

# AD-CONS / ELENA Projects



# ELENA transfer lines installation status



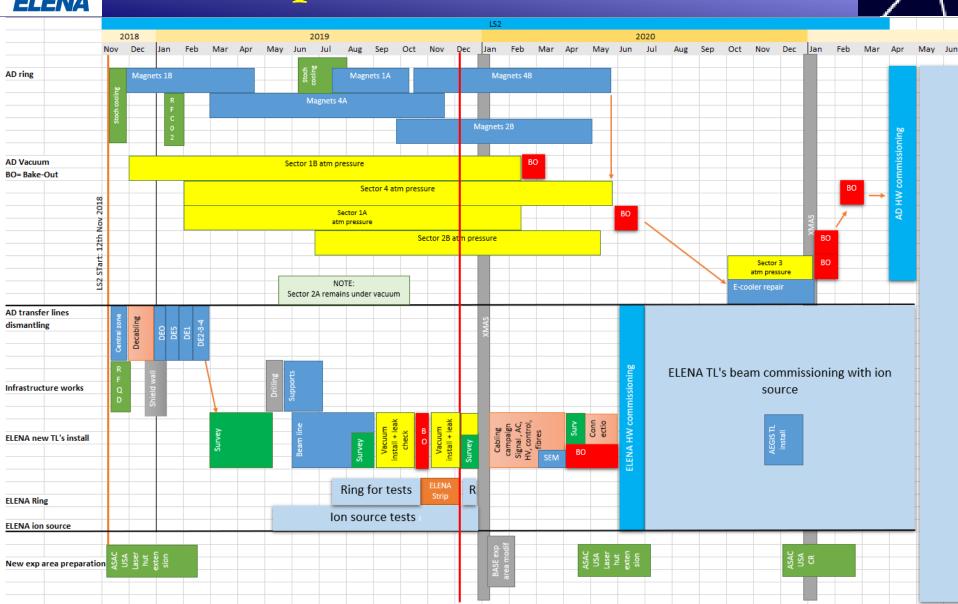
# ANTIMATTER FACTORY





#### LS2 simplified schedule







### ELENA TL's installation

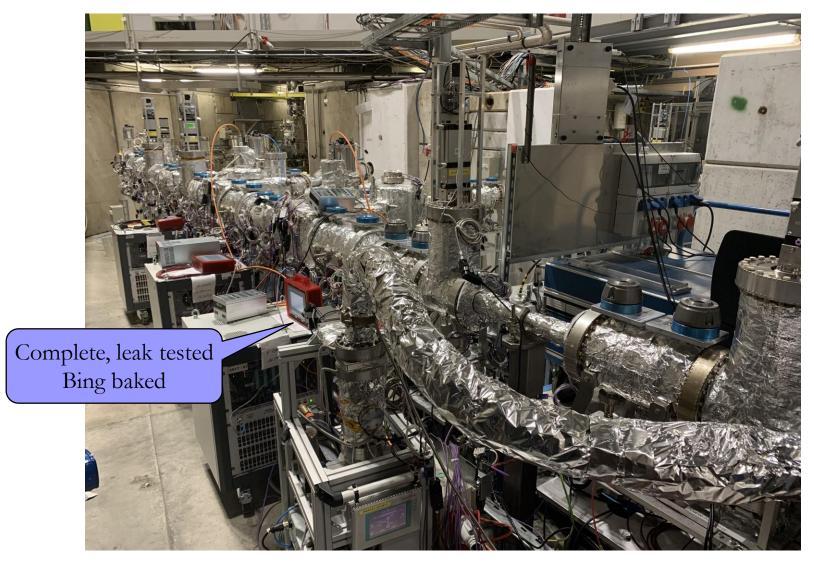


- Transfer lines installation well advanced
- 6 out of 7 vacuum sectors leak checked, under vacuum
- About 10 weeks behind baseline schedule
- Causes of delays are 3 fold:
  - ☐ Availability of surveyors (shared with other SBA's)
  - ☐ Late ECR on SEM's in ATRAP vertical lines
  - ☐ Availability of SEM's units
- Impact on start of commissioning (June -> July 2020)
  - □ Increased co-activity (cables connection + bake-out)
  - ☐ Work packages advanced in time (cables trays, bake-out preparation)



