

# Overview of Latest Developments in the CMS HGCAL Upgrade Project

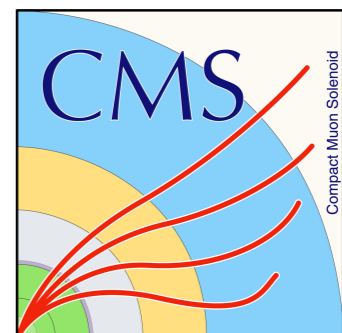


**Maral Alyari**

Fermi National Accelerator Laboratory

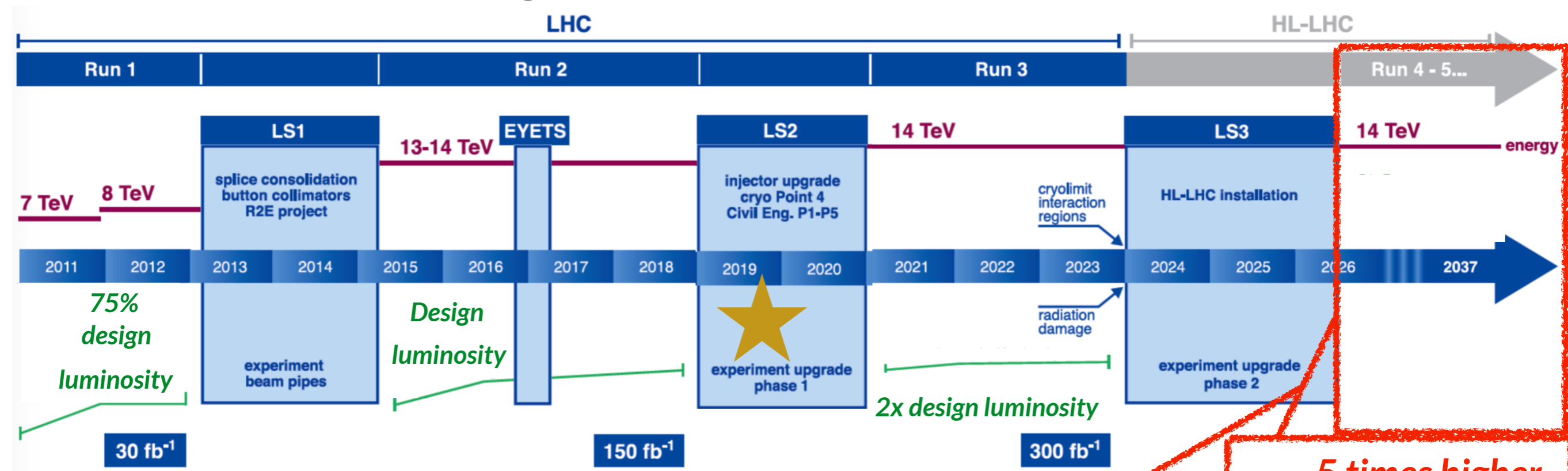
On behalf of the CMS collaboration

IPRD 2019



October 15<sup>th</sup>, 2019

# High Luminosity LHC



**~ 10x more integrated luminosity (~ 3000 fb<sup>-1</sup>)**

**~ 5 times higher than design instantaneous luminosity**

- **Two major challenges** for detectors:

- **Unprecedented radiation levels**

- Fluences of up to  $\sim 10^{16} n_{eq}/cm^2$  (Doses of up to  $\sim 2$  MGy)

- Requires
  - Radiation hard detector material and readout

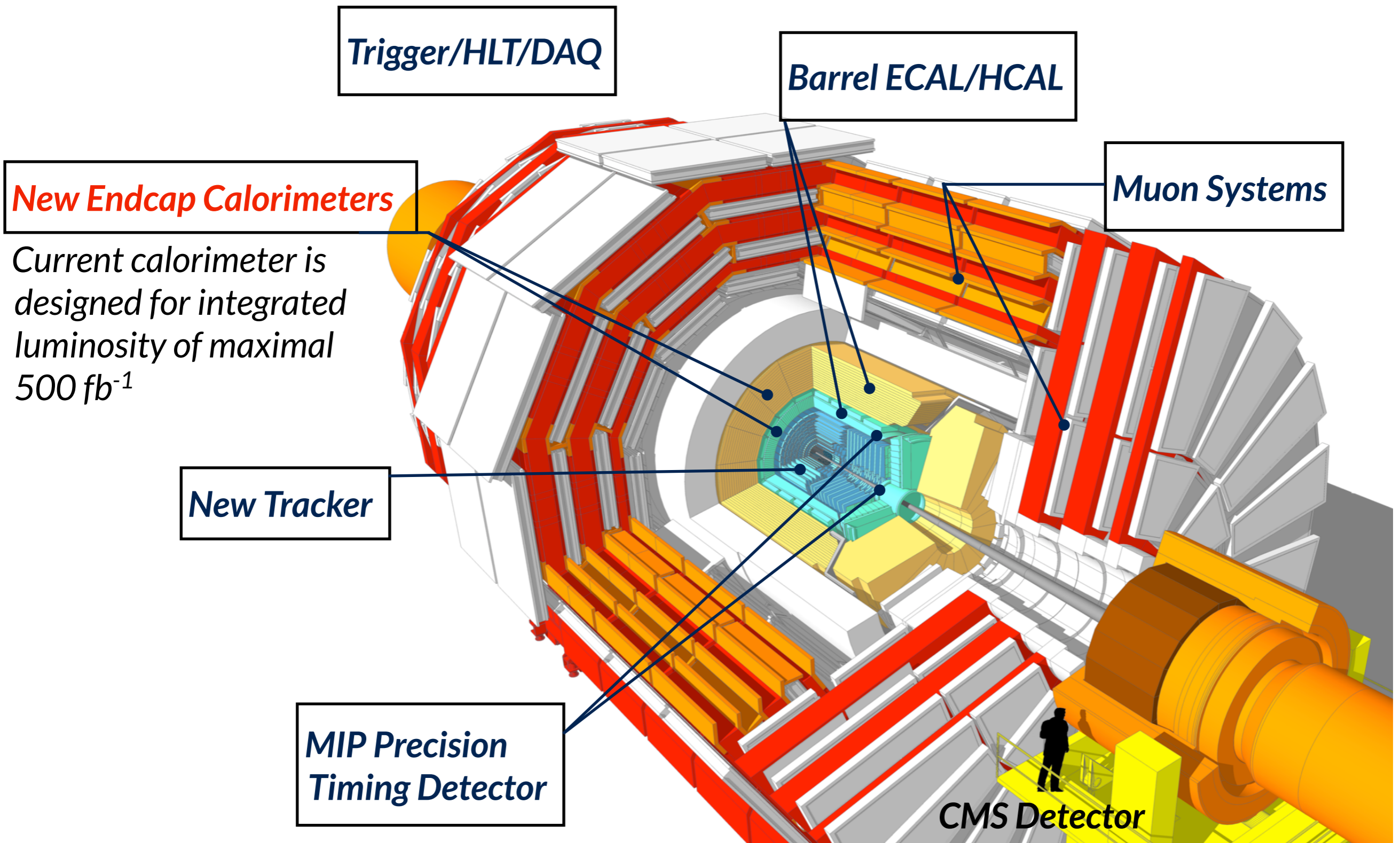
- **High Pile-up**

- Up to  $\sim 140-200$  interactions per bunch crossing
  - Mitigated with
    - High granularity
    - Precise timing



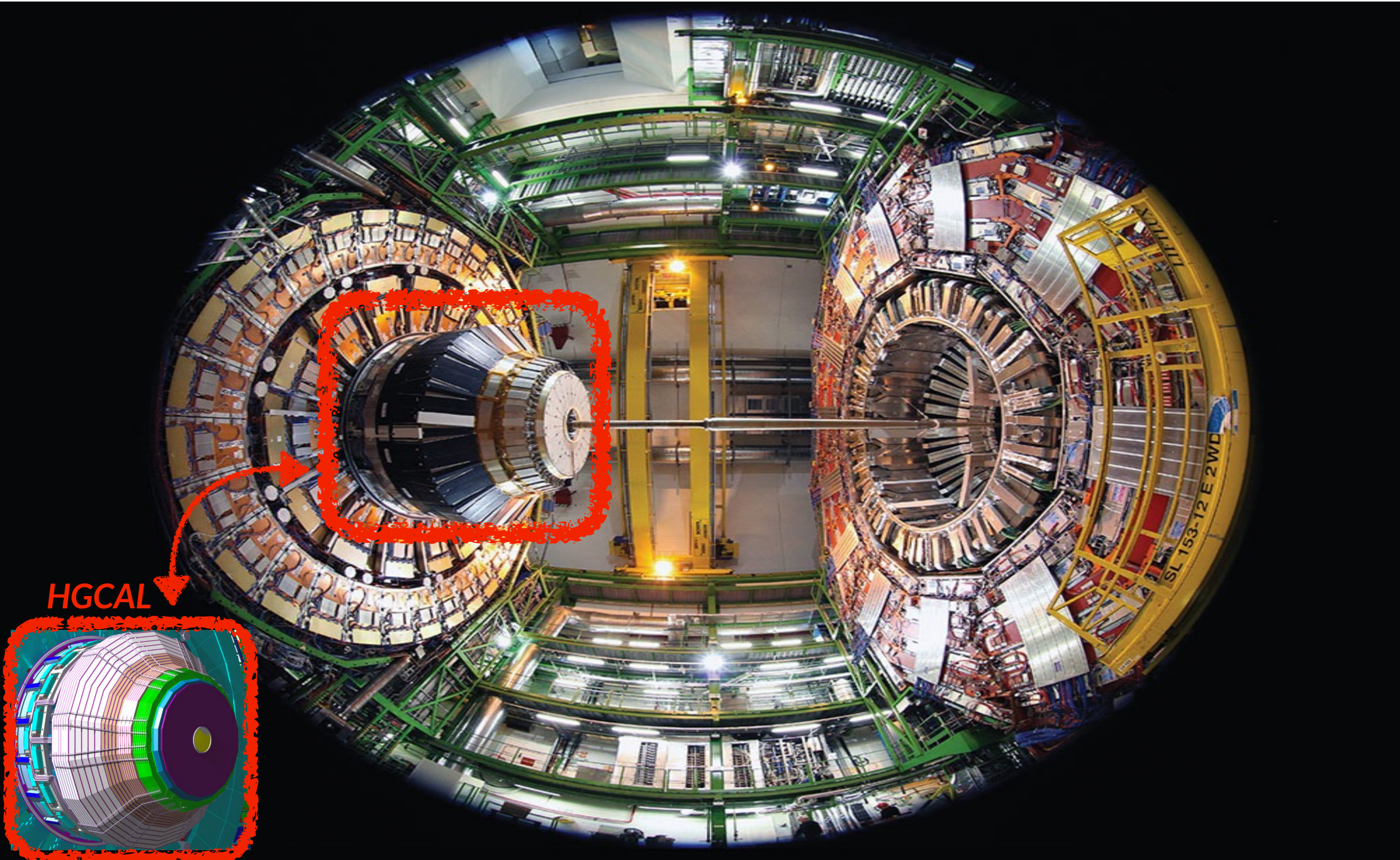
# CMS HL-LHC Upgrades

- CMS will be going through major upgrades!



# CMS High Granularity Calorimeter

- *CMS electromagnetic and hadronic endcaps will to be replaced*

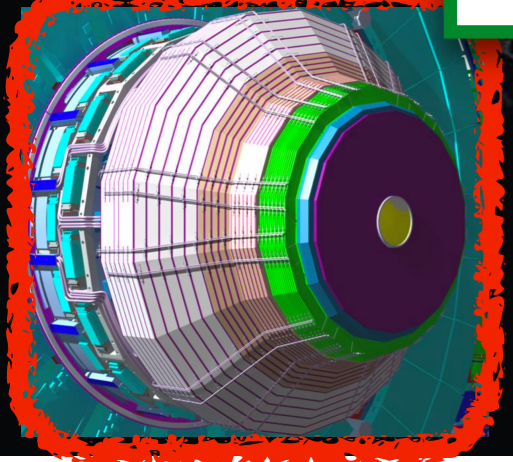


# CMS High Granularity Calorimeter

- *CMS electromagnetic and hadronic endcaps will to be replaced*

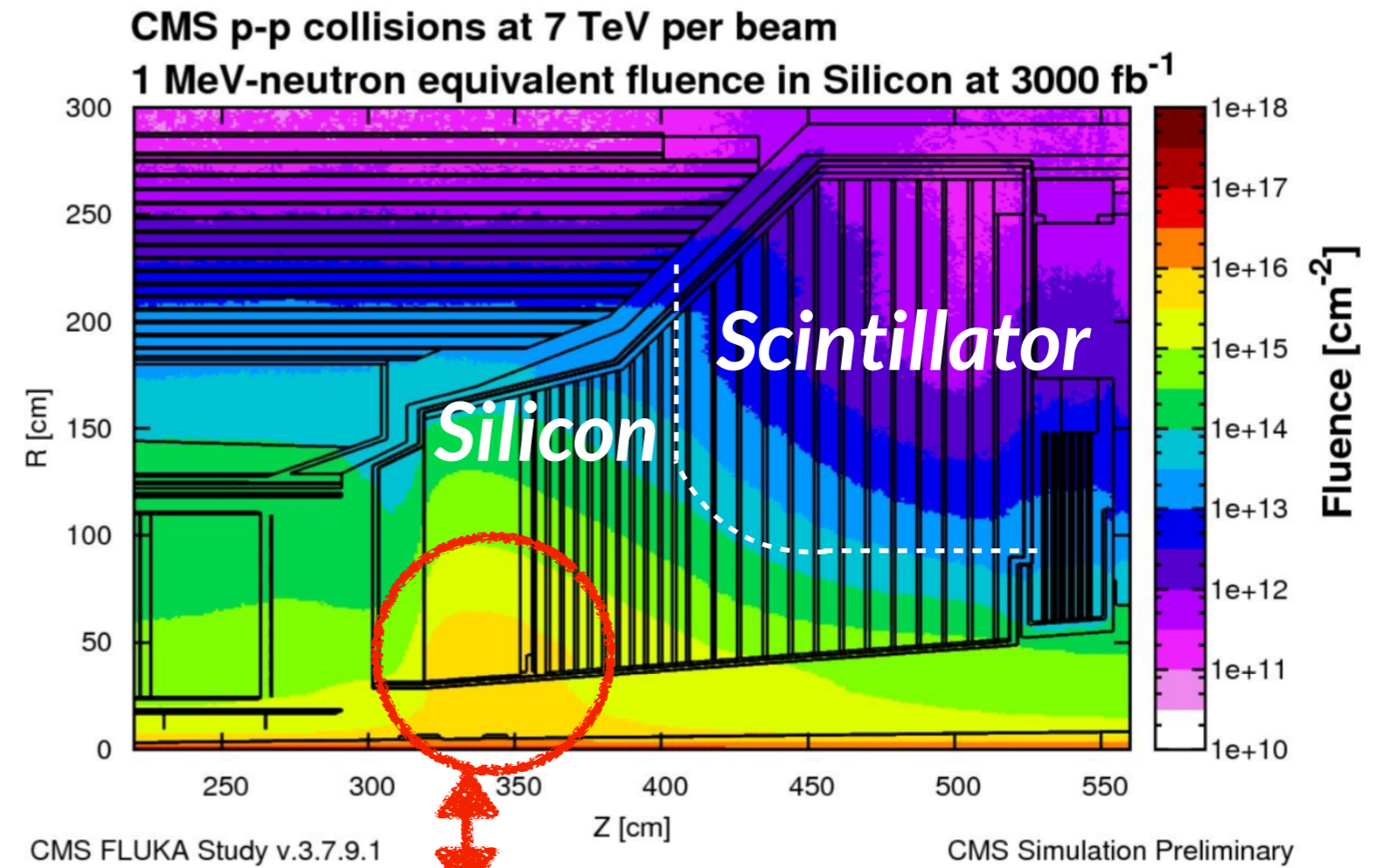
HGCAL is a 5-D  
imaging  
calorimeter  
(energy,  $x$ ,  $y$ ,  $z$ ,  $t$ )

HGCAL



# High Granularity Calorimeter Active Elements

- **Silicon** detectors are
  - Radiation tolerant enough
  - Fast enough to mitigate pile-ups
  - Can be finely segmented to allow high granularity



Fluences of up to  $10^{16} n_{eq}/cm^2$   
Doses of up to 2 MGy

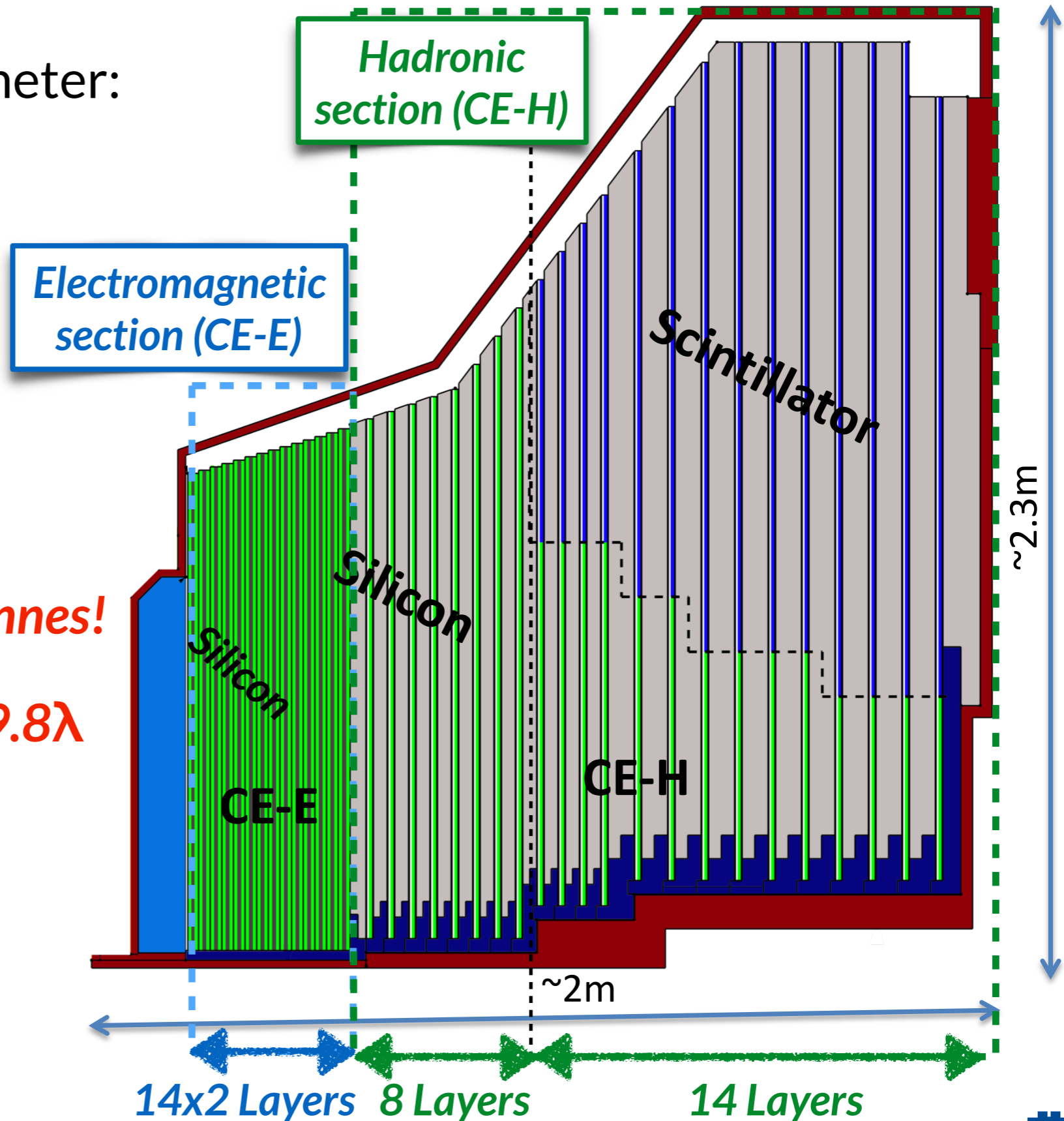
Strong dependence  
on  $|\eta|$  and  $|z|$

- **Active elements of High Granularity Calorimeter:**
  - Silicon in high radiation area (600 m<sup>2</sup>)
  - Scintillator in lower radiation area (400 m<sup>2</sup>) (To reduce cost)

