



**BILFINGER**

**Bilfinger Noell GmbH**

# **Magnet Technology @ Bilfinger Noell GmbH**

*Superconducting IDs as Commercial Product*

M. Gehring for the SCU Team – Bilfinger Noell GmbH





# Outline

Bilfinger Noell

SCU15 and SCU20

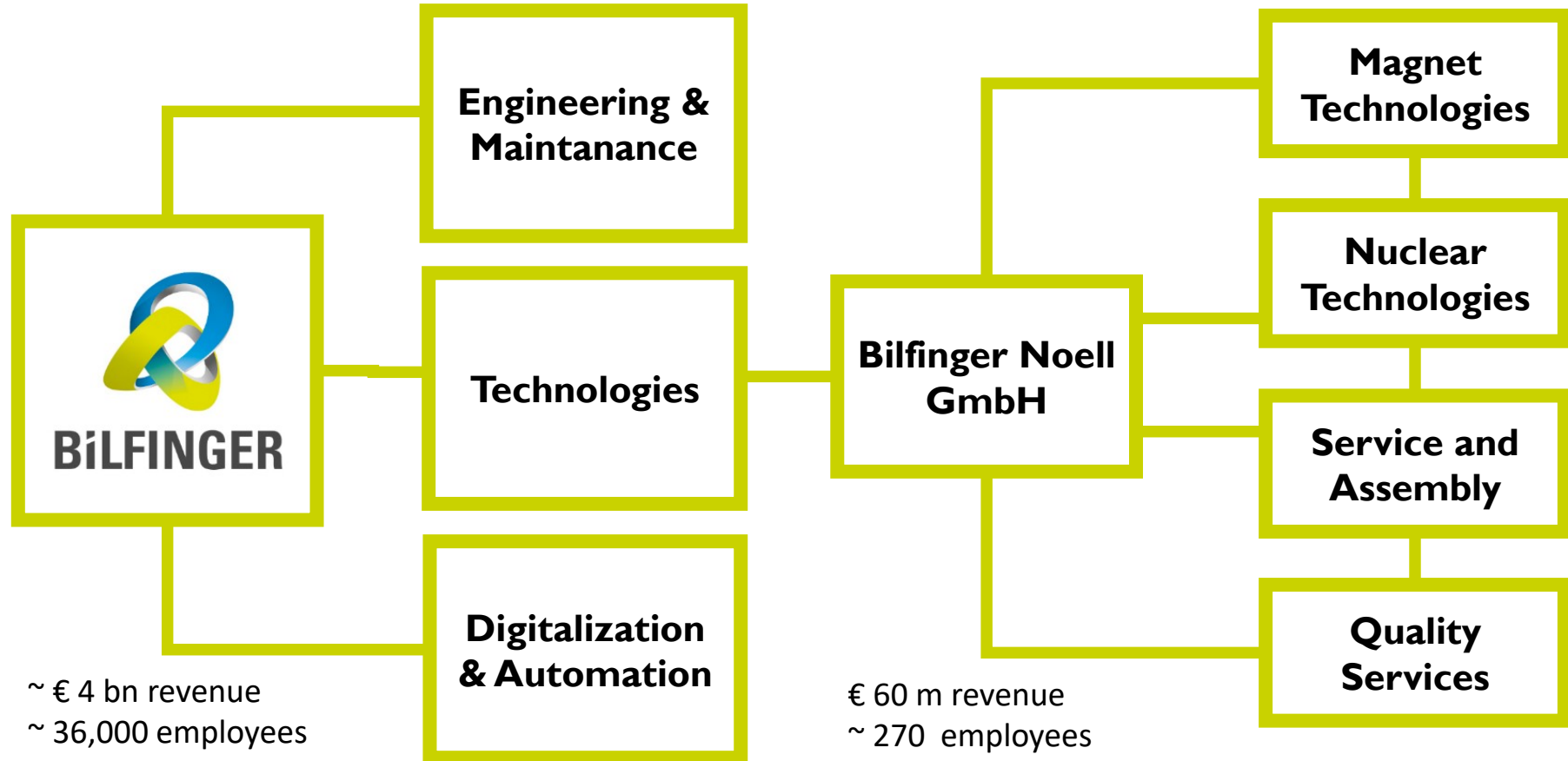
SCU20 in operation

New devices

Summary

# NOELL within Bilfinger

Synergy and stability





**BILFINGER  
NOELL GMBH**

## **NOELL CORE COMPETENCES**

### **Engineering**



Multi-physics approach towards complex engineering tasks for custom design solutions

