

# Review of neutron irradiated 6” SoI LGAD sensors CNM 11486

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# •Overview

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## *Introduction*

- Introduction
  - Structure description and irradiations

## *Electrical characterisation*

- Electrical characterisation
  - IV measurements
  - Gain modelling and breakdown definition
  - Acceptor removal coefficient
  - Gain reduction computation

## *Dark Rate*

- Dark Rate measurements
  - Methodology
  - Maximum operating points

## *Charged Particle measurements*

- Charged particle measurements
  - Introduction and setup
  - Gain, Time resolution and charge estimation
  - Efficiency

## *Operating parameters*

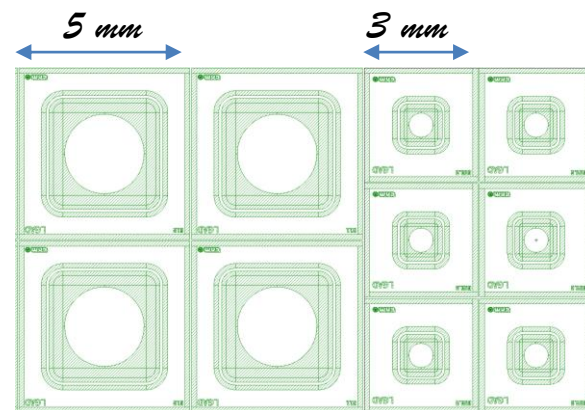
- Operating Parameters
  - HV Envelope and headroom
  - Power dissipation

## *Conclusions*

- Conclusions and plans

# • Introduction

*CNM 11486*



- First 6" CNM LGAD run
- 50 $\mu$ m active on 250 $\mu$ m SoI substrate
- Only single diodes
- 2 types of structures:
  - 3x3 mm<sup>2</sup> active on 5x5mm<sup>2</sup> die
  - 1.3x1.3 mm<sup>2</sup> active on 3x3mm<sup>2</sup> die
- 2 gain layer doping splits: **medium** (wafer 2) & **high** (wafer 3)

Fluence ( $n_{eq}/cm^2$ )	Irradiated devices			Annealing
	Wafer 2	Wafer 3	PINs	
<b>3e14</b>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	80 min @ 60 °C
<b>7e14</b>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	
<b>1e15</b>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	
<b>3e15</b>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	
<b>5e15</b>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	2 5x5mm <sup>2</sup>	

*Fast Neutrons @ JSI*

- Irradiated in July 2019
- Not an official campaign
- A number of groups has received them

# •Electrical characterization

Introduction

Electrical characterisation

Dark Rate

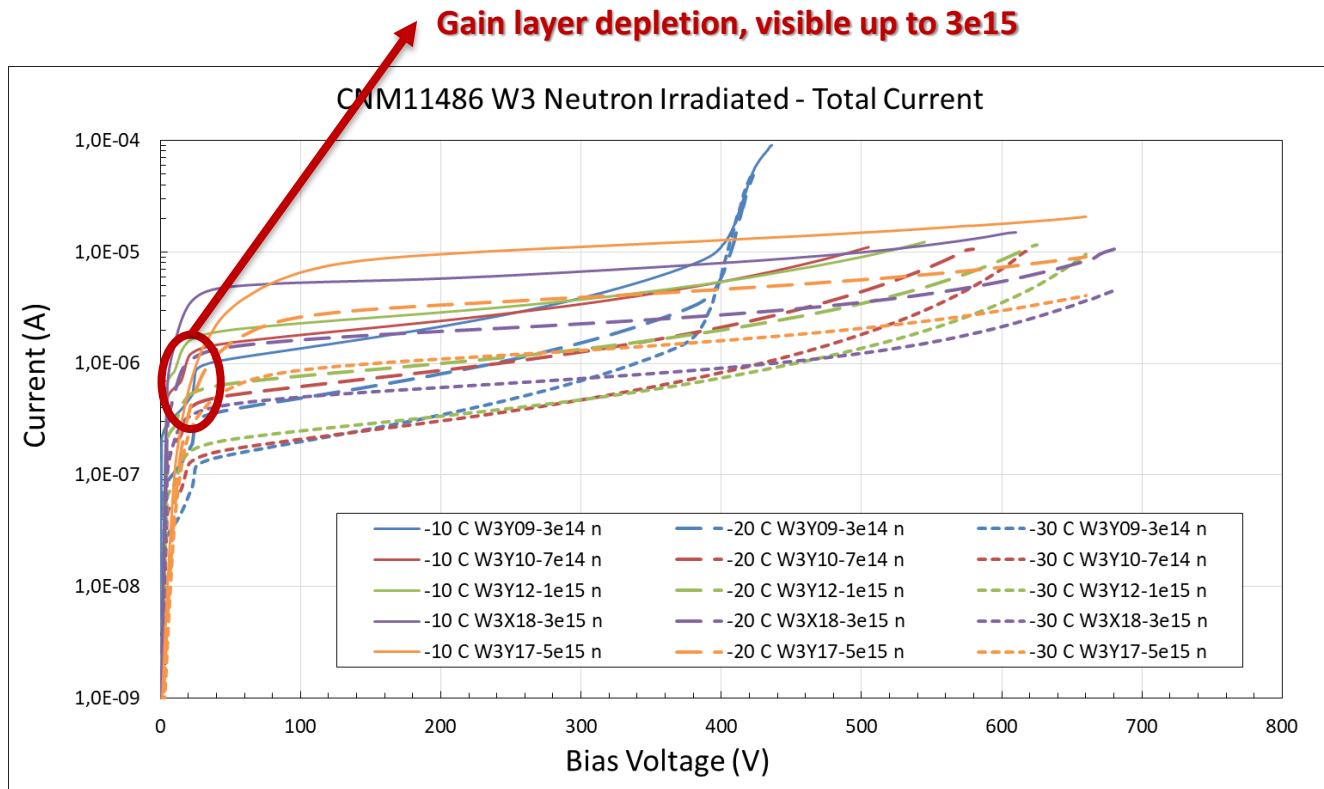
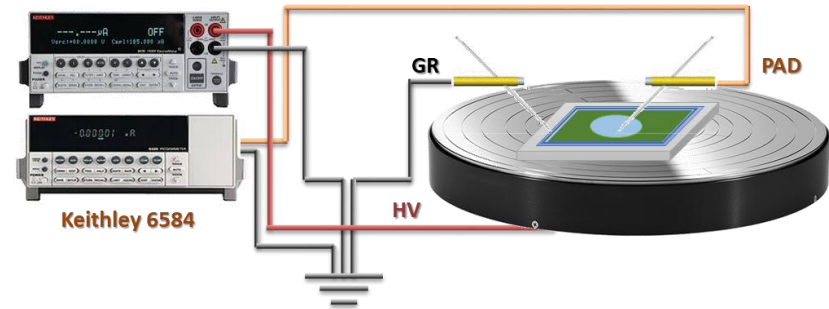
Charged Particle measurements

Operating parameters

Conclusions

## IV measurements

- ✓ Measure separately GR and Pad current
- ✓ Measurements at -10, -20 and -30C
- ✓ Scaling with temperature and fluence corresponds to expectations



# •Electrical characterization

Introduction

Electrical  
characterisation

Dark Rate

Charged  
Particle  
measurements

Operating  
parameters

Conclusions

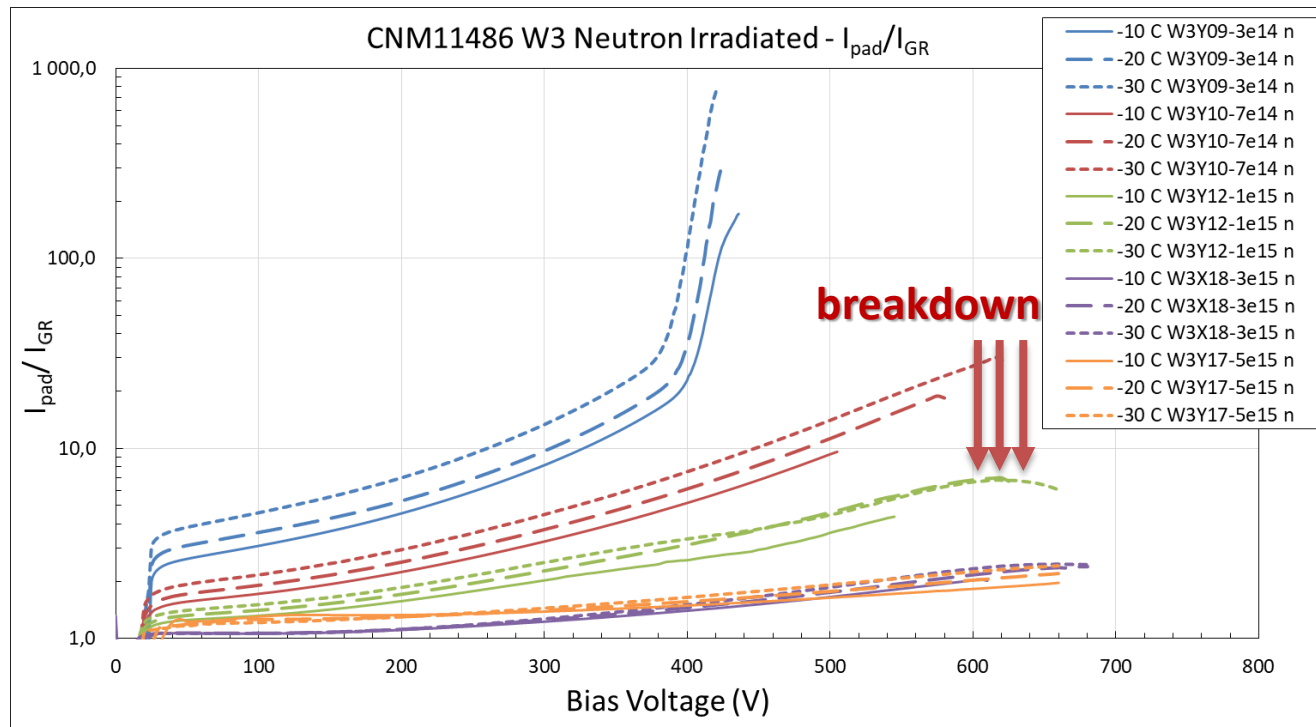
## Breakdown Mode

### Gain Breakdown

- Increased current from pad
- Ratio of  $I_{\text{pad}}/I_{\text{GR}}$  diverges
- Case at  $3e14$  and  $7e14$
- More gain, higher the ratio

### Edge Breakdown

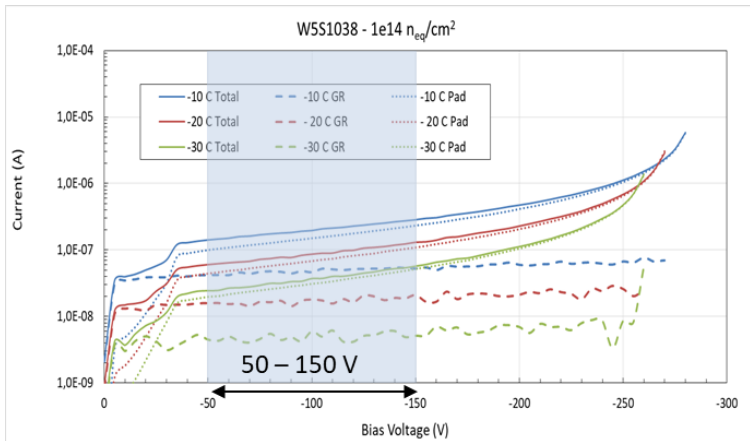
- Increase current from Guard Ring
- Ratio of  $I_{\text{pad}}/I_{\text{GR}}$  converges
- Case for  $1e15$ ,  $3e15$  and  $5e15$
- Case also for PINs at any fluence