# Overall High Granularity Calorimeter Design

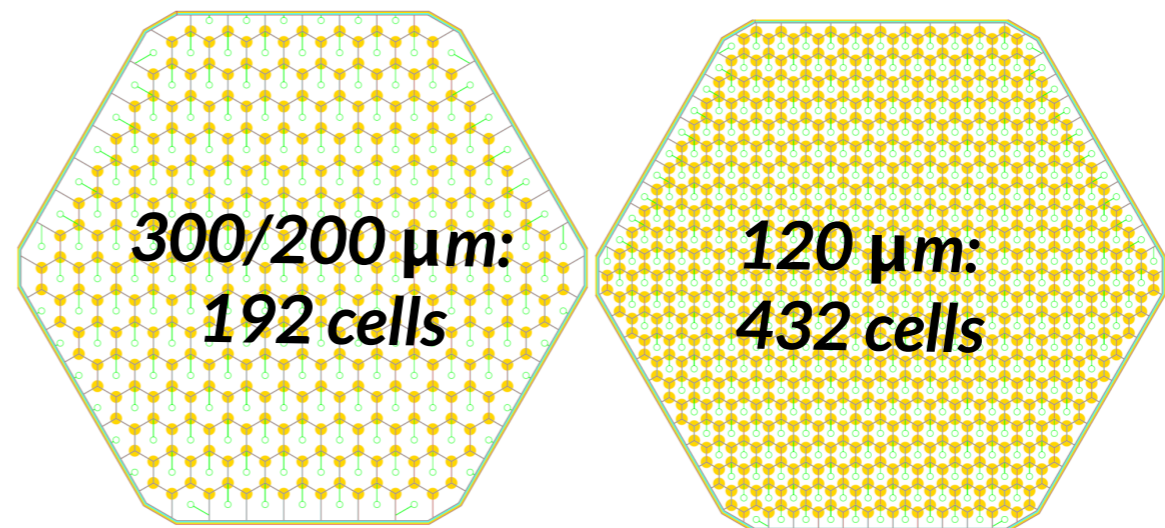
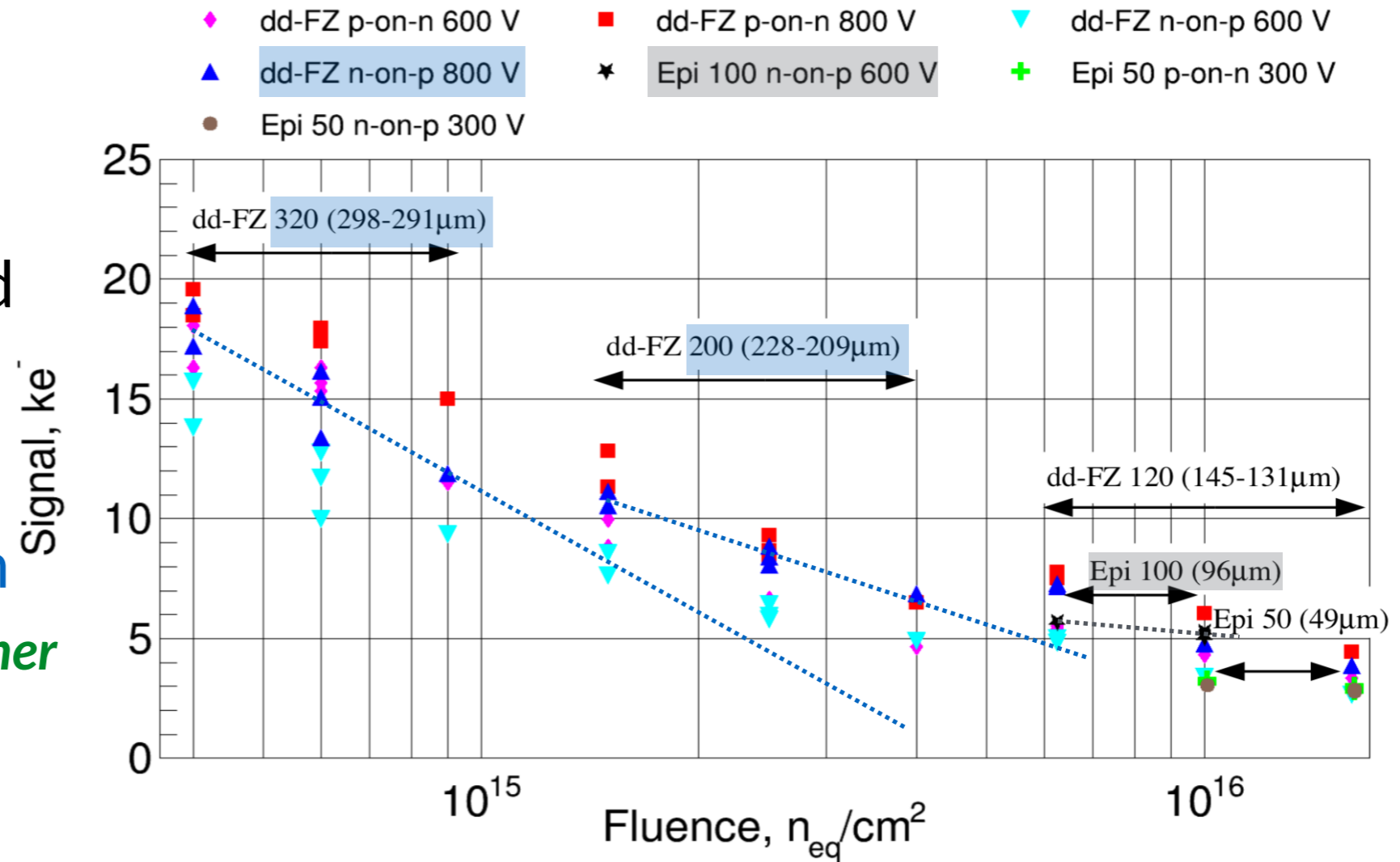
- HGCAL : A sampling Calorimeter:

- **Very high granularity**
  - **6 million Silicon channels**
  - **240 thousand Scintillator channels**
- **Weight per endcap: ~ 215 tonnes!**
- **Total longitudinal thickness:  $9.8\lambda$**
- **Electromagnetic longitudinal thickness:  $25X_0$**



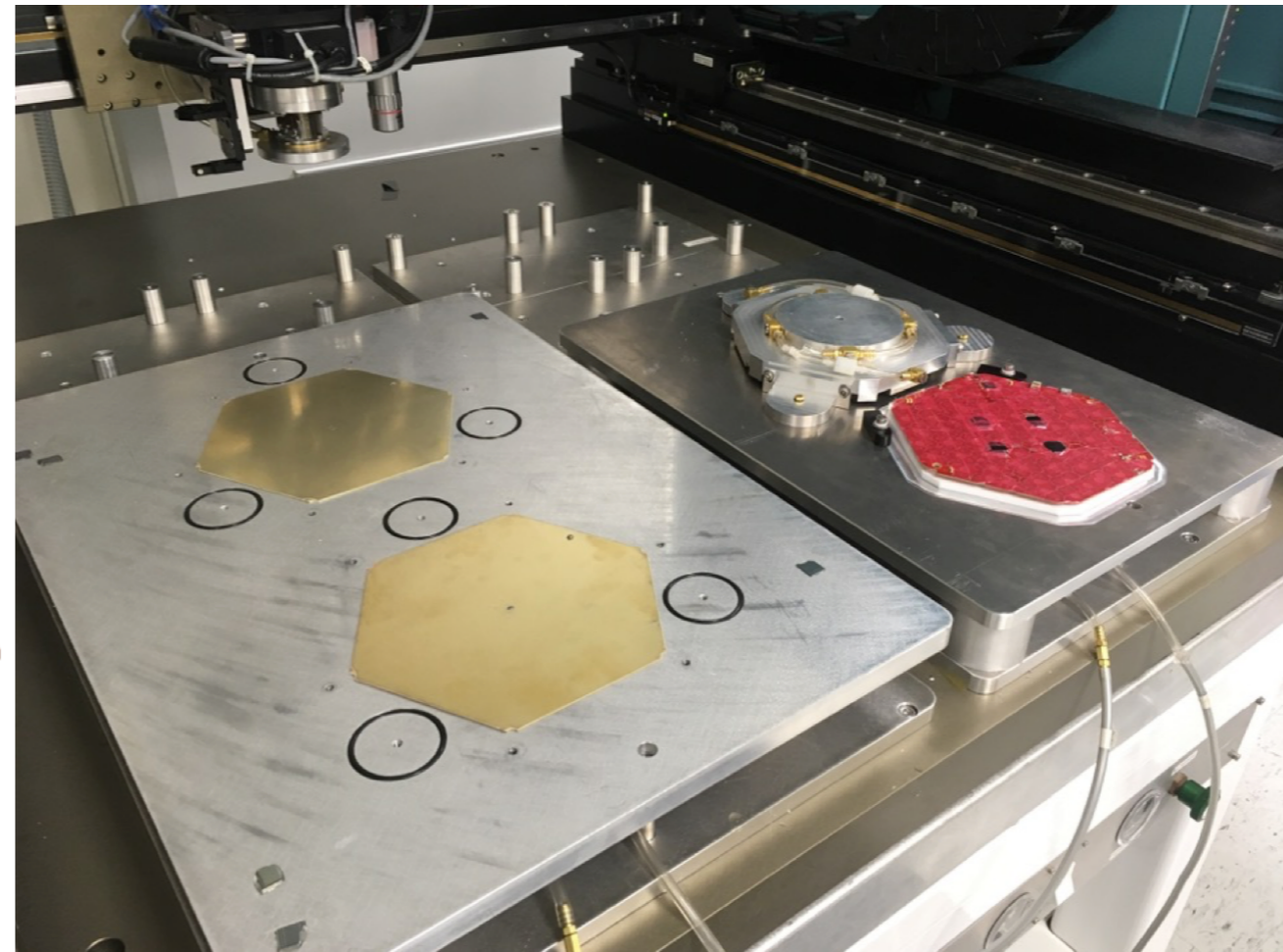
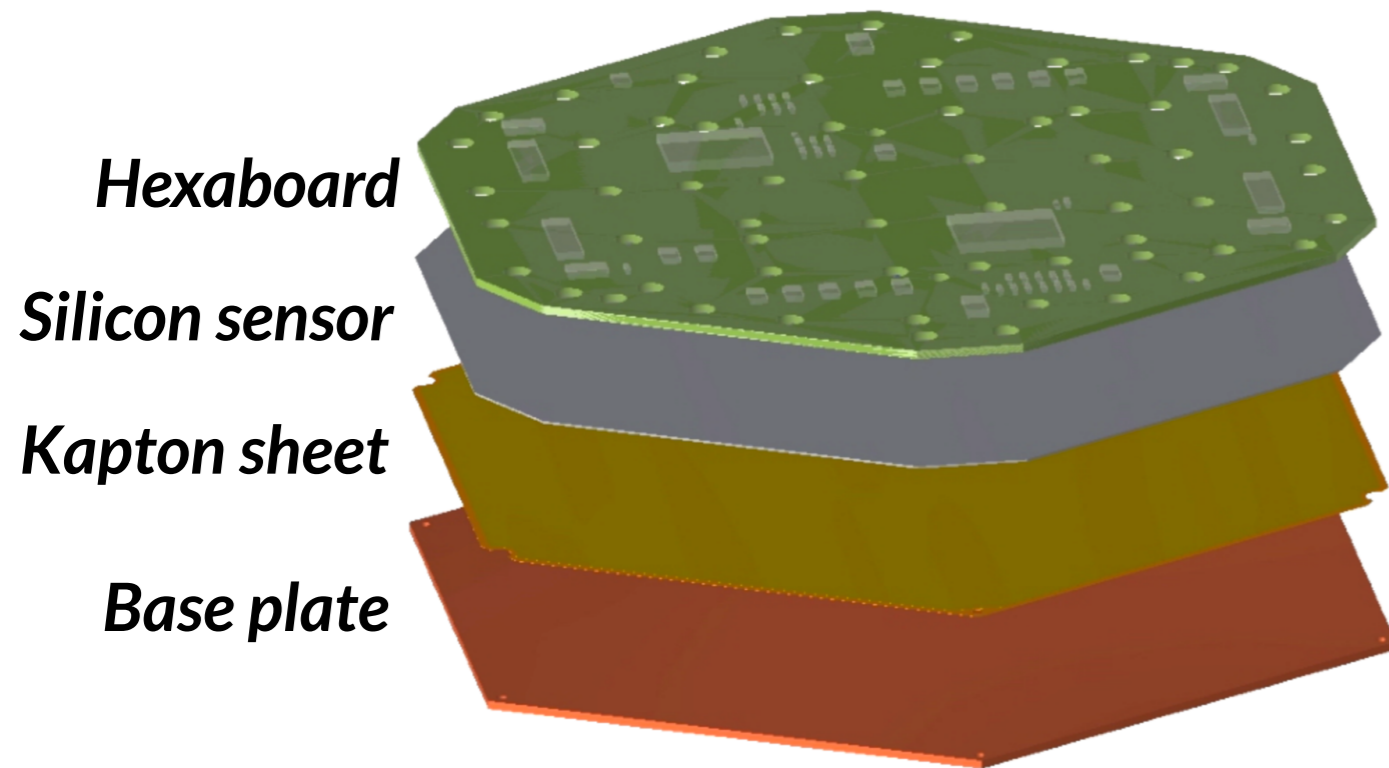
# Silicon Sensors

- 8 inch wafers
- Hexagonal sensor geometry
- Planar p-type DC-coupled sensor pads
- Active thickness:
  - $300\ \mu\text{m}$ ,  $200\ \mu\text{m}$ ,  $120\ \mu\text{m}$
  - Advantage of deploying *thinner sensors in the higher fluence regions*
    - *More tolerant to large neutron fluences*
  - Reduced cell size in thinner sensors
    - Keeping the capacitance reasonable

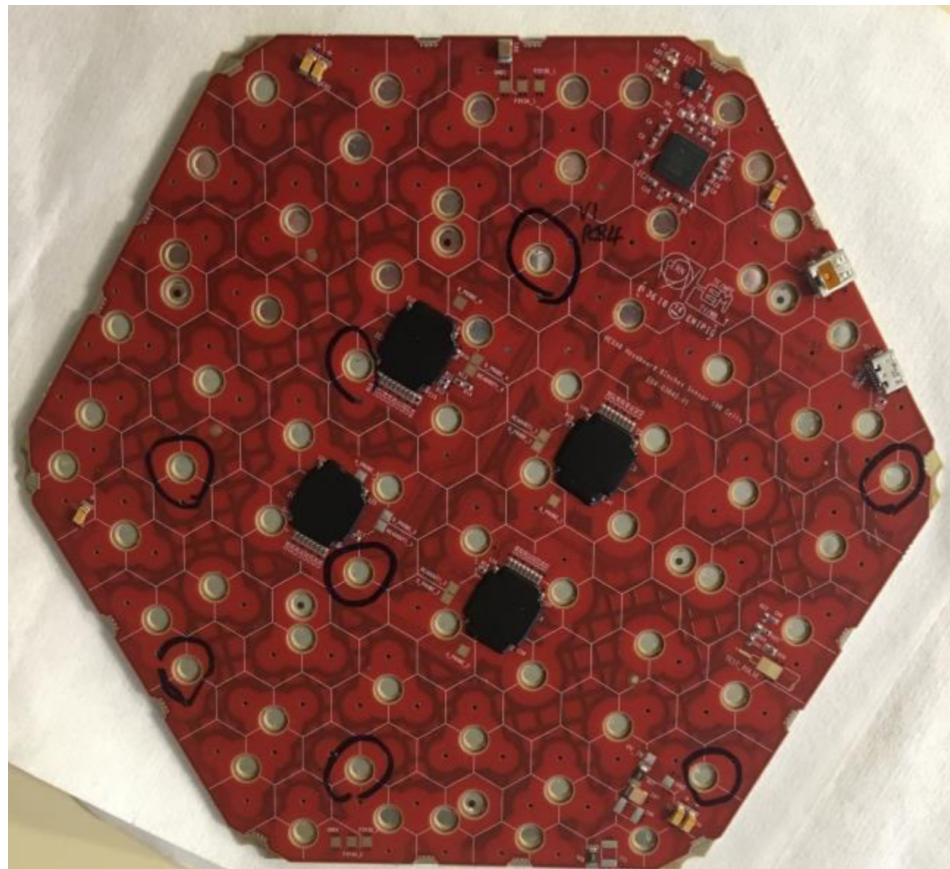




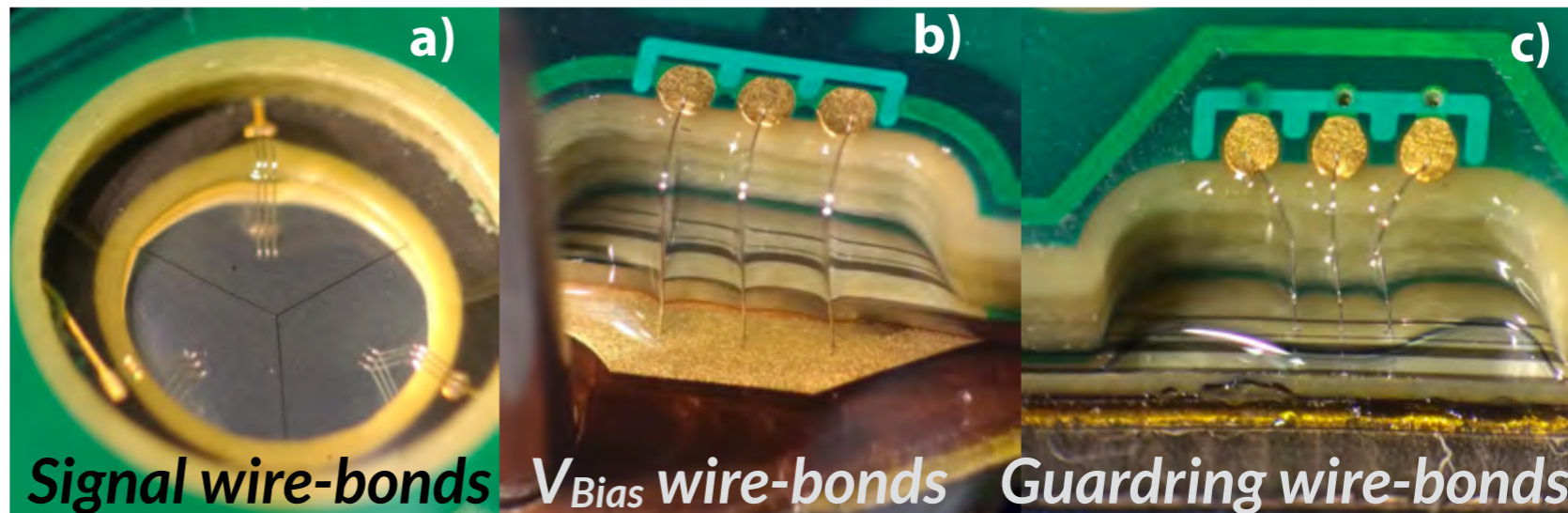
# Silicon Modules



**8 inch HGICAL Silicon module assembly set-up  
(At one of the 6 module assembly centers worldwide)**

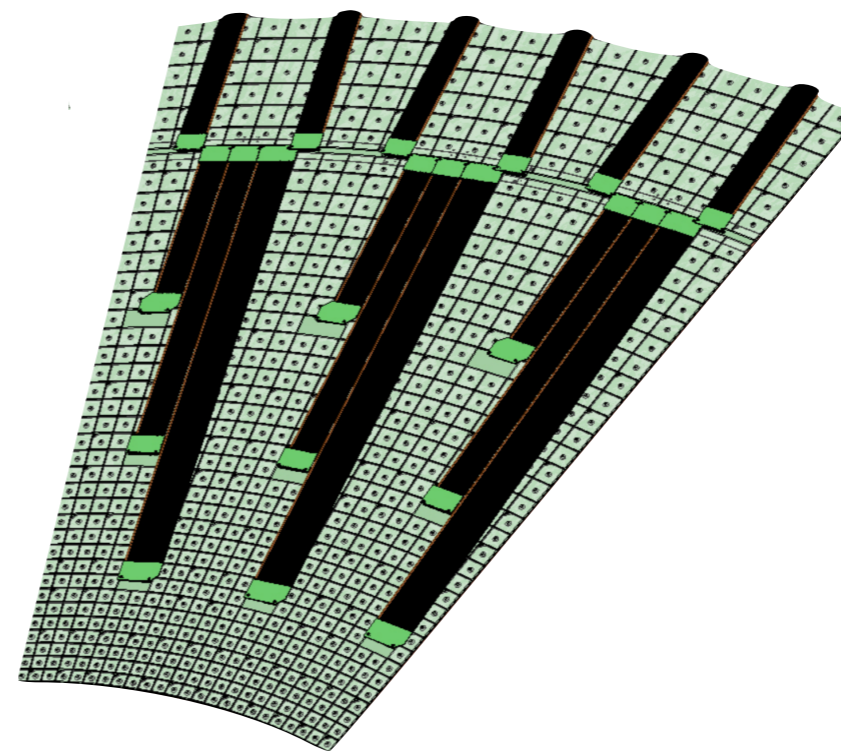
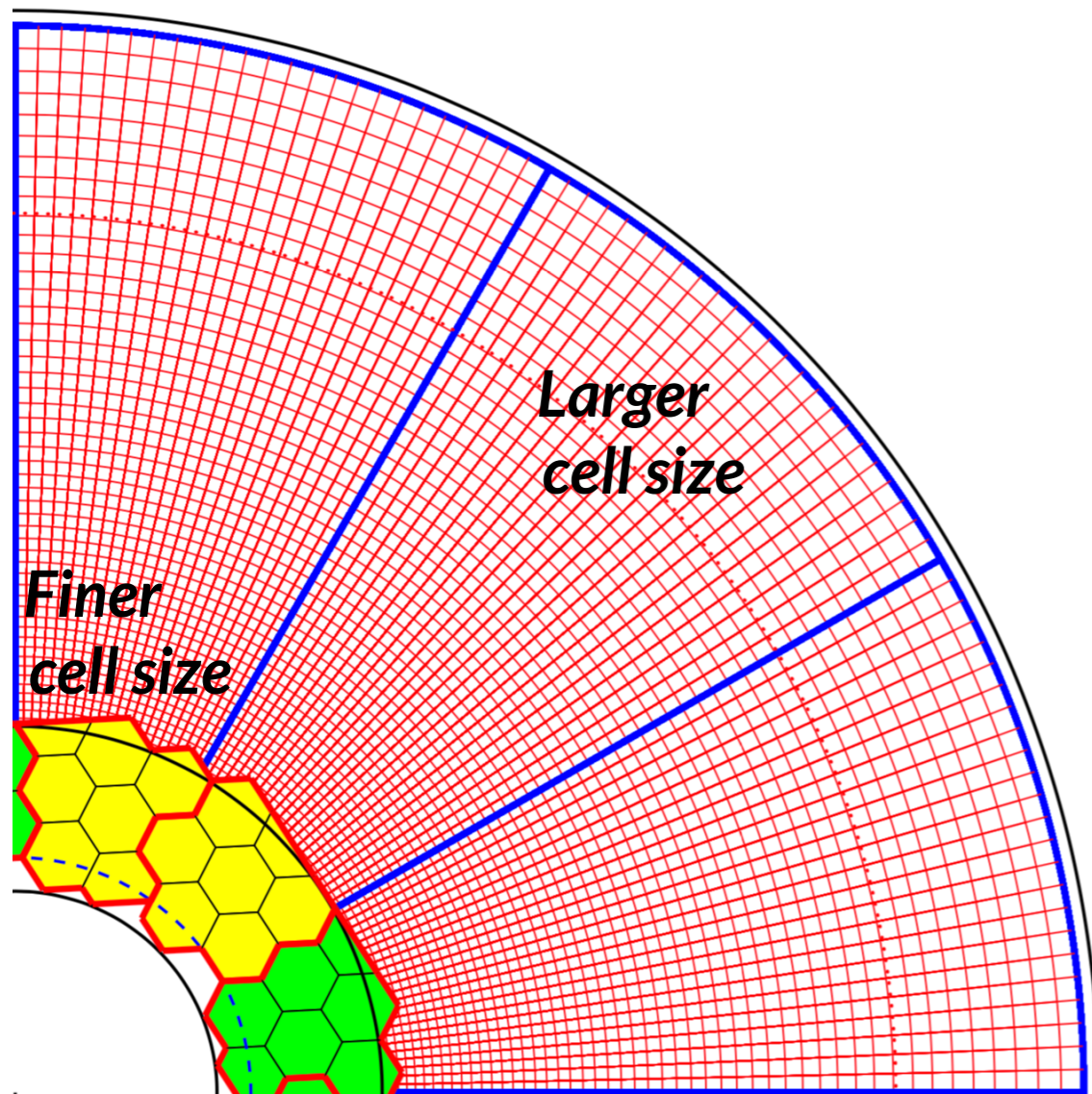


