



# Vacuum

Asger og Silas

- What is Vacuum?
- Why Vacuum at CERN?
- Our Experiment
- How outgassing is limited?
- General technology
- Experimental data
- Conclusion

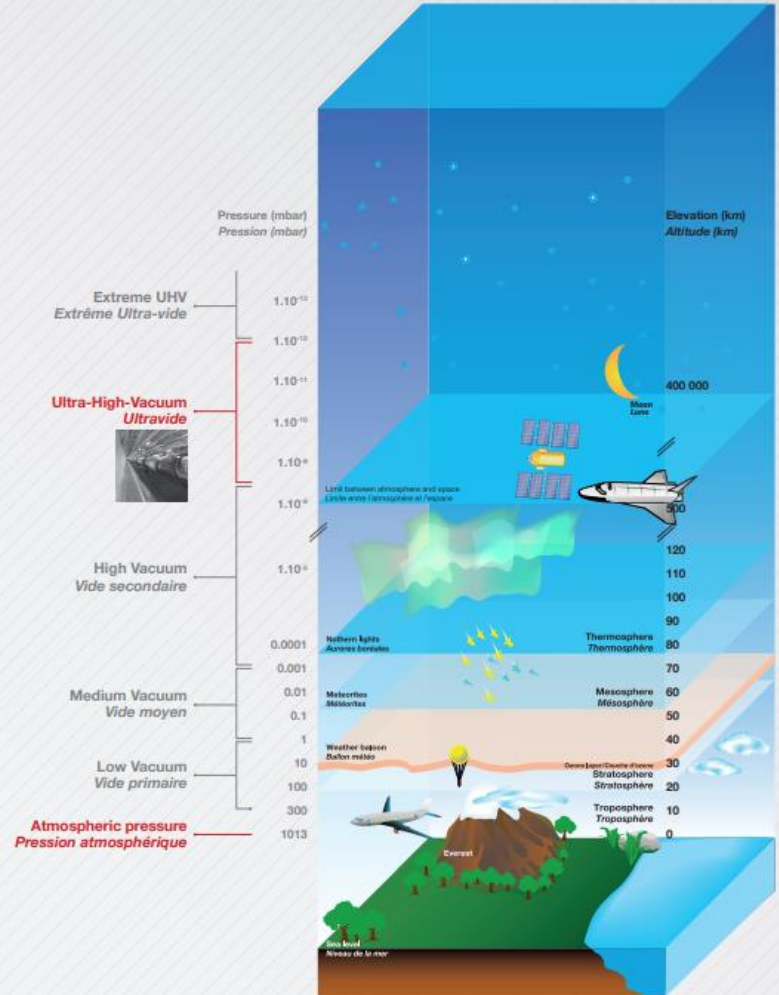
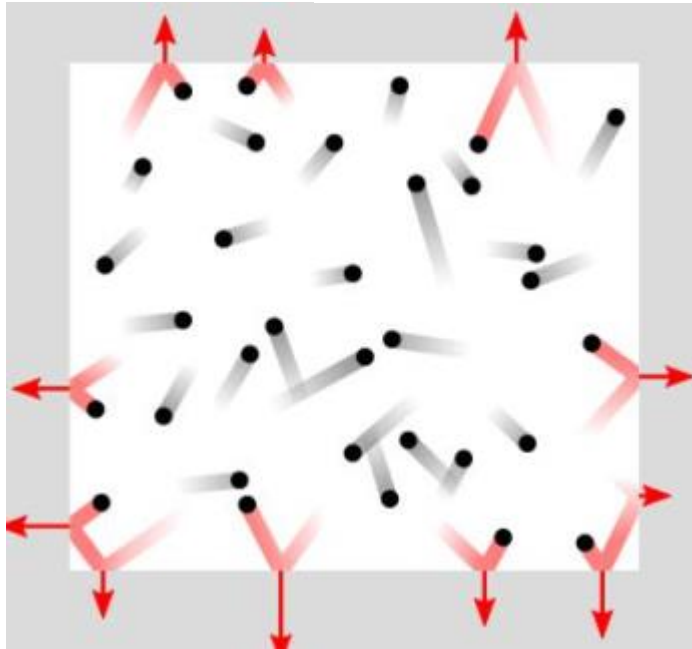
# What is vacuum?