# • IV & Breakdown

## Current multiplier

- ✓ Measure pad IV (-10°C, -20°C, -30°C)
- ✓ Select a stable range where behaviour follows Schottky model
- ✓ Define common for all temperatures stable range, after depletion and much before breakdown
- ✓ Perform exponential fit and request  $R^2 \geq 99\%$
- ✓ Calculate the multiplier with respect to the expected current
- ✓ **Define breakdown in multiplier value**



Method

exp. fit

Exponential Fit:

$$I = b \cdot m^V$$

Acceptance Criteria:

$$R^2 \geq 99\%$$

Expected current:

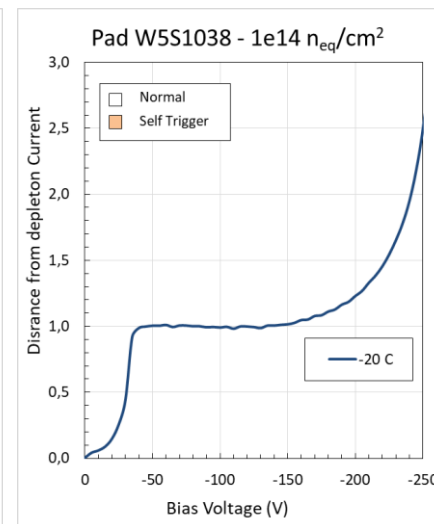
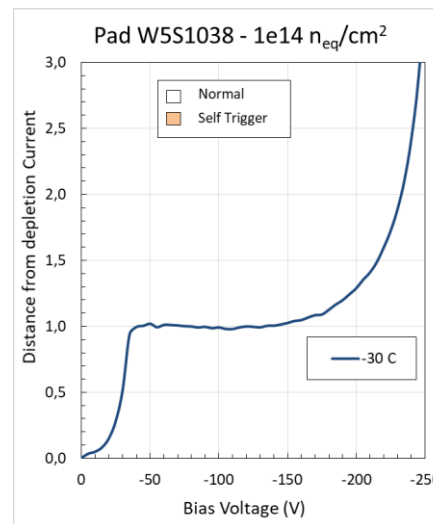
$$I_{SC,i} = b \cdot m^{V_i}$$

Current Multiplier:

$$M_i = I_i / I_{SC,i}$$

Breakdown:

$$M_i > 2$$



Introduction

Electrical characterisation

Dark Rate

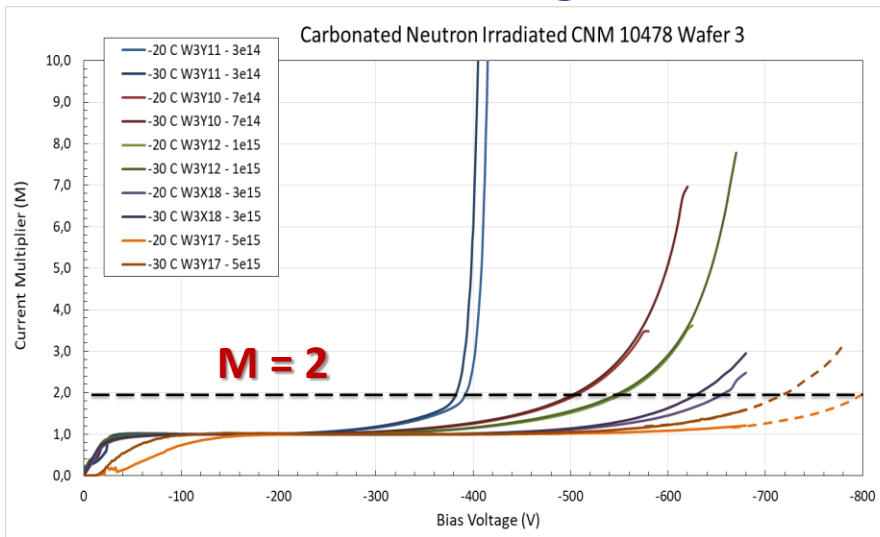
Charged Particle measurements

Operating parameters

Conclusions

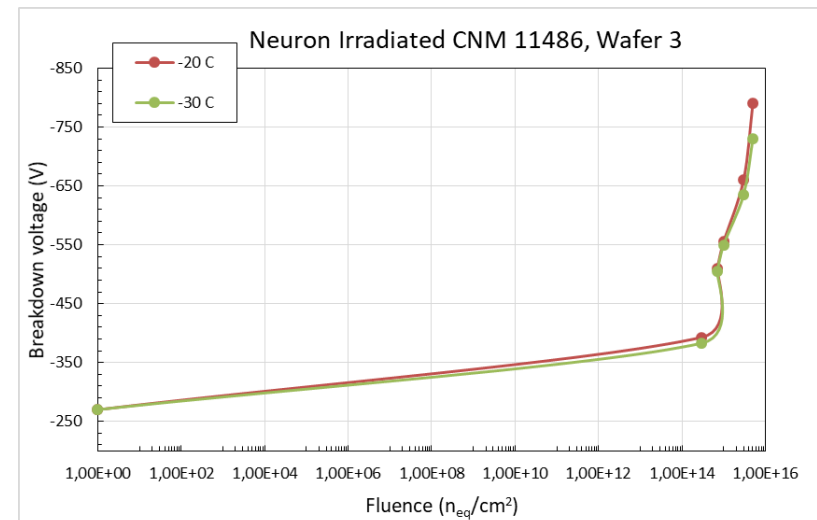
# •Electrical characterization

## Breakdown Voltage



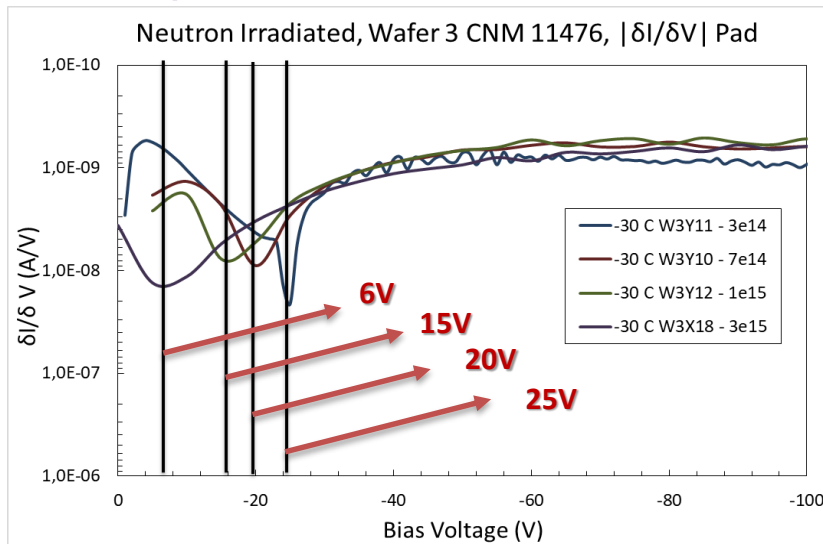
- ✓ Breakdown defined as the point where leakage current is twice the expected current
- ✓ Definition considers gain
- ✓ Gain is modeled as an exponential increase on top of the exponential bulk current
- ✓ Final model is the convolution of 2 exponentials

Breakdown Voltage		
Fluence ( $n_{eq}/cm^2$ )	-20 °C	-30 °C
unirrad.	-270	-270
3e14	-393	-383
7e14	-510	-505
1e15	-555	-550
3e15	-660	-635
5e15	-790	-730



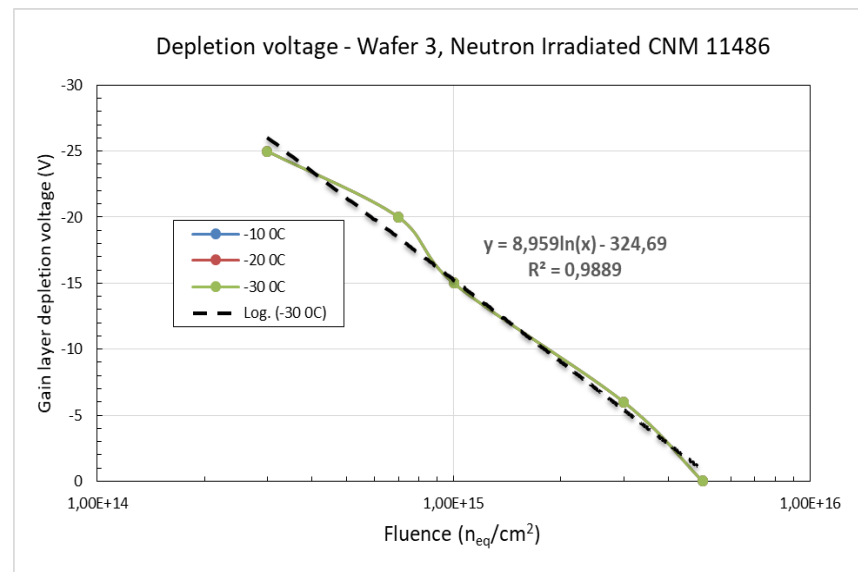
# •Electrical characterization

## Acceptor removal



Gain depletion Voltage		
Fluence ( $n_{eq}/cm^2$ )	-20 °C	-30 °C
unirrad.	-34	-34
3e14	-25	-25
7e14	-20	-20
1e15	-15	-15
3e15	-6	-6
5e15	0	0

- ✓ Pad  $dI/dV$  presents sharp peak at gain depletion due to current change
  - ✓ Depletion voltage directly related to electrically active dopant
  - ✓ Exponential reduction of gain layer with irradiation
  - ✓ Acceptor removal Coefficient:
- Sanity Checks**
- ✓ Verified with CV for un-irradiated sensor (plot in backup)
  - ✓ Studied at -10C, -20C and -30C with identical results



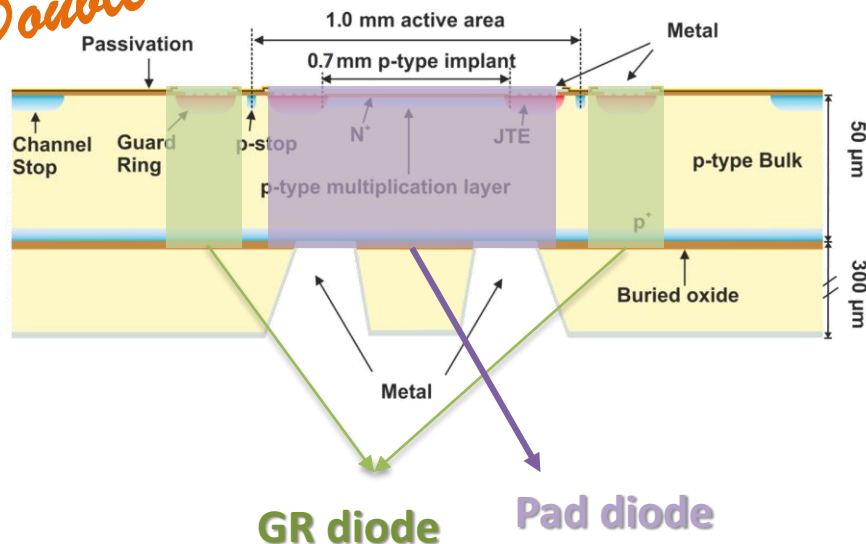


# •Electrical characterization

## Gain reduction

- ✓ Acceptor removal only gives information about active dopant, not gain
- ✓ Gain also depends on **diffusion profiles**
- ✓ Effects after irradiation differ for different profiles
- ✓ For same amount of acceptor removal different possible gain reduction

