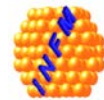


# *Defect investigation of electron irradiated p-type Si sensors*



Anja Himmerlich, Yana Gurimskaya, Isidre Mateu, Ana Ventura Barroso  
Vendula Maulerova, Esteban Curras Rivera, Michael Moll  
*CERN*



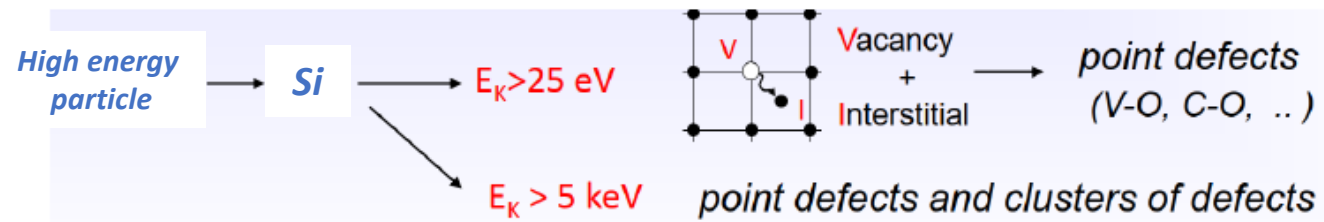
Ioana Pintilie  
*NIMP, Bucharest-Magurele, Romania*



Chuan Liao, Eckhart Fretwurst, Joern Schwandt  
*University Hamburg, Germany*



Leonid Makarenko  
*Belarusian State University, Minsk, Belarus*



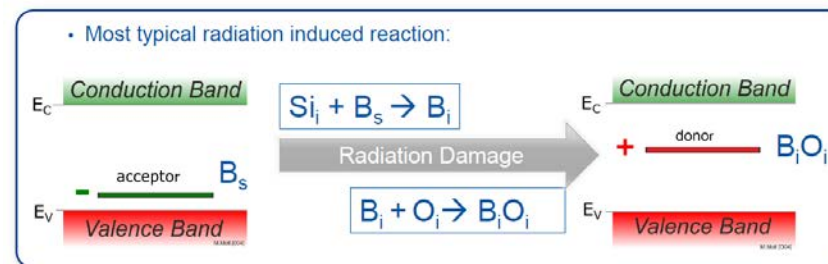
**Defect Characterization:**

- Identify defects responsible for changes of macroscopic sensors properties/ **sensor degradation**
- Adapt this knowledge to mitigate radiation damage (e.g. defect engineering)
- Deliver input for device simulations to predict detector performance under various conditions

**High energy particles leading to radiation damage:** e.g. neutrons, protons, **electrons** ...

**Acceptor Removal Effect in p-type Si:**

- de-activation of B as shallow dopant



**Sensors:** Standard EPI diodes (50 μm thickness)

Resistivity: **10, 50, 250, 1000 Ωcm**

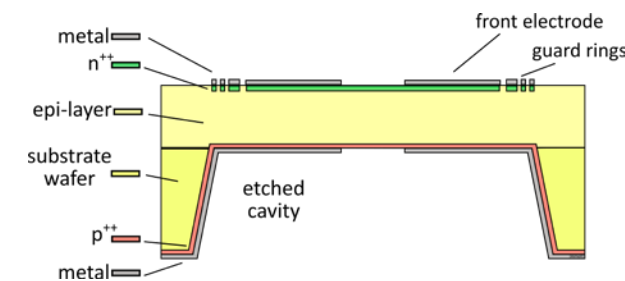
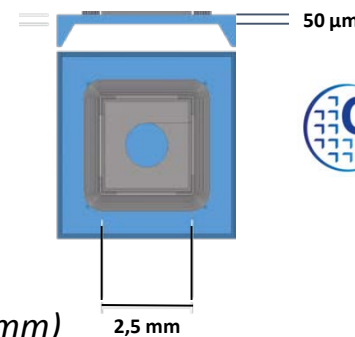
**p-type Si pad diodes produced by CiS (Erfurt, Germany):**

area = (2.632 x 2.632) mm<sup>2</sup> = 6.927E-2 cm<sup>2</sup>

guard rings

on back and front side openings for light injection

area (hole / optical injection) = 1.13E-2 cm<sup>2</sup> (r ~ 0.6 mm)



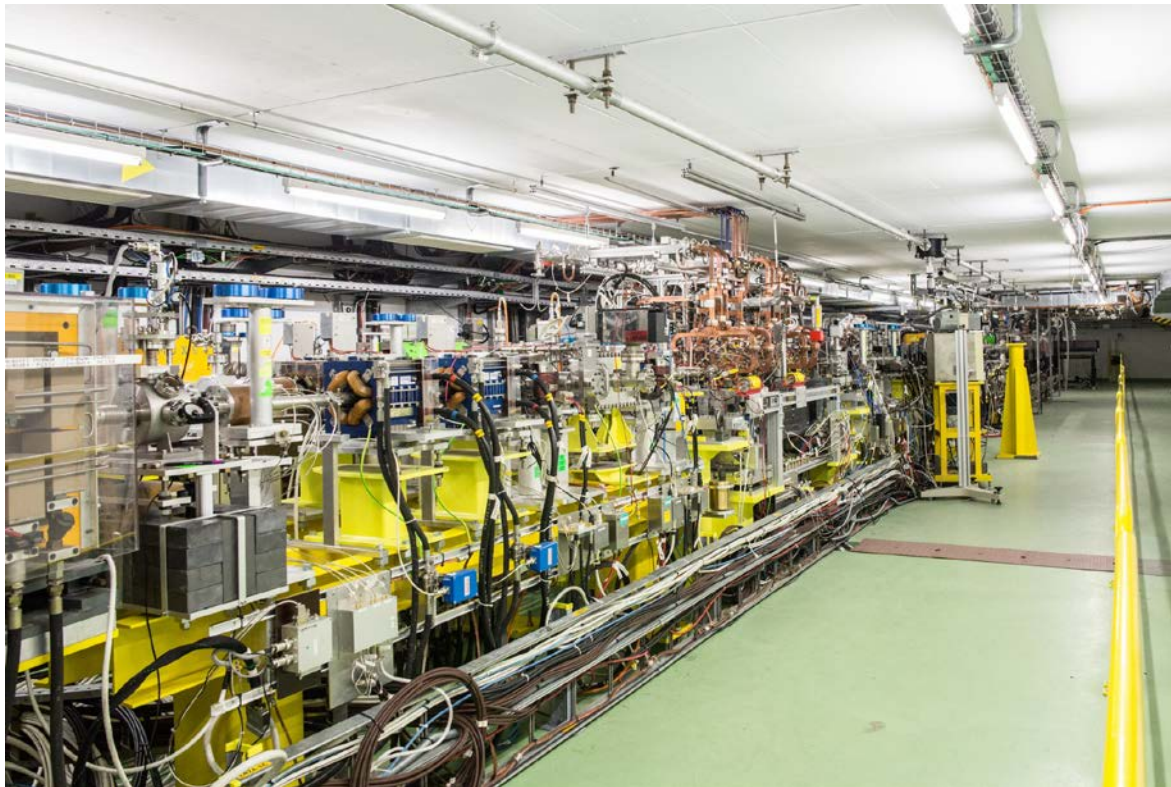
- Electron irradiation
  - 200 MeV electrons @ *clear*
  - 5.5 MeV electrons @ Belarusian State University, Minsk
- Changes of Macroscopic sensor properties (Neff):
  - C(V) measurements
- DLTS (Deep Level Transient Spectroscopy) & TSC (Thermally Stimulated current) measurements @ CERN
  - Experimental Details
  - Defect characterization: Results
- Summary & Outlook

# clear

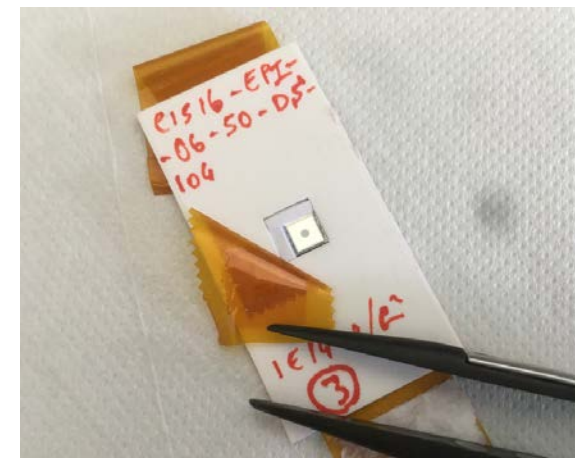
*experimental linear electron accelerator at CERN*

Thanks to...

