

Irradiation of gate-controlled diodes and MOS capacitors with 60Co-gamma photons

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With the participation of:

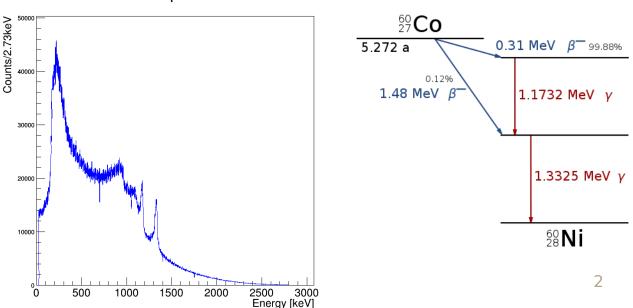
Argiro Boziari (Greek Atomic Energy Commission (GAEC), Aghia Paraskevi, Greece)



We performed irradiations at the secondary standard ionizing radiation laboratory of the Greek Atomic Energy Commission (GAEC), accredited according to ISO 17025 among others in calibration in the field of radiotherapy, and the relevant CMCs (calibration and measurement capabilities) are published in the BIPM database (https://www.bipm.org/en/about-us/).

⁶⁰Co source: Picker therapy unit 30 TBq (March 2012) horizontal orientation (~9.86 TBq in August 2020)

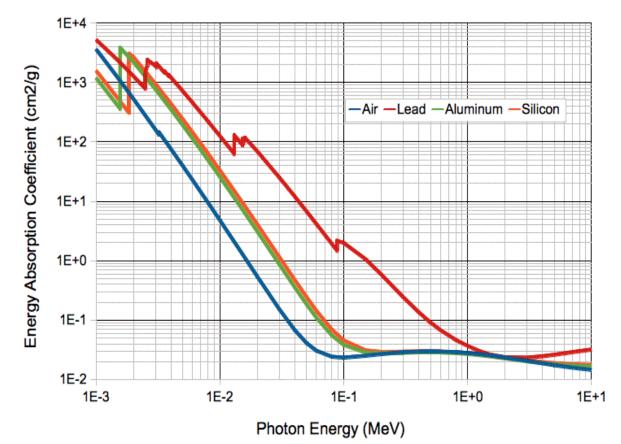




⁶⁰Co Spectrum



μ/ρ [cm²/g] vs. Energy



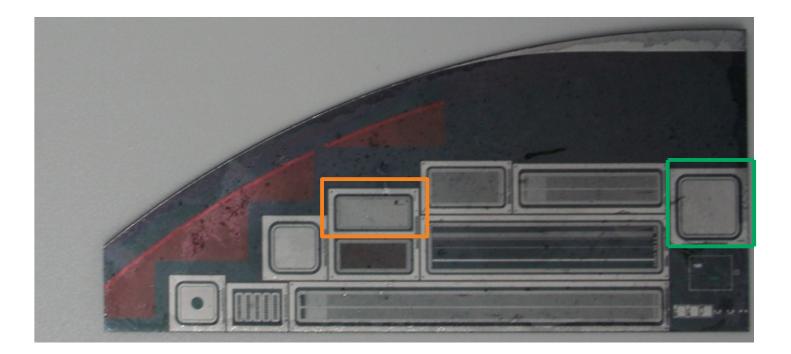
For γ -rays of energy 200 keV to 2 MeV, converting from Gray in Air to Gray in Silicon is easy: we multiply by 1.0.

https://www.nist.gov/pml/x-ray-mass-attenuation-coefficients



Float zone oxygenated silicon n-in-p test structures: Thinned 240 µm; produced by Hamamatsu Photonics K.K.

The irradiated sample contains among others: GCD (with metal gate), MOS Rectangular

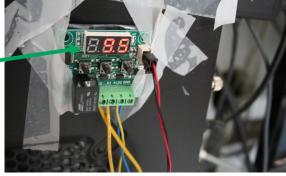




- Calculated dose rate (in air) at irradiation point (40 cm from the source): ~0.96 kGy/h using FC65-P Ionization Chambers from IBA Dosymetry.
- https://www.iba-dosimetry.com/product/fc65-gfc65-p-ionization-chambers/
- Peltier element/thermoelectric cooler with glue protection to withstand radiation, fan, microcontroller for stabilization of temperature, power Supplies.
- Charged particle equilibrium (CPE) → box of 2 mm-thick Pb and 0.8 mm of inner lining Al sheet → lead-aluminum container for absorption of low energy photons and secondary electrons (ESCC Basic Specification No. 22900)









