# **Characterization of passive CMOS strip detectors**

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## CMOS strip - detectors

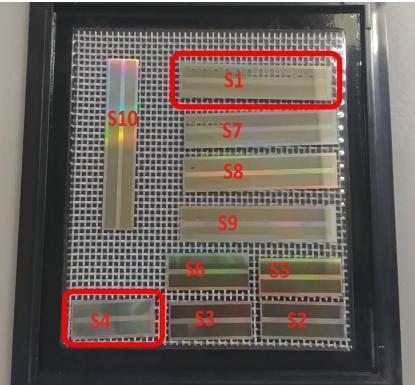
First stitched strip sensors produced on 8" wafer by a commercial high volume foundry.

LFA150:

- L-Foundry 150 nm process (deep N-well/P-well)
- Up to 7 metal layers
- Resistivity of wafer: >2000 Ω·cm
- Float-Zone silicon

Frontside process: Reticle stitching for large sensors

Two sensor lengths 2 cm and 4 cm.

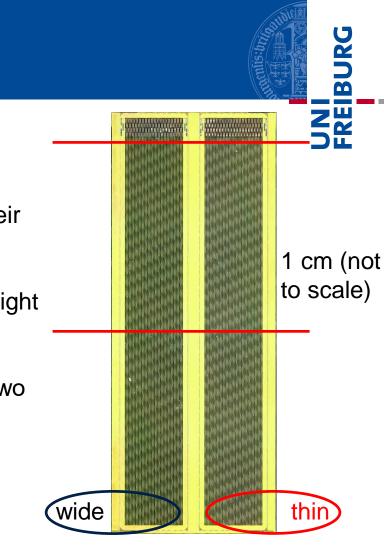


## CMOS strip - details

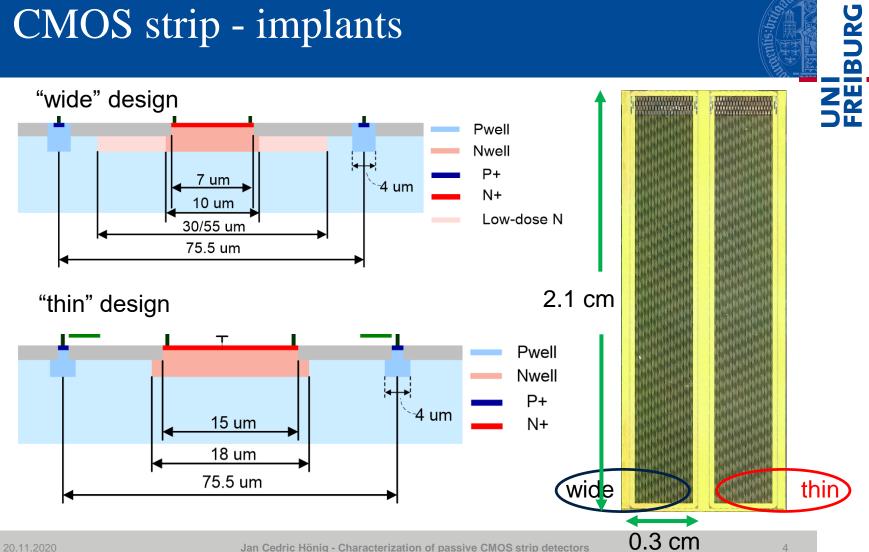
Two sensor lengths 2 cm and 4 cm. The sensors contain a stich every 1 cm along their length.

Two different sensor flavours divided in left and right half of the sensor.

The left half ("wide") is further divided featuring two different implant lengths.



## CMOS strip - implants



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#### No backside passivation

IV results

The left half ("wide") shows lower power consumption in the majority of sensors.

The right half ("thin") shows strong increase in leakage current at low voltages, could potentially be problematic after irradiation.