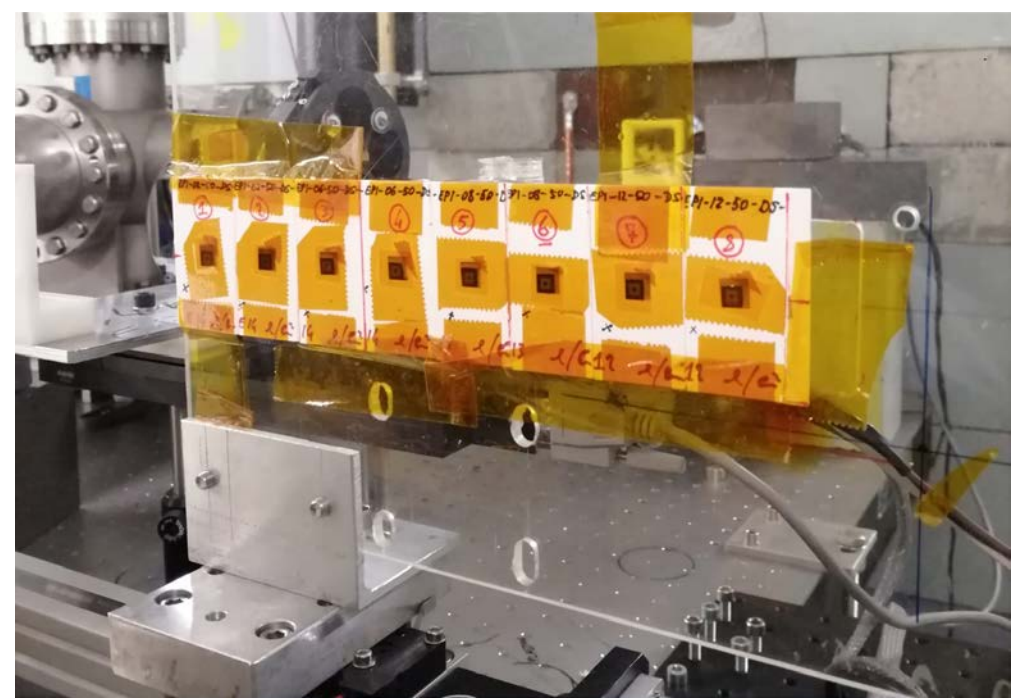
*Giuseppe Pezzullo, Davide Gamba,  
Antonio Gilardi, Luke Dyks & Federico Ravotti*



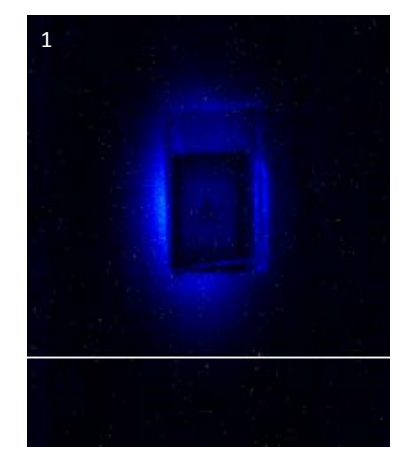
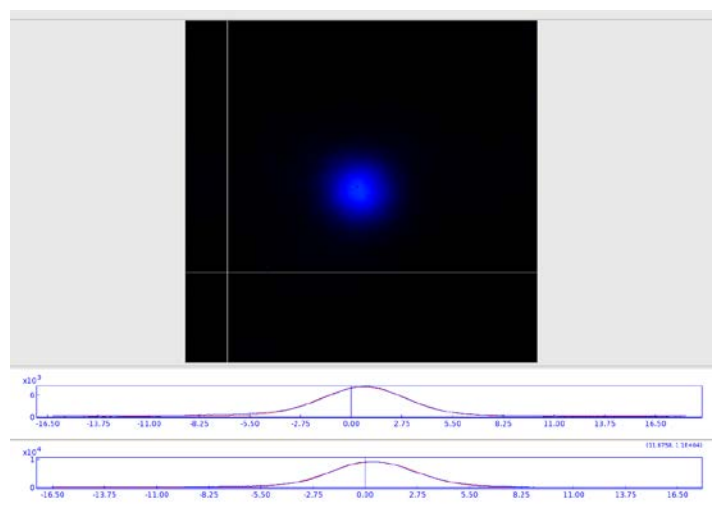
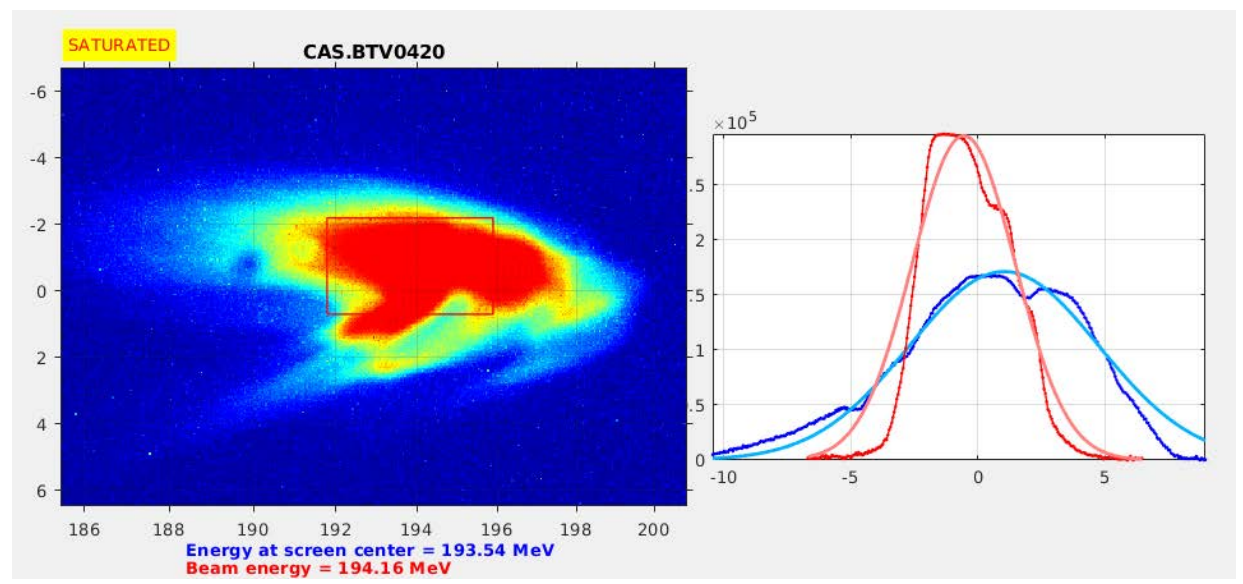
- upgrade of the facility in 2017
- energy range **60 MeV to 200 MeV**
- <http://vesper.web.cern.ch/>



# clear



- Irradiation at RT
- Electron beam energy ( $194 \pm 2$ ) MeV
- Beam spot size  $\approx 5$  mm diameter



200 MeV electron irradiation @ *clear*

	sample	Resistivity ( $\Omega$ cm)	Neff (cm <sup>-3</sup> )* (nonirradiated)	Vdepl (V)* (nonirradiated)	Fluence (e/cm <sup>2</sup> )	Fluence (n <sub>eq</sub> /cm <sup>2</sup> )	Neff (cm <sup>-3</sup> )* (irradiated)
1	CIS16-EPI-02-50-DS-78	10	1.2E+15		2.5E+14	<b>2.1E+13</b>	1.07E+15
2	CIS16-EPI-02-50-DS-103	10	1.2E+15		2.5E+14	<b>2.1E+13</b>	1.07E+15
3	CIS16-EPI-06-50-DS-104	50	2.2E+14		1E+14	<b>8.2E+12</b>	1.82E+14
4	<b>CIS16-EPI-06-50-DS-105</b>	50	2.3E+14		1E+14	<b>8.2E+12</b>	1.98E+14
5	CIS16-EPI-08-50-DS-65	250	4.3E+13	-80.6 V	2E+13	<b>1.6E+12</b>	3.88E+13
6	CIS16-EPI-08-50-DS-78	250	4.2E+13	-80.6 V	2E+13	<b>1.6E+12</b>	3.88E+13
7	CIS16-EPI-12-50-DS-69	1000	7.3E+12	-14.5 V	5E+12	<b>4.1E+11</b>	7.08E+12
8	CIS16-EPI-12-50-DS-70	1000	7.2E+12	-14.5 V	5E+12	<b>4.1E+11</b>	7.07E+12

