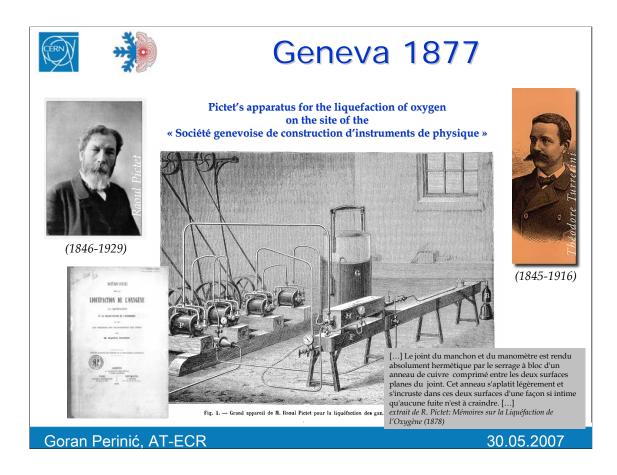


Dear colleagues,

We are united here to celebrate the achievement of a collaboration in between science and industry. A collaboration for the construction of the world's larges cryogenic installation. An installation that is breaking many records!

However, before I talk about THIS collaboration, I should like to honour the achievements of ANOTHER collaboration that took place almost exactly 130 years ago:



It was back in 1877 here in Geneva that Raoul Pictet, professor at the University of Geneva managed to liquefy oxygen. Pictet had in fact for the first time reached temperatures below 120 K ... CRYOGENICS WAS BORN.

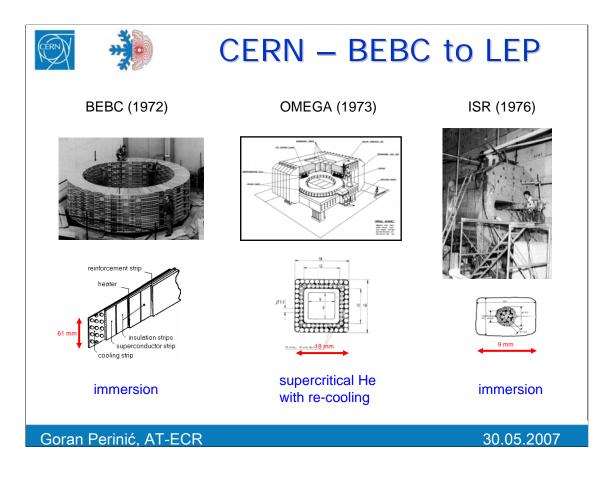
The race for the liquefaction of the permanent gases and therefore the competition for ever lower temperatures in the second half of the 19th century must have been as exciting as the search for the Higgs Boson today.

As you imagine, Pictet did not build the apparatus for the liquefaction, that is shown on the drawing, himself. He contracted the construction to the engineer Théodore Turrettini who was the director of the Geneva society for the construction of physics instruments. The apparatus was built on the site of the "Geneva society for the construction of physics instruments" and used their steam engine as power source.

You will actually meet Théodore Turrettini again this evening: The Mandarin Oriental Hotel where tonight's reception takes place, is located on the Quai Turrettini. Once at the hotel, please do have a look across the Rhone to admire the « Bâtiment des Forces Motrices », Turrettini's most known oeuvre: the water pumping station of Geneva.

These guys, however fruitful their collaboration, did certainly not yet imagine the possible uses of low temperatures. They had just opened the door to a NEW WORLD ..., but I must come to CERN!

Let me make a leap of almost 100 years – a leap to our fathers and their collaborations:

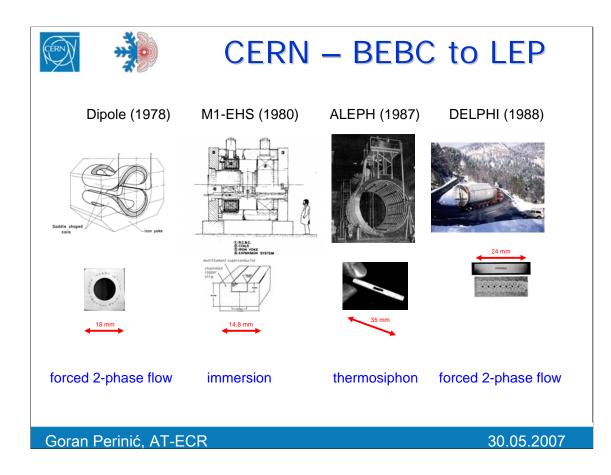


And I come to the historic of large superconducting coils at CERN.