*Double diode model*



- ✓ Consider the Guard ring as a diode
- ✓ Consider the pad a separate diode
- ✓ Same bulk, difference between the two is gain layer and geometrical factor
- ✓ Implants slightly different but approximation applies due to high gain layer concentration

# •Electrical characterization

Introduction

Electrical characterization

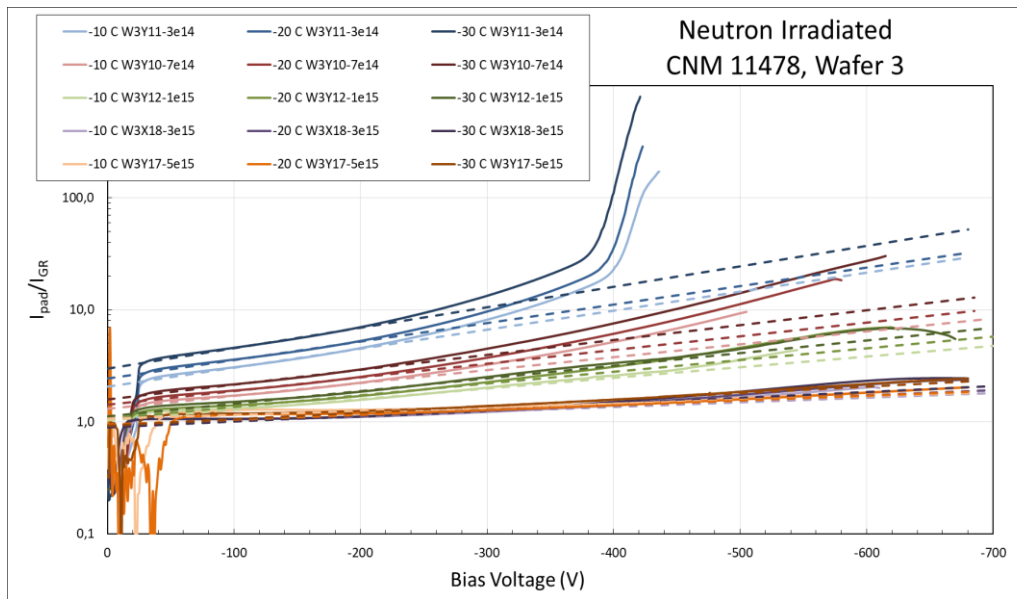
Dark Rate

Charged Particle measurements

Operating parameters

Conclusions

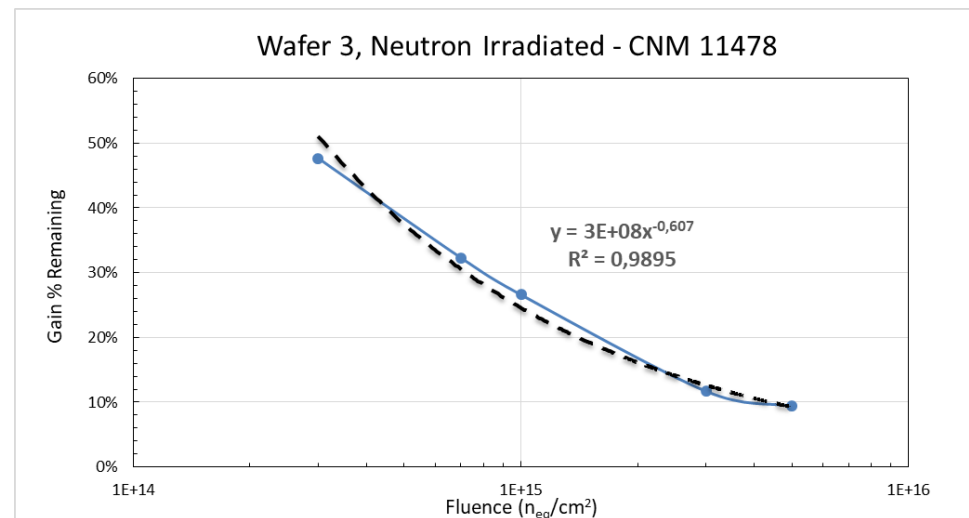
## Gain reduction



- ✓ Since GR and pad share same bulk and p back-side, have the same radiation effects
- ✓ Geometrical factor not stable across fluences
- ✓ The fit is expected to be straight line in the exponential plain

### Gain Reduction

Fluence ( $n_{eq}/cm^2$ )	% of Gain
unirrad.	100 %
3e14	48 %
7e14	32 %
1e15	27 %
3e15	12 %
5e15	9 %

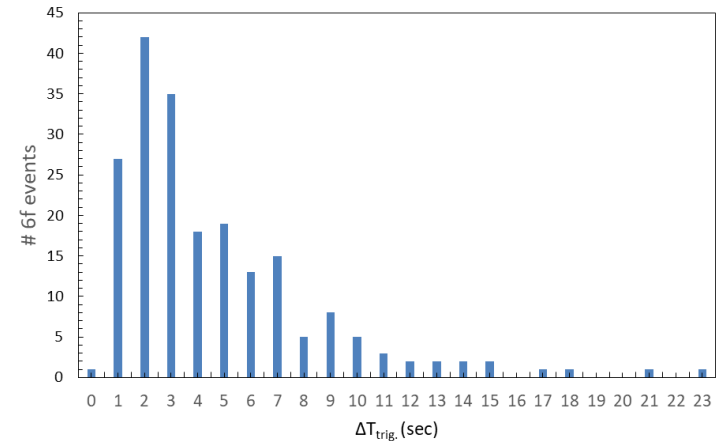


# •Dark Rate

## Concepts & Methods

- ✓ Sensors with gain present dark rate at high enough voltages
- ✓ Dark rate events result of thermal movement and random in nature
- ✓ Follow the Poisson distribution

Dark Rate @ 750V, CNM 11486 1e15n



## Quantification

- ✓ Study the time between consecutive self-triggering
- ✓ Use mean of 4 events (3 values) to reject cosmic background

**Self-trigger time:** 
$$\Delta T_{trig}^i = \frac{\sum_{j=1}^{n-1} (T_{j+1}^{trig} - T_j^{trig})}{n}$$

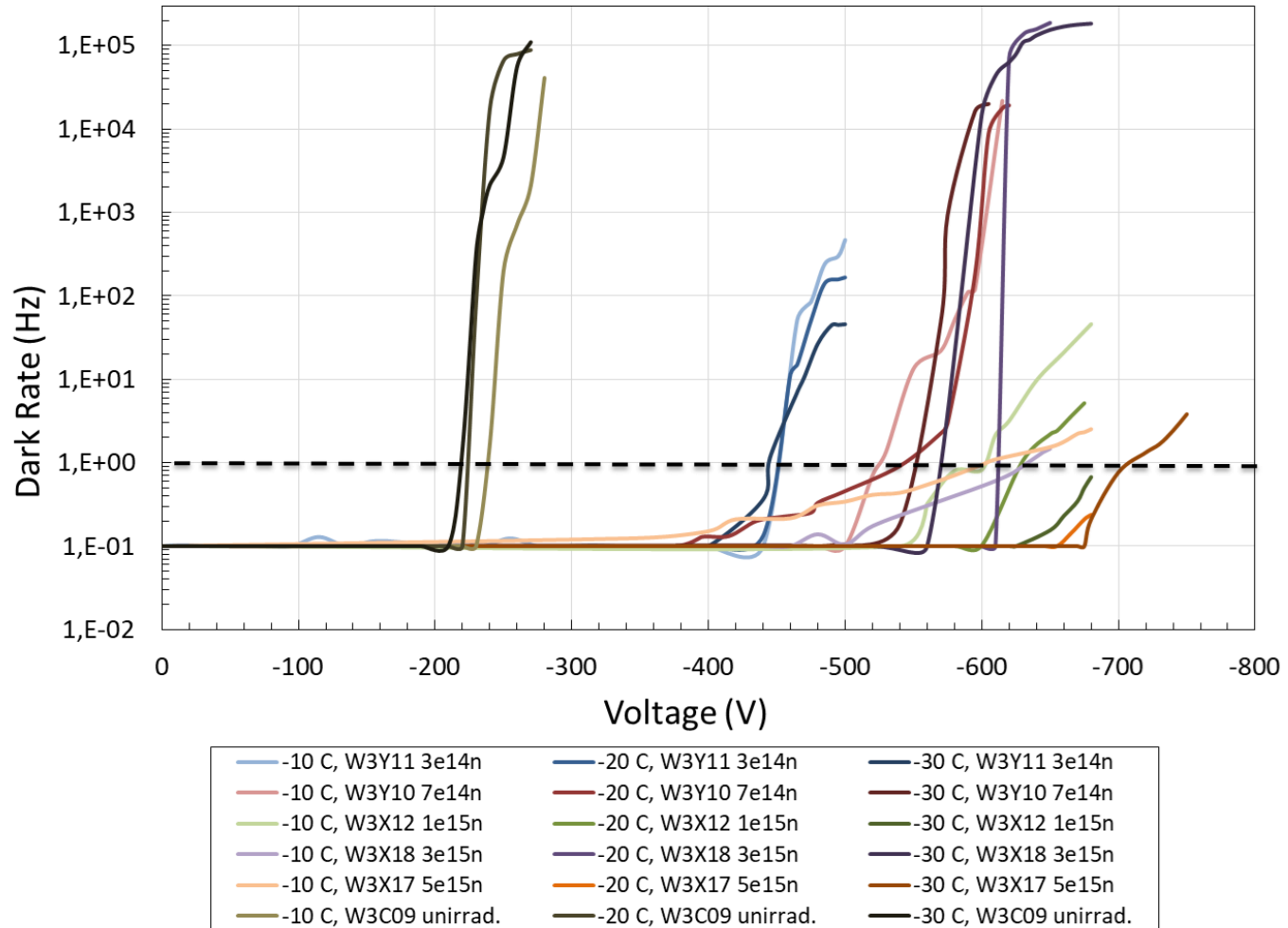
**Self-trigger Rate:** 
$$R_{trig}^i = \frac{1}{\Delta T_{trig}^i}$$

**Median of several rate measurements** 
$$\widetilde{R}_{trig} = \frac{R_{trig} \lfloor (\#k+1) \div 2 \rfloor + R_{trig} \lceil (\#k+1) \div 2 \rceil}{2}$$