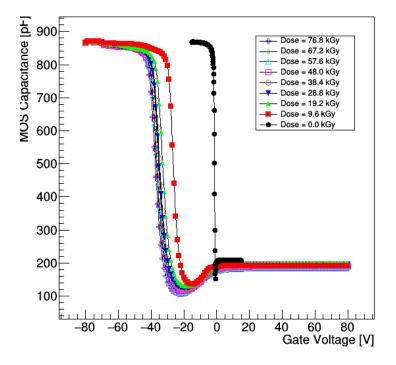


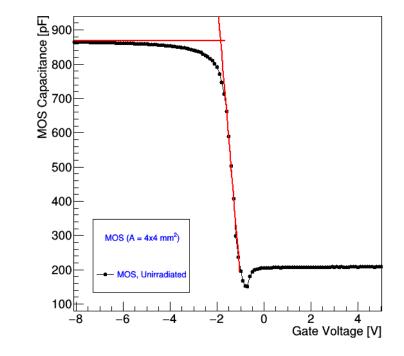
Irradiation Protocol

- Irradiation procedure was split in slots of 8-10 hours of irradiation
- During irradiation temperature kept at (10.0 ± 0.5) °C
- After every irradiation slot:
- Annealing in the climate test chamber at 80 °C for 10 min
- Electrical tests after annealing performed using our experimental setup
- Electrical measurements:
 - 1) Oscillation level = 250 mV
 - 2) Frequency = 10 kHz
 - 3) Waiting time = 0.5 s
 - 4) Diode voltage on GCD: varying
- Between irradiation slots: samples stored in freezer at -28 °C



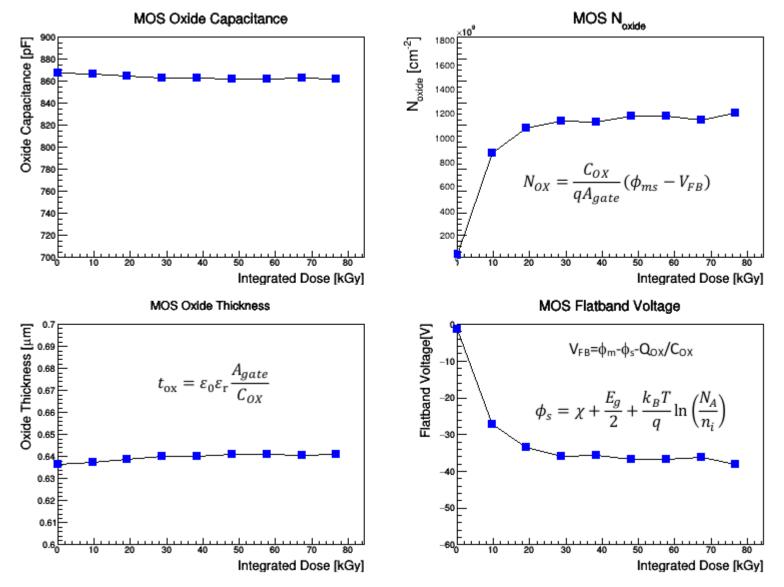
- Clear evidence of positive charge induced in the oxide of the MOS structures after exposure to γ photons
- Initial shift of the flat band voltage (V_{fb}), i.e. the voltage where the MOS behavior changes from accumulation to depletion, to higher absolute values





