# Radiation-Hard Silicon Strip Sensors for the ATLAS Phase-2 Upgrade



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#### Introduction

#### ATLAS Inner Tracker (ITk) strip sensors:

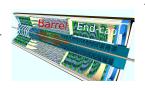
- Single-sided n<sup>+</sup>-in-p manufactured on 6" wafers,
- Thickness (300 320) μm,
- Al strips AC-coupled to n<sup>+</sup> implants grounded via polysilicon bias resistors,
- Strip isolation by common p-stop,
  - 8 different designs: Barrel region (Short strips (SS) and Long strips (LS)) and End-cap region (R0-R5).

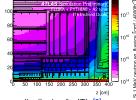
# Expected maximal radiation fluences (incl. safety factor 1.5):

- $\bullet$  Short strip barrel:  $1.1 \cdot 10^{15} \; \rm n_{eq} cm^{-2}$  ,
- Strip end-cap:  $1.6 \cdot 10^{15} \, \mathrm{n_{eq} \, cm}^{-2}$ .

#### Radiation damage:

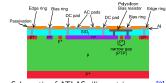
- Bulk damage Increase in leakage current, increase in full-depletion voltage and reduction in charge collection efficiency (CCE).
- Surface damage Cause for early break-down voltages, decrease of interstrip resistance, reduced channel isolation.

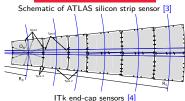




Visualisation of ITk [1]

Fluence distribution for ITk [2]

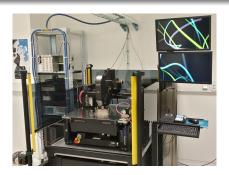




# **Evaluation Program**

- Program consists of:
  - QC: Tests on MAIN Sensors to be assembled in modules:
    - Tests on every sensor: Visual inspection, IV, CV, metrology.
    - Tests on sample sensors: Leakage current stability, full strip tests, detailed strip tests.
  - QA: Sample tests performed on miniature sensors and test structures:
    - Tests before irradiation.
    - Irradiation.
    - Tests after irradiation
- Irradiation sites:

Particle type	Site		
Protons	CYRIC, Tohoku Uni (70 MeV)		
Protons	Birmingham ( $28\mathrm{MeV}$ )		
Neutrons	Ljubljana TRIGA reactor		
Gammas	UJP Praha ( <sup>60</sup> Co)		

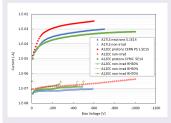


#### Institutions & tests:

Site	QC	Irrad.	QA (CCE)	QA (TC)	Comment
Cambridge	×				
QMUL	×				
KEK/Tsukuba	×	х	×	×	QC in collaboration with HPK
SCIPP	×				Only long-term tests
Vancouver cluster	X				
Carleton	×				
Prague	×	х		×	
Birmingham		×	×	×	
Ljubljana		х	×		
Toronto			×	×	
Valencia			×		
CNM				×	

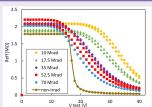
#### Effect of irradiation on measured sensor characteristics

## Leakage current [3]



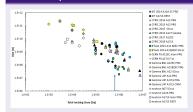
- Irradiated sensors were measured at cold.
- Non-irr. sensors were measured at 20 °C.

# Effective PTP resistance vs $V_{\mathrm{test}}$ [3]



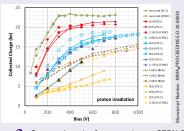
 ATLAS17LS mini sensor irr. by gammas to different TID.

#### Interstrip resistance vs TID [3]



 Comparison for sensor prototypes ATLAS17LS, ATLAS12EC, ATLAS07 and ATLAS12.

### Charge collection vs bias voltage



 Compared results for proton irr. at CERN-PS, CYRIC and Birmingham.