\* from cv measurements

Hardness factor  
(200 MeV)  $\kappa = 0.082$

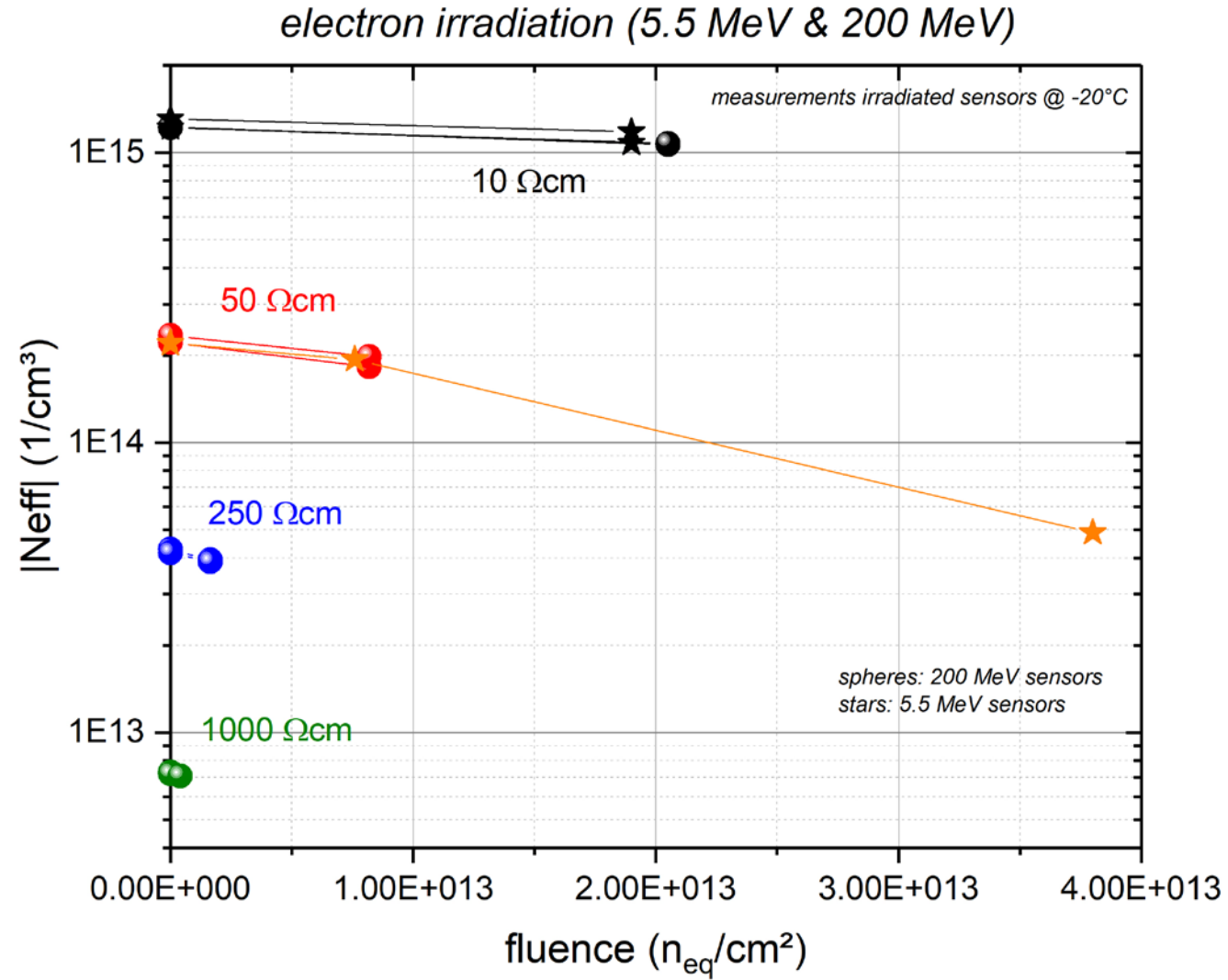
## 5.5 MeV electron irradiation @ Minsk



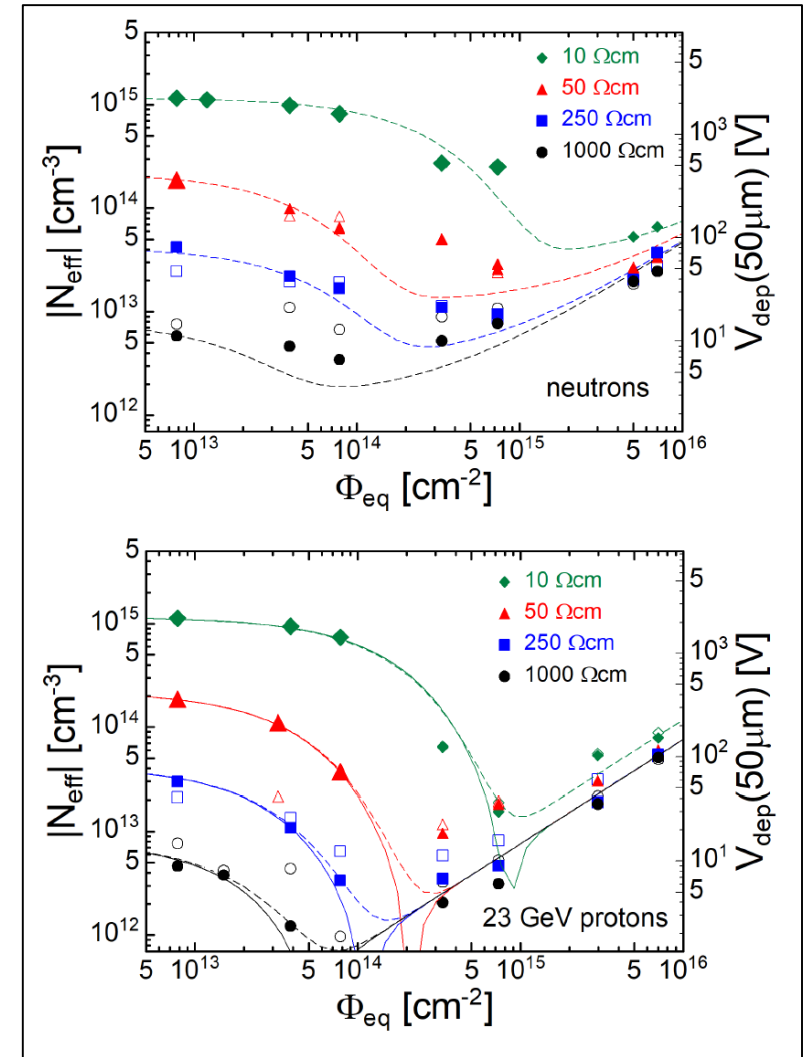
	sample	Resistivity ( $\Omega$ cm)	Neff ( $\text{cm}^{-3}$ )* (nonirrad)	Fluence ( $\text{e}/\text{cm}^2$ )	Fluence ( $n_{\text{eq}}/\text{cm}^2$ )	Neff ( $\text{cm}^{-3}$ )* (irrad)
	CIS16-EPI-06-50-DS-103	50	2.18E+14	1.00E+15	3.80E+13	4.90E+13
	CIS16-EPI-02-50-DS-100	10	1.22E+15	5.00E+14	1.90E+13	1.08E+15
	CIS16-EPI-02-50-DS-105	10	1.31E+15	5.00E+14	1.90E+13	1.18E+15
	<b>CIS16-EPI-06-50-DS-88</b>	50	2.22E+14	2.00E+14	7.60E+12	1.93E+14

\* from cv measurements

Hardness factor  
(5.5 MeV)  $\kappa = 0.038$



decrease in  $N_{\text{eff}}$  - biggest change for highest fluence



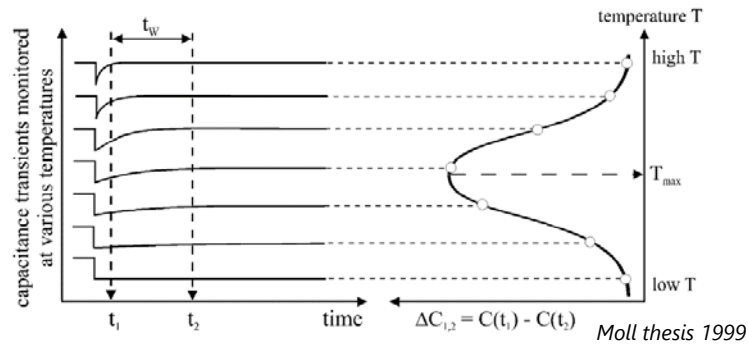
P. Almeida et al. „Characterization of radiation induced acceptor removal in boron doped epitaxial silicon pad diodes“ (in preparation)



# DLTS and TSC measurements (fundamentals)

## DLTS: Deep Level Transient Spectroscopy

- (1) Junction under reverse bias @ different temperatures → defect states unoccupied
- (2) Injection pulse (electrical or optical) → injection of minority and/or majority carriers → occupation of defect levels
- (3) Junction under reverse bias → charge carriers thermally emitted → **change in capacitance**

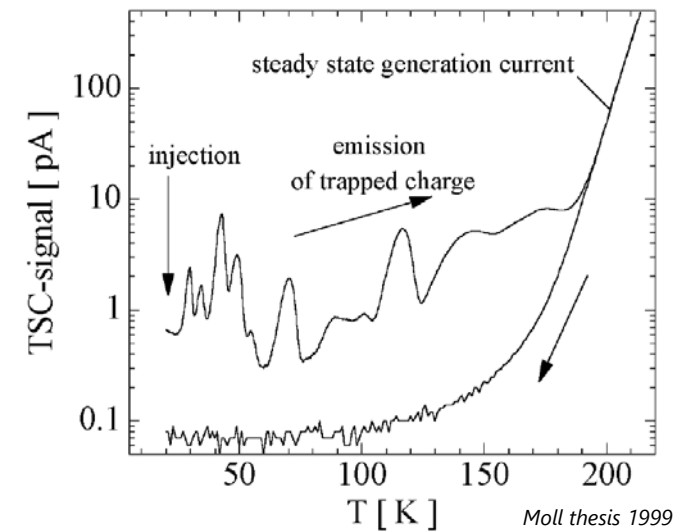


Defect parameters:  
**activation energy**  
**capture cross section**  
**defect concentrations**