MOS (f = 10 kHz):Capacitance vs. Voltage

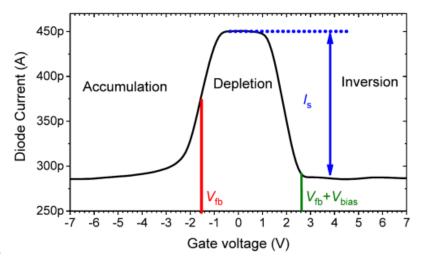




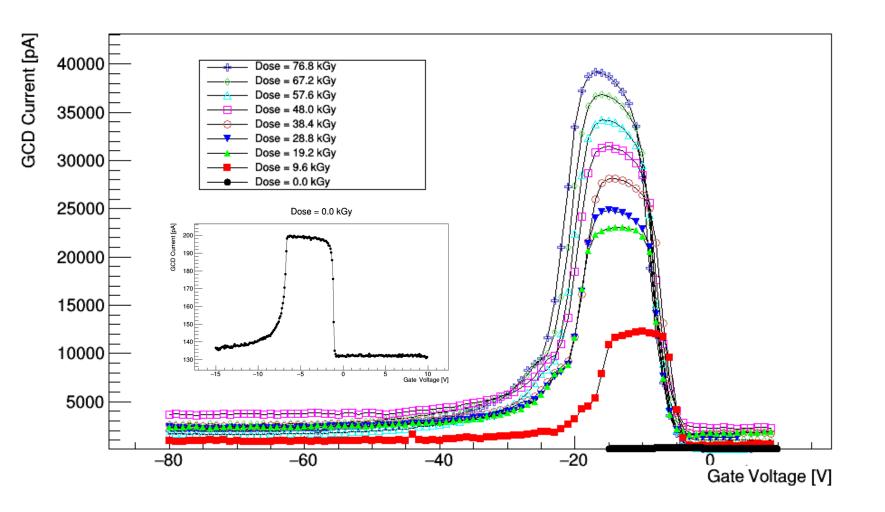


Gate-controlled diodes

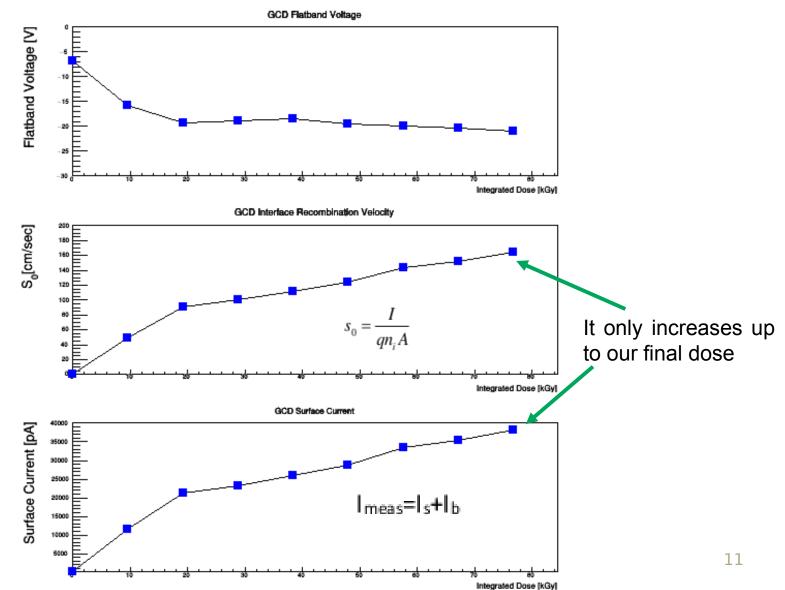
- Increase of diode total current with irradiation dose due to surface current component
- Flatband voltage almost stable after initial irradiation; surface generation velocity (s₀) and surface current (I_s) increase with total irradiation dose
- Small absolute values of bias voltage optimal for GCD control





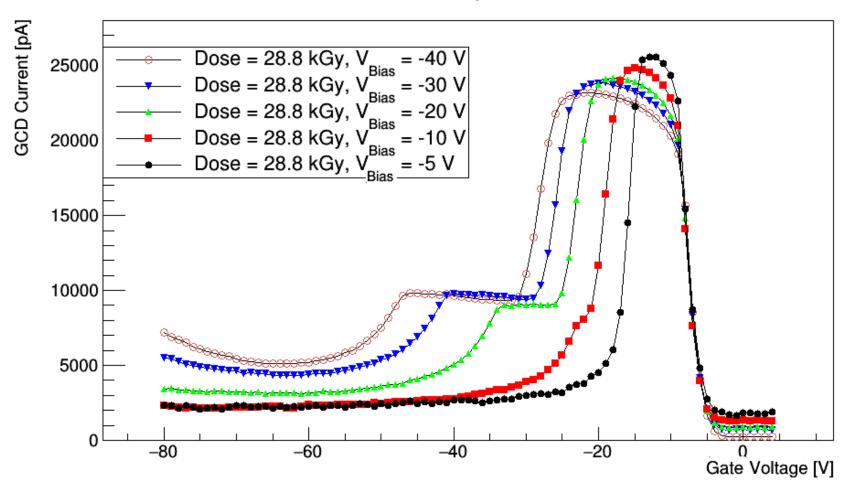








Dose = 28.8 kGy





Summary

Silicon MOS capacitor & GCD irradiated by ⁶⁰Co γ; doses up to 76.8 kGy

>MOS capacitor: initial shift of V_{fb} to higher absolute values and increase of N_{oxide}

→ GCD: Even at the highest achieved total irradiation dose, GCD current < 50 nA \rightarrow suitability of the device for highluminosity applications

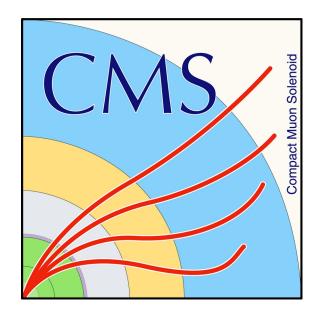
Irradiation results consistent with other studies*

^{*}F. Moscatelli et al., Analysis of surface radiation damage effects at HL-LHC fluences: Comparison of different technology options, Nucl.Instrum.Meth.A 924 (2019) 198-202.



Acknowledgments

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Backup