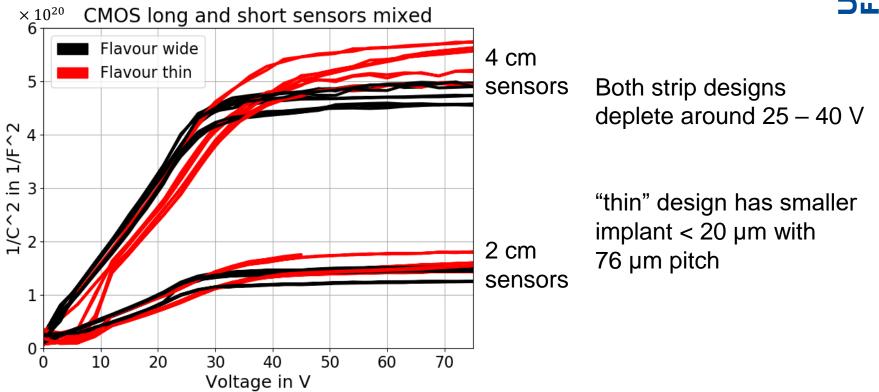


#### CMOS long and short sensors mixed 10<sup>1</sup> 10<sup>0</sup> Current in µA/cm² $10^{-1}$ 10-2 Flavour wide 10-3 Flavour thin 50 100 150 200 250 n Voltage in V

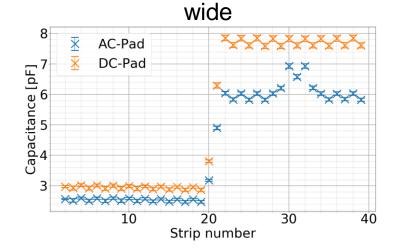
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#### CV results



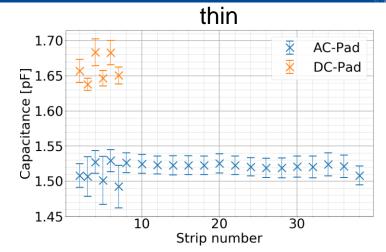


#### Interstrip capacitance measurement



On the left two different strip designs visible.

No effect from stitching visible.



Sensor	Capacity/Length [fF/mm]
"wide" left	$62 \pm 0.2$
"wide" right	$144 \pm 0.4$
"thin"	$37 \pm 0.1$
Hamamatsu	$65 \pm 0.6$

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# Laser measurements

#### AliBaVa setup

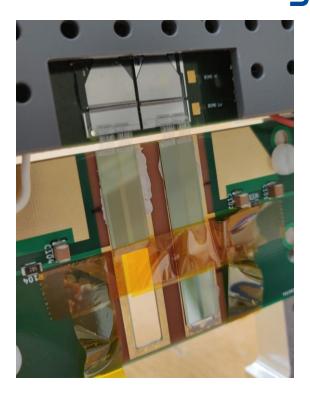


AliBaVa laser setup

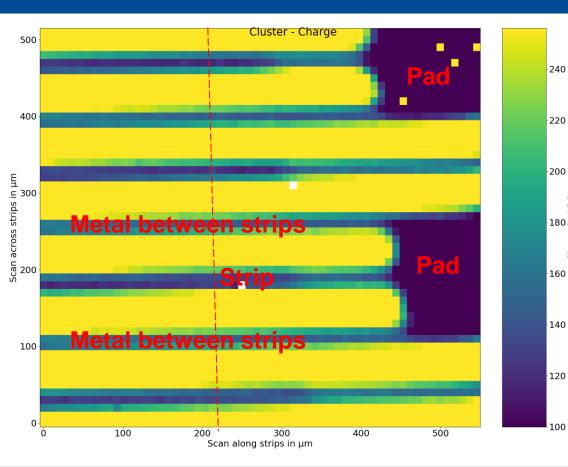
AliBaVa laser setup consists of a fibre coupled infrared laser and two motorstages which move the sample with µm precision.

Sensors are placed on a board with a large cut-out to make the back of the sensor accessible.

