

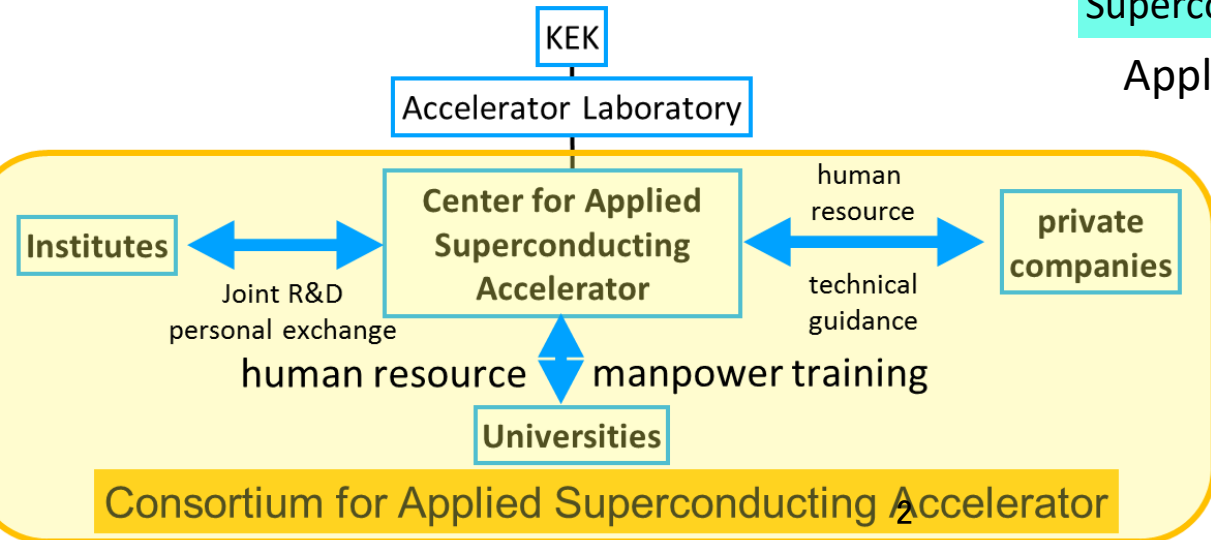
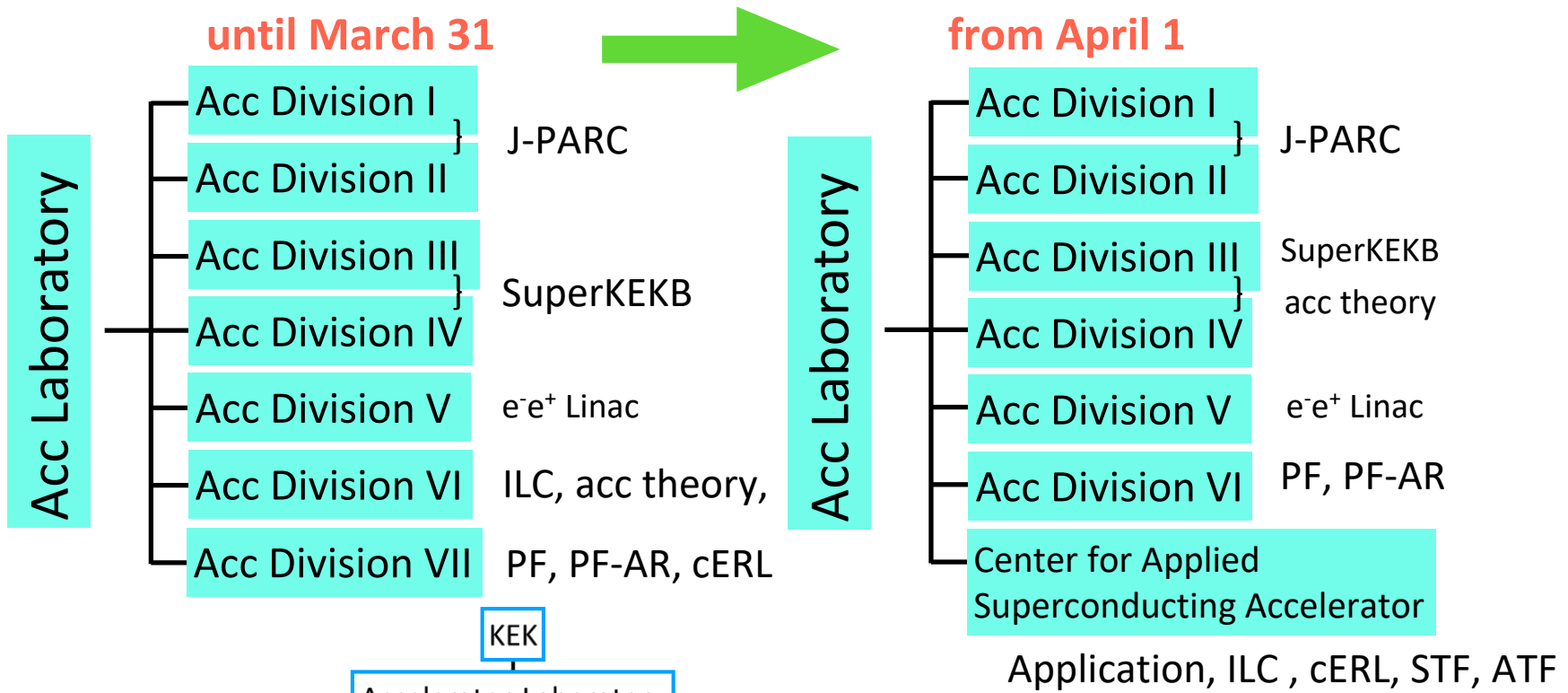
Shin MICHIZONO

***Center for Applied Superconducting Accelerator (CASA),
Accelerator Lab. (KEK)***

- *ATF collaboration*
- *Beam dump R&D*
- *MgB₂ magnet for CLIC klystron*

Reorganization of Accelerator Laboratory from the April 2019

- Establish Center for Applied Superconducting Accelerator (CASA)



Mission of the Consortium

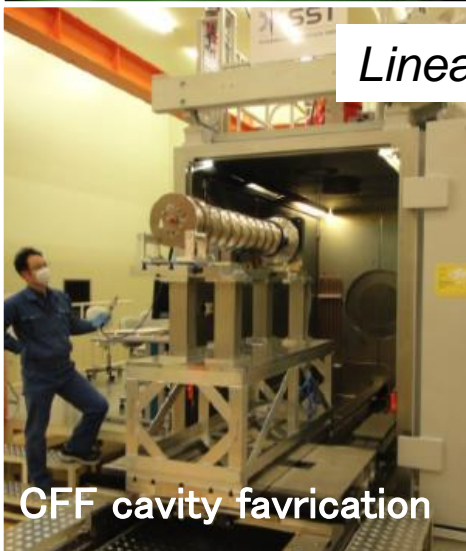
- Research study on needs and seeds of accelerator application
- Formulate R&D strategy
- Collect & Transmit information