# •Dark Rate

## Rate vs Voltage measurement

CNM 11486, Wafer 3, Neutron Irradiated



# •Dark Rate

Introduction

Electrical  
characterisation

## Max. operating voltage

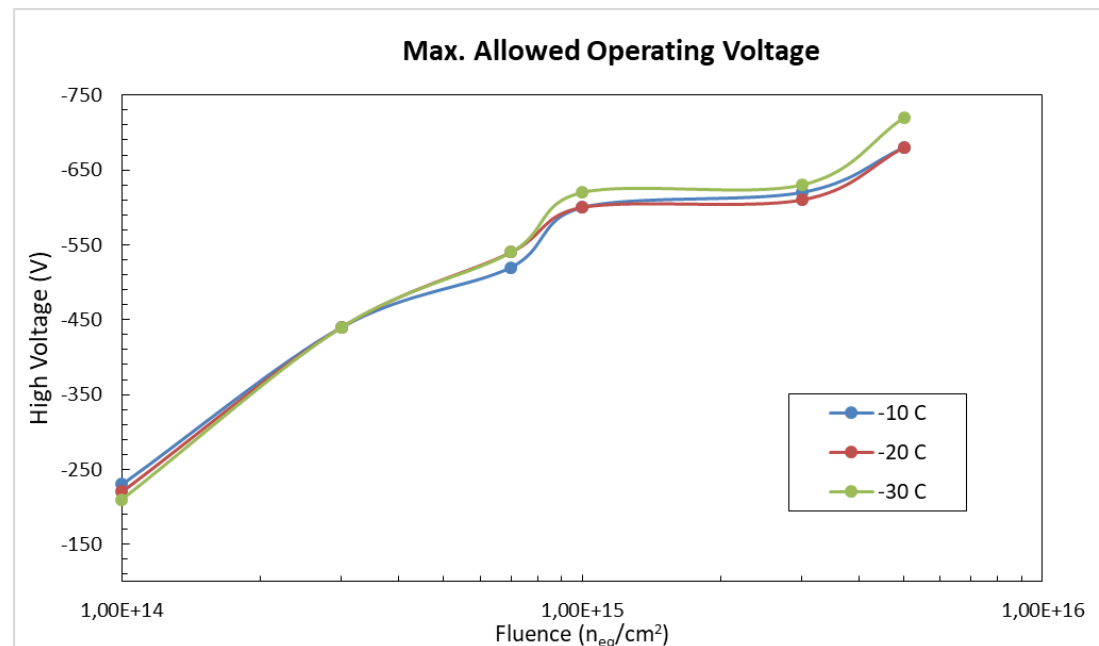
- ✓ Limitation on operating voltage occurs from dark rate
- ✓ Appears sooner than breakdown
- ✓ As gain is removed, the operating point is pushed closer to the breakdown value
- ✓ Depends highly on the diffusion profile of the gain layer
- ✓ Instabilities at high radiation fluences and dense profiles

Dark Rate

Charged  
Particle  
measurements

Operating  
parameters

Conclusions



# •Charged Particle measurements

Introduction

Electrical  
characterisation

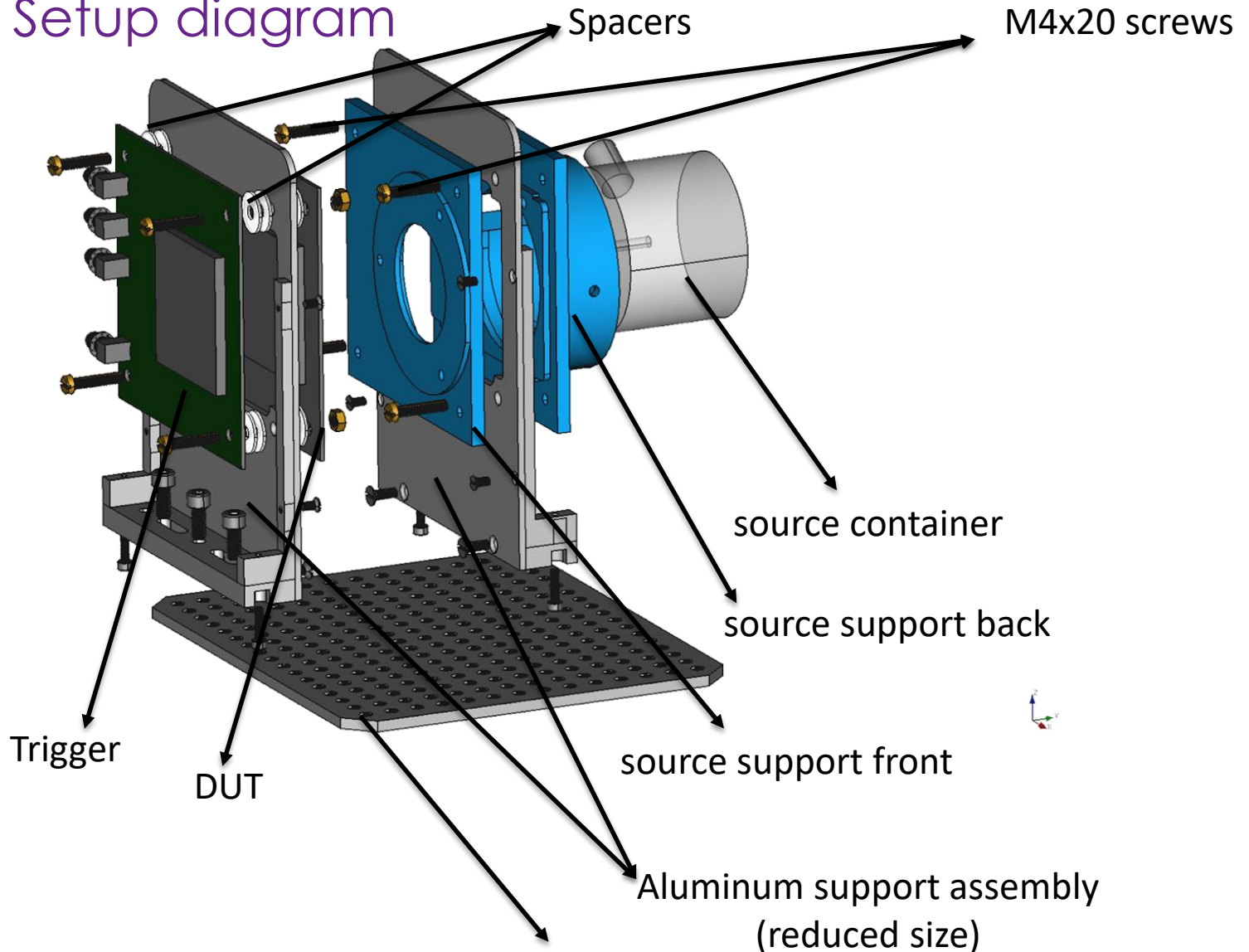
Dark Rate

Charged  
Particle  
measurements

Operating  
parameters

Conclusions

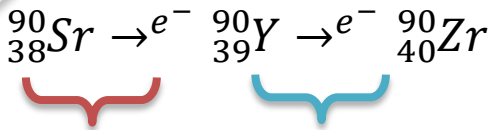
## Setup diagram



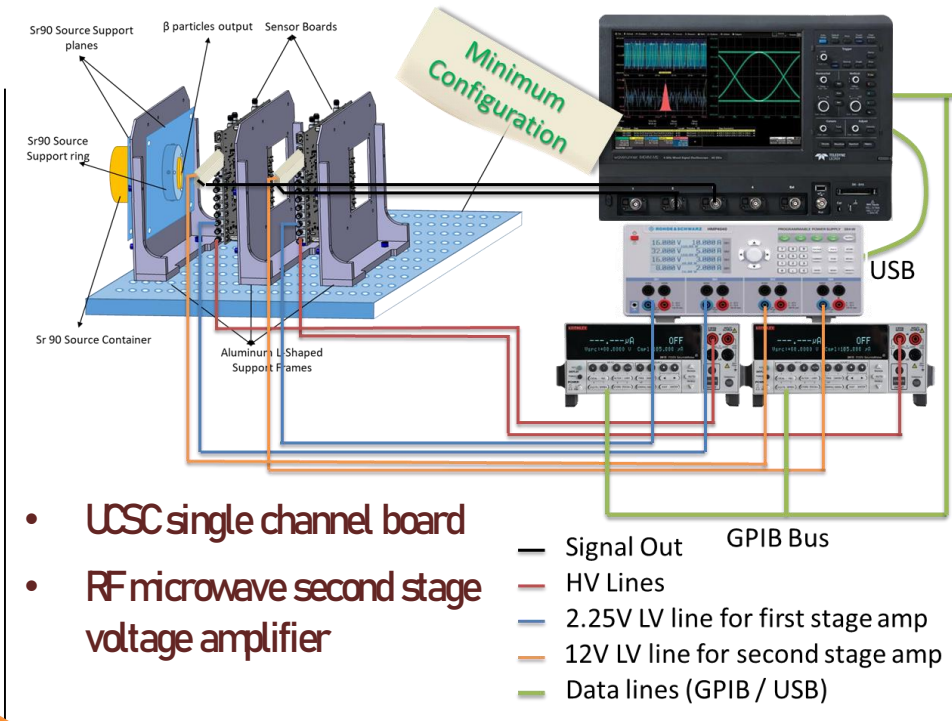
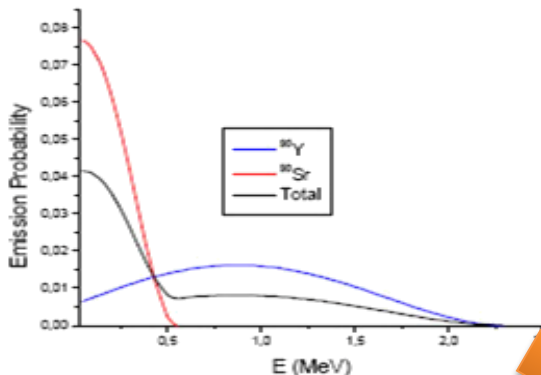
# •Charged Particle measurements

## Source & Operation

**Source**



$E_{\text{max}} = 0.46 \text{ MeV}$     $E_{\text{max}} = 2.28 \text{ MeV}$   
 $T_{1/2} = 28,8 \text{ y}$     $T_{1/2} = 64 \text{ h}$

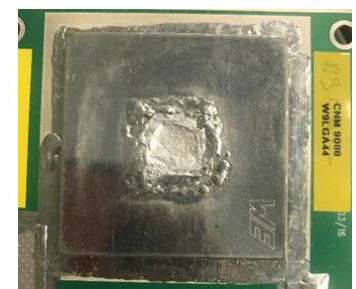


**Only getting higher energy particles?**

**Sensors placed back to back**

Total absorber thinness:

- 3 x 25µm aluminum
- 2 x 250 µm Silicon



Introduction

Electrical characterisation

Dark Rate

Charged Particle measurements

Operating parameters

Conclusions

# •Charged Particle measu

## Control Software

➤ Tab interface organized in 4 sections:

