



High Granularity HCal Cooling Design for CEPC

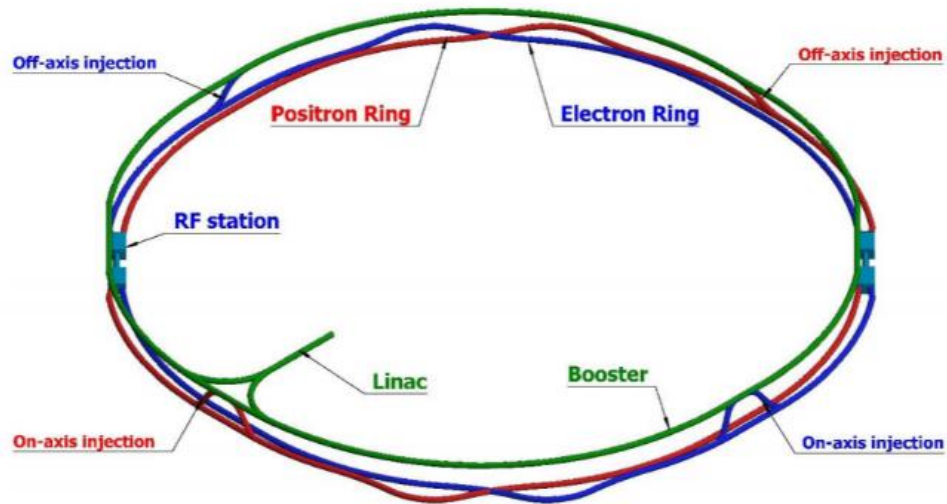
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Why cooling system for CEPC SDHCAL

- CEPC
 - **C**ircular **E**lectron-**P**ositron **C**ollider
 - a new Higgs boson factory
- Work at 240GeV to produce over 1 million Higgs in 10 years



Why cooling system for CEPC SDHCAL

- SDHCAL(Semi-Digital Hadron Calorimeter)
 - inner radius $R_{in} = 2300\text{mm}$
 - outer radius $R_{out} = 3340\text{mm}$
 - inner & outer of HCAL endcap in Z-axis are 2670mm and 3710mm
- Area of the active layers
 - 40 active layers in barrel and endcap
 - $\sim 3800\text{m}^2$ (barrel) + $\sim 2800\text{m}^2$ (endcap) in total

$(0.12\lambda_I, 1.14X_0)$

Stainless steel Absorber(15mm)

Stainless steel wall(2.5mm)

GRPC(6mm $\approx 0 \lambda_I, X_0$)

