

Neutron tagging with gadolinium loaded PMMA



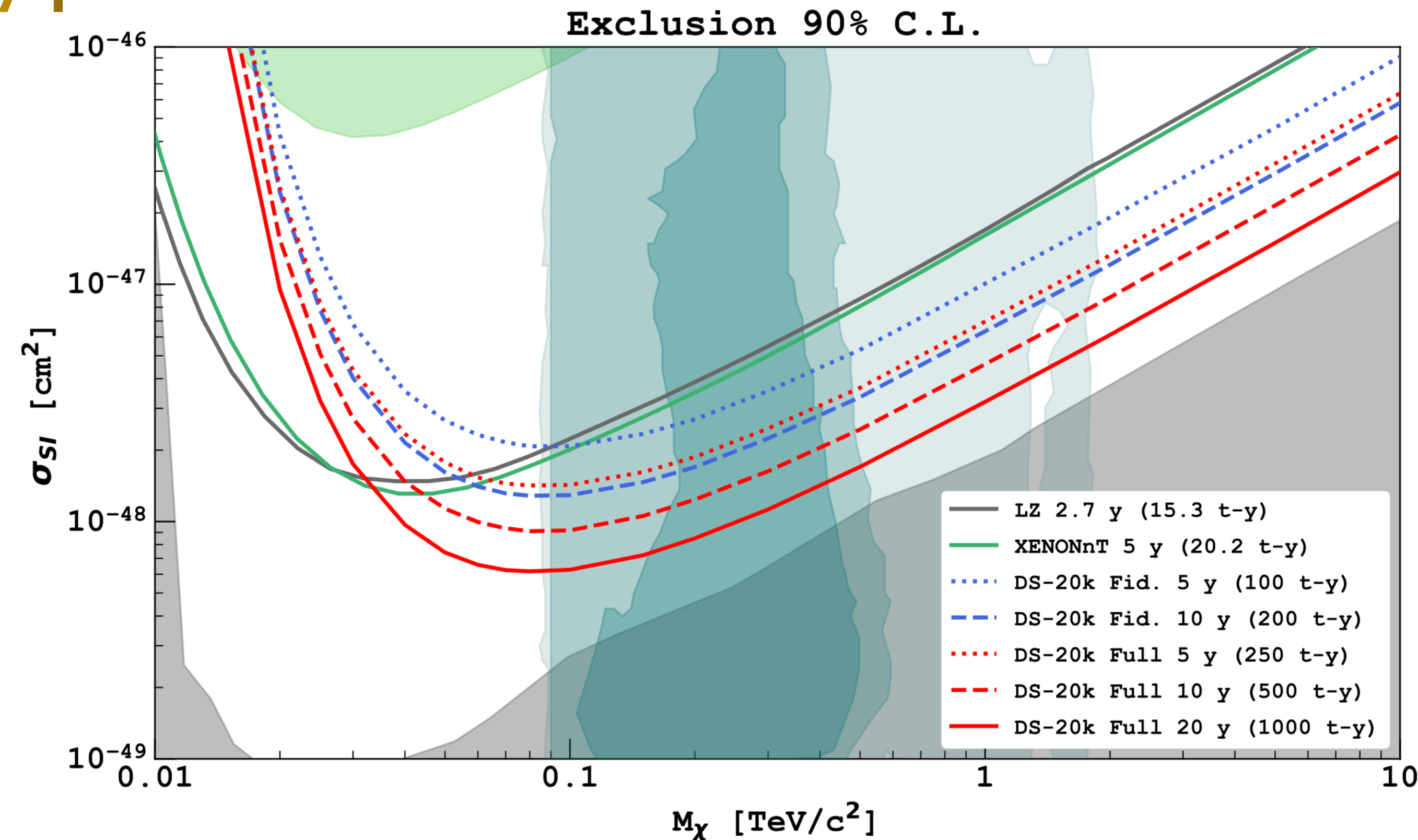
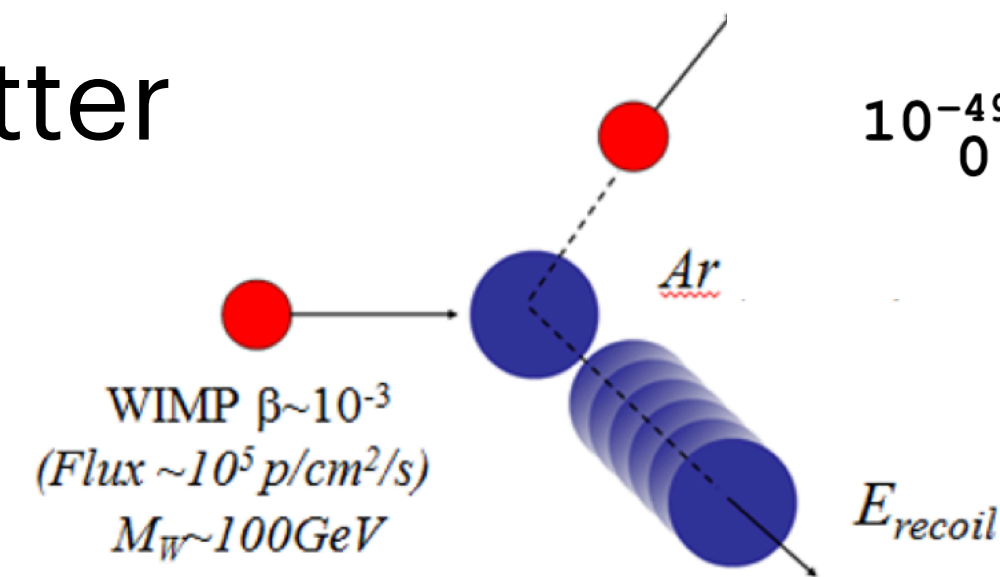
A. Caminata (INFN-Genova), on behalf of the DarkSide collaboration



DarkSide-20k

Key points

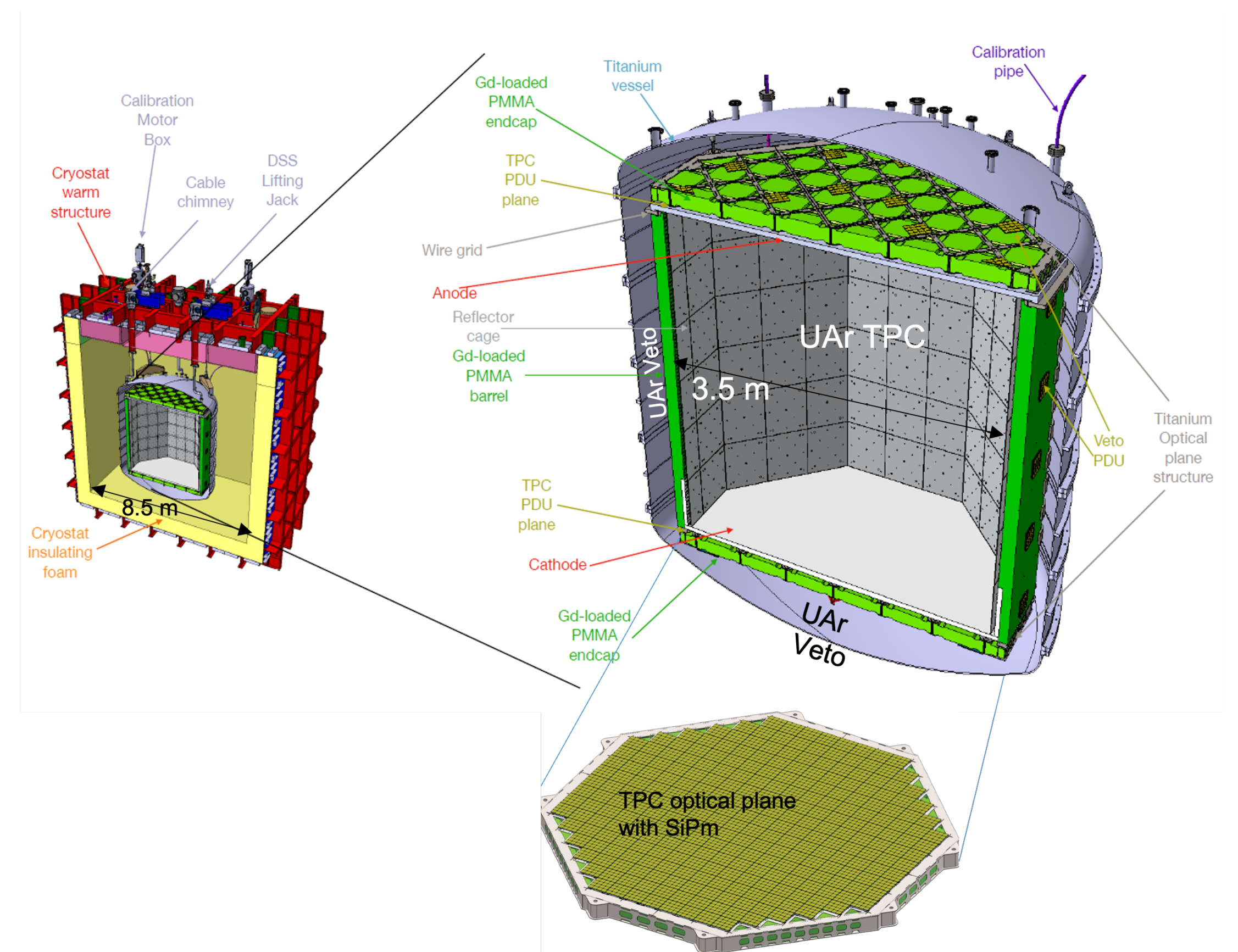
- Large exposure
- Low energy threshold < 10 keV
- Low background rate < 0.1 ev in RoI (30-200 keVnr) with 200 t-y exposure
- Topology-based background discrimination: multi-scatter vs single scatter
- Pulse-shape based bkg discrimination (PSD) $> 10^8$