*DLTS limited to defect concentrations  
 $N_t \approx 0.1-0.3 * N_{doping}$*

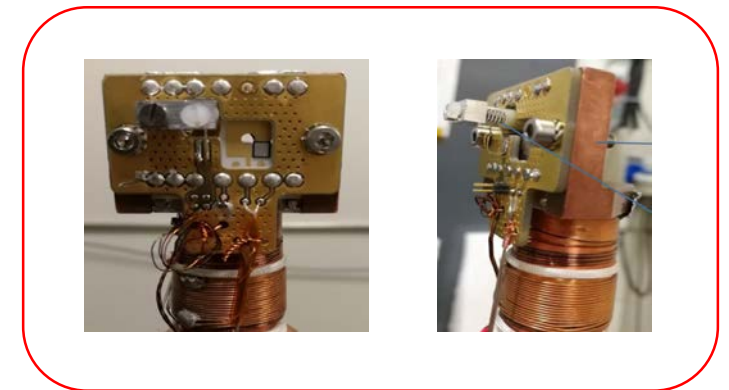
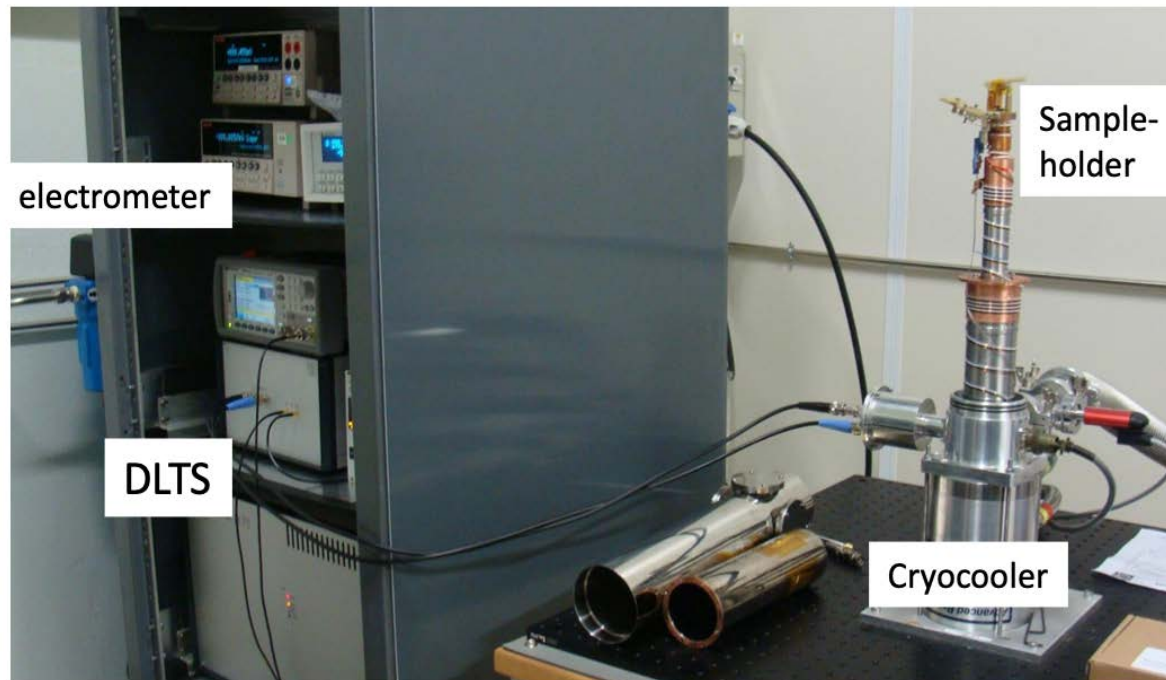
## TSC: Thermally Stimulated Current

- (1) Junction under reverse bias during cooling down of the sample to  $T_{Fill}$  → defect states unoccupied
- (2) Injection pulse (electrical or optical) → injection of minority and/or majority carriers → occupation of defect levels
- (3) Junction under reverse bias & Temperature raised → **monitoring the discharging current due to thermal emission from the defect levels**



## DLTS and TSC measurements @ CERN (set-up)

- Closed cycle liquid Helium Cryocooler with cold head down to 8K
- Vacuum  $\sim 10^{-6}$  mbar
- Heating coil with temperature regulation for controlled warm-up
- TSC  $\Rightarrow$  electrometer + Custom LabView DAQ
- DLTS  $\Rightarrow$  PhysTech commercial system (hardware, DAQ, analysis software)



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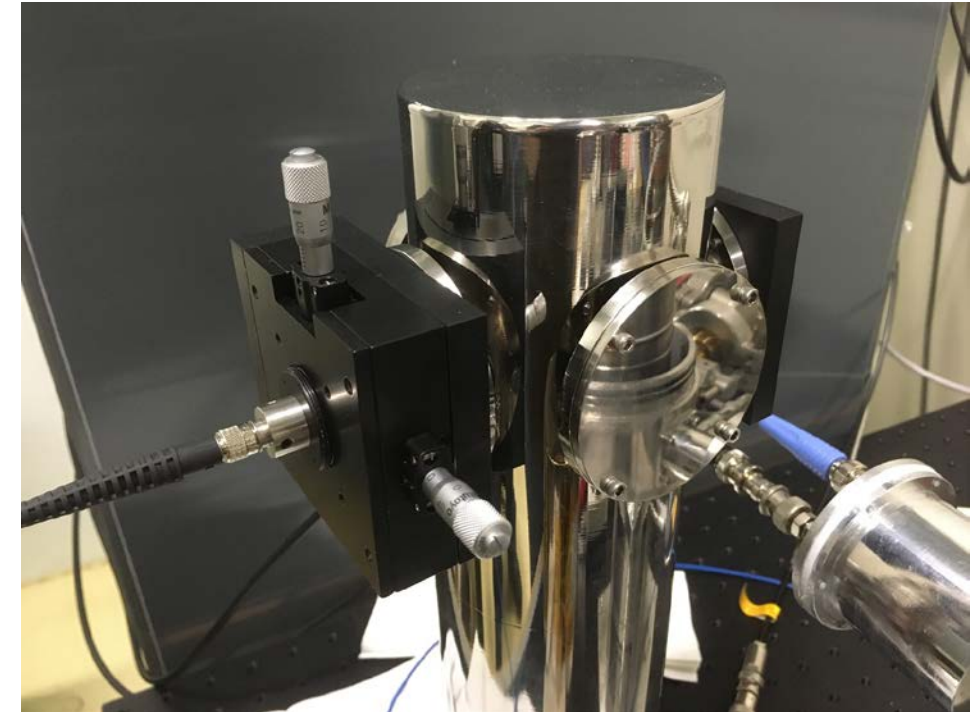
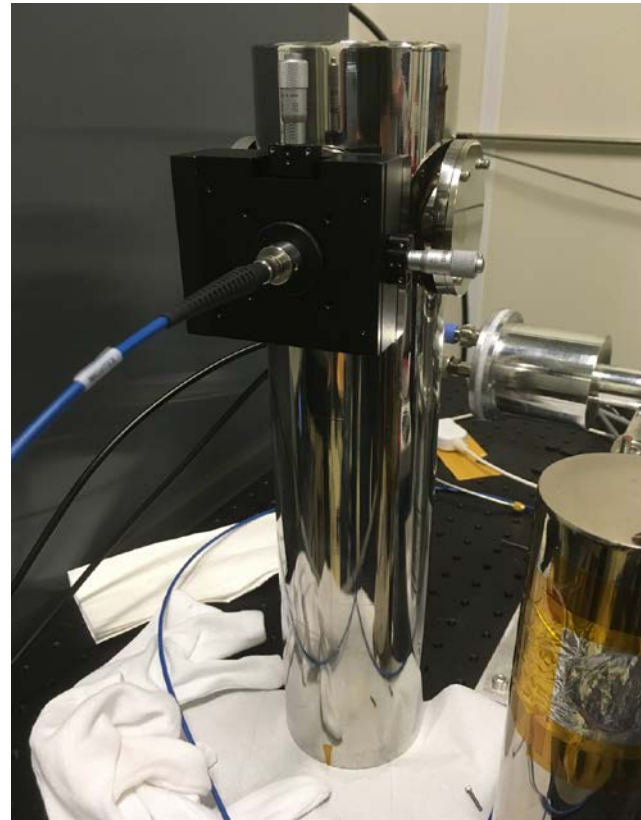
*electrical filling pulse  
or light injection (front & back)*

940 nm (1.32 eV)

740 nm (1.68 eV)

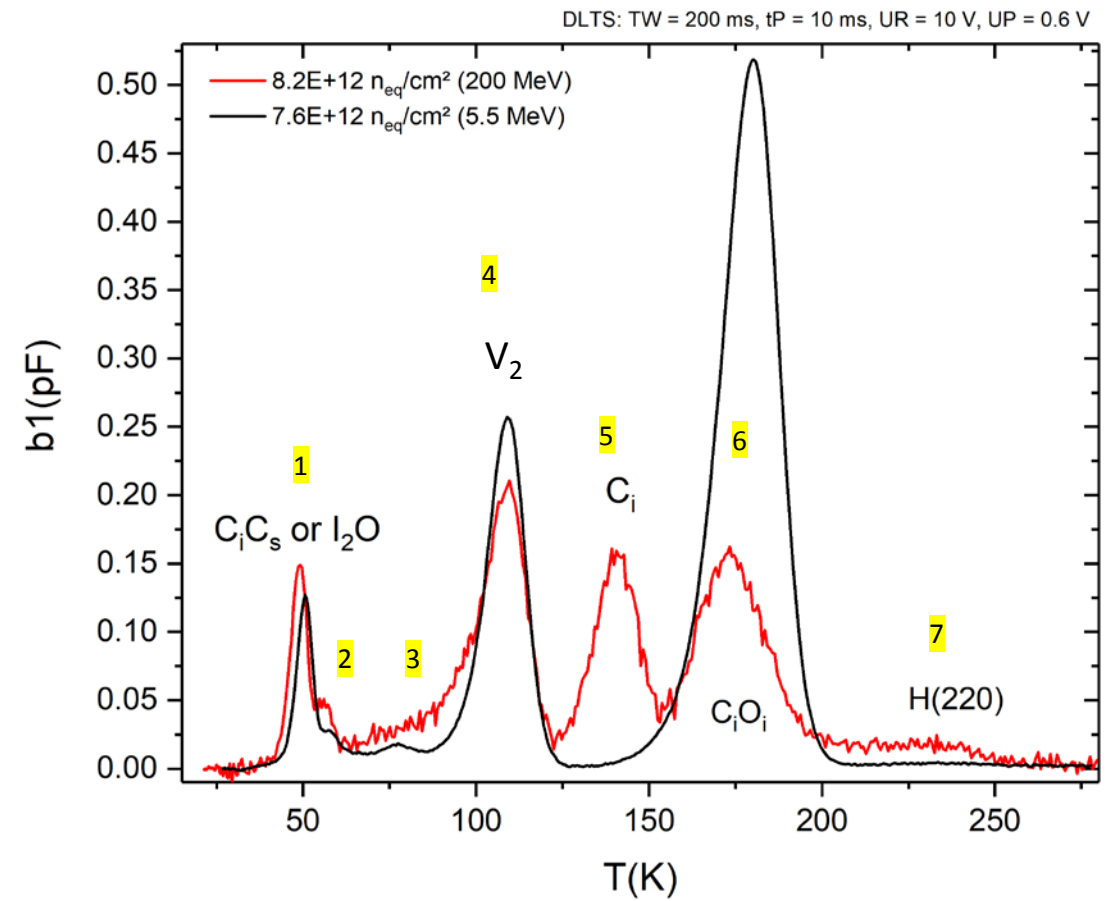
**625 nm (1.98 eV)**

530 nm (2.34 eV)