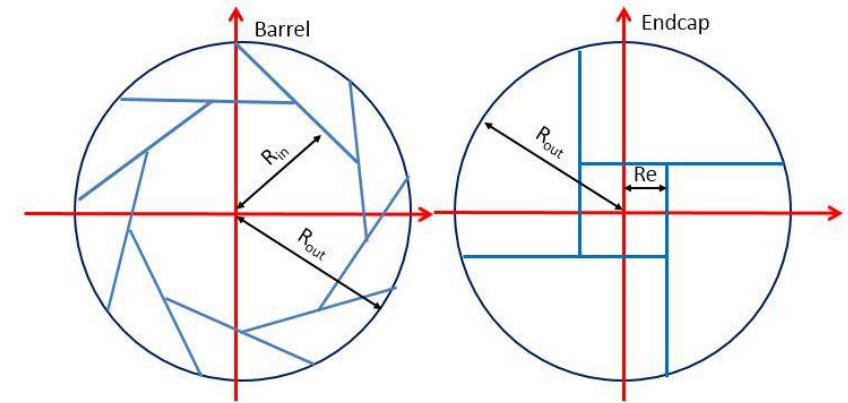
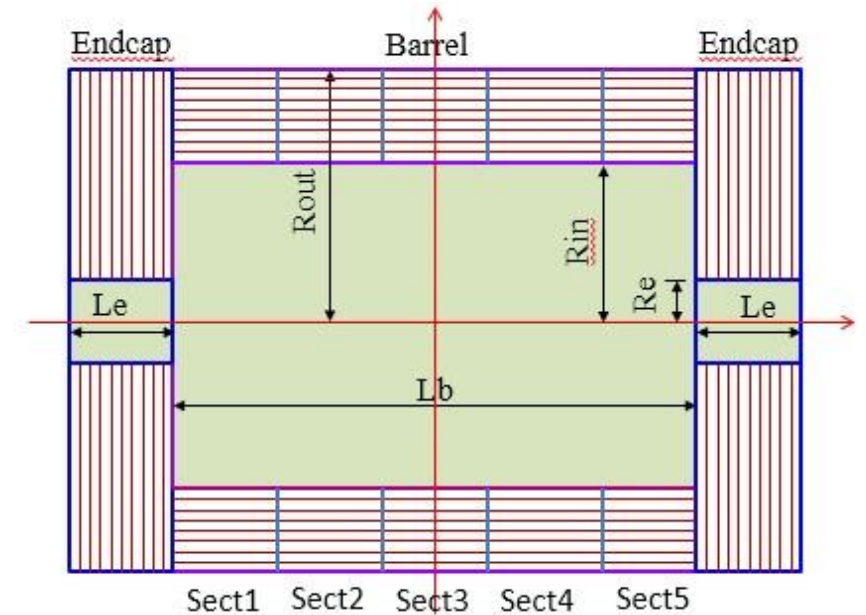
Stainless steel wall(2.5mm)

Stainless steel Absorber(15mm)

Stainless steel wall(2.5mm)

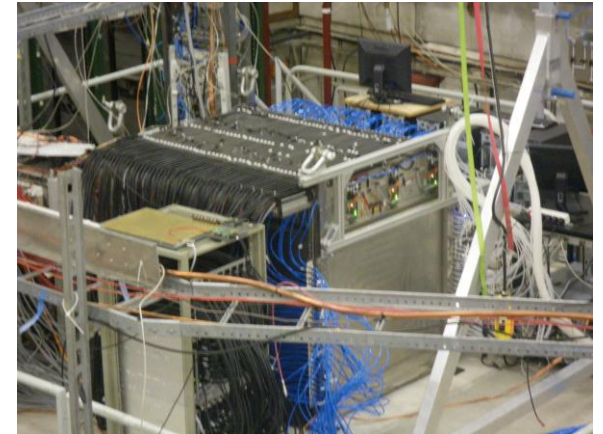
→ 3 mm RPC (glass)
→ 1.2 ~ 1.4 mm PCB
→ 1.6 mm ASIC (Hardroc)

→ 1mm gap between absorber and RPC detector

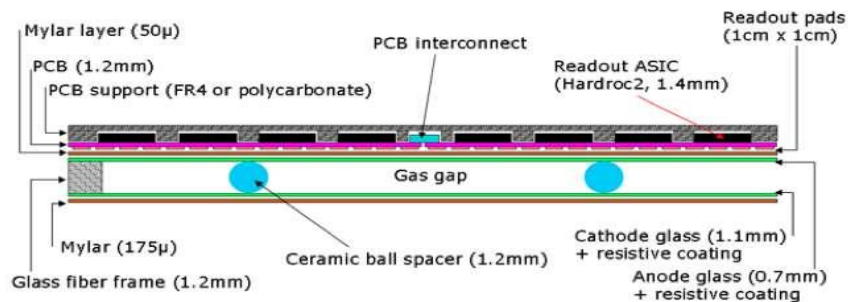


Why cooling system for CEPC SDHCAL

- Small RPC detecting cell is important for particle identification and shower reconstruction
- Total heat power
 - detecting cell: $\sim 1 \times 1 \text{cm}^2 \rightarrow$ over 60M signal channels
 - ASIC chips: $\sim 1 \text{mW/channel} \rightarrow$ over **60kW**
 - plus readout boards etc.
- An active cooling system is demanding for CEPC HCAL
 - **cheap, safe, simple, steady**
- Heat affects:
 - electronics stability, detector unit performance, structure deformation