DarkSide-20k

Key points

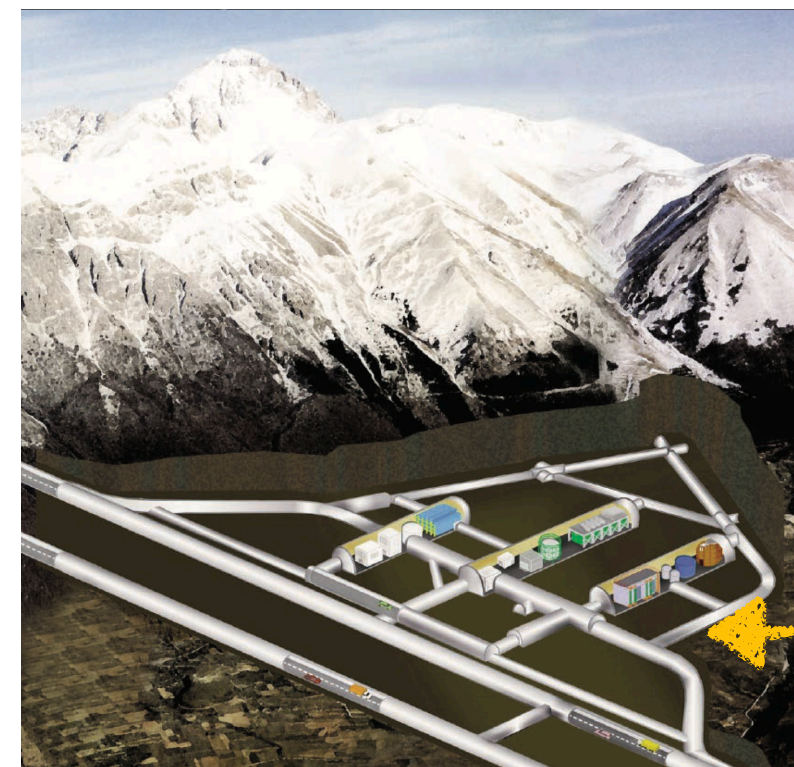
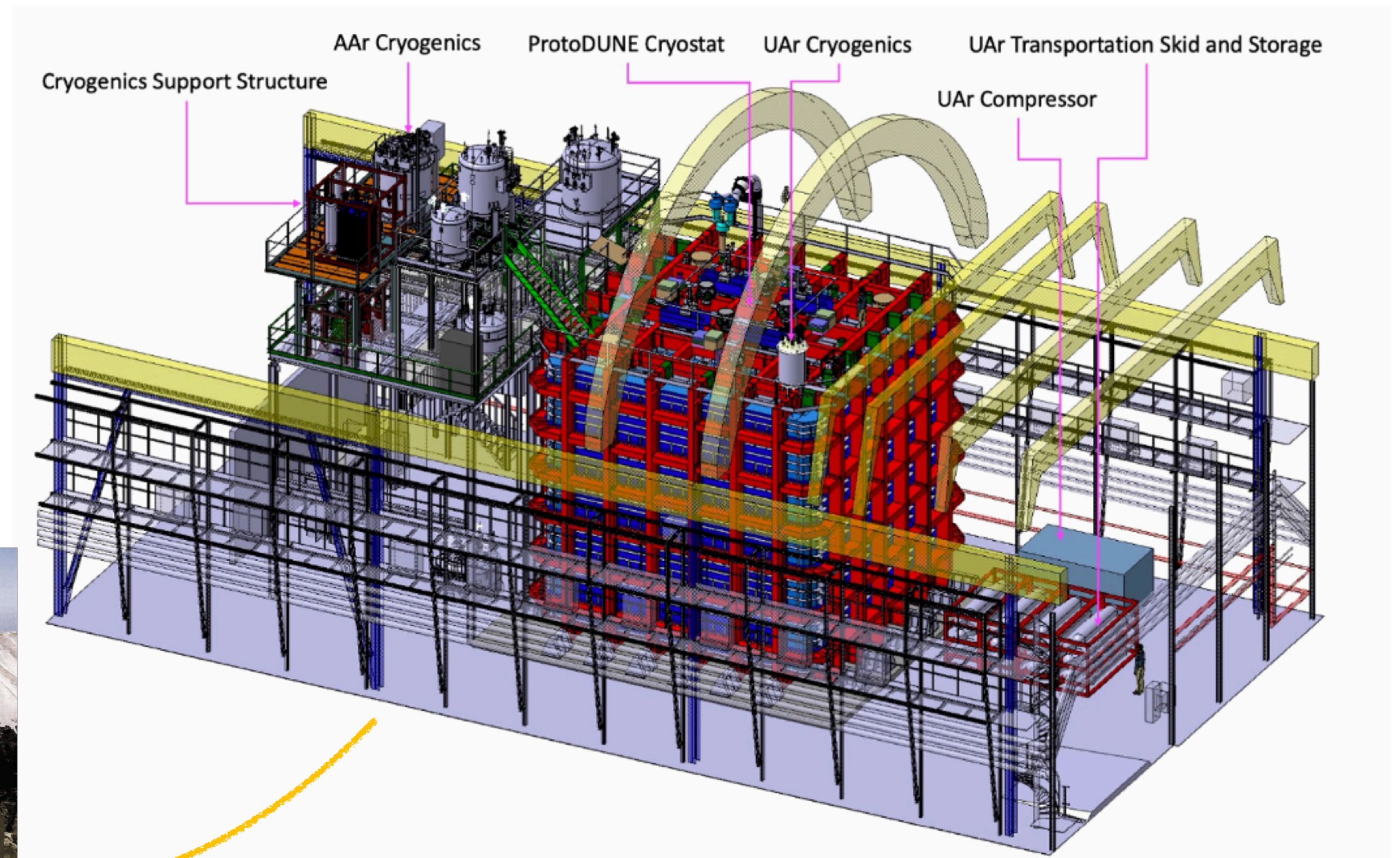
- The detector is based on an ultrapure liquid low radioactivity Argon (UAr) double-phase Time Projection Chamber (TPC): 50 t (20 t FV) of UAr
- TPC surrounded by a single phase LAr neutron veto detector
- Wavelength shifters: TPB in the TPC, PEN in the veto
- 21 m² of cryogenic SiPMs
- Integration of TPC and veto in a single object
- 99 t total UAr in a vessel



DarkSide-20k

Key points

- Vessel contained in a 650 t of standard liquid Argon within a membrane cryostat (similar to Proto-Dune)
- Detector in Hall C, underground at LNGS (Italy)