**8 inch HGICAL Silicon module**

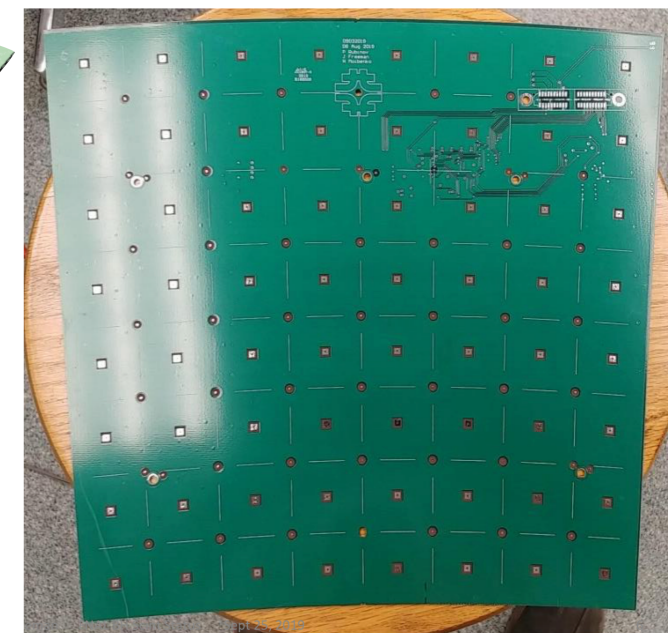


# Plastic Scintillators and Scintillator Tile-Boards

- SiPM-on-tile technology like in the CALICE AHCAL
- Scintillator cell sizes:
  - $\sim 2 \times 2 - 5.6 \times 5.6 \text{ cm}^2$
- Tile board size:  $\sim 40 \times 40 \text{ cm}^2$



**HGCal Scintillator tiles mount on tile-boards**

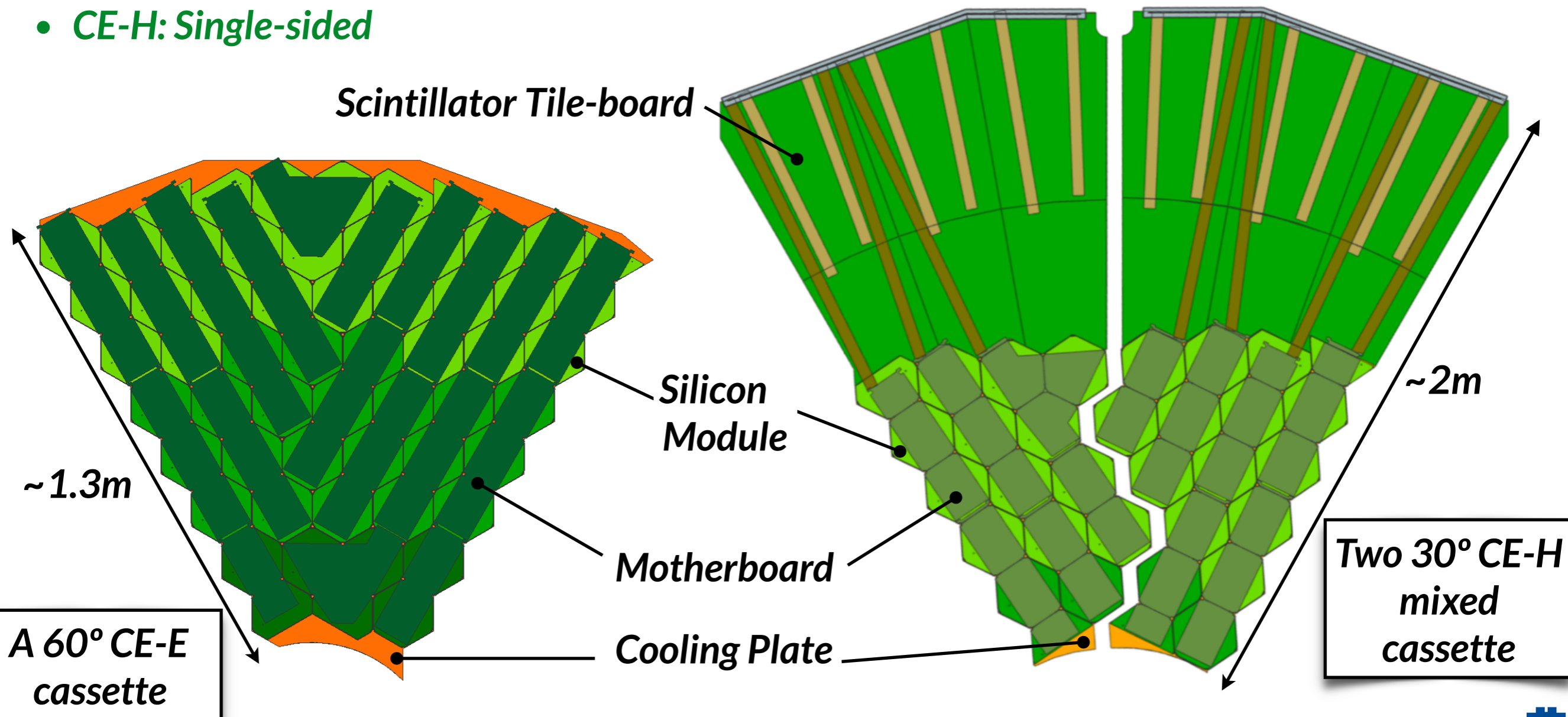


**Tile-board prototypes and tile assembly center preparations are in progress**



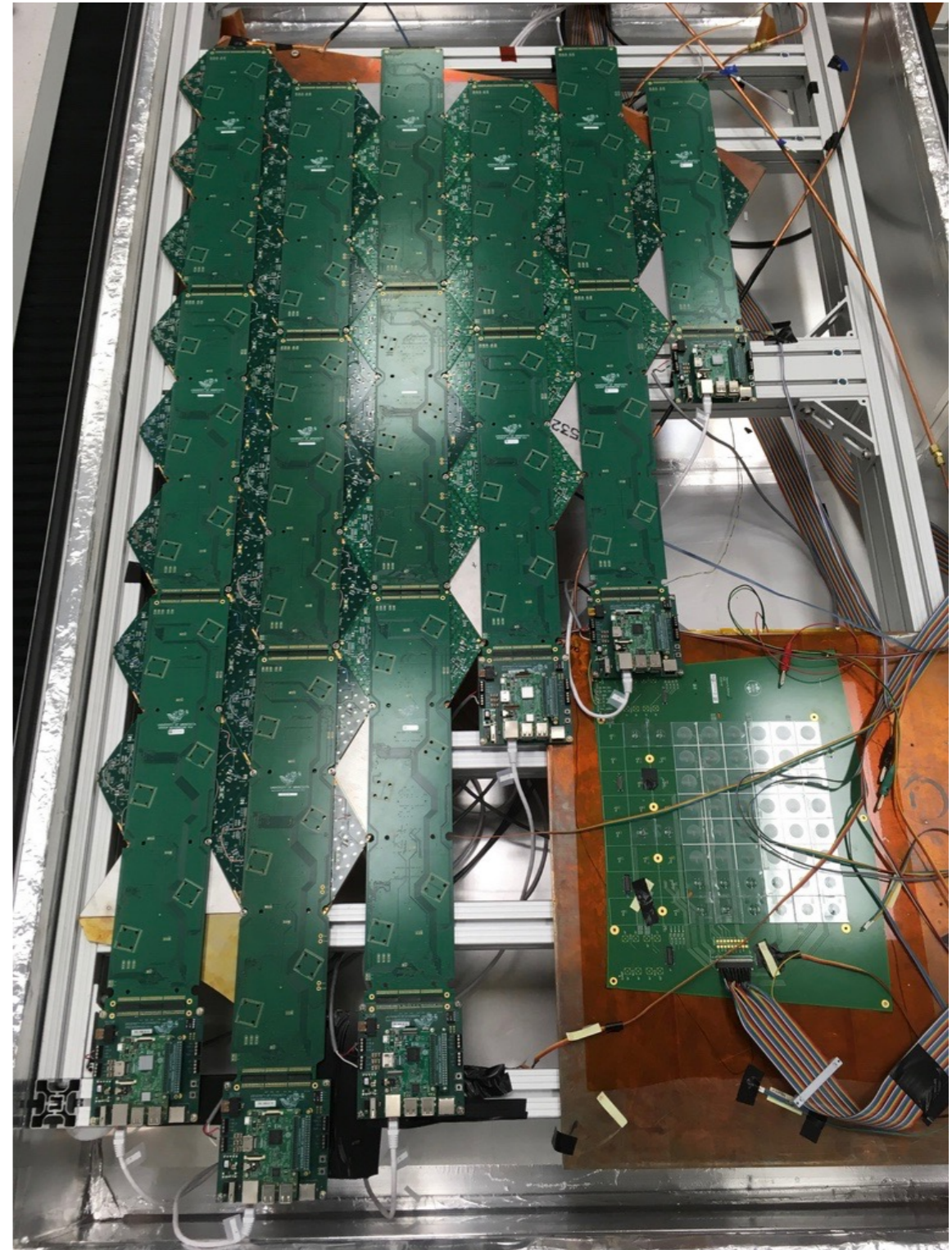
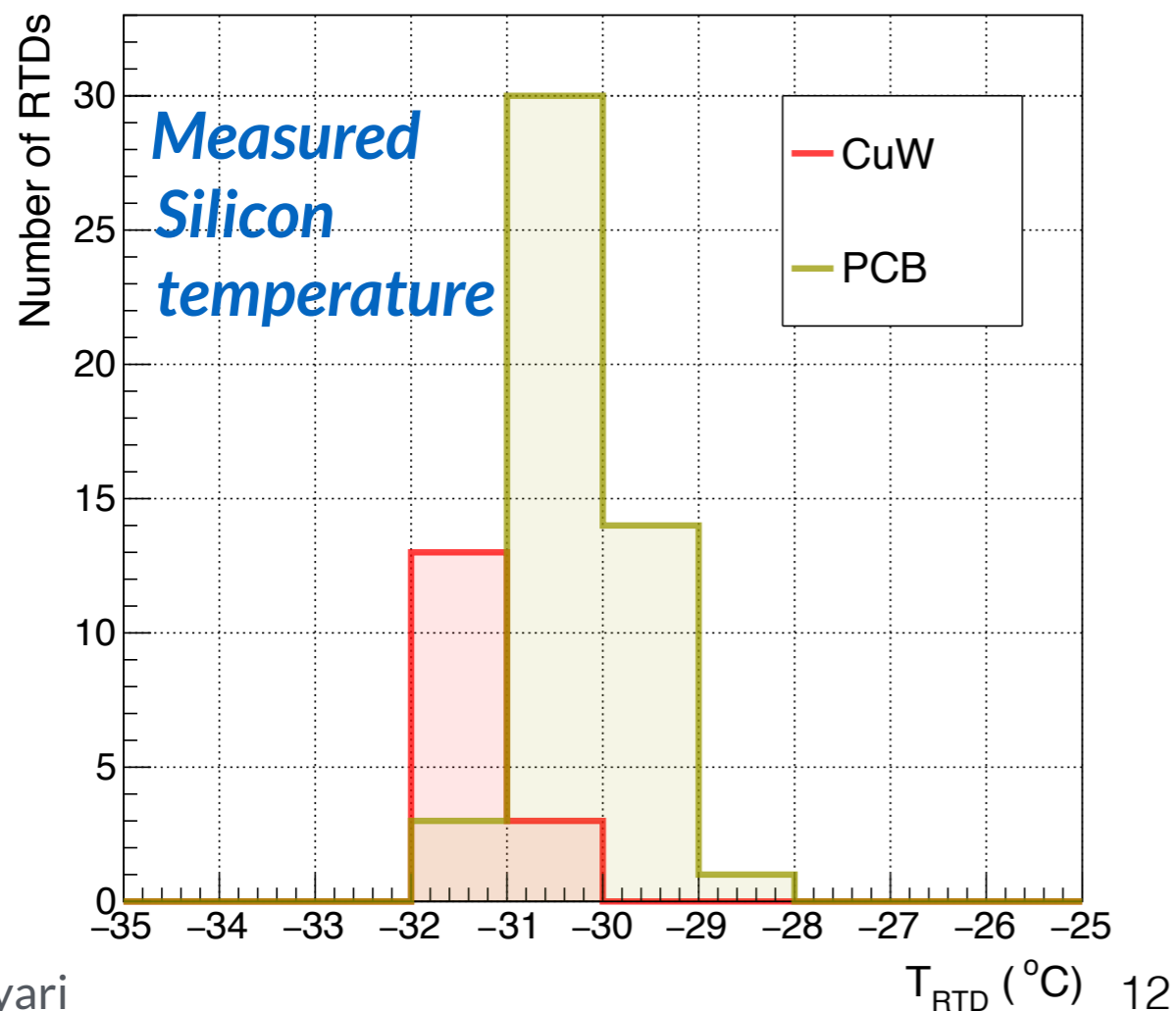
# Cassettes

- Modules are installed on **Copper plates** with embedded tubing (both CE-E and CE-H)
  - **Coolant: two phase CO<sub>2</sub>**
    - **High latent heat of vaporization**
- **Cassettes:** Units of installations at CMS (between absorber layers)
  - **CE-E: Double-sided**
  - **CE-H: Single-sided**



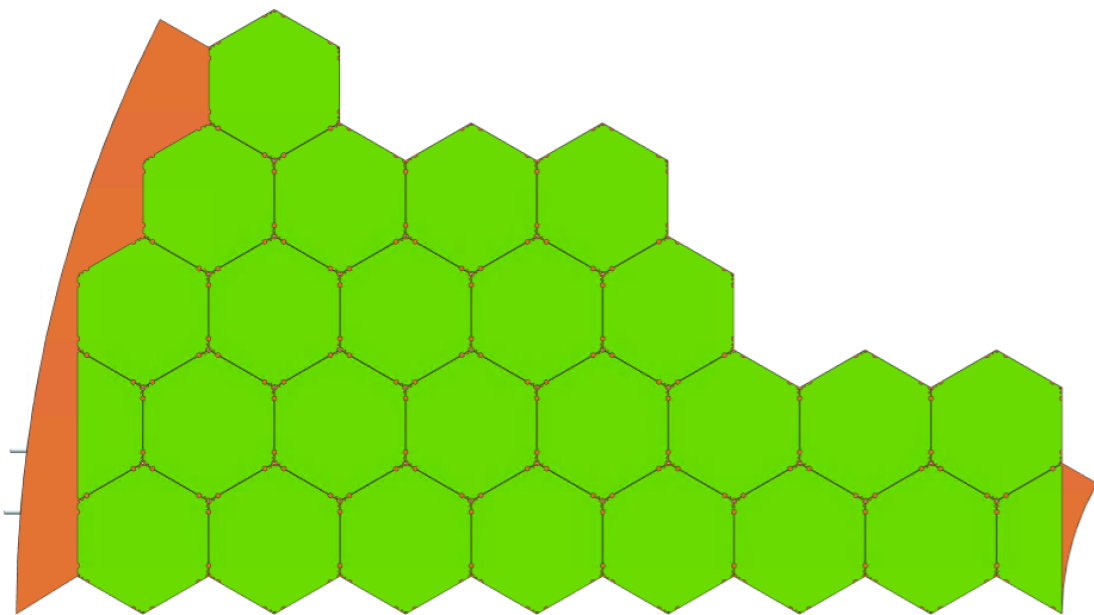
# First Thermo-Mechanical Mock-up

- First thermo-mechanical mock-up was designed and fabricated
  - Largest all-Silicon CE-H cassette
  - Verified the dynamic mounting scheme
  - Verified the Silicon module and cassette cooling performance
    - Applied 270 W heat load
    - Successfully maintained:
      - CO<sub>2</sub>: -35 °C
      - Silicon: -30 °C

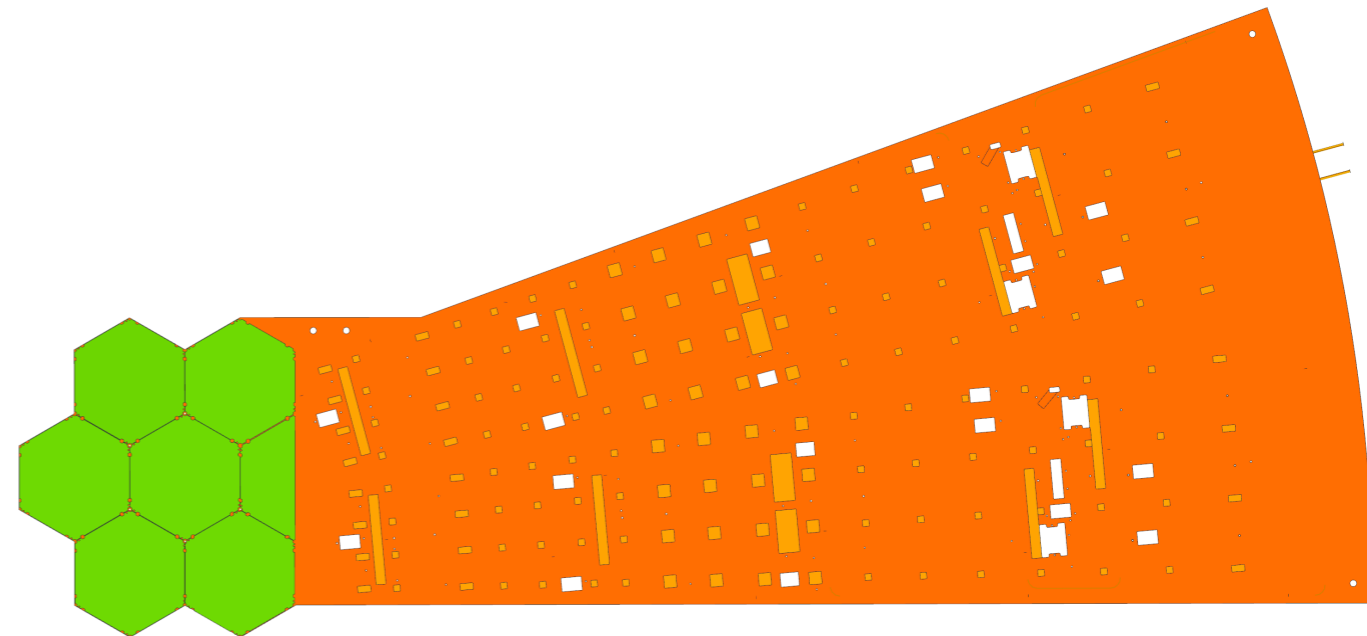


# Cassette Prototypes

- Design verification is in progress through various cassette and assembly prototypes