Accelerator related facility in CASA

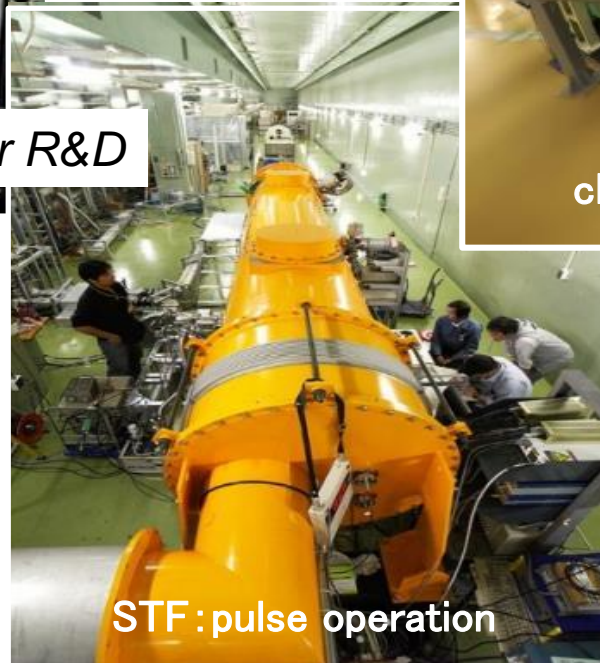


Aiming to develop applications on superconducting accelerators

Superconducting accelerator promotion team



Linear collider R&D

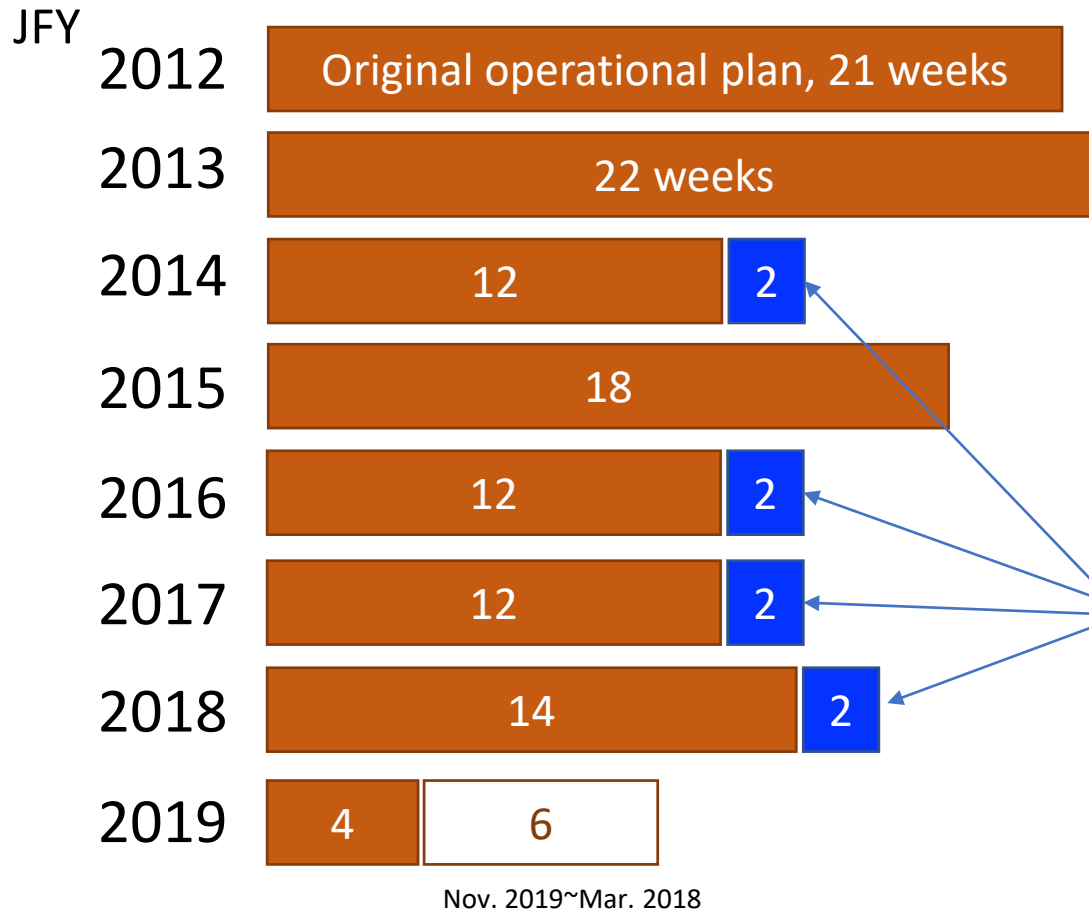


ATF collaboration

S. Michizono, N. Terunuma, and S. Stapnes
KEK-CERN Cooperation

CERN-KEK Committee, at KEK, 18 Nov. 2019

Numbers of ATF beam weeks



Number of ATF operation weeks reduced from 2014 due to the rise of an electricity price.

CERN supports the additional ATF beam weeks.

(by the Collaborative Research Contract between CERN and KEK)

Special thanks for CERN's kindest cooperation and contribution !