### **Vacuum technology**



Extensive experience in the design and manufacture of complex UHV components and vacuum vessels

### **Cryogenics**



Highly efficient design of both helium and conduction-cooled systems down to 2 K

### **Series production**



Optimization of complex manufacturing processes from small-scale to series production

### **Testing capabilities**



Trained personnel and specialized equipment for cryogenic and vacuum testing in-house

### **Magnet technology**



Wide range of experience in superconducting (LTS and HTS) as well as resistive and permanent magnets

### **Specialized hardware**



Special tooling and equipment including winding and cabling machines and furnaces for impregnation



# Passion for PRODUCTS

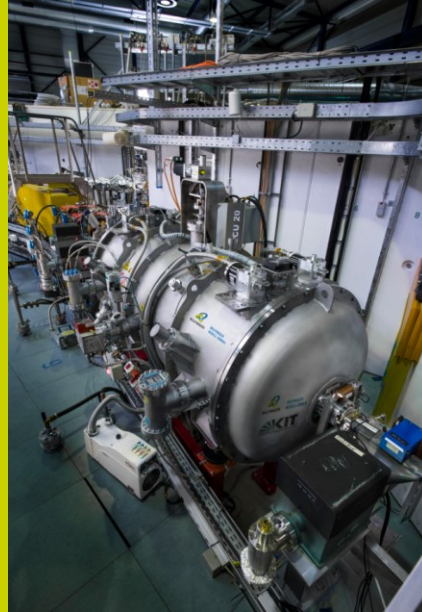
A diverse market spectrum

## ENERGY



**Superconducting  
flywheel energy  
storage**

## ACCELERATOR



**Conduction-cooled  
superconducting  
undulators**

## SCIENCE



**PINE mobile cloud  
chamber**

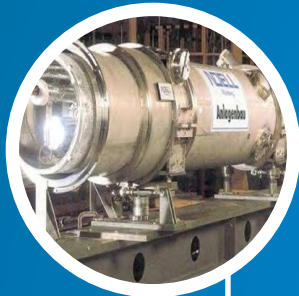
## MAGNETS



**Conduction-cooled  
superconducting  
solenoids**

# SERIES production at NOELL

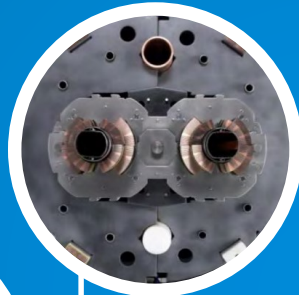
A history of performance



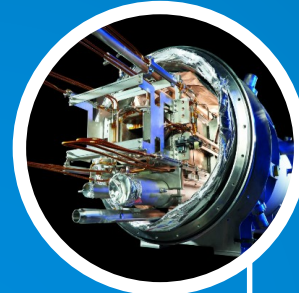
DESY  
HERA



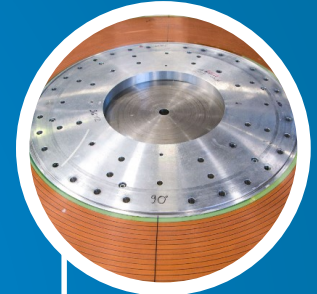