I. HV Control, V-I recording and visualization

II. Low Voltage and temperature control

III. Oscilloscope and triggering mode control

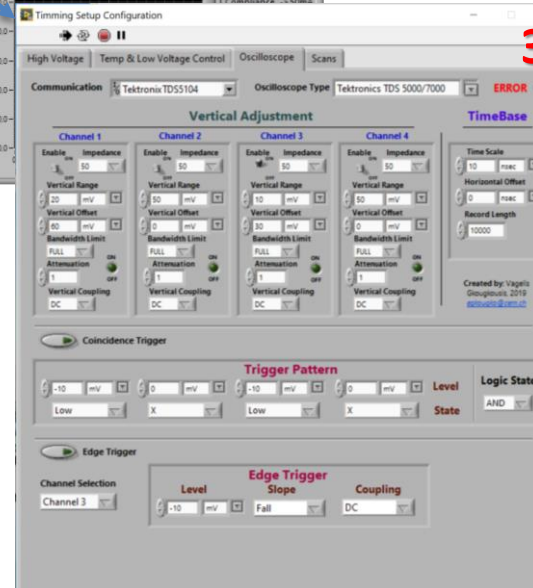
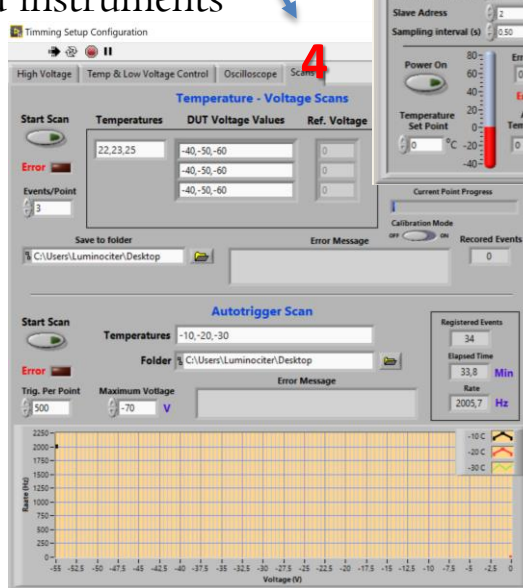
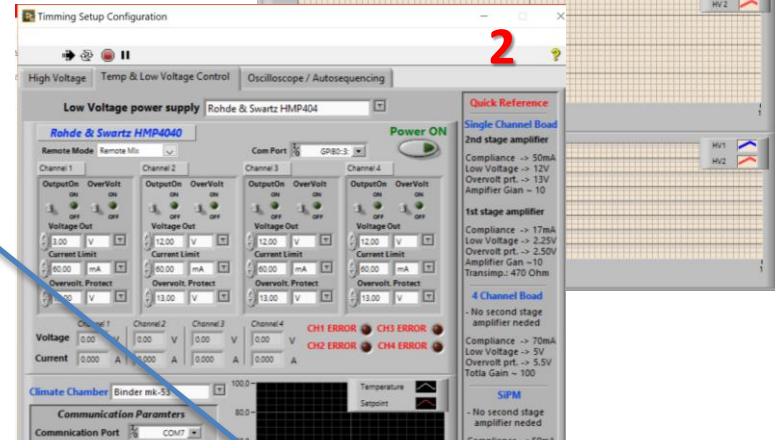
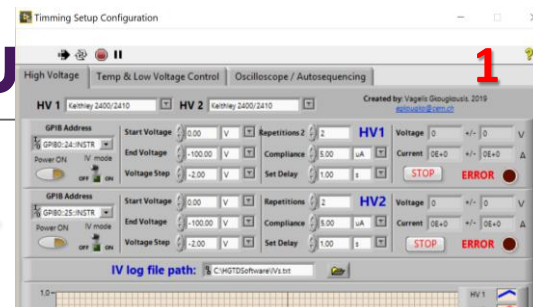
IV. Charged particle and auto-trigger sequencing and programming

➤ Multiple supported instruments

with adaptive polymorphic UI

➤ Integrated error handling and

quai-full proof operation (☺)



Introduction

Electrical characterisation

Dark Rate

Charged Particle measurements

Operating parameters

Conclusions



# •Charged Particle measurements

C++ 11

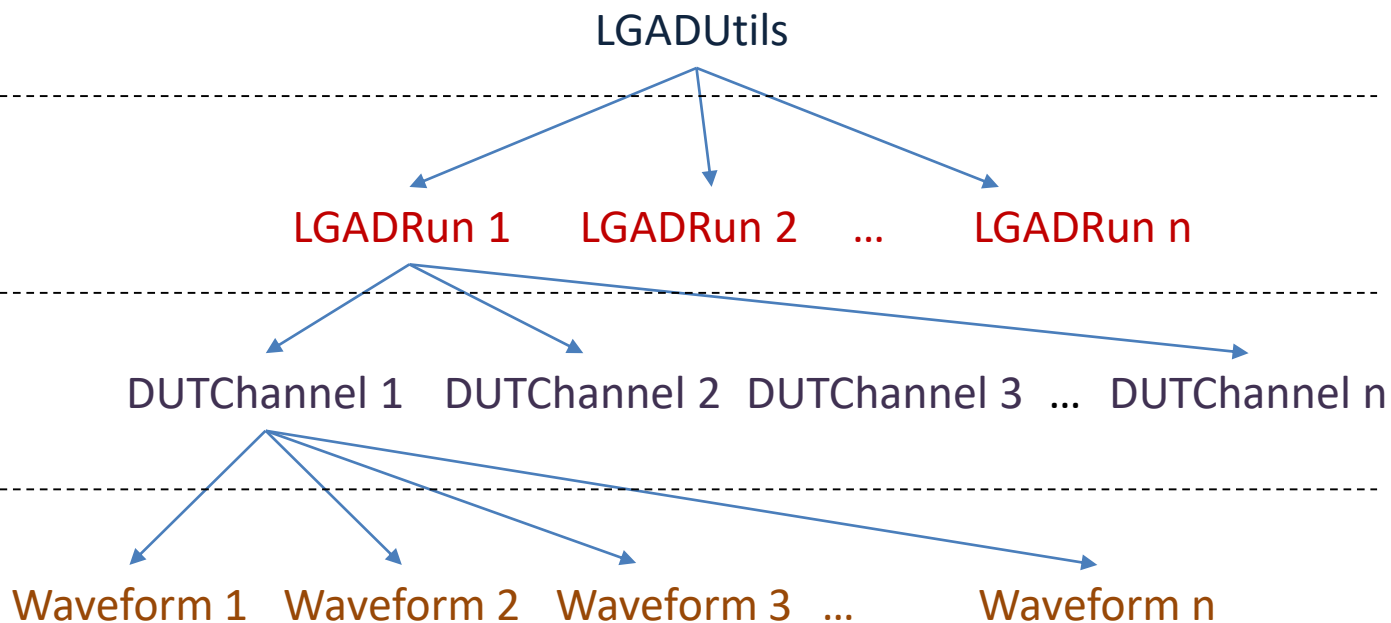
## Timing resolution Framework

<https://gitlab.cern.ch/ifaepix/lgad-timing-analysis>

➤ Four main classes with dedicated header and implementation files

- **LGADUtils** — Main wrapper, global variables and helper functions
- **LGADRun** — Timing resolution, CFD maps, multi DUT operations
- **DUTChannel** — Mean pulse shape, mean pulse properties form entire run
- **WaveForm** — Single Waveform properties and time walk corrections
- **Bonus: LGADSel** — **Selector Class with auto-set 64 channel support**

1st level  
2nd level  
3rd level  
4th level



Présentation: <https://indico.cern.ch/event/782573/#preview:2889703>

# •Charged Particle measurements

Introduction

Electrical  
characterisation

Dark Rate

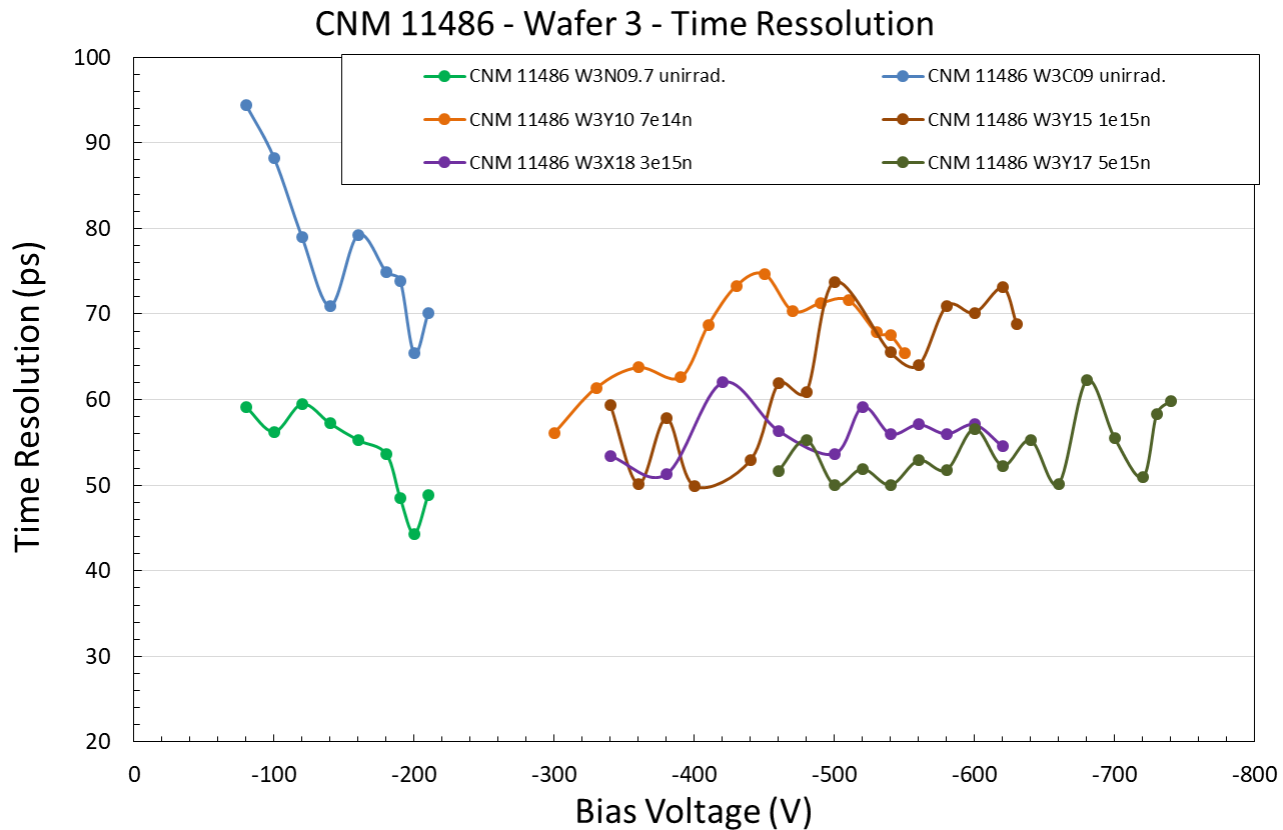
Charged  
Particle  
measurements

Operating  
parameters

Conclusions

## Time Resolution

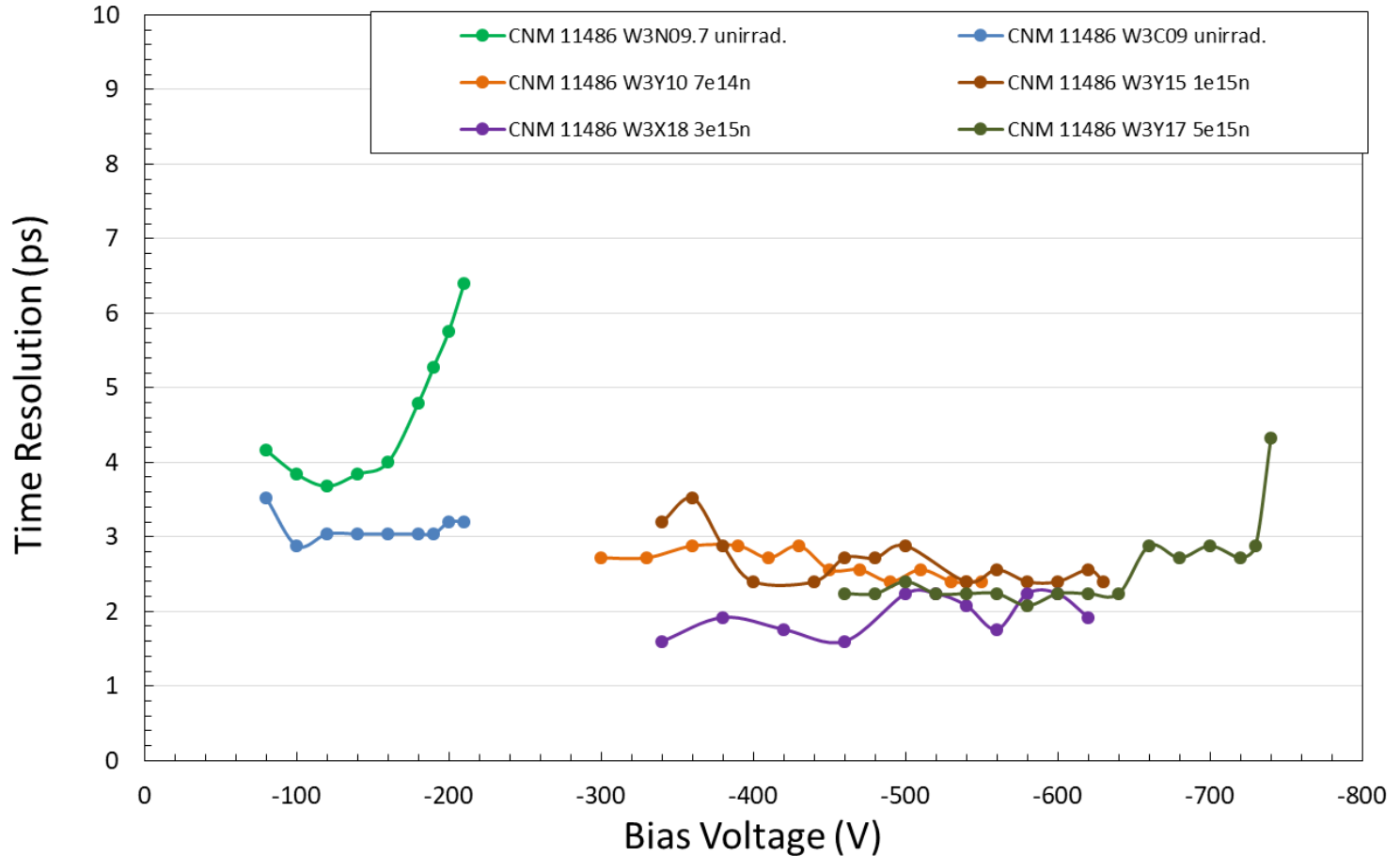
- ✓ 1000 events per point
- ✓ Very low collected charge ( $< 3\text{fC}$  for irradiated sensors)
- ✓ High active area with larger capacitance
- ✓ Preliminary results, study ongoing