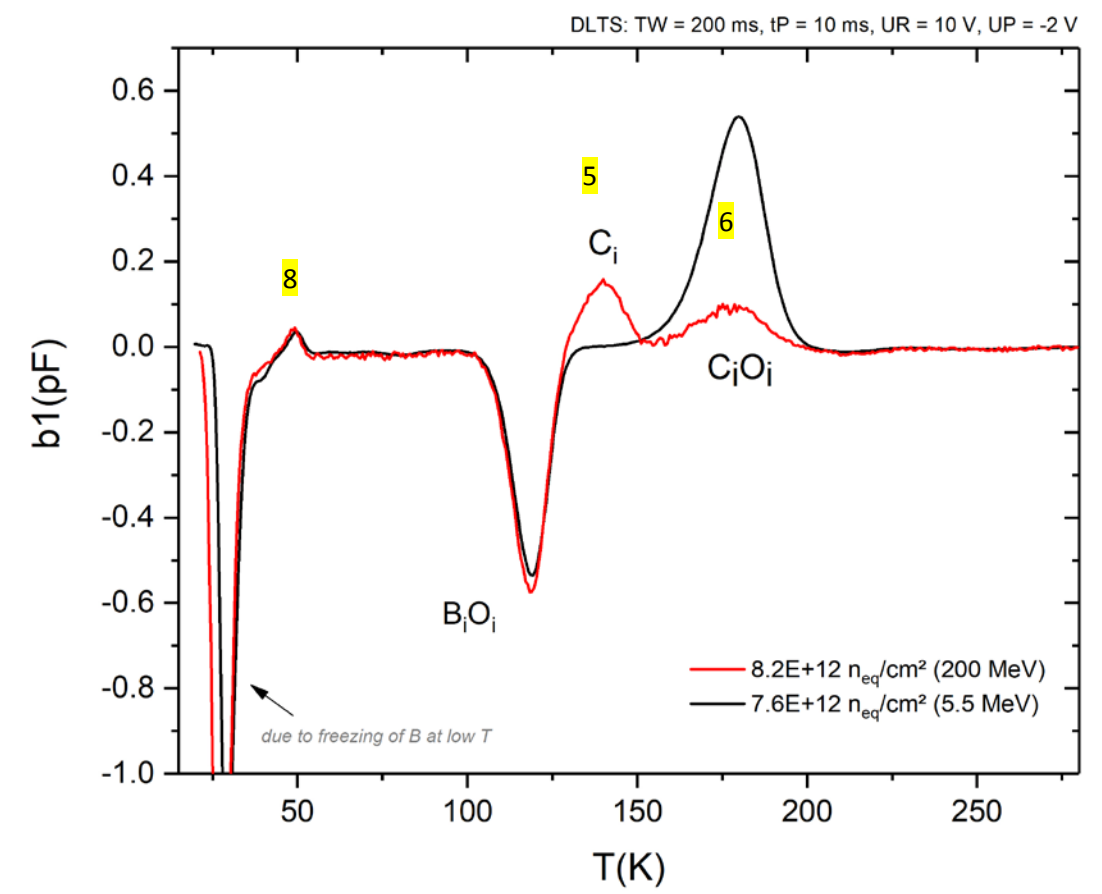
DLTS – Results: comparison of different electron irradiated samples

Majority carrier injection



$C_i$  detected in non-annealed sample: in this case reduced  $[C_i O_i]$

Minority & majority carrier injection



$B_i O_i$  comparable concentrations

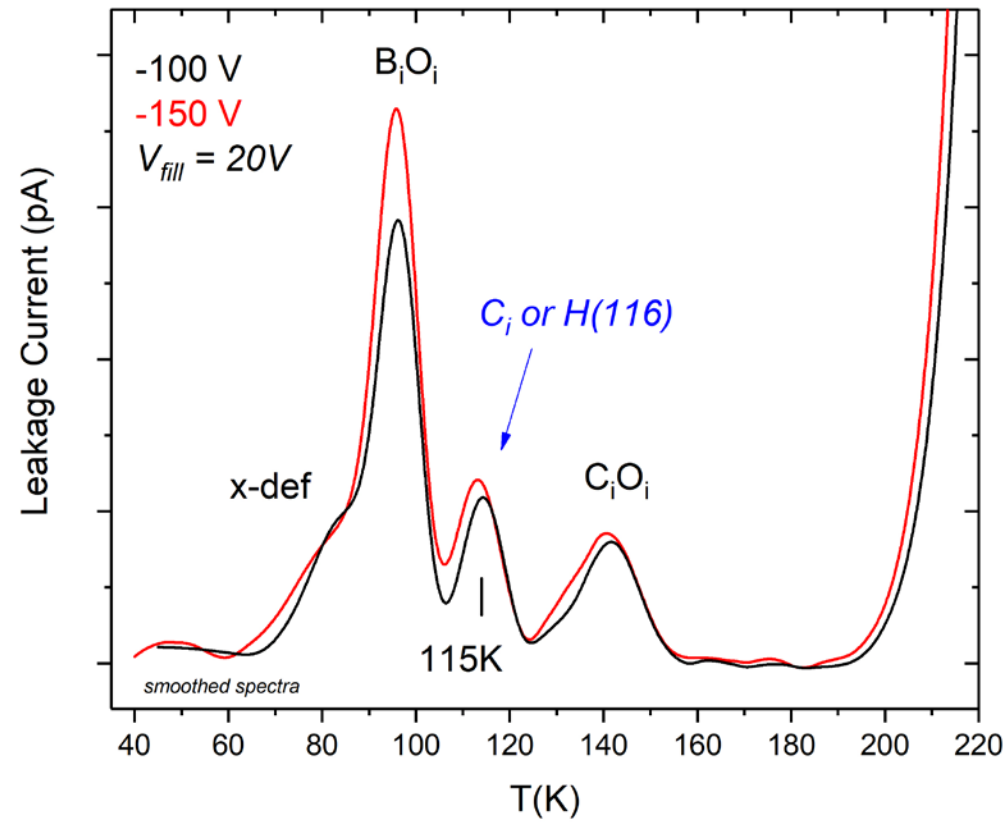
## DLTS – Results: comparison of different electron irradiated samples

		EPI-06-88: 7.6E+12 neq/cm <sup>2</sup>			EPI-06-105: 8.2E+12 neq/cm <sup>2</sup>			EPI-02-100: 1.9E+13 neq/cm <sup>2</sup>	
		minority carrier inj.	min.+maj. carrier inj.	TSC (-200 V)	minority carrier inj.	min.+maj. carrier inj.	TSC (-100 V)	minority carrier inj.	min.+maj. carrier inj.
<b>BiO<sub>i</sub></b>	Energy (eV)	/	0.248		/	0.244		/	0.229
	sigma	/	1.24E-14		/	8.829E-15		/	2.75E-15
	NT'	/	1.08E+13	1.30E+13	/	1.09E+13	5.70E+12	/	3.53E+13
<b>Level 1</b>	Energy (eV)	0.098	/		0.092	/			
	sigma	2.12E-14	/		8.17376E-15	/			
	NT'	2.89E+12	/		2.74E+12	/			
<b>Level 2</b>	Energy (eV)	0.113	/		/	/			
	sigma	1.70E-14	/		/	/			
	NT'	6.33E+11	/		/	/			
<b>Level 3</b>	Energy (eV)	0.138	/		0.101	/			
	sigma	9.17E-16	/		2.8023E-17	/			
	NT'	3.54E+11	/		6.63E+11	/			
<b>Level 4</b>	Energy (eV)	0.194	/		0.183	/			
	sigma	4.45E-16	/		1.93424E-16	/			
	NT'	5.24E+12	/		3.69E+12	/			
<b>Level 5: Ci</b>	Energy (eV)	/	/		0.286	0.291			
	sigma	/	/		5.11E-15	7.616E-15			
	NT'	/	/		2.89E+12	2.99E+12			
<b>Level 6: CiO<sub>i</sub></b>	Energy (eV)	0.361	0.358		0.363	0.360			
	sigma	2.33E-15	1.86E-15		7.81271E-15	2.857E-15			
	NT'	9.76E+12	1.05E+13	1.26E+13	2.74E+12	1.94E+12			
<b>Level 7</b>	Energy (eV)	/	/		0.558	/			
	sigma	/	/		9.05185E-13	/			
	NT'	/	/		4.83E+11	/			
<b>Level 8</b>	Energy (eV)	/	0.103		/	0.099			
	sigma	/	5.89E-14		/	5.2345E-14			
	NT'	/	9.66E+11		/	1.18E+12			

*[B<sub>i</sub>O<sub>i</sub>] increased after higher fluence*

## TSC – Results:

EPI-06-105 (50  $\Omega$ cm, 200 MeV electrons,  $8.2e+12 n_{eq}/cm^2$ ):