Signal is sampled.



#### Laser stitch check



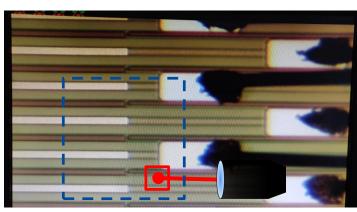
First measurement to check stitch @ 50 V Due to the metallization (blue horizontal lines): results are only hints 081 Charge in ADC

240

160

140

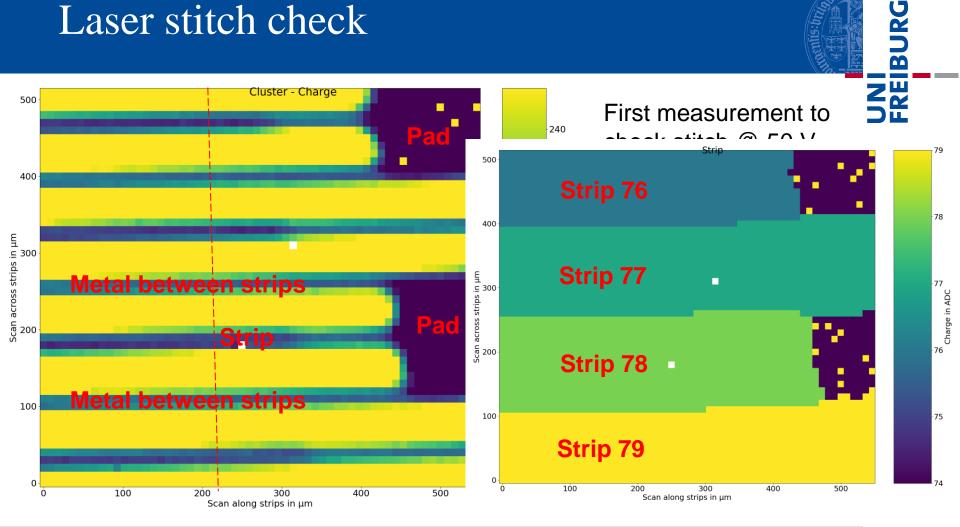
100



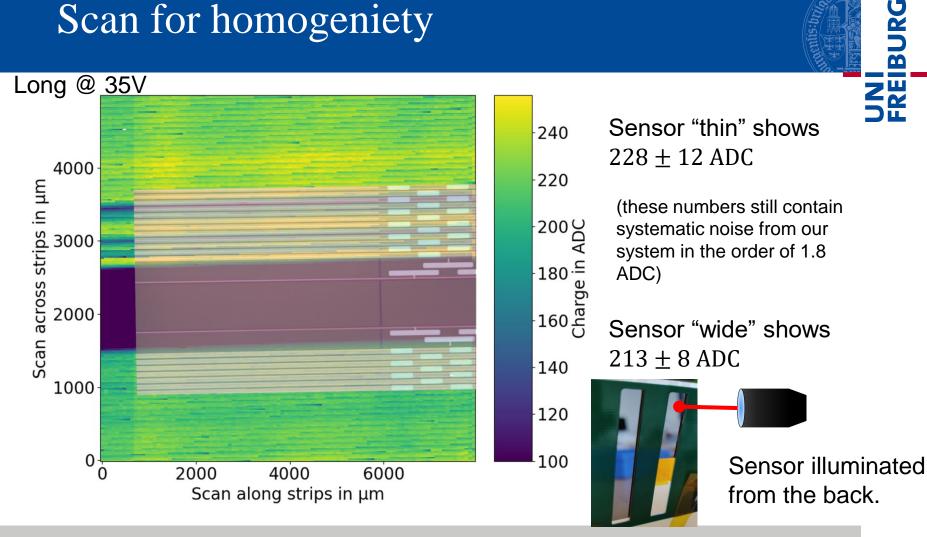
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Z Z Z Z Z

