(s_i)^{3/2} S_i \quad B = \sum_i A_i \cos 3\Delta\Psi_i \quad \text{and} \quad C = \sum_i A_i \sin 3\Delta\Psi_i$$

$$\tilde{\beta}_x(s) = \beta_x(s) \left(1 + \frac{1}{2 \sin(2\pi\nu)} \oint \beta_x(t) k \cos \alpha dt \right)$$

Comparison results of BEPC-II DA by numerical and analytical methods

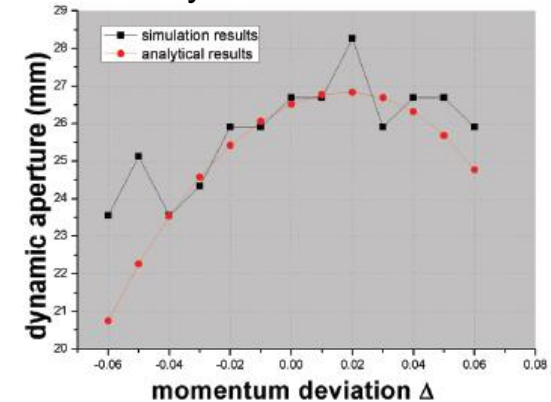


Figure 1: Results of horizontal dynamical aperture in both simulation method and analytical method at BEPC-II positron ring.

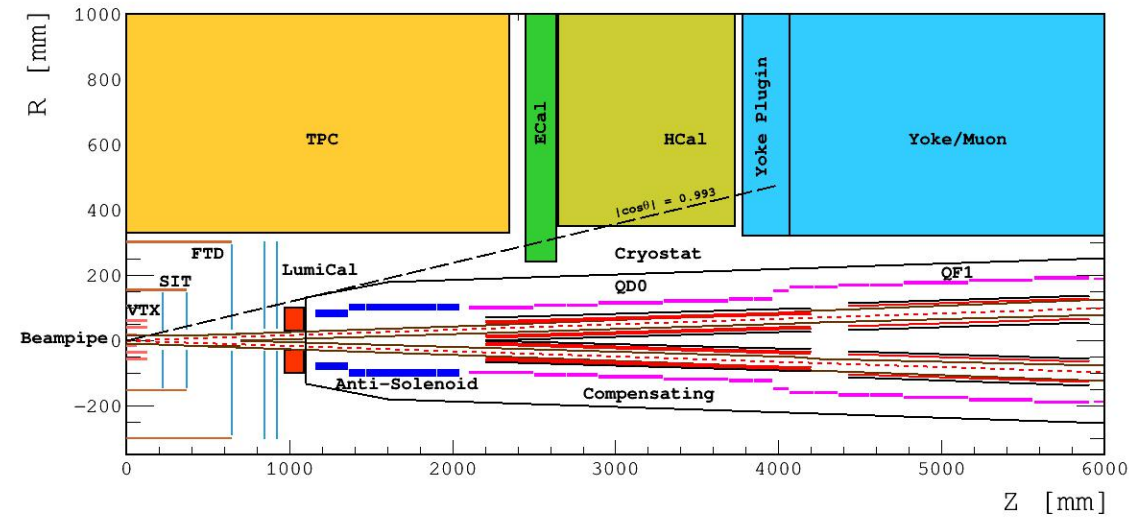
This analytical method has been applied successfully in BEPCII and will be used in CEPC DA optimization to increase optimization efficiency

CEPC Collider Ring SRF Parameters

New machine parameters 20190226 SRF parameters 20190301	CDR (2-cell)			HL-Z (new2) (1-cell)				HL-Z (2-cell)	Performance Limits & Risks	
	H	W	Z	H	W	Z (a)	Z (b)	Z		
Luminosity / IP [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	2.93	10.1	32.1	2.93	10.1	74.5	74.5	74.5		
SR power / beam [MW]	30	30	16.5	30	30	30	30	30		
RF voltage [GV]	2.17	0.47	0.1	2.17	0.47	0.1	0.1	0.1		
Beam current / beam [mA]	17.4	87.7	460	17.4	87.7	838	838	838		
Bunch charge [nC]	24	19.2	12.8	24	19.2	19.2	19.2	19.2		
Bunch number / beam	242	1524	12000	242	1524	14564	14564	14564		
Bunch length [mm]	3.26	5.9	8.5	3.26	5.9	10	10	10		
Cavity number (650 MHz)	240	2 x 108	2 x 60	240	2 x 120	2 x 120	2 x 60	2 x 120		Smart by-pass could be a better approach than 1-cell.
Cell number / cavity	2	2	2	1	1	1	1	2		Common 1-cell for Z & H/W necessary or different cavity?
Idle cavities on line / ring	0	12	60	0	0	0	60	0		Z 2x60 symmetry detune parked half cavities for FM CBI
Cavity gradient [MV/m]	20	9.5	3.6	40	17	3.6	7.2	1.8	Current status: ~ 10 MV/m in storage ring. Field emission	
Q₀ for long term operation	1.5E10	1.5E10	1.5E10	3E10	3E10	3E10	3E10	1.5E10	~ 1E9 in storage ring. Field emission. Magnetic shield	
Input power / cavity [kW]	250	278	275	250	250	250	500	250	~ 300 kW in storage ring. Window events and damages	
Klystron max power [kW]	800	800	800	800	800	800	1400	800	Klystron max power limit: 1200 kW? KLY # & \$	
Number of cavities / klystron	2	2	2	2	2	2	2	2	Avoid RF power source reconfiguration	
HOM power / cavity [kW]	0.57	0.75	1.94	0.29	0.37	2.28	2.28	4.57	HOM coupler capacity (not HOM power per cavity) : 1 kW	
Optimal Q_L	1.5E6	3.2E5	4.7E4	3.1E6	5.8E5	2.6E4	5.2E4	1.3E4	Coupler variation range, coupler kick to beam	
Optimal detuning [kHz]	0.2	1.0	17.8	0.1	0.5	32.3	16.1	64.6	Fundamental mode coupled bunch instability	
Wall loss / cavity @ 2 K [W]	25.6	5.9	0.9	25.6	4.8	0.2	0.9	0.2	Field emission will drastically increase the cryogenic load.	
Total cavity wall loss [kW]	6.1	1.3	0.1	6.1	1.2	0.05	0.05	0.05	(cryogenic wall loss in two rings)	

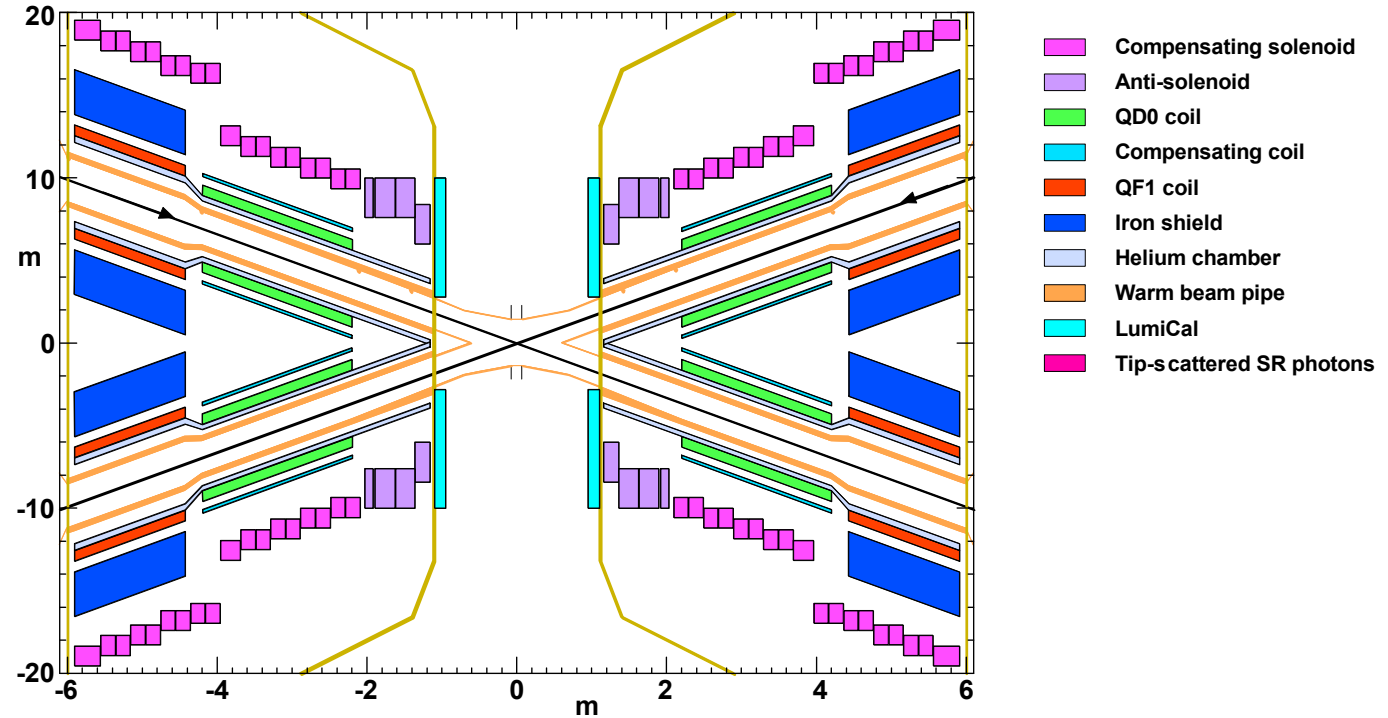
MDI Layout and IR Design

With Detector solenoid



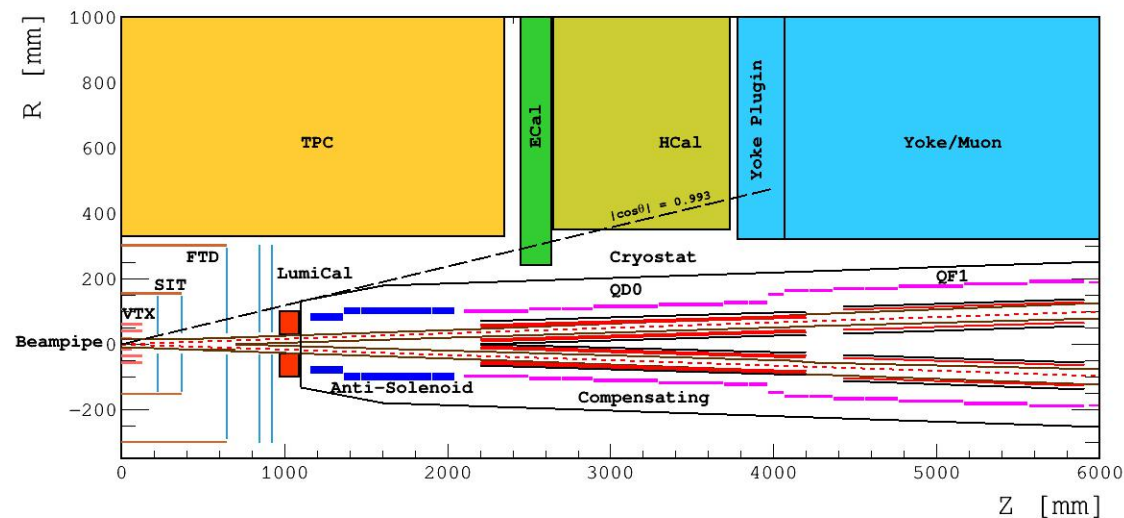
- The accelerator components inside the detector without shielding are within a conical space with an opening angle of $\cos\theta=0.993$.
- The e+e- beams collide at the IP with a horizontal angle of 33mrad and the final focusing length is 2.2m
- Lumical will be installed in longitudinal 0.95~1.11m, with inner radius 28.5mm and outer radius 100mm.

Without Detector solenoid
~cryostat in detail



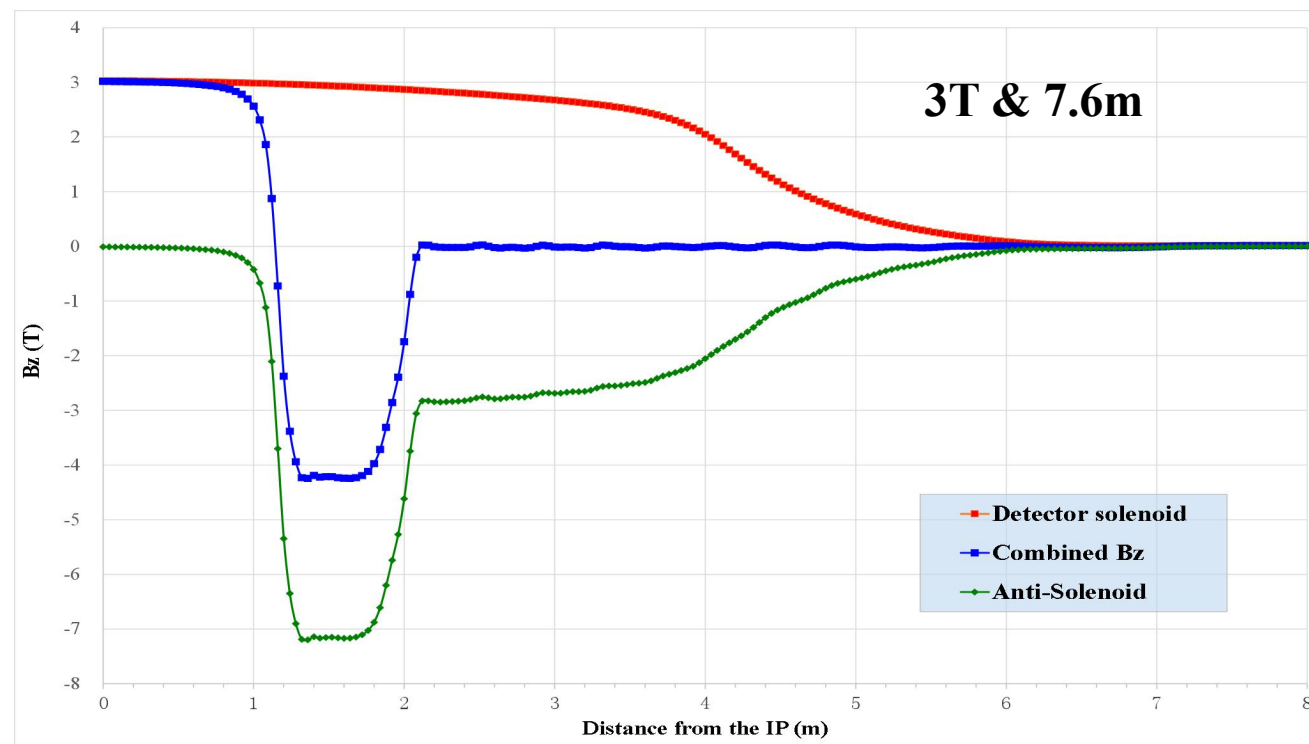
- The Machine Detector Interface (MDI) of CEPC double ring scheme is about $\pm 7\text{m}$ long from the IP
- The CEPC detector superconducting solenoid with 3T magnetic field and the length of 7.6m.

Solenoid Compensation



Specification of Anti-Solenoid

Anti-solenoid	Before QD0	Within QD0	After QD0
Central field (T)	7.2	2.8	1.8
Magnetic length (m)	1.1	2.0	1.98
Conductor (NbTi-Cu, mm)	2.5 × 1.5		
Coil layers	16	8	4/2
Excitation current (kA)	1.0		
Inductance (H)	1.2		
Peak field in coil (T)	7.7	3.0	1.9
Number of sections	4	11	7
Solenoid coil inner diameter (mm)	120		
Solenoid coil outer diameter (mm)	390		
Total Lorentz force F_z (kN)	-75	-13	88
Cryostat diameter (mm)	500		



- $\int B_z ds$ within 0~2.12m. $B_z < 300$ Gauss away from 2.12m
- The skew quadrupole coils are designed to make fine tuning of B_z over the QF&QD region instead of the mechanical rotation.

Booster New Parameters after CDR

Injection		H	W	Z
Beam energy	GeV	10		
Bunch number		242	1524	6000
Threshold of single bunch current	μA	3.06		
Threshold of beam current (limited by coupled bunch instability)	mA	33.3		
Bunch charge	nC	0.78	0.63	0.45
Single bunch current	μA	2.3	1.8	1.3
Beam current	mA	0.57	2.86	7.51
Energy spread	%	0.0081		
Synchrotron radiation loss/turn	keV	79.5		
Momentum compaction factor	10^{-5}	1.064		
Emittance	nm	0.00895		
Natural chromaticity	H/V	-610/-228		
RF voltage	MV	78.7	38.2	
Betatron tune ν_x/ν_y		319.14/131.23		
Longitudinal tune		0.076	0.053	
RF energy acceptance	%	3.29	2.29	
Damping time	s	83.9		
Bunch length of linac beam	mm	1.0		
Energy spread of linac beam	%	0.16		
Emittance of linac beam	nm	40		

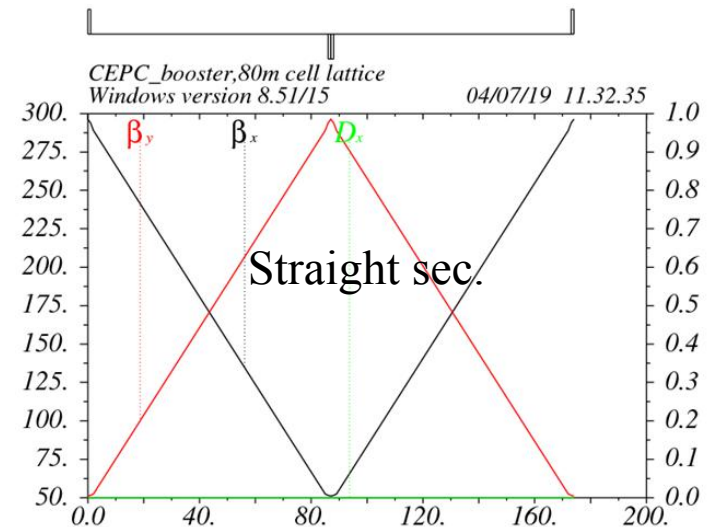
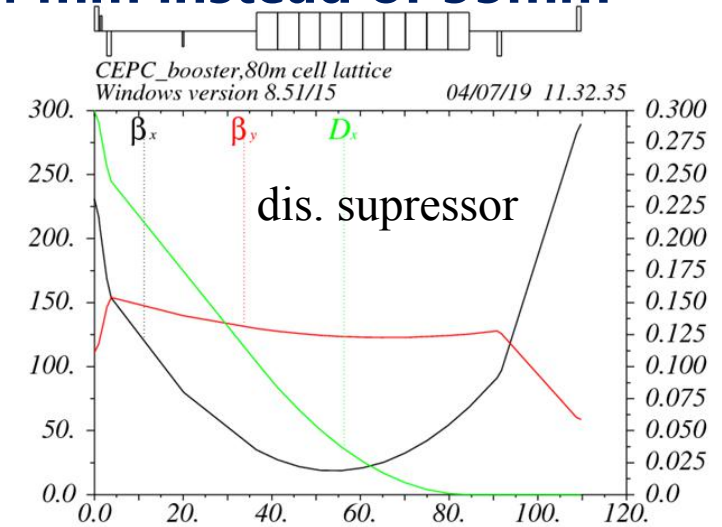
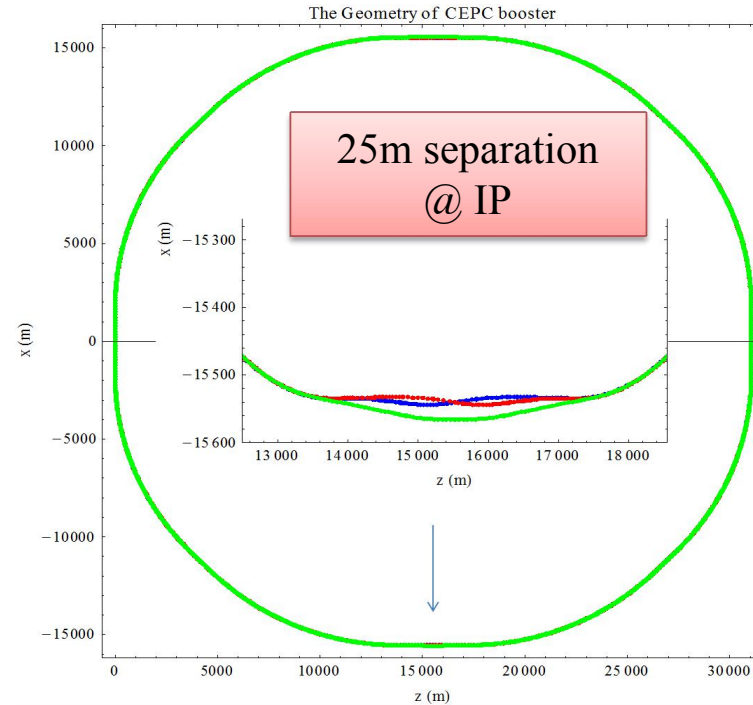
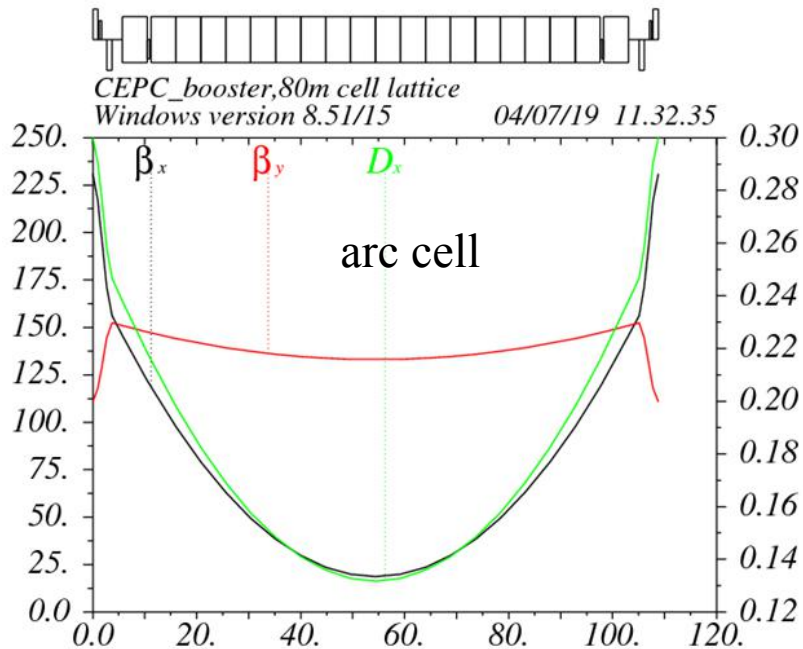
Extraction		H	W	$Z(3T)$	$Z(2T)$
		Off axis injection	On axis injection	Off axis injection	Off axis injection
Beam energy	GeV	120		80	45.5
Bunch number		242	235+7	1524	6000
Maximum bunch charge	nC	0.72	24.0	0.58	0.41
Maximum single bunch current	μA	2.1	70	1.7	1.2
Threshold of single bunch current	μA	77.33			
Threshold of beam current (limited by RF power)	mA	1		4	10
Beam current	mA	0.52	1.0	2.63	6.91
Injection duration for top-up (Both beams)	s	26.6	35.8	51.9	275.8
Injection interval for top-up	s	47.0		153.0	504.0
Current decay during injection interval		3%			
Energy spread	%	0.098		0.065	0.037
Synchrotron radiation loss/turn	GeV	1.65		0.326	0.0326
Momentum compaction factor	10^{-5}	1.064			
Emittance	nm	1.29		0.57	0.18
Natural chromaticity	H/V	-610/-228			
Betatron tune ν_x/ν_y		319.14/131.23			
RF voltage	GV	1.97		0.45	0.177
Longitudinal tune		0.076		0.053	0.053
RF energy acceptance	%	1.0		1.0	1.96
Damping time	ms	48.7		164	920.7
Natural bunch length	mm	2.15		2.08	1.18
Injection duration from empty ring	h	0.17		0.25	2.2

New Booster Design based on TME Lattice after CDR

The emittance of booster is reduced from 3.6nm to 1.2nm

Inner aperture of the vacuum chamber is chosen to be 44 mm instead of 55mm

- emittance=**1.29nm** @120GeV
- TME lattice
- Cell length: 110m
- Interleave sextupole scheme



CEPC Booster SRF Parameters

10 GeV injection	H	W	Z
Extraction beam energy [GeV]	120	80	45.5
Bunch number	242	1524	6000
Bunch charge [nC]	0.72	0.576	0.384
Beam current [mA]	0.52	2.63	6.91
Extraction RF voltage [GV]	1.97	0.585	0.287
Extraction bunch length [mm]	2.7	2.4	1.3
Cavity number in use (1.3 GHz TESLA 9-cell)	96	64	32
Gradient [MV/m]	19.8	8.8	8.6
Q _L	1E7	6.5E6	1E7
Cavity bandwidth [Hz]	130	200	130
Beam peak power / cavity [kW]	8.3	12.3	6.9
Input peak power per cavity [kW] (with detuning)	18.2	12.4	7.1
Input average power per cavity [kW] (with detuning)	0.7	0.3	0.5
SSA peak power [kW] (one cavity per SSA)	25	25	25
HOM average power per cavity [W]	0.2	0.7	4.1
Q ₀ @ 2 K at operating gradient (long term)	1E10	1E10	1E10
Total average cavity wall loss @ 2 K eq. [kW]	0.2	0.01	0.02

CEPC Self Polarization at Z-pole with Asymmetric Wigglers

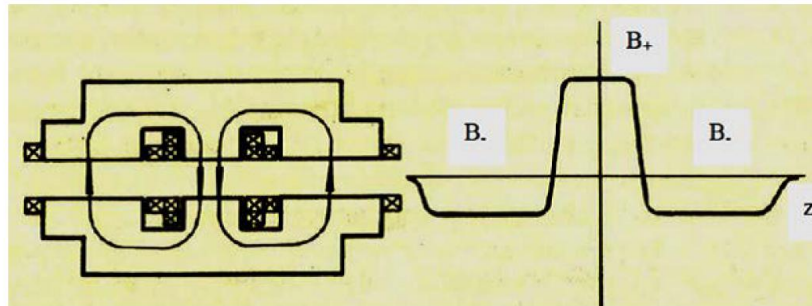
● Special wigglers to speed up self-polarization:

N_w	B_+	L_+	B_-	L_-	$\frac{\tau_p}{\tau_p^w}$	u	$\frac{\Delta E_w}{\Delta E}$	$\frac{P_0^w}{P_0}$
10	0.6T	1m	0.15T	2m	13.4	0.34	3.2	0.99

In collaboration with Sergei Nikitin of BINP

u : Fraction of radiation energy loss enhancement.

:Factor of beam energy spread enhancement.

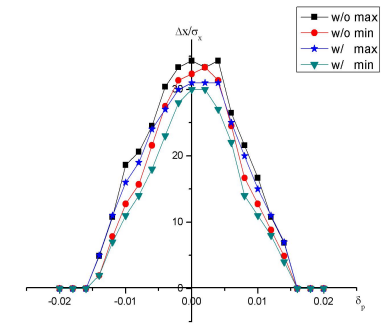
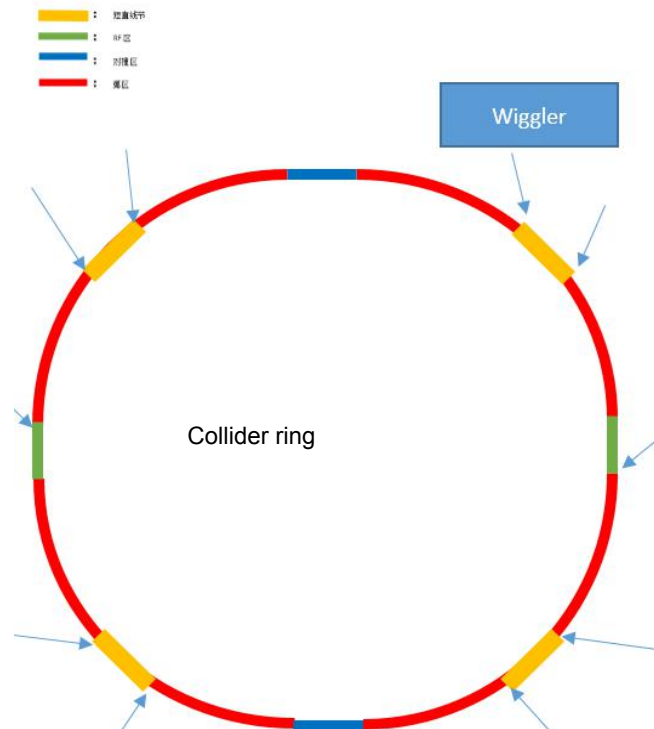


$$P(t) = P_0^w (1 - e^{-\frac{t}{\tau_p^w}})$$

$$\tau_p^w = 19.6h, P(t) = 5\%, P_0^w = 0.913,$$

$$t = 1.10h$$

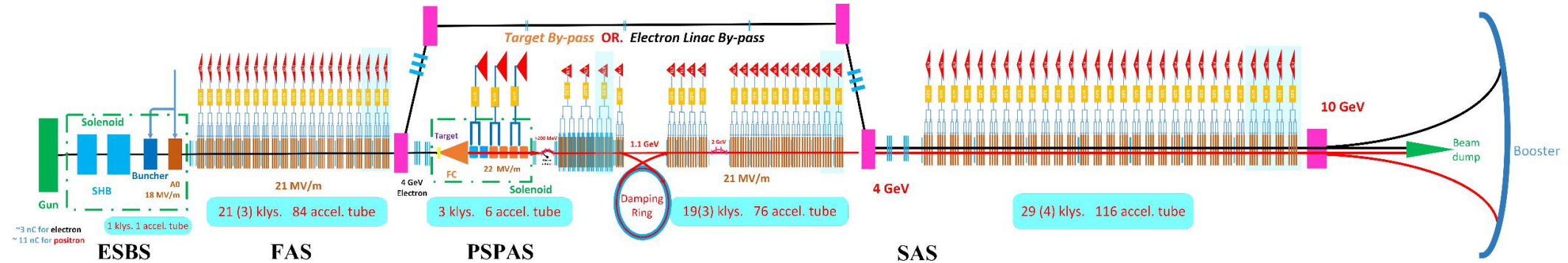
5% is enough for energy calibration.