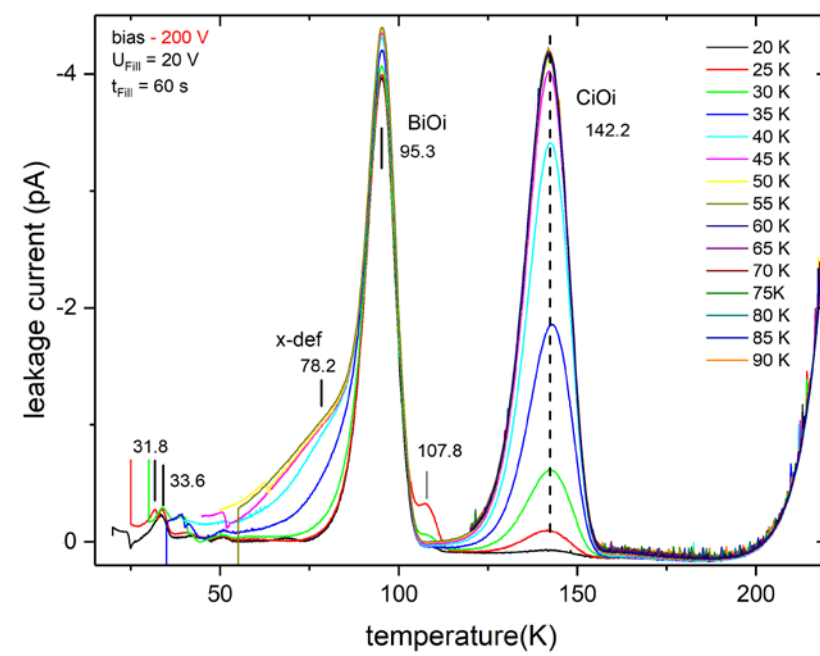
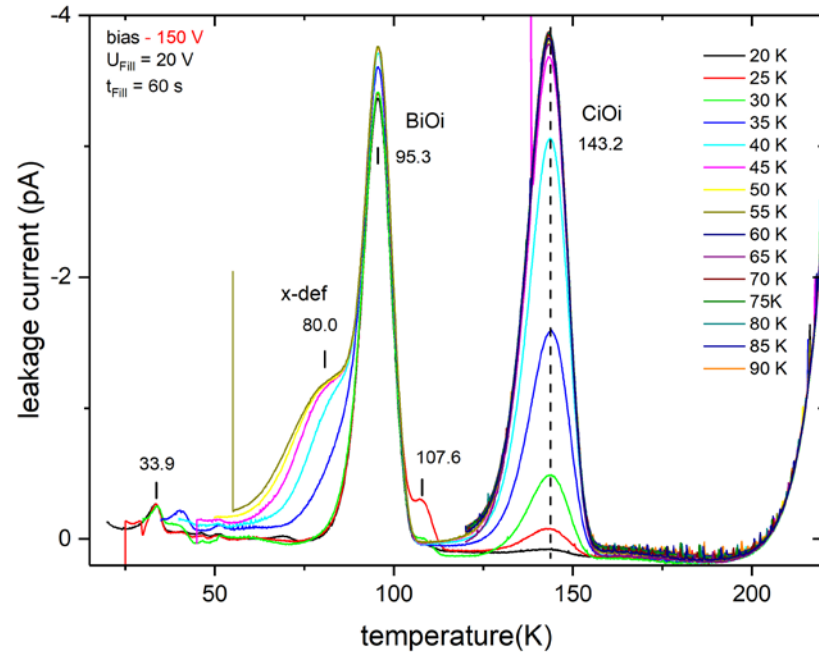
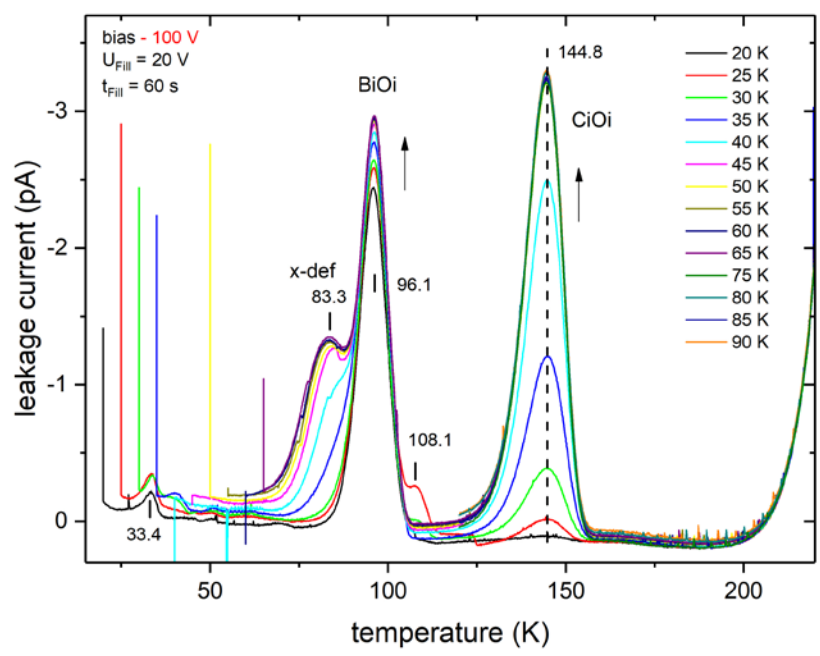


200 MeV  
(not annealed)

👉 plan: annealing studies

TSC – Results: filling temperature dependence (reverse bias -100 V, -150 V & -200V)