#### Laser stitch check

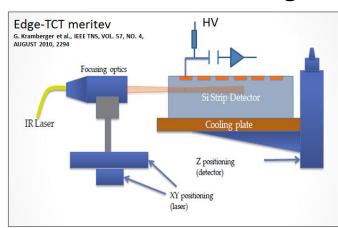


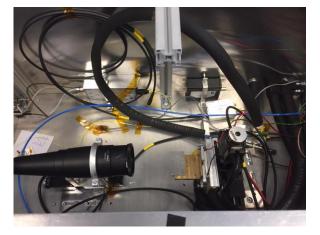
## Scan for homogeniety



## TCT technique

#### Side view: Particulars EdgeTCT setup

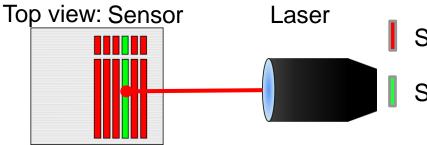




Votrage.Div

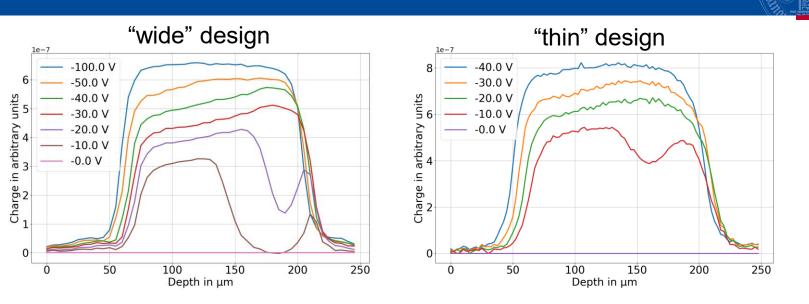
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Signals are "fully" recorded with an oscilloscope.



**TopTCT** – illuminate sensor from top instead of edge.

#### E-TCT charge collection



E-field changes shape until around 50 V bias.

E-field changes shape until around 30 V bias.

Probably connected to backside processing issues.

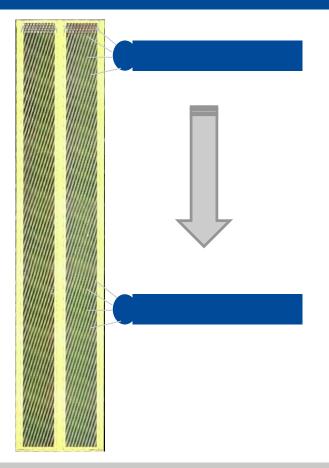
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# Source measurements

#### Source measurement – the method





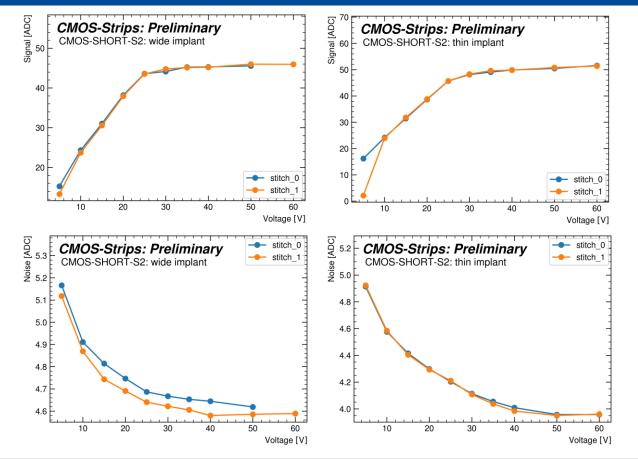
We use the AliBaVa readout system.

Move the source between measurements by 1cm. Majority of electrons pass through a different stitch after every move.