22nd ATF2
Project Meeting
KEK, 4-go-4th TF,
Seminar Hall
20 - 22 November, 2018

22nd ATF2 Project Meeting, KEK, 20 - 22 November, 2018

Beam Size and Stability at ATF2 for final focus at ILC

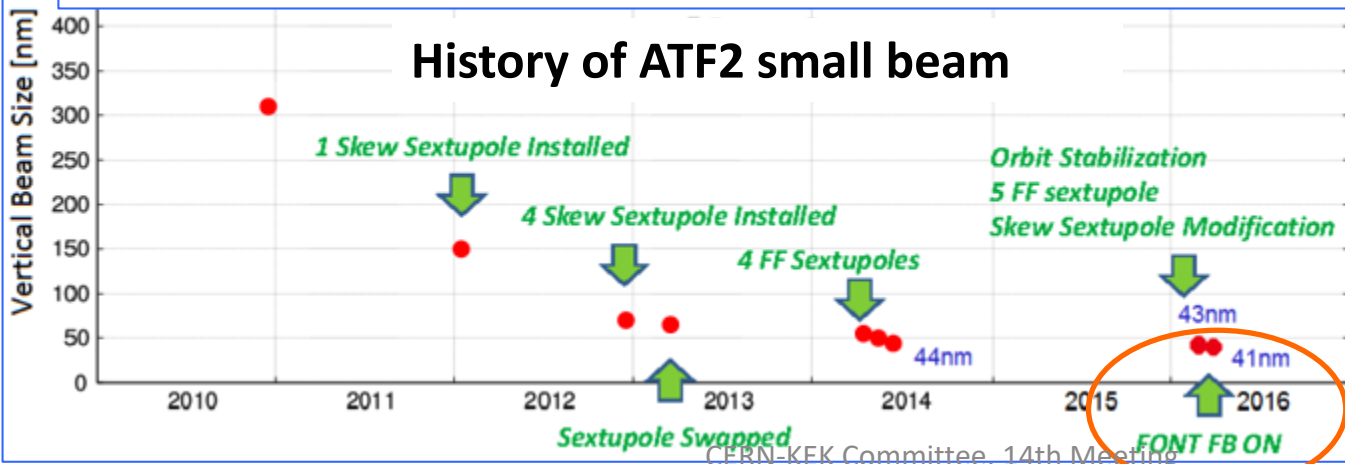
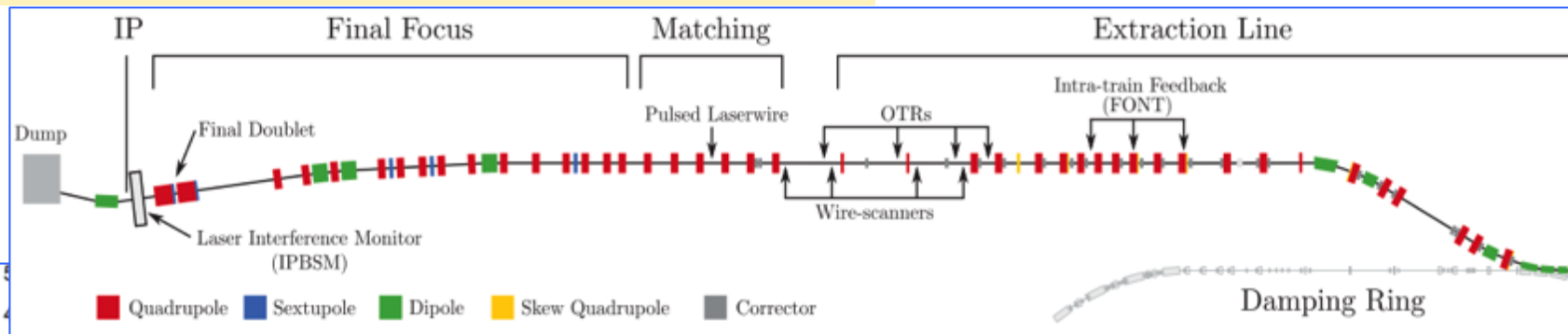
Goal 1: Establish the ILC final focus method with same optics and comparable beamline tolerances

● ATF2 Goal : **37 nm** → ILC **7.7 nm** (ILC250)

● Achieved **41 nm** (2016)

Goal 2: Develop a few nm position stabilization for the ILC collision

● **FB latency 133 nsec achieved**
(target: < 366 nsec)



CERN's Activity for CLIC/ILC at ATF2

■ Nanometer Beam Development

● Final Focus System studies for LCs

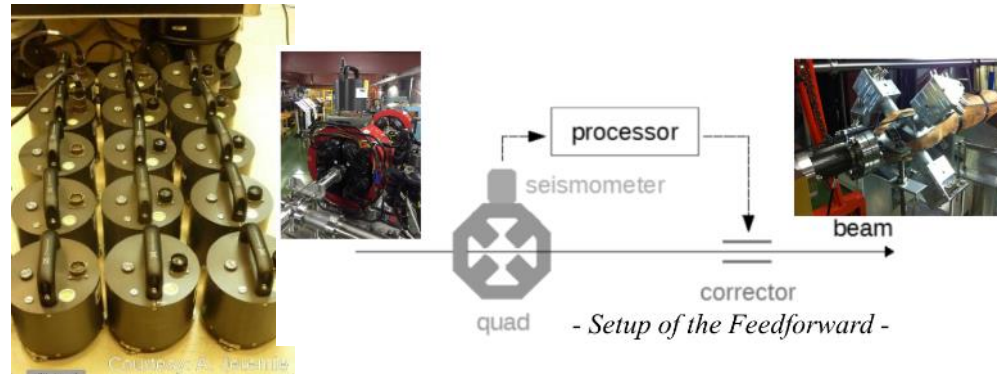
FONT position stabilization system

Wakefield evaluation



■ Ground Motion Feed-forward for CLIC

14 Geophones has been installed in ATF2 by CERN and LAPP



● Ultra Low-beta optics for CLIC

Two Octupoles by CERN has been installed.



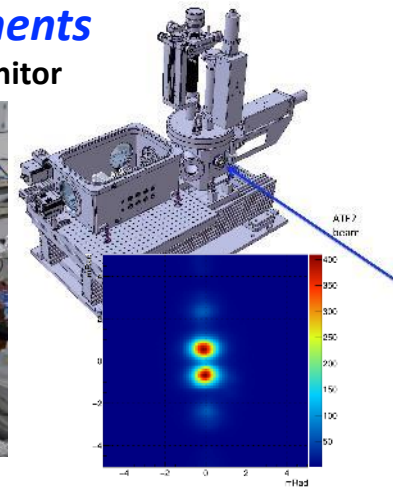
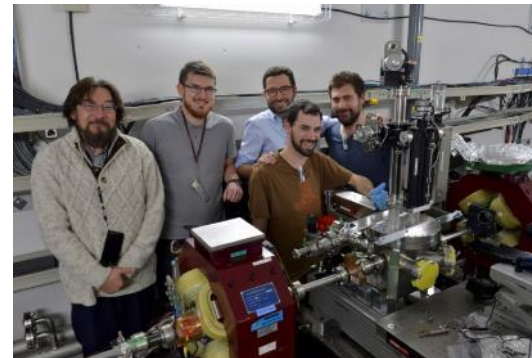
OCTU1 installed in ATF



OCTU2 installed in ATF

■ Beam Monitor Developments

High resolution OTR-ODR, ChDR monitor



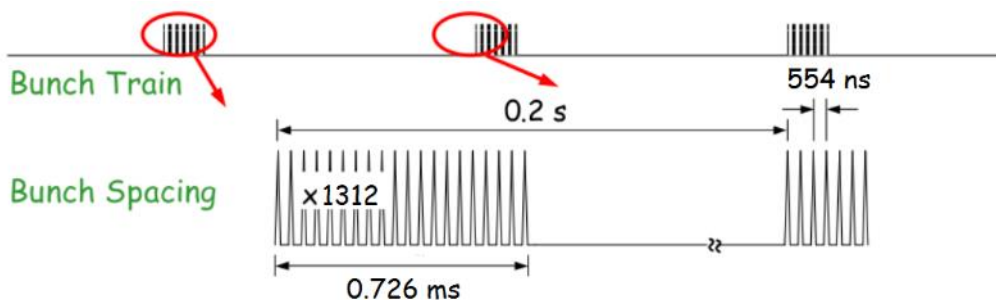
Collaborative Research Contract between CERN and KEK supports the ATF beam operation.