# •Charged Particle measurements

## Collected Charge

CNM 11486 - Wafer 3 - Collected Charge



# •Charged Particle measurements

Introduction

Electrical characterisation

Dark Rate

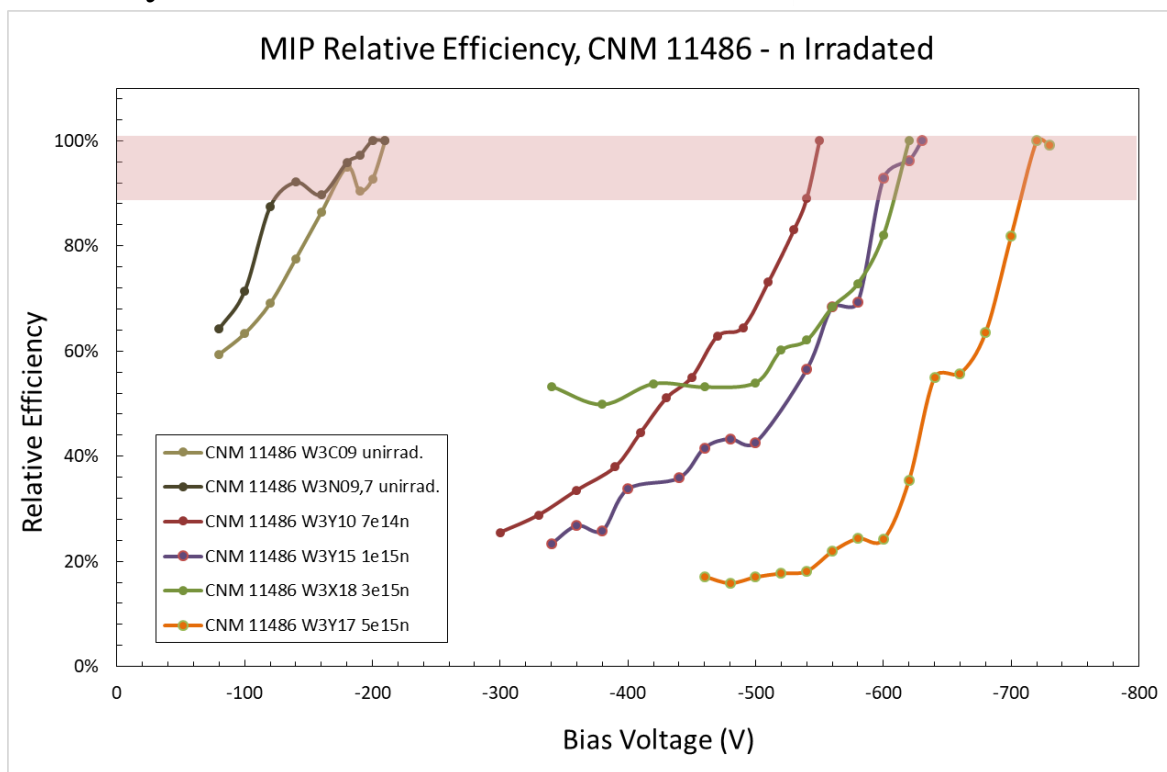
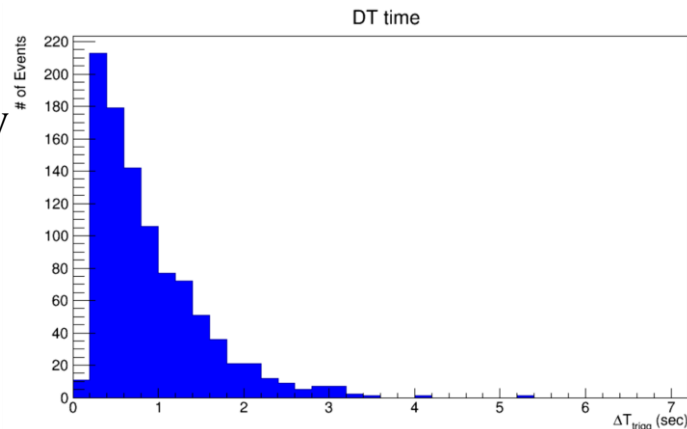
Charged Particle measurements

Operating parameters

Conclusions

## Efficiency vs HV

- ✓ Sr90 source follows exponential decay
- ✓ Sensor trigger distribution is convoluted with efficiency
- ✓ For 100% efficient sensor, median of trigger rate corresponds to radioactive decay



Efficient zone (+/- 5% uncertainty)

# •Charged Particle measurements

## Efficiency vs Headroom

Introduction

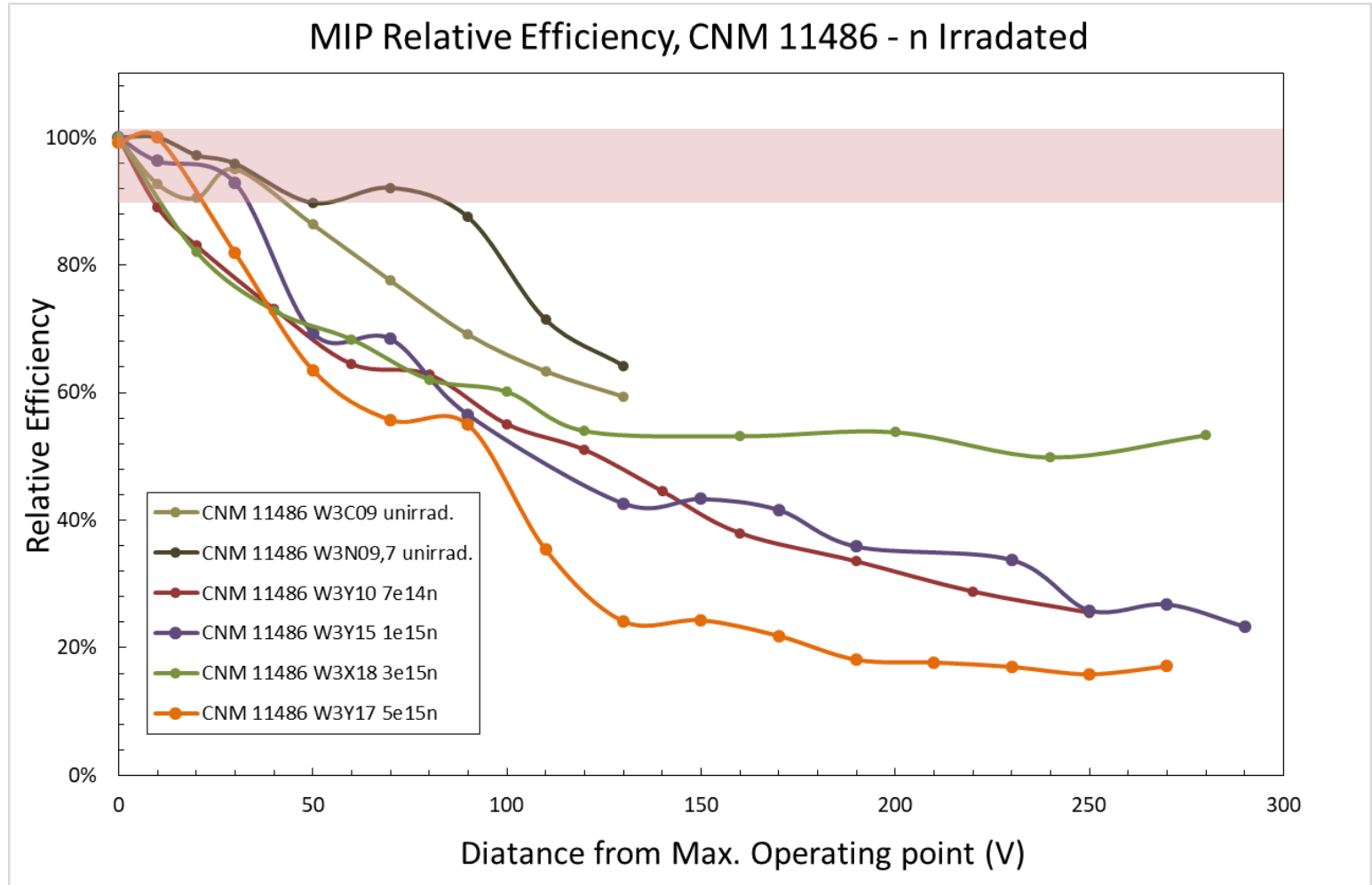
Electrical  
characterisation

Dark Rate

Charged  
Particle  
measurements

Operating  
parameters

Conclusions



# •Charged Particle measurements

Introduction

Electrical characterisation

Dark Rate

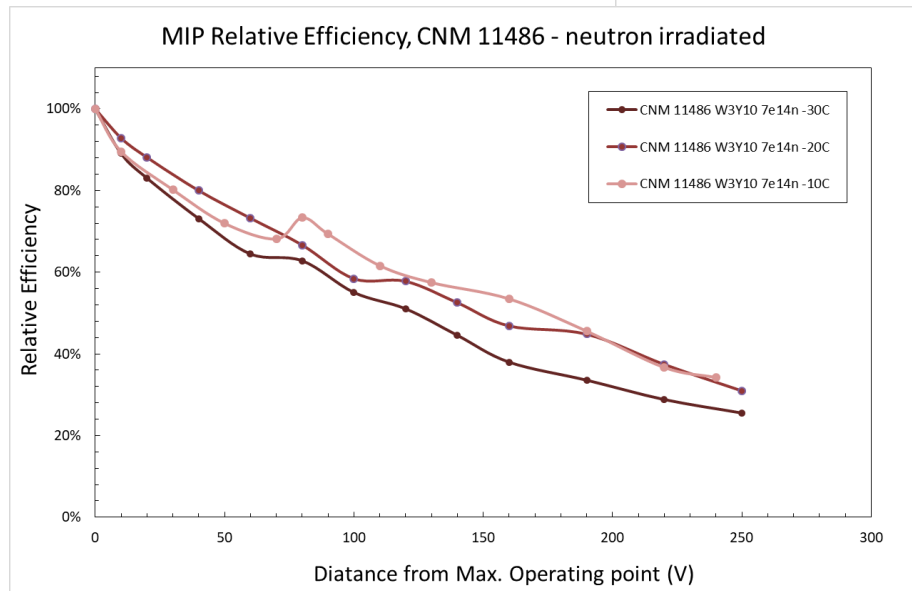
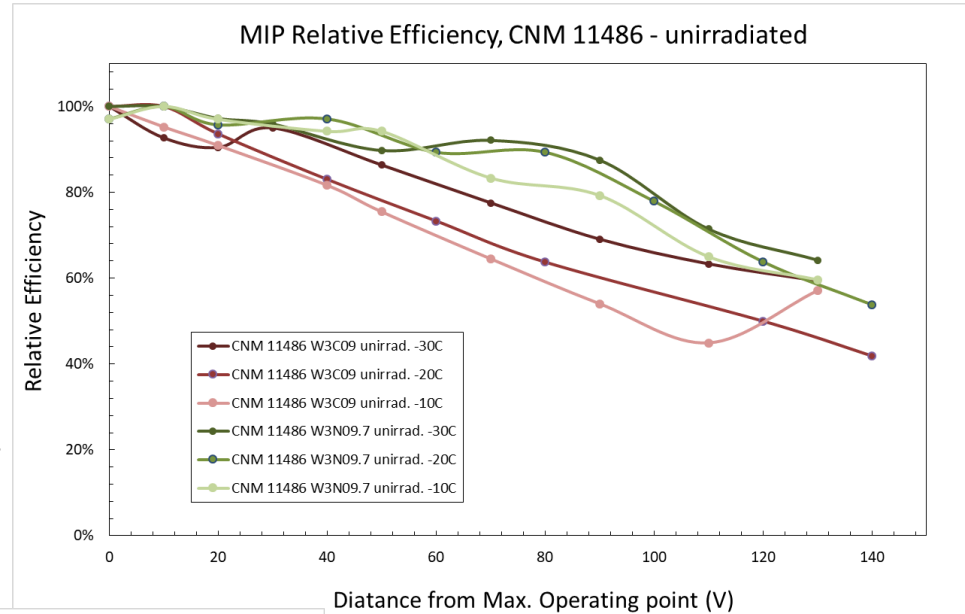
Charged Particle measurements

Operating parameters

Conclusions

## Efficiency vs Temp.

- ✓ 1.3x1.3 active area sensor becomes efficient rapidly
- ✓ Larger area (3x3) sensor has a hysteresis
- ✓ Possibly due to metallization opening over pad where field is reduced



- ✓ No significant effect on temperature variations
- ✓ 7e14 sensor never becomes fully efficient
- ✓ Limited in operating voltage by sensor stability

# •Conclusions & Outlook

*Introduction*

*Electrical  
characterisation*

*Dark Rate*

*Charged  
Particle  
measurements*

*Operating  
parameters*

*Conclusions*

- ✓ The CNM 11486 6" run was tested
  1. Electrical tests
    - ✓ A gain reduction was observed with 12% expected gain left at  $3e15$
    - ✓ Breakdown voltage was defined and is expected to no be a limiting factor
    - ✓ Acceptor removal observed following the exponential decrease
  2. Dark rate
    - ✓ Dark rate was observed for non-irradiated and mildly irradiated sensors up to 10khz at lower than breakdown voltage
    - ✓ Main limiting factor in voltage operation
  3. Charge particle studies
    - ✓ 50psec time resolution for the  $1.3 \times 1.3$  diodes and 70psec for the  $3 \times 3 \text{mm}^2$
    - ✓ Low collected charge for both irradiated and uneradicated
  4. Efficiency
    - ✓  $3e15$  &  $7e14$  fluences never become fully efficient
    - ✓ Unirradiated and higher fluences reach 100% efficiency with st least 20V headroom

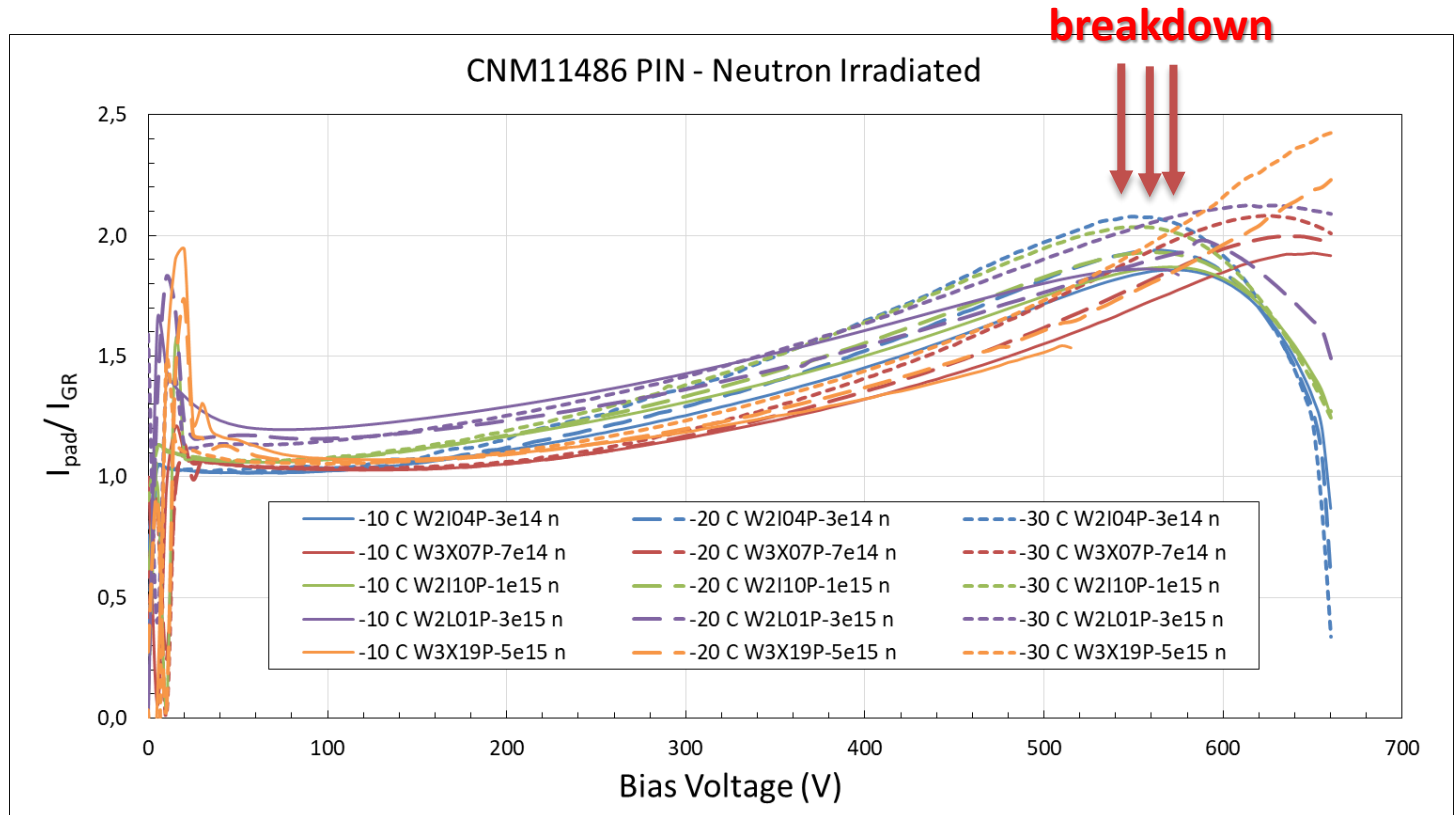
# •Backup

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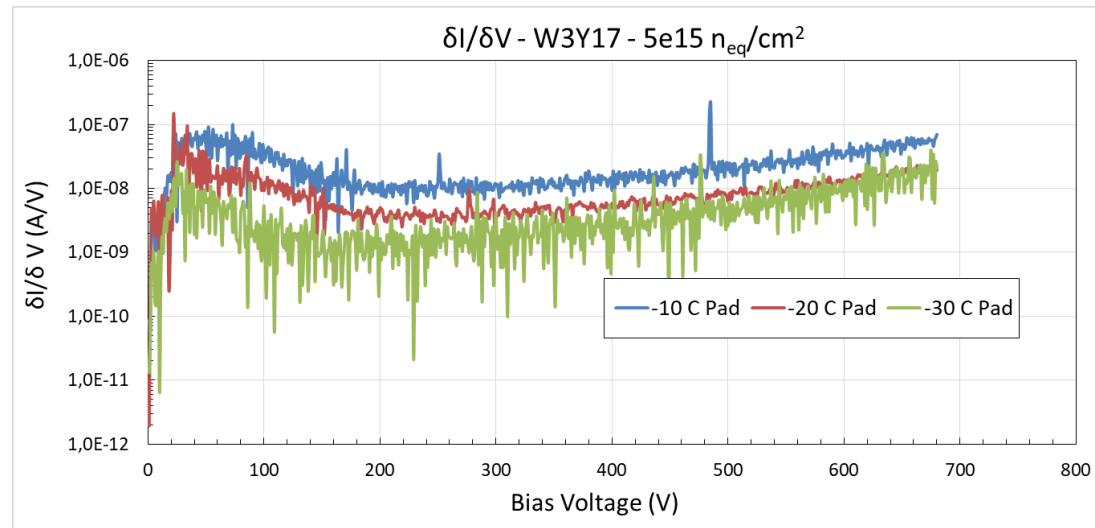
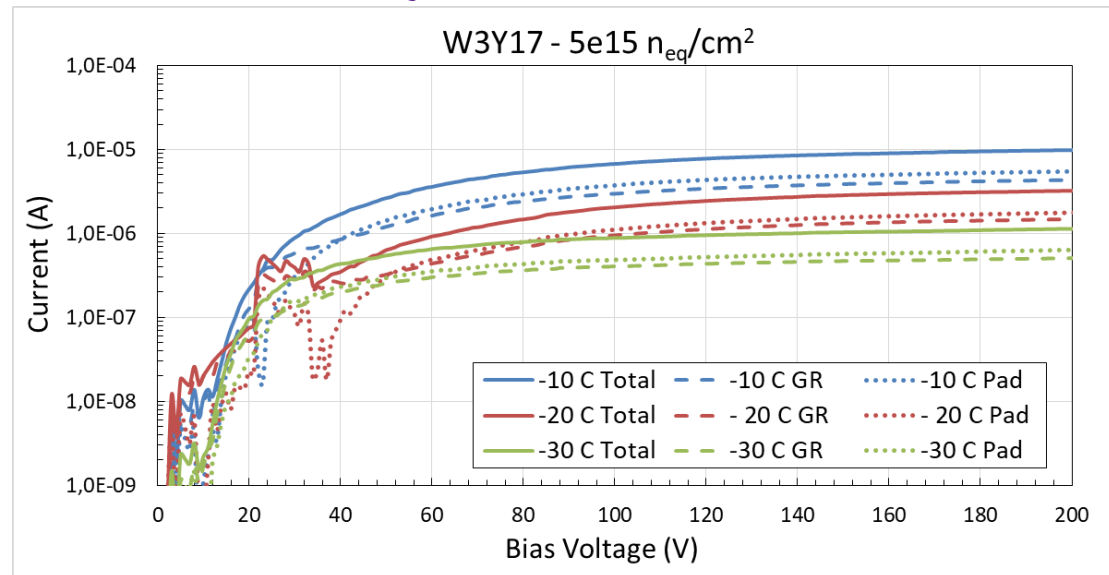
# •Electrical characterization

## PIN Breakdown Mode



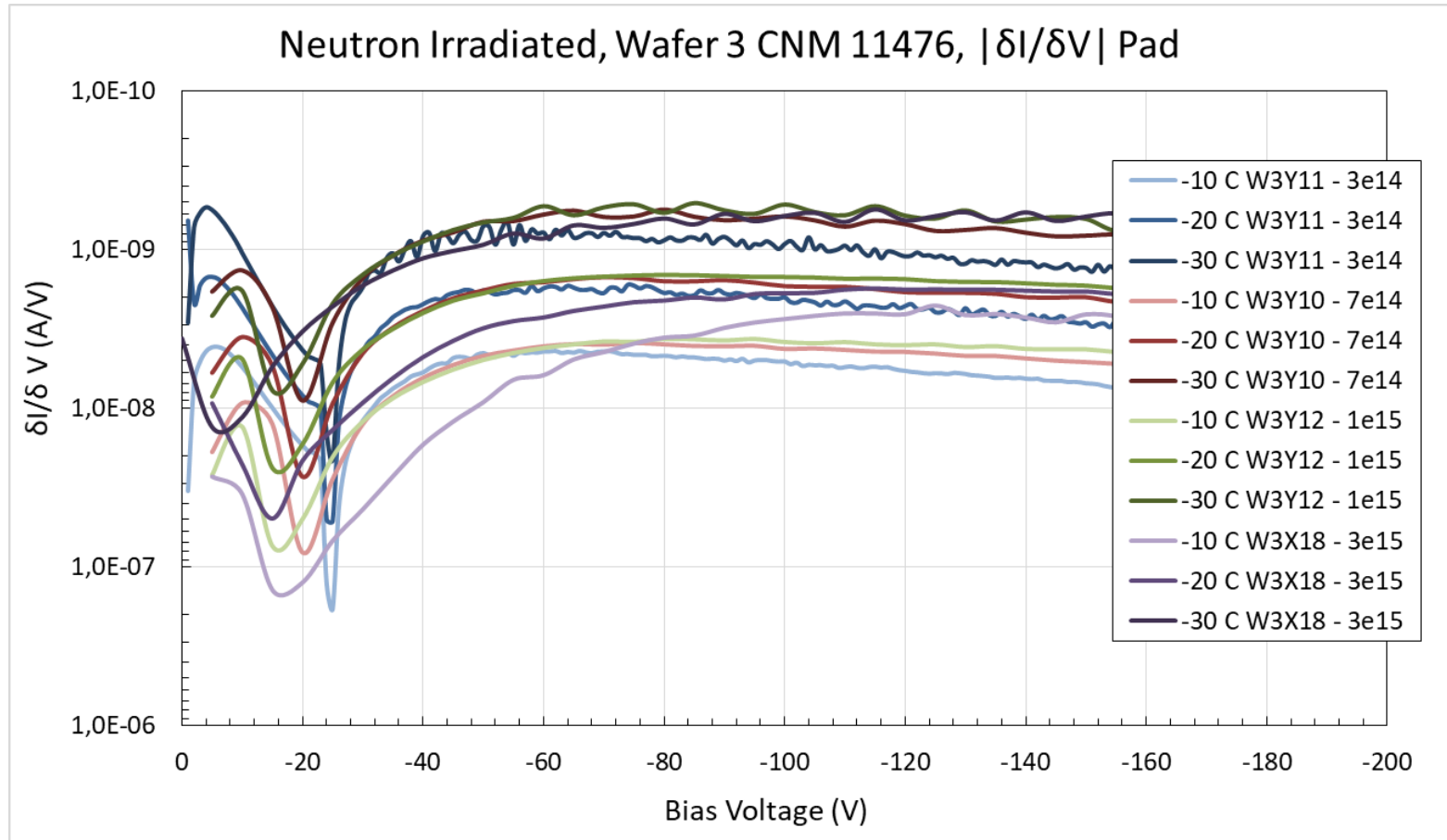
# •Electrical characterization

## 5e15, double junction



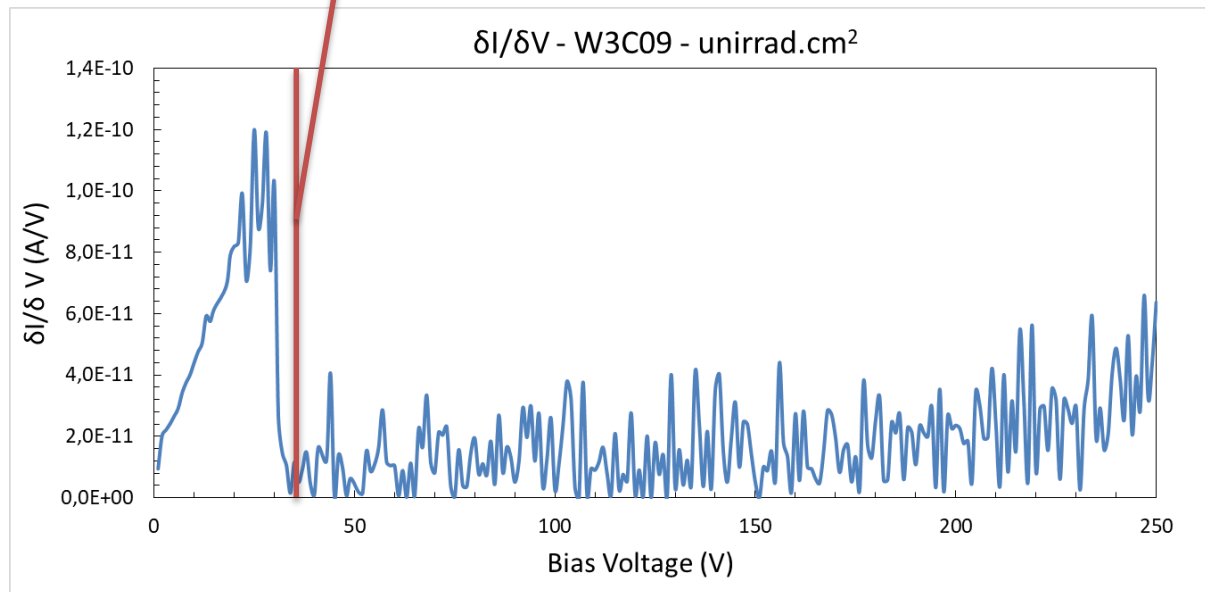
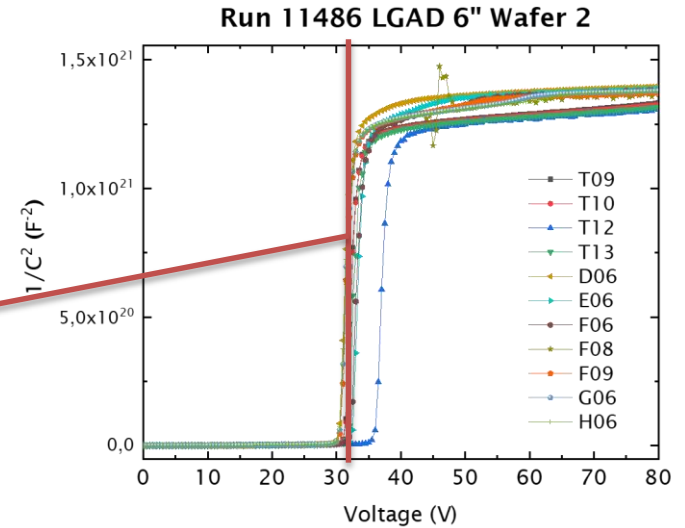
# •Electrical characterization

## Acceptor removal



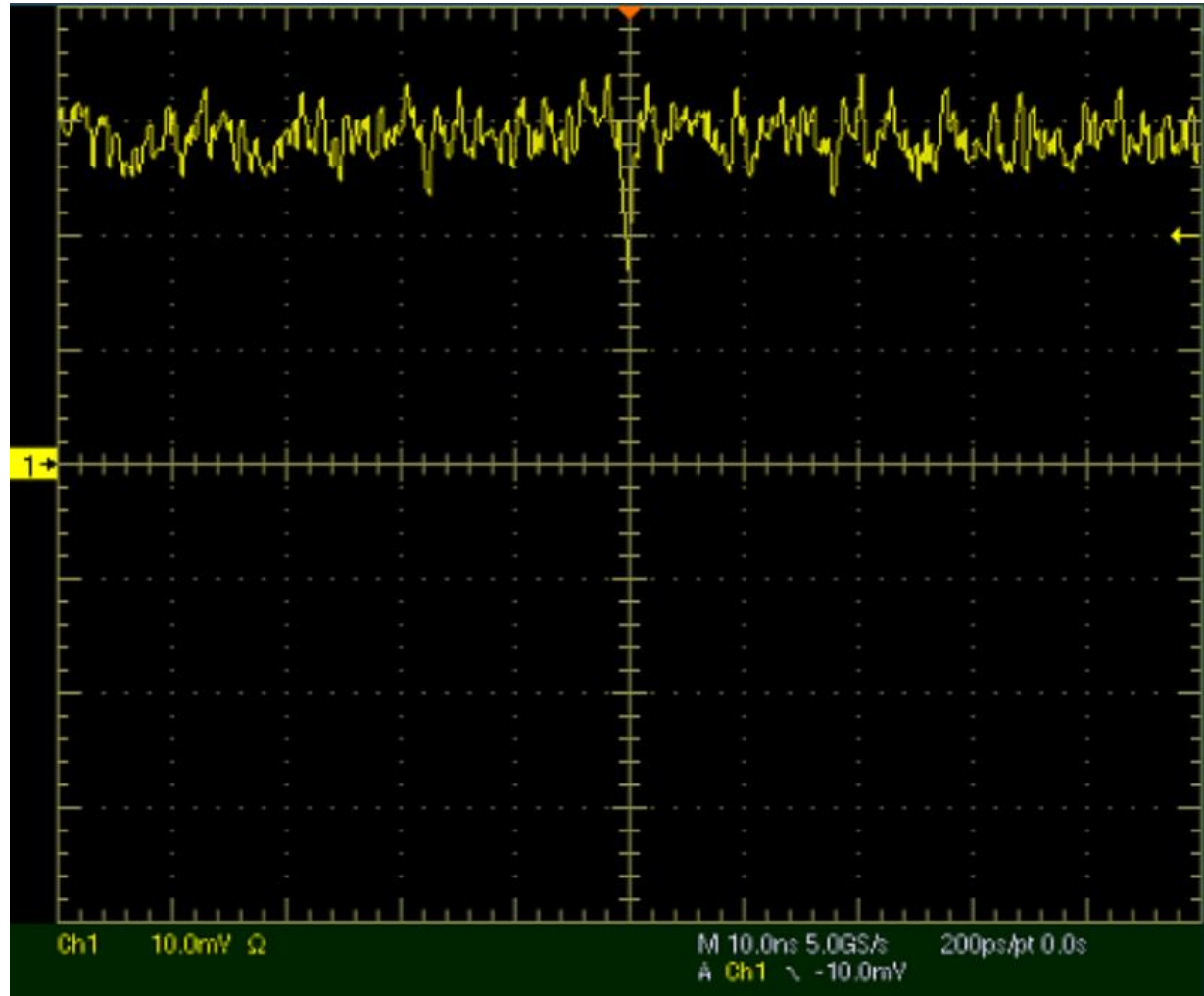
# •Electrical characterization

## Gain depletion



# •Dark Rate

## WaveForm



# •Dark Rate

## PIN Diodes