DarkSide-20k

Background mitigation

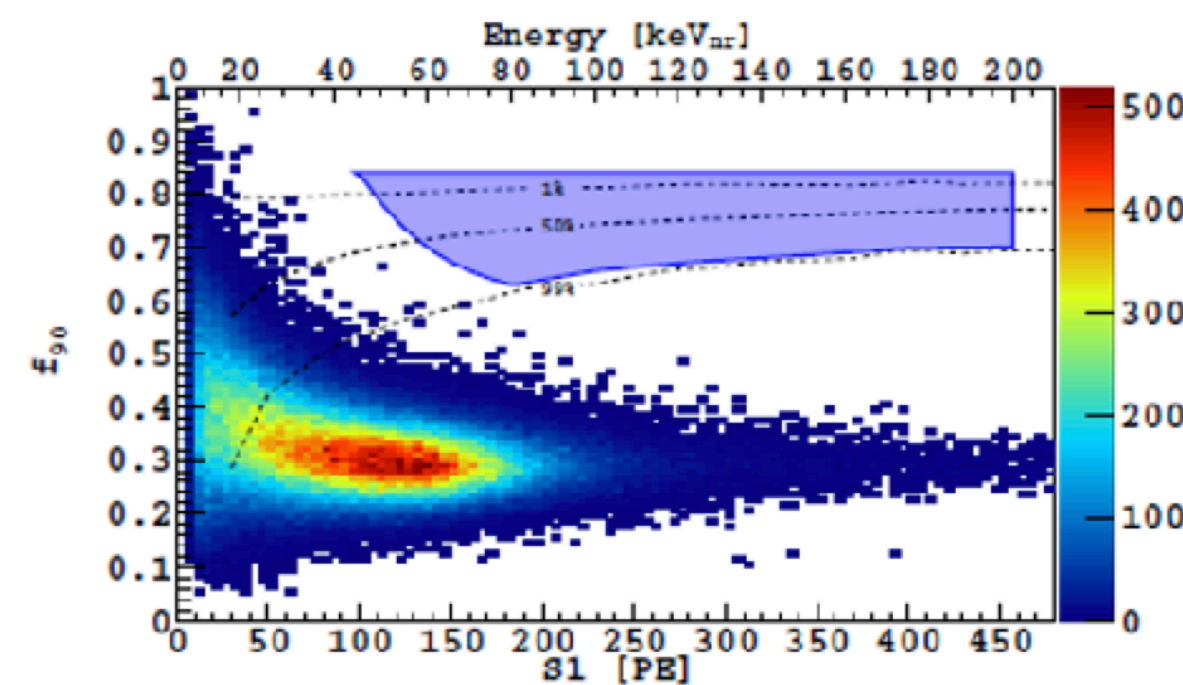
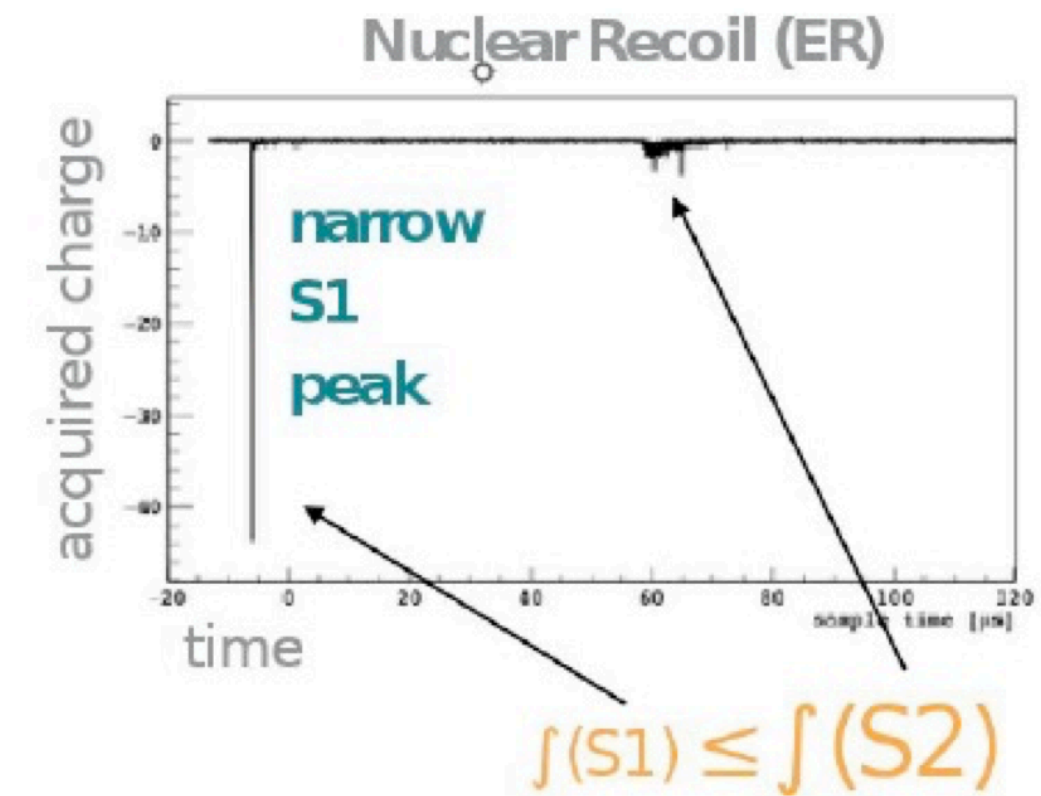
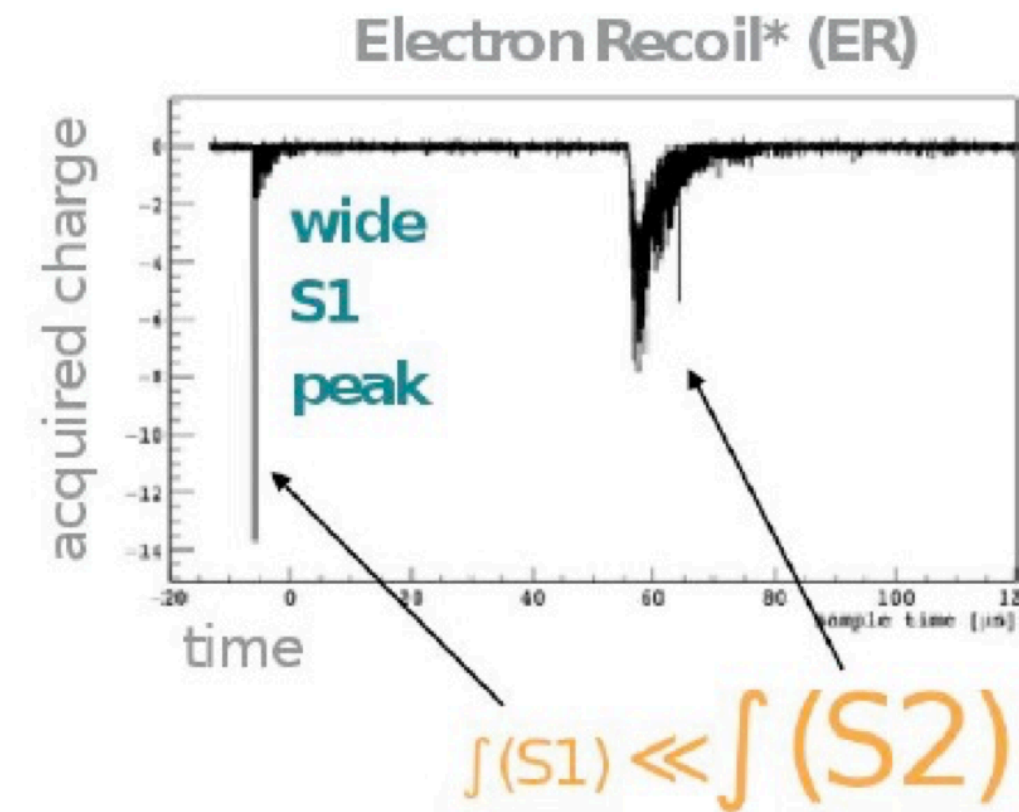
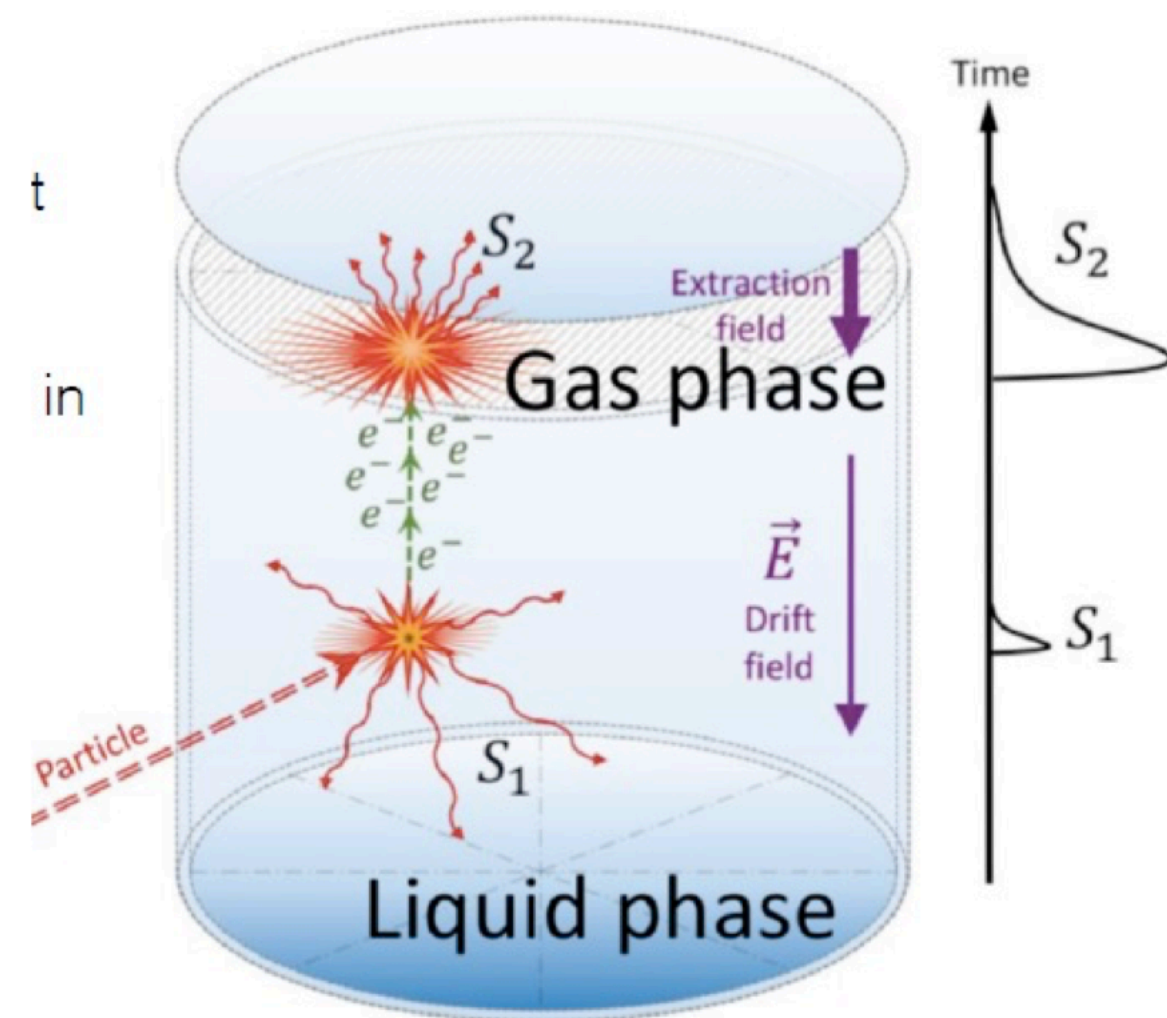
Source	Strategy & Tools
β/γ	UAr, PSD, material selection, ...
Radon progeny	Surface cleaning, Rn suppressed air, ...
Radiogenic neutron, mostly (α, n)	Neutron veto, fiducialization, material selection, ...
Cosmogenic neutron	Muon veto, ...
Neutrino induced NRs	Irreducible (~ 3.2 ev in 200 t-y)