FONT* Bunch train feedback for final focus

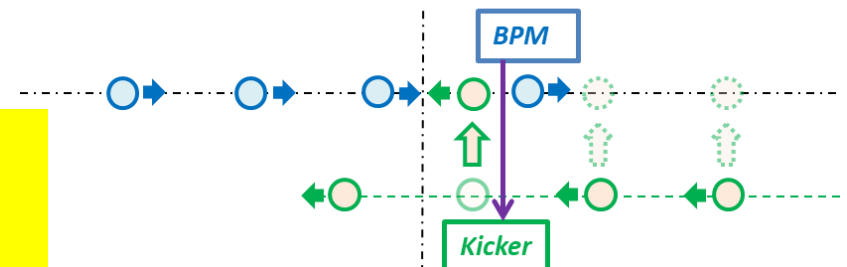
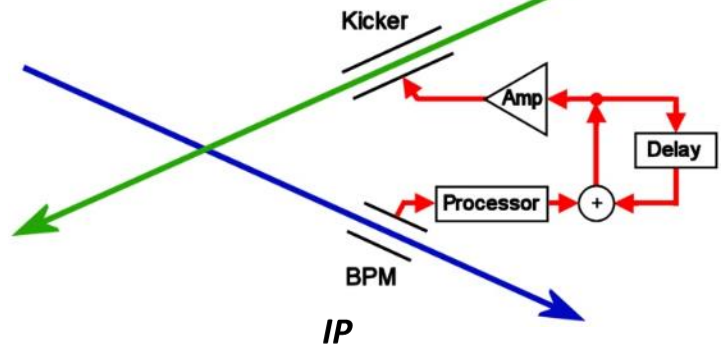
*Feedback On Nanosecond Timescales

<https://journals.aps.org/prab/abstract/10.1103/PhysRevAccelBeams.21.122802>

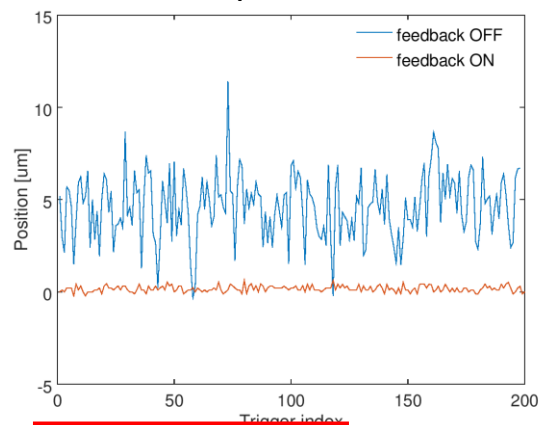
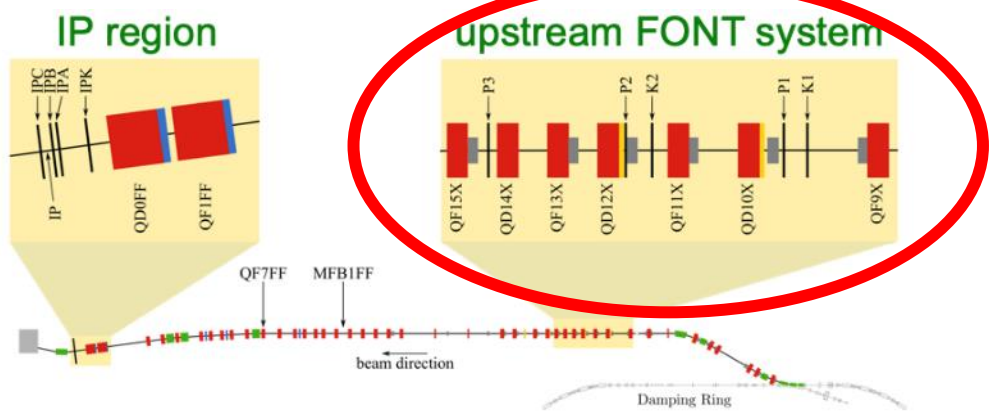
ILC bunch structure



The position of the beam between pulse trains shifts due to ground vibrations and equipment noise. On the other hand, the position of the beam does not change significantly in the pulse train.



The first bunch does not collide, but the second and subsequent bunches will collide.



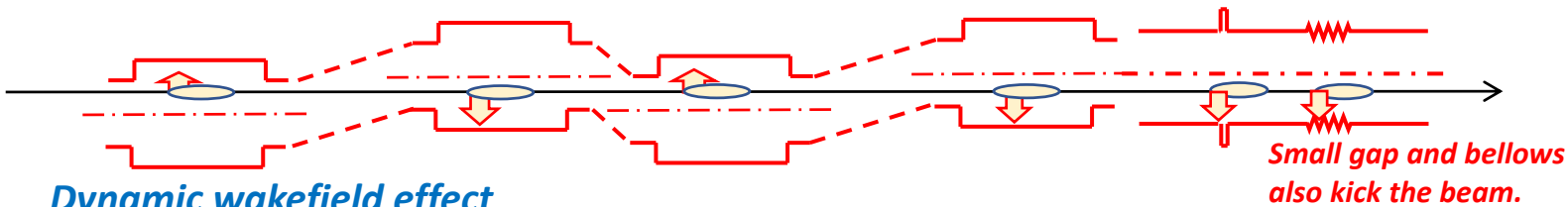
Position jitter of bunch 2
1.78 μm (feedback off)
0.17 μm (feedback on)
Reduction factor = 10.5

D.Bett, 22nd ATF2 Project Meeting, Nov-20-2018

Wakefield study

Static wakefield effect

- Generated by **vacuum component misalignment, gap and bellows**
- The amount of the kick depends on the shape and number of the component.



Dynamic wakefield effect

- Generated by **IP angle jitter**, even when the vacuum components are well aligned.
- The effect can be reduced only by IP angle jitter reduction.



Intensity dependence effect is evaluated to a couple % of ILC250 IP beam size growth.

| | Bunch Charge | IP Beam size | Intensity dependence | |
|----------------------|-----------------------------|--------------|--|--|
| | | | Static Effect | Dynamic Effect |
| ATF2 results | 1e9 | 41nm | 5nm/1e9 | 3.3nm/1e9 |
| Scaled to ILC | 0.6 ~ 3.8e10 ⁽¹⁾ | 7.3nm | 4.6 ~ 8.0nm/1e10 (0.85 nm/1e10 ⁽²⁾) | 0.9 ~ 1.5nm/1e10 |
| ILC design | 2e10 | 7.7nm | 2.4 % IP beam size growth ⁽²⁾ | 0.7 ~ 1.9% IP beam size growth ⁽³⁾ |

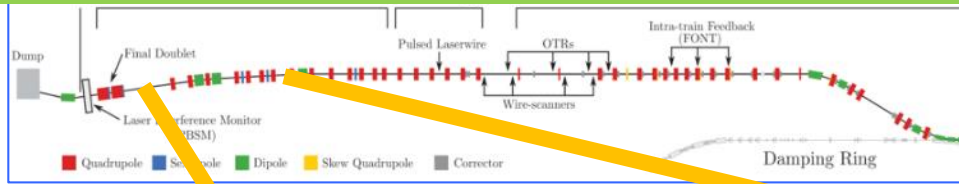
⁽¹⁾ ATF2 N=1.0e9 corresponds to N=0.6 ~ 1.1e10 for static effect, and N=2.2 ~ 3.8e10 for dynamic effect. (by K.Kubo at ALCW2018.)