*First all silicon hadronic cassette to verify the readout chain*



*First mixed hadronic cassette*



*First electromagnetic copper plate prototypes*



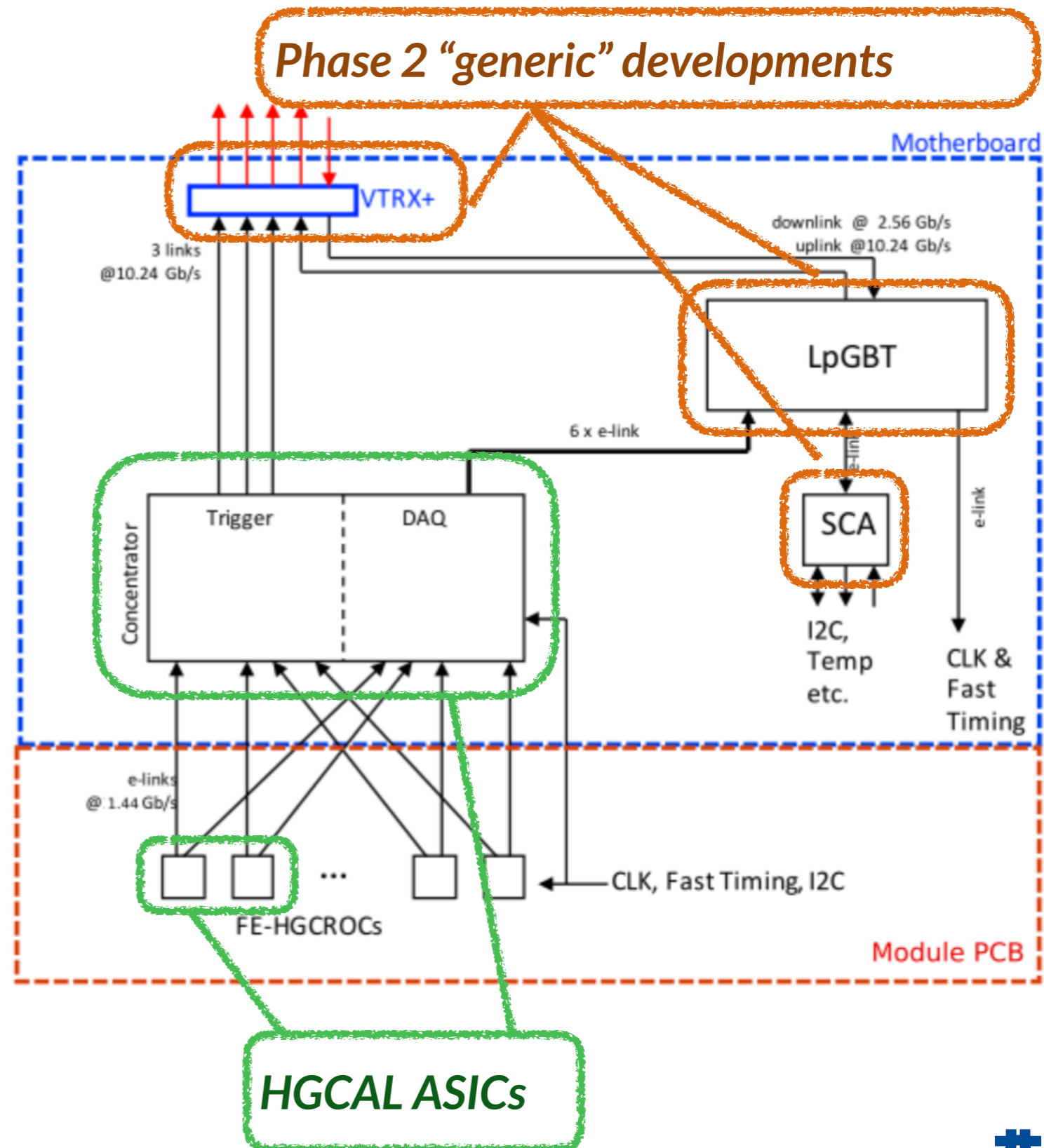
*One layer assembly prototype*



# Read-out Chain

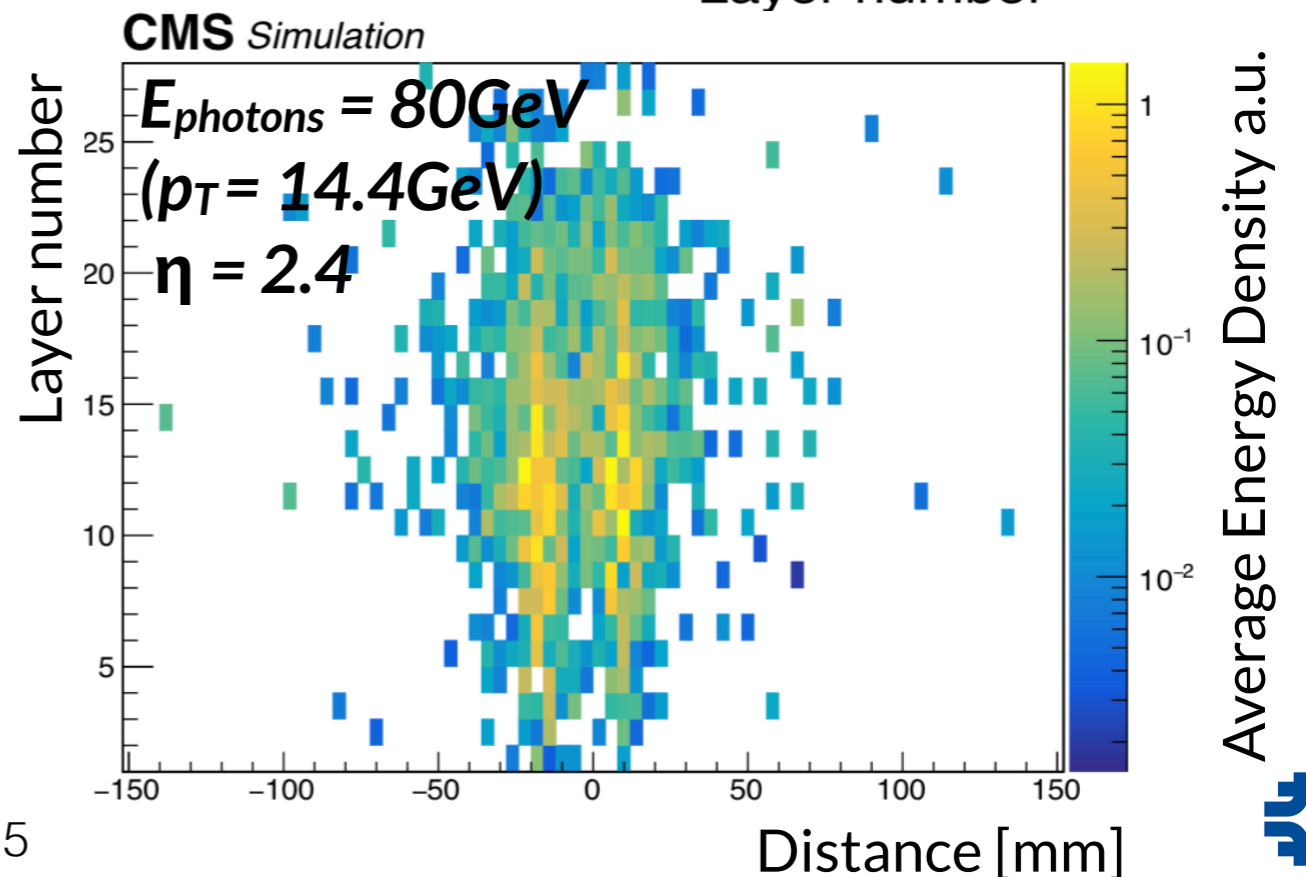
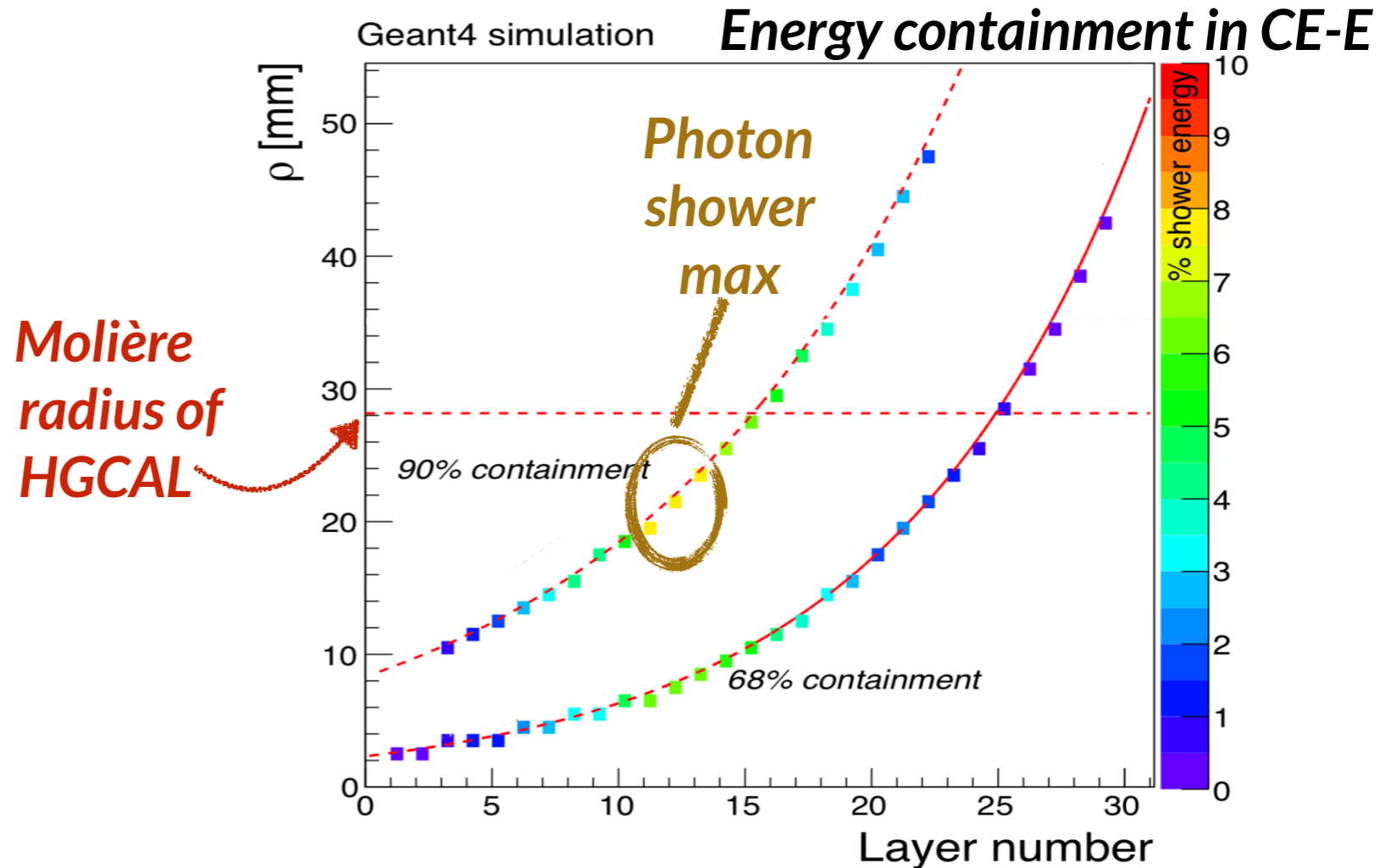
## Silicon modules read-out chain

- The front-end electronics
  - Measures and digitizes the charge
    - 10bit ADC (0.2fC - 100fC)
    - 12bit TDC (50fC to 10pC)
  - Provides a high precision measurement of the time of arrival of the pulses
    - 10bit TDC with 25ps bins
  - Transmits the digitized data to the back-end electronics
- Similar front end electronics for the readout of the SiPMs



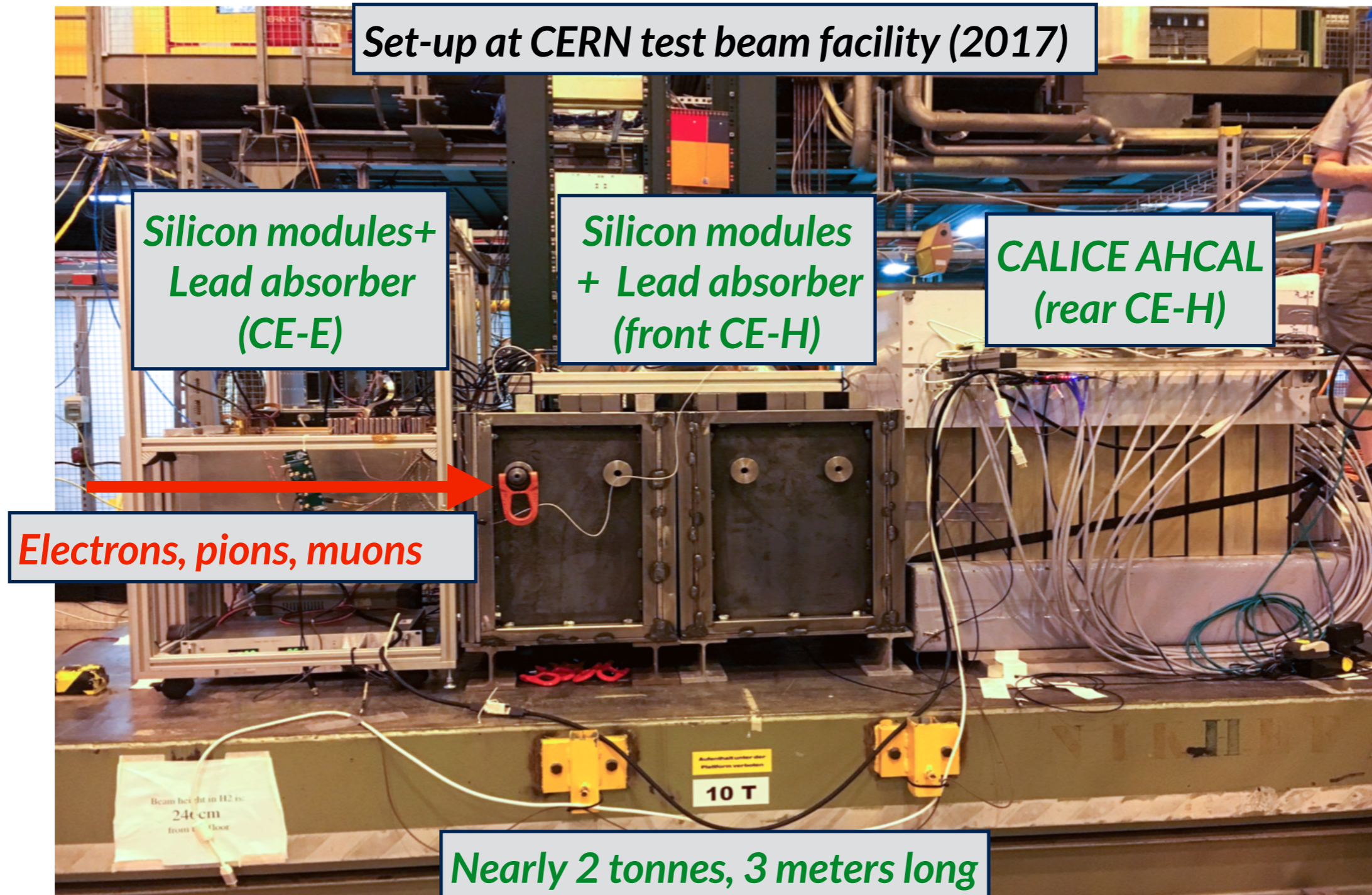
# Expected Performance

- **High granularity** and **compact design**:
  - Narrow showers
  - Good particle separation
  - Pile-up rejection within the first layers
- Significant Silicon coverage:
  - High-precision timing capabilities
    - **Time resolution:  $\sim 25$  ps** (for an energy deposit equivalent to  $\sim 50$  fC)