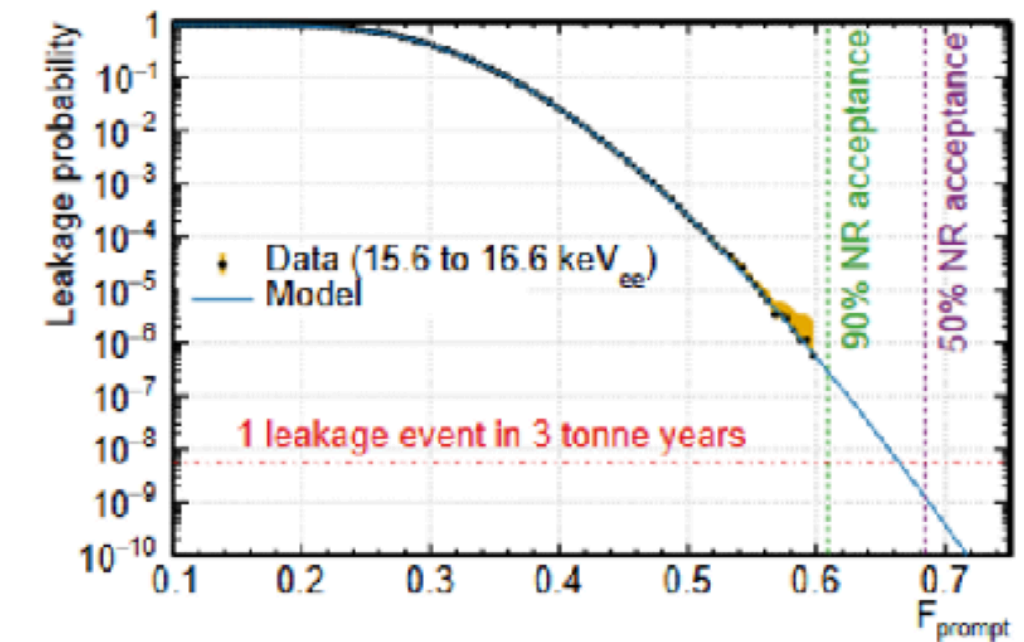
DarkSide-20k

LAr and TPC technology

- Scintillation (S1):
formation of excited Ar2* and decay short singlet state 6.7 ns long triplet state 1600 ns
- Electroluminescence (S2):
drift of e- in electric field extraction in gas