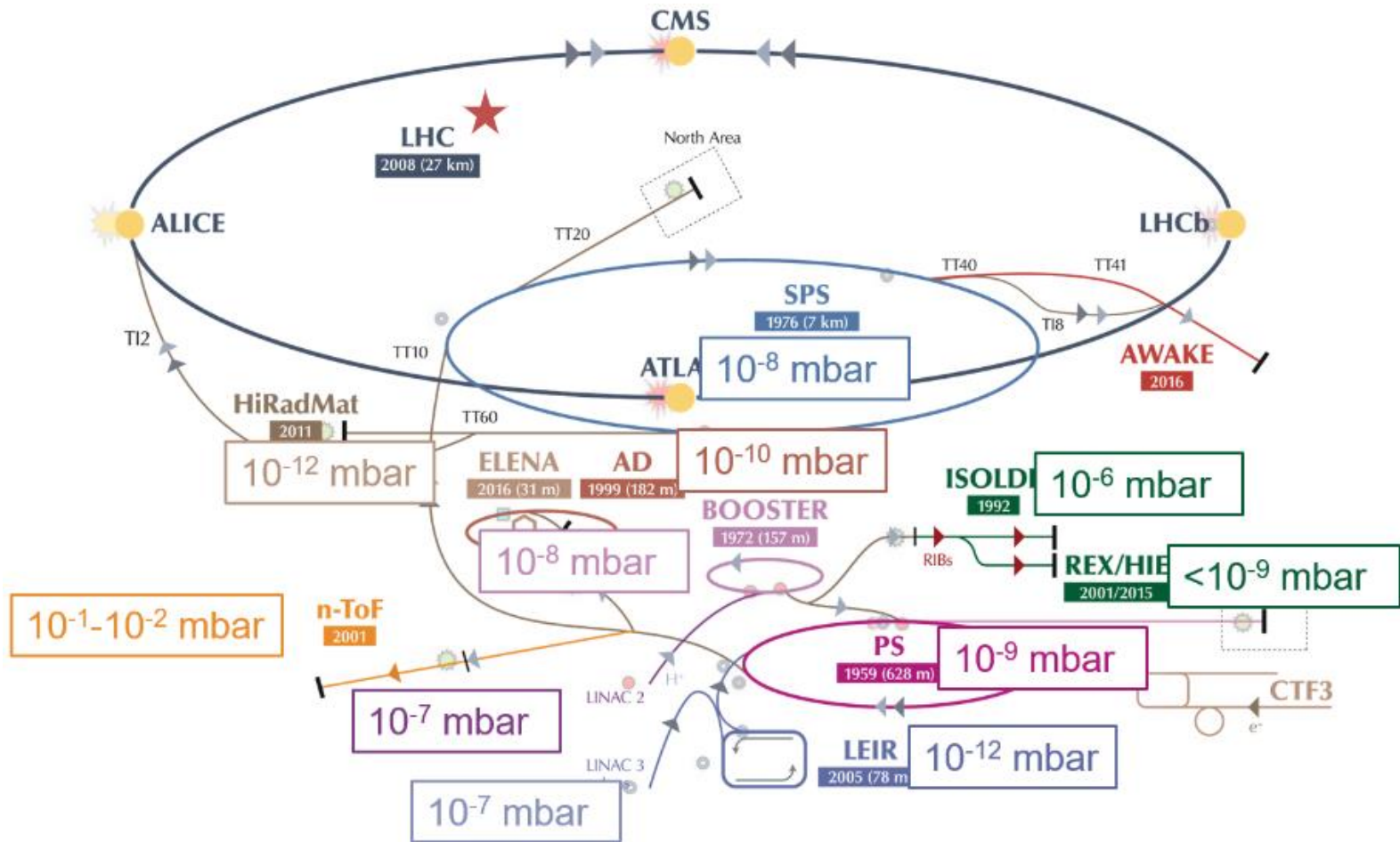
- Vacuum is empty space
- High vacuum=low pressure

$$p = \frac{F}{A}$$

Mean free path

Number density





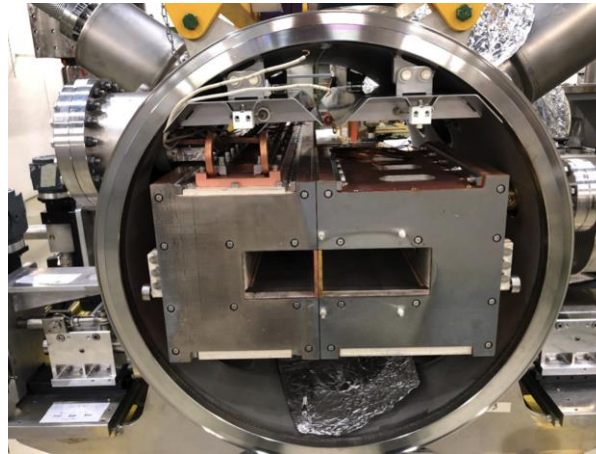
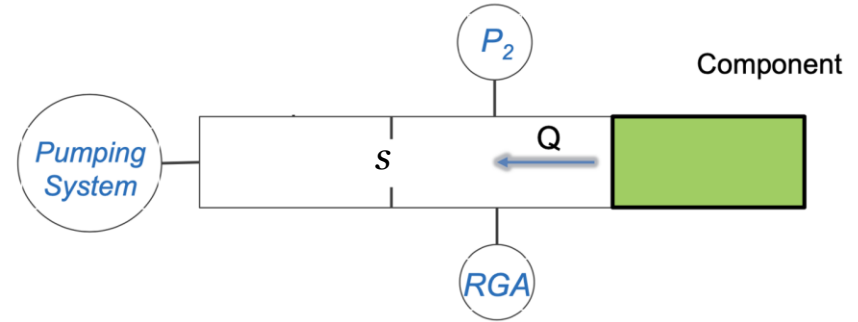
# Why Vacuum at CERN?

- Minimize disturbance of the beam
- Used for many purposes
  - Acts as insulator on LHC
    - Cryomagnets
    - Helium Distribution Line



# Our Experiment

Whether a new type of insulator P25 is compatible with the PS. To be used as insulator on a high voltage feedthrough. In a septum magnet.



The PS, septum magnet

# What is outgassing, and how is it limited?

- All materials outgas
  - molecules from the surface evaporating
- Minimize components with high outgassing rate
  - polymers
- Bakeout
  - baking a system to reduce water
- Vacuum firing
  - By baking a system at 600° hydrogen from the steel can be reduced.
- Increase number of pumps





# General technology

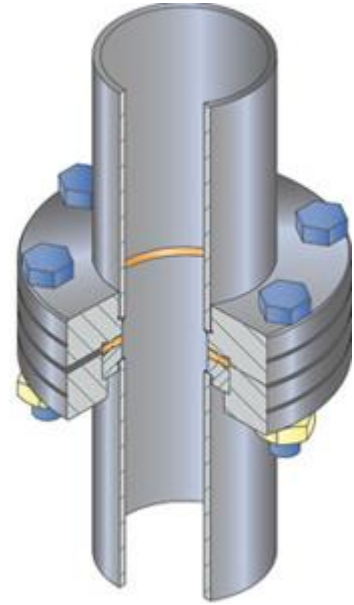
- Seals
- Pumps
- Gauges





# Seals

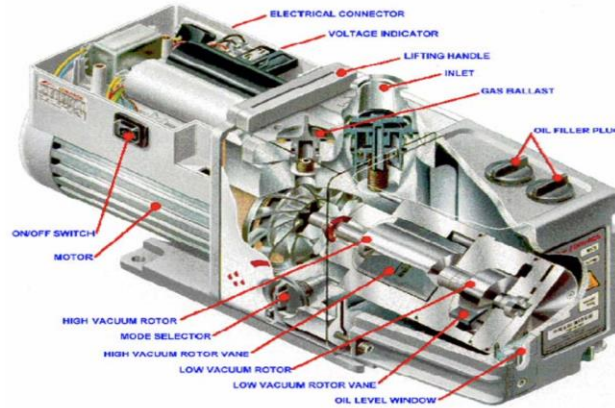
- **All valves and seals are stainless steel to minimize degassing**
- **Conflat flange** (most used flange, in baked systemt)
- **Copper gaskets** (the part between two flanges)
  - low degassing
  - is pressed into shape by knife edge
  - Better seal than O-rings (rubber)



# Pumps in our experiment

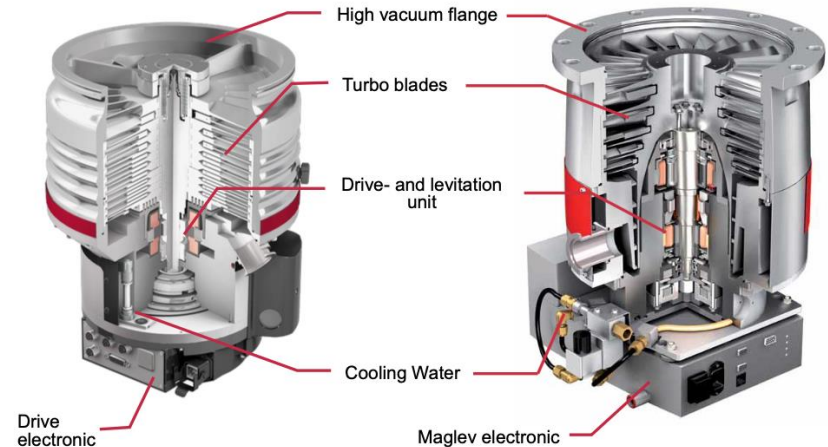
- **Primary pump**

- atm  $\rightarrow$   $10^{-3}$  mbar



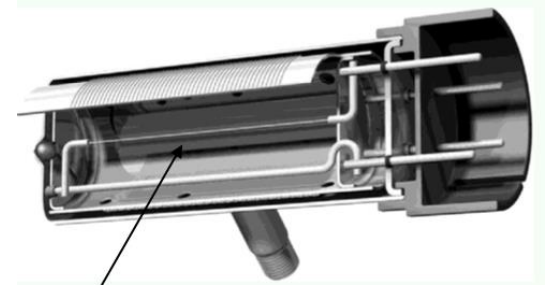
- **Turbo molecular pump**

- $10^{-3}$  mbar  $\rightarrow$   $10^{-10}$  mbar
- Turbine blades, spinning faster than the molecules move, to “kick” them out.
- “Momentum transfer”



# Gauges

- **Pirani gauge**
  - atm to  $10^{-3}$  mBar
- **Penning gauge**
  - $10^{-3}$  mBar to  $10^{-10}$  mBar
- **RGA, residual gas analyser**
  - measures the composition of the gas inside the chamber



# Experiment process



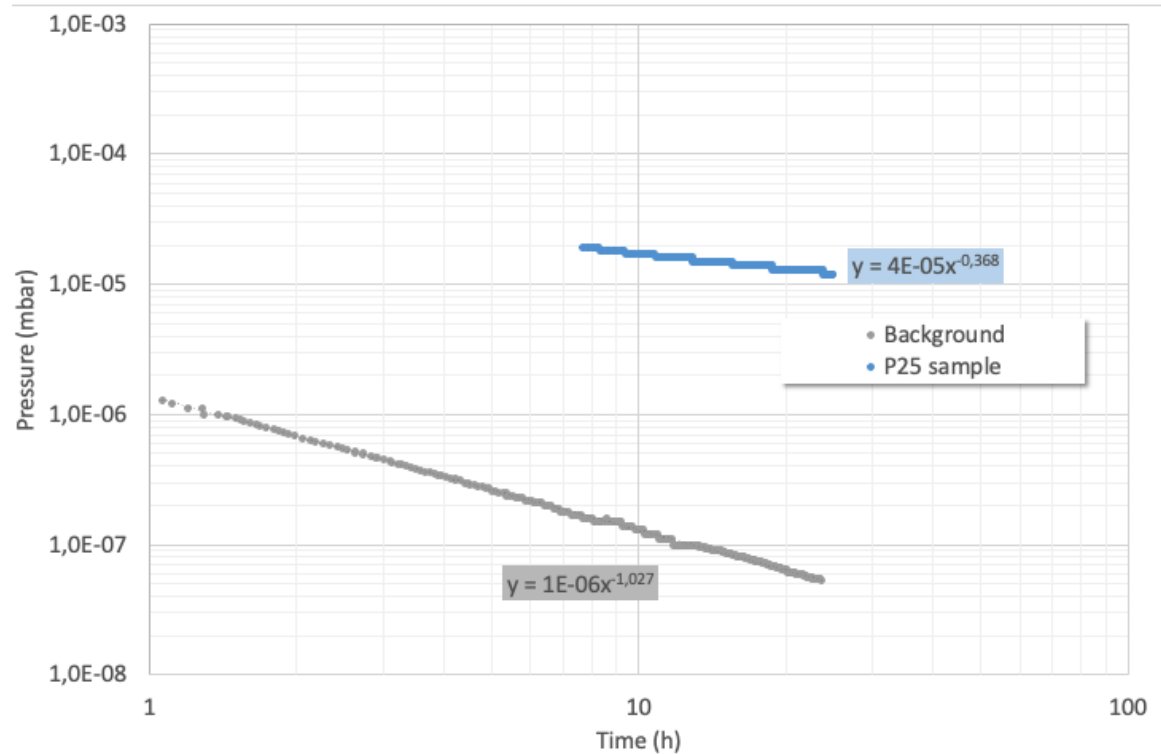
P25 sample

- **Background of the chamber**
  - Leak detection
  - 24 h pump down
  - Measuring contamination with RGA (Residual Gas Analyzer)
  - Determining degassing of chamber
- **Pump Down with Sample**
  - Same process as before
  - Measuring contamination and degassing of sample.
- **Baking the chamber with sample**
  - Baked at 200° C for 24 h
  - RGA