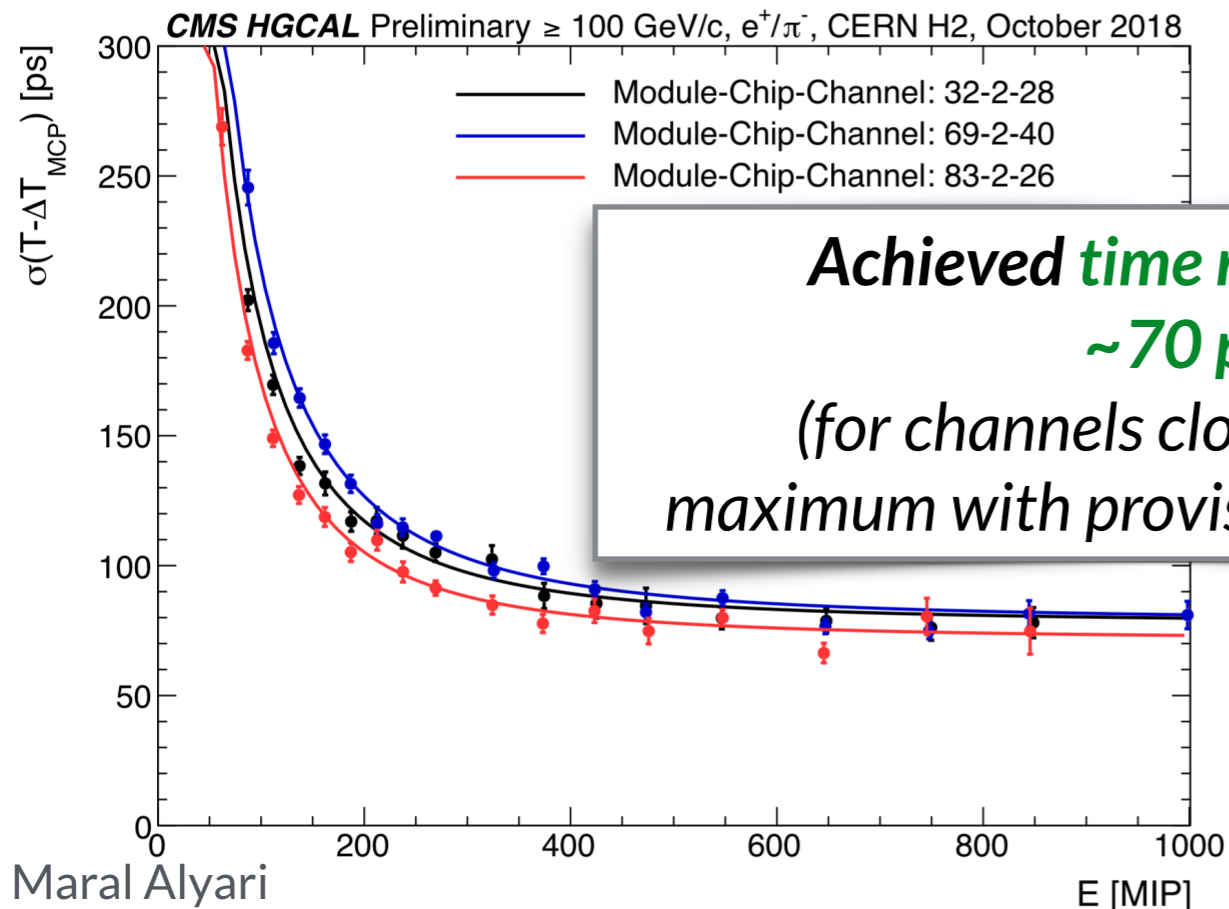
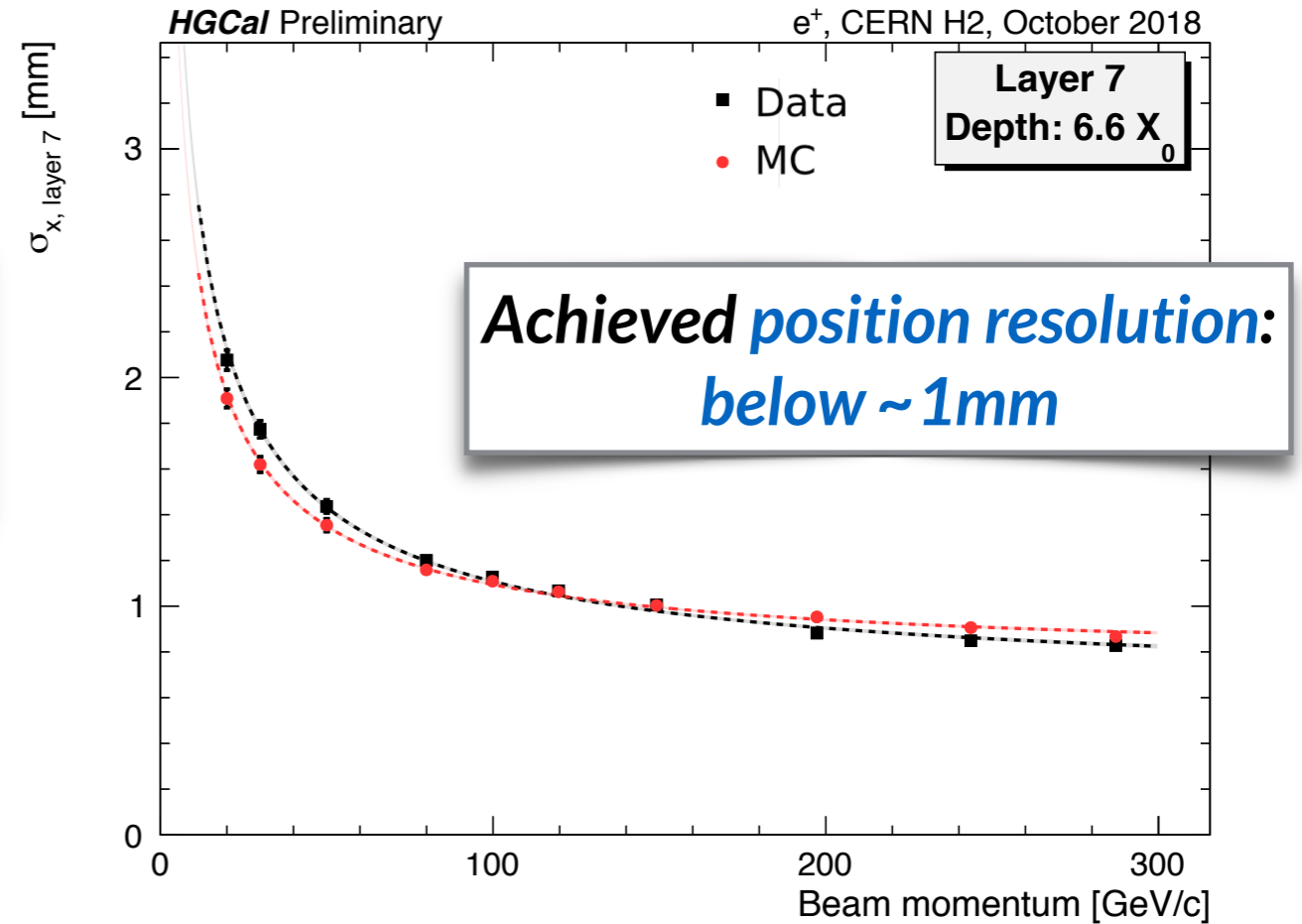
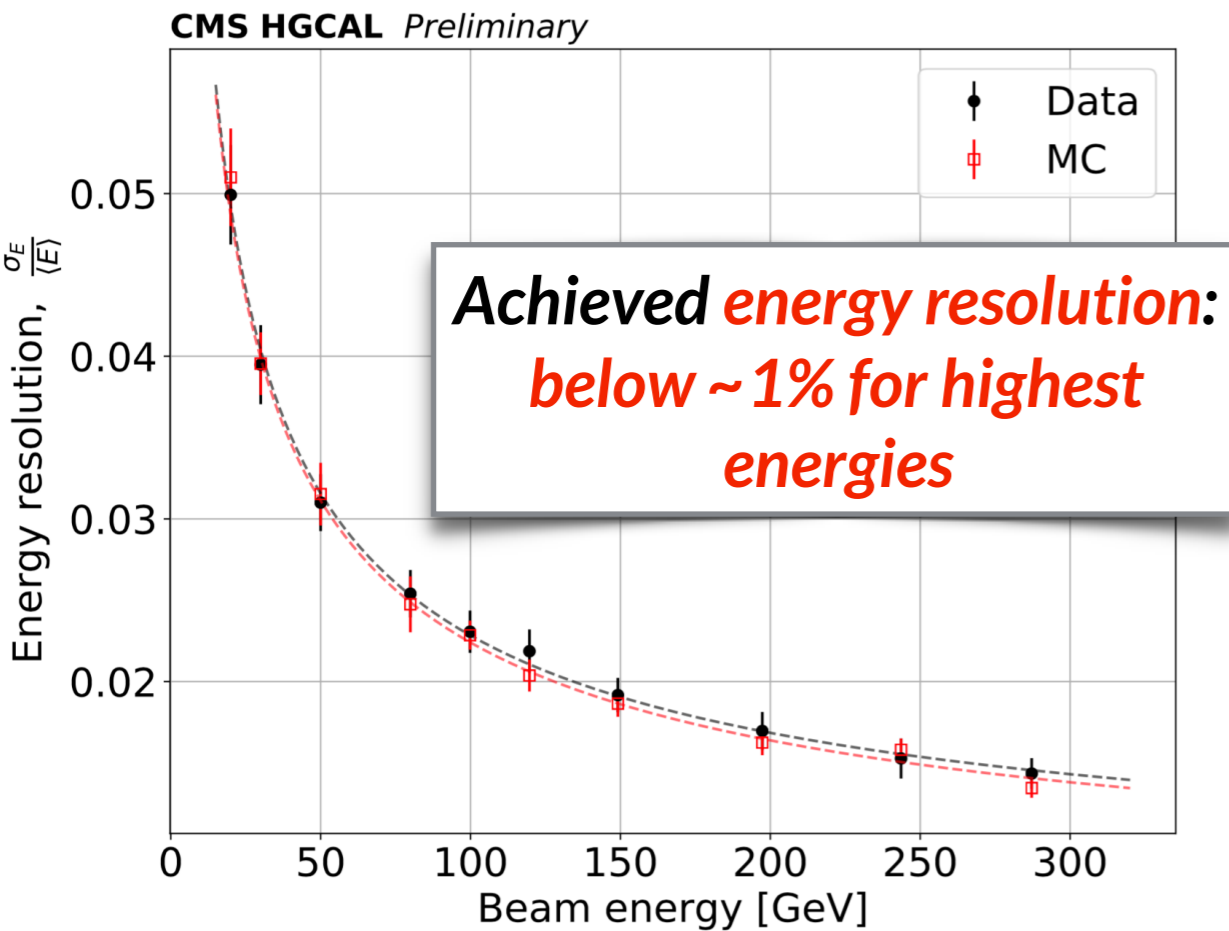
# Beam Tests

- Various test beam studies at **Fermilab** and **CERN** during 2016-2018
- Various configurations were explored
  - *Measure the performance and compare with a detailed simulation*
  - *Validate the HGCAL design*





# Achieved Energy, Position, Time Resolution



October 2018 beam test @CERN-SPS

More information: Matteo Bonanomi's poster!  
 "BEAM TESTS OF CMS HIGH GRANULARITY CALORIMETER PROTOTYPES AT CERN"



# Summary

- Detector design faces **two major challenges** at **HL-LHC**:
  - **Unprecedented radiation dose**
  - **High pile-up**
- To address these challenges at the CMS endcap calorimeters:
  - The endcaps will be placed with the **HGCAL**, a **high granularity 5-D imaging calorimeter**
    - **600 m<sup>2</sup> of Silicon coverage**
- **The expected performance of HGCAL is demonstrated**
  - **Mitigates the pile-up well**, providing cleaner signals
  - **Mitigates the high radiation** HL-LHC environment
- Currently going through intensive phase of prototyping
- Preparations for production are going well at the assembly centers

***HGCAL will play a major role in maintaining the overall CMS Physics performance throughout the full HL-LHC period***



# Back-up



# Challenges at HL-LHC

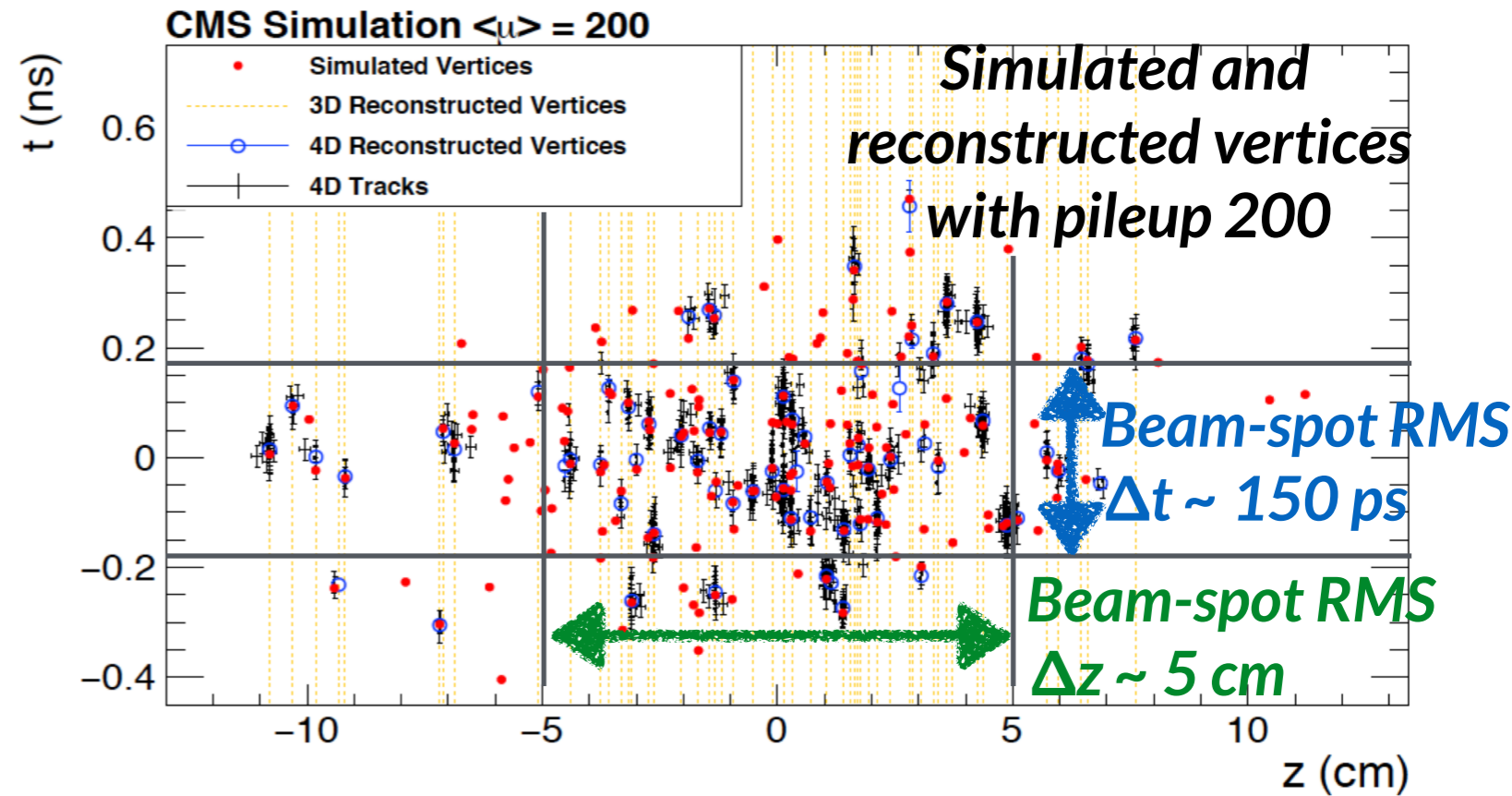
- **Two major challenges** for detectors:

- **High Pile-up challenge**

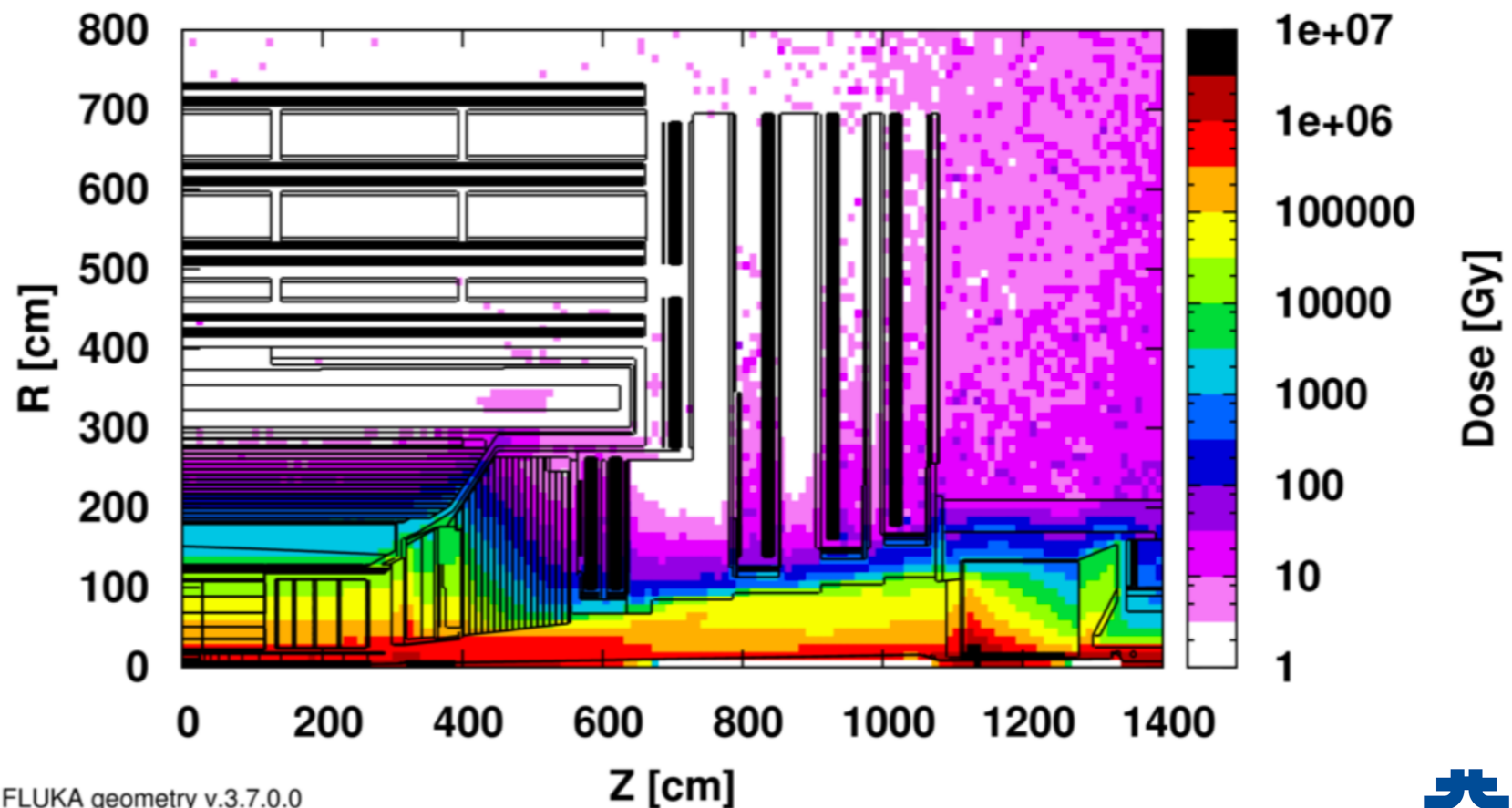
- Mitigated with
  - High granularity
  - Precise timing

- **Unprecedented radiation dose challenge**

- Requires
  - Radiation hard detector material and readout



Dose,  $3000 \text{ fb}^{-1}$



# Overall High Granularity Calorimeter Design

- HGCal : A sampling Calorimeter:

- **Electromagnetic section (CE-E)**

- **Active element: Silicon**
  - 14 x 2 layers
- **Absorber: Lead, Copper-Tungsten, Copper**

- **Hadronic section (CE-H)**

- **Active elements:**
  - Silicon
  - Layers 1-8
  - Silicon & Scintillator
  - Layers 9-22
- **Absorber: Stainless Steel**

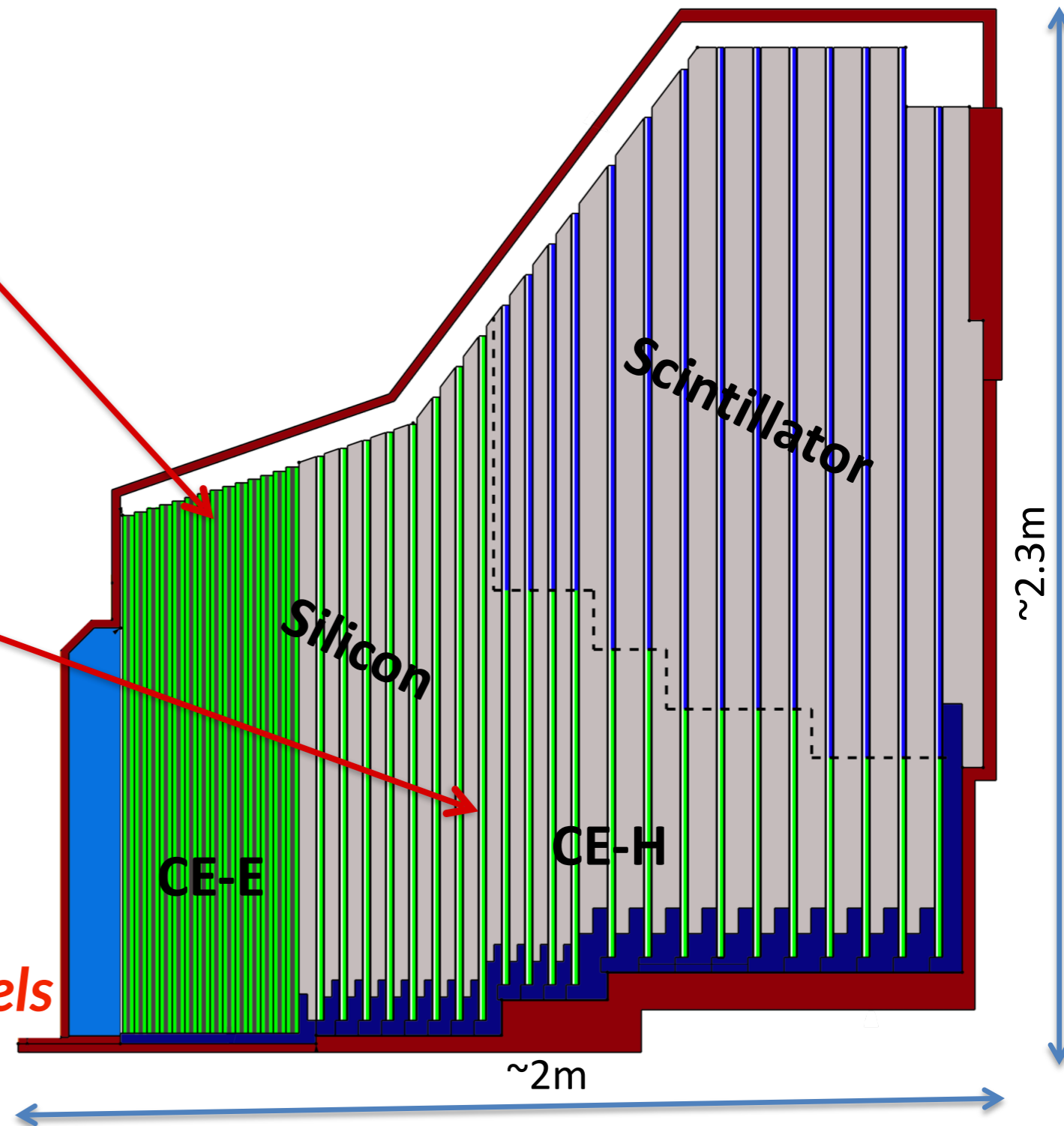
- **Very high granularity**

- 6 million Silicon channels
- 240 thousand Scintillator channels

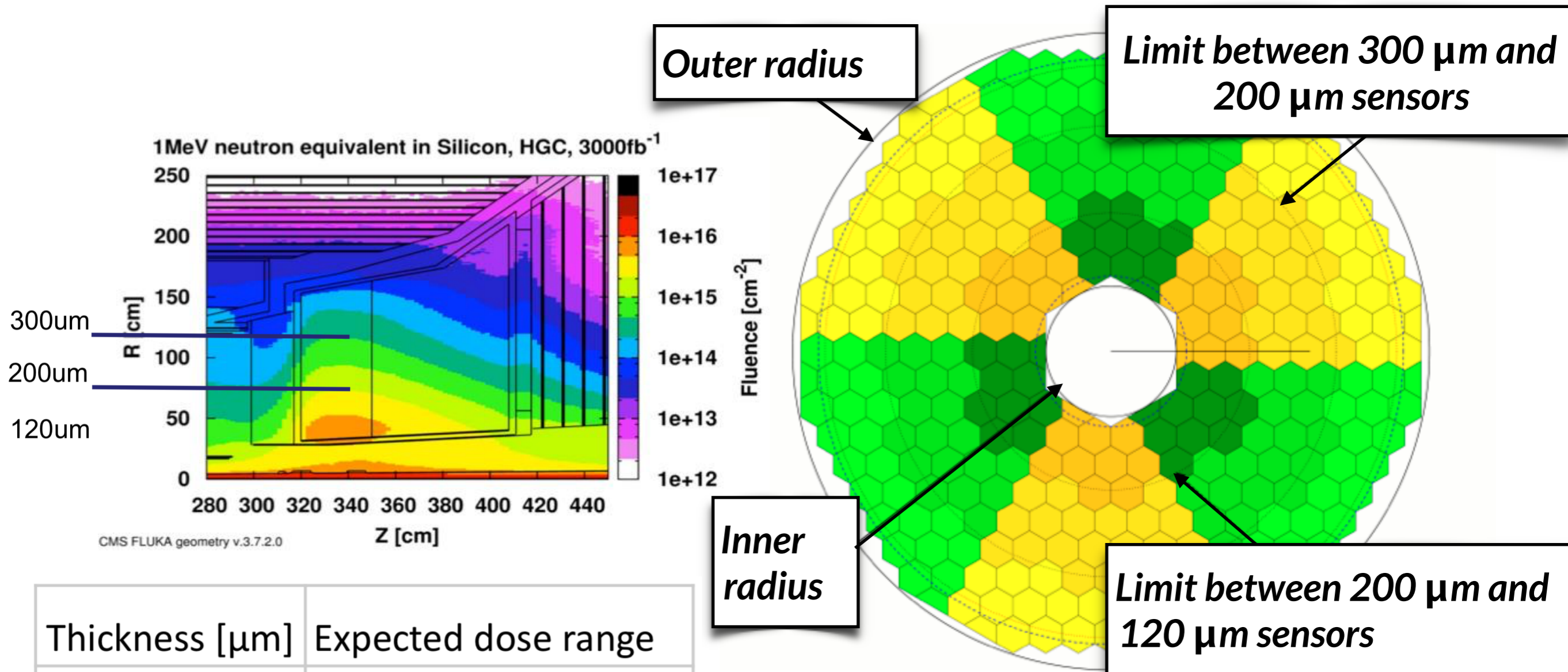
- **Weight: ~ 215 tonnes per endcap!**

- **Total longitudinal thickness:  $9.8\lambda$**

- **Electromagnetic longitudinal thickness:  $25X_0$**



# 300 $\mu\text{m}$ , 200 $\mu\text{m}$ and 120 $\mu\text{m}$ Sensors



Thickness [ $\mu\text{m}$ ]	Expected dose range
300	1E14-5E14
200	5E14-2.5E15
120	2.5E15-1E16