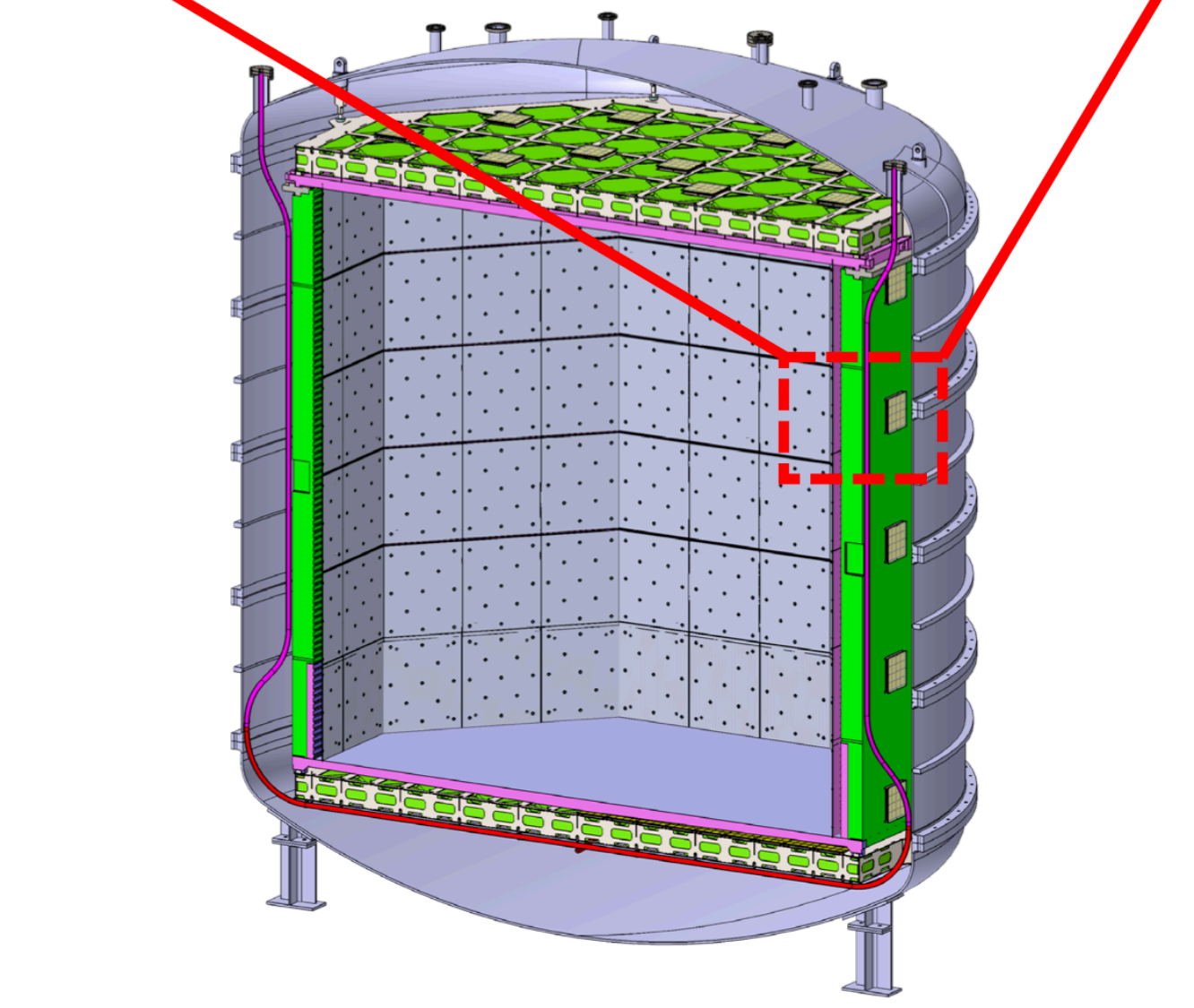
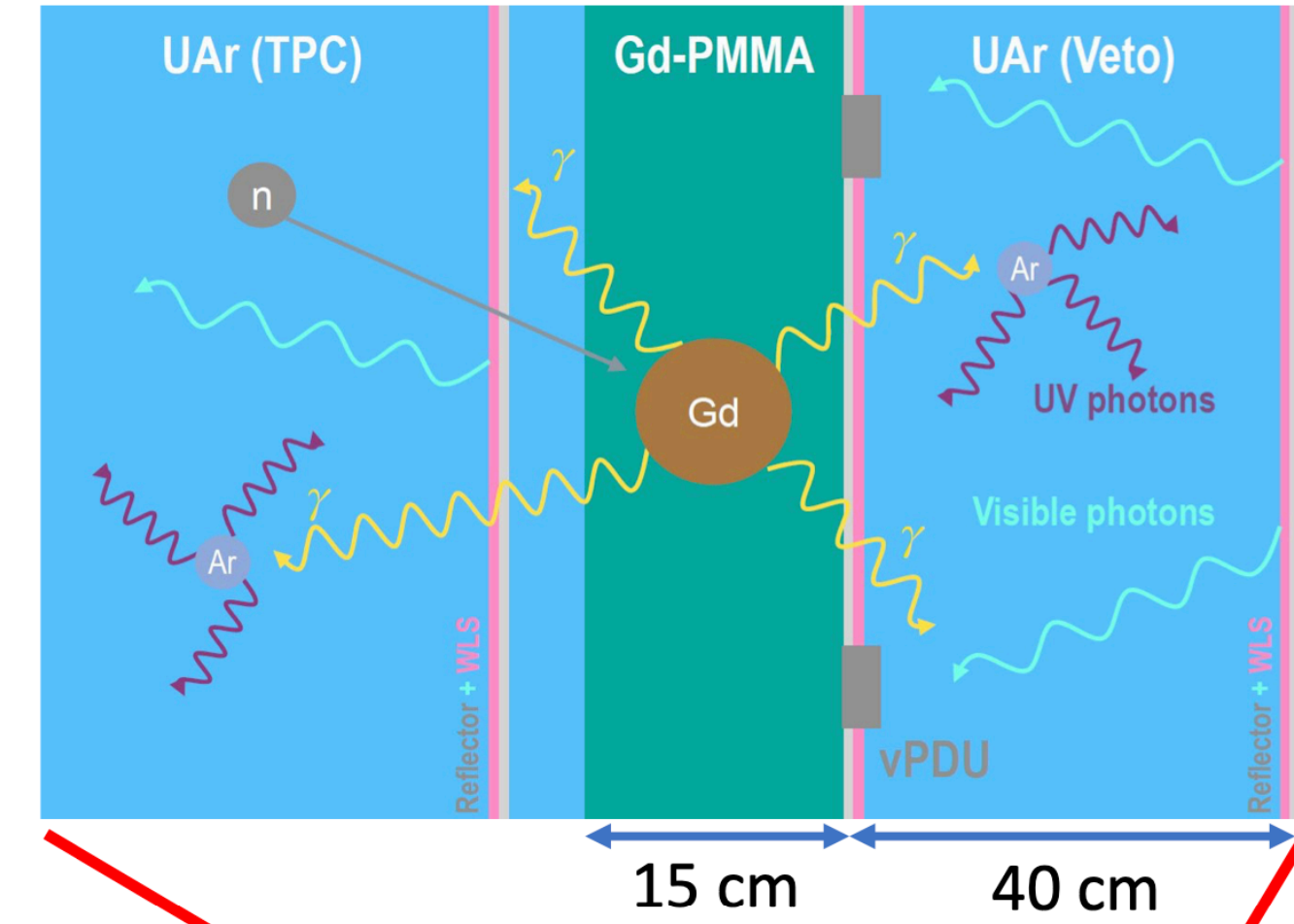
DS50 Coll, Phys Rev D 98 (2018) 102006



DEAP Coll, Euro Phys J C 81 (2021)

DarkSide-20k

Background mitigation



Background



How to overcome?

How to overcome?

- Low ³⁹Ar content
- Use of dual-phase TPC
- PSD
- Strict materials selection

- Active Veto detector
- Strict materials selection

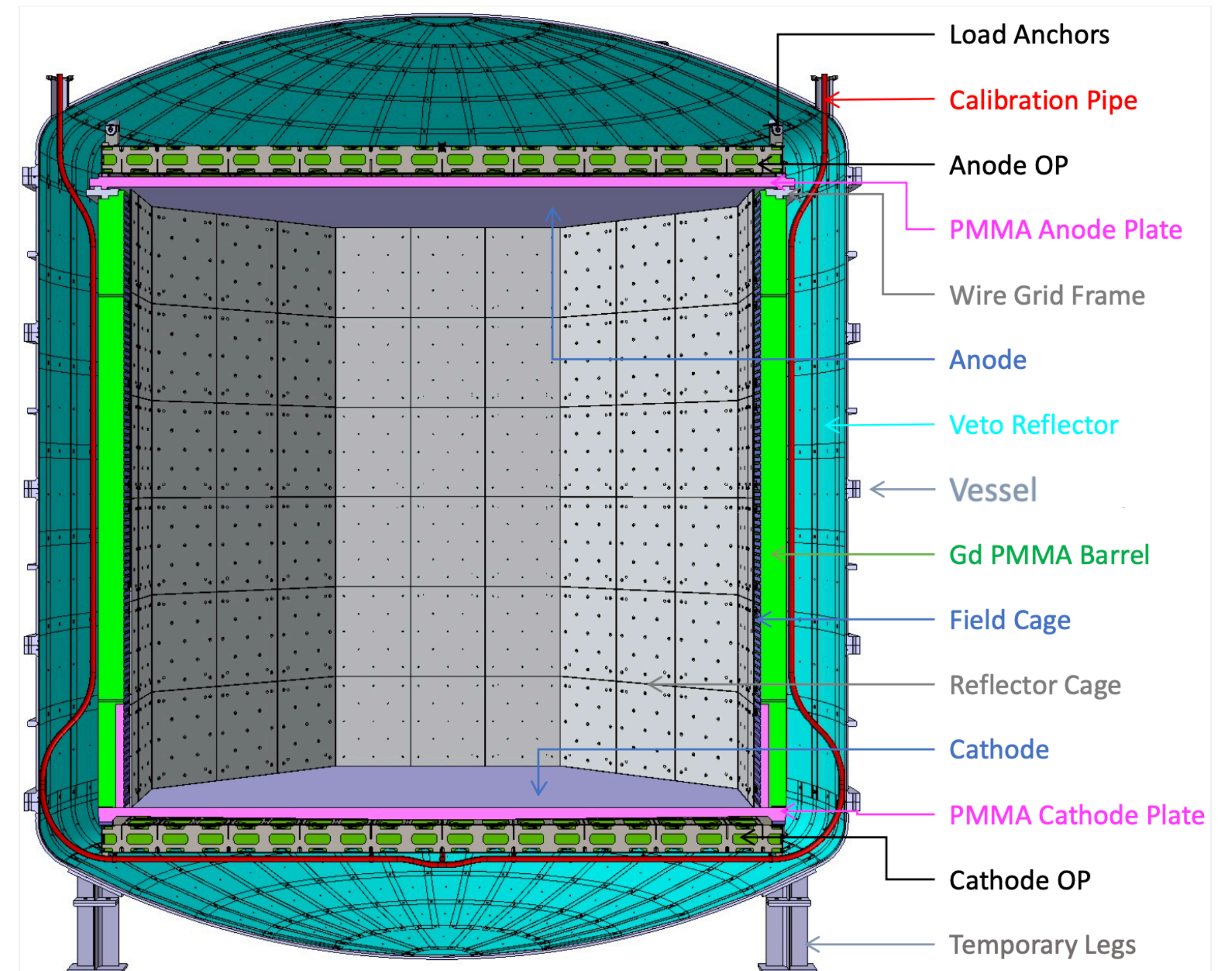
Extraction of underground Ar
(UAr, ³⁹Ar content equal to ~1/1400
with respect to atmospheric Ar)