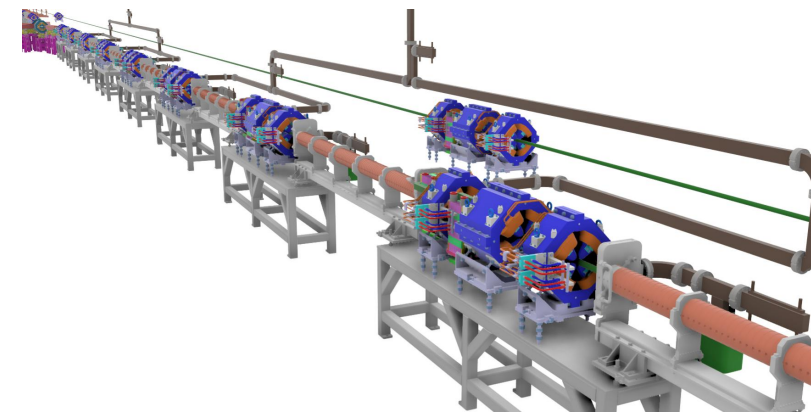
DA

Longitudinal polarized beam collision and full polarization injection scheme are under studies

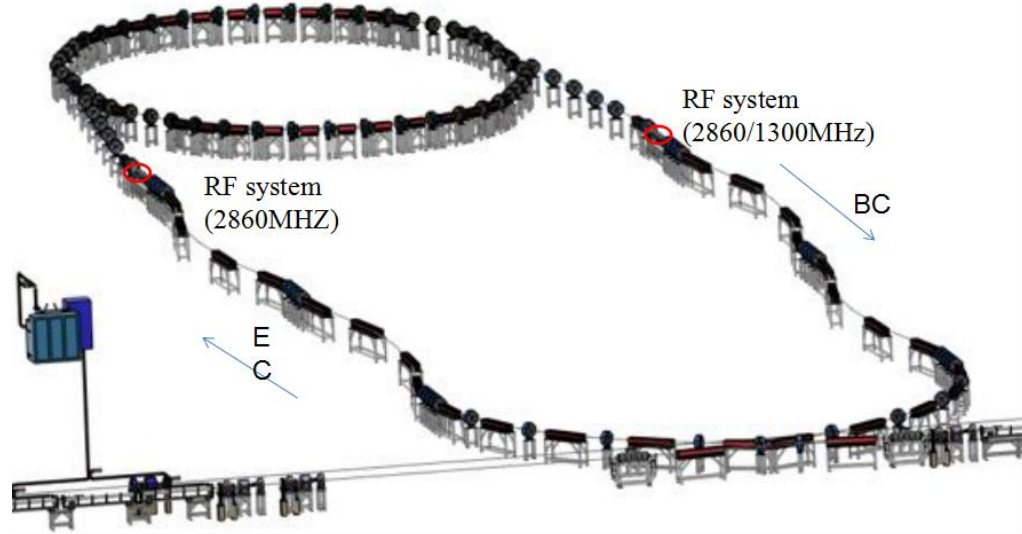
CEPC Linac Injector



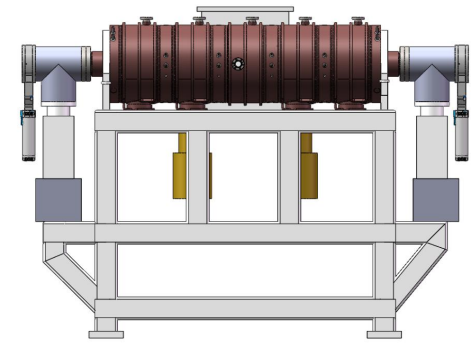
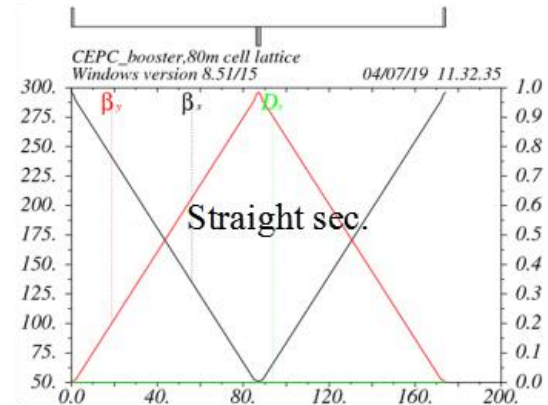
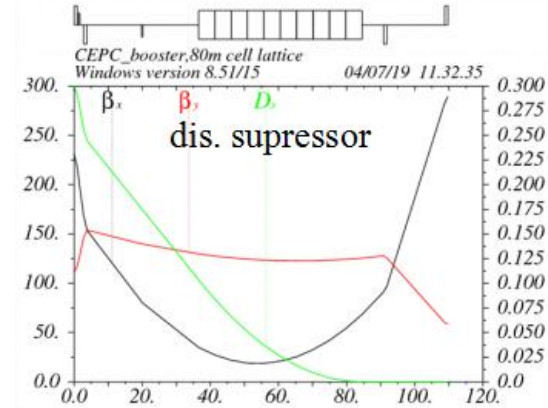
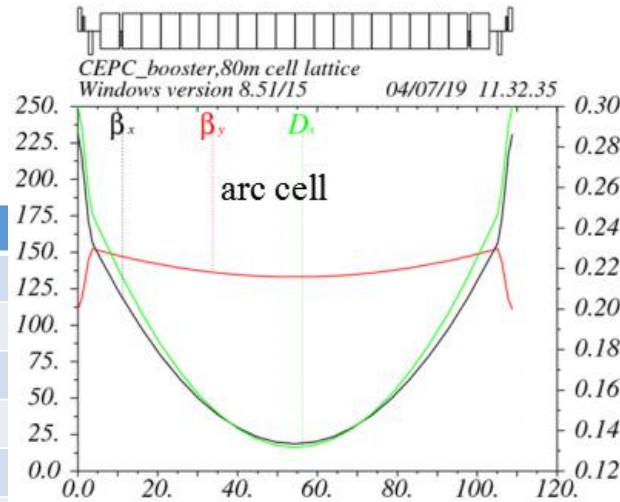
Parameter	Symbol	Unit	Baseline	Design reached
e ⁻ /e ⁺ beam energy	E_{e^-}/E_{e^+}	GeV	10	10
Repetition rate	f_{rep}	Hz	100	100
e ⁻ /e ⁺ bunch population	N_{e^-}/N_{e^+}		$> 9.4 \times 10^9$	$1.9 \times 10^{10} / 1.9 \times 10^{10}$
		nC	> 1.5	3.0
Energy spread (e ⁻ /e ⁺)	σ_e		$< 2 \times 10^{-3}$	$1.5 \times 10^{-3} / 1.6 \times 10^{-3}$
Emittance (e ⁻ /e ⁺)	ε_r	nm·rad	< 120	5 / 40 ~120
Bunch length (e ⁻ /e ⁺)	σ_l	mm		1 / 1
e ⁻ beam energy on Target		GeV	4	4
e ⁻ bunch charge on Target		nC	10	10



Design of Damping Ring System

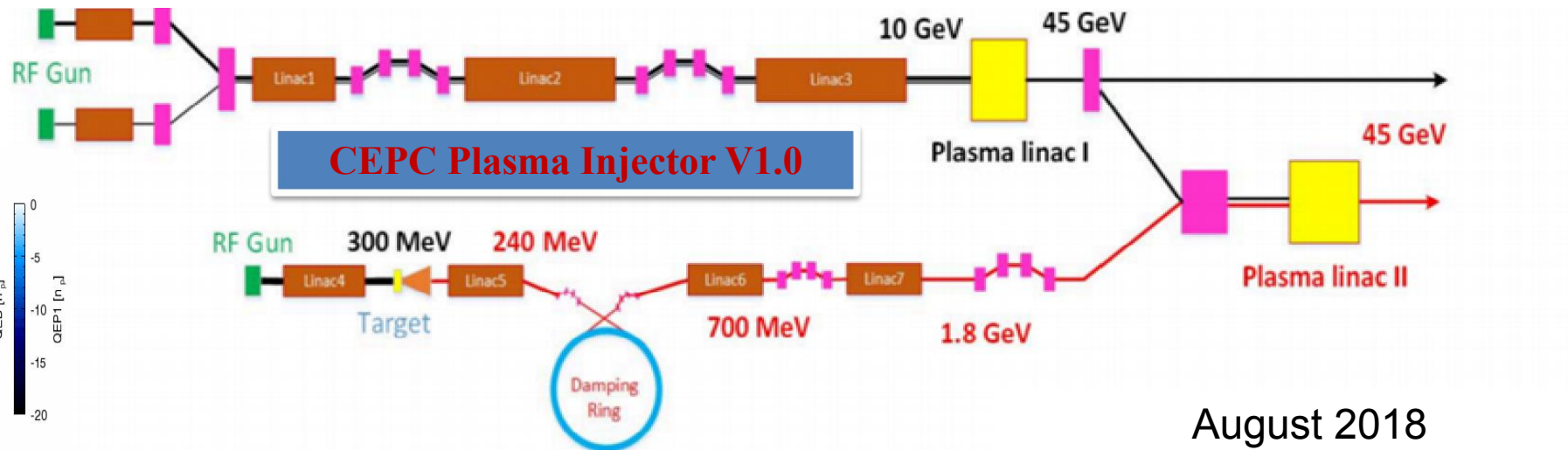
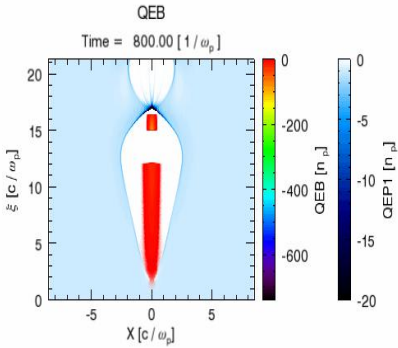


- emittance=**1.29nm** @120GeV
- TME lattice
- Cell length: 110m
- Interleave sextupole scheme

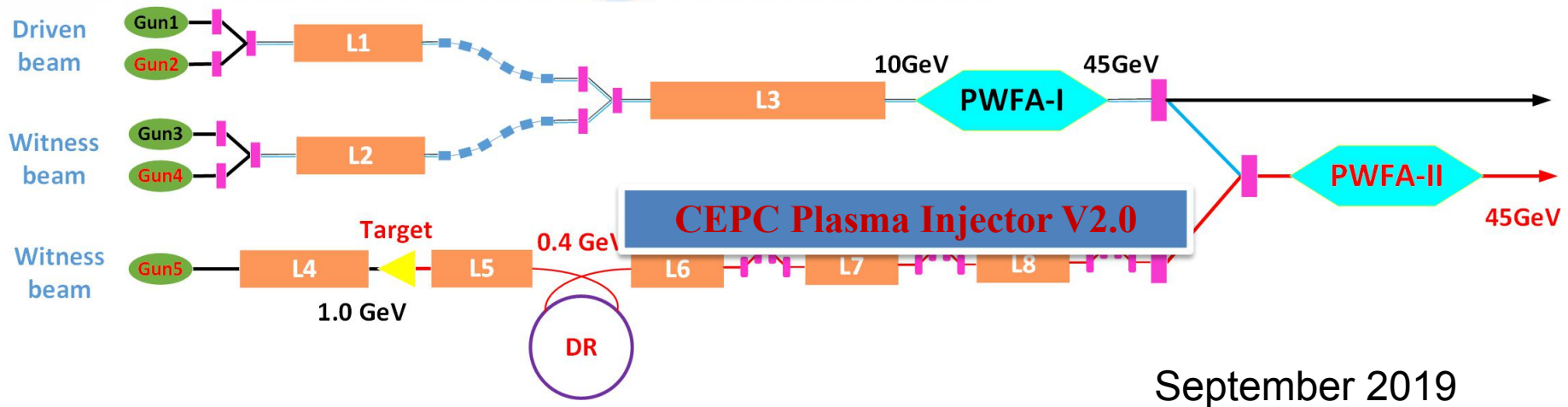


parameters	damping ring for SuperKEKB	damping ring for CEPC
Energy	1.1Gev	1.1Gev
circumference	135.5	75.4
Beta tune	8.24/7.265	3.84/4.81
Bunch lenght	11.12mm	5mm
Bunch number	4	2
synchtron tune	0.0153	0.062
Beam current	70 mA	10 mA

Conceptual Design for CEPC Plasma Injector: V1.0→V2.0 (Alternative injection scheme)

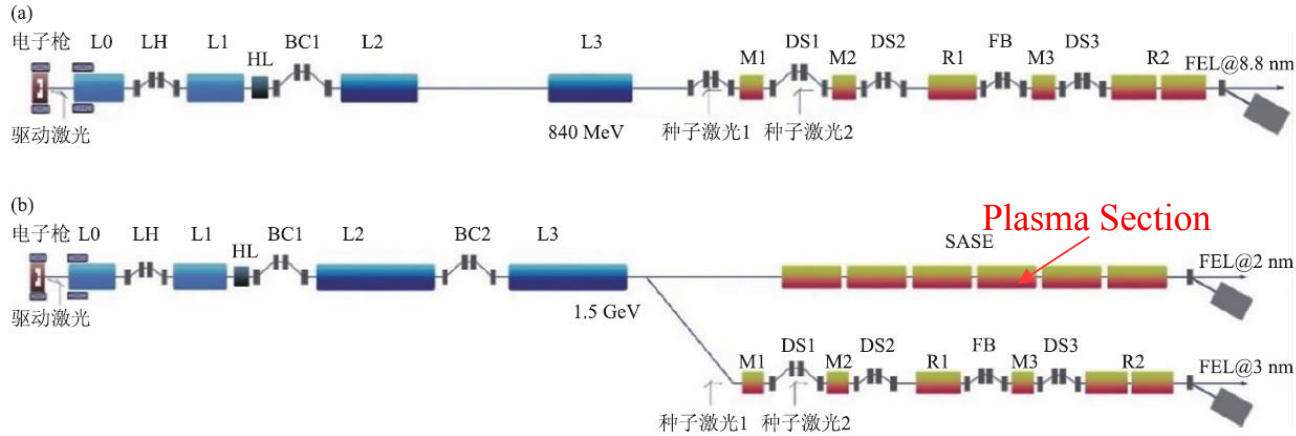


Technical design review has been done
(August 22,2019)

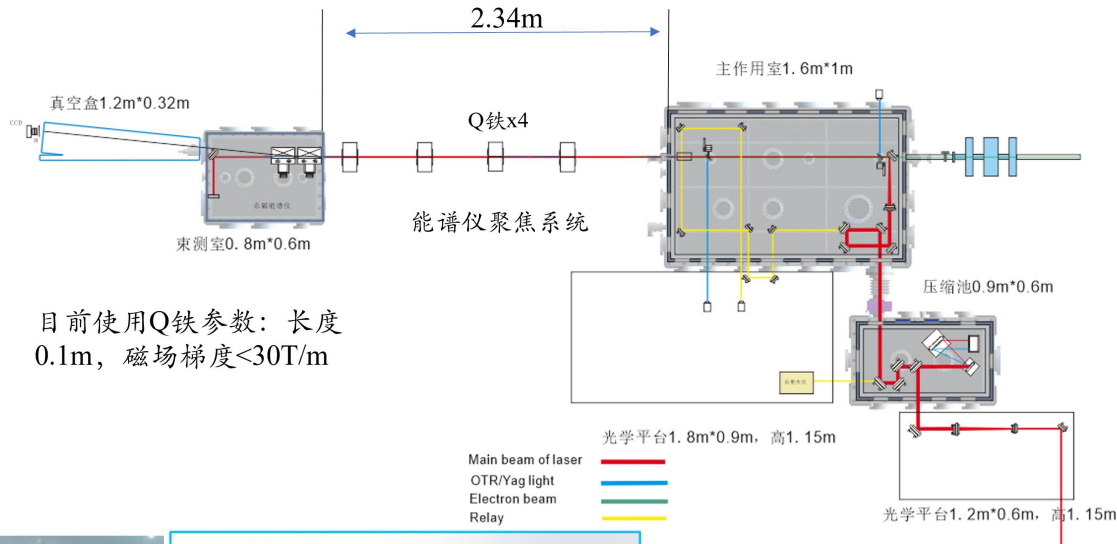


- Electron plasma acceleration will be tested in Shanghai's Soft XFEL Facility
- Positron plasma acceleration scheme might be tested at FACET-II at SLAC

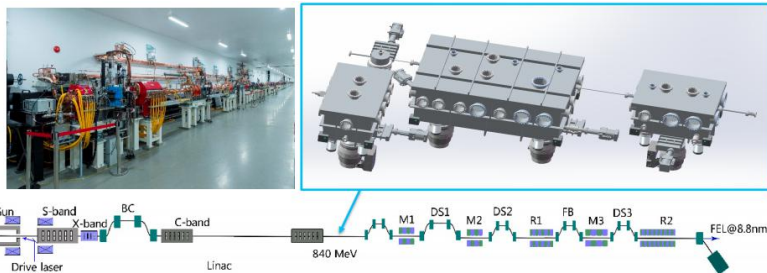
Plasma Dechirper & HTR Experiment Preparation@ SXFEL



Parameter	Value
Energy	0.8GeV
Charge	50pC
Emittance	0.8 μ m
Beam size	10 μ m
Peak current	2.4kA
Energy Chirp	~8MeV



目前使用Q铁参数: 长度 0.1m, 磁场梯度<30T/m



Dechirper experiment schedule

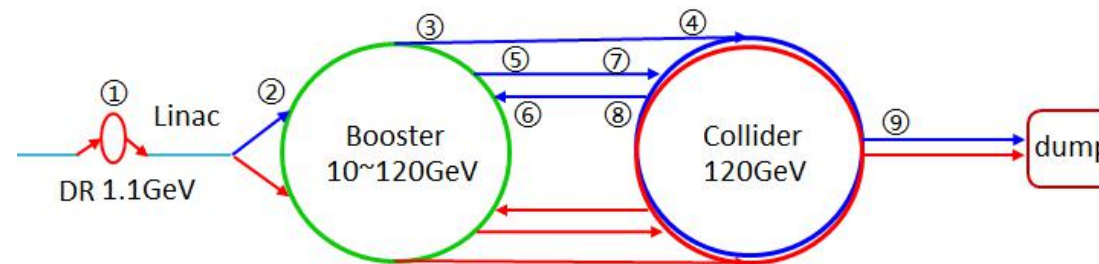
- **First step:** Obtaining a stable positively-chirped beam with few percent energy spread
- **Second step:** Post-processing the beam using a passive dechirper

Requirement of Booster to Plasma Injector(@45.5GeV)

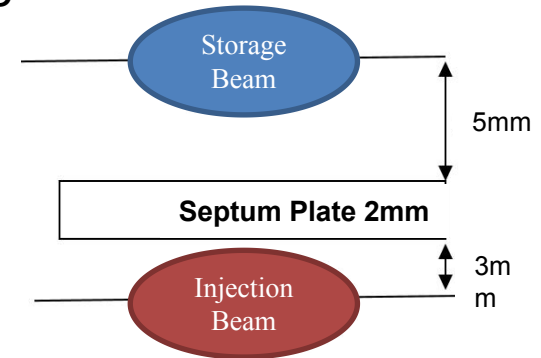
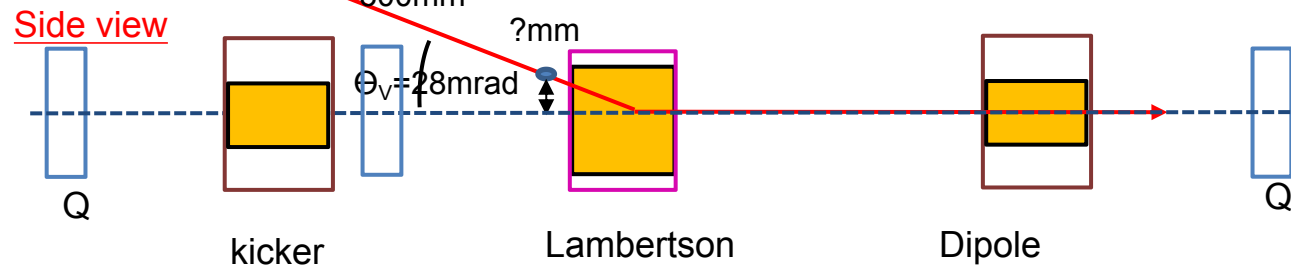
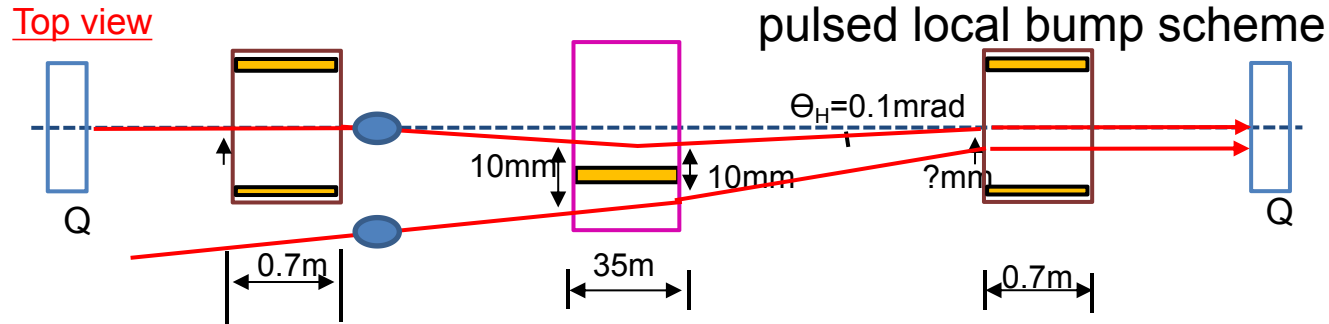
Parameter	Symbol	Unit	Requirement	Realized
e ⁻ /e ⁺ beam energy	E_{e^-}/E_{e^+}	GeV	45.5	45.3(-)/45.2(+)
frequency	f_{rep}	Hz	100	100
e ⁻ /e ⁺ bunch population	N_{e^-}/N_{e^+}	nC	> 1.0	1.0(-)/1.0(+)
Energy spread (e ⁻ /e ⁺)	σ_e		$< 2 \times 10^{-3}$	0.002(-)/0.0014(+)
Emittance (e ⁻ /e ⁺)	ε_r	nm· rad	< 30	1.89(-)/1.0(+)
Bunch length (e ⁻ /e ⁺)	σ_l	mm	< 3	0.3(-)/0.3(+)
Switch time e ⁻ /e ⁺		s	< 20	
Energy stability			$< 2 \times 10^{-3}$	
Longitudinal stability		mm	< 2	
Orbit stability		mm	<5 (H) / 3 (V)	
Failure rate		%	< 1	

CEPC Injection and Extraction Systems

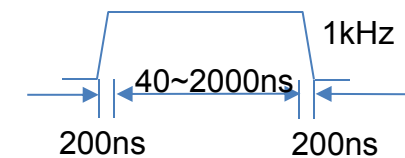
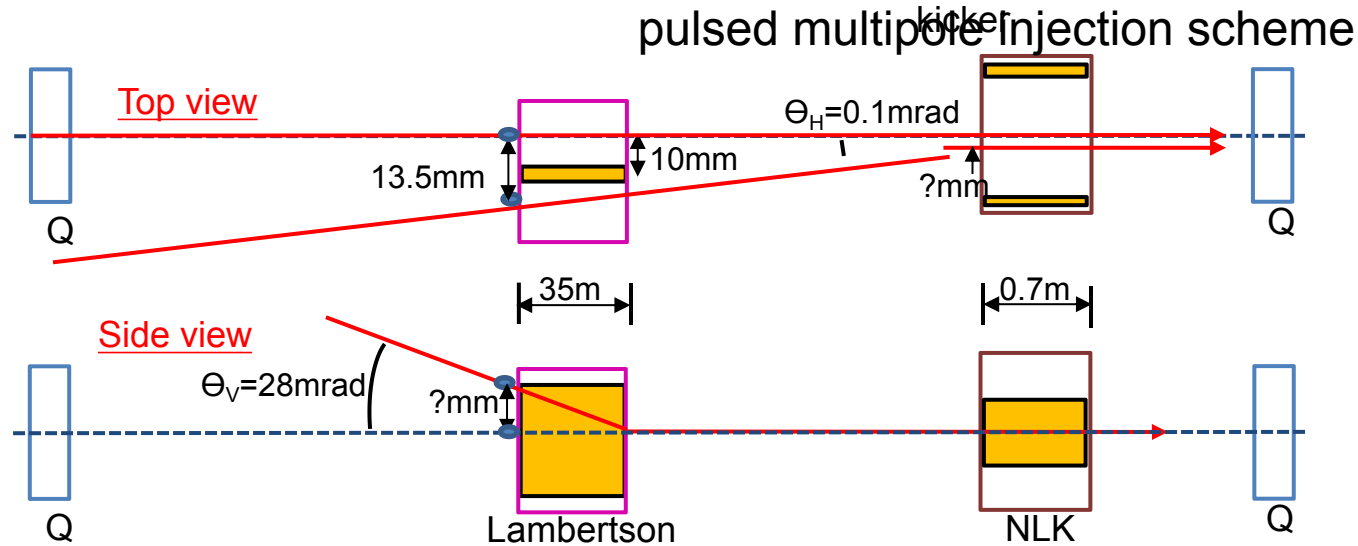
	Sub-system	Kicker Type	Kicker waveform	Septa Type
1	Damping ring inj./ext.	Slotted-pipe kicker	Half-sine/250ns	Horizontal LMS
2	Booster LE inj.	Strip-line kicker	Half-sine/50ns	Horizontal LMS
3	Booster ext. for CR off-axis inj.	Delay-line dipole kicker	Trapezoid /440-2420ns	Vertical LMS
4	Collider off-axis inj.	Delay-line NLK kicker	Trapezoid /440-2420ns	Vertical LMS
5	Booster ext. for CR on-axis inj.	Ferrite core dipole kicker	Half-sine/1360ns	Vertical LMS
6	Booster HE inj.	NLK or Pulsed sextupole	Half-sine/0.333ms	Vertical LMS
7	Collider swap out inj.	Ferrite core dipole kicker	Half-sine/1360ns	Vertical LMS
8	Collider swap out ext.	Ferrite core dipole kicker	Half-sine/1360ns	Vertical LMS
9	Collider beam dump	Delay-line dipole kicker	Trapezoid /440-2420ns	Vertical LMS
10	RF region beam separating	Delay-line dipole kicker	CW square / 165us,50%	Horizontal Copper septa



Collider Ring off-axis Injection



1. **Dipole kicker:** horizontal out-vacuum delay-line kicker+coating ceramic chamber+PFN-based solid-state pulser
2. **NLK kicker:** horizontal out-vacuum delay-line **NLK** kicker+coating ceramic chamber+PFN-based solid-state pulser
3. **Septa:** Vertical Lambertson magnet

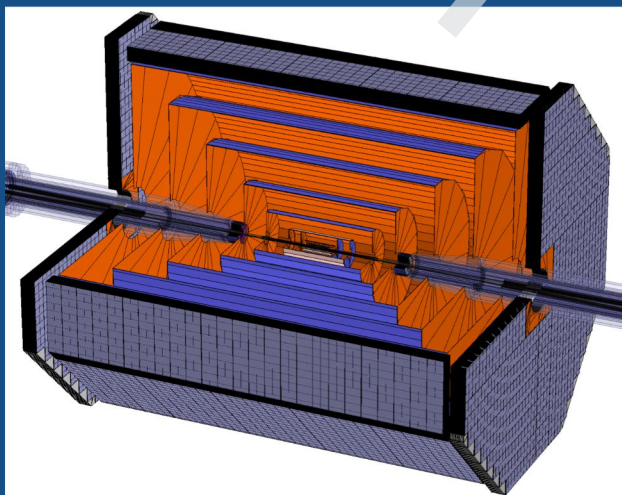
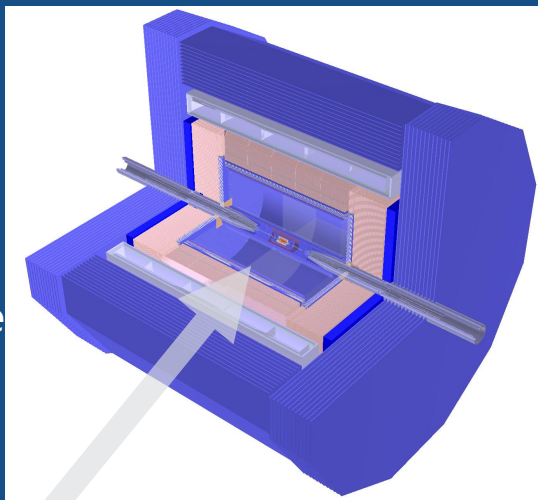