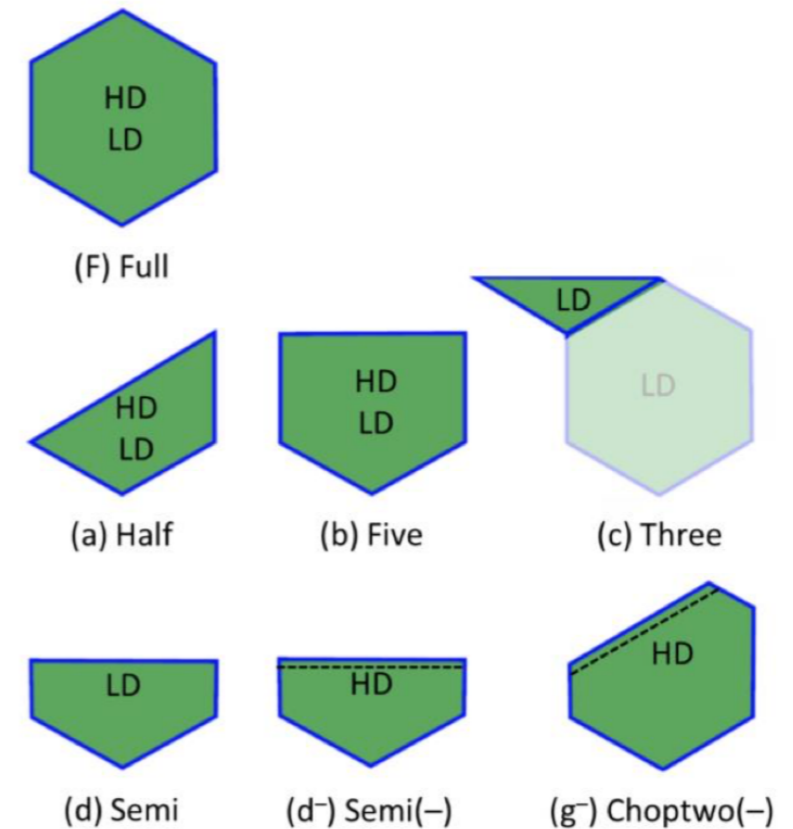
# Silicon Sensors Key Technical Specifications

- **Sensor breakdown voltage**  $V_{\text{break}} > 800\text{V}$ ,  $I_{800} < 2.5 \times I_{600}$
- **Current @600V (at 20°C):**  $\leq 100 \mu\text{A}$  integrated over the sensor and guard rings
- **Current @600V  $I_{600}$  (at 20°C):**  $\leq 100 \text{ nA/pad}$

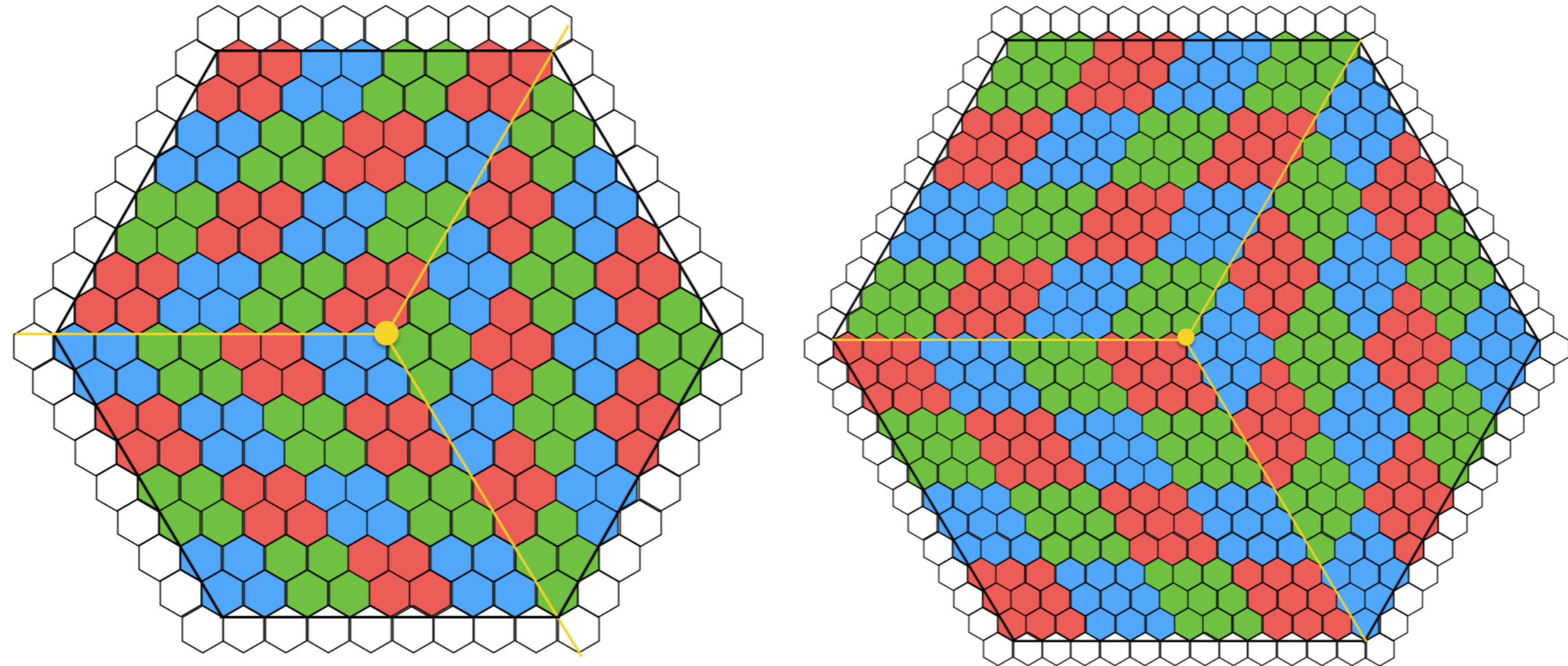
- **Allowed number of bad pads:**
  - $\leq 8$  for full-sized sensors
  - $\leq 4$  for half and semi
  - $\leq 6$  for choptwo and five types
  - $\leq 2$  for chopfour and three types
  - Not more than two adjacent bad pads

Corresponds to roughly 2%-4%

Sensor type	300 $\mu\text{m}$	200 $\mu\text{m}$	120 $\mu\text{m}$	Total
(F) Full	11400	9096	3840	24336
(a) Half	1404	144	108	1656
(b) Five	990	144	48	1182
(c) Three	1290	0	0	1290
(d) Semi	720	0	0	720
(d-) Semi(-)	0	0	336	336
(g-) Choptwo(-)	0	0	336	336



# Trigger Cells



Schematic illustration of the three-fold diamond configuration of sensor cells on hexagonal 8" silicon wafers, showing the groupings of sensor cells that get summed to form trigger cells, for the large, 1.18 cm<sup>2</sup>, sensor cells (left), and for the small, 0.52 cm<sup>2</sup>, cells (right).





# Silicon Sensor Characterization

- Various efforts on *characterizing Silicon wafers* and *test structures* at different temperatures

- **Measuring:**

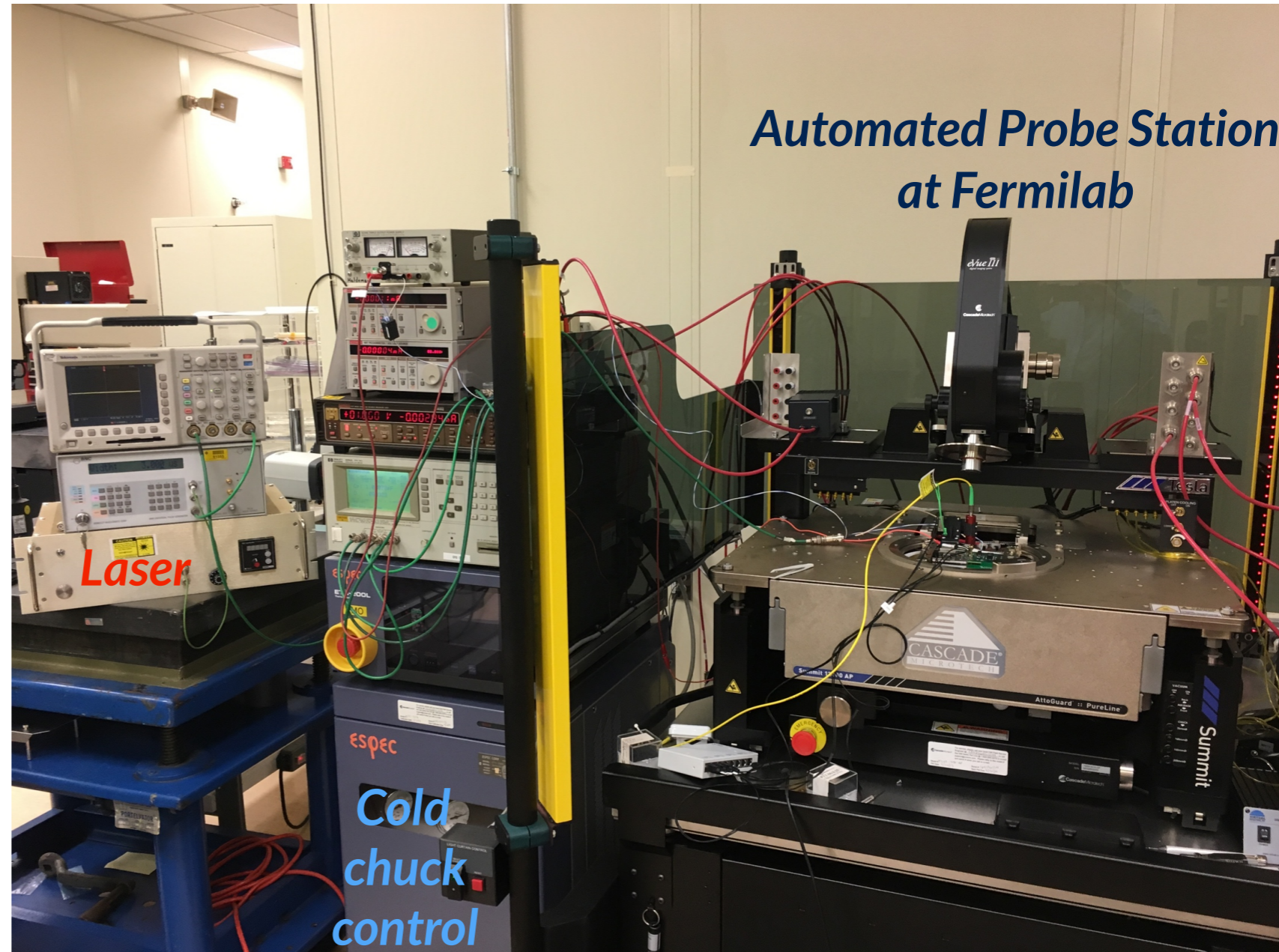
- Leakage currents
- Interpad resistance
- Charge collection
- Depletion voltage

(Two techniques:

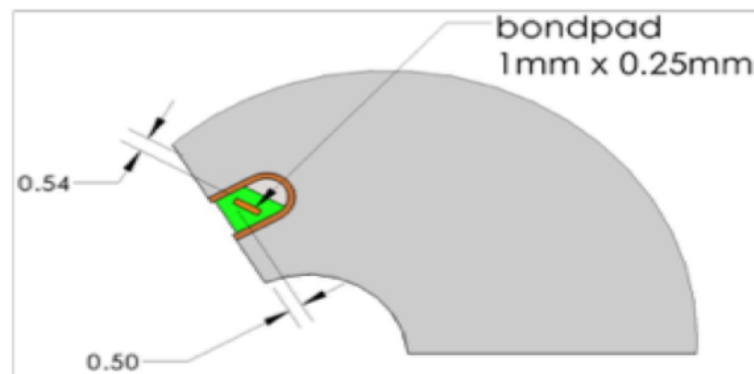
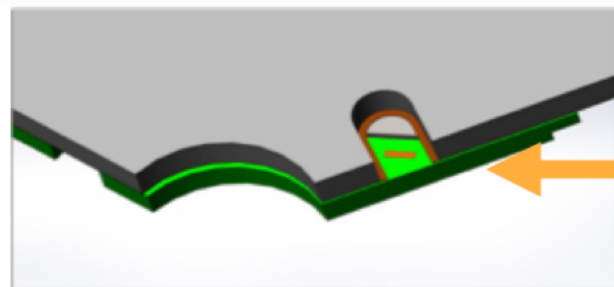
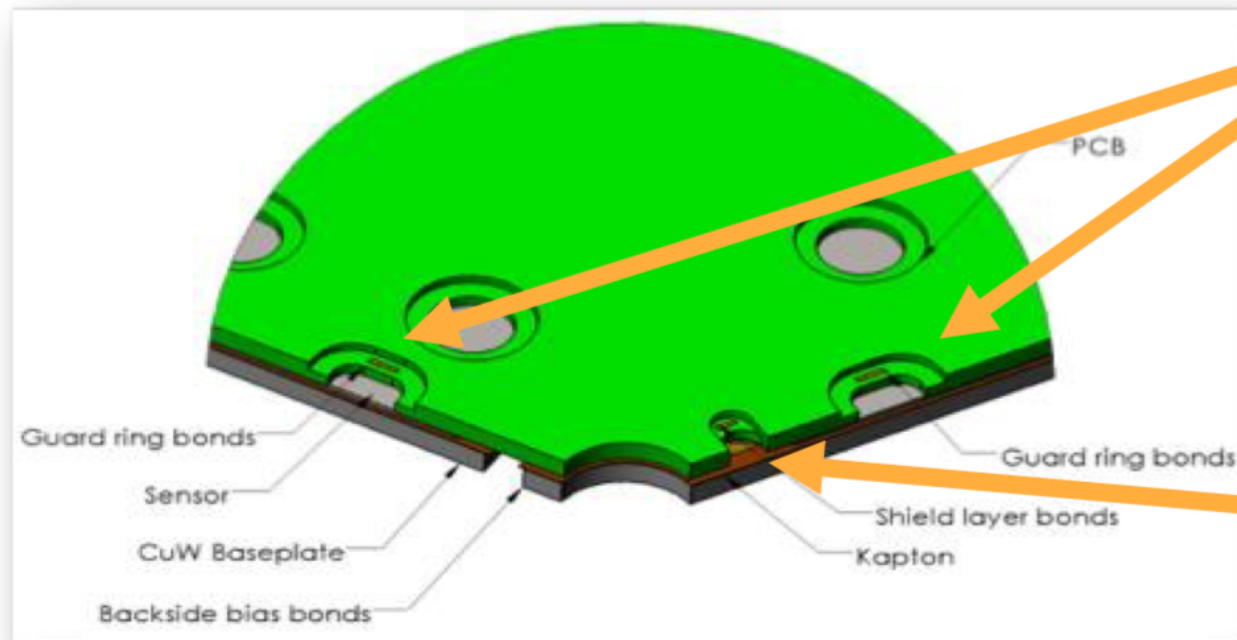
- 7 needle
- full hexa-board)

- **Studying irradiation effects**

- Neutrons
- Protons
- Electrons



# Wire-bonding Notches

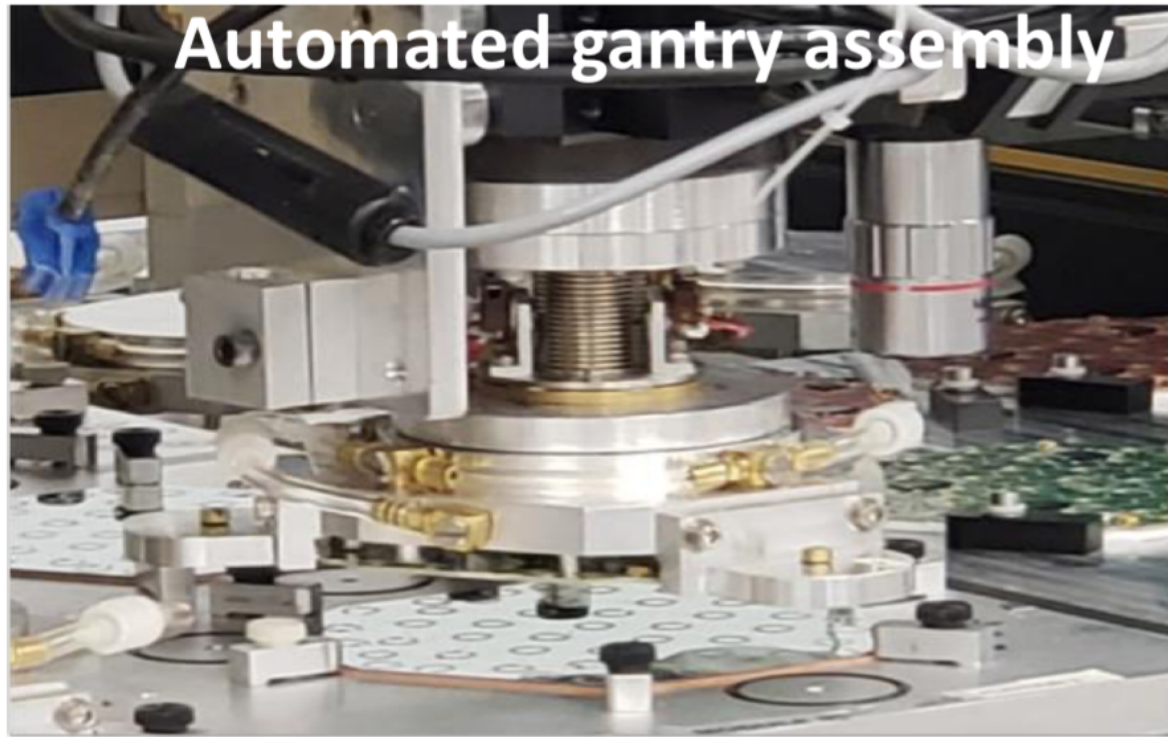


- 12 notches for guard ring bonds
  - stepped design to keep bond wires below PCB surface for protection
  - moved closer to mouse bite to be less likely to be touched during handling
- 6 notches in PCB for bonding to shield in Kapton or PCB baseplate
  - Also close to mouse bite, opposite side from baseplate notch
- 6 notches in baseplate (at mouse bites) for backside bias bonds
  - Adding bond pad on an inner step on underside of PCB