SDHCAL prototype



high granularity RPC structure

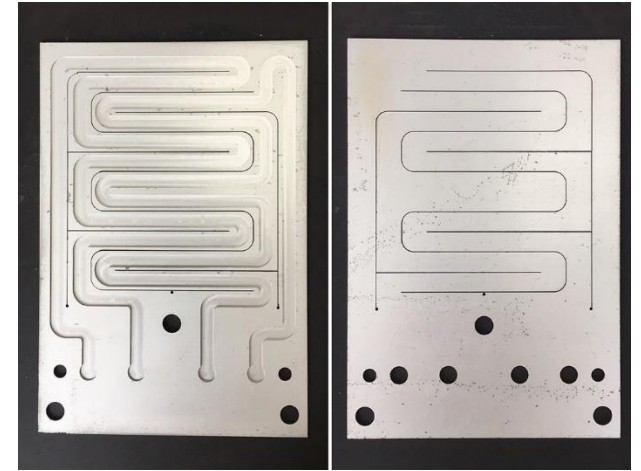


SDHCAL PCB with ASICs

Cooling plan: cooling plates

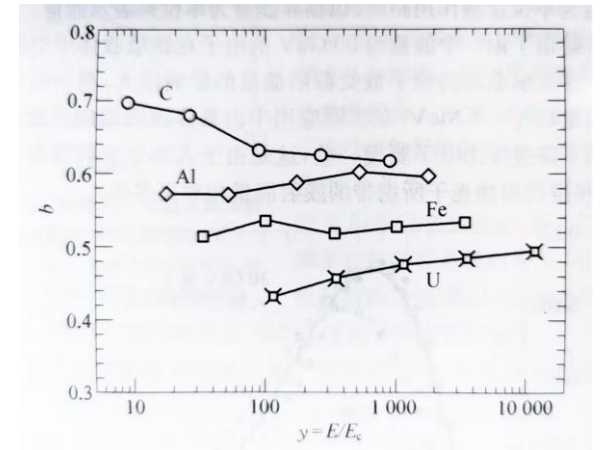
- Cooling plates: water pipes imbedded in metal plates
 - cooling ability: $\sim \text{kW/m}^2$
 - **safety**(water is not so good)
- Stainless steel
 - poor heat transmission
 - difficult to produce \rightarrow **high cost**
 - can work as the absorber
- Aluminum
 - good heat transmission
 - easy to produce
 - 5 times the radiation length than steel
- Air cooling: no space for air flow (1mm gap)
 - or at very low temperature flowing in cooling plates
- Heat pipe/vapor chamber?

Cooling plates



Cooling plan: cooling plates

- Stainless steel cooling plates work as absorber
 - 500mm × 350mm × 15mm
 - 8000 yuan (~€1000)/piece
- Aluminum
 - 500mm × 350mm × 10mm
 - 758 yuan (~€97)/piece for 500pcs
 - 608 yuan (~€77)/piece for 3000pcs
 - 10mm Al = 2mm stainless steel absorber in radiation length → **8mm thicker per layer(15+13mm in total)**
- Keep in touch with the companies