CEPC Detector Concepts included in CDR

CEPC plans for
2 interaction points

Particle Flow Approach

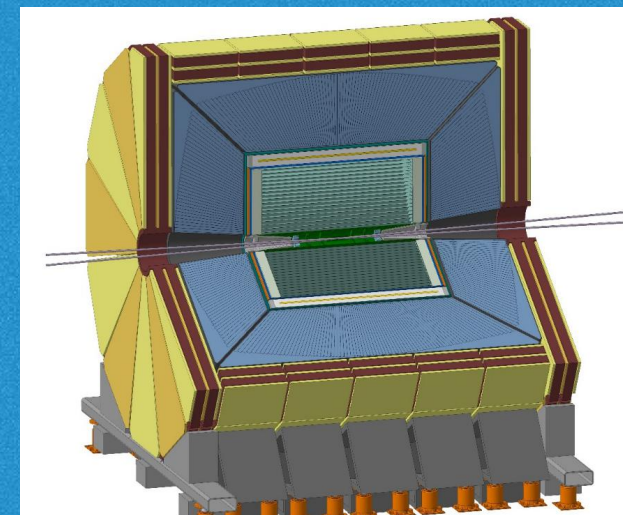
ILD-like
TPC-based detector
(3 Tesla)



Full silicon
tracker
concept

IDEA Concept
also proposed for FCC-ee

Low
magnetic field
concept
(2 Tesla)



Joao Guimaraes da Costa

Final **two** detectors likely to be a mix and match of different options

CEPC TDR R&D Plan and Status

CEPC Accelerator R&D Priority

- 1) CEPC 650MHz 800kW high efficiency klystron (80%) (No commercial products)
- 2) High precision booster dipole magnet (critical for booster operation)
- 3) CEPC 650MHz SC accelerator system, including SC cavities and cryomules
- 4) Collider dual aperture dipole magnets and dual aperture qudrupoles

- 5) Vacuum chamber system
- 6) SC magnets including cryostate
- 7) MDI mechanic system
- 8) Collimator
- 9) Linac components
- 10) Civil engineering design
- 11) Plasma injector
- 12) 18KW@4.5K cryoplant (Company)

Main On-going CEPC Detector R&D Activities

Tracking

Time Projection Chamber
Silicon Vertex Detector

Drift Chamber
Muon detectors - RPC, μ Rwell

Solenoid design

Machine Detector Interface

Calorimetry

High Granularity Calorimeter:
ECAL with Silicon and Tungsten
ECAL with Scintillator+SiPM and Tungsten
SDHCAL with RPC and Stainless Steel
SDHCAL with ThGEM/GEM and Stainless Steel
HCAL with Scintillator+SiPM and Stainless Steel

Dual Readout Calorimeter
Crystal Calorimeter

LumiCal

Funding from MOST, NSFC, CAS, INFN, and collaboration with international partners

International Detector R&D Committee formed to evaluate research proposals

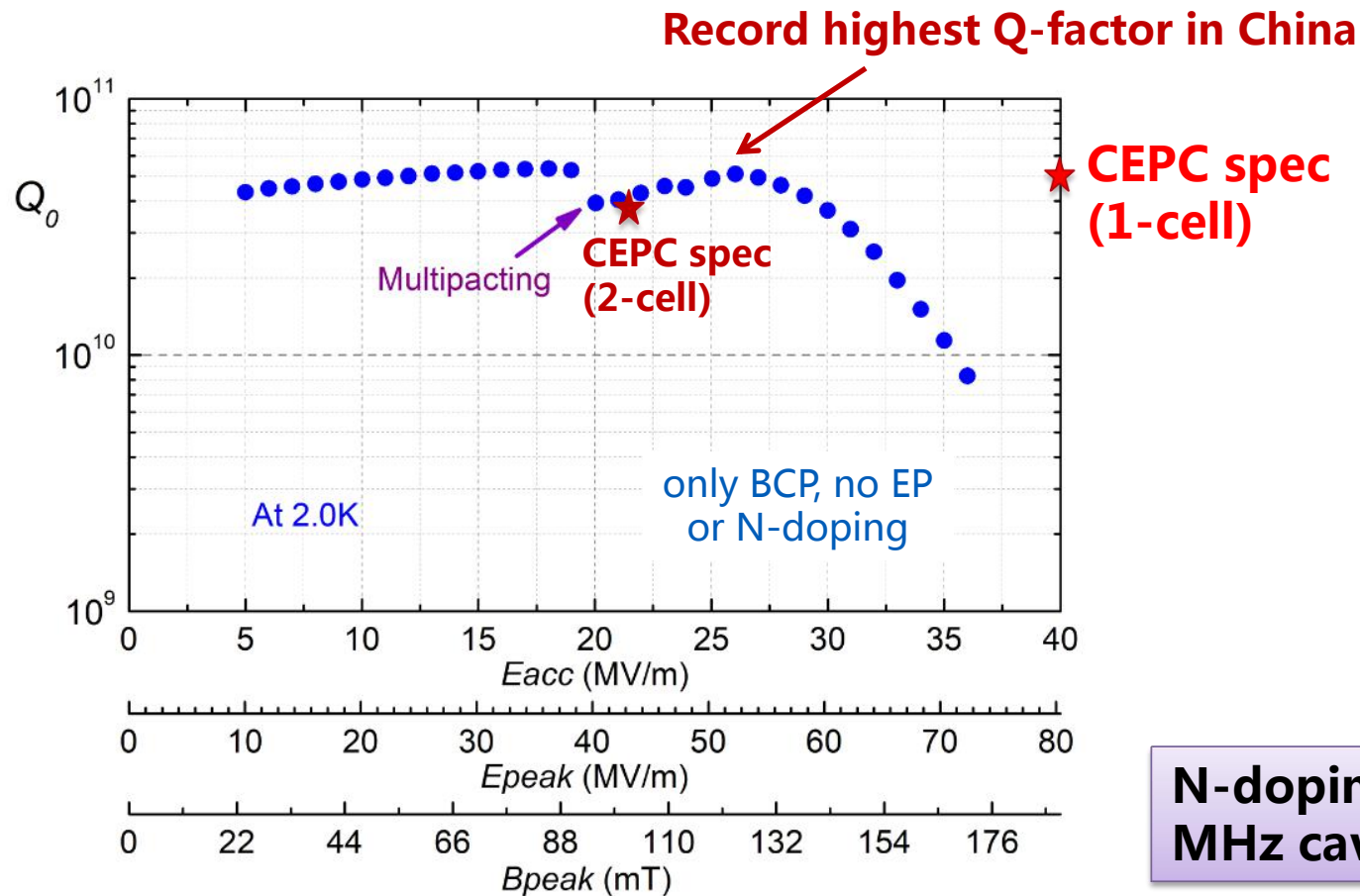
(First meeting November 2019)

CEPC R&D Status

High Q and High Gradient R&D (650 MHz FG)

Accelerating gradient (E_{acc}) reach 36.0 MV/m , $Q = 5.1E10 @ E_{acc} = 26$ MV/m.

Next, increase the Q and E_{acc} through N-doping, EP, etc. Target: $5E10@42MV/m$ for vertical test.

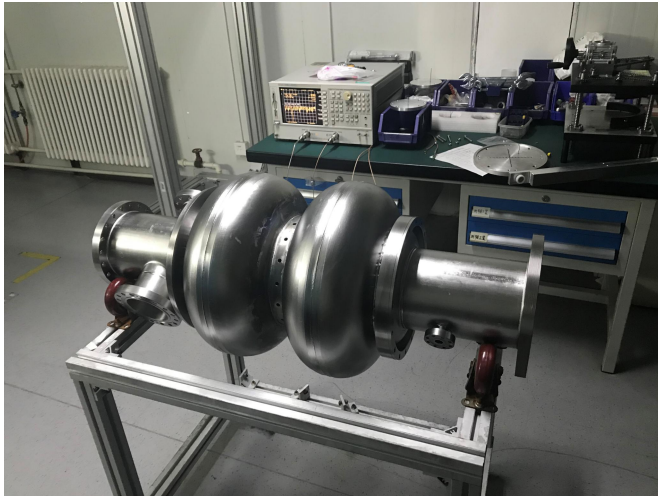


650 MHz 1-cell

N-doping + EP will increase the 650 MHz cavity performance in near future

650 MHz High Gradient High Q Cavity

- Previous 650 MHz single cell and 2-cell cavities reached max 36 MV/m and high Q.
- EP and N-doing development now focusing on 1.3 GHz and then apply to 650 MHz.
- PAPS large SRF lab and enabling advanced facilities will soon boost CEPC cavity R&D.

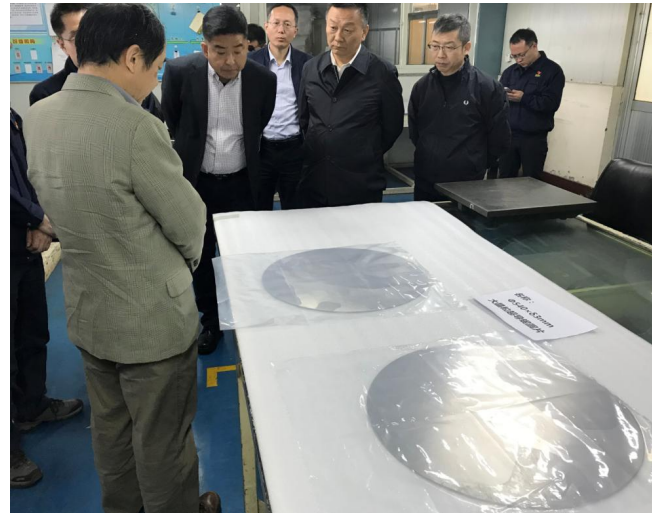
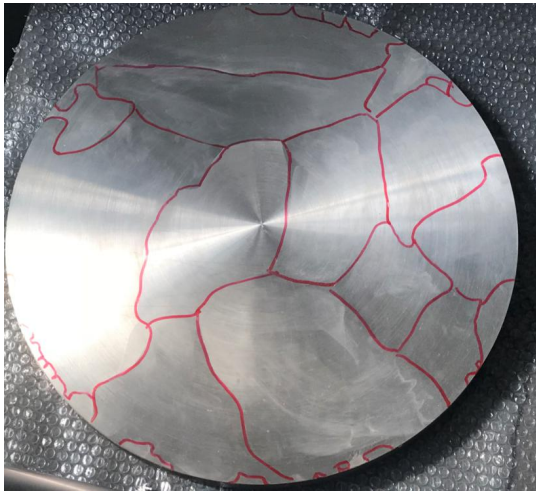


Three fine grain 650 MHz 2-cell cavities fabricated and processed (BCP). Soon to do vertical test, helium vessel weld and vertical test with HOM couplers. Two of them will install to the test cryomodule for horizontal test and beam test in 2020. Cavity helium vessel and tuner in fabrication.

Four large grain 650 MHz cavities for high gradient high Q study. Processed with BCP. Vertical test soon. EP and possible CBP later.

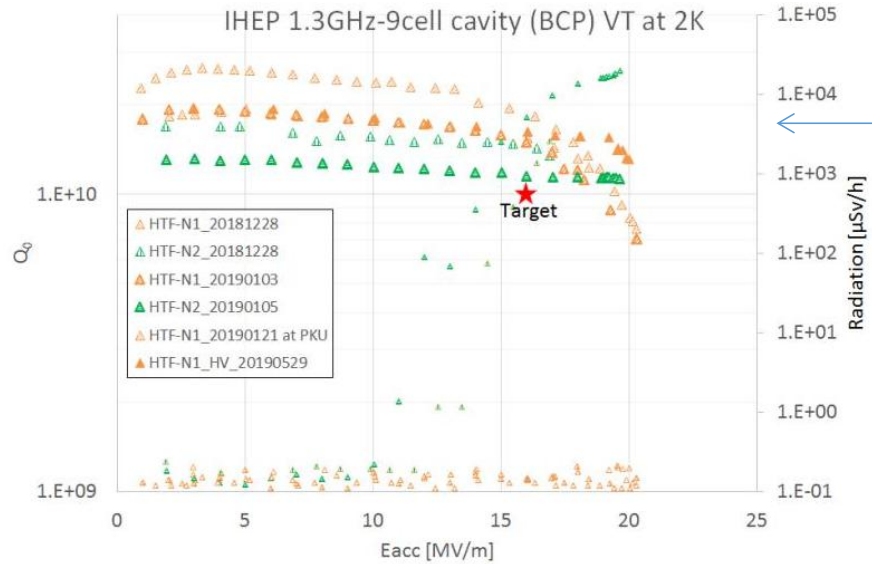
650 MHz 1-Cell Cavity (Large Grain)

- 650 MHz 1-cell cavity (large grain) is favorable for HL-Z, which have higher Q and gradient than fine grain.
- Target of Vertical test: **5E10 @ 42MV/m at 2.0 K.**
- Four cavities are under fabrication now, which will be tested in the middle 2019.

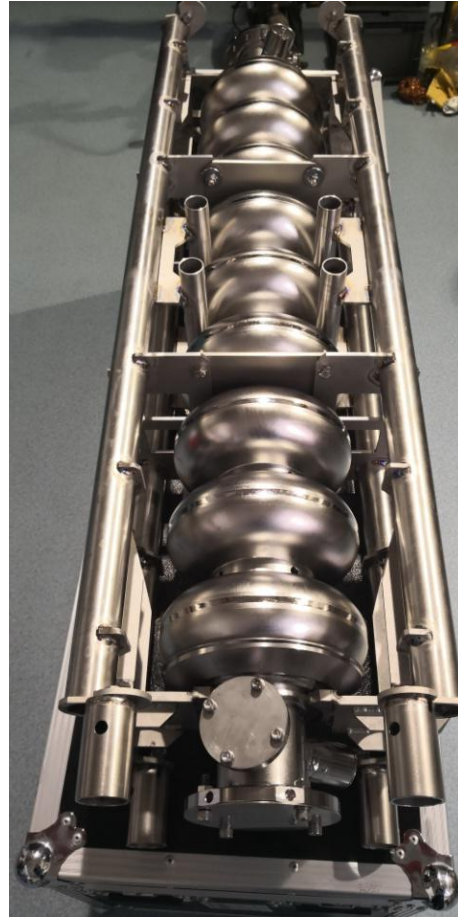
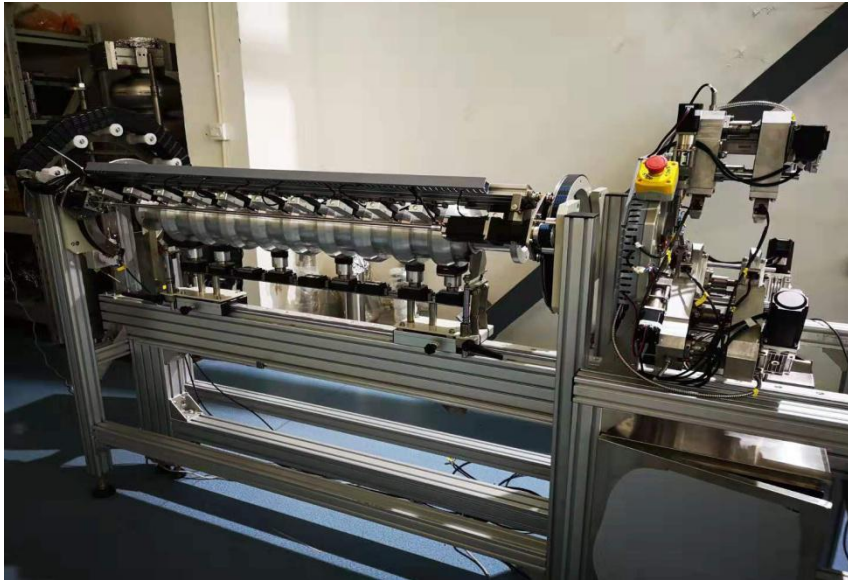


Large grain Nb sheets made by OTIC

IHEP SHINE 1.3 GHz 9-cell Cavities (BCP)

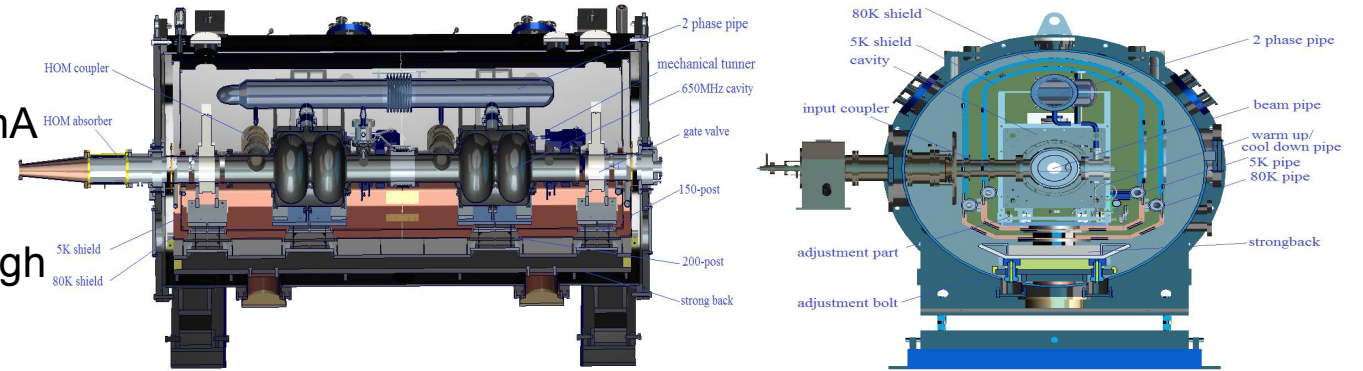


IHEP made 1.3GHz 9cell cavity reaches the goal of SHINE



650 MHz Test Cryomodule with Beam (2 x 2-cell Model)

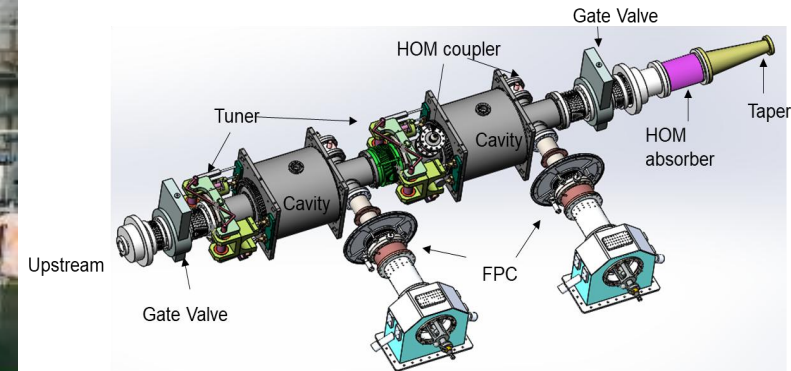
- Two 650 MHz 2-cell cavities with input couplers, HOM couplers and absorbers, tuners etc.
- Module assembly and 15 MeV beam test with 1 ~ 10 mA from DC photo-cathode gun in 2020.
- Demonstrate system integration and performance of high Q 650 MHz cavity (but with low input power and HOM power).



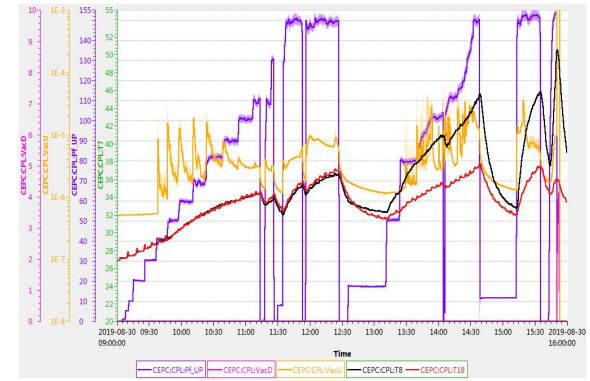
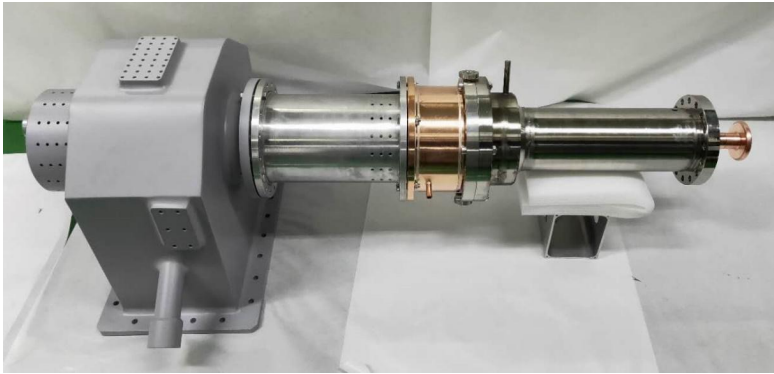
Cryomodule vacuum vessel and cold mass



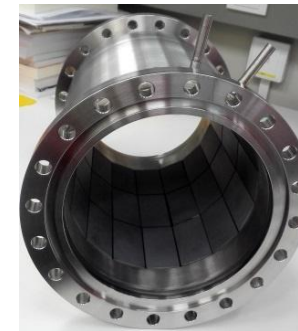
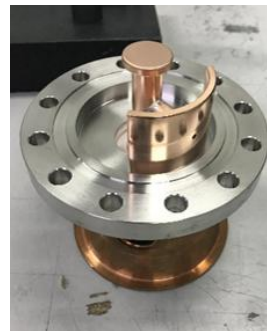
Valve box



650 MHz High Power SRF Components



High power test of one 650 MHz fixed coupling input coupler reached 150 kW SW (corresponding to 400 kW TW at the window). Another coupler's window broke due to excess ceramic heating. New window and variable coupler in fabrication.



Four high power HOM couplers fabricated and low power tested. Three of them will mount on the 2-cell cavities. Vertical test soon with the cavity to verify the notch properties. High power test (1 kW) at cryogenic temperature planned.

Wideband high power HOM absorber with SiC+AlN material. 5 kW high power test planned.

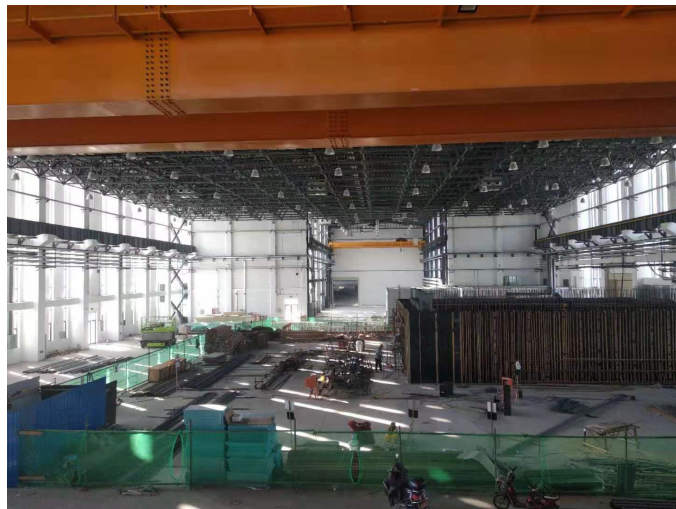
IHEP New SC Lab under Construction (Status in Nov. 2019)



New SC Lab Design (4500m²)



Bird view in Nov. 15, 2019



Experimental hall in Nov. 15, 2019



Helium recirculating tanks [2.5KW@4.5K cold box](#)



2K JT heat exchanger

CEPC 650MHz High Efficiency Klystron Development

Established "High efficiency klystron collaboration consortium", including IHEP & IE(Institute of Electronic) of CAS, and Kunshan Guoli Science and Tech.

Programs:

- 1) Ajdisk
- 2) KlyC
- 3) CST

- 2016 – 2018: Design conventional & high efficiency klystron
- 2017 – 2018: Fabricate conventional klystron & test
- 2018 - 2019 : Fabricate 1st high efficiency klystron & test
- 2019 - 2020 : Fabricate 2nd high efficiency klystron & test
- 2020 - 2021 : Fabricate 3rd high efficiency klystron & test

Collaborators:

Aaron Jensen
(SLAC)

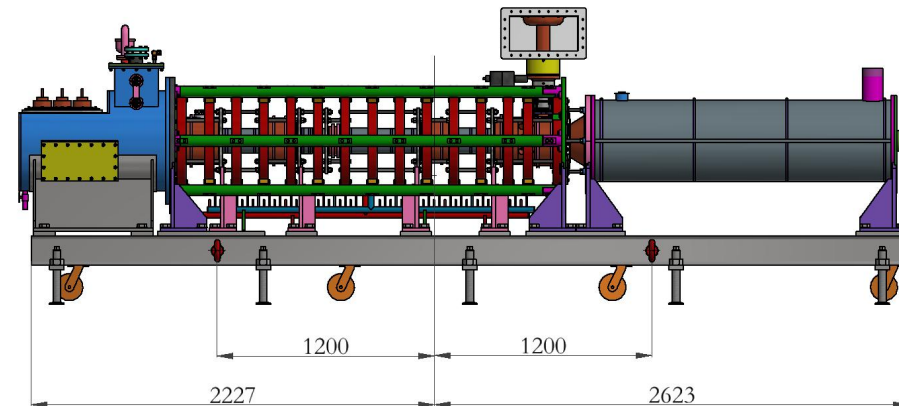
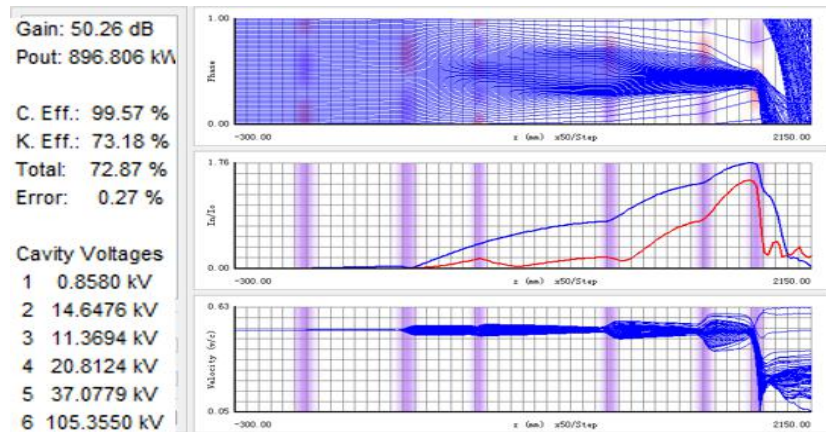
JinChi Cai
(CERN)

S. Fukuda
(KEK)

Abid Aleem

Munawar Iqbal
(Bakistain)

Parameters	Conventional efficiency	High efficiency
Centre frequency (MHz)	650+/-0.5	650+/-0.5
Output power (kW)	800	800
Beam voltage (kV)	80	-
Beam current (A)	16	-
Efficiency (%)	~ 65	> 80



Mechanical design of conventional klystron

⇒ 73%/68%/65% efficiencies for 1D/2D/3D

1st CEPC 650Mhz Klystron Prototype Manufacture

Prototype bake-out



Prototype installation

Top view

The prototype is installed on **Oct.26** and finished bake out on **Nov.24**.