⁽²⁾ Evaluated by ILC250 beam tuning simulation. (by T.Okugi at 2018 ATF2 project meeting.)

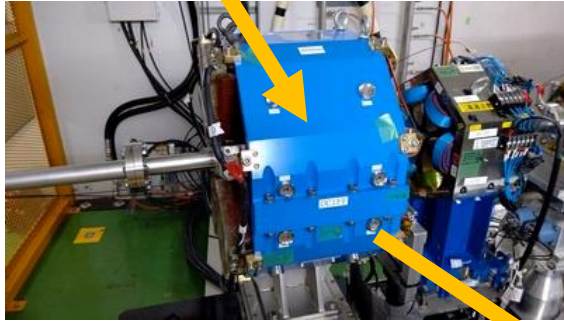
⁽³⁾ Evaluated by simple scaling.

Swapping two Octupoles for Ultra-low beta study (CLIC FF optics)

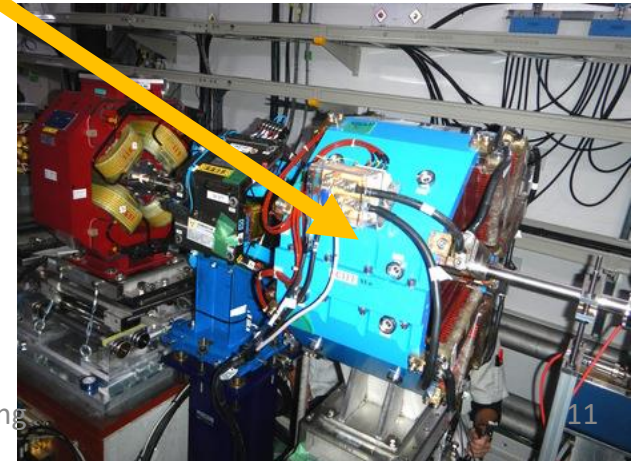
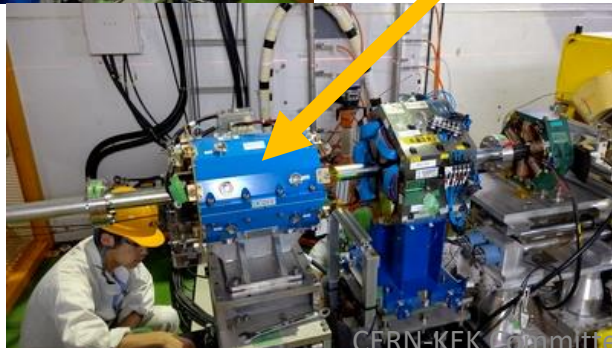
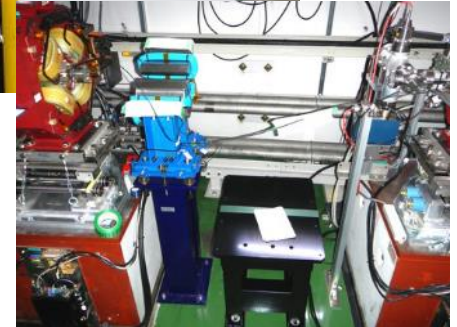
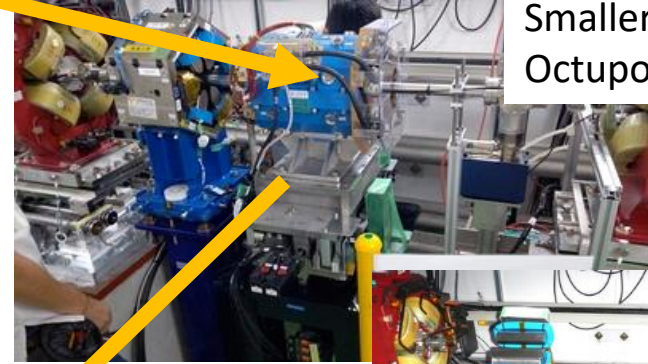
2019-October



OC1:
Bigger
Octupole



OC2:
Smaller
Octupole

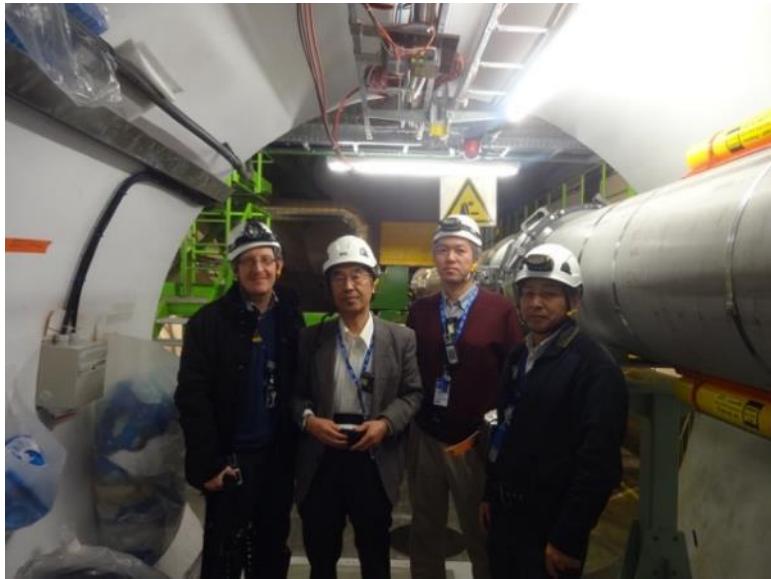


Beam dump R&D

S. Michizono, Y. Morikawa, and S. Stapnes
KEK-CERN Cooperation

CERN-KEK Committee, at KEK, 18 Nov. 2019

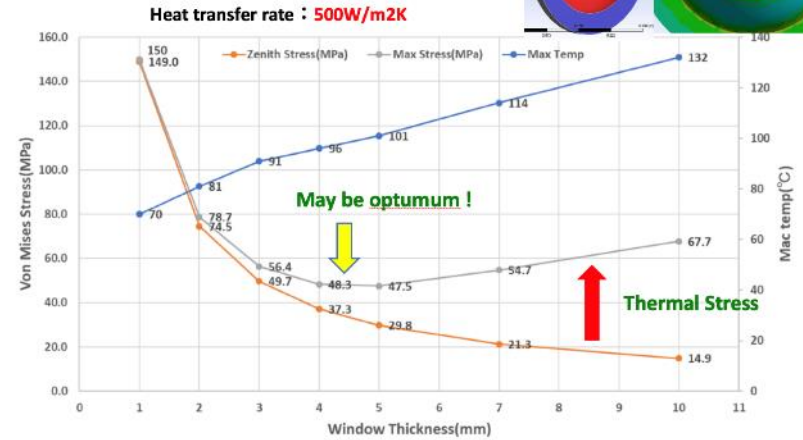
Cooperation of the beam dump design for future LC's