MPI  
W7-X



CERN  
LHC



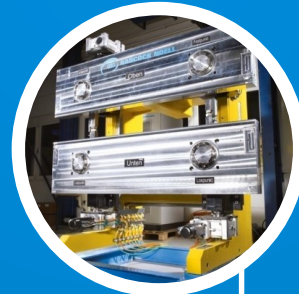
GSI  
SIS100



CNRS  
LNMI



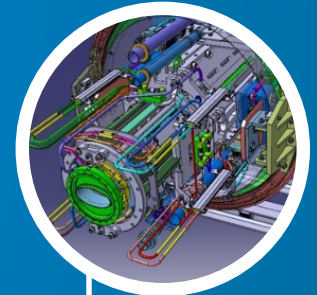
STAGE  
COACH



DESY  
PETRA



DESY  
FLASH



GSI  
QDM



# CUSTOM solutions

Experience in innovation



FLYWHEEL



KIT - SCU20



CERN - ALPHA



KIT - VATESTA



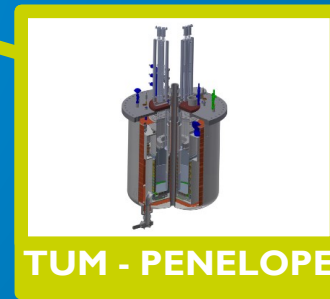
TUM - PERC



FZJ - NSE



SNS - NSE

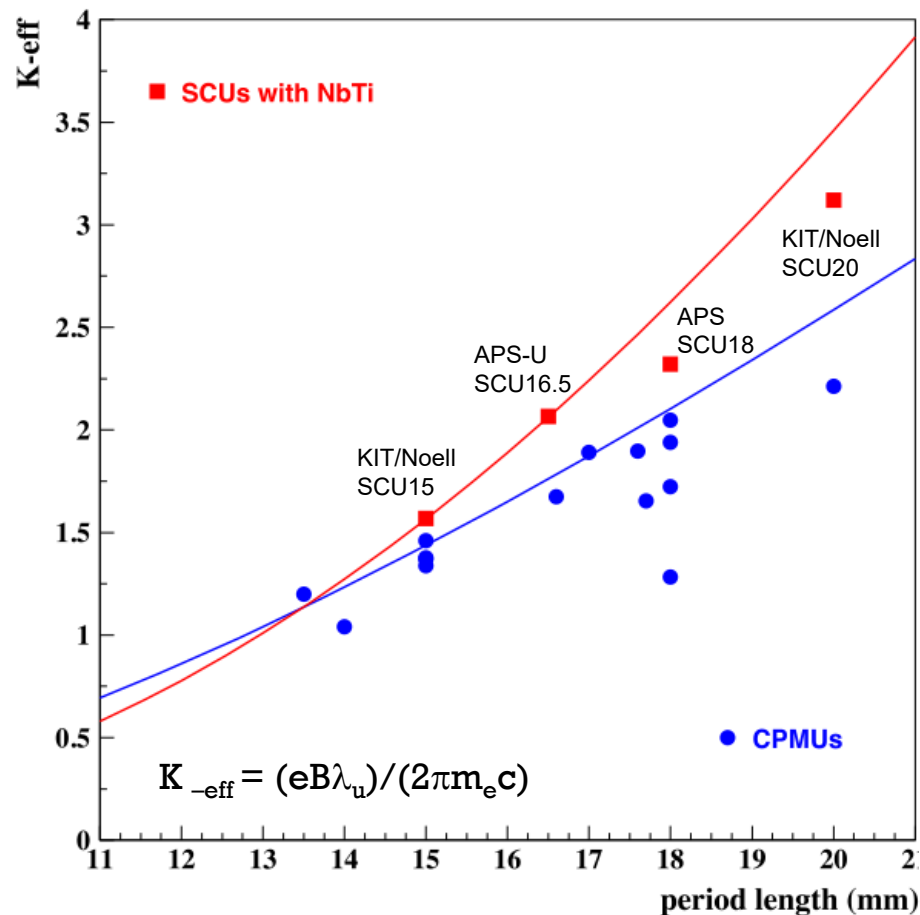


TUM - PENELOPE



# Performance of SCUs

## A Proven Advantage



Higher peak field on axis for the same gap and period length in operation with electron beam.

Demonstrated higher radiation resistance compared to permanent magnet undulators.

Full potential of superconductivity not yet exploited, margins on NbTi and increased potential of Nb<sub>3</sub>Sn and HTS.

Facility	Start-finish of operations	$\lambda_0$ (mm)	# of periods	Vacuum aperture (mm)	Gap loss (mm)	$B$ (T)
APS	2015–current	18	59.5	7.2	2.3	0.97
2 SCUs	2016–current					
APS	2013–2016	16	20.5	7.2	2.3	0.8
APS Helical	2017–current	31.5	38.5	26	5	0.45
APS-Upgrade	Planned – one example	16.5	216	6	2	1.07
KIT/Accel	2005–2012	14	100	8,12,16,25 (open)	0.6 (?) (design)	0.3
KIT/Noell	2014–2015	15	100.5	7,16 (open)	1	0.73
KIT/Noell	2017–current	20	74.5	7,15 (open)	1	1.18