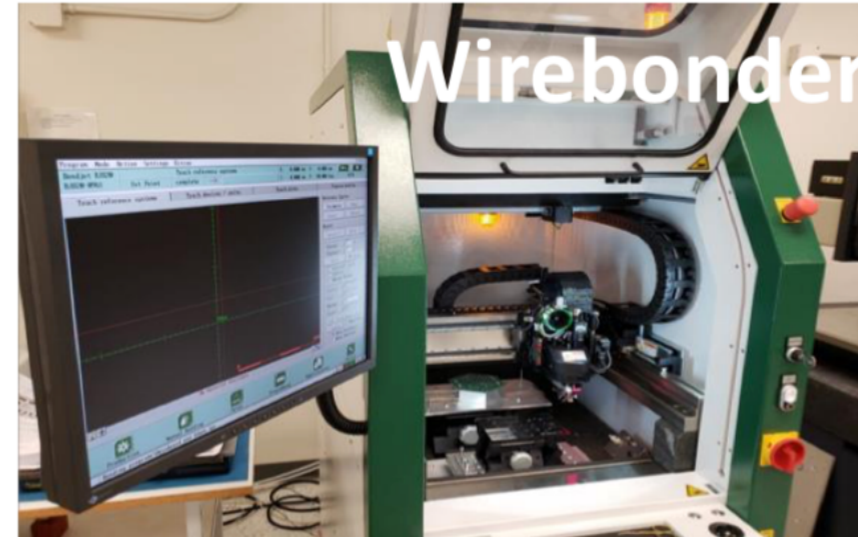


# Module Assembly and Testing

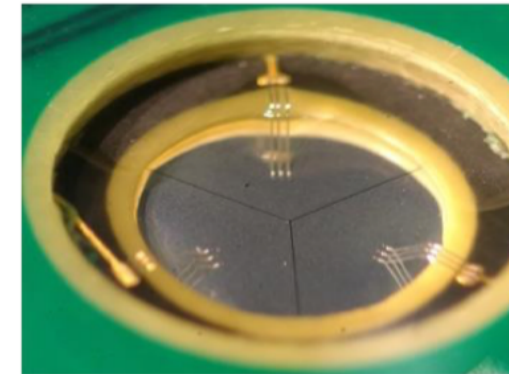
Automated gantry assembly



Wirebonder



Signal bonds at stepped holes



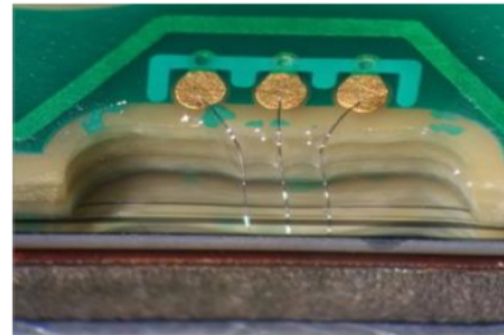
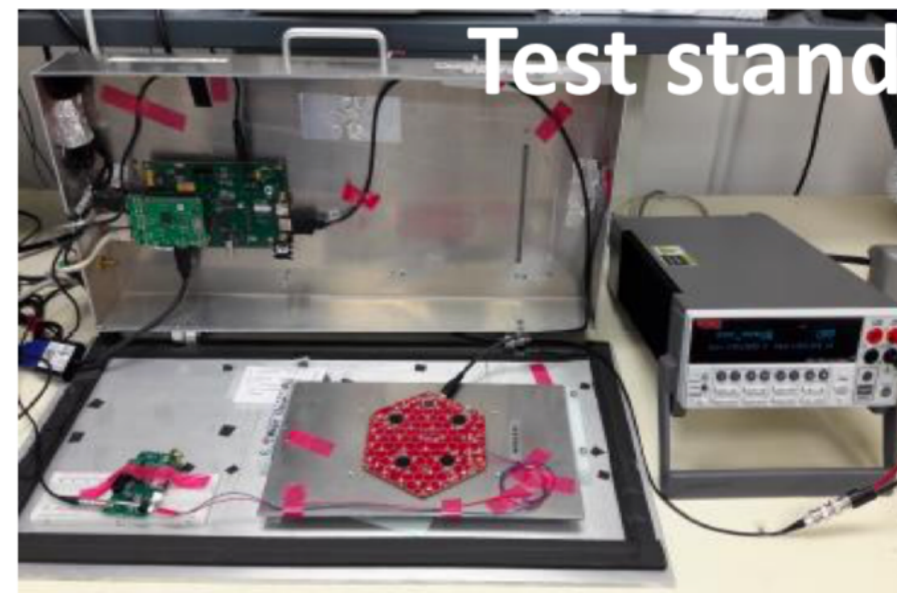
Optical inspection microscope



OGP



Test stand

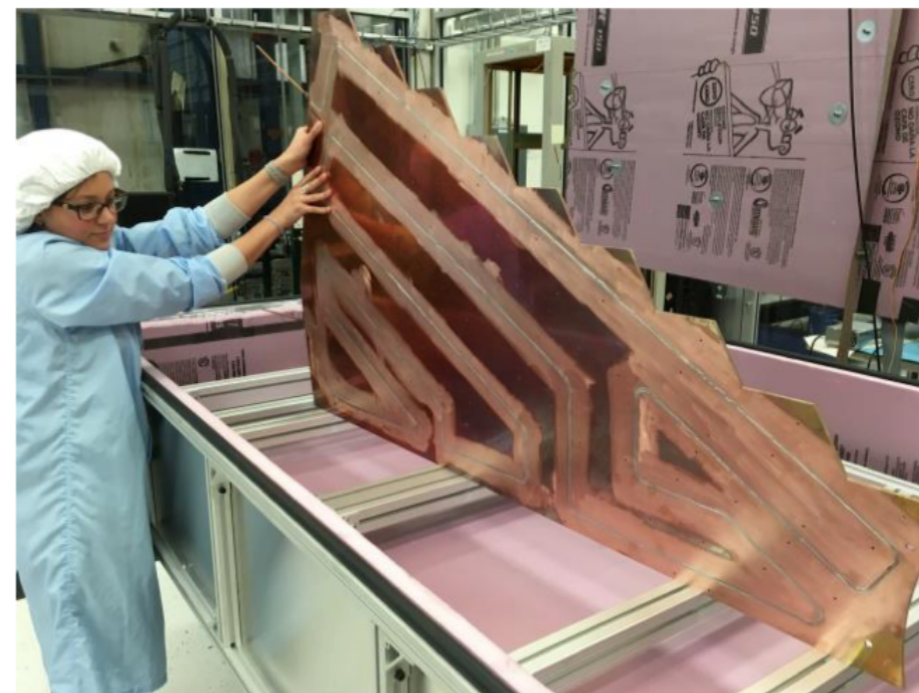
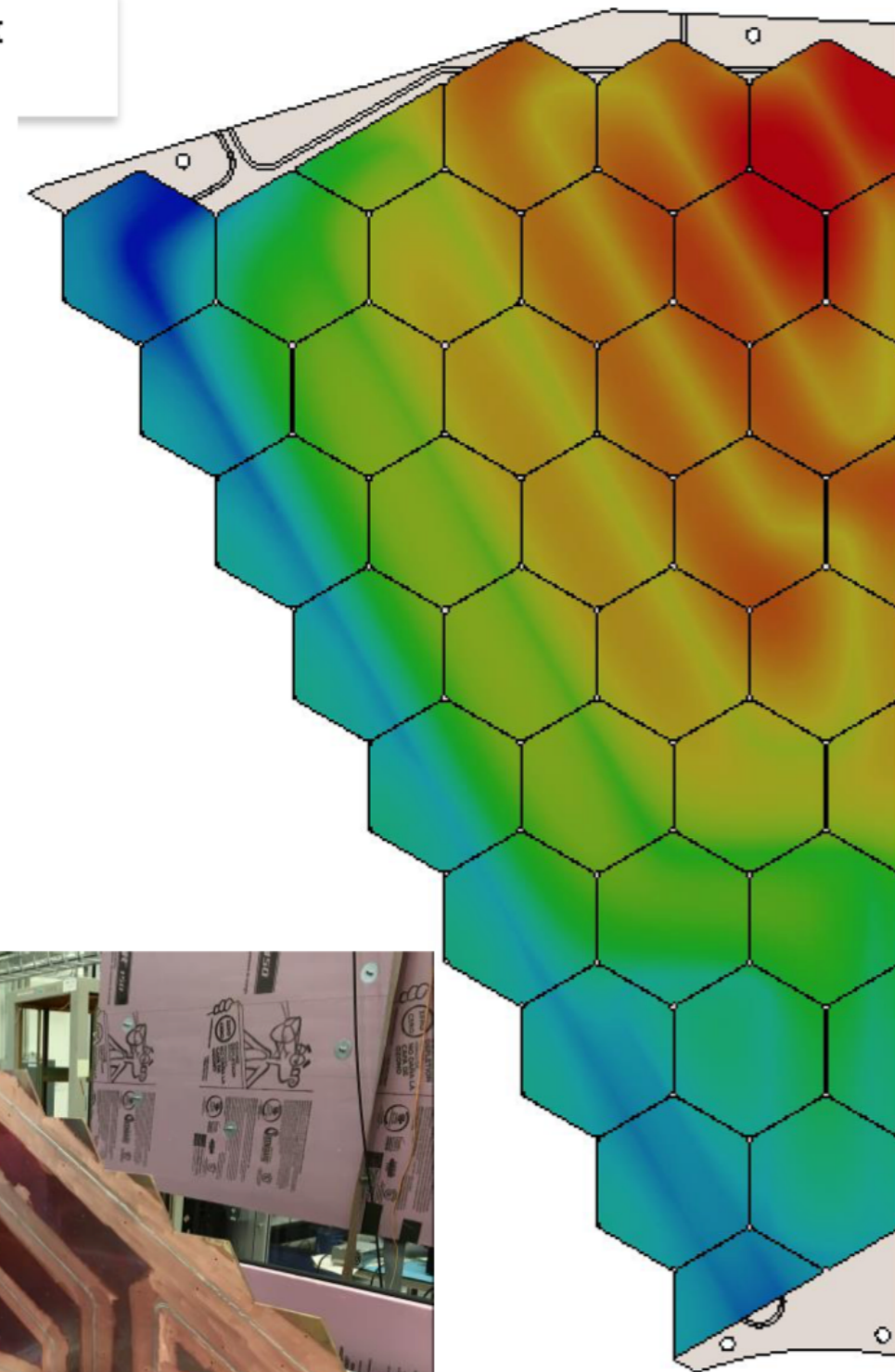
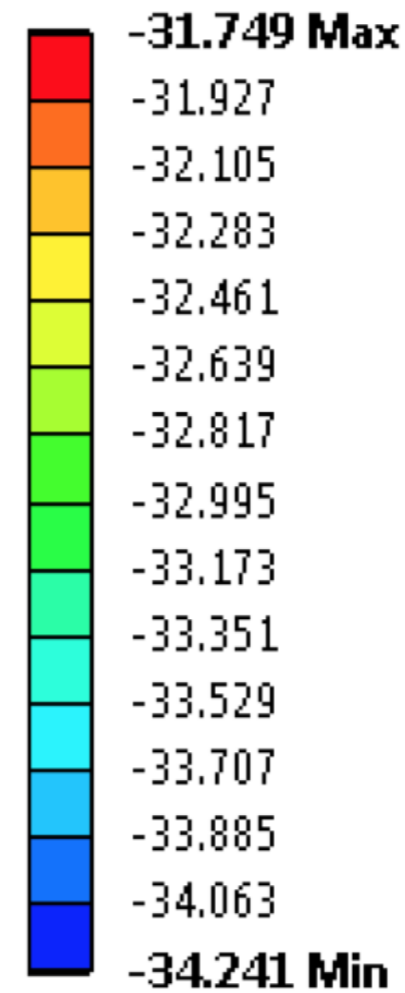


Guard ring bonds at edge



# Thermo-mechanical Mock-up Cooling Plate

- FEA calculations have been made for a heat load of 270W
  - Expected at end of life
- 6.8 meter long tube, 3/16" OD, 0.03" wall thickness
- 3.3 g/sec CO<sub>2</sub> flow (35% vapor quality)
- Pressure drop = 0.8bar
- Outlet temp = -35C (inlet -33C)
- Maximum temperature of copper plate is below -32C
- Cooling plate has been fabricated at Fermilab



# Thermo-mechanical Mock-up Hexaboard

- Mockup of 432 channel module board
  - Designed to *apply heat loads* and *measure temperature of the silicon*

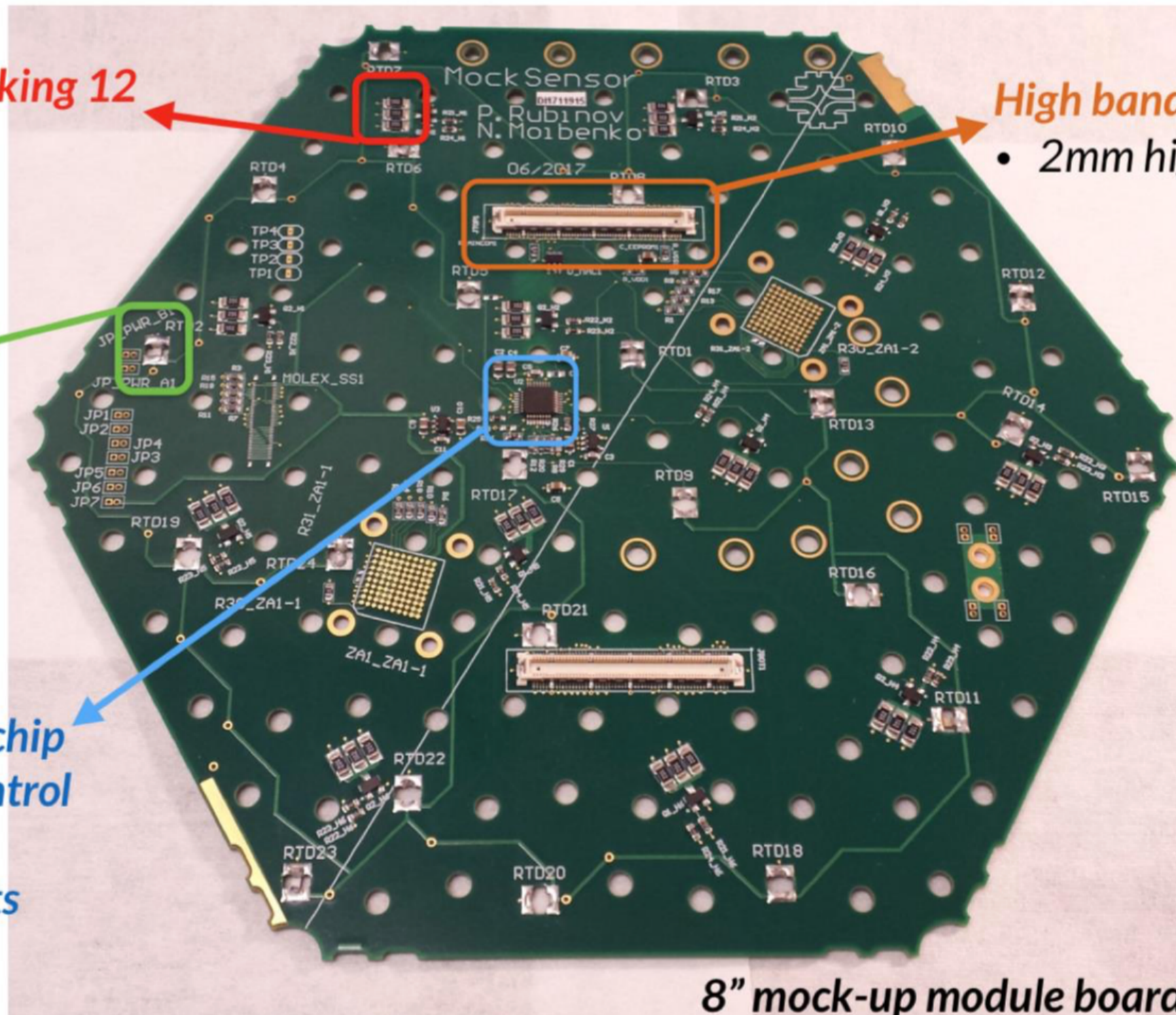
12 heaters mocking 12 read-out chips

High bandwidth connectors

- 2mm high rigid

8 RTDs in contact with Silicon

ADS124S0x chip for heater control and temp measurements



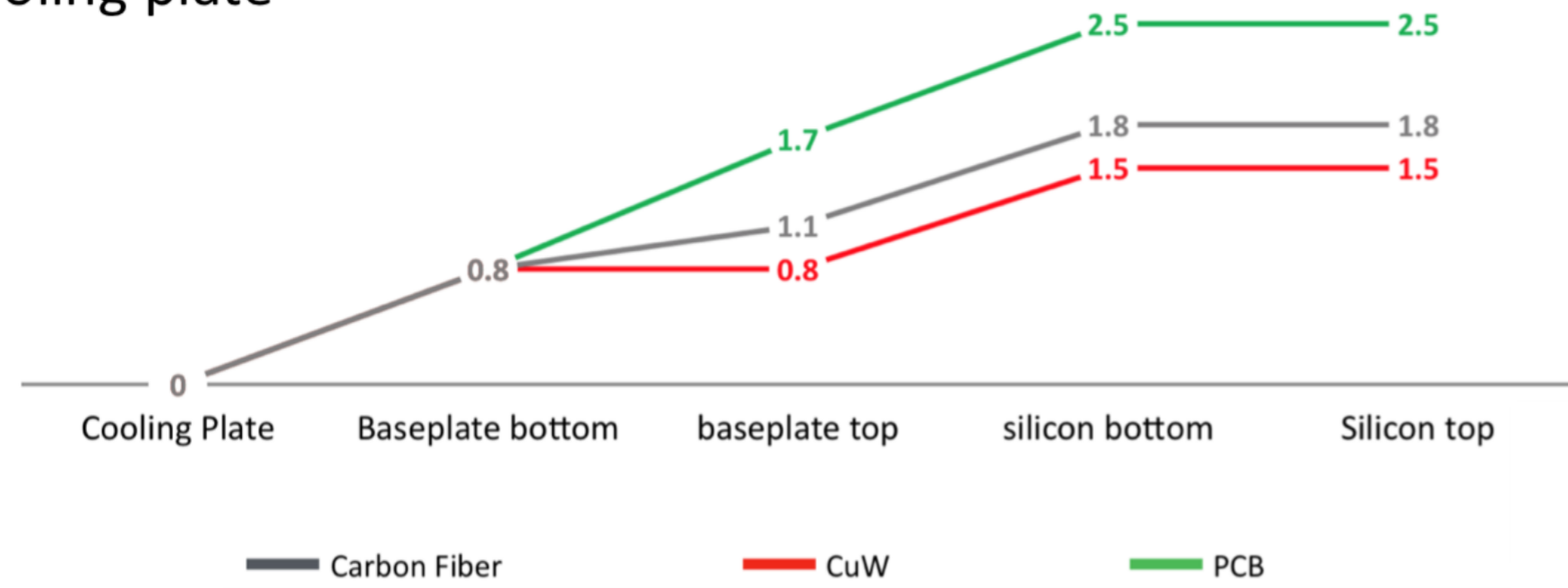
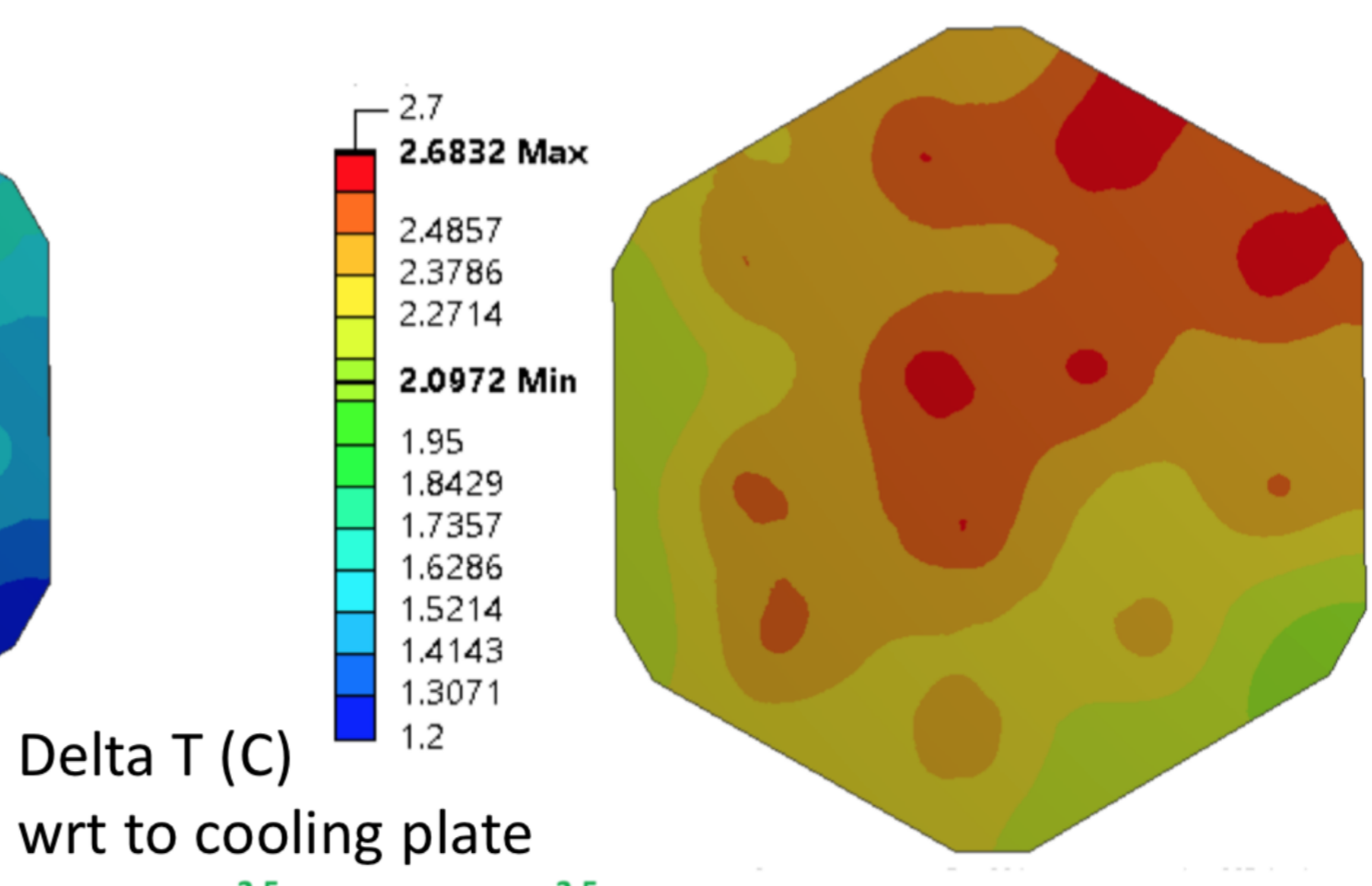
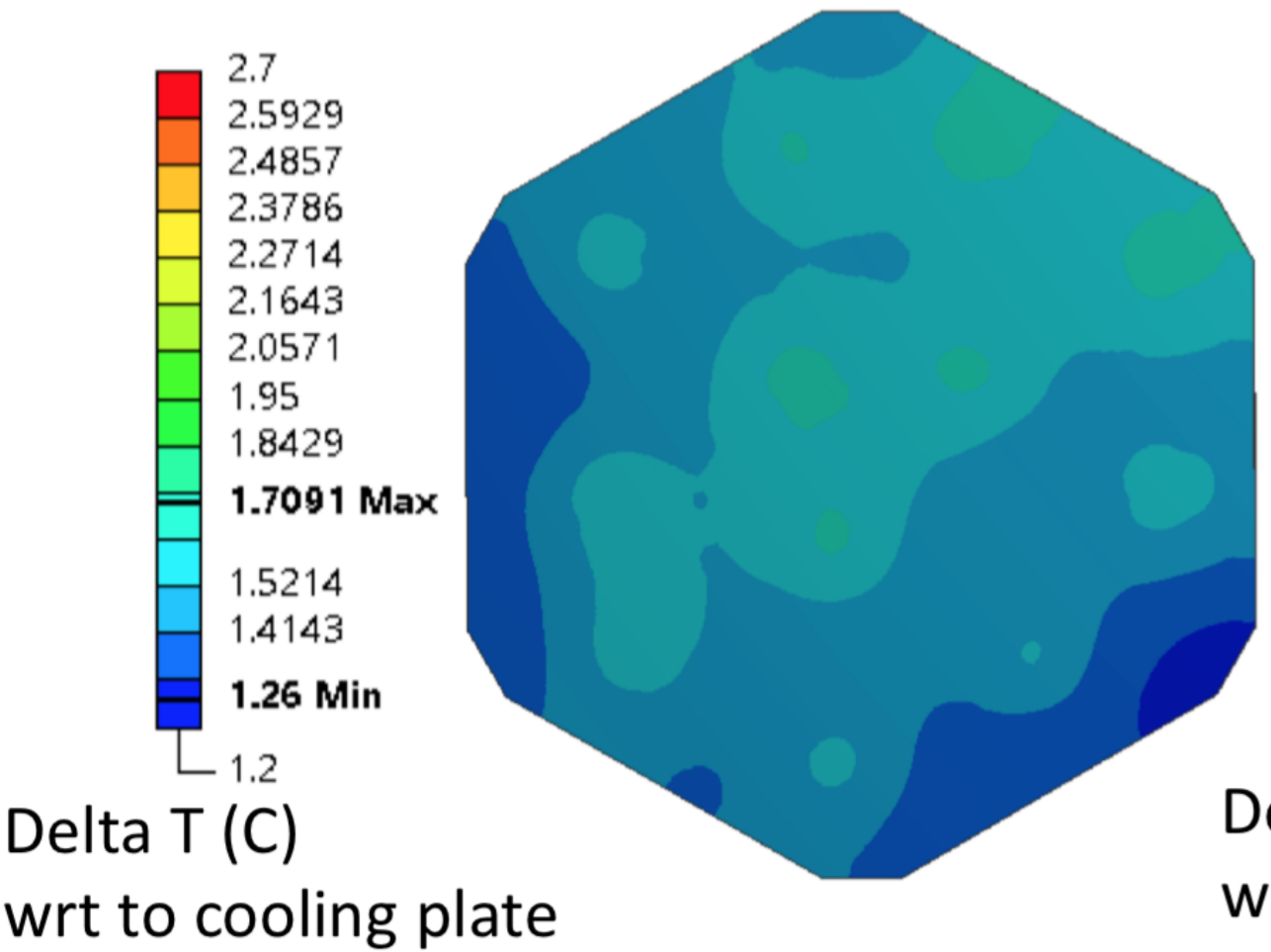
8" mock-up module board