Packing and Transportation



Final state at factory



Packing



Loading



Leave factory on Dec.24, 2019



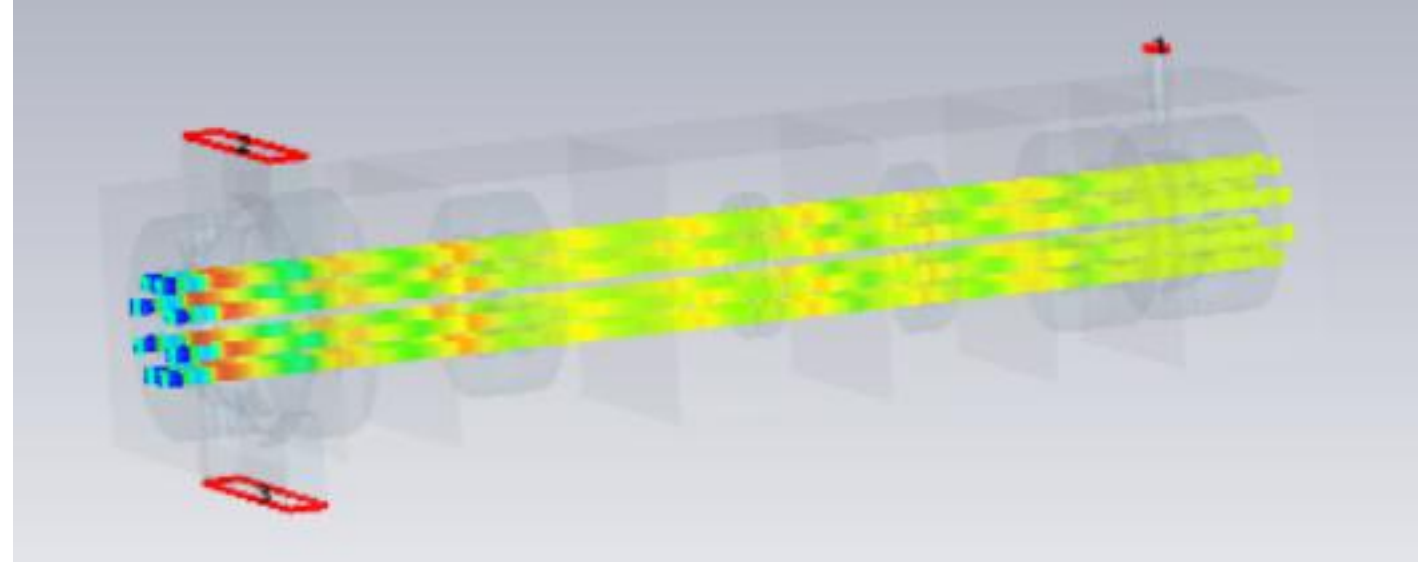
Arrived IHEP on Dec.25, 2019



In place at IHEP on Dec. 26, 2019

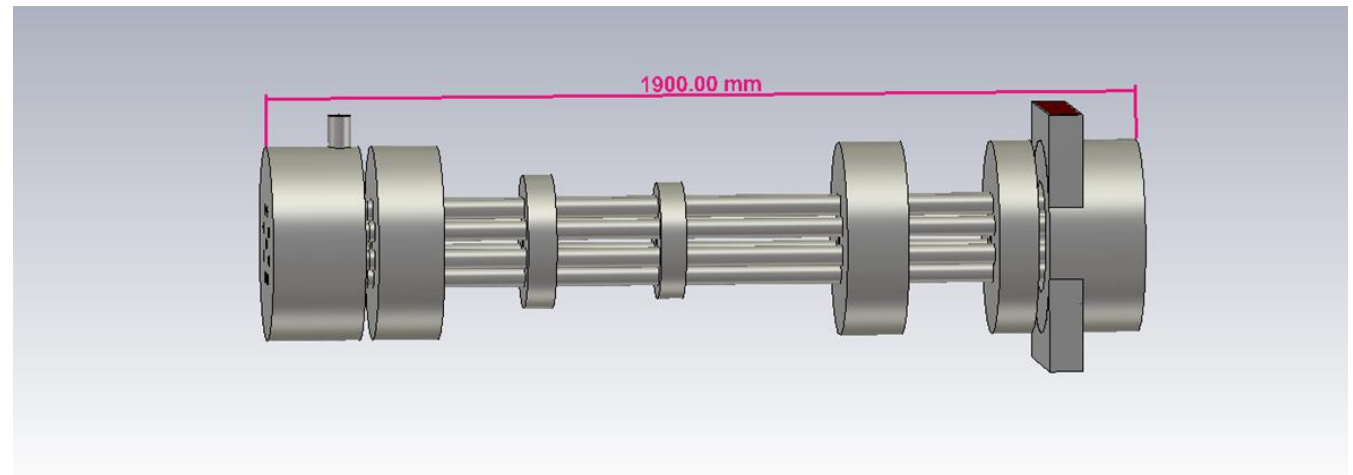
CEPC 650MHz High Efficiency Multi-beam Klystron

Parameters	Unit	Value
Gun Voltage	kV	54
Beam number		8
Beam perveance	μP	0.2
Output power	kW	875
Gain	dB	44.2
Efficiency(3-D simulation)	%	80.7



MBK Length

Component	Unit	Value
RF interaction	m	1.9
Gun	m	0.5
Collector	m	1.0
Total	m	3.4



CEPC Collider and Booster Ring Conventional Magnets

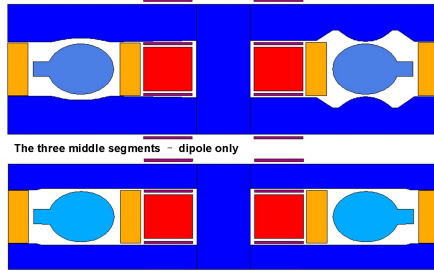
China
Astronautics
Department 508
Institute
participates
CEPC magnets
mechanical
designs

CEPC collider ring magnets

	Dipole	Quad.	Sext.	Corrector	Total
Dual aperture	2384	2392	-	-	13742
Single aperture	80*2+2	480*2+172	932*2	2904*2	
Total length [km]	71.5	5.9	1.0	2.5	80.8
Power [MW]	7.0	20.2	4.6	2.2	34

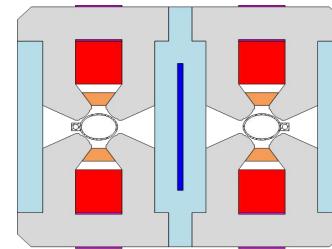
First short
model
magnets
will be
finished
in Nov, 2019

The first and the last segments - sextupole combined

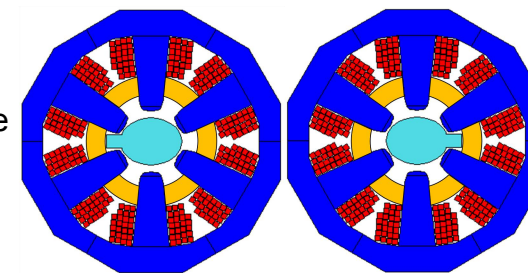


Core - steel
Main coil - aluminum
Trim coil - copper
Radiation shielding - lead
Support - stainless steel
Magnetic shielding - pure iron
Radiation shielding - lead

Dipole

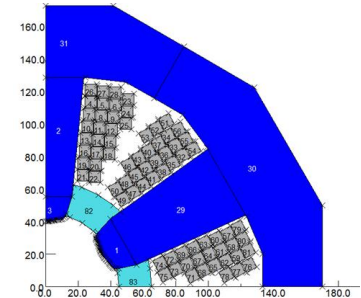


Quadrupole



Core - steel
Coil - copper
Radiation shielding - lead

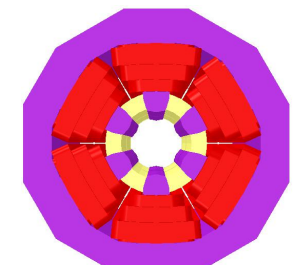
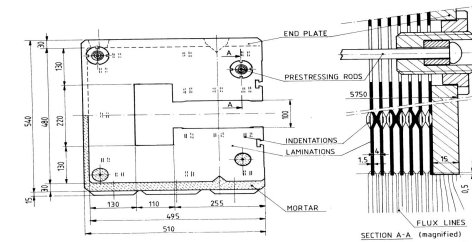
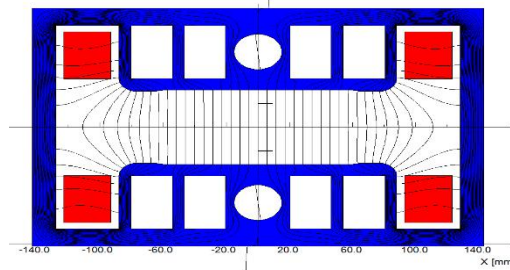
Sextupole



Booster ring low field magnets

Quantity	16320
Magnetic length(m)	4.711
Max. strength(Gs)	338
Min. strength(Gs)	28
Gap height(mm)	63
GFR(mm)	55
Field uniformity	5E-4

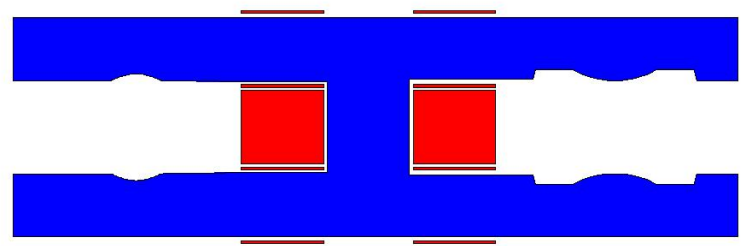
Dipole



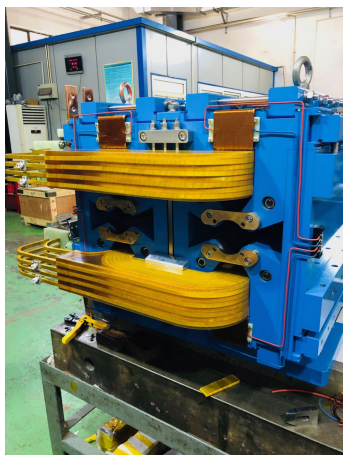
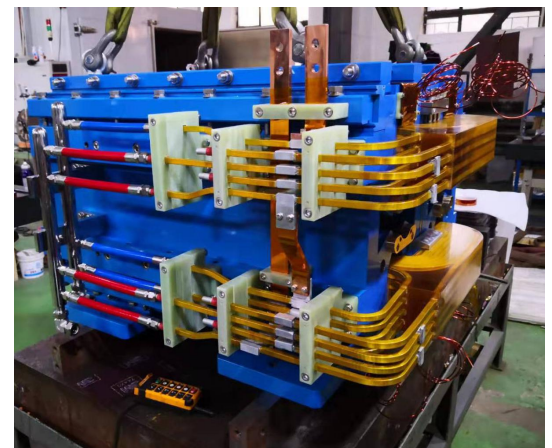
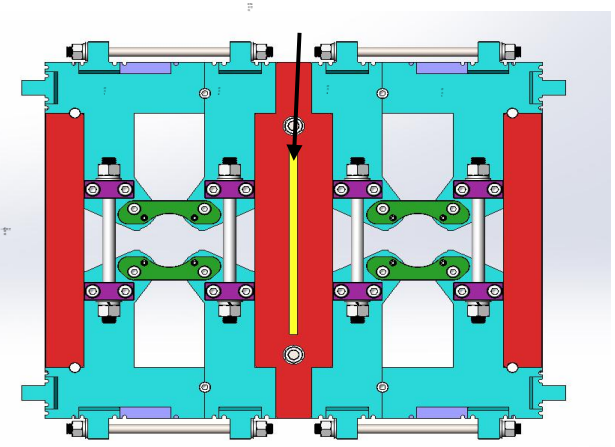
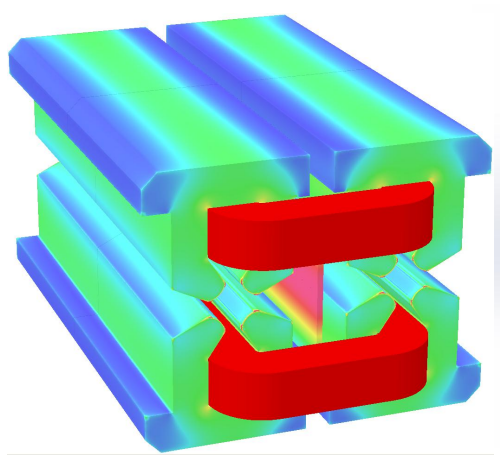
Sextupole

CEPC Collider Ring dual Aperture Dipole, Quadrupole and Sextupole Magnet Design Progress

Technical design review has been done
(May 5, 2019)



First dual aperture dipole test magnet of 1m long has been finished in Nov, 2019



First dual aperture quadrupole magnet has been finished in Nov, 2019

CEPC Low Field Booster Dipole Magnets' Specifications and Challenges

	BST-63B
Quantity	16320
Minimum field (Gs)	28
Maximum field (Gs)	338
Gap (mm)	63
Magnetic Length (mm)	4700
Good field region (mm)	55
Field uniformity	0.1%
Field reproducibility	0.05%

10GeV injection energy from linac to 100Km booster

Challenges

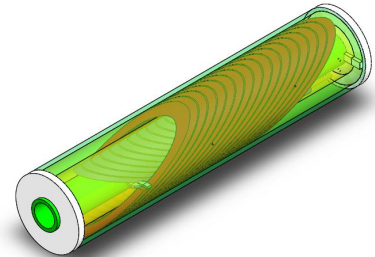
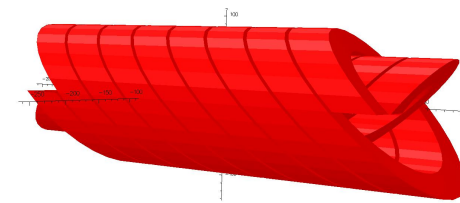
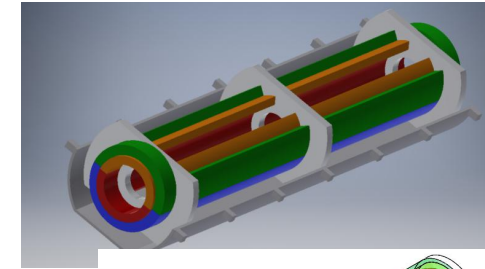
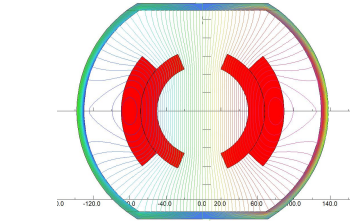
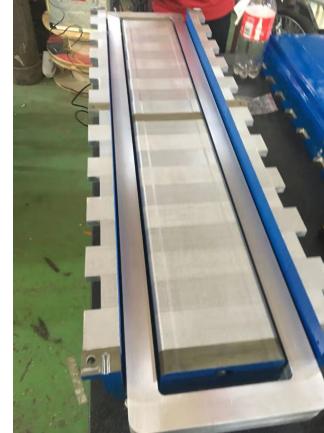
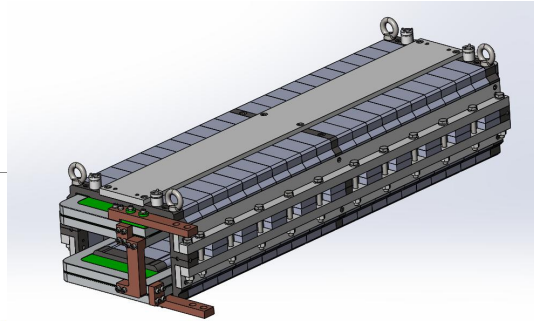
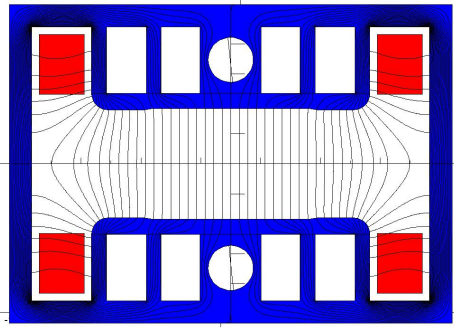
- Total length of the dipoles **~75km** **how to reduce cost**
- Field error $<29\text{Gs} * 0.1\% = 0.029\text{Gs}$ **how to design**
- Field reproducibility $<29\text{Gs} * 0.05\% = 0.015\text{Gs}$ **how to measure**
- Magnet length **~4700mm** **how to fabricate**

Booster High Precision Low Field Dipole Magnets

Technical design review has been done (May 5, 2019)

One kind of the dipole magnet with diluted iron cores is proposed and designed

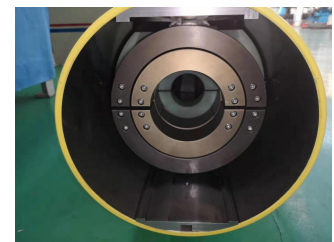
Two kinds of the dipole magnets without iron cores called Cos Theta (CT) and Canted Cos Theta (CCT) are proposed and designed



Baseline design



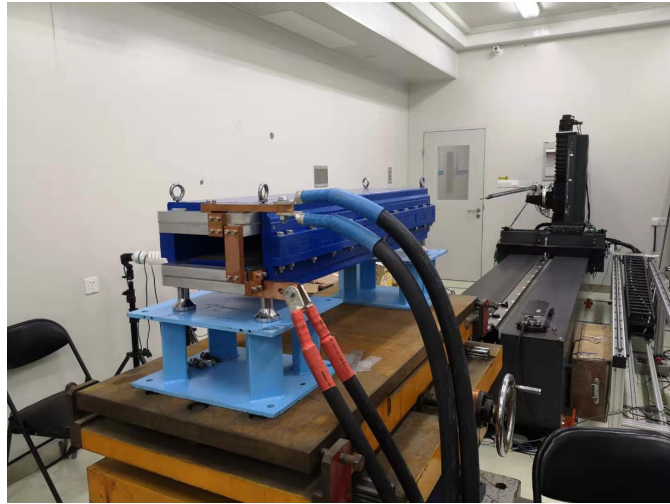
1m long test booster dipole magnet with iron core, completed in Nov. 2019



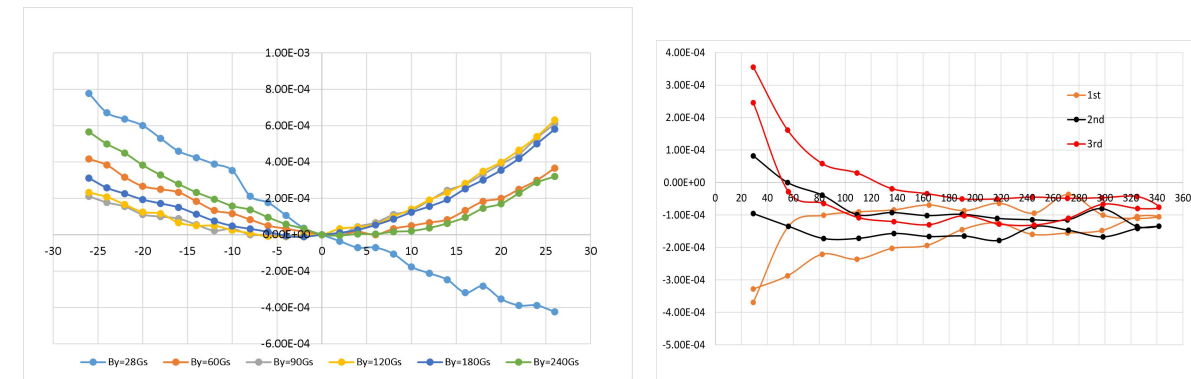
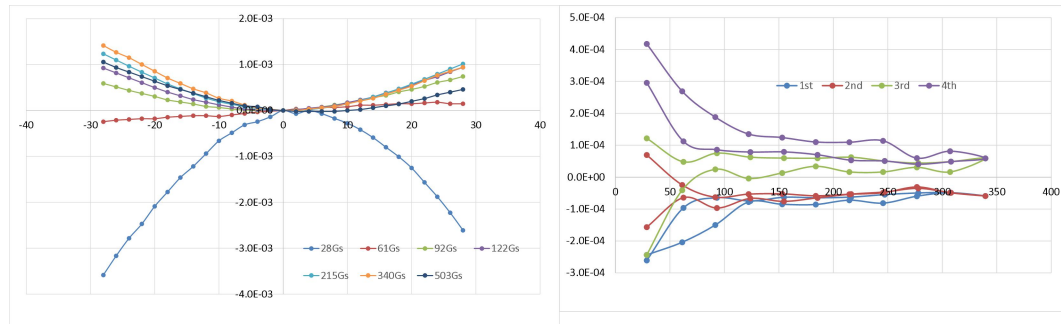
1m long test booster dipole magnet without iron core completed in Oct. 2019, under field measurement

Test of the subscale the Booster Dipole Magnets

1) Test of the dipole magnet with diluted iron core



2) Test of the CT coil dipole magnet without iron core



To be improved in the design, but with hope
Material is OK

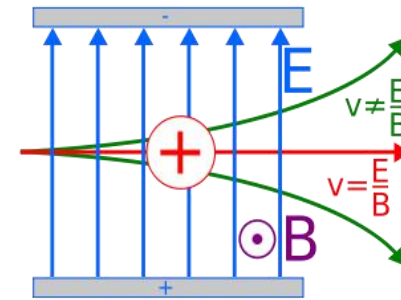
Satisfy design requirements

CEPC Collider Ring Electro-Magnet Separator

The **Electrostatic-Magnetic Deflector** is a device consisting of perpendicular electric and magnetic fields, just like **Wien filter**.

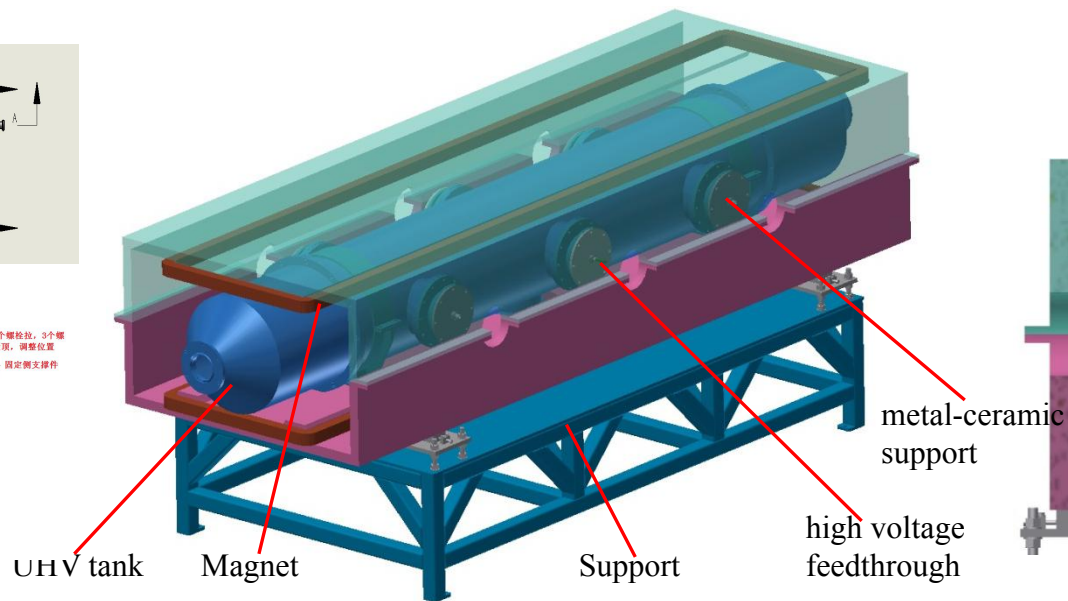
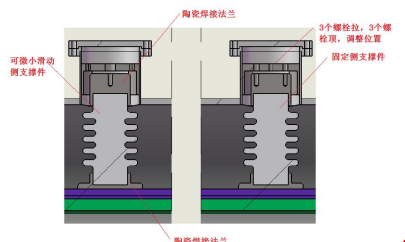
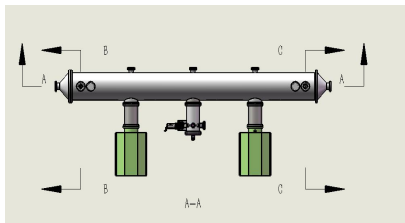
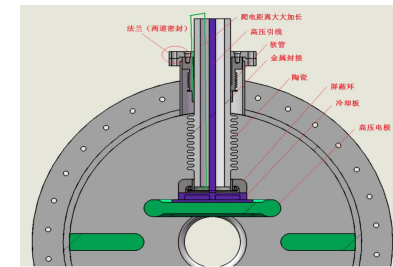
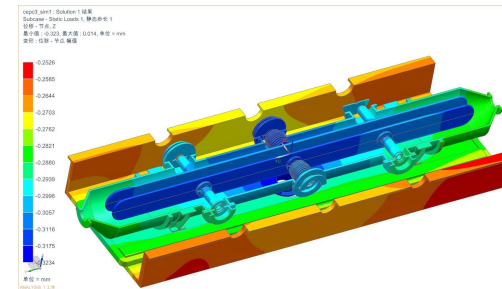
Challenges: To maintain E/B ration in fringe field region

Reduce the impedance and loss factor of the separator



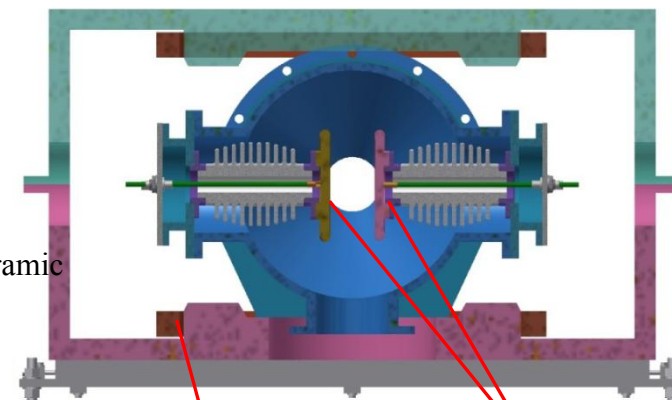
Technical design review has been done (Sept.3,2019)

	Filed	Effective Length	Gap	Good field region	Stability
Electrostatic separator	2.0MV/m	4m	110mm	70mm x 30mm	5×10^{-4}
Dipole	66.7Gauss	4m	600mm	70mm x 30mm	5×10^{-4}



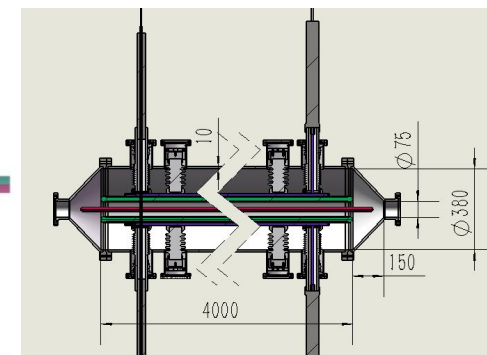
structure drawing of Electrostatic-Magnetic Deflector

A Wien filter



coil

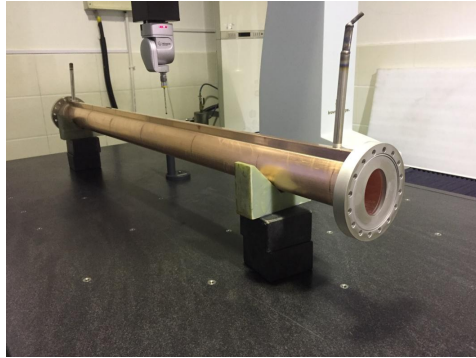
electrode



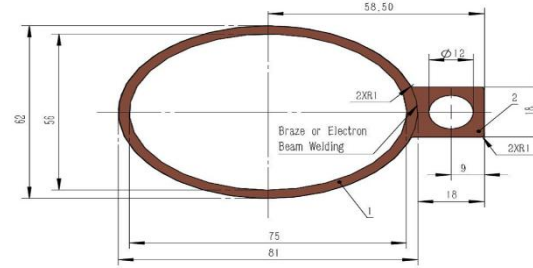
CEPC Vacuum System R&D

NEG coating suppresses electron multipacting and beam-induced pressure rises, as well as provides extra linear pumping. Direct Current Magnetron Sputtering systems for NEG coating was chosen.

The vacuum pressure is better than 2×10^{-10} Torr
 Total leakage rate is less than 2×10^{-10} torr.l /s.



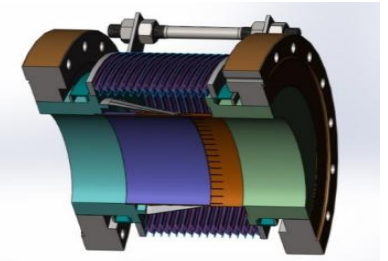
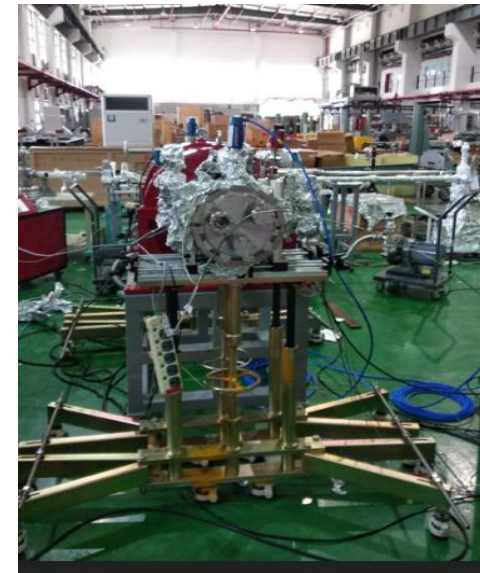
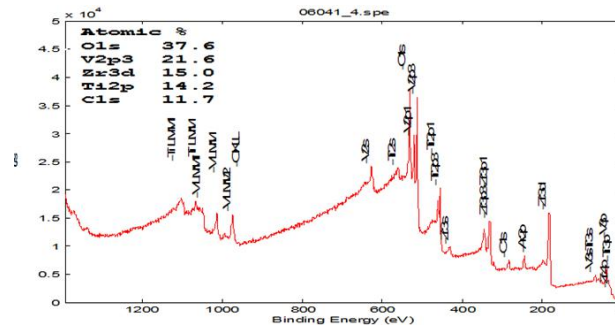
Positron ring



Copper vacuum chamber (Drawing) elliptic 75×56, thickness 3, length 6000)

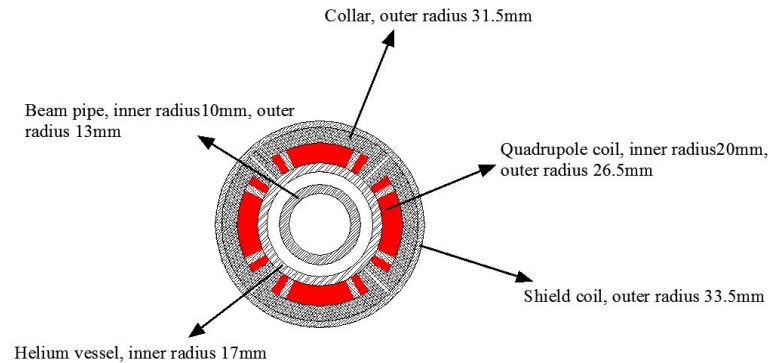


Two 6m long vacuum chambers both for copper and aluminum



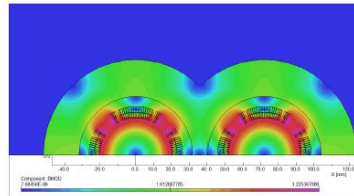
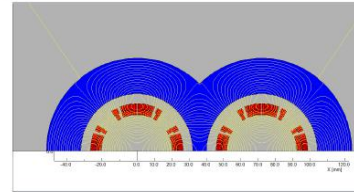
CEPC IR Superconducting Magnets

Superconducting QD coils

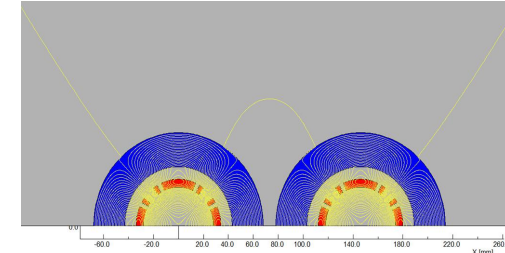


Room-temperature vacuum chamber with a clearance gap of 4 mm

- 2D field cross talk of QD0 two apertures near the IP side.