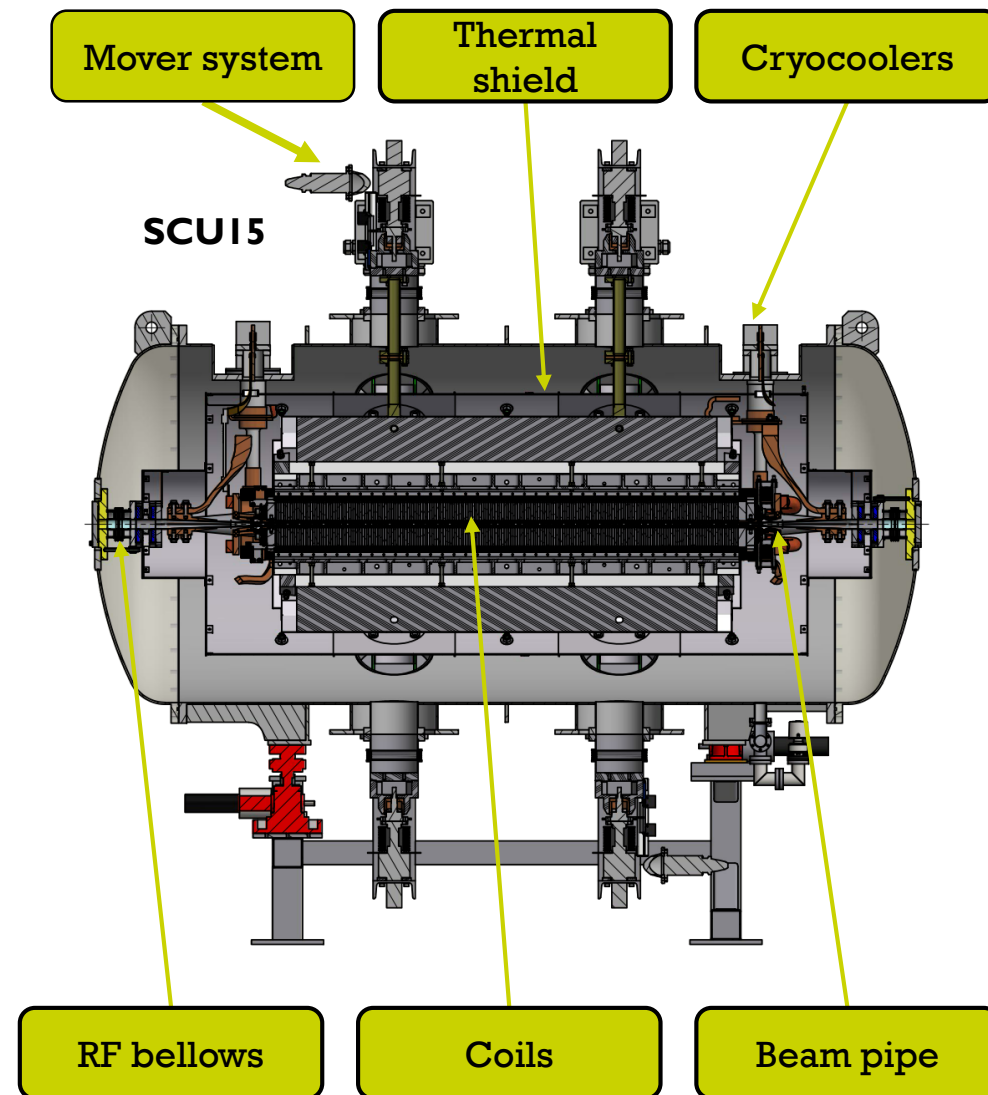
Bahrtdt – Gluskin NIMA 2018

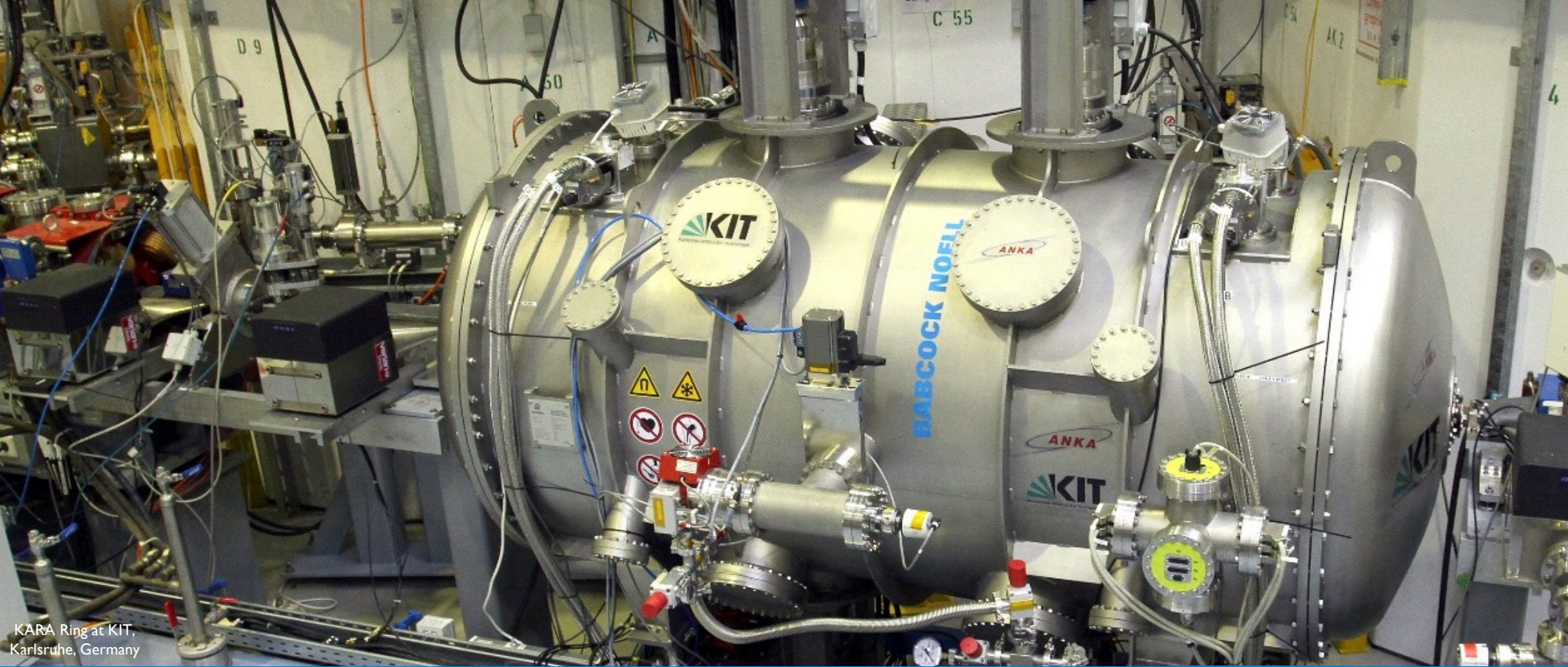


# SCU15 and SCU20

## Main Parameters

	SCU15	SCU20	Units
Period length	15	20	mm
Full periods	100.5	74.5	#
Max field on axis 7 mm gap	0.73	1.19	T
Nominal current	150	395	A
Ramp to nominal current	450	300	s
Operating vacuum gap	7	7	mm
Injection vacuum gap	15	15	mm
Beam heat load	4	4	W
Design temperature	4.2	4.2	K