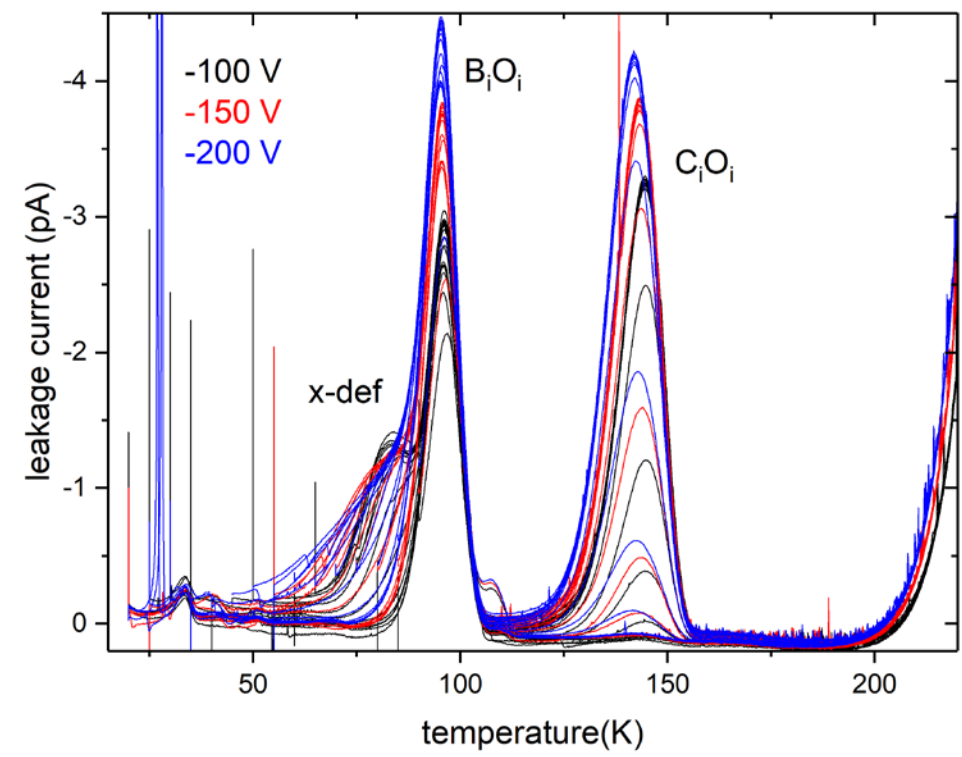
5.5 MeV



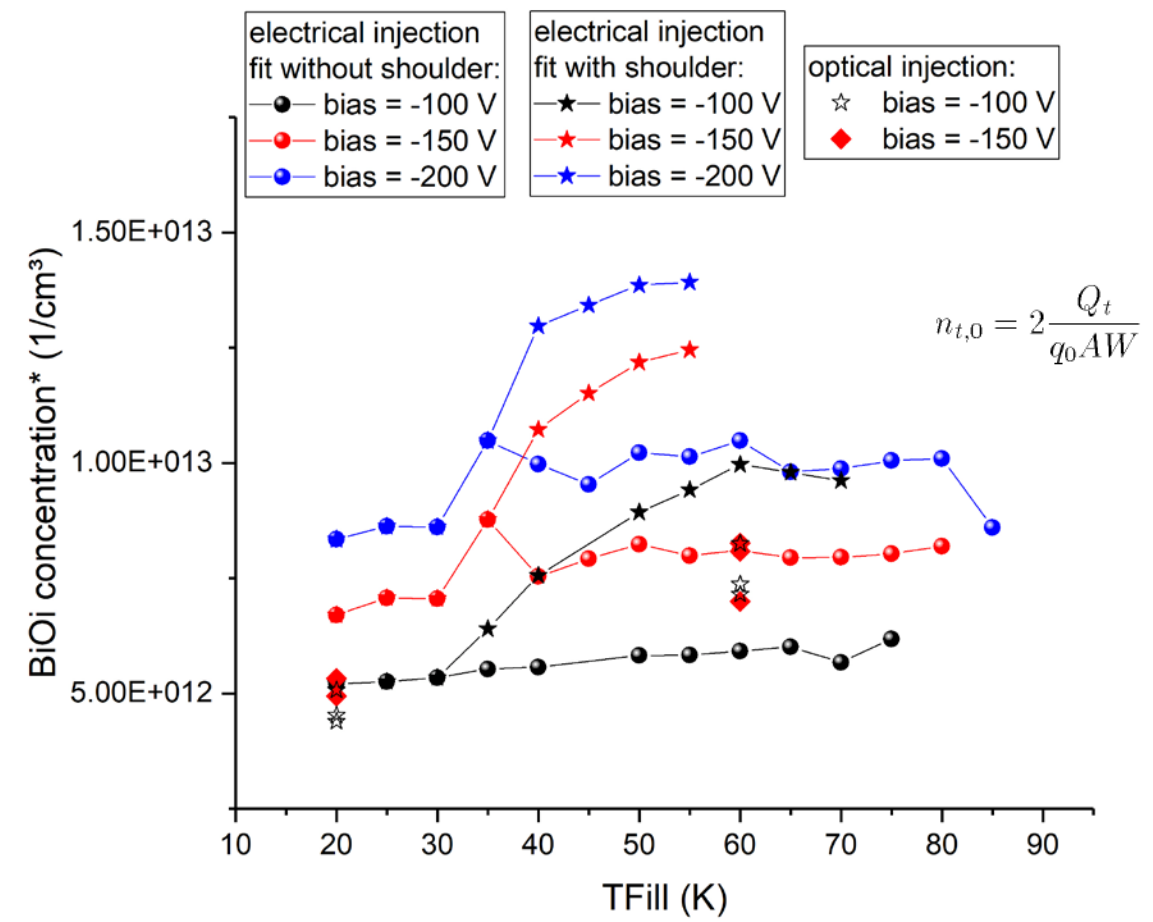
- CiOi: strong filling temperature dependence & Poole-Frenkel Effect
- BiOi: intensity increases with increasing filling temperature
- *x-defect*: field dependent shape -> Poole-Frenkel Effect
- no filling time dependence (60 – 240s) of the main defects (*not shown on the slide*)

See also the next talk from Chuan Liao et al.

TSC – Results: filling temperature dependence (reverse bias -100 V, -150 V & -200V)

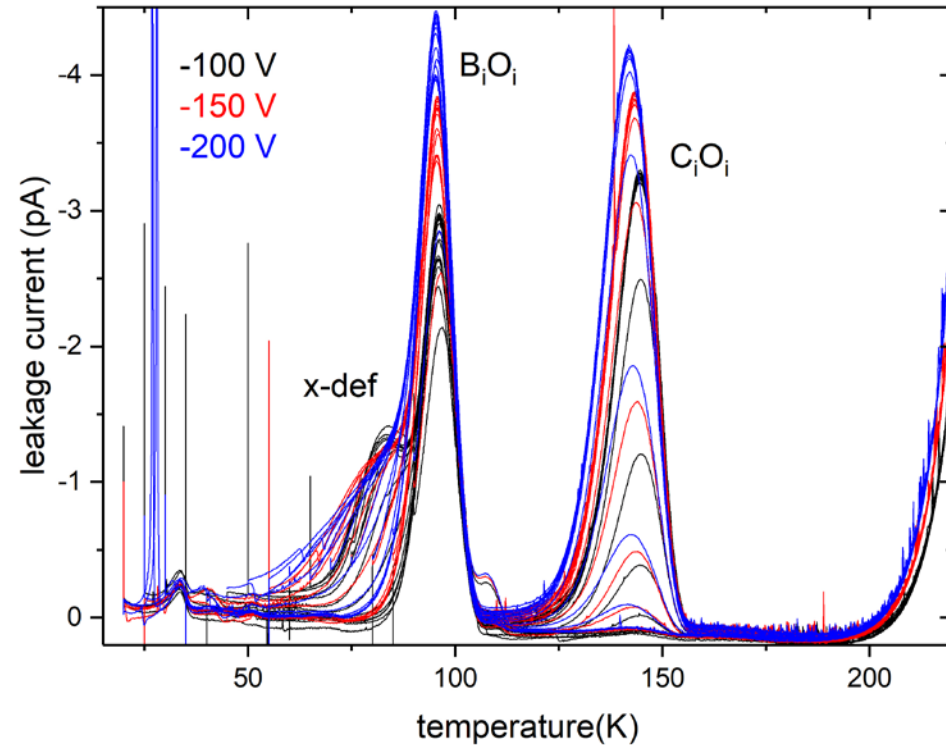


$[B_iO_i] (-100 V) = (5.2e+12 - 6e+12)/cm^3$   
 $[B_iO_i] (-150 V) = (6.8e+12 - 8.2e+12)/cm^3$   
 $[B_iO_i] (-200 V) = (8.3e+12 - 1.1e+13)/cm^3$





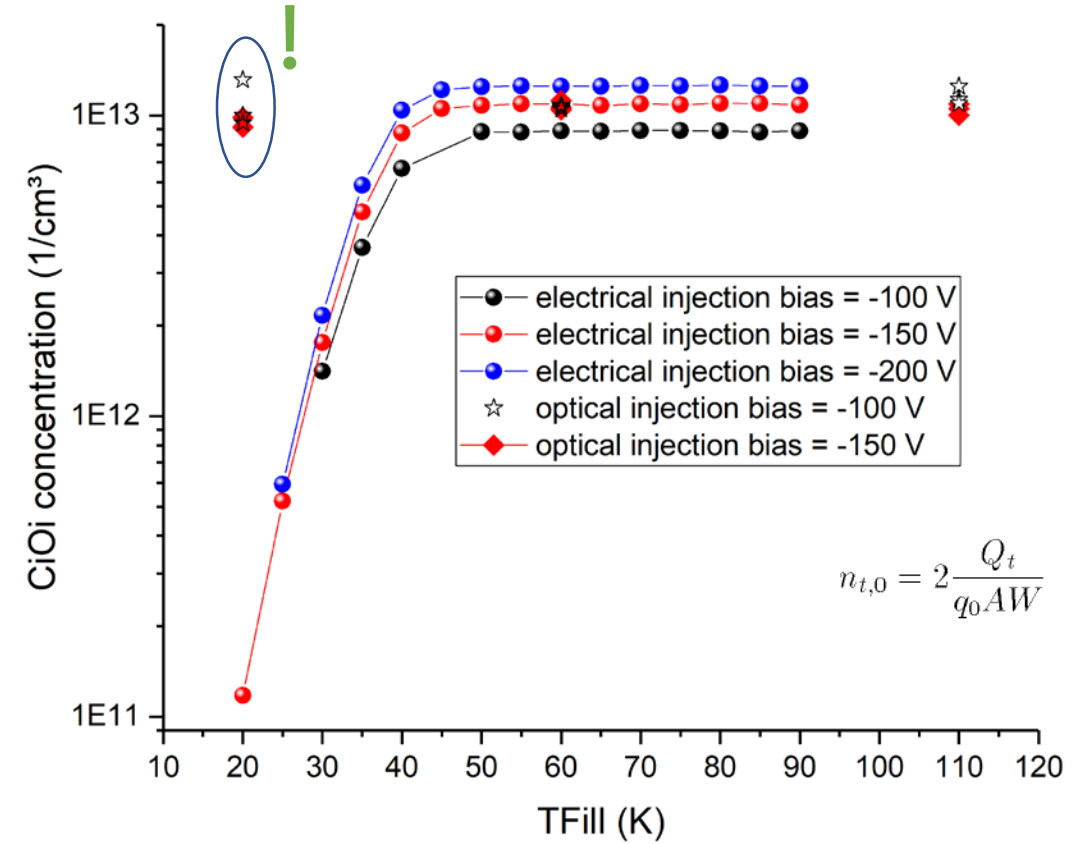
## TSC – Results: filling temperature dependence (reverse bias -100 V, -150 V &amp; -200V)



$$[C_iO_i] (-100 \text{ V}) = (8.9e+12)/\text{cm}^3$$

$$[C_iO_i] (-150 \text{ V}) = (1.09e+13)/\text{cm}^3$$

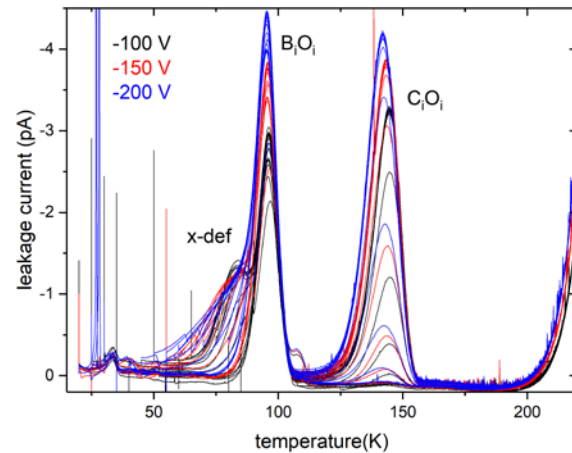
$$[C_iO_i] (-200 \text{ V}) = (1.26e+13)/\text{cm}^3$$