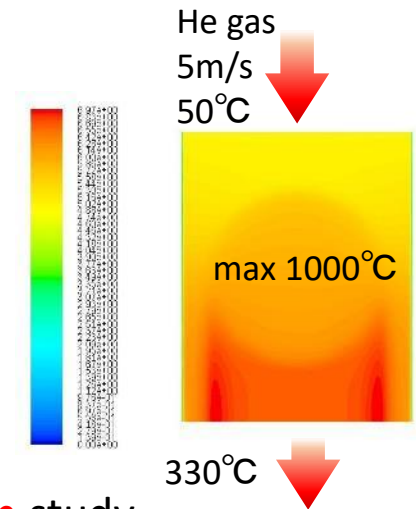
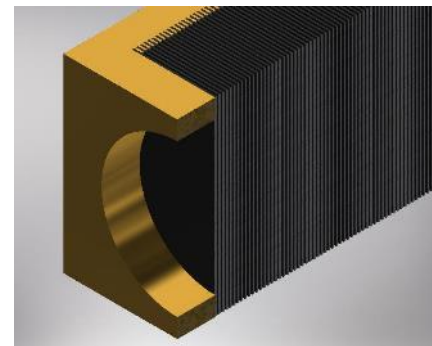
KEK members visited the LHC beam dump in March 2017.

Stress v.s. Window thickness

[Simulation Results : Von Mises Stress]



Optimization of the **beam window** thickness for ILC 17MW beam dump



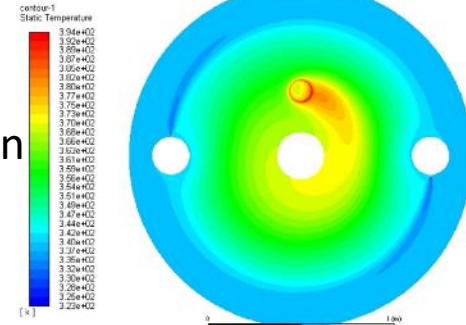
Alternative design study
(graphite dump + He gas-flow)

- Advise for Beam Dump Window
⇒ Beam Window Durability

[Simulations]

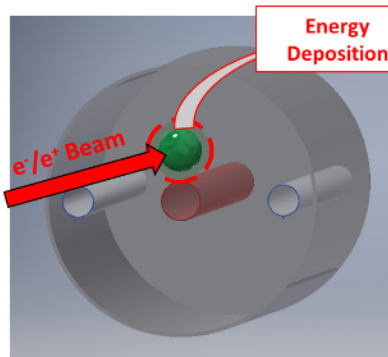
- FLUKA – Particle transport
⇒ Energy Deposition, Radiation damage, Activation
- ANSYS - Mechanical issues
⇒ Temp, Stress, Displacement

Temperature simulation
@1TeV Status (500GeV, 2450bunch/pulse, 4pulse/sec)

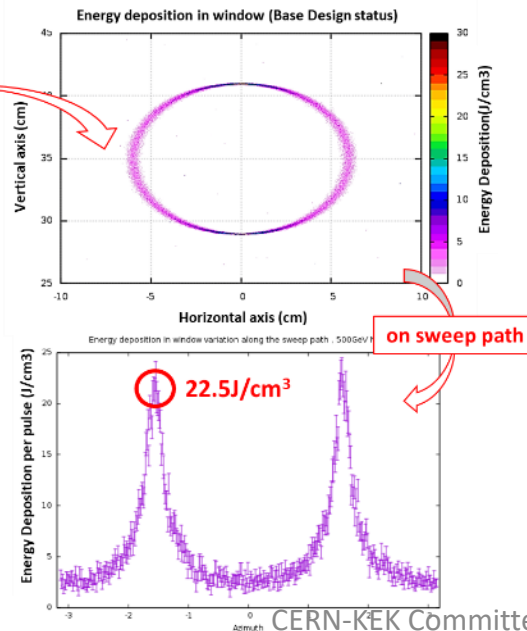


Beam window simulation : Optimizing the window thickness

Energy deposition



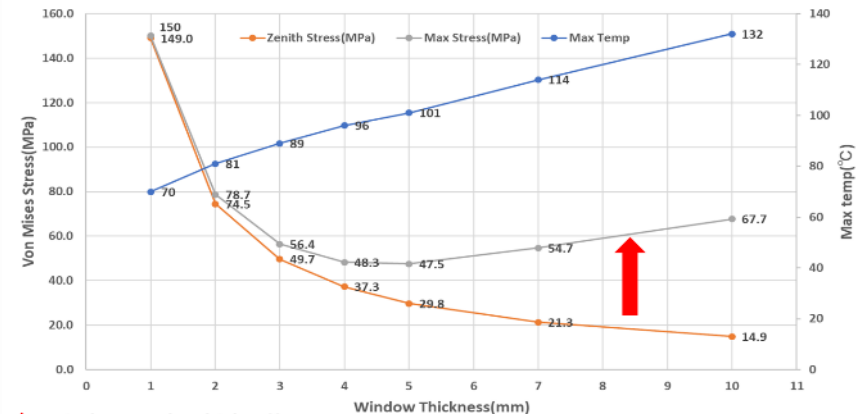
Energy Deposition



- Peak Density 22.5 J/cm^3
- Total deposition power 25 W/mm .

Thickness dependence of thermal stress

[Simulation Results : Von Mises Stress] Heat transfer rate : $500 \text{ W/m}^2 \text{K}$
Thickness dependence of window temp and stress



- Window can be thickened!!
In normal operation, stress of 5mm thick is the lowest.
But it's necessary to determine the thickness in consideration of emergency scenarios.

Alternative Design of main dump Graphite plate & gas cooling

- Base design was made and simulation shows possibility that this design can accept 1TeV-Beam.
- This design needs high pressurized He-gas (~1MPa) and big mass flow (He-10kg/sec).

Merit : Tritium production rate in He-gas is lower than water (1/30) and gas purification can be applied. (Tritium can be removed from coolant).
Demerit : Gas leakage is hard to deal.

Simulations for Alternative design

Base Design

Side view
He gas
Pick up Graphite stack
e-/e+ Beam
Beam Window (Cooled by Helium)
Graphite stack

- Graphite plate: H500 × W400 × t5 (mm)
- 30bar compressed He-gas is supplied from top to bottom.