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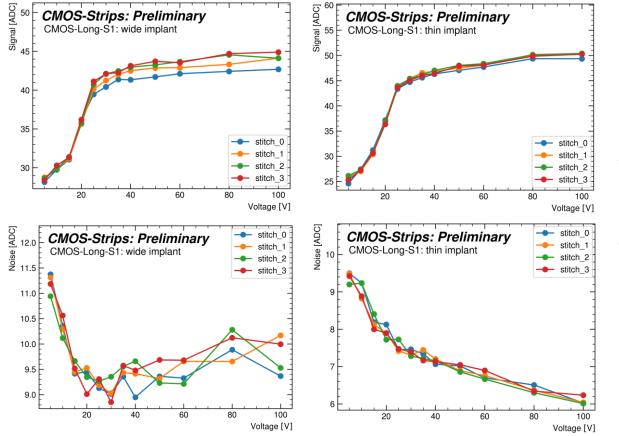
#### Source measurement



No degrading visible along stitches.



#### Source measurement



No degrading visible along stitches.

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Z #

Need to understand effect of the 2 different designs used in the "wide" sensor.

Low S/N

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#### Conclusion





#### Sensor

The "wide" sensor design is better suited to withstand high voltages. Break down for healthy sensors is larger than 250 V.

At low bias voltages (around 50 V), the "thin" sensor design shows better charge collection.

#### Stitching

No negative effect from stitching could be observed in the measurements conducted so far.

#### Outlook:

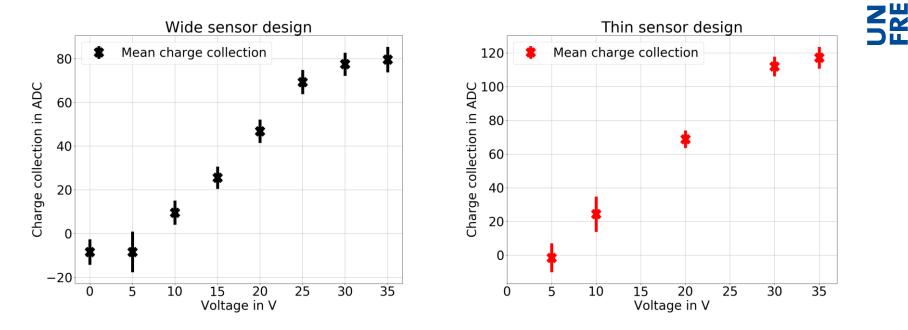
Sensors were measured at the testbeam facility in DESY recently.

Irradiation studies planned.

First batch had backside processing issues, better electrical results expected for the next batch.



## Charge collection vs voltage

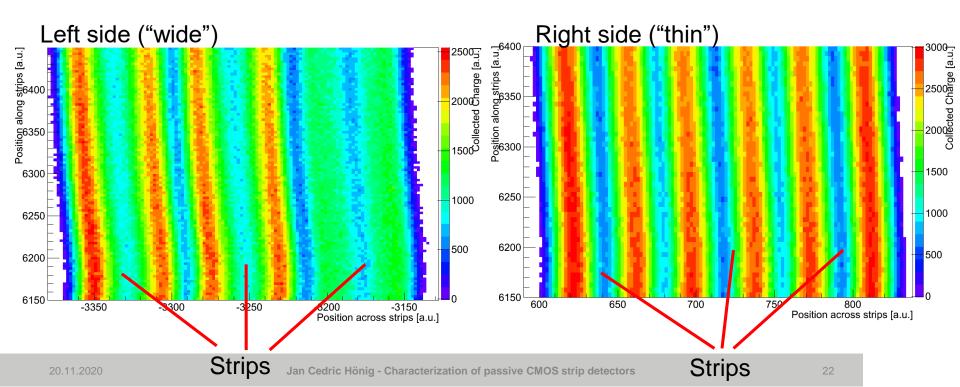


#### Results from laser measurements.

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# TopTCT measurement

- Left side: Probably one bond lost -> See only the shared charge
- Collected Charge slightly higher for right side of the sensor



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