# LNE01

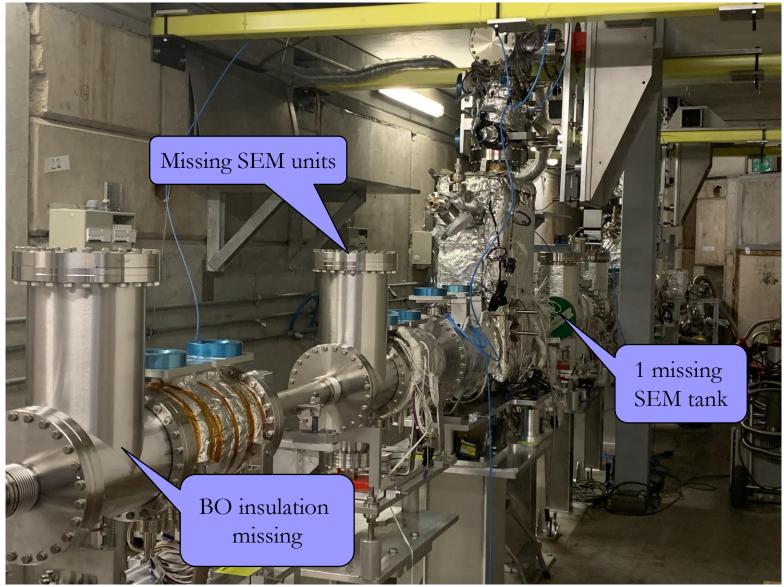






# LNE01 - 03 - ATRAP

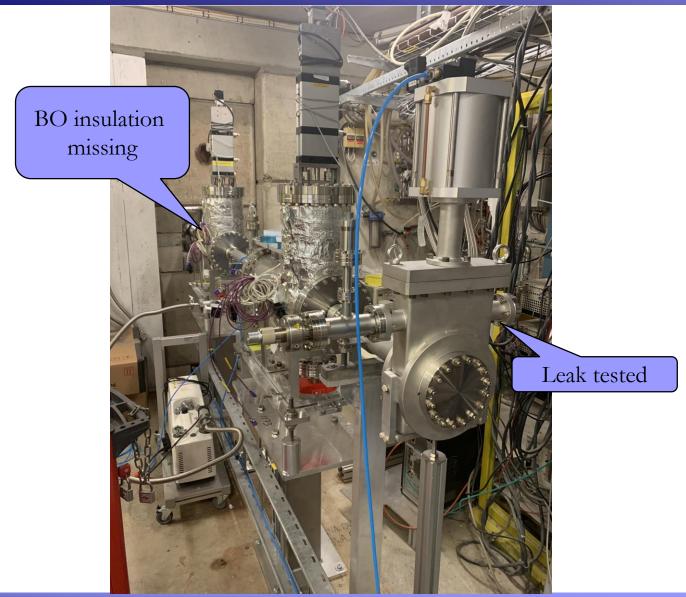






# LNE 04 - ALPHA

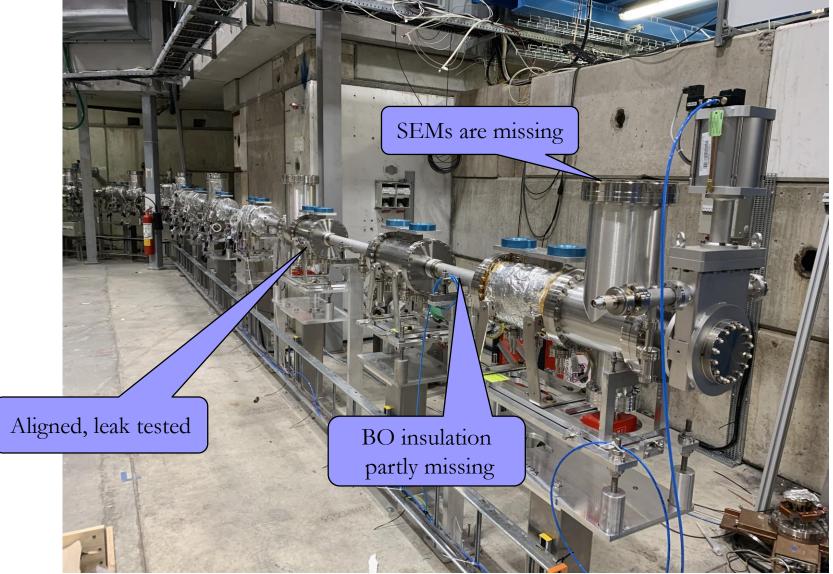






#### LNE05 - ASACUSA

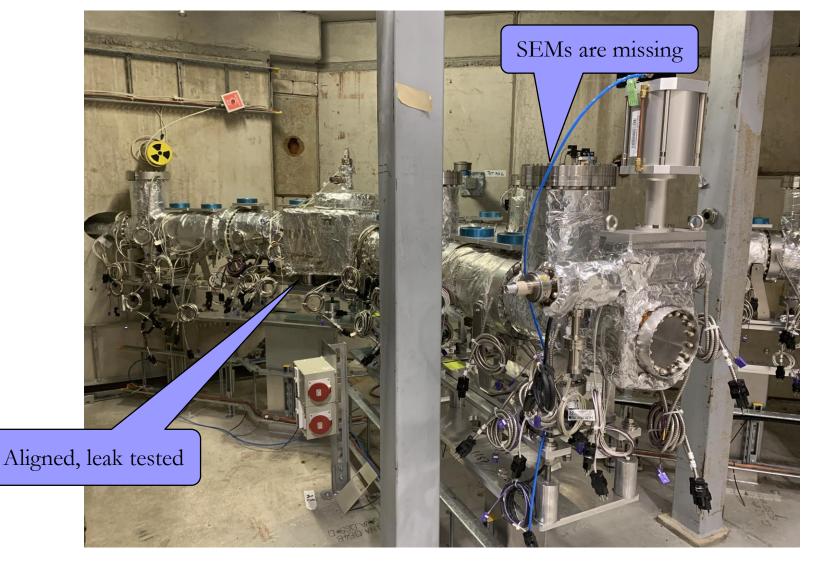






# LNE06 - ASACUSA

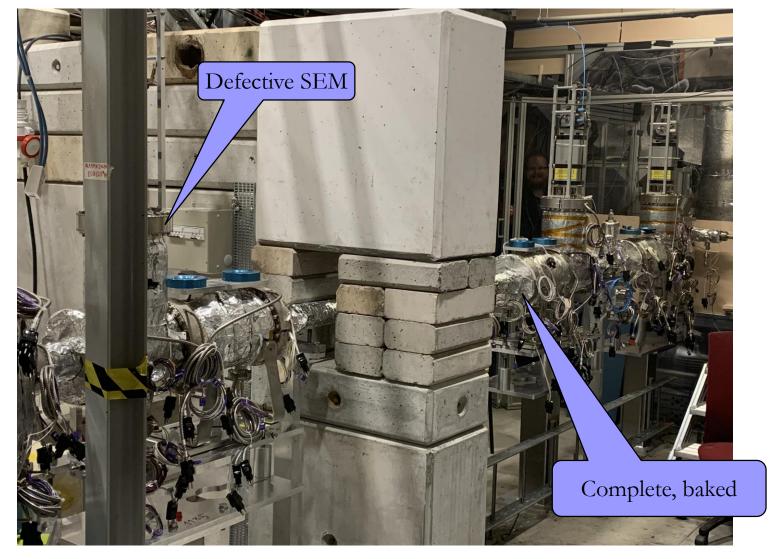






# LNE07 - BASE







#### Issues encountered

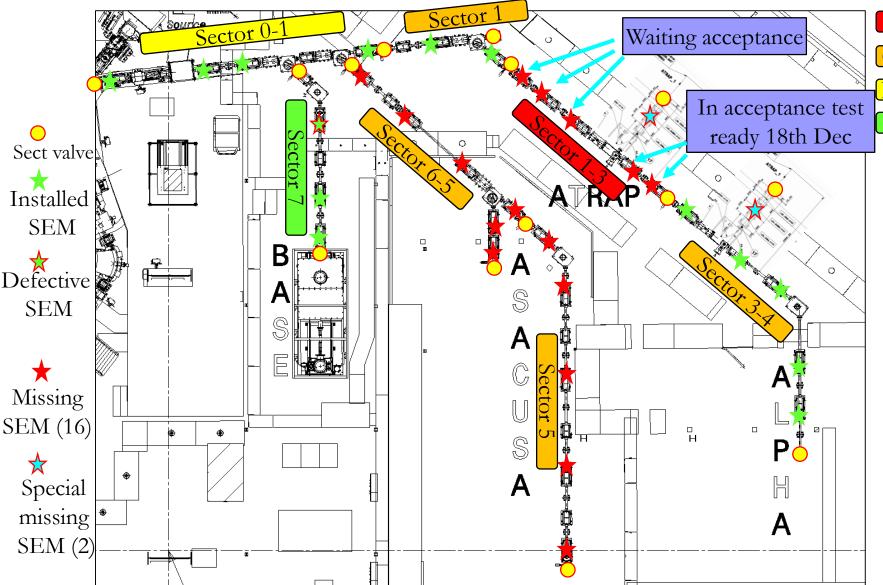


- SEM availability: known and anticipated (blank flanges, delayed BO...)
- SEM failure during acceptance tests: 1 vac sector not closed yet
- SEM failure after BO: to be analyzed yet
- Stability after alignment due to vacuum forces: smoothing operations delayed
- Bad alignment of some experiments wrt theoretical position (ALPHA): need to adjust TL optics elements position



#### Vacuum sectors / SEMs





<u> Open</u>

Closed

**Baking** 

Baked



# ELENA TL's critical items



#### SEM's (beam position and profile monitors)

- SEM monitors HW late delivery: to date 18 units not installed
- Critical for closing vacuum December 2019
- Recovery plan: Delay bake-out of TL's till April 2020 providing TE-VSC can be available, start TL's commissioning in July 2020
- 4 units tested in ELENA beam, only 1 «fully» functional with provisional data acquisition electronics
- Critical for TL's commissioning with H<sup>-</sup> as of July 2020
- Recovery plan: can operate with «dead» channels? Extract already installed monitors for repair?



#### Conclusions



- ELENA transfer lines installation virtually complete
- SEM grids missing causing 1 vac sector (out of 7) to remain open → will be closed week 51
- Cabling campaign about to start in January till end of march 2020
- Commissioning with ELENA ion source delayed to July 2020 → leaves hopefully enough time to debug untill phars arrive mid april 2021