These large superconducting coils that have been built by the collaborations of our fathers and I am sure that there are quite a few present here in the auditorium that have made those magnets work.

The refrigeration method is noted in blue. In those days it was very common to immerse the magnet into a liquid helium bath. This was advantageous for the refrigeration, but it required quite a considerable amount of helium. The first cool-down of the BEBC coil was in fact delayed due to a helium shortage. There were also other modes of refrigeration like the supercritical helium flow inside the OMEGA conductor.

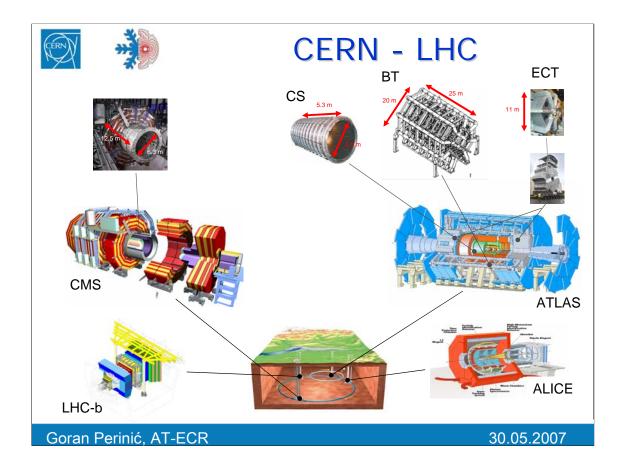
From the 1970s to the 1980s:



Two of these magnets, the DIPOLE and the M1-EHS magnet are still operational at CERN.

The ALEPH and DELPHI magnets of LEP were the models for the new magnets.

As you can see, CERN has collected quite a lot of experience in the field of large superconducting magnets before attacking the LHC project:

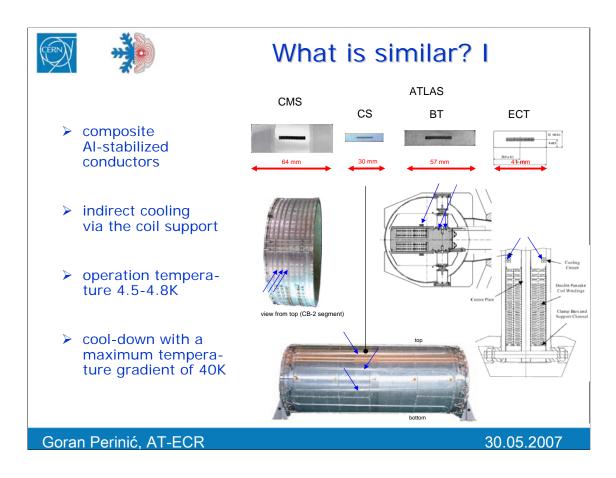


For LHC, as you know, four new detectors are being built. Two of them, Alice and LHCb, are built with conventional magnets.

CMS comprises a large superconducting solenoid and

ATLAS contains a solenoid in the centre and a complex magnet system consisting of 24 toroidal coils.

What are the similarities and what are the differences in between these cooling systems for these coils?:



I start with the similarities:

All coils are built using similar composite aluminium stabilized conductors.

In all cases the heat removal is achieved via the coil support.

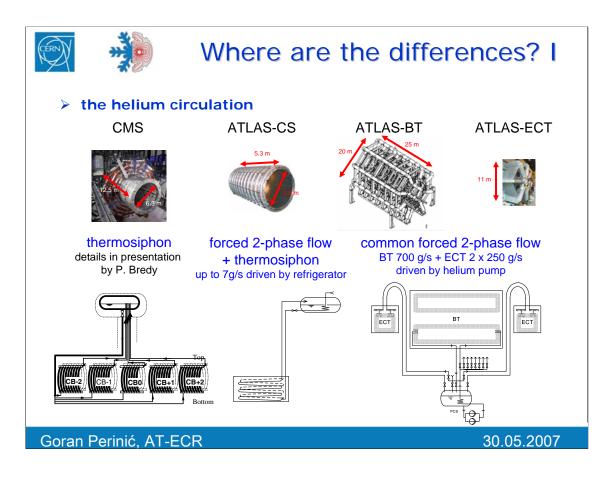
All coils are operated at temperatures in the range from 4.5 K to 4.8 K.