Thermal Stress

[Case of Max power deposition plate z=190cm]

Shear stress

Tensile stress

Compress stress

Stress is focused on corner, modification is needed.

| | Simulation results | Graphite strength |
|-----------------------|--------------------|-------------------|
| Shear stress (MPa) | 11.8 | 18 |
| Tensile stress (MPa) | 4.7 | 37 |
| Compress stress (MPa) | 23.3 | 90 |

Development of a MgB_2 SC Solenoid for High-Efficiency X-band Klystrons

S. Michizono, A. Yamamoto, and S. Stapnes

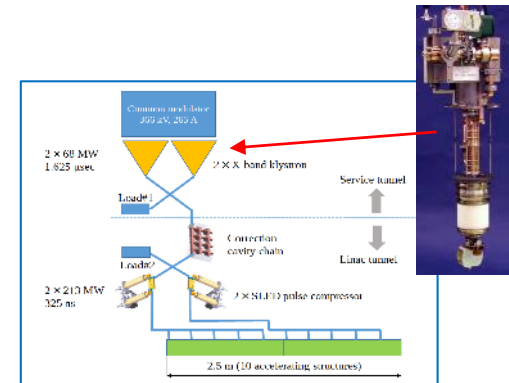
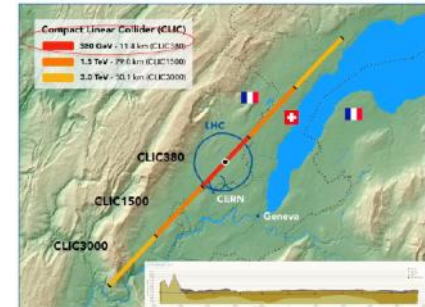
KEK-CERN Cooperation

Presented at High-efficiency RF Workshop, Uppsala Univ., 18 June., 2019

Updated for CERN-KEK Committee, at KEK, 18 Nov. 2019

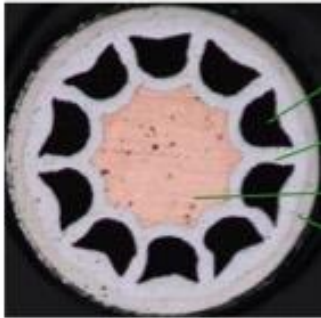
Motivation for MgB₂ Solenoid Development

- A CLIC-380 staging scenario investigated with X-band (12 GHz) klystron-based accelerating structure, as an alternate option.
- The klystron requiring a e-focusing solenoid with
 - $B_c = \sim 0.6$ T in a warm bore-diameter of 0.24 m
- A Cu-based solenoid, currently used, consuming
 - $P = \sim 20$ kW/Klystron resulting in ~ 100 MW for $\sim 5,000$ Klystrons
- A MgB₂ SC solenoid demonstrated:
 - $P = \sim \leq 2$ kW/Klystron resulting in $\sim \leq 10$ MW, only for Cryogenics - ==> **90 % power saving**

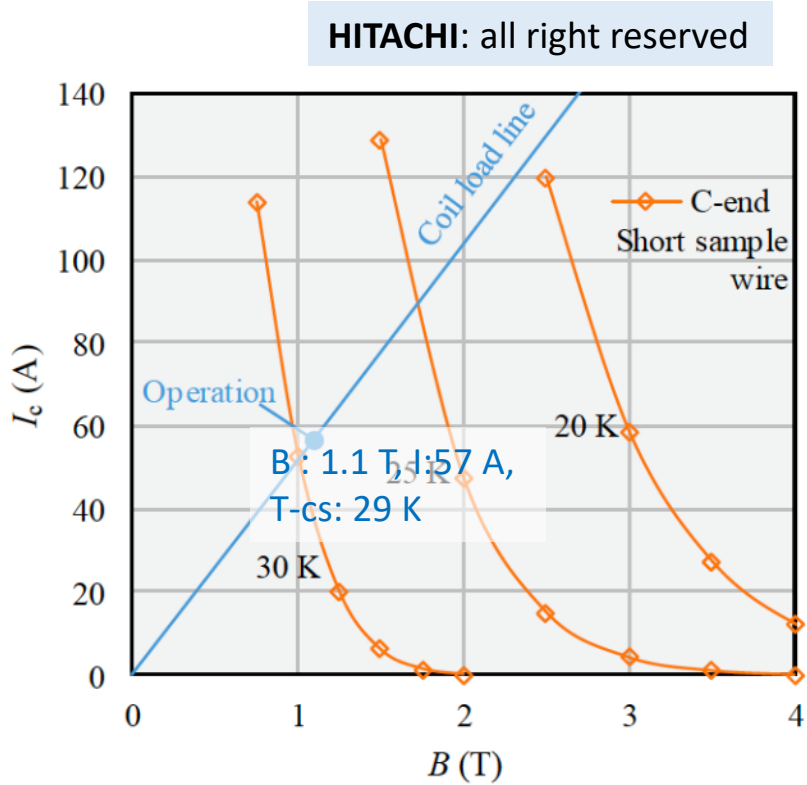


MgB₂ Conductor Parameters and Performance

| | Hitachi, <i>in situ</i> Process |
|----------------------|---------------------------------|
| Powder | Mg + B + additive |
| Metal pipe & rod | Cu, Fe, Ni |
| Heat treatment temp. | Typically 600°C |
| W&R or R&W | Mainly Wind & React |
| Insulation | Glass braid |