Superconducting QF coils

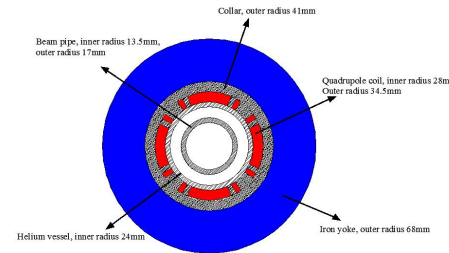


There is iron yoke around the quadrupole coil for QF1. Since the distance between the two apertures is larger enough and there is iron yoke, the field cross talk between two apertures of QF1 can be eliminated.

Technical design review has been done (July 19, 2019)

QF1 Integral field harmonics with shield coils ($\times 10^{-4}$)

n	$B_n/B_2@R=13.5\text{mm}$
2	10000
6	1.08
10	-0.34
14	0.002



One of QF1 aperture (Peak field 3.8T)

Magnet	Central field gradient (T/m)	Magnetic length (m)	Width of Beam stay clear (mm)	Min. distance between beams centre (mm)
QD0	136	2.0	19.51	72.61

Magnet	Central field gradient (T/m)	Magnetic length (m)	Width of Beam stay clear (mm)	Min. distance between beams centre (mm)
QF1	110	1.48	27.0	146.20

Fabrication Preparation of 0.5m QD0 Short Model SC Magnet

In 2018 Ordered: NbTi/Cu Strand, keystoneed Rutherford Cable.

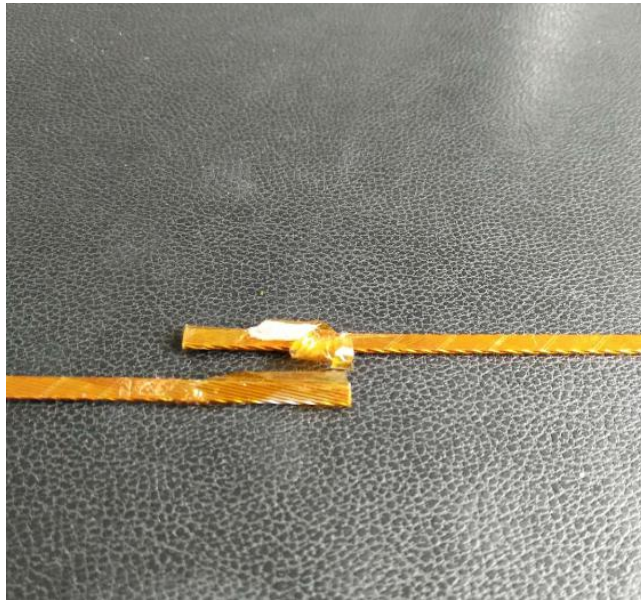
✓ **Strand:**

NbTi/Cu, 0.5mm in diameter, Cu/Sc=1.3, Filament diameter < 8 μ m,
@4.2K, $I_c \geq 340A@3T$, $I_c \geq 280A@4T$, $I_c \geq 230A@5T$.

✓ **Rutherford Cable:**

Width: 3mm, mid thickness: 0.93 mm, keystone angle: 1.9 deg, No of stands: 12.

The basic hardware was investigated. **Cost inquiry for QD0 short model magnet fabrication has been completed.**

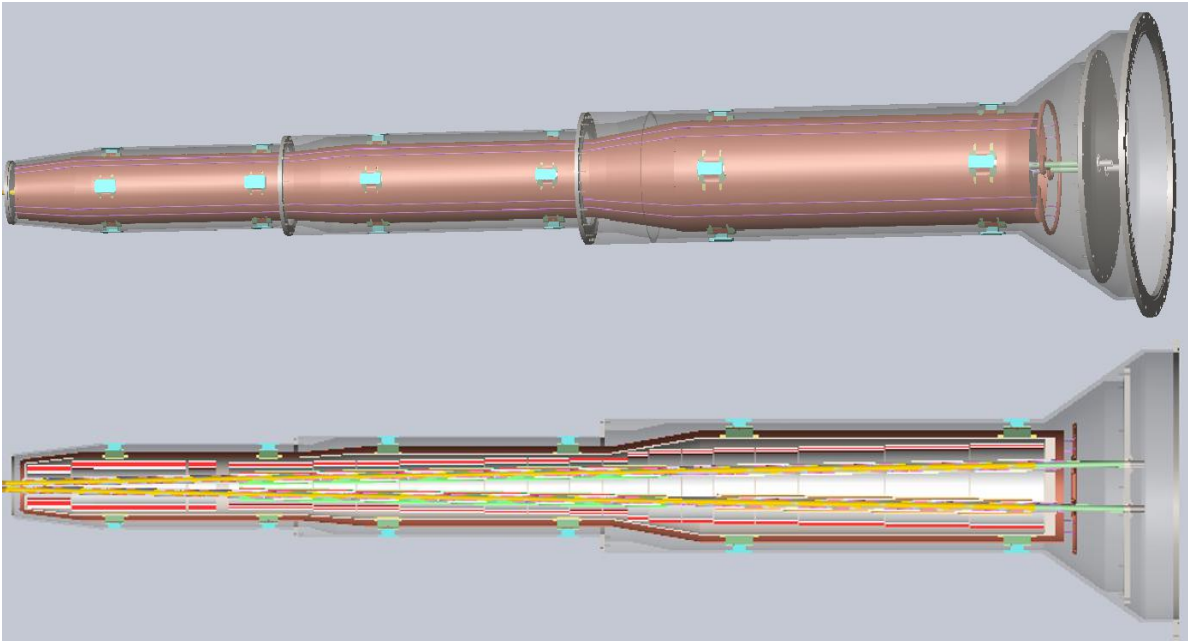


Cu Rutherford cable sample

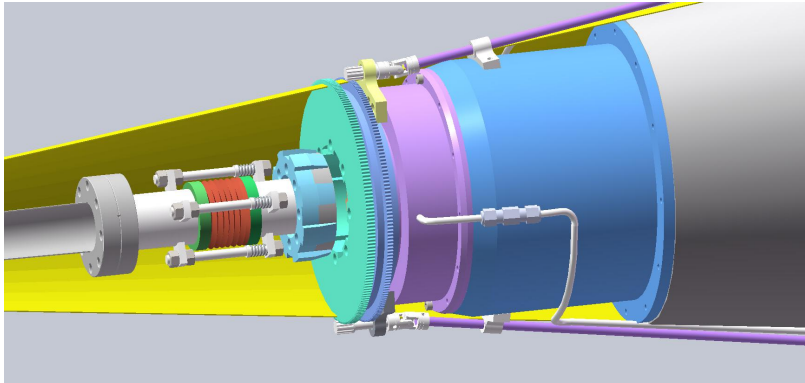
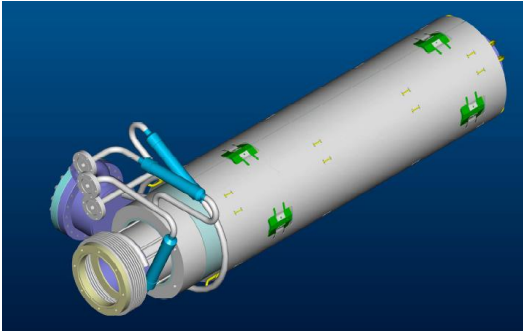


IHEP winding machine

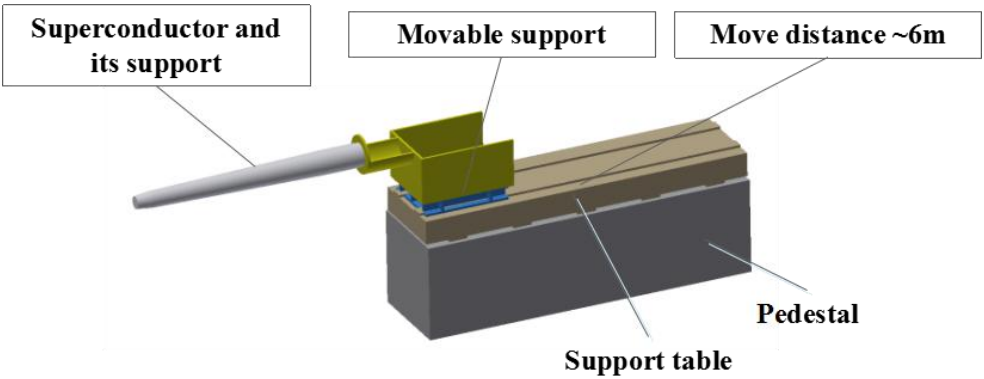
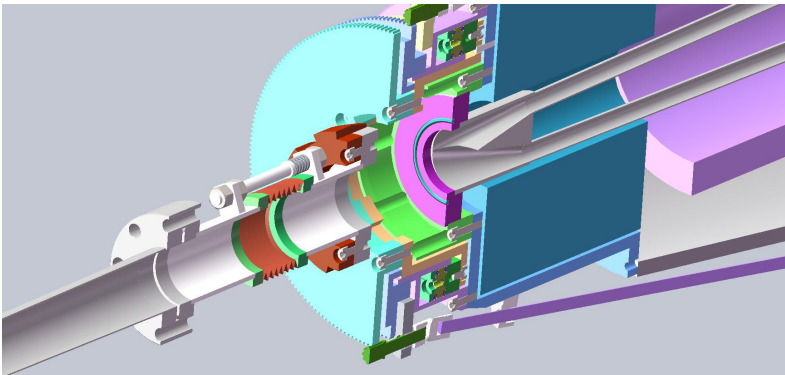
CEPC MDI SC Magnets and Mechanical Study



Design status of MDI SC magnet cryostat

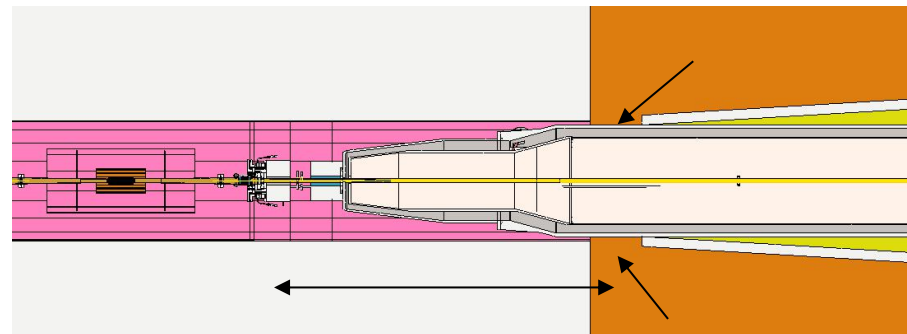
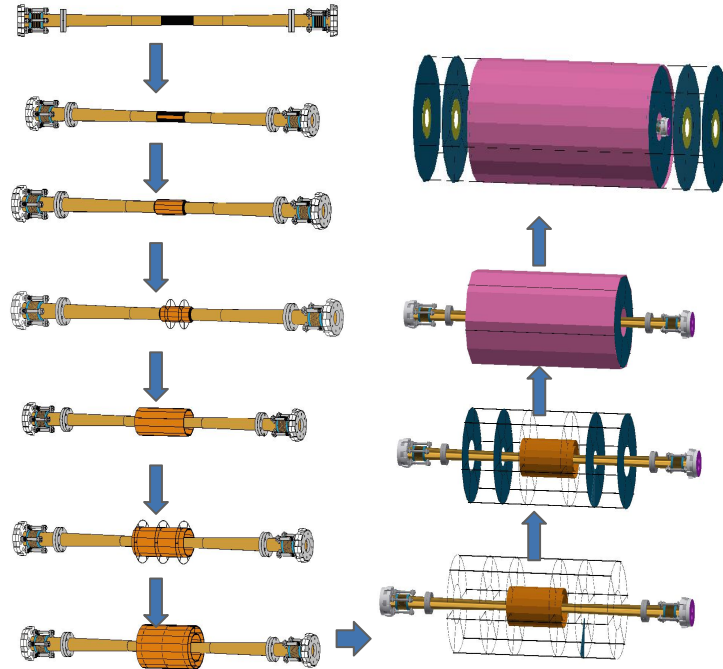
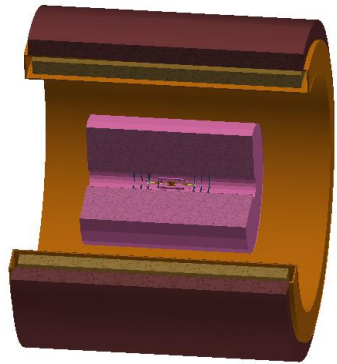
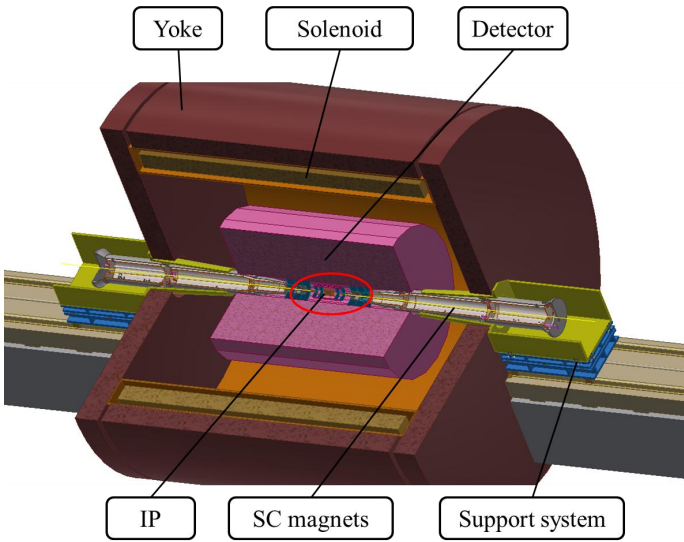


Technical design review has been done (July 23, 2019)



Schematic of support system of superconducting magnets

IR Mechanics Assembly



- Both sides of IP chamber are fixed to VTX transversally and are free longitudinally.
- The IP chamber, VTX, SIT and FTD can be considered as one assembly.
- The assembly above can be supported by TPC and be aligned transversally.
- Remote vacuum connector can be used.
- The high precision part of Lumical is with the detector and the main body is with the accelerator.

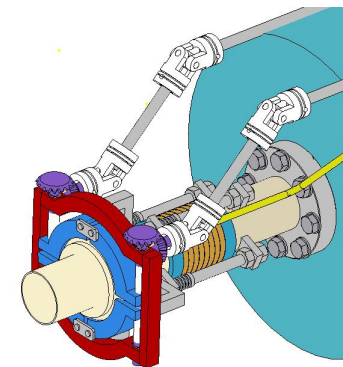
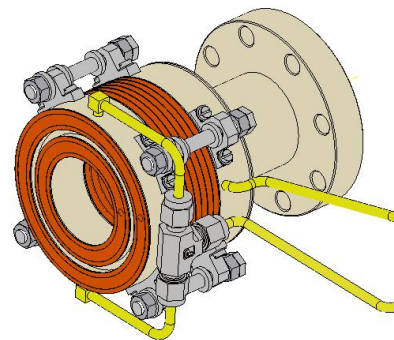
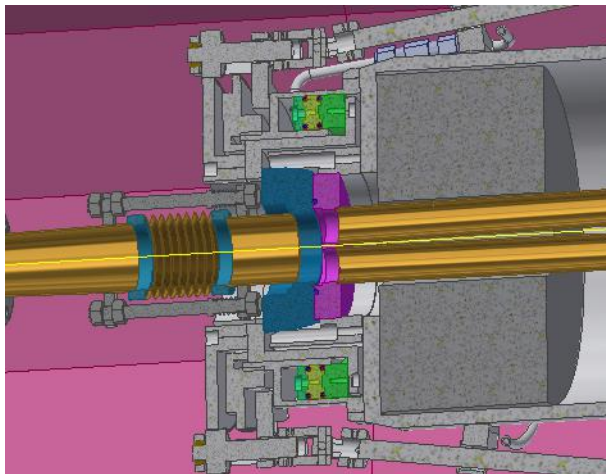
Technical design review
has been done
(July 23, 2019)

Little transversally space & long
longitudinally distance. It is
impossible to connect flanges by
hands.

Study of Different MDI Remote Connecting Methods

RVC similar to SuperKEKB as baseline, and studying other schemes at the same time. The design has been reviewed.

	RVC	Inflatable seal	Remote chain seal	Long tools
Sealing methods	Pneumatic clamping with auxiliary locking	Pneumatic clamping	Pneumatic clamping with auxiliary locking	Screws clamping using long tools
Advantages	Successful experience from SuperKEKB	Successful experience from CSNS; Small	Simple and small structure	Simple and small structure
Disadvantages	Big and complex structure	Difficult for leak rate requirement	New idea, no experience.	Difficult in operation



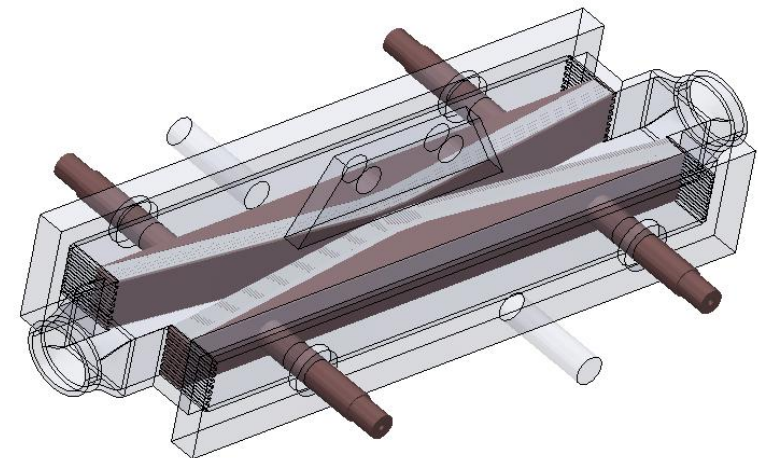
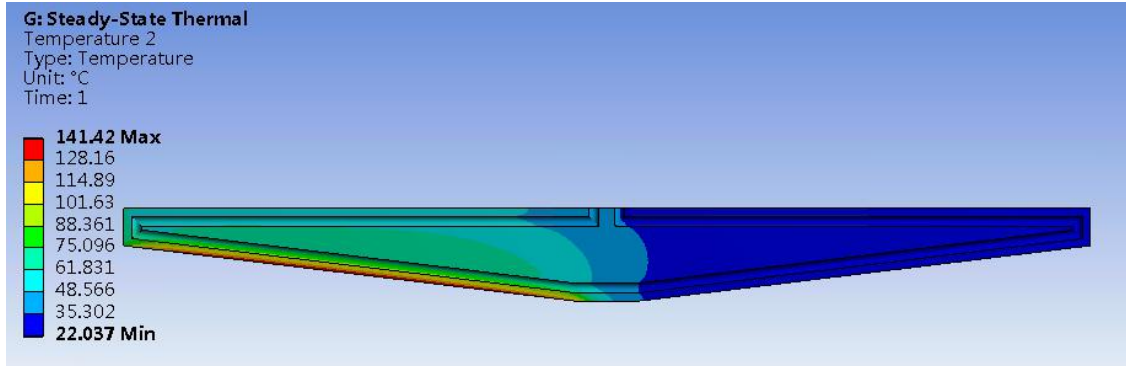
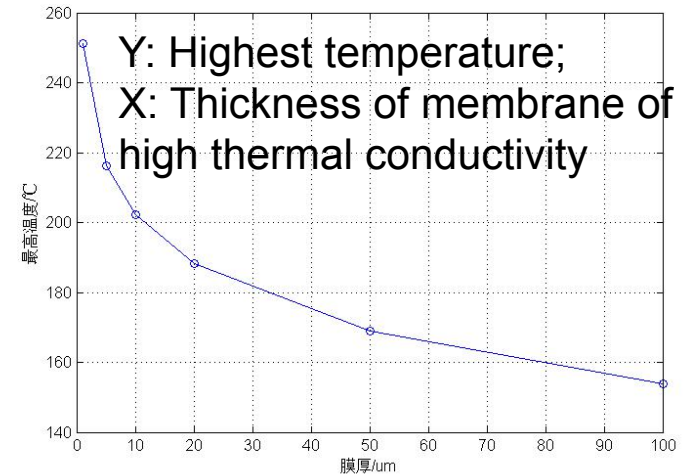
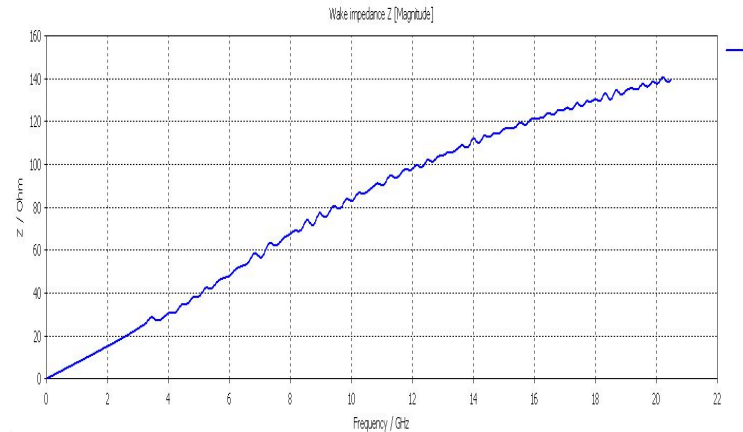
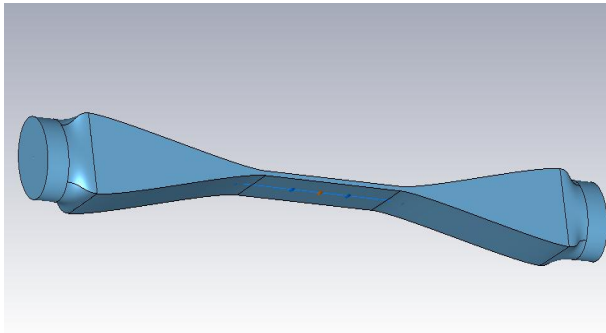
Leak rate requirement: $\leq 2e-10$ Torr.L/s

Some candidate methods

CEPC Movable Collimators

- Located in straight section between two dipoles, the length is 800 mm.
- Primary impedance estimation has been done.
- The synchrotron radiation is the main thermal load, the cooling method is under consideration.

We proposed a design using laminated material with metal and membrane of high thermal conductivity, the photon absorber is also considered.



CEPC Linac Key Technology R&D-1

- S-band accelerating structure
 - Inner water-cooling has been adopted. 8 pipes are around the cavity.
 - Compact coupler arrangements. The splitter is milling together with the coupling cavity
 - Two faraday cups are in upstream and downstream of the structure to detect dark current respectively
 - The high power test gradient has reached 20 MV/m now



Before welding



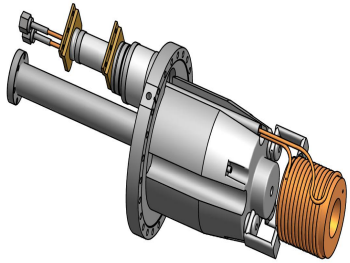
The accelerating structure under tuning



High power test bench

CEPC Linac Key Technology R&D-2

- Positron source flux concentrator
 - The FLUX concentrator is the important part of the positron source
 - It produces a pulsed magnetic field of 6 T to 0.5 T
 - The maximum output value of the solid-state pulsed power generator is 15 kA / 15 kV / 5 μ s



The mechanical design of FLUX concentrator



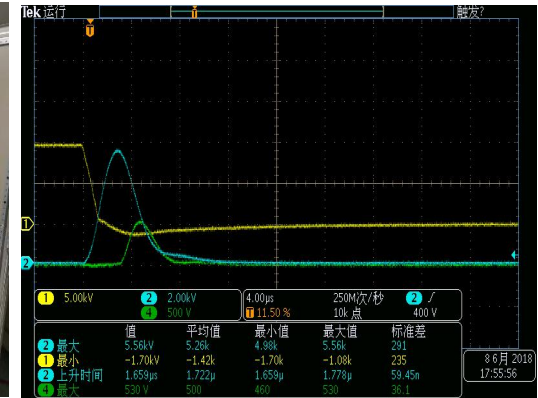
The finished FLUX concentrator



The test bench of the FLUX concentrator



solid-state pulsed power generator



The output of 10kA measurement

CEPC-SppC Compatibility

SPPC Parameter Choice and Comparison

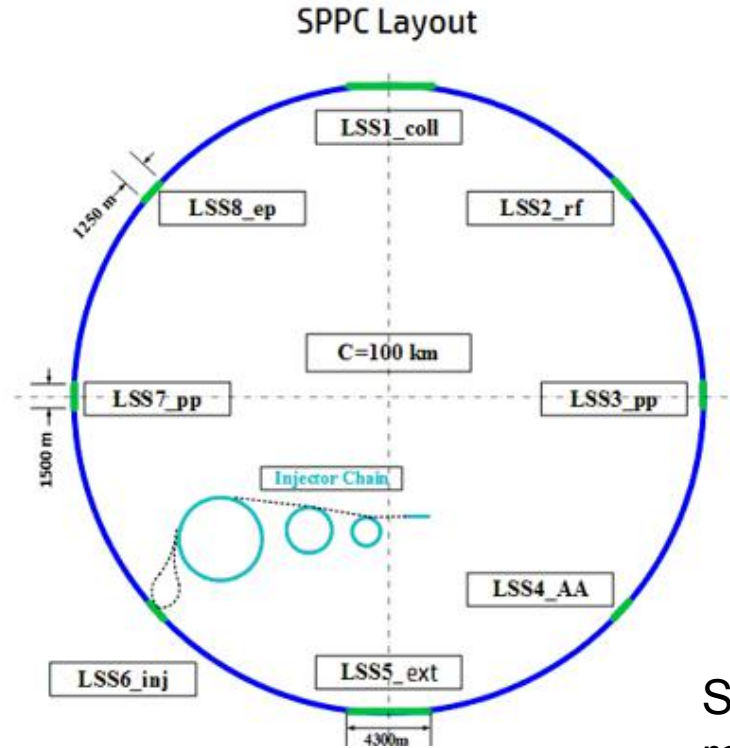
Table 2: SPPC Parameter list(2017.1)^{4,6}

						CDR	F. Su
	SPPC (Pre-CDR)	SPPC 61Km	SPPC 100Km	SPPC 100Km	SPPC 82Km	SPPC phase 1	SPPC phase 2
Main parameters and geometrical aspects							
c.m. Energy[E_0]/TeV	71.2	70	100.0	128.0	100.0	75.0	125.0-150.0
Circumference[C_0]/km	54.7	61.0	100.0	100.0	82.0	100.0	100.0
Dipole field[B]/T	20	19.88	16.02	19.98	19.74	12.00	20-24
Dipole curvature radius[ρ]/m	5928	5889.64	10676.1	10676.1	8441.6	10415.4	-
Bunch filling factor[f_2]	0.8	0.8	0.8	0.8	0.8	0.8	-
Arc filling factor[f_1]	0.79	0.78	0.78	0.78	0.78	0.78	-
Total dipole length [L_{Dipole}]/m	37246	37006	67080	67080	53040	65442	-
Arc length[L_{ARC}]/m	47146	47443	86000	86000	68000	83900	-
Straight section length[L_{ss}]/m	7554	13557	14000	14000	14000	16100	-
Physics performance and beam parameters							
Peak luminosity per IP[L]/ $cm^{-2}s^{-1}$	1.1×10^{35}	1.20×10^{35}	1.52×10^{35}	1.02×10^{36}	1.52×10^{35}	1.01×10^{35}	-
Beta function at collision[β^*]/m	0.75	0.85	0.99	0.22	1.06	0.71	-
Max beam-beam tune shift per IP[ξ_y]	0.006	0.0065	0.0068	0.0079	0.0073	0.0058	-
Number of IPs contribut to ΔQ	2	2	2	2	2	2	2
Max total beam-beam tune shift	0.012	0.0130	0.0136	0.0158	0.0146	0.0116	-
Circulating beam current[I_b]/A	1.0	1.024	1.024	1.024	1.024	0.768	-
Bunch separation[Δt]/ns	25	25	25	25	25	25	-
Number of bunches[n_b]	5835	6506	10667	10667	8747	10667	-
Bunch population[N_p] (10^{11})	2.0	2.0	2.0	2.0	2.0	1.5	-
Normalized RMS transverse emittance[ε]/ μm	4.10	3.72	3.59	3.11	3.35	3.16	-
RMS IP spot size[σ^*]/ μm	9.0	8.85	7.86	3.04	7.86	7.22	-
Beta at the 1st parasitic encounter[β_1]/m	19.5	18.67	16.26	69.35	15.31	22.03	-
RMS spot size at the 1st parasitic encounter[σ_1]/ μm	45.9	43.13	33.10	56.19	31.03	41.76	-
RMS bunch length[σ_z]/mm	75.5	56.69	66.13	14.62	70.89	47.39	-
Full crossing angle[θ_c]/ μrad	146	138.03	105.93	179.82	99.29	133.65	-
Reduction factor due to cross angle[F_{ca}]	0.8514	0.9257	0.9247	0.9283	0.9241	0.9265	-
Reduction factor due to hour glass effect[F_h]	0.9975	0.9989	0.9989	0.9989	0.9989	0.9989	-
Energy loss per turn[U_0]/MeV	2.10	1.98	4.55	12.23	5.76	1.48	-
Critical photon energy[E_c]/keV	2.73	2.61	4.20	8.81	5.32	1.82	-
SR power per ring[P_0]/MW	2.1	2.03	4.66	12.52	5.90	1.13	-
Transverse damping time [τ_x]/h	1.71	1.994	2.032	0.969	1.32	4.70	-
Longitudinal damping time [τ_ε]/h	0.85	0.997	1.016	0.4845	0.66	2.35	-

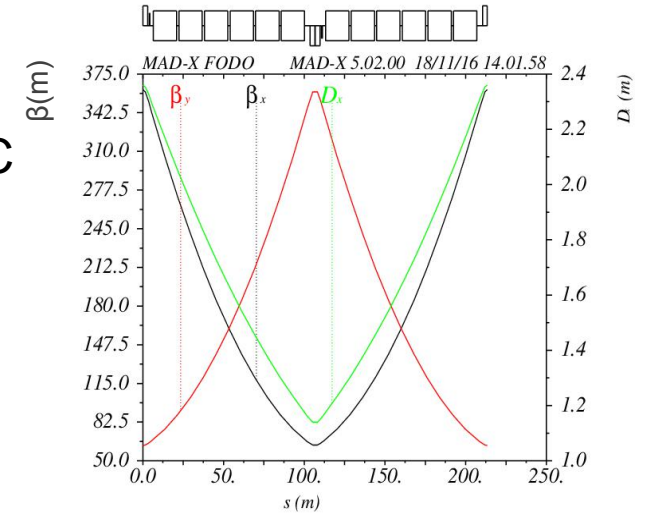
General Layout of SPPC



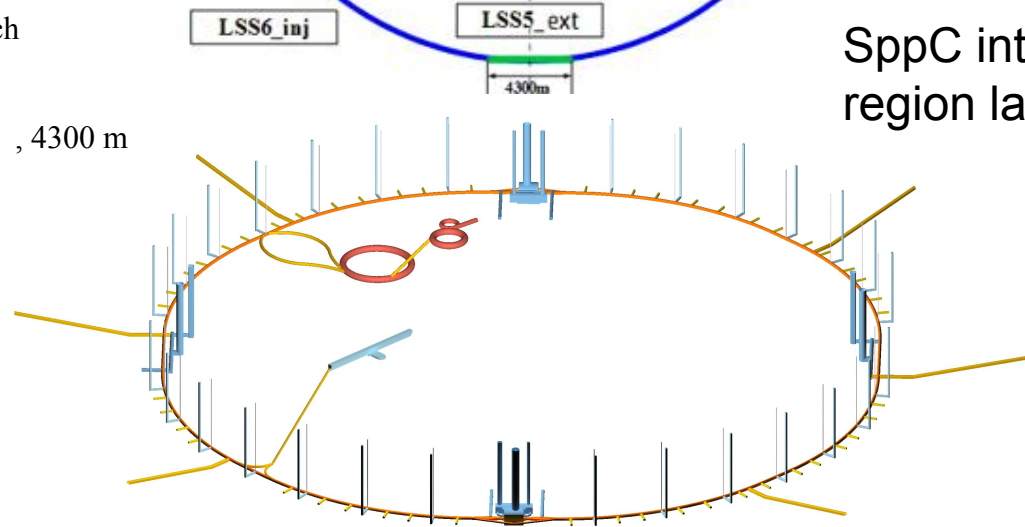
- Length of each section at present:
- 8 arcs, total length 83400 m
- 2 IPs for pp, 1500 m each
- 2 IRs for injection or RF, 1250 m each
- 2 IRs for ep or AA, 1250 m each
- 2 IRs for collimation(ee for CEPC), 4300 m each
- $C = 100$ km



SppC ARC lattice

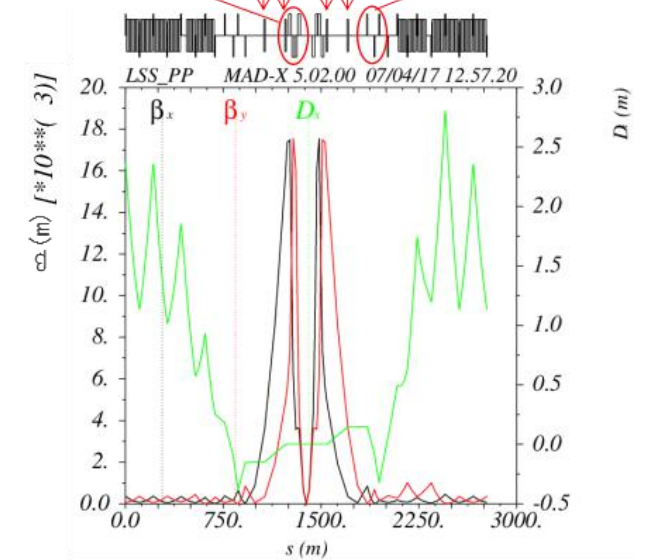


ARC FODO cell structure



SppC interaction region lattice

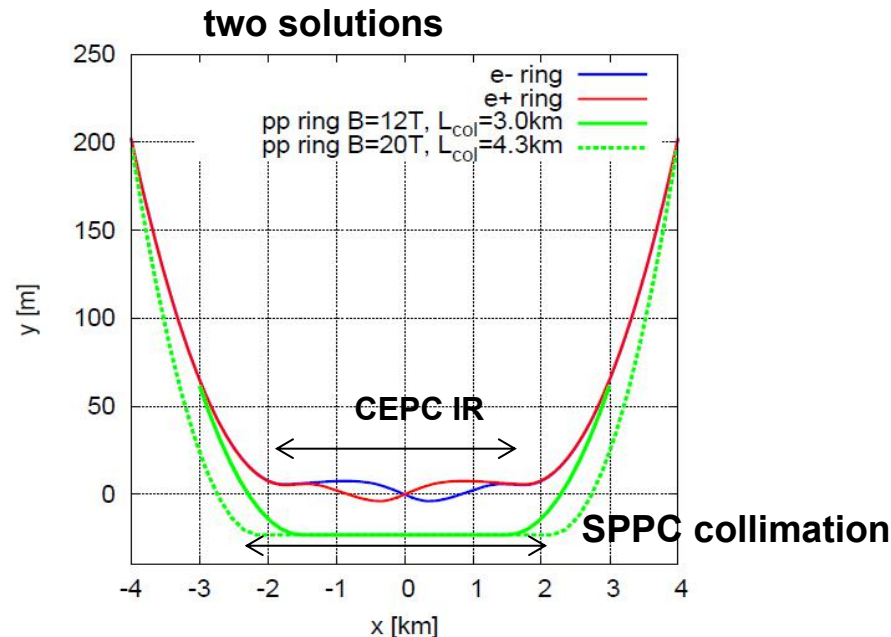
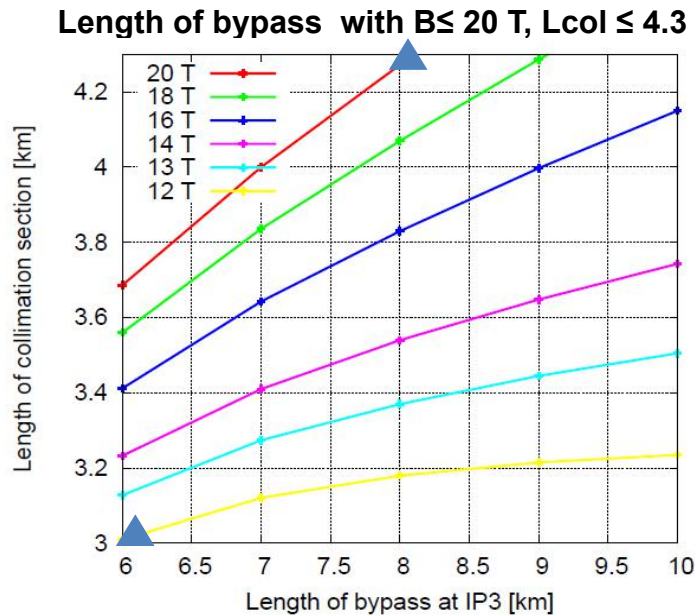
Final focus triplet Separation dipoles Outer triplet



LSS_PP($\beta^*=0.75$ m)

Compatibility of CEPC and SPPC at the IP1 and IP3

- The compatibility at the IP1 and IP3 need to be fixed
 - **A long section of SPPC at IP1 and IP3 is used for combining the transverse and momentum collimation in the same section.**
 - SPPC locates outside and is longer than CEPC at this region (SPPC 4.3km, CEPC 3.32km)
 - Geometry of CEPC kept, adjust the SPPC's
- No solutions of bypass with collimation=4.3km, B=12 T
 - **Solutions can be found with stronger bends or shorter collimation sections which means a different design of SPPC collimation section**



**CEPC-SppC
compatibility relation
between collimation
section length and
SppC dipole maximum
field has been found!
CEPC and SppC could
be compatible in the
same tunnel**

Domestic Collaboration on HTS for SppC SC Dipole Magnet

“Applied High Temperature Superconductor Collaboration” was established in Oct. 2016.

➤ **Goal:**

- 1) To increase the J_c of **IBS** by 10 times, reduce the cost to **20 Rmb/kAm @ 12T & 4.2K**;
- 2) To reduce the cost of **ReBCO and Bi-2212** conductors to 20 Rmb/kAm @ 12T & 4.2K;
- 3) Realization and Industrialization of iron-based magnet and SRF technology.

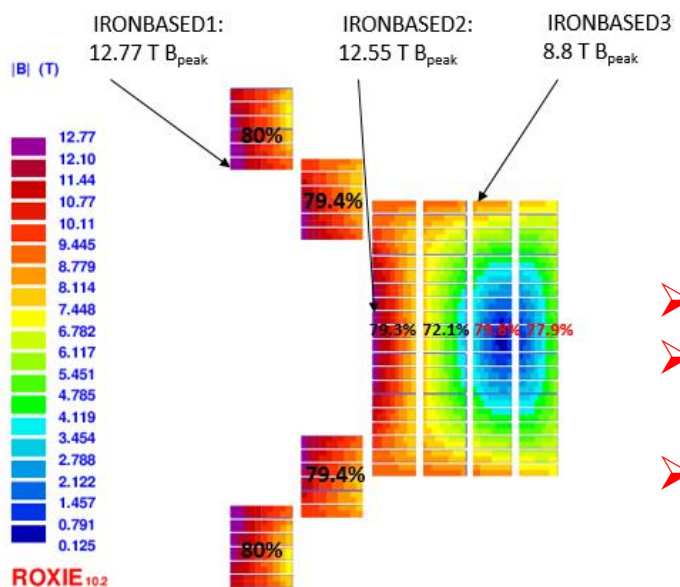
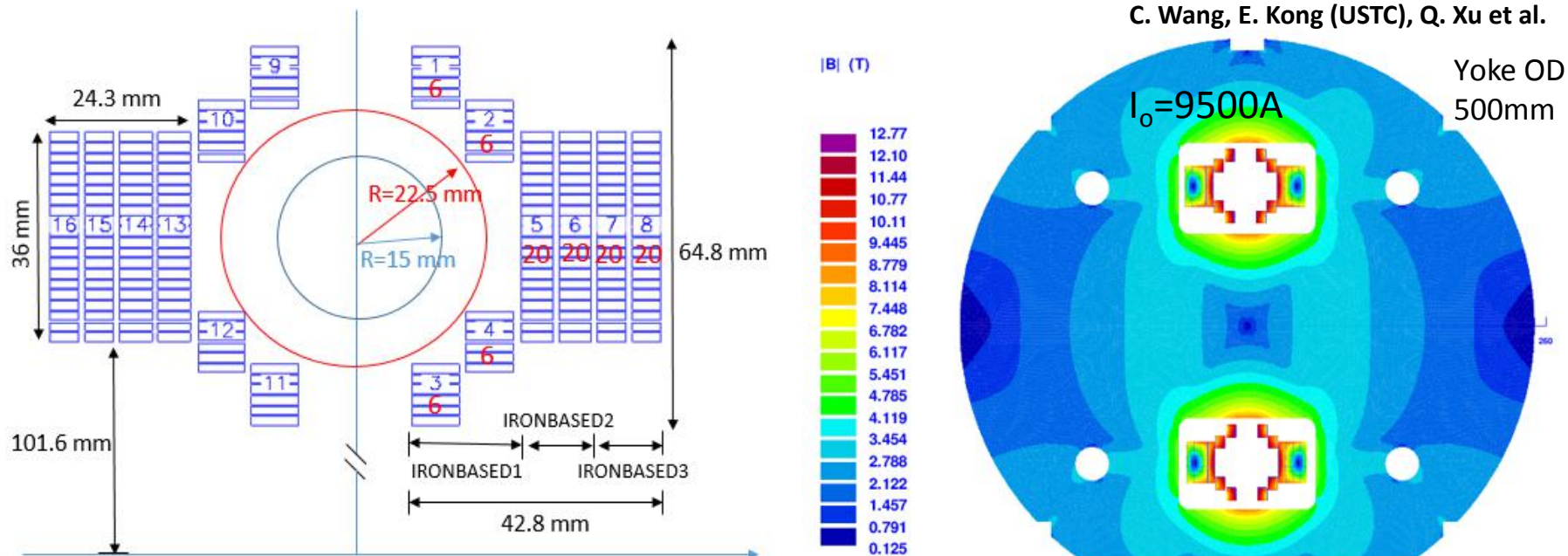
➤ **Working groups:** 1) **Fundamental science** investigation; 2) **IBS** conductor R&D; 3) **ReBCO** conductor R&D; 4) **Bi-2212** conductor R&D; 5) **performance** evaluation; 6) **Magnet and SRF** technology.

➤ **Collaboration meetings:** every 3 months, to report the progress and discuss plan for next months.



The 12-T Fe-based Dipole Magnet

C. Wang, E. Kong (USTC), Q. Xu et al.



Design with expected J_e of IBS in 2025

Strand	diam.	cu/sc	RRR	Tref	Bref	Jc@ BrTr	dJc/dB
IBS	0.802	1	200	4.2	10	4000	111

- The required length of the 0.8 mm IBS is 6.1 Km/m
- For 100-km SPPC accelerator, 3000 tons of IBS is needed
- Target cost of IBS: 20 RMB (~2.6 Eur) /kAm @12 T

Fabrication and test of IBS solenoid coil at 24T



IOP Publishing

Supercond. Sci. Technol. 32 (2019) 04LT01 (3pp)

Superconductor Science and Technology

<https://doi.org/10.1088/1361-6688/ab11c9>

Letter

First performance test of a 30mm iron-based superconductor single pancake coil under a 24T background field

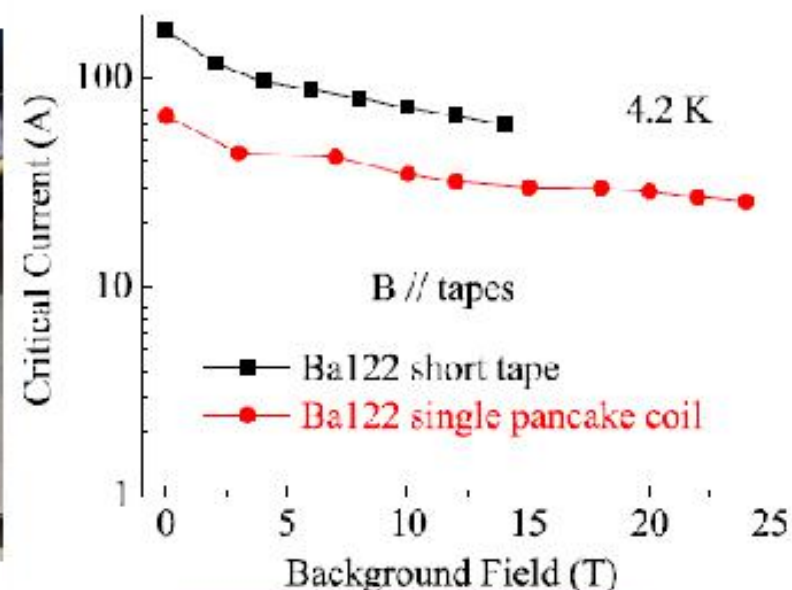
Dongliang Wang^{1,2,3}, Zhan Zhang^{3,5}, Xianping Zhang^{1,2}, Donghui Jiang², Chiheng Dong³, He Huang^{1,2}, Wenge Chen⁴, Qingjin Xu^{1,6} and Yanwei Ma^{1,2,6}

¹ Key Laboratory of Applied Superconductivity, Institute of Electrical Engineering, Chinese Academy of Sciences, Beijing 100190, People's Republic of China

² University of Chinese Academy of Sciences, Beijing 100049, People's Republic of China

³ Institute of High Energy Physics, Chinese Academy of Sciences, Beijing 100049, People's Republic of China

⁴ High Magnetic Field Laboratory, Chinese Academy of Sciences, Hefei 230051, People's Republic of China



IOP Publishing

Supercond. Sci. Technol. 32 (2019) 070501 (3pp)

Superconductor Science and Technology

<https://doi.org/10.1088/1361-6688/ab11c9>

Viewpoint

Constructing high field magnets is a real tour de force

Jan Jaroszynski
National High Magnetic Field Laboratory, Tallahassee, FL, 32310, United States of America
E-mail: jaroszj@magnet.fu.edu

This is a viewpoint on the letter by Dongliang Wang *et al* (2019 *Supercond. Sci. Technol.* **32** 04LT01).

Following the discovery of superconductivity in 1911, Heike Kamerlingh Onnes foresaw the generation of strong magnetic fields as its possible application. He designed a 10 T electromagnet made of lead-tin wire, citing only the difficulty

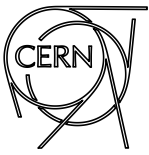


CrossMark

Viewpoint by NHMFL

‘From a practical point of view, **IBS** are ideal candidates for applications. Indeed, some of them have quite a high critical current density, even in strong magnetic fields, and a low superconducting anisotropy.

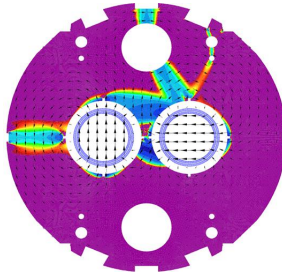
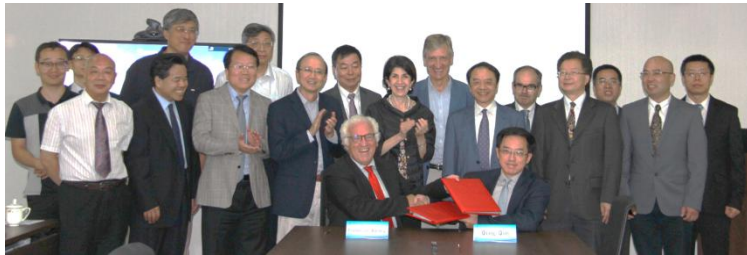
Moreover, the cost of IBS wire can be four to five times lower than that of Nb₃Sn.....



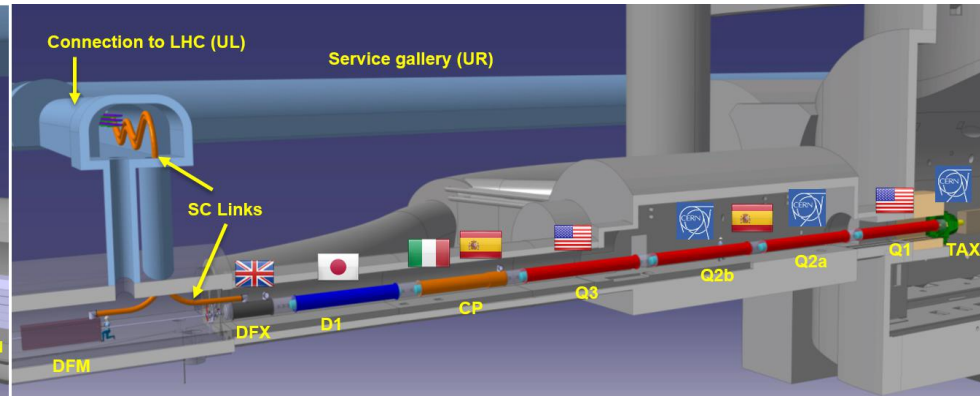
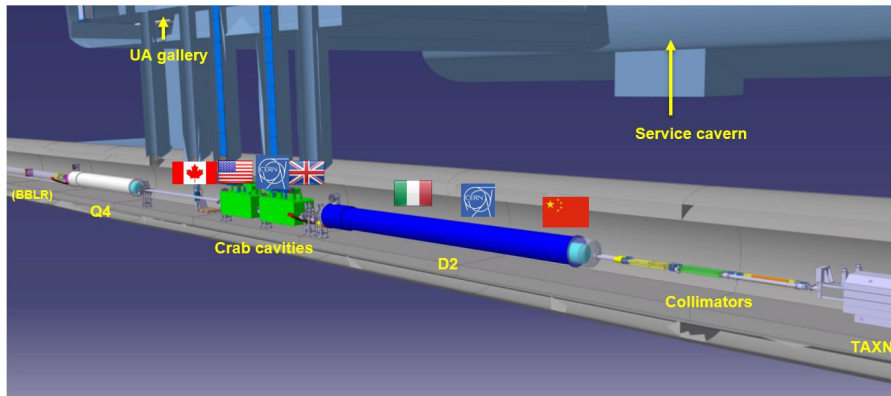
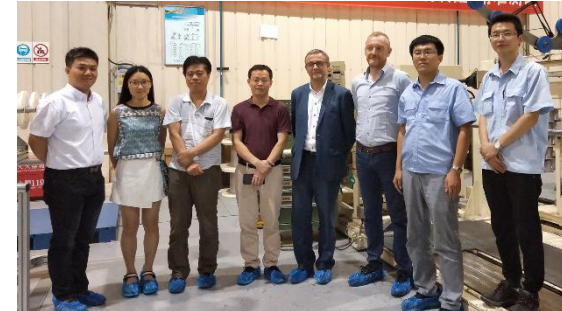
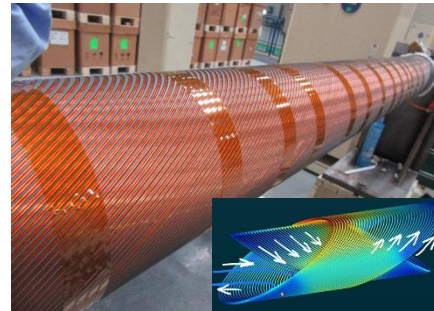
R&D of HL-LHC CCT Magnets



China provides 12+1 units CCT corrector magnets for HL-LHC before 2022
2*2.6T dipole field in the two apertures. 2.2m prototype being fabricated.



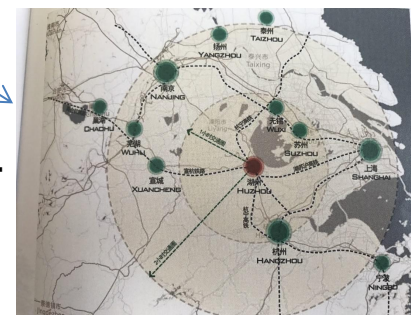
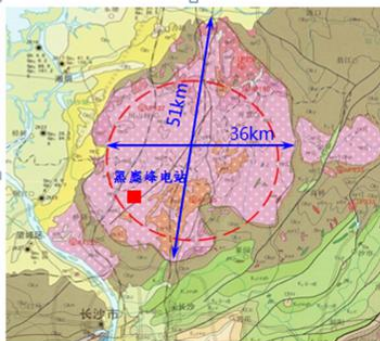
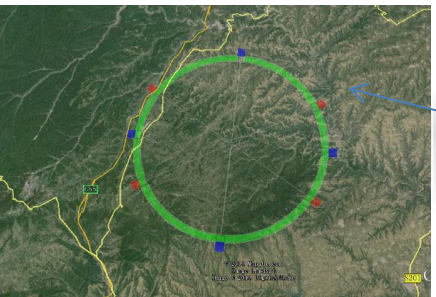
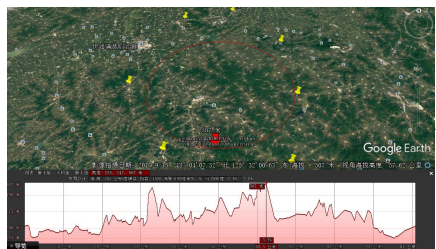
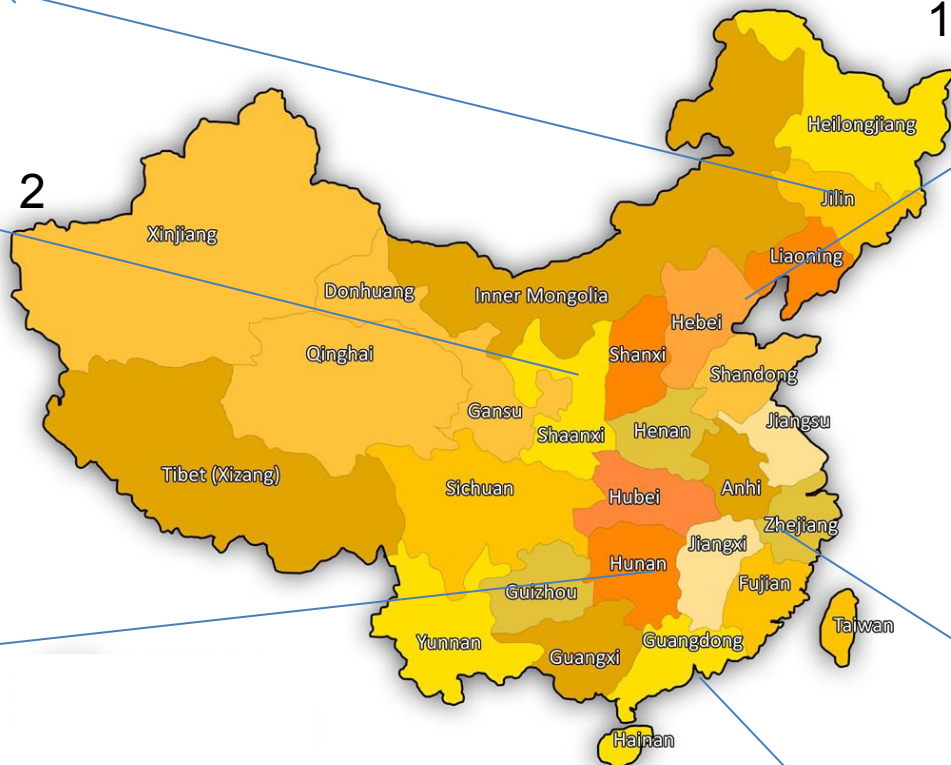
- *0.5m prototype completed*
- *2.2m prototype being fabricated.*
- *Production started in 2020.*



CEPC Site Selection and Civil Engineering

CEPC Site Selections

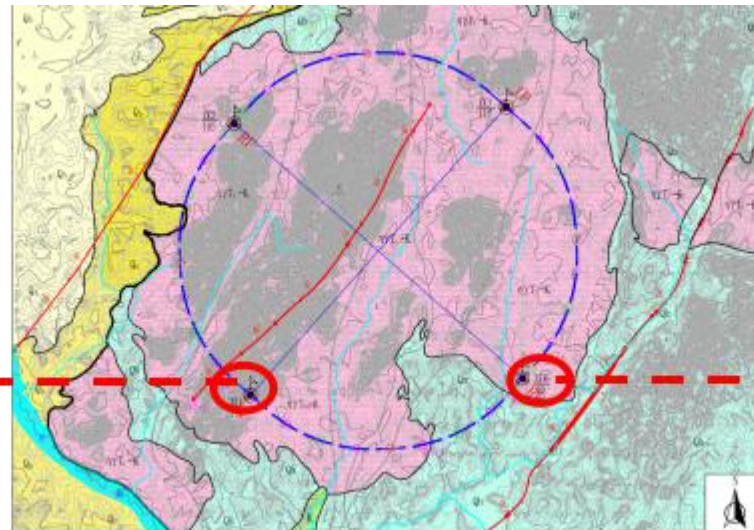
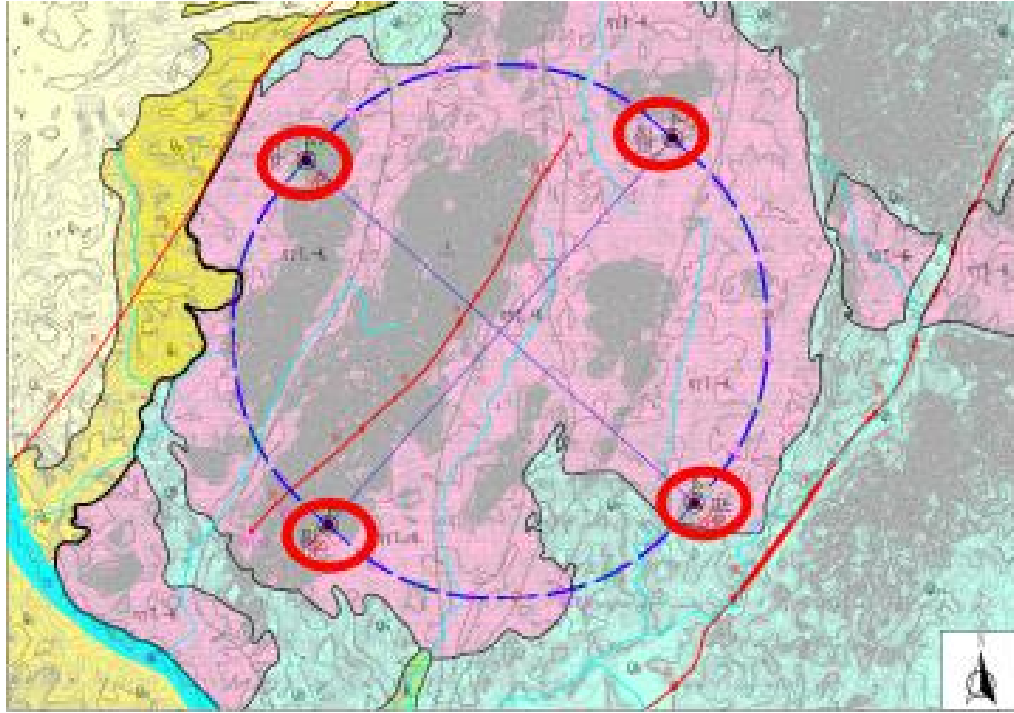
5 Huanghe Company participated



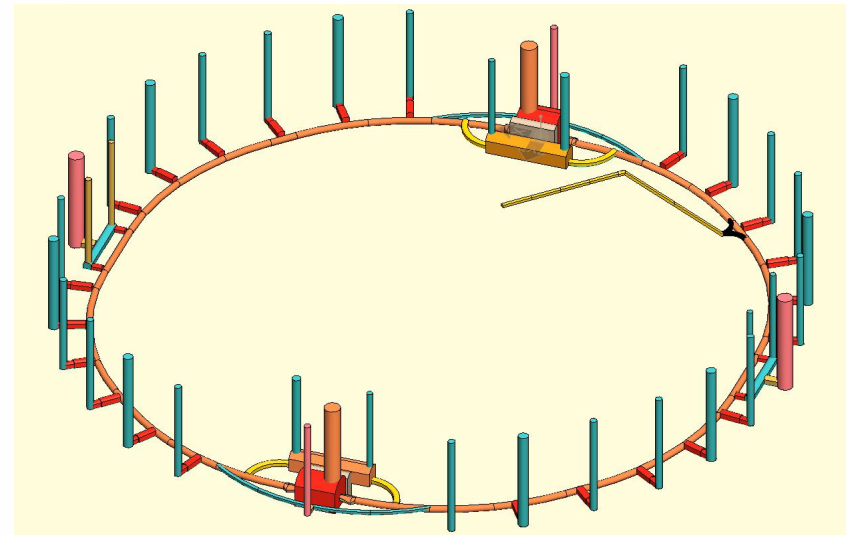
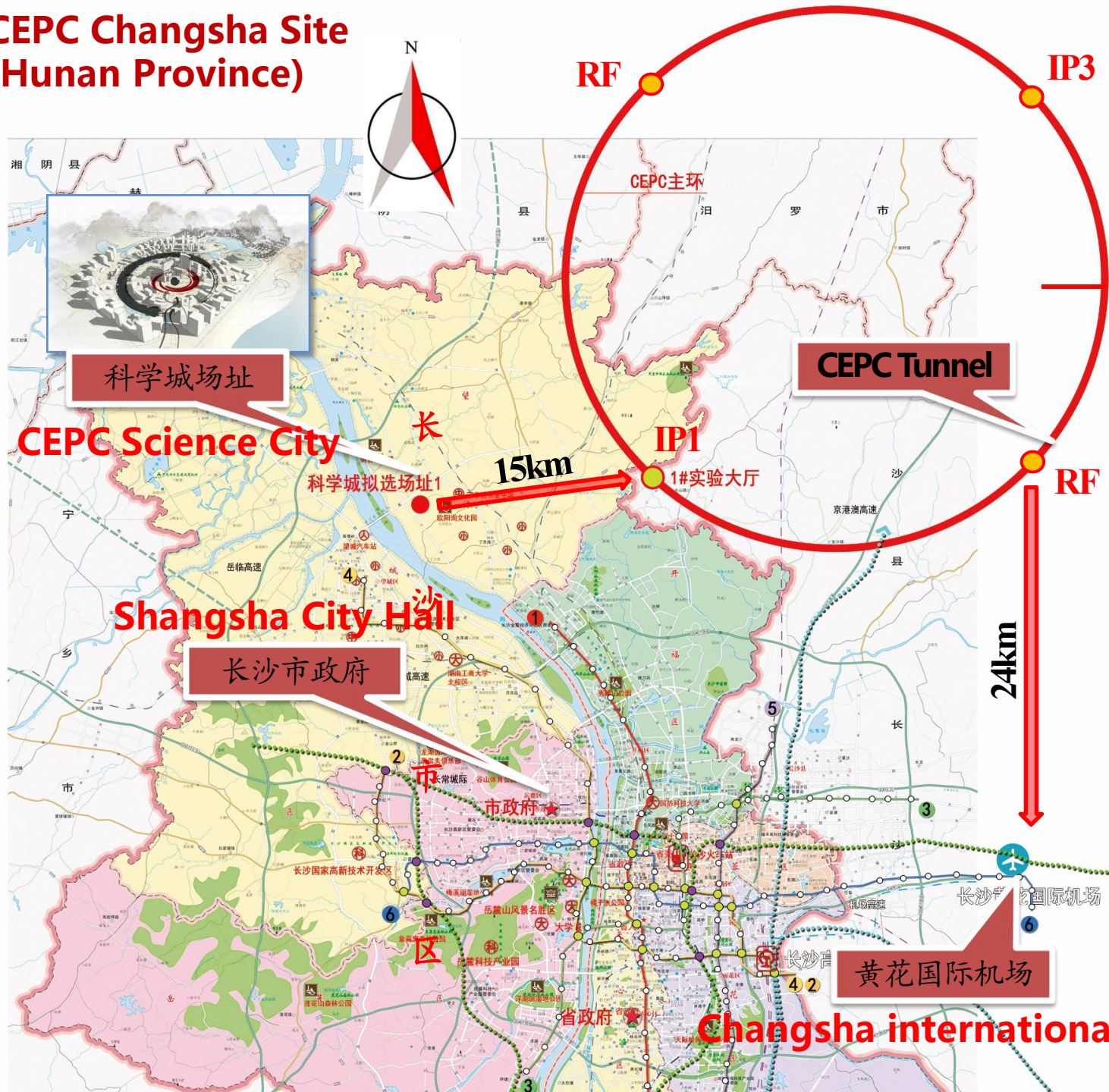
China at night

- 1) Qinhuangdao, Hebei Province (Completed in 2014)
- 2) Huangling, Shanxi Province (Completed in 2017)
- 3) Shenshan, Guangdong Province (Completed in 2016)
- 4) Huzhou, Zhejiang Province (Started in March 2018)
- 5) Chuangchun, Jilin Province (Started in May 2018)
- 6) Changsha, Hunan Province (Started in Dec. 2018)

CEPC Site Selection in Changsha (Hunan Province)



CEPC Changsha Site (Hunan Province)

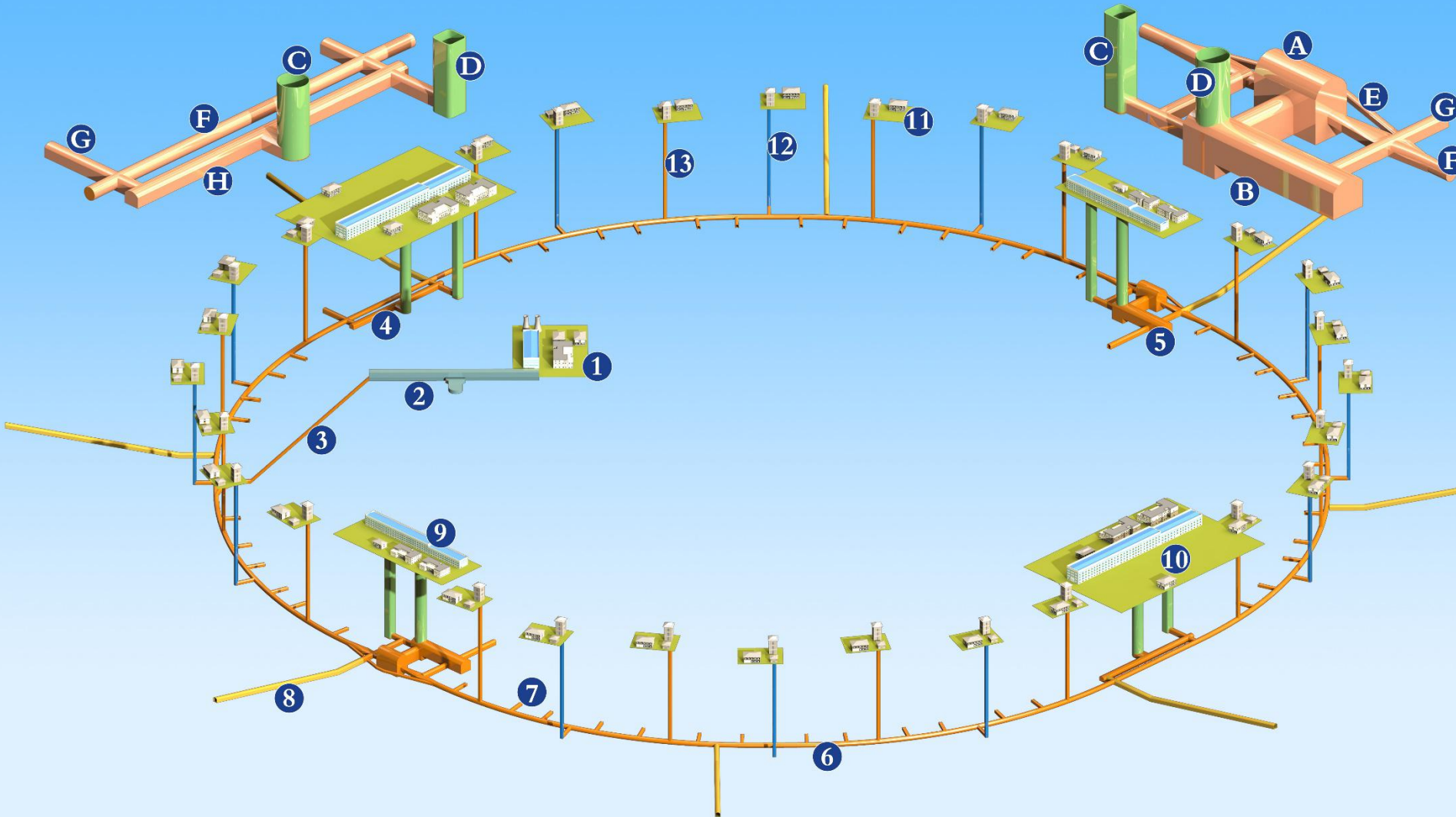


CEPC Tunnel Design



CEPC Scientific City

CEPC



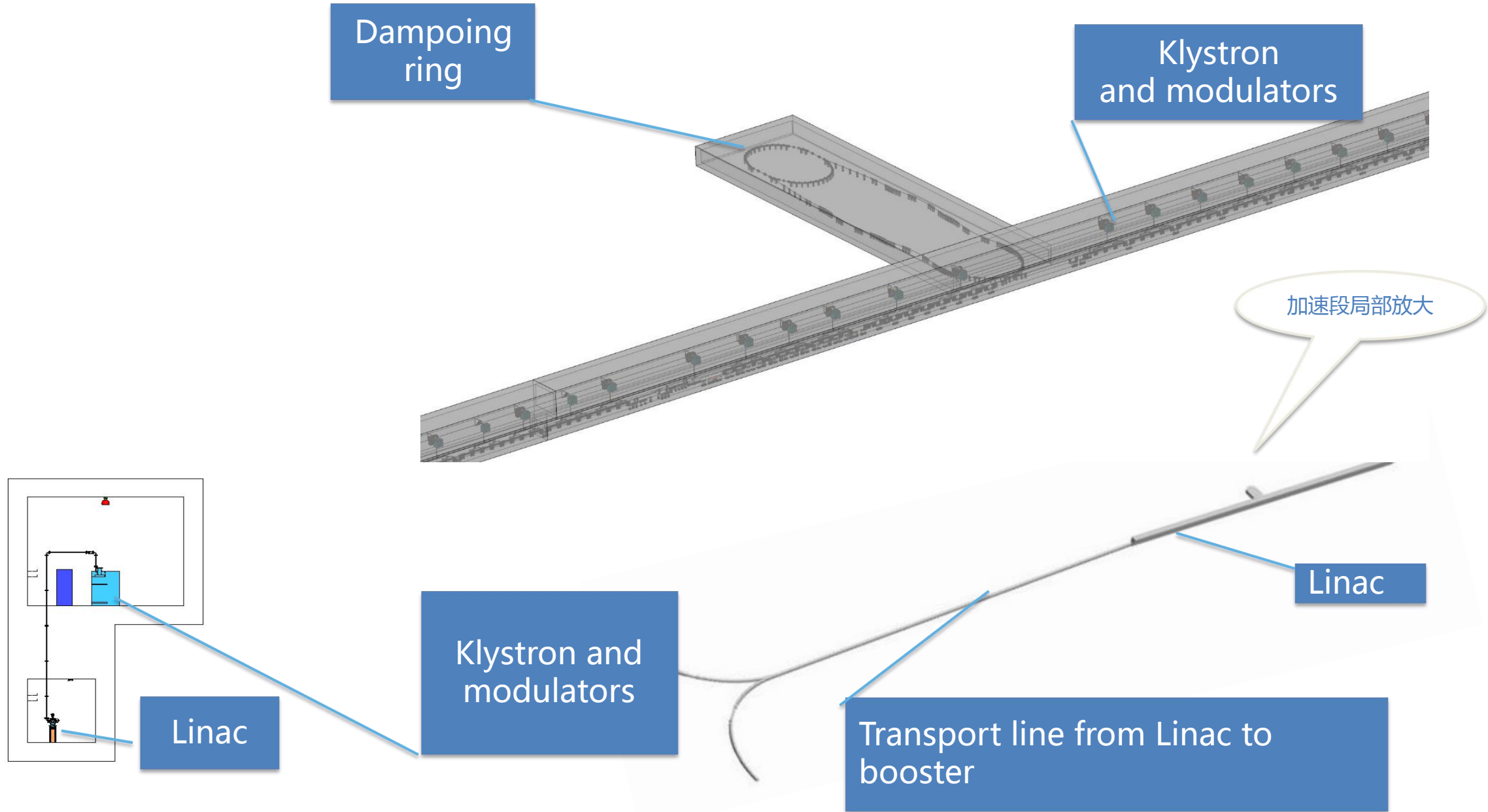
Accelerator Region Caverns:

1. Surface Buildings of Linac Segment
2. Linac Segment
3. Transfer Line
4. Tunnel Complex of RF Region
5. Detector Region Caverns
6. Main Ring Tunnel
7. Auxiliary Tunnel
8. Access Tunnel
9. Surface Buildings of Experiment Hall
10. Surface Buildings of RF Region
11. Surface Buildings of Shaft for Access and Cable
12. Shaft for Access and Cable
13. Shaft for Access, Cable and Measure

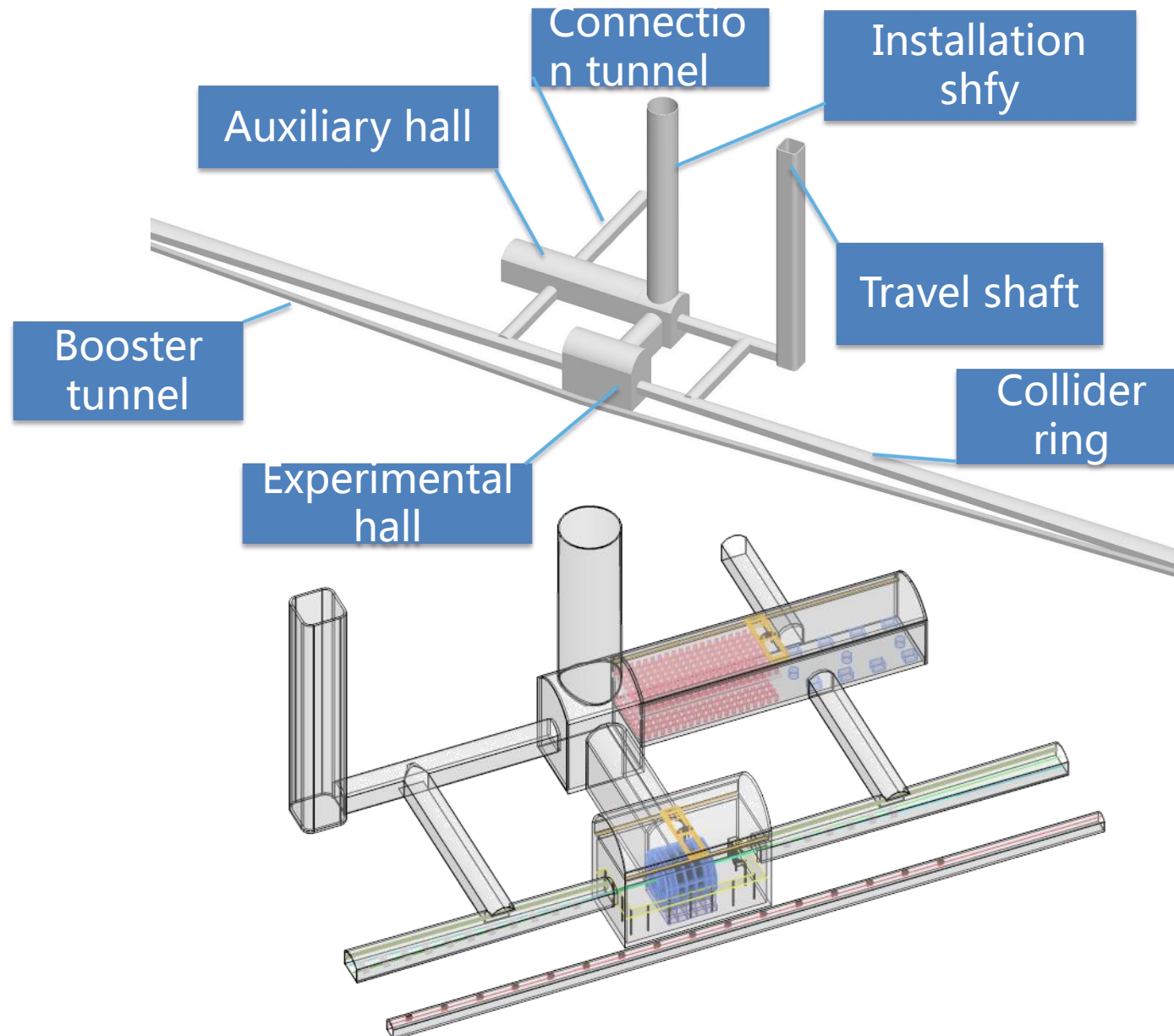
Detector Region Caverns:

- A. Experiment Hall
- B. Service Cavern
- C. Transport Shaft
- D. Shaft for Access, Cable and HVAC
- E. Booster Bypass Tunnel
- F. Main Ring Tunnel
- G. Traffic Tunnel
- H. Auxiliary Tunnel of RF Region

CEPC Linac Injector

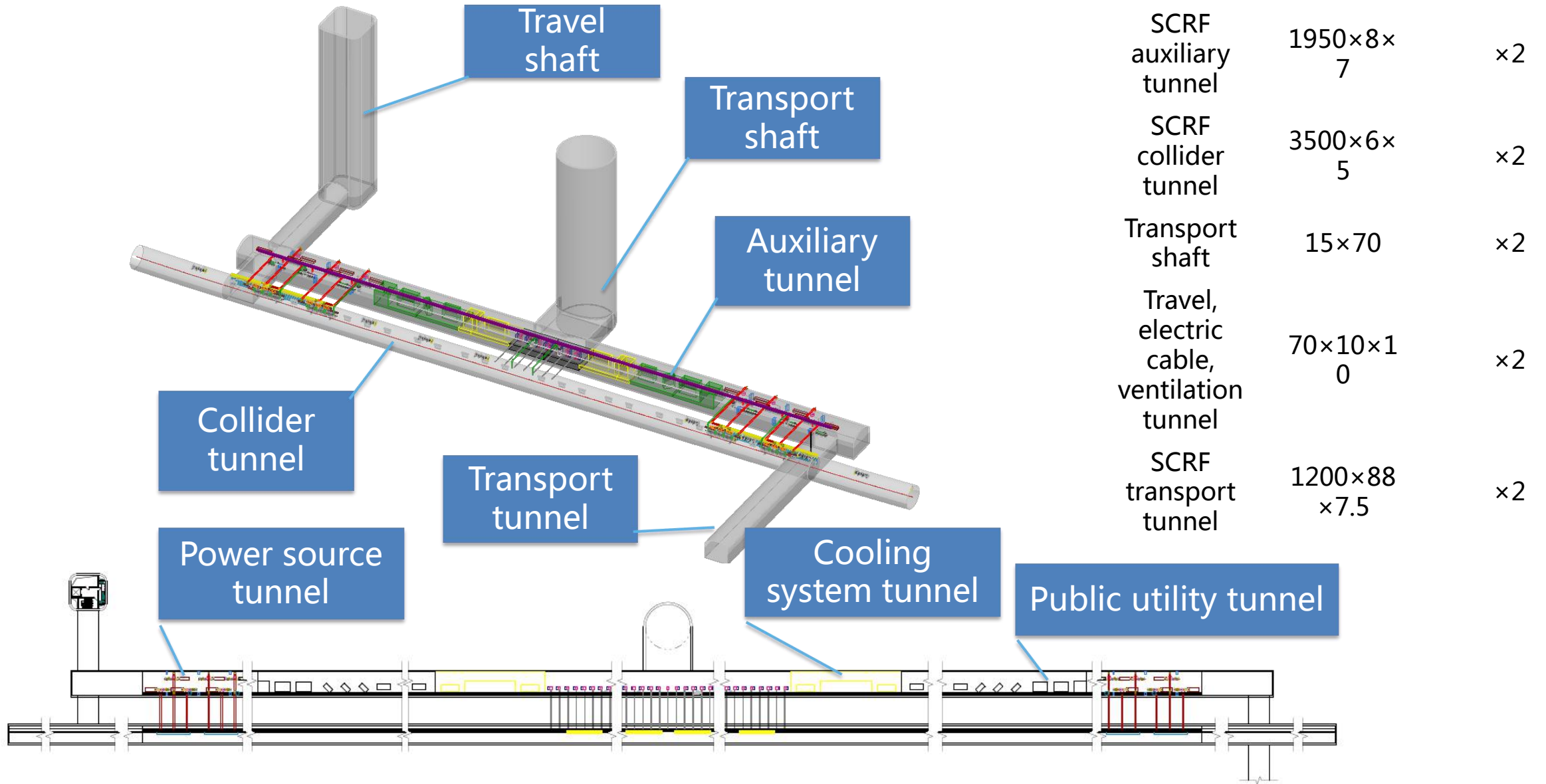


CEPC IR

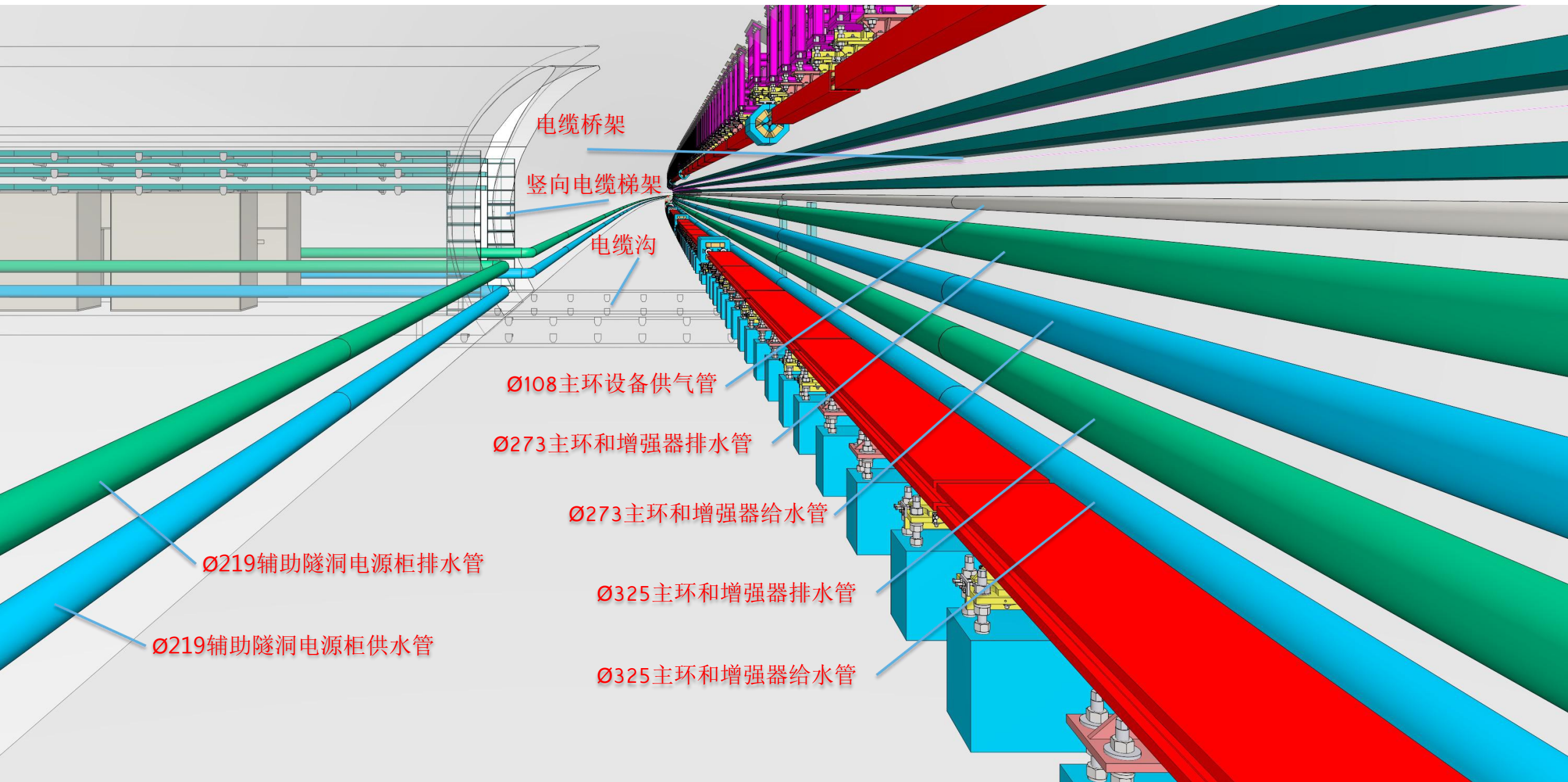


Experimental hall	39.4×20.4×31	×2
Auxiliary hall	101.4×20×26.2	×2
Booster tunnel	1679×3.5×3.5	×4
Collider tunnel	1659.3x(6~11.4)x5	×4
Travel shaft	1200x7.5x7.5	×2
Connection, electric cable and ventilation shaft	70x10x10	×2

CEPC SCRF Region



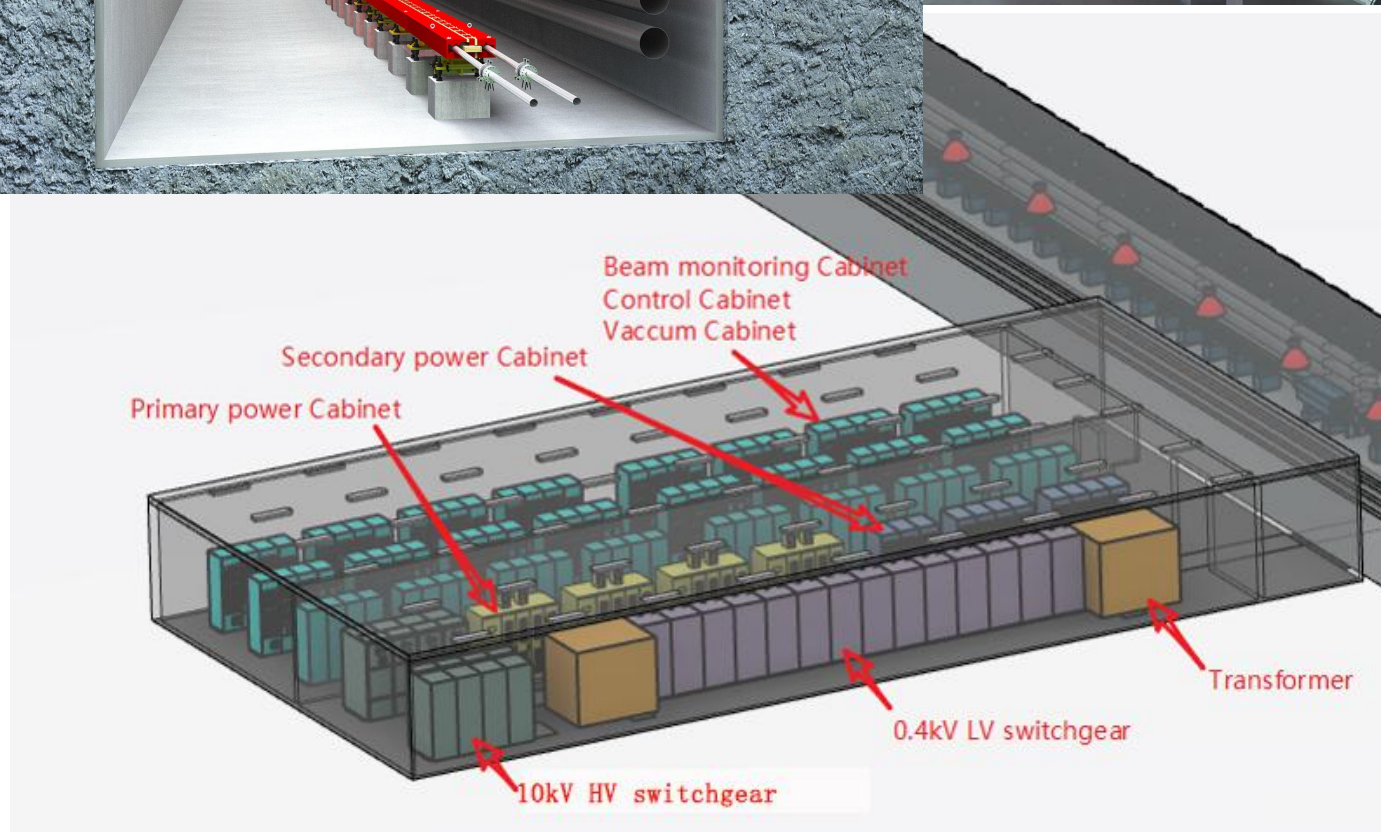
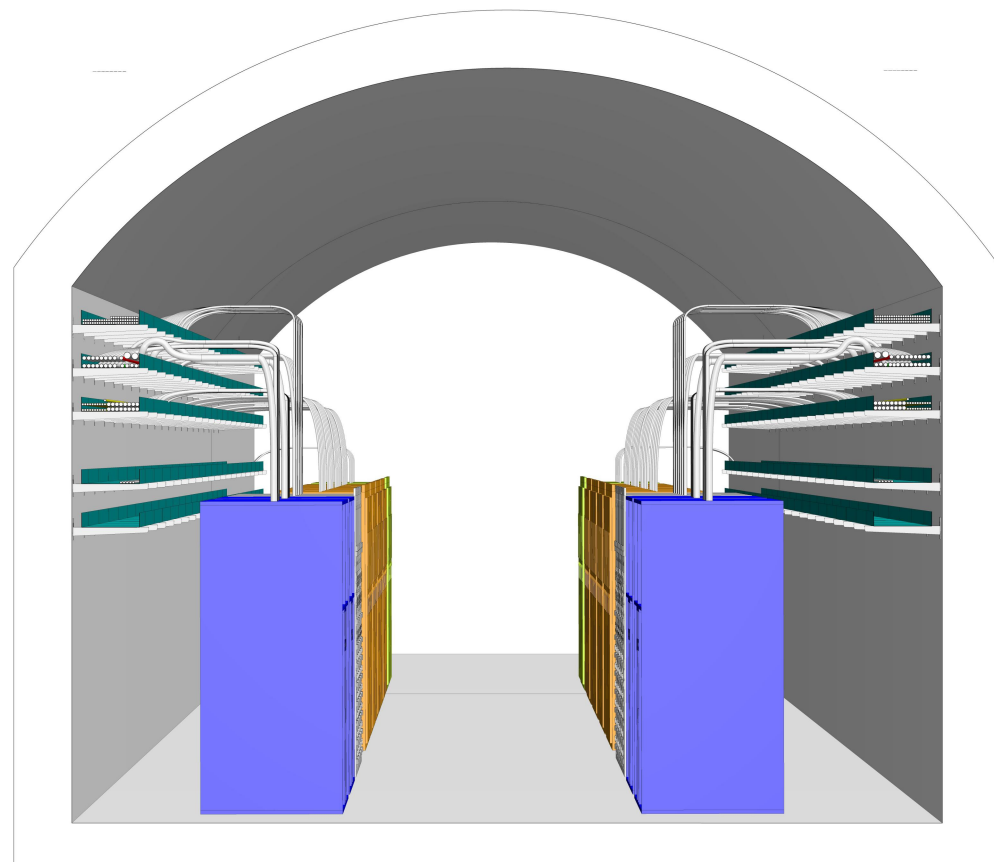
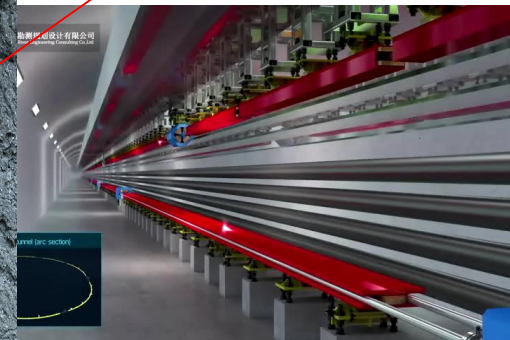
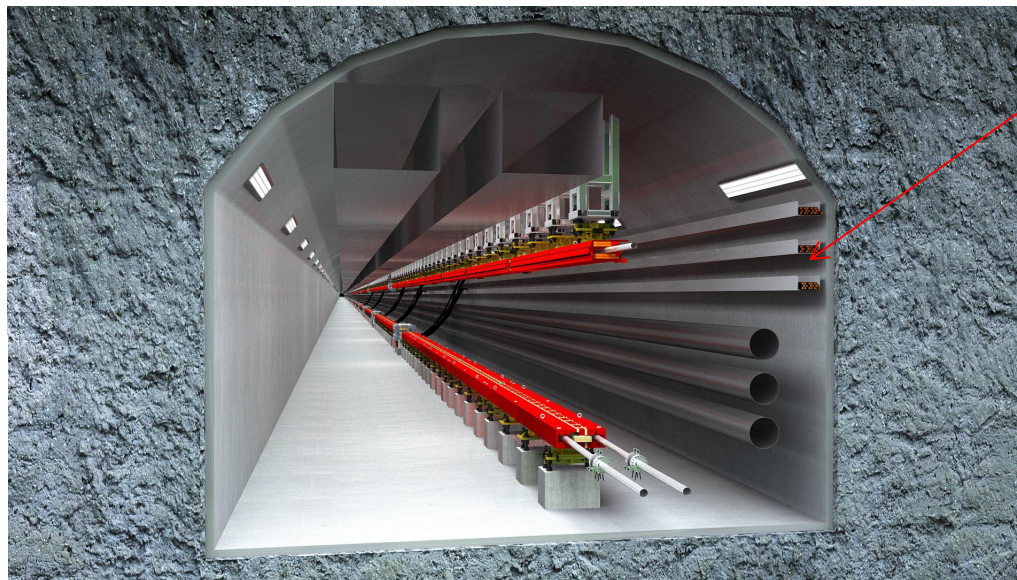
CEPC Main Tunnel and Auxiliary Tunnel Connection-1



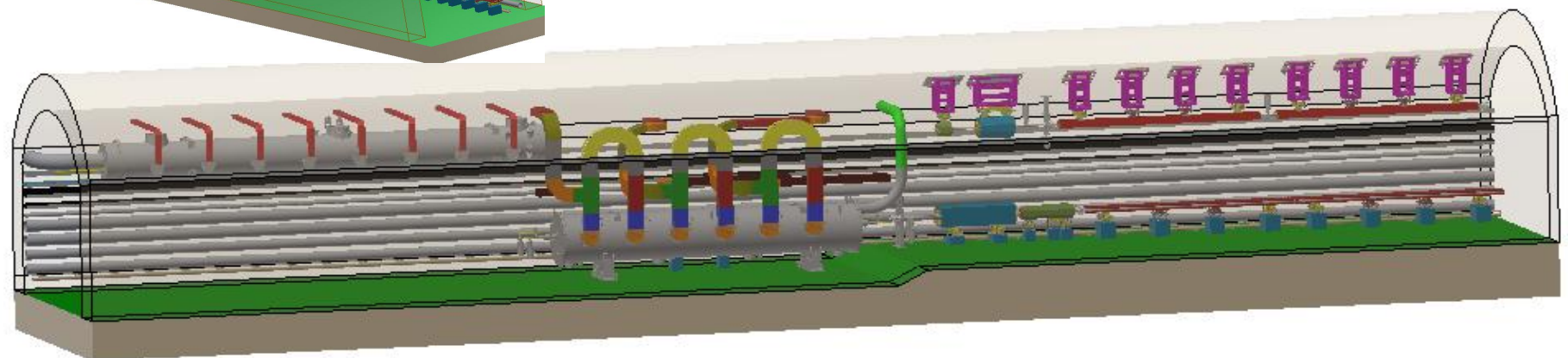
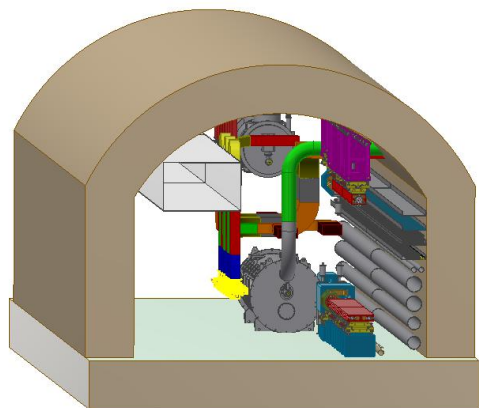
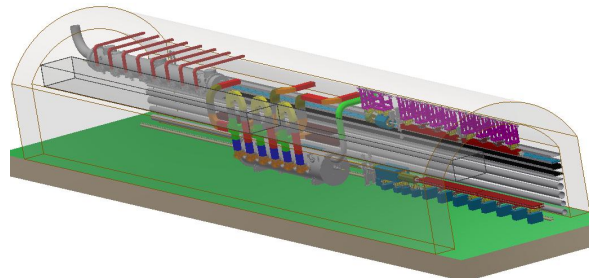
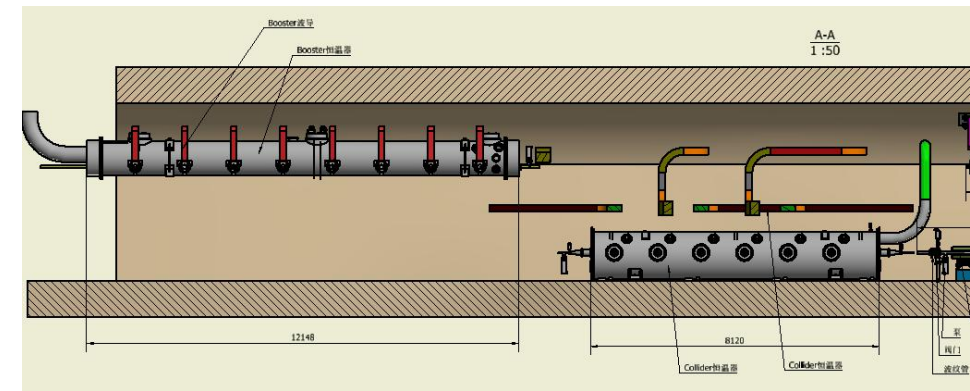
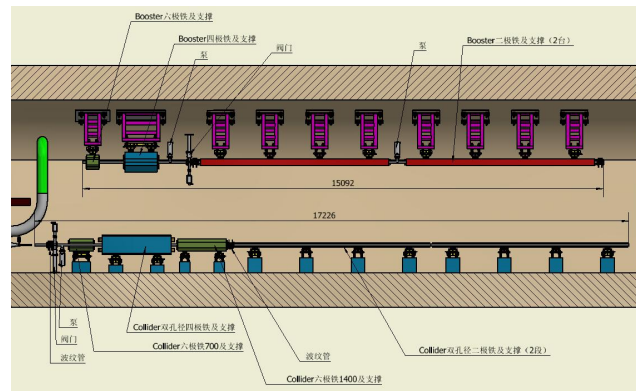
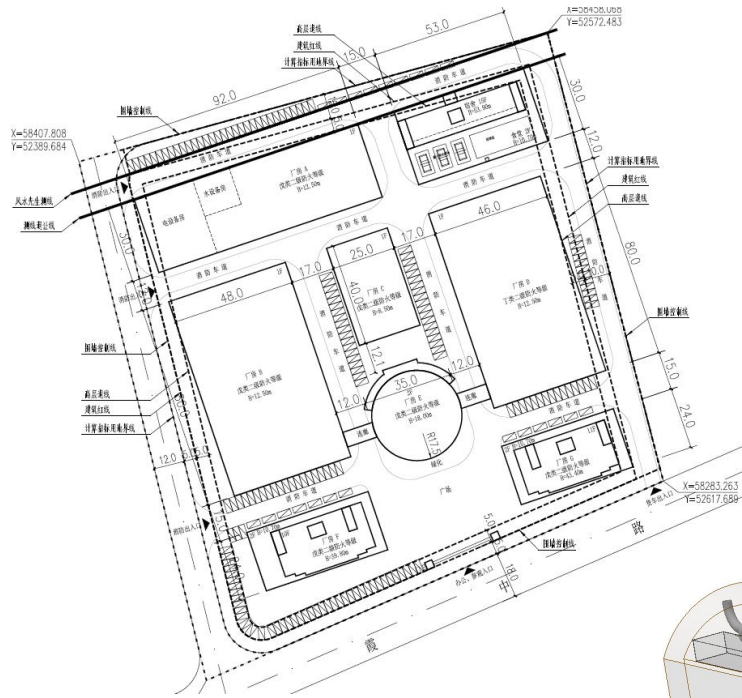
CEPC Conventional Facility and Civil Engineering

Cables installed!

Electrical Equipment General Layout in Auxiliary

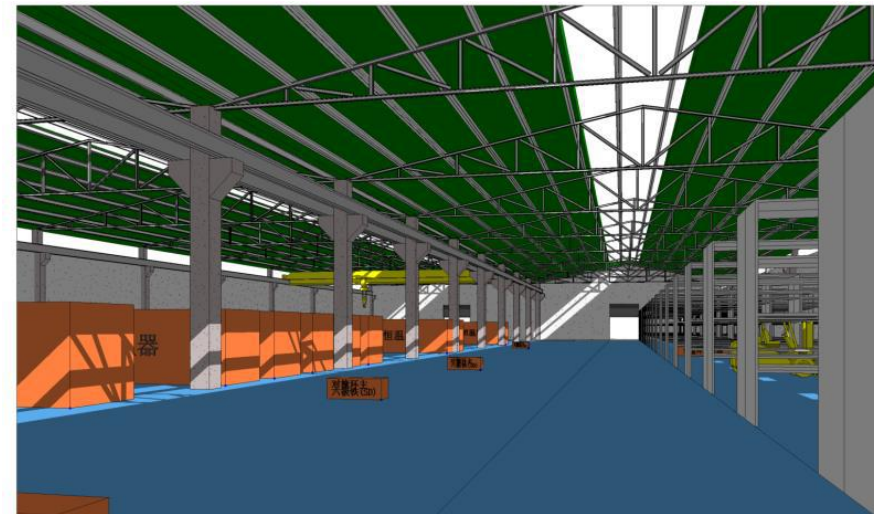
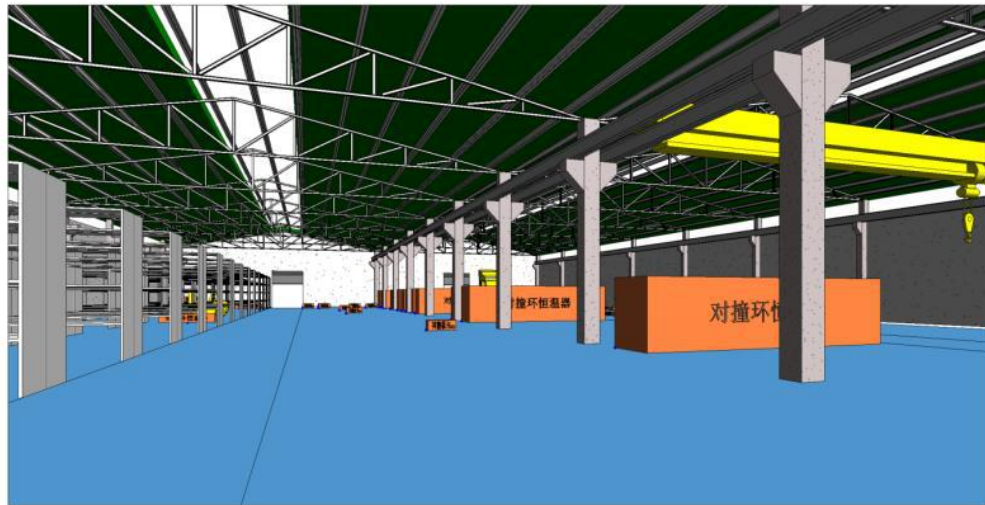
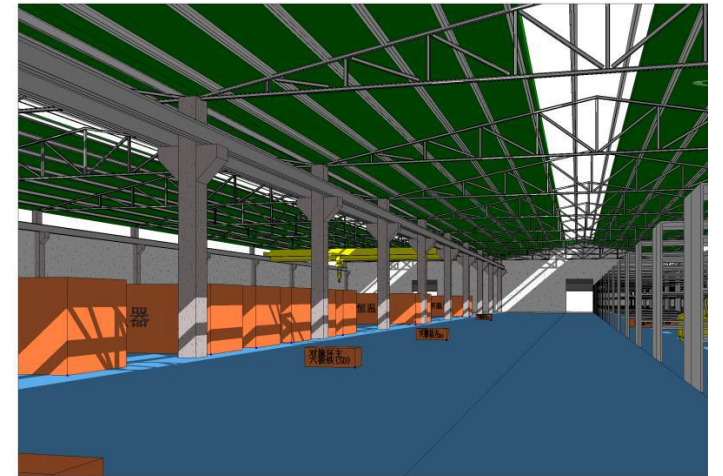
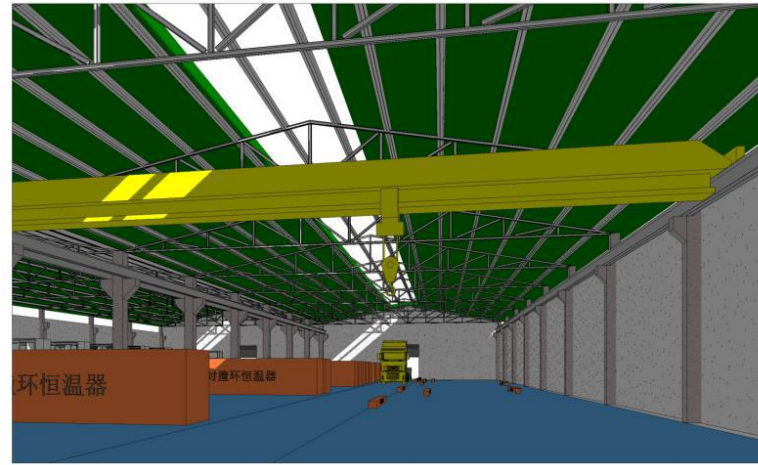
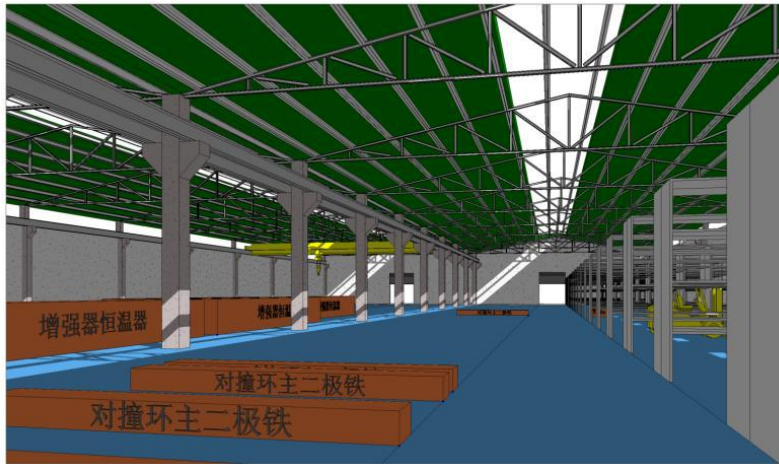


CEPC Tunnel Mockup Design



← 40 meters long →

CEPC Component Stores for Installation Optimization



CEPC Collaborations

CEPC Industrial Promotion Consortium (CIPC) Collaboration Status



Established in Nov. 7 , 2017
CIPC Annual Meeting, July 26 , 2018



- 1) Superconducting materials (for cavity and for magnets)
- 2) Superconducting cavities
- 3) Cryomodules
- 4) Cryogenics
- 5) Klystrons
- 6) Vacuum technologies
- 7) Electronics
- 8) SRF
- 9) Power sources
- 10) Civil engineering
- 11) Precise machinery.....

Now:

- Huanghe Company, Huadong Engineering Cooperation Company, on CEPC civil engineering design, site selection, implementation...
- Shenyang Huiyu Company on CEPC MDI mechanical connection design
- Zhongxin Heavy Industry on Electric-magnetic separator design
- China Astronautics Department 508 Institute on CEPC MDI supporting design and CEPC magnets mechanical designs...
- Kuanshan Guoli on CEPC 650MHz high efficiency klystron
- Huadong Engineering Cooperation Company, on CEPC alignment and installation logistics...

CIPC Member Logo (part of CIPC members' logo)

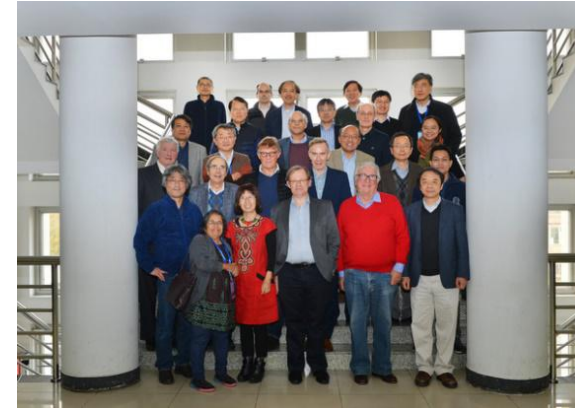


CEPC International Collaboration Meetings

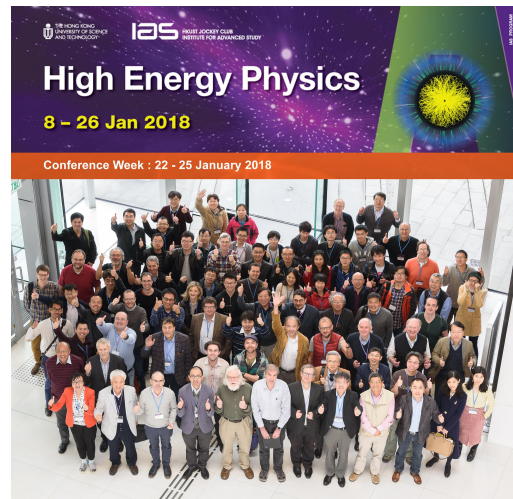


The first CEPC-SppC international Collaboration Workshop
Nov 6-8, 2017, IHEP, Beijing (2018, 2019)

<http://indico.ihep.ac.cn/event/6618>



The the third CEPC-SppC International Advisory
Committee Meeting, Nov 8-9, 2017, Beijing



IAS High Energy Physics Workshop
(Since 2015 till now, every year

<http://iasprogram.ust.hk/hep/2018>



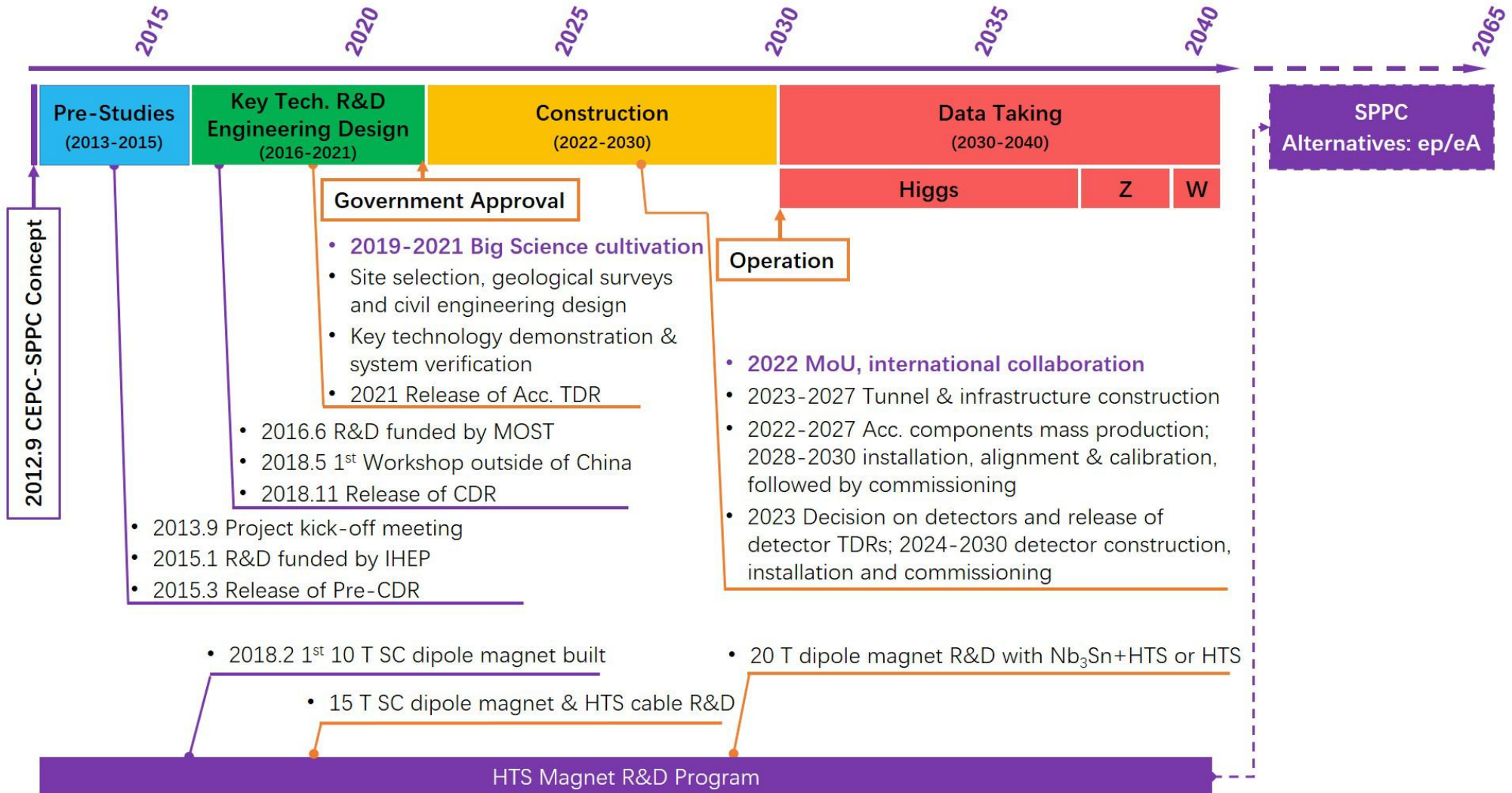
Workshop on the Circular Electron Positron Collider-EU and US editions
May 24-26, 2018, Università degli Studi Roma Tre, Rome, Italy

<https://agenda.infn.it/conferenceDisplay.py?ovw=True&confId=14816>

2019 May Oxford, UK, 2019 Sept. Chicago, USA; 2020, May Marseille, France,
Catholic University, Washington DC, April 2020

CEPC Timeline

CEPC Project Timeline



Summary

- After CEPC Accelerator CDR was released, CEPC optimization design efforts continue with higher luminosities for H,W, and Z
- CEPC (+SppC) R&D efforts towards TDR progress well with the aim to complete TDR before 2023
- CEPC and SppC could be compatible in the same tunnel with the same circumference for later e-p collider
- CEPC site selection, civil engineering design and science city planning have new progresses
- CEPC international collaboration and collaboration with industries go well

Thanks go to CEPC-SppC team, CIPC and international partners and colleagues