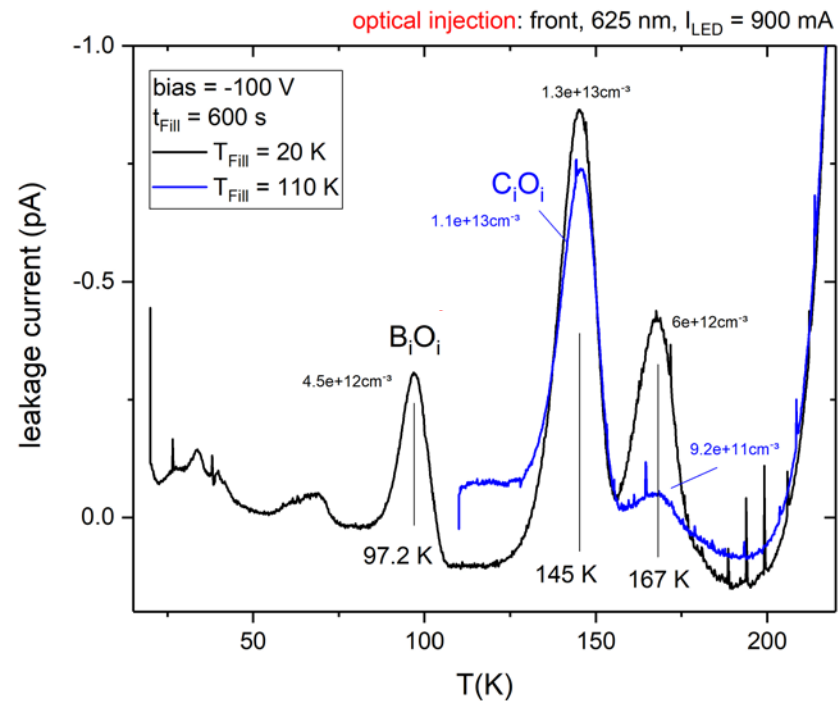
## TSC – Results

EPI-06-88 (50  $\Omega$ cm, 5.5 MeV electrons,  $7.6 \times 10^{12} n_{eq}/cm^2$ ):

## Electrical filling (+20V):



## Optical filling:



@20K filling  
under reverse bias :  
→ peaks at 97.2 K, 145K & 167 K

$B_iO_i$  @ 97.2K (!):  
no filling time dependence (60 to 600 s)  
& no Poole-Frenkel-Effect  
(measurements @ -100 V & -150 V)

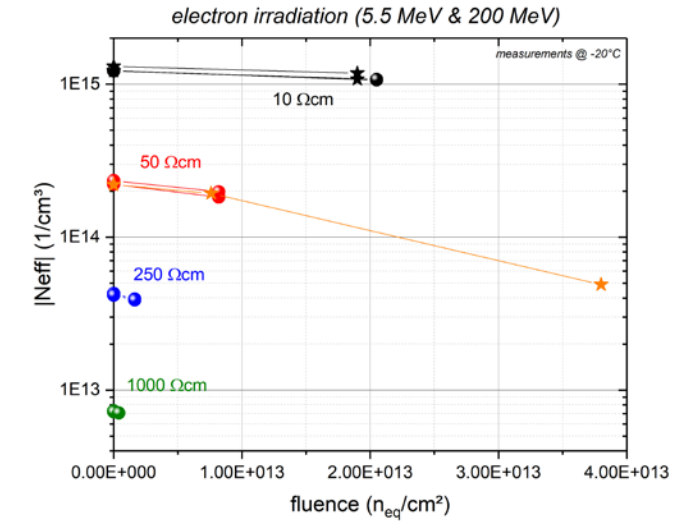
$C_iO_i$  observed also at  $T_{Fill} = 20$  K

plan: further studies with  
optical injection  
(front & back illumination)

- Investigation p-type Si diodes with different resistivity (10, 50, 250 & 1000 Ω cm) irradiated with 5.5 MeV and 200 MeV electrons (fluence: 4.1E+11 – 3.8E+13 n<sub>eq</sub>/cm<sup>2</sup>)



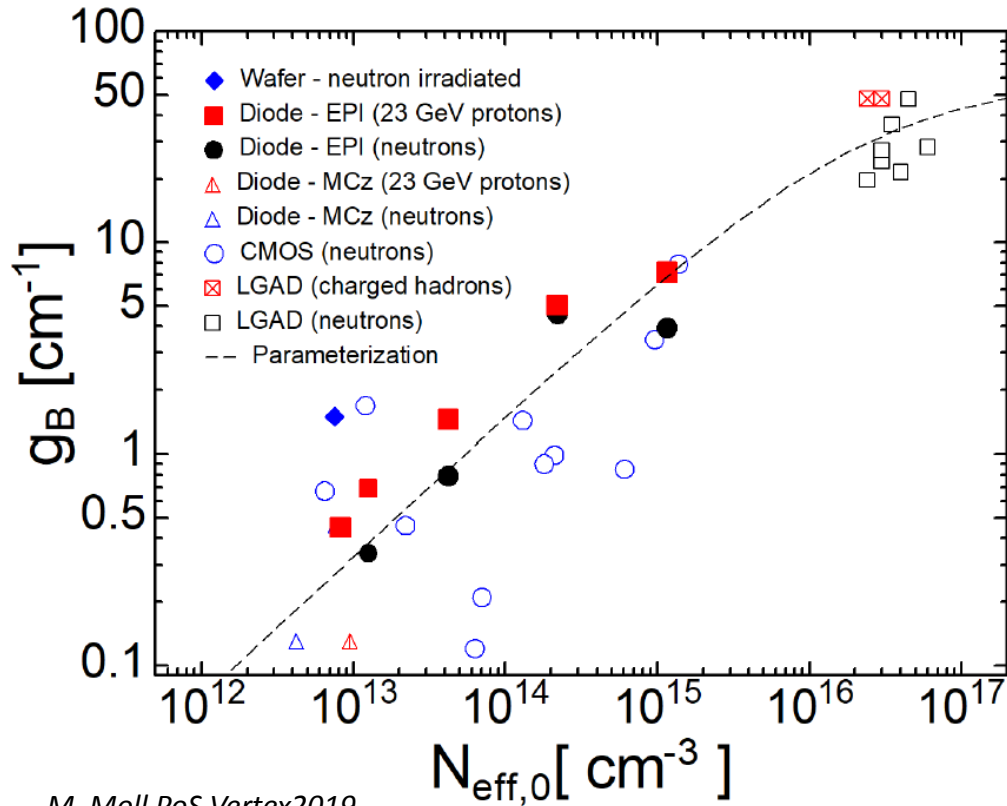
- Irradiation induced decrease of N<sub>eff</sub>
- Characterisation of the defect levels using DLTS & TSC:
  - B<sub>i</sub>O<sub>i</sub> concentration higher for higher fluence & filling temperature dependence
  - x-defect: E-field dependence
  - C<sub>i</sub> –defect: observed in non-annealed samples
  - C<sub>i</sub>O<sub>i</sub> –defect: reduced concentration in non-annealed samples  
filling temperature dependence & Poole-Frenkel effect
  - first measurements with optical filling



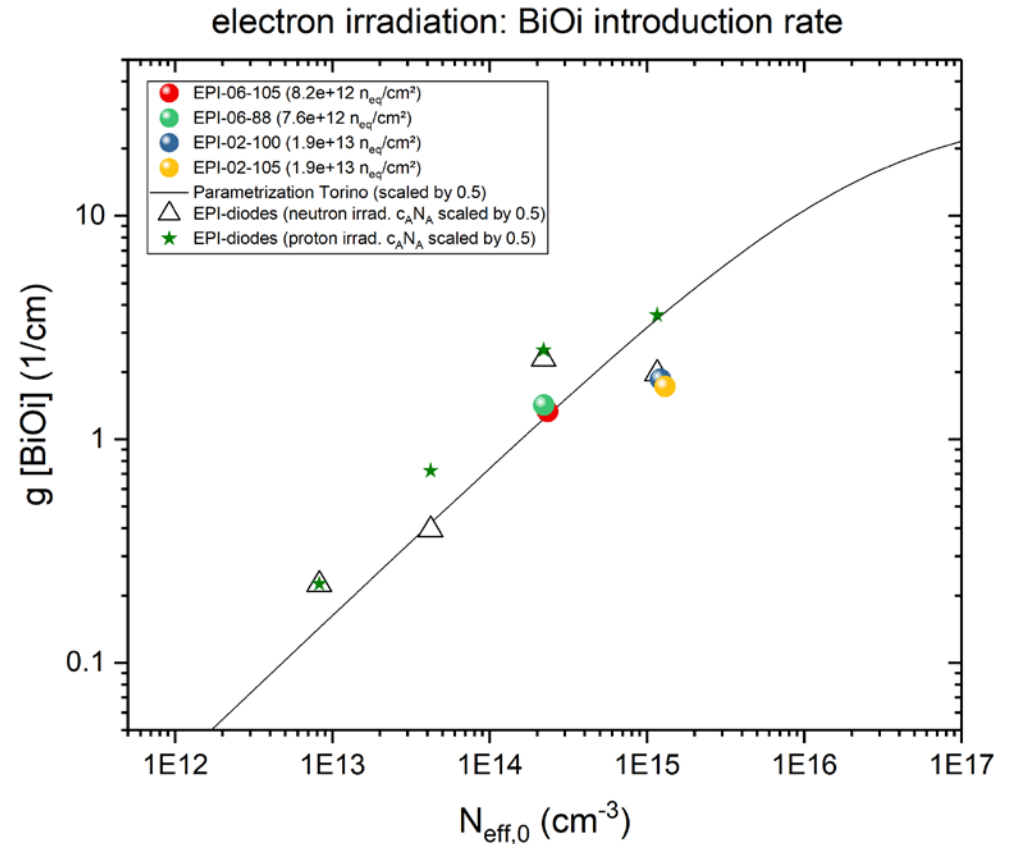
➡ Next step: **annealing studies** to probe the origin of the defects & the defect kinetics

➡ Next step: further implementation of **optical injection** in TSC & DLTS

? *NIEL scaling for electrons compatible with the NIEL scaling for neutrons & protons?*



M. Moll PoS Vertex2019



👉 *Next step: further analysis of electron irradiated samples + additional radiation of samples @ CERN*



*Thank you for your attention!*