# Simulated Temperature Distribution of Silicon

Base Plate Material: CuW 20/80

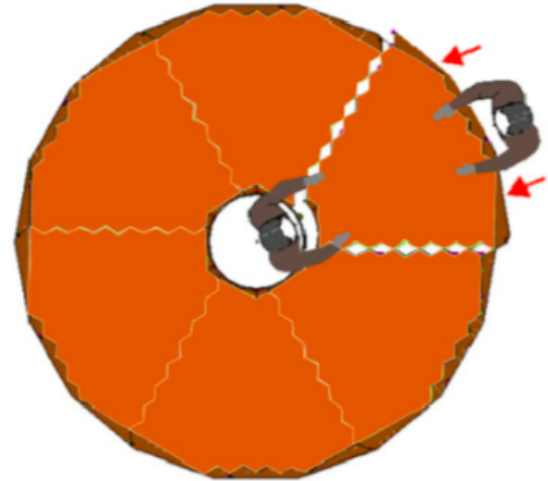
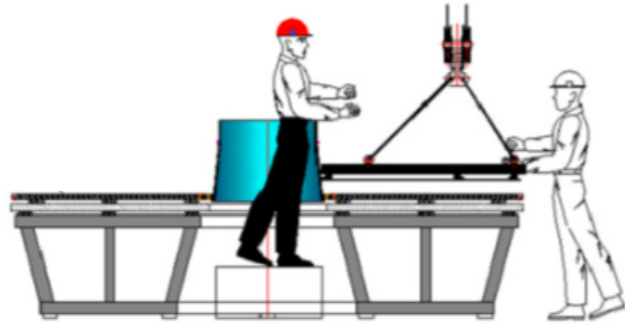
Base Plate Material: PCB



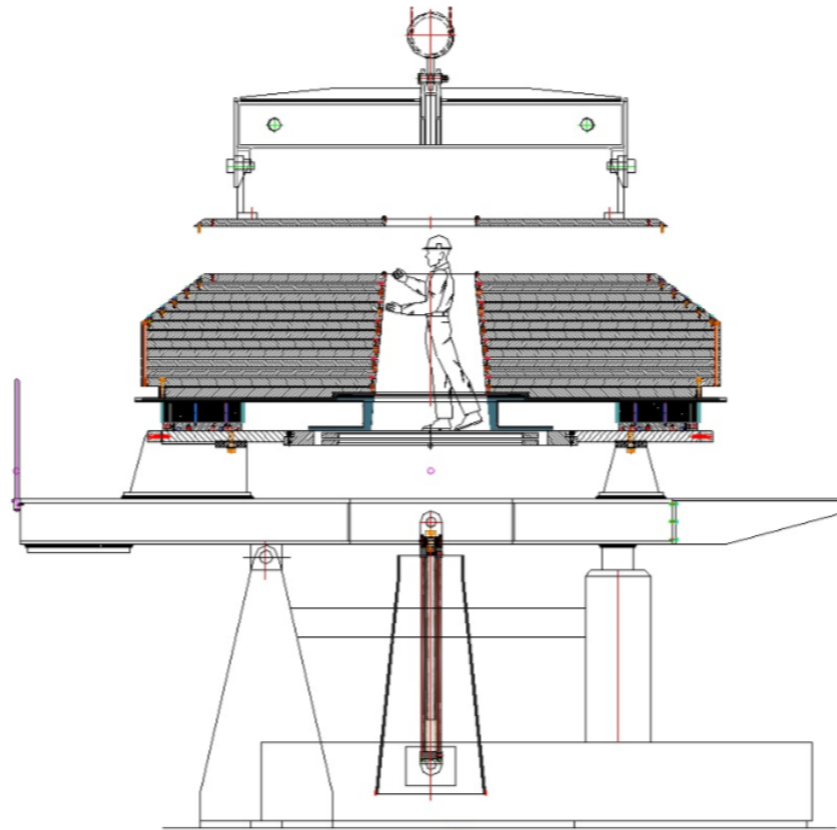
Unit: °C



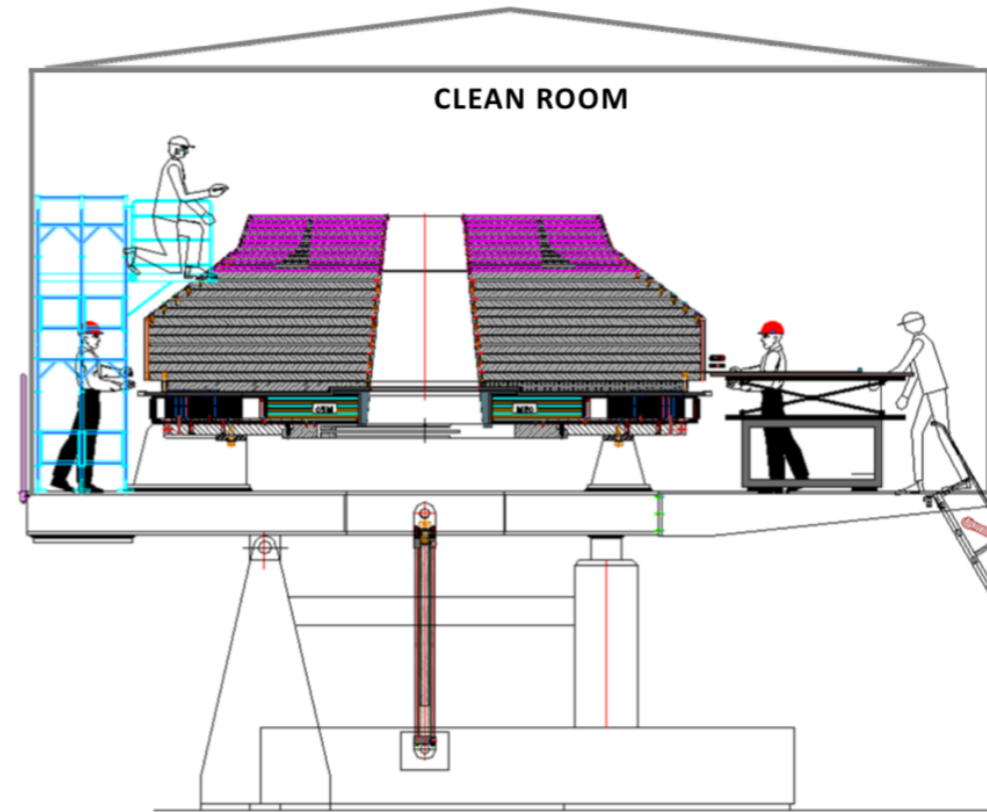
# Assembly and Installation



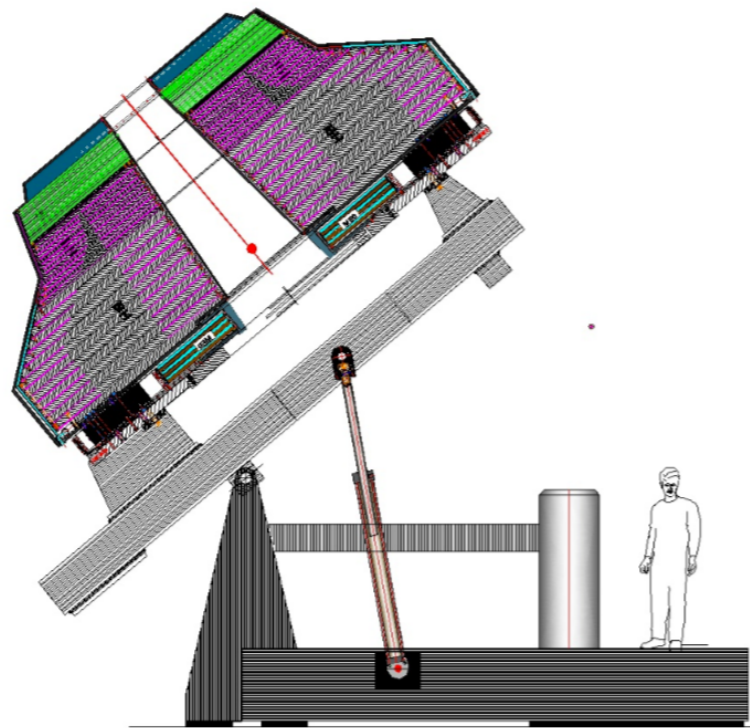
**Stacking of CE-E cassettes**



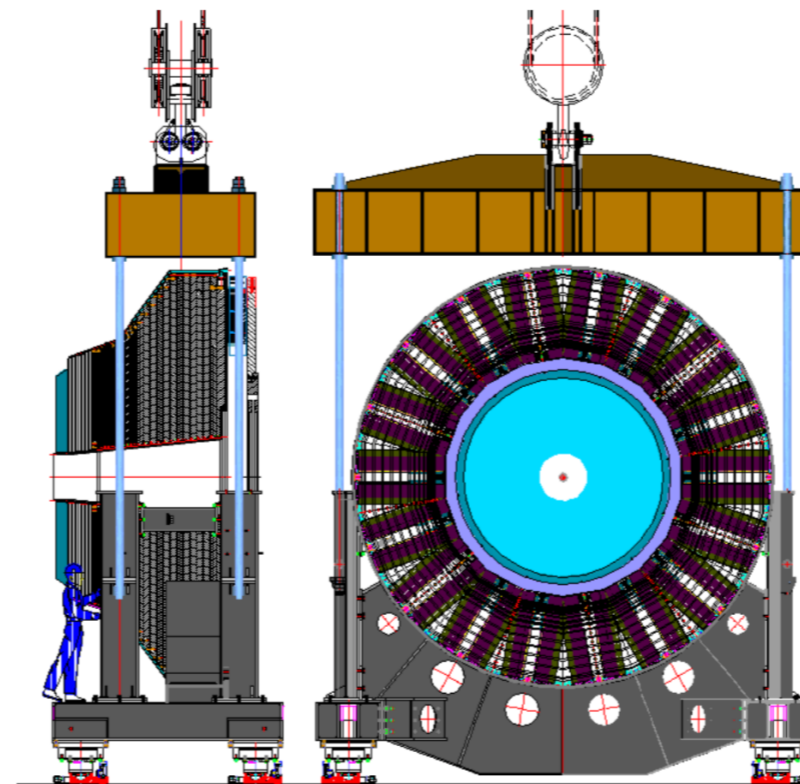
**Assembly of CE-H absorber structure**



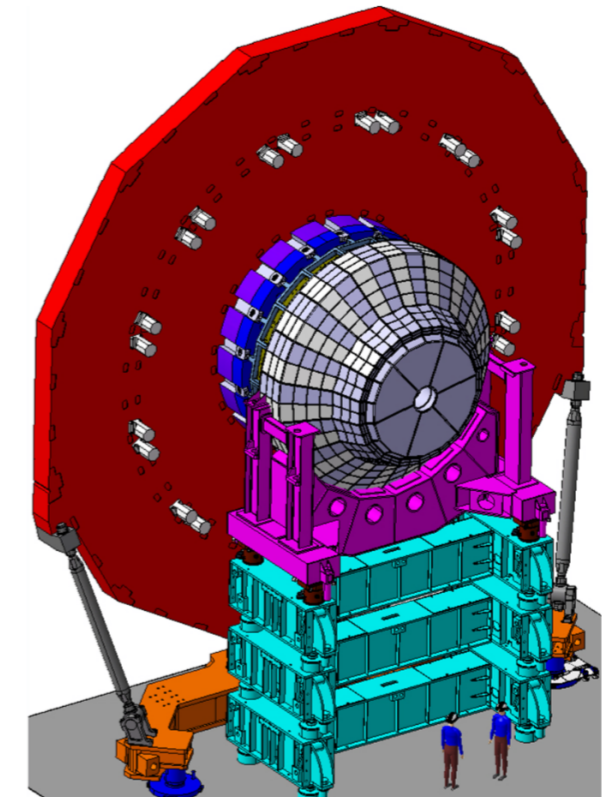
**CE-H cassette insertion**



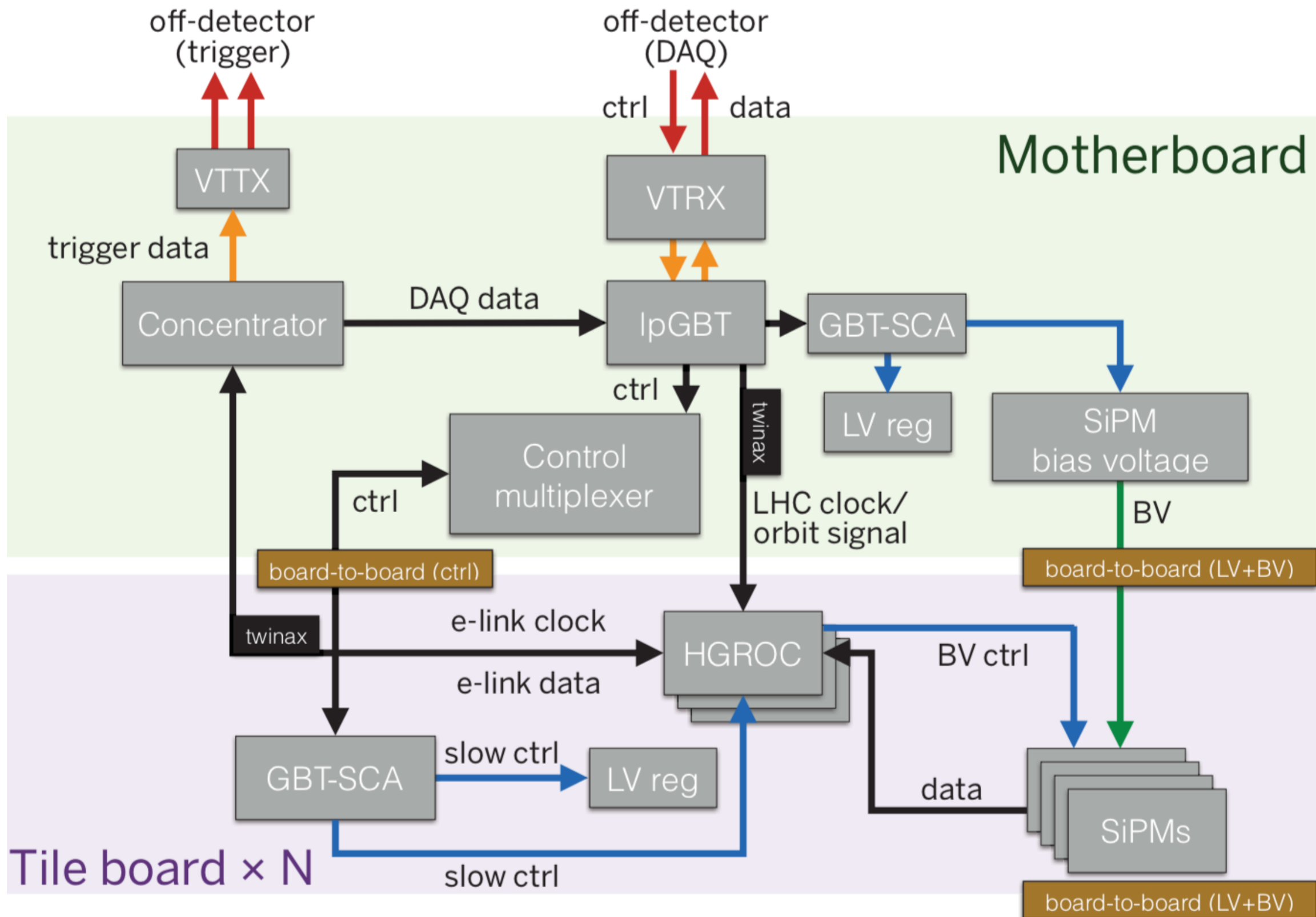
**Rotation of the entire HGCal to vertical position**



**Lowering of one HGCal into the experimental cavern and connection onto YE1**



# Scintillator Tile-boards Read-out Chain





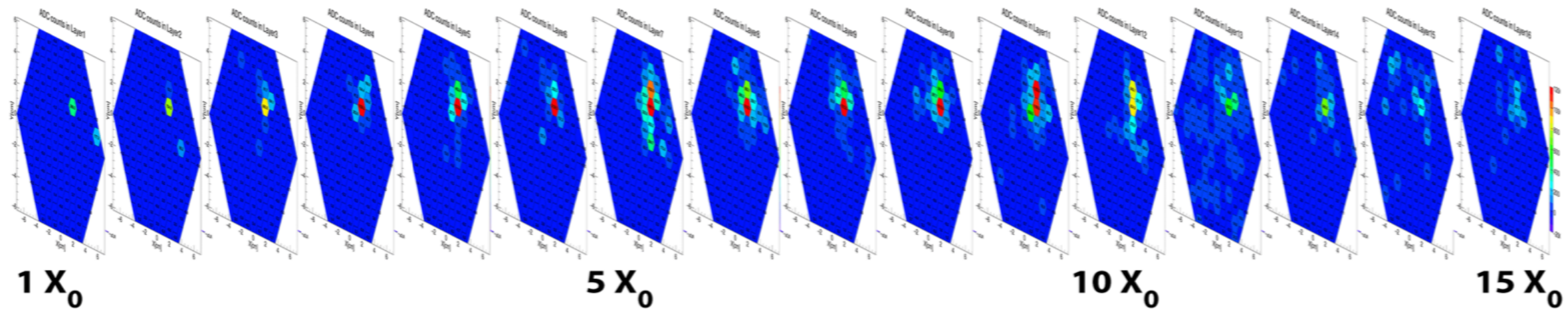
# Shower Development

- Event displays of the energy seen in each cell of consecutive silicon layers due to electron-induced electromagnetic showers.

Fermilab  
16 layers



32 GeV  
electron



Cern  
8 layers



250 GeV  
electron