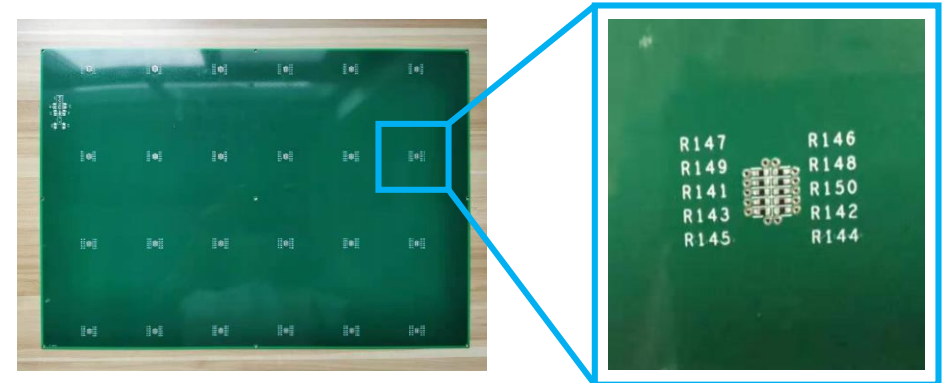
Electromagnetic cascade property

Radiation/interaction length comparison

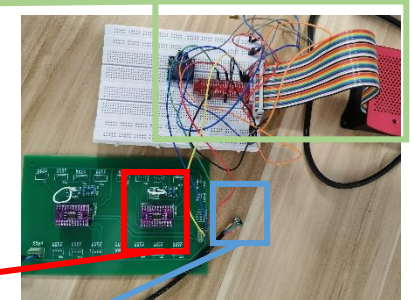
	radiation length (cm)	interaction length (cm)
Fe	1.75	10.6
Al	8.89	39.4

Detecting system

- Use resistors substituting for ASICs
 - Resistors: 4*6*10 per PCB
 - Total resistance of a group of 10 parallel-connected resistors: 470Ω
 - ASICs in SDHCAL: **~0.064W/chip** → ~5.5V on resistors
- Sensor: Si70xx, high precision temperature & humidity sensor
 - range: -40~125°C
 - accuracy: **0.1°C** at most
- 8*8 sensors monitored simultaneously with multiplexers based on I²C