KARA Ring at KIT,  
Karlsruhe, Germany

# SCU15





KARA Ring at KIT,  
Karlsruhe, Germany

# SCU20



# New Devices

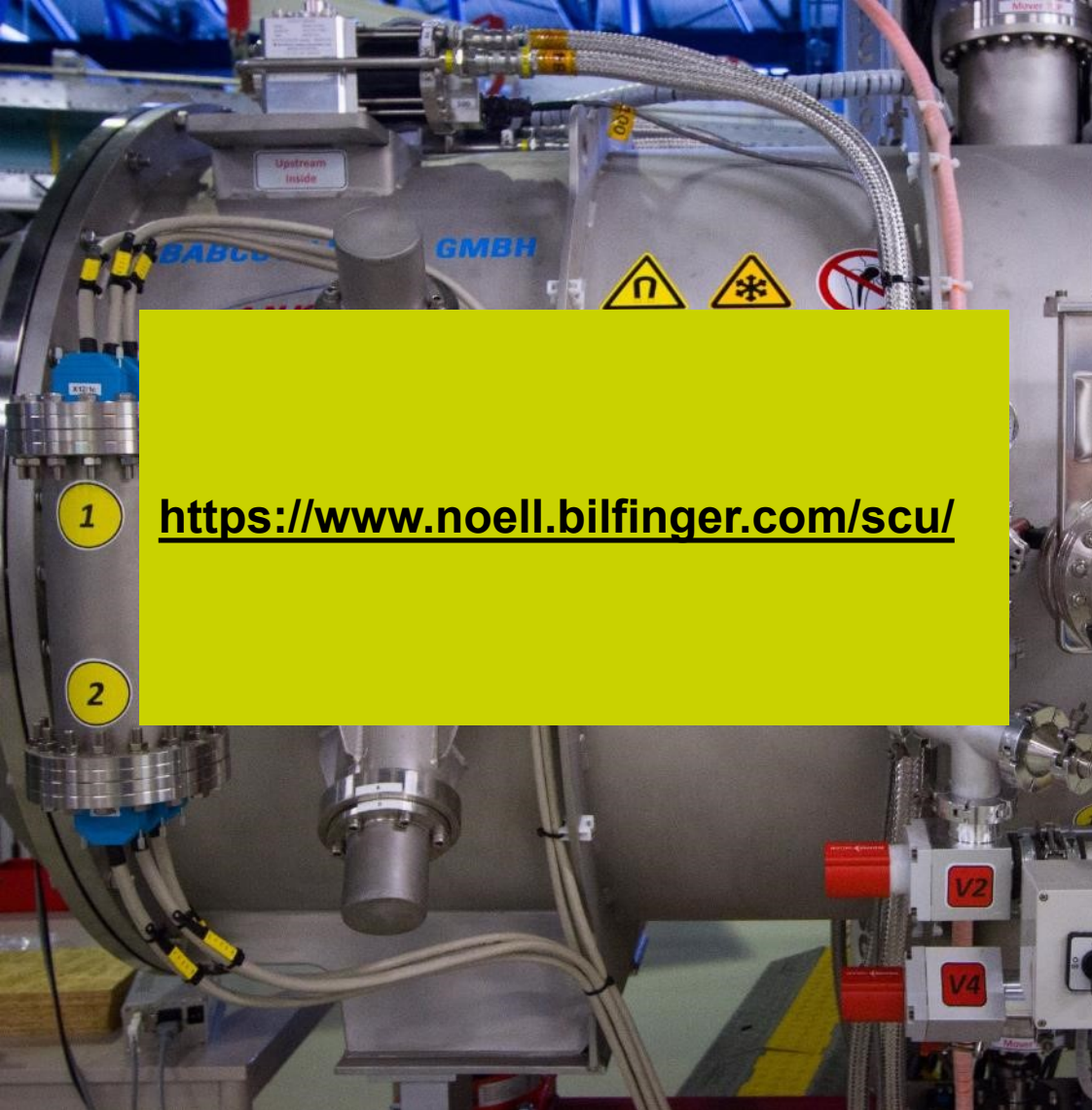
Worldwide activity of Noell on ScIDs

Noell is taking on commercial projects

Exploiting and pushing technology with KIT

Family of Noell superconducting Insertion Devices

	SCU15	SCU20	HEX-SCW	ANSTO-SCU16	Units
Period length	15	20	70	16	mm
Full periods	100.5	74.5	29	98	#
Max field on axis (min. gap)	0.73	1.19	4.3	1.1	T
K-Value (approx.)	1.0	2.2	28	1.62	
Location	KARA, KIT	KARA, KIT	NSLS II, BNL	Australien Synchrotron, ANSTO	



<https://www.noell.bilfinger.com/scu/>

# Summary

## RELIABLE

SCU15 and SCU20 demonstrated long term operation in the KIT ring. SCU20 serves as source for user beamline

## BRILLIANT

In terms of peak field, both SCU15 and SCU20 outperform devices with competing technologies

## PLUG´n PLAY

No liquid helium required

## OUTSTANDING UHV

No impact of the cold bore on beam operation

## COMMERCIALY AVAILABLE

KIT and Noell can tailor each device to customer needs

# Contact

Bilfinger Noell GmbH  
Alfred-Nobel-Str. 20  
97080 Würzburg  
Germany

Phone +49 931 903-6042  
Fax +49 931 903-6010  
[noell.info@bilfinger.com](mailto:noell.info@bilfinger.com)  
[www.noell.bilfinger.com](http://www.noell.bilfinger.com)

Registered at Local Court Würzburg, HRB 7156  
VAT-Id. No.: DE211420259

Executive Management:  
Roland Pechtl