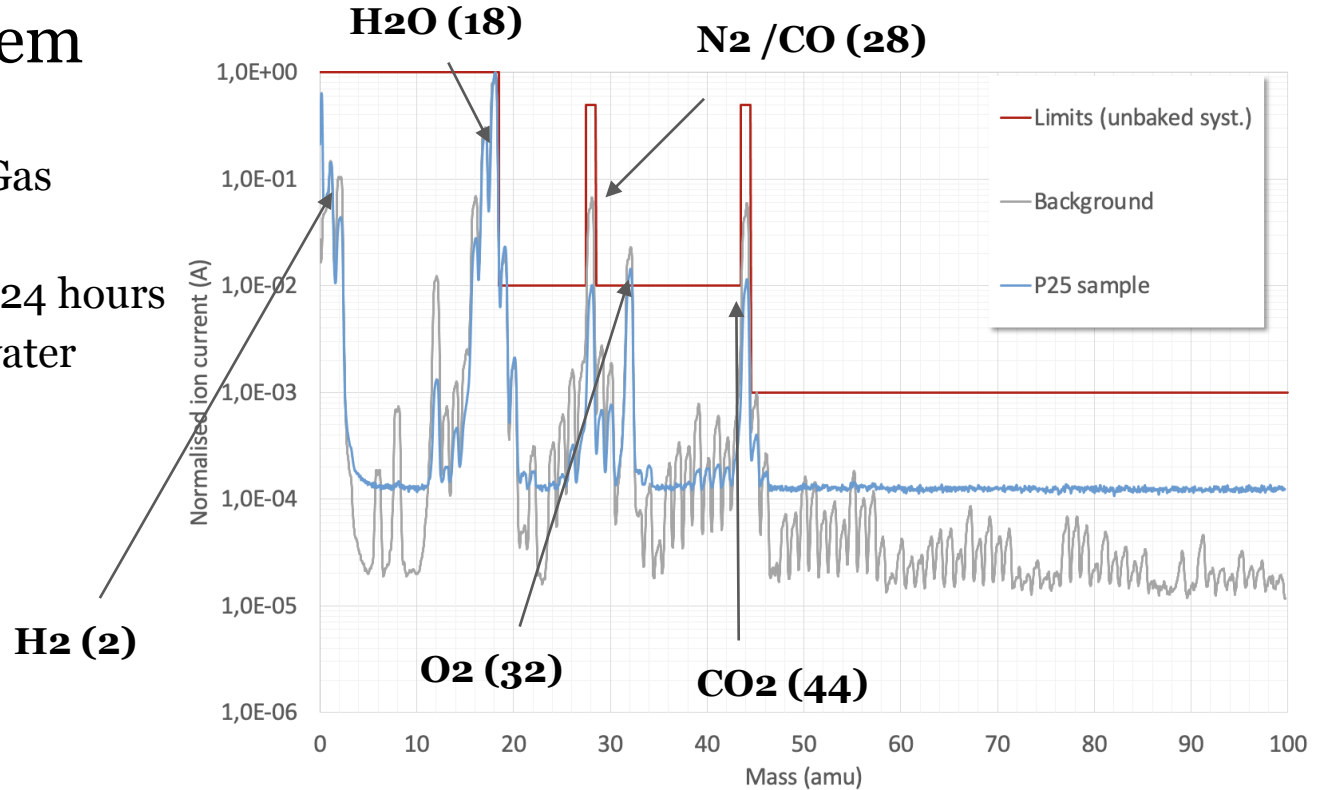
# Unbaked system Data

Pump Down chart over 24h



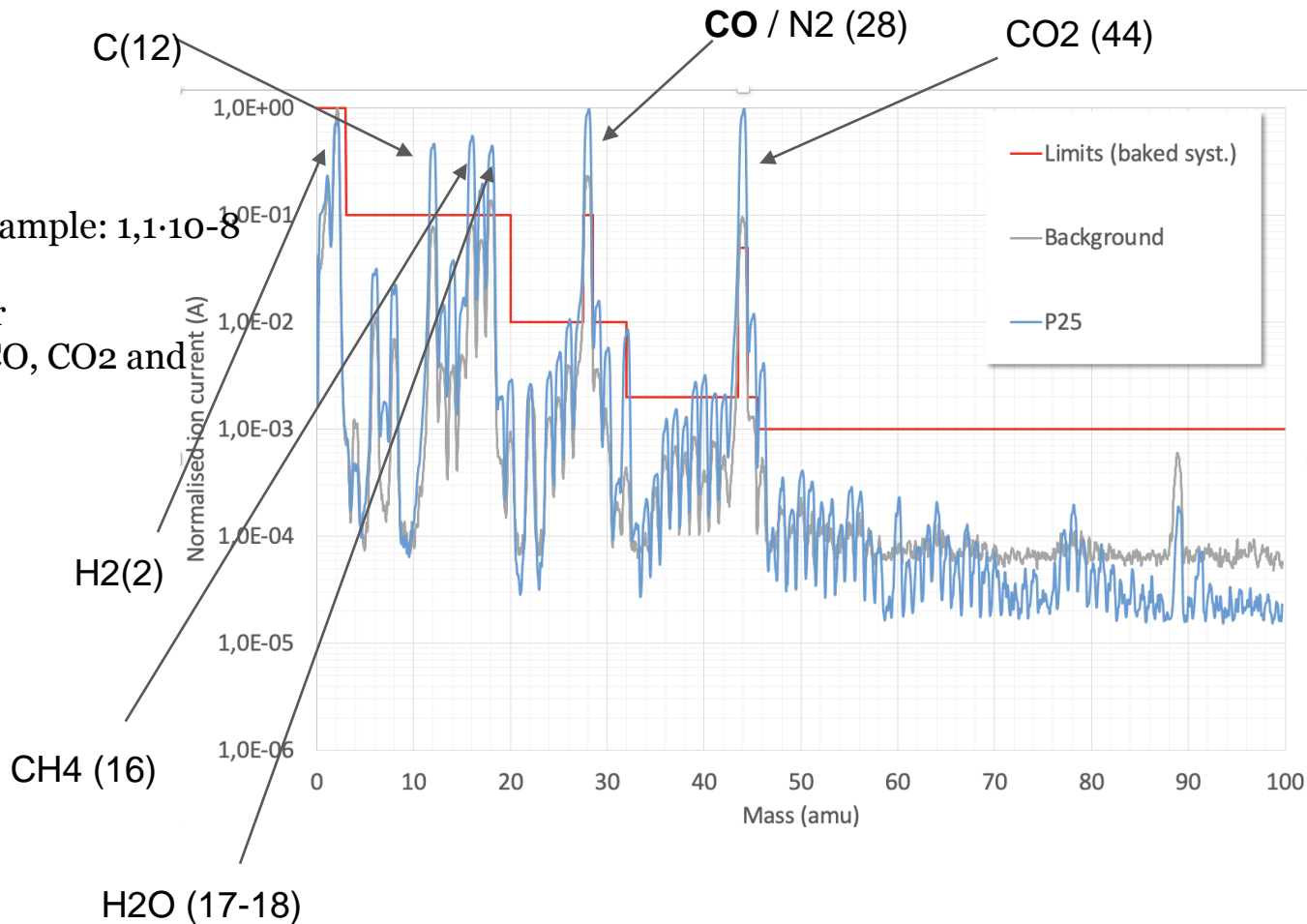
# Unbaked system

- RGA - residual Gas Analyzer
- RGA chart after 24 hours
- Dominated by water



# Baked system

- final pressure with the sample:  $1,1 \cdot 10^{-8}$
- Changes after bakeout
  - reduction in water
  - dominated in by CO, CO<sub>2</sub> and hydrogen





# Calculating degassing of the sample

Before bakeout, after 24 h of pump down:

$$1,73 \cdot 10^{-6} \text{ mBar} \cdot \text{L} \cdot \text{s}^{-1} \cdot \text{cm}^{-2}$$

Outgassing is calculated by:

$$Q = \frac{(P_{\text{sample}} - P_{\text{background}}) \cdot S}{A_{\text{sample}}}$$

After bakeout:

$$1,10 \cdot 10^{-9} \text{ mBar} \cdot \text{L} \cdot \text{s}^{-1} \cdot \text{cm}^{-2}$$

After the bakeout the total outgassing has dropped 1000 times

# Conclusion, is the sample compatible with the PS?

- Outgassing limit for PS  $1,5 \cdot 10^{-6}$  mbar liter pr sekund
- **Before bakeout**
  - Sample is not compatible in terms of outgassing rate.
  - ok, in terms of cleanliness (RGA)
- **After bakeout**
  - Sample is now compatible, in terms of outgassing rate.
  - not compatible in terms of cleanliness (RGA)