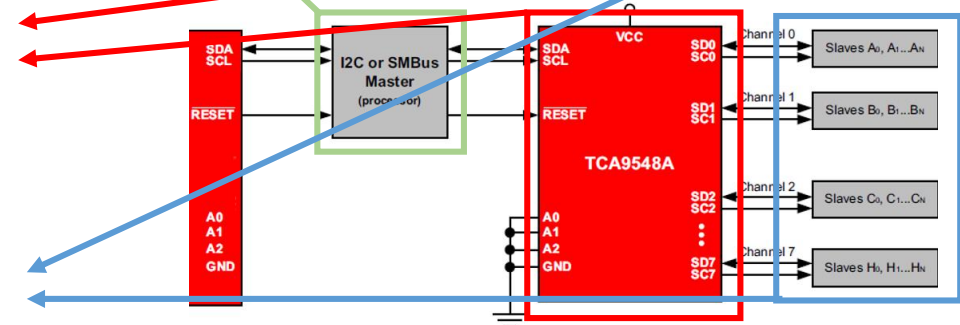


GPIO & Raspberry



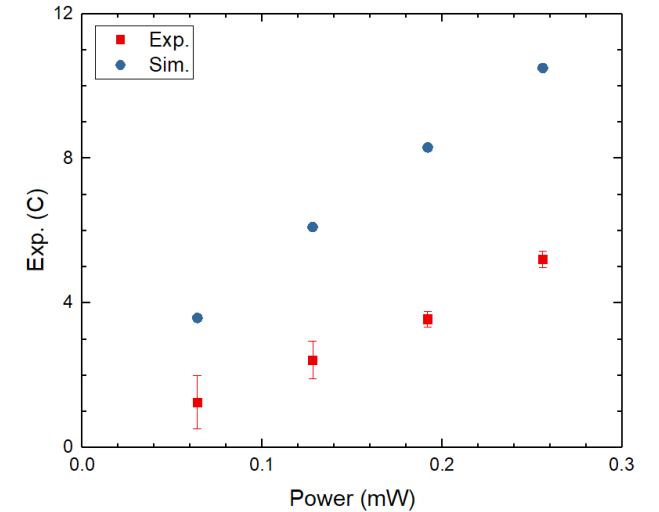
Multiplexer

Sensors

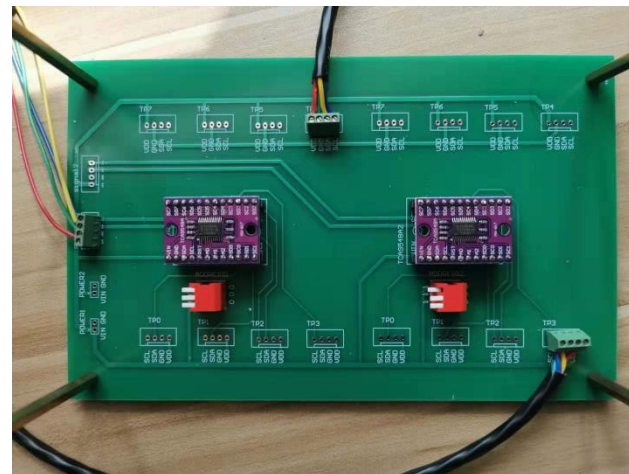
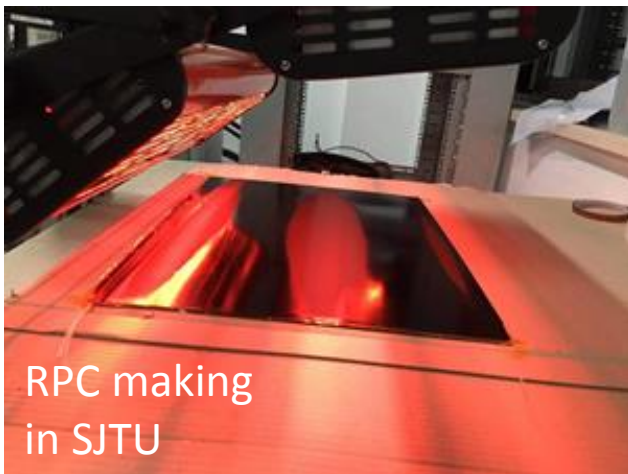


Detecting system

- Difference between simulation & test is too big
- Possible reasons:
 - bad touch between sensors & resistors
 - simulation setting:
 - joule heating vs simple heat power in Icepak
 - material properties



Comparison between experiment(red) & simulation(blue) without cooling



One layer of
detecting PCB

Whole
detecting
structure

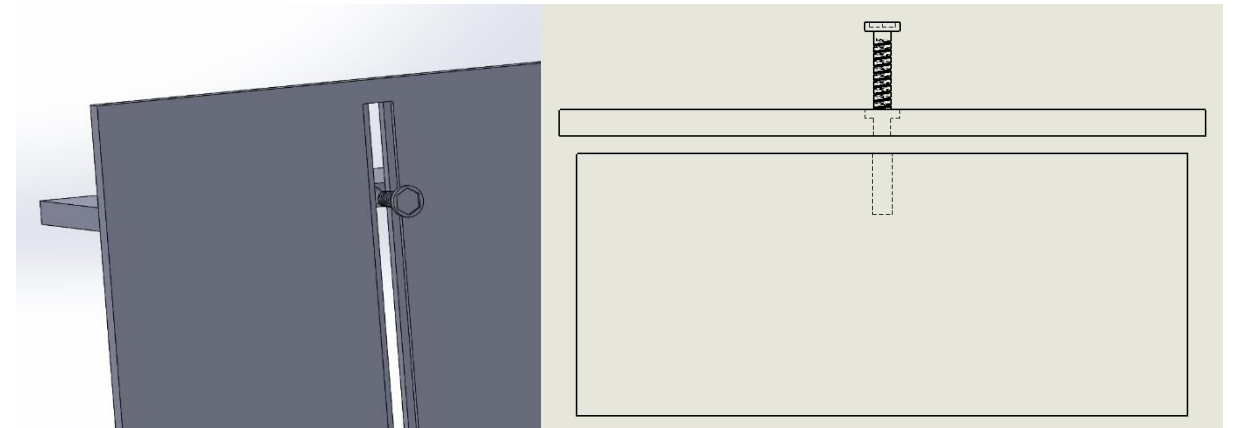
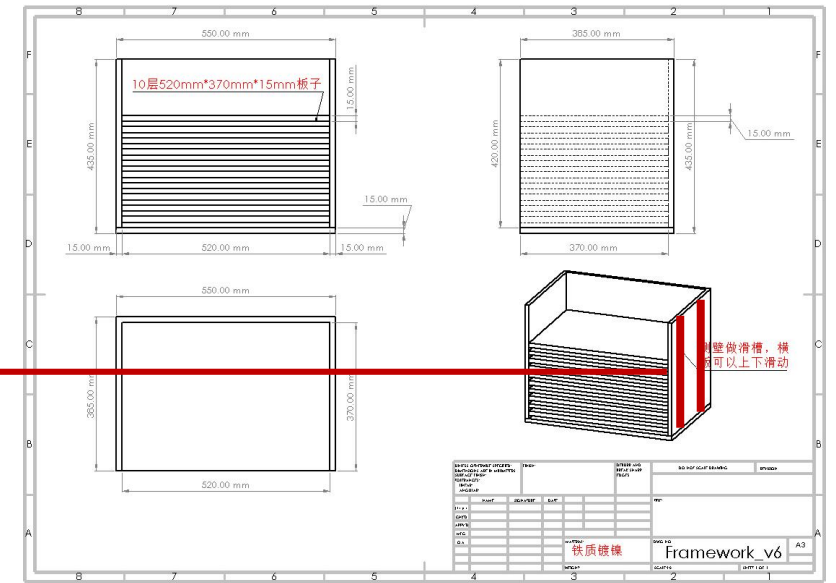


