



Overview of the Circuit Powering and Protection Evolution

Felix Rodriguez Mateos, [Samer Yammine](#), Markus Zerlauth (CERN)

on behalf of the HL-LHC Magnet Circuit Forum

10th HL-LHC Collaboration Meeting, 2020-10-07

Contents

- Updates from the HL-LHC Magnet Circuit Forum
- Polarities Verification
- Updates on Circuit Protection
 - 11T Integration in existing QDS and Protection Scheme
 - Confirmation of 120 A Circuit Protection Scheme
 - Energy Extraction for MCBXF(A/B)
 - Circuit Instrumentation (Review of Sep-2020)
 - Design and Test of CLIