

## **SiC NUCLEAR RADIATION DETECTORS BASED ON 4H-SiC EPITAXIAL LAYER**

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Very perspective material for fabrication radiation-tolerant electronics, high-temperature electronics as well as for nuclear radiation detectors of ionizing radiation for working in harsh environments is silicon carbide (SiC). Mainly, 4H-SiC polytype is mostly investigated for its physical properties, e.g.: the band gap energy is 3.26 eV, the mean energy of electron-hole pair creation is 7.78 eV, the electron saturation drift velocity is  $2 \times 10^7$  cm/s and the breakdown voltage is  $2 \times 10^6$  V/cm at room temperature. Detectors based on high quality epitaxial layer of 4H-SiC show a high radiation hardness [1] and good spectroscopic resolution at room and also at elevated temperatures ( $>300^\circ\text{C}$ ) [2].

Our detector structures [3] were prepared on a 25  $\mu\text{m}$  or 50  $\mu\text{m}$  thick nitrogen-doped 4HSiC layer (donor doping  $\sim 1 \times 10^{14}$  cm $^{-3}$ ) grown by the liquid phase epitaxy on a 4" SiC wafer (donor doping  $\sim 2 \times 10^{18}$  cm $^{-3}$ , thickness 350  $\mu\text{m}$ ). Circular Schottky contact (diameter 3.0 mm) to 4H-SiC layer (Ni/Au with thicknesses 10/30 nm) was formed through a contact metal mask, while full area contact (Ti/Pt/Au with thicknesses 10/30/90 nm) was evaporated on the other side (substrate).

Electrical characteristic of prepared SiC detectors were measured using Keithley measuring complex, which consisted of 4200A-SCS Parameter Analyzer, 2657A High Power System and CVIV Multi-Switch. Current-voltage (I-V) and capacity-voltage (C-V) measurements were performed up to 300 V. The reverse breakdown voltage exceeded 300 V and the reverse current was below 10 pA. The forward parts of the I-V curves were analysed on the basis of the thermionic emission theory. The barrier height, the ideality factor and the series resistance of 4H-SiC Schottky detector diodes were determined. From C-V measurements the depletion thickness and doping concentration profile were calculated. Spectroscopic parameters were measured with alpha sources  $^{226}\text{Ra}$  and  $^{238}\text{Pu}$  and FWHM of SiC detectors varied round of 20 keV for 5.5 MeV  $\alpha$ -particles energy. SiC detectors were used in experiments at the IC-100 cyclotron of the Joint Institute for Nuclear Research in Dubna. We studied the degradation of our detectors under impact of the high-energetic beam of heavy ions of Xenon, as well as the effect, which is known in the literature as Pulse Height Defect [4]. High radiation resistance and their good energy resolution allow to use these SiC detectors for long-term monitoring of heavy ion beams.

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