A flexible absorber framework

- **Total flexible design:**
 - each layer is fixed with slots and screws to allow adjustment and disassembly
 - wheels at the bottom
- **Iron with nickel overlay**
 - easy to produce than stainless steel but with similar heat behavior and radiation length
- **Weight: 313kg, 22kg each layer**
 - PCB + RPC: 1.4kg
 - 1.5mm aluminum cooling plates: 7kg
- **Price: ~12,000 yuan**

Two slots on two sides

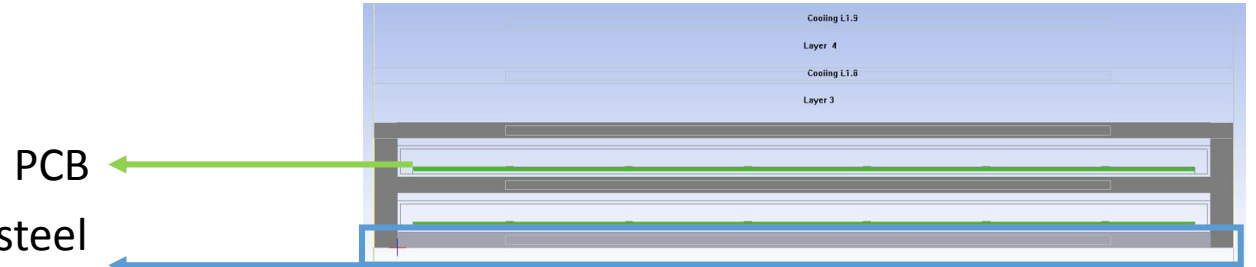
A flexible absorber framework design



Detailed illustration for slots

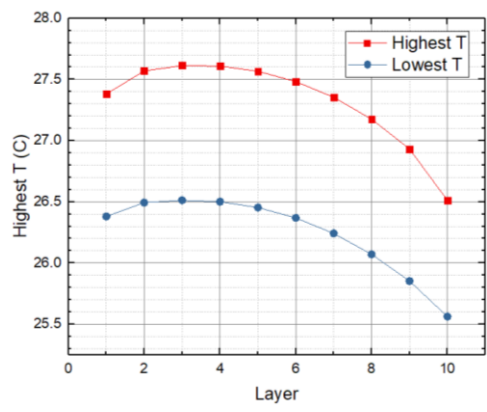
Rough simulation

- Icepak, resistor models
- 10 layers, flow rate: 1m/s
- With cooling at 6th layer:
 - uneven among layers
- With cooling each layer:
 - uniform among layers
 - cooling power: $\sim 1.53\text{W}/\text{layer}$ \rightarrow enough