DarkSide-20k

Neutron tagging with veto

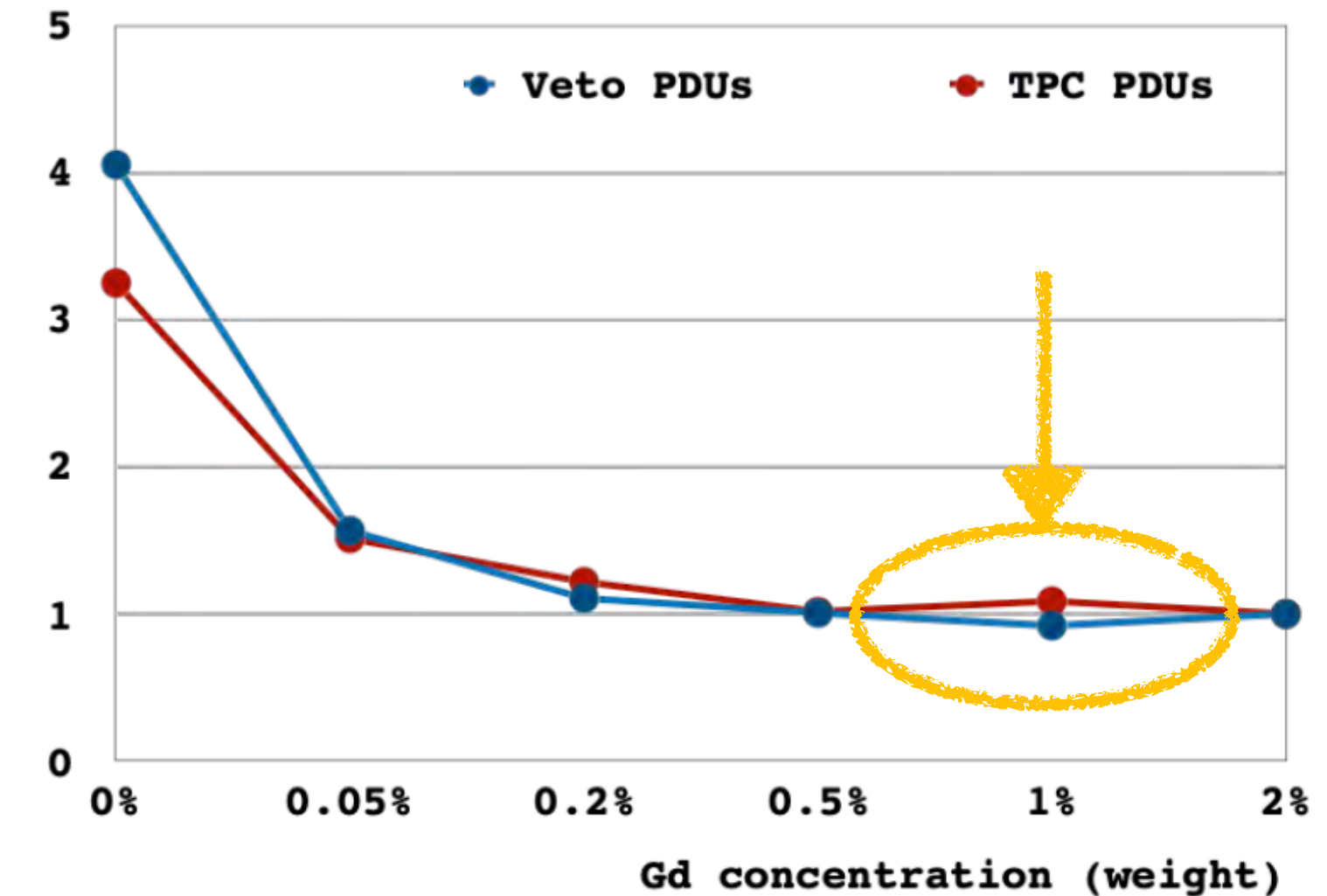
- Gd-PMMA is the chosen material for the neutron veto: 11.2 t needed
- The plastic has to survive at LAr temperature
- Gd-PMMA is highly efficient at moderating and then capturing neutrons
- The TPC barrel and the endcaps will be made of Gd-PMMA (4π coverage)
- The capture results in the emission of several γ s, with energy up to 7.9 MeV.



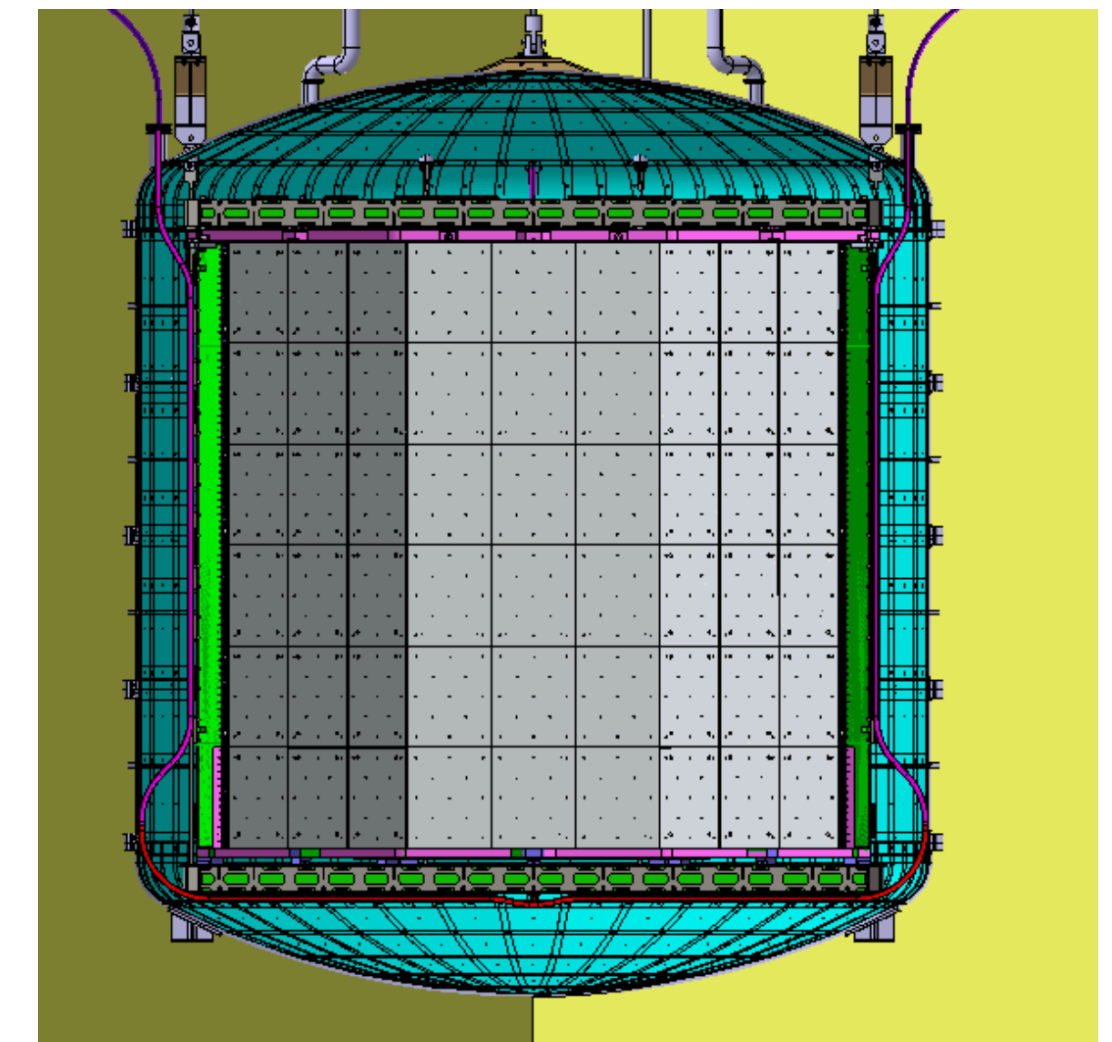
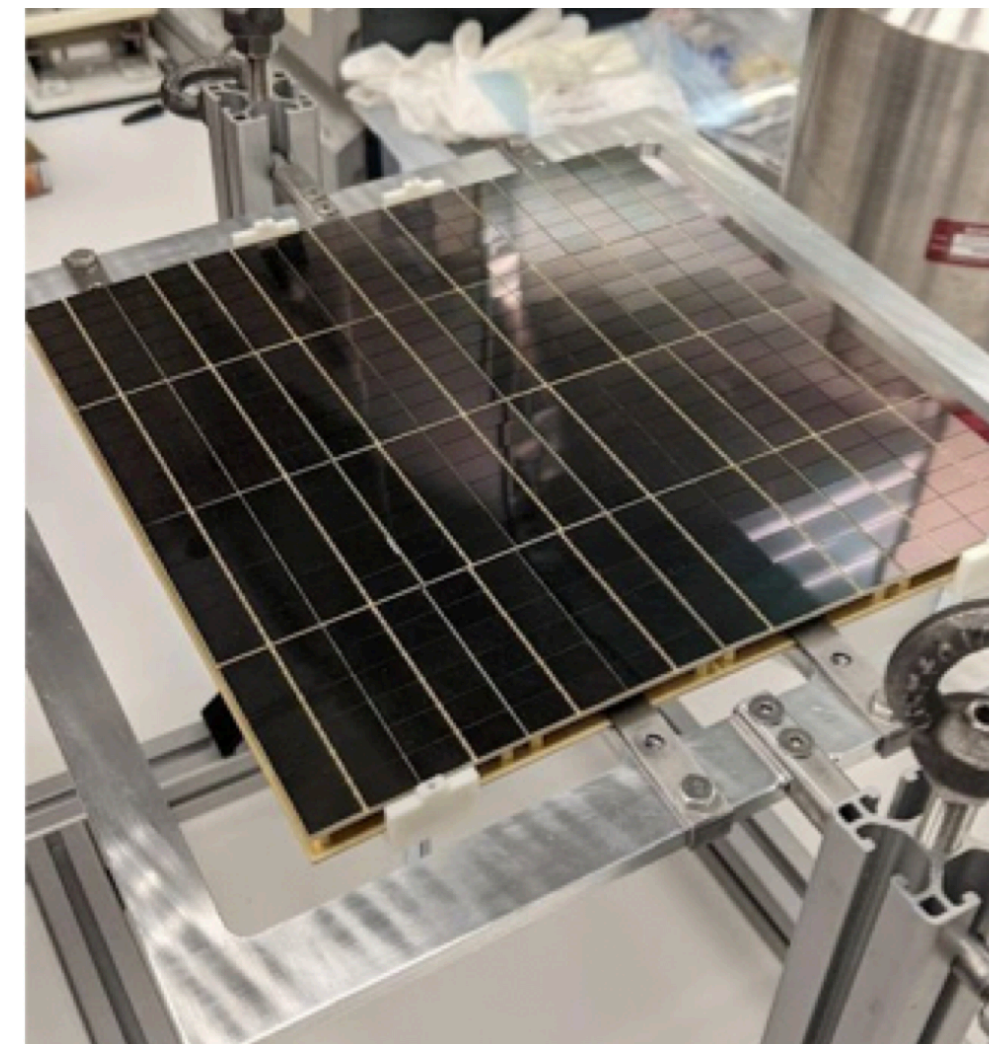
DarkSide-20k

Neutron tagging with veto

- Gd concentration is chosen to have neutron capture on Gd dominates w.r.t. capture on H
- Neutron tagging = maximising the probability of neutron capture and detection of de-excitation γ s
- Final thickness of the Gd-loaded parts will be 15 cm at room temperature
- Passive volumes reduced as much as possible



Reduced-thickness light sensor



Gd-loaded acrylic

Development of the hybrid material

The collaboration performed R&Ds in Italy, Russia and China.

- Promising results have been obtained with Gd_2O_3 , $\text{Gd}(\text{acac})_3$, and $\text{Gd}(\text{MAA})_3$.
- All of these compounds are satisfactory from the chemical and radiopurity points of view (the (α, n) process is a dangerous source of background)

Two approaches reached industrial production readiness:

- Gadolinium oxide nanograins (Gd_2O_3) mechanical dispersion in MMA
- $\text{Gd}(\text{MAA})_3$ dispersion in the liquid monomer (MMA)

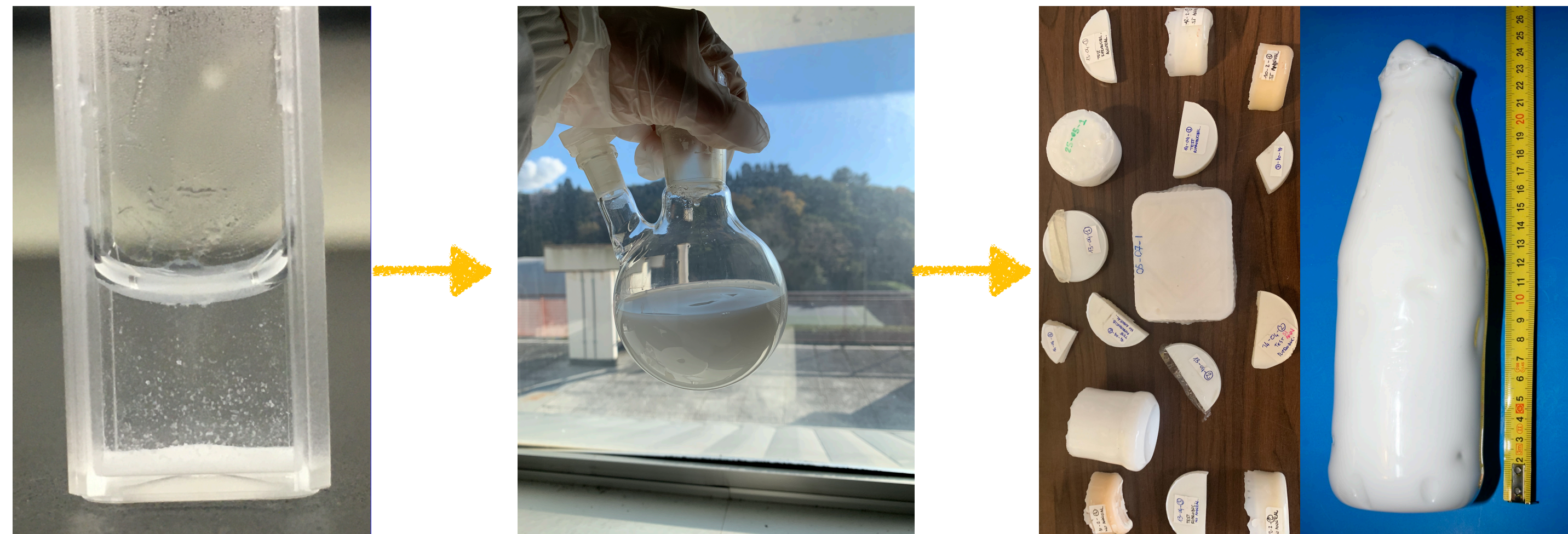


Gd₂O₃ in nano grains

R&D, purification & screening

- Gd₂O₃ is a stable and known compound commercially available
- Found vendor with radio pure oxide [3 batch assayed with HPGe @ LSC]
- Gd oxide is not soluble in the acrylic monomer -> mechanical dispersion of coated nanograins with surfactant to avoid sedimentation
- Surfactant showed non negligible ⁴⁰K contamination (3.19 10⁴ mBq/kg)
- Developed a surfactant purification procedure using an ionic exchange resin (reduction factor ~50) which makes surfactant presence negligible
- Obtained up to 21 cm thick lab scale sample with Gd₂O₃ concentration up to 2%

Gd ₂ O ₃ Sample #	²³⁸ U [mBq/kg]	²³² Th [mBq/kg]	⁴⁰ K [mBq/kg]
1	13.6 ± 3.0	< 27	< 37
2	6.6 ± 1.8	< 19	< 23
3	2.68 ± 0.47	2.31 ± 0.68	< 13



Gd₂O₃ in nano grains

Industrial scaling

- Procedure transferred to an Italian company
- 250 kg of Gd-PMMA plastic produced: 12 cm thick sheets
- Gd uniformity of industrial samples is very good (95%), measured by calcination
- Material's properties extensively investigated



Gadolinium methacrylate

Receipt and radiopurity

- $\text{Gd}(\text{MAA})_3$ is a customised complex compound, derived from Gd_2O_3
- The compound is soluble in acrylic monomer -> Yangzhou University (Y.U.) developed a procedure to make a stable solution up to 10% Gd wt
- Procedure under NDA, technology transferred from Y.U. to DonChamp company for the DarkSide Gd-PMMA production
- DonChamp: previous experience in low background environments -> JUNO acrylic PMMA production
- Company made 5 cm thick samples and finalised the receipt for 17 cm thick panels (15 cm after machining)
- Radiopurity:
 - PMMA from DonChamp satisfies DarkSide requirements
 - $\text{Gd}(\text{MAA})_3$ radiopurity depends on selecting pure Gd_2O_3

Pure PMMA measured at LGNS

Isotope	mBq/kg
^{137}Cs	<0.025
40K	<0.41
$^{232}\text{Th}_{228}\text{Ac}$	<0.14
$^{232}\text{Th}_{228}\text{Th}$	<0.08
^{235}U	<0.07
$^{238}\text{U}_{226}\text{Ra}$	0.05
$^{238}\text{U}_{234}\text{mPa}$	<1.8



$\text{Gd}(\text{MAA})_3$ doped acrylic sheet
(5 cm thick)

Gadolinium methacrylate

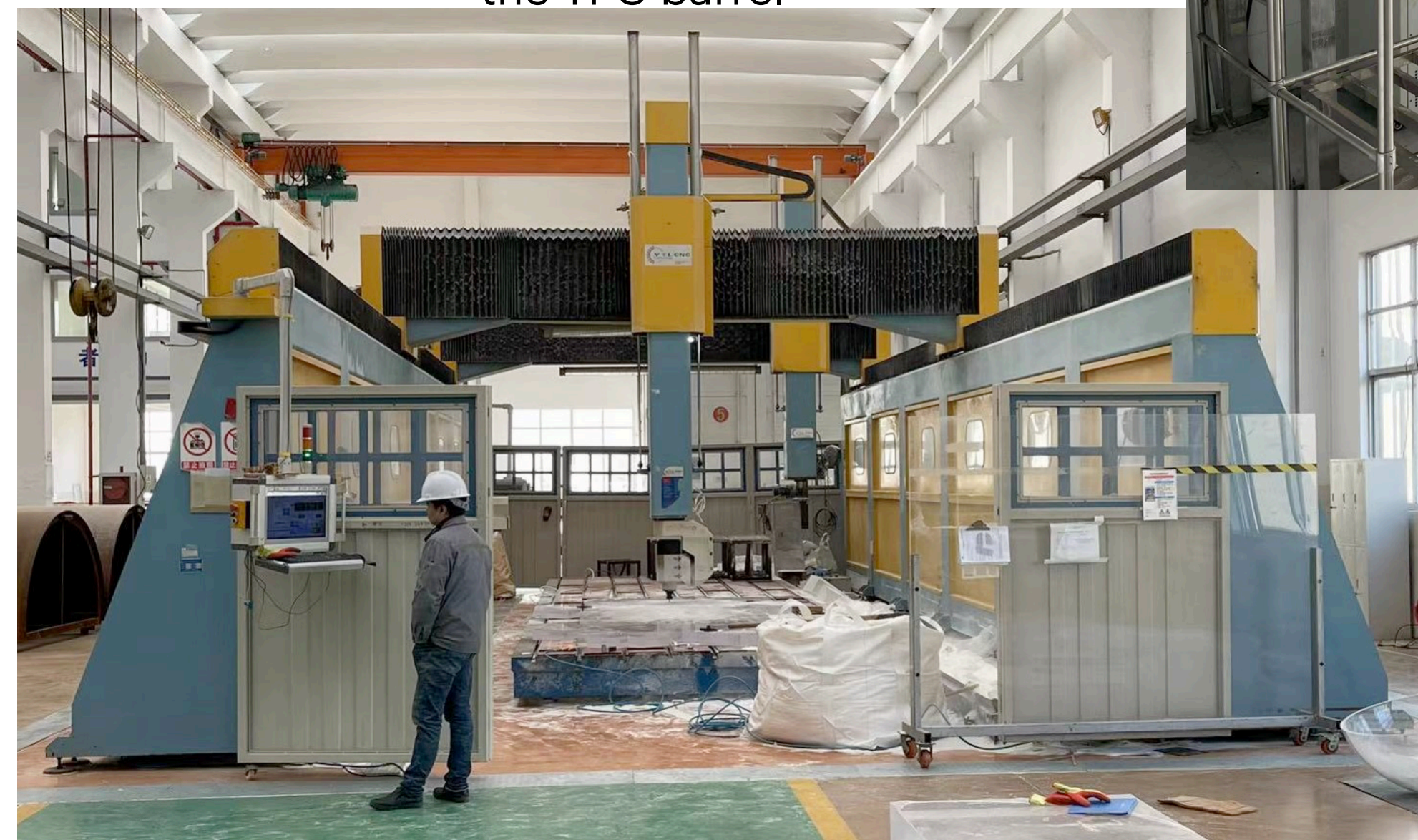
Logistics

- Production of $\text{Gd}(\text{MAA})_3$ from pure Gd_2O_3 at YU
- Transport of radiopure MMA from the company to the university labs.
- Dissolve $\text{Gd}(\text{MAA})_3$ into MMA 10%_w
- Transport Gd-doped MMA back to the company infrastructure in controlled environment
- Dilute with pure MMA to get 1%_w
- Polymerisation
- Machining
- Onsite cleaning

Reaction kettles at YU for the $\text{Gd}(\text{MAA})_3$ production



5-axis CNC capable of machining the TPC barrel



R&Ds conclusions

- DarkSide-20k design foresees an integrated design of TPC and neutron veto
- Hydrogen-rich TPC walls act as neutron moderator, gadolinium presence in the material enhance detection capability
- This design has led to the development of hybrid plastic materials loaded with gadolinium
- The background requirements of the experiment apply stringent limits on the material radiopurity
- Different strategies have been investigated
- Two techniques have been scaled to industrial level production, one has been selected for the usage in DarkSide-20k



Thank you for your attention!

For further informations: caminata@ge.infn.it

More about DarkSide@ IDM 2022

- Search for low mass WIMP dark matter with DarkSide-50
M. Kimura - 19 July 2022 17:30 EI7
- The DarkSide-20k TPC and underground argon cryogenic system
T. Thorpe - 19 July 2022 14:40 EI9