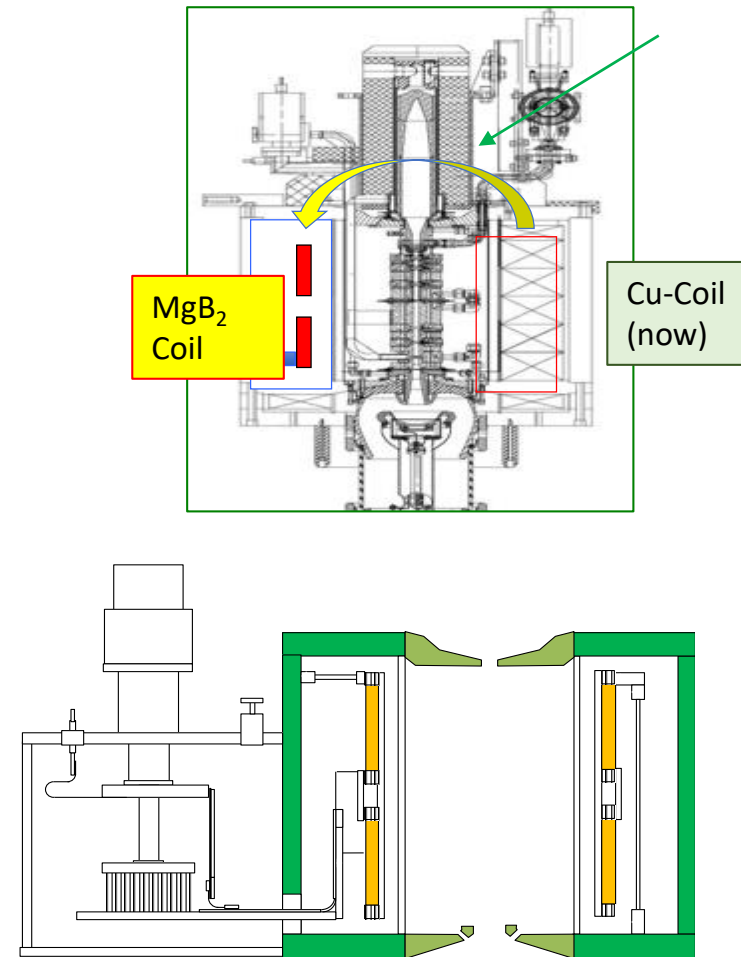


Φ0.67 MgB₂



MgB₂ Prototype Solenoid

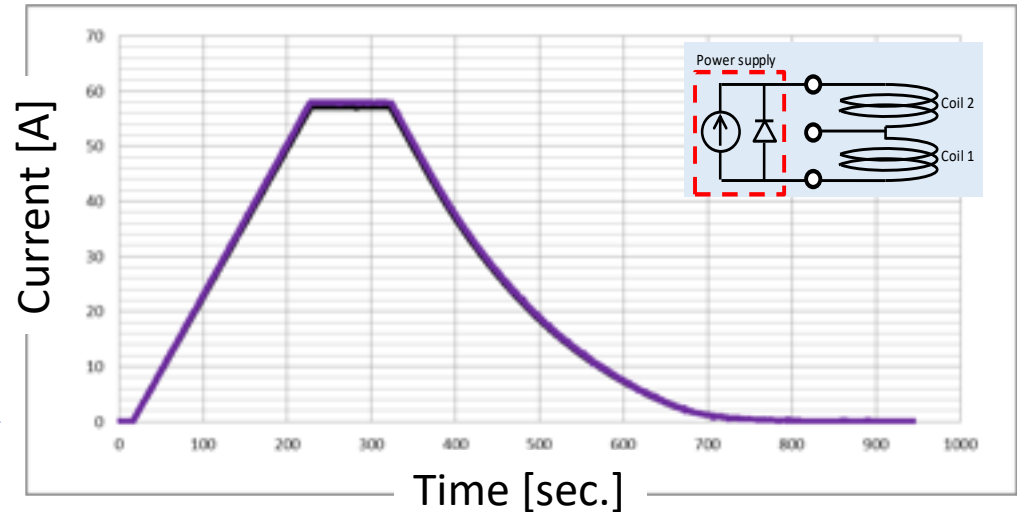
| Parameters | Parameters |
|--------------------------------|---|
| Superconductor | |
| Material | MgB ₂ /Cu /Fe/Monel [®] |
| Strand Diameter, Length | 0.67 mm, 5,600 m |
| Solenoid coil | |
| Inner Diameter, Length | 0.34 m, 0.30 m |
| Bc @ Current, #-turns | 0.8 T @ 57.1 A, 4946 |
| Stored energy | 11.8 kJ |
| Weight (coil/-insert/Bobbin) | 71 (14/25/32) kg |
| Heat-treatment | 600 C x 6 h |
| Cryostat | |
| Warm ID, Yoke OD, Hight | 0.25, 0.63, and 0.52 m |
| Cryo-cooler (SHI-CH204) | |
| Cooling capacity (@ 20/65K) | 6.7 / 13.5 @ 50 Hz |
| AC plug-power | < 3 kW |



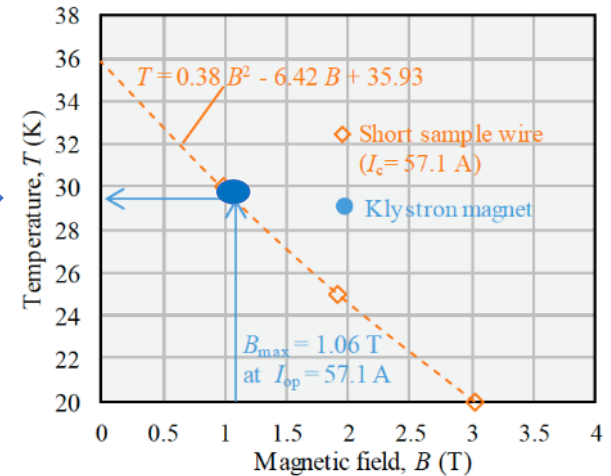
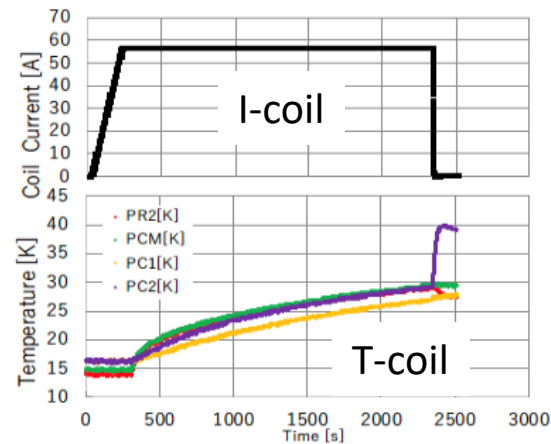
Performances Demonstrated

Cool-down by using cryocooler:
7 days

Ordinal Charge/Discharge time:
< 5 min.



T current sharing (Tcs)
Measurement
@ I-coil kept at 57.1 A
Cold-head warmed
By using heater



T-current-sharing at 29 K, 57 A, 1.1 T (at coil-end), 0.8 T at center)

MgB₂ magnet for X-band klystron

Objective

- MgB₂ SC mag technology demonstrated for high-efficiency X-band Klystron

Prototype SC Magnet

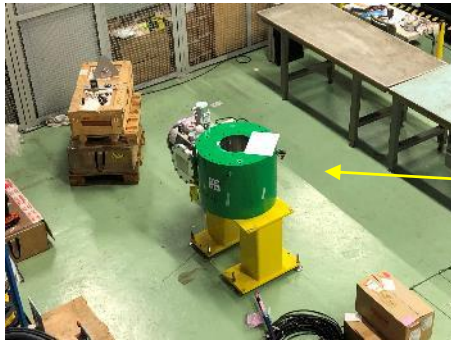
- Superconductor: **MgB₂**
- B_c: > **0.7 T** (at a warm bore aperture of ~ 0.24 m)
- T-operation: **20 K or higher**
- AC-plug power: < 3 kW
 - < **1.5 KW / Klystron, with pairing,**
 - < **1/10 AC-power of Cu-Coil**

Progress and Plan:

- MgB₂ solenoid developed and successfully tested,
- Realizing **B_c = 0.8 T. at T_{cs} = 29 K, (AC-plug = 2.8 kW), and**
- Solenoid to be assembled and **tested, with Klystron, at CERN**



Solenoid to be assembled w/ Klystron and tested at CERN



Solenoid delivered
to CERN in April 2019



Summary

- *ATF collaboration*
 - *Collaborative Research Contract between CERN and KEK supports the ATF beam operation.*
 - *Nanometer Beam Development*
 - *Final Focus System studies for LCs (FONT, wakefield effect)*
 - *Ultra Low-beta optics for CLIC*
 - *Ground Motion Feed-forward for CLIC*
 - *Beam Monitor Developments*
- *Beam dump R&D*
 - *Advise for Beam Dump Design*
 - *Alternative Design of main dump (Graphite plate & gas cooling)*
- *MgB₂ magnet for CLIC klystron*
 - *MgB₂ SC mag technology demonstrated for high-efficiency X-band Klystron*
 - *Achieved $B_c = 0.8$ T. at $T_{cs} = 29$ K, (AC-plug = 2.8 kW)*
 - *Solenoid to be assembled and tested, with Klystron, at CERN*