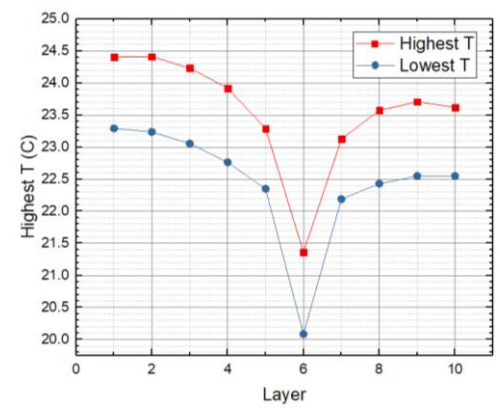


PCB

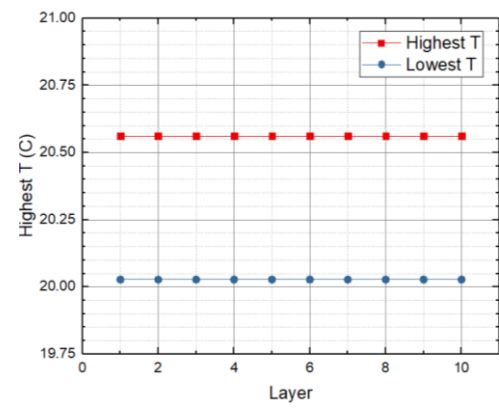
Stainless steel cooling plate



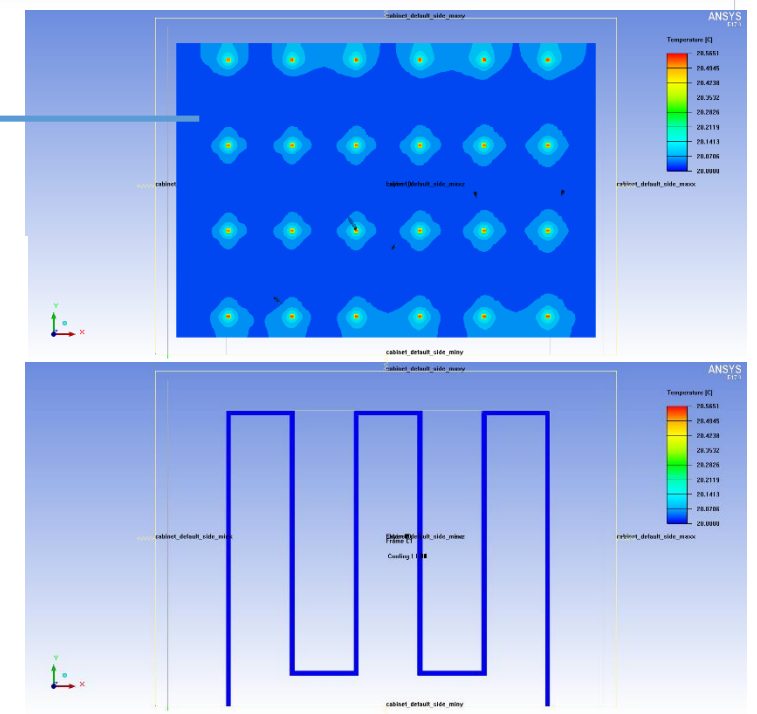
no cooling



cooling at 6th



cooling at each



Summary

- **Plan of cooling needs to be determined**
- **Based on current results:**
 - **Simulation needs to be optimized with a more precious electrothermal coupling model**
 - **Touch between sensors & PCB/resistors need to be modified**

Thank you!



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