And in all cases a maximum thermal gradient of 40 K is allowed during the cool-down.

materials	and bonding			
	CMS	ATLAS-CS	ATLAS-BT	ATLAS-ECT
	12.5 m	5.3 m	20 m	11 m
Coil support	AI 5083 H321	AI 5083	AI 5083	AI 5083
Cooling channels	AI 6060 T5 welded on	AI 6063 welded on	AI 1070 glued on	AI 6061 T4 glued on
Shield	AI 3003 H22	AI	AI 3003 H22	AI 5083
Shield cooling channels	AI 6082 welded on	AI 6063 welded on	AI 1070 welded on	Al 1070 welded on

Another point where the coils have many similarities are the materials chosen for the coil supports, the cooling pipes and the shields. All are in fact aluminium alloys. Why is it aluminium – because aluminium is more transparent to muons than copper or stainless steel.

The choice of the alloy depends on factors like heat conductivity, yield strength, weldability, extrudability.



The main difference in between the magnet coils is the method how the liquid helium is circulated:

CMS uses a thermosiphon system. It will be explained in detail in the next presentation by Philippe Bredy.

The ATLAS central solenoid uses directly the flow provided by the refrigerator. However, the cooling channels have been built in a way that thermosiphon cooling is possible in emergency cases too.

The ATLAS barrel toroid and end cap toroids are cooled in parallel with a forced twophase flow driven by a dedicated liquid helium pump that has been specially developed.

🕅 🥠 V	Where are the differences? II					
> the helium circulation						
	CMS	ATLAS-CS	ATLAS-BT/ECT			
static heat load	180 W	11 W	BT 8x 80 W+ ECT 2x 200W			
max. height difference	12 m	13 m	20 m			
cooling pipe dimensions	○ 14 / 20 mm	© 18 / 24 mm	BT O 14 / 20 mm ECT O 15.7 /24 mm			
phase separator vol.	800	280	4600 I			
LHe inventory – phase sep.	150 l	180 I	2700			
LHe inventory – cool. pipes	355 I	30 I	BT 800 I + ECT 500 I			
Goran Perinić, AT-ECR			30.05.2007			

Let me summarize some characteristic data:

- 1. The static heat loads are different as they depend on the size and shape of the coils.
- 2. All three cooling systems have to deal with height differences of more than 10 m.
- And if you look at the last line:
- 3. The He inventories of the coils are comparatively small.

LERN H	Where	are the diff	erences? III
> the he	elium circulation	©	
	CB-2 CB-1 CB0 CB+2 Bottom		
	CMS	ATLAS-CS	ATLAS-BT/ECT
0 p ₁ ; T ₁ ; X ₁	1,25 bar; 4,4 K (sat.) 0 %	1,35 bar; 4,5 K (2-ph.) 5 %	1,7 bar; 4,65 K (subc.) 0 %
mass flow	<u>200-400 g/s</u>	< 7 g/s	700 g/s + 500 g/s
2 p ₂ ; T ₂ ; X ₂	1,25 bar; 4,4 K (2-ph.) up to 10 %	1,3 bar; 4,5 K <u>up to 33 %</u>	1,67 bar; 4,8 K <u>up to 8 %</u>
	values variate in depender	ncy of the heat load (static load	, dynamic load)

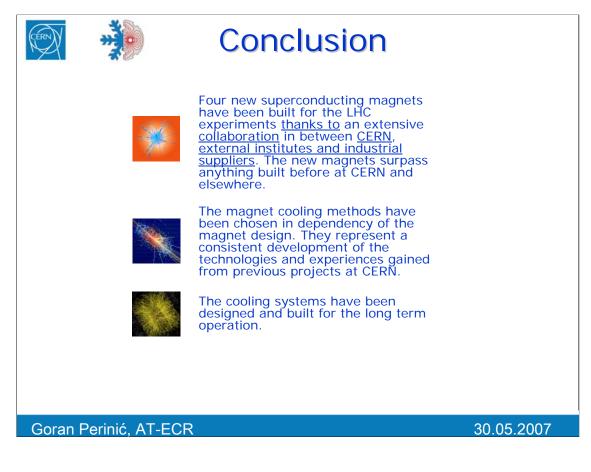
Here are the conditions at the inlet and at the outlet of the coil cooling circuits.

What are the thermodynamic differences of the three cooling methods?

In the case of CMS the refrigeration starts with a saturated liquid. Variations in the heat load, i.e. when a coil is charged or discharged, make vary the helium flow.

In the ATLAS central solenoid the starting point is two-phase helium and the vapour content at the outlet varies in dependency of the heat load.

In the barrel toroid and the end cap toroid the situation is similar only that the starting point is sub-cooled helium at 1.7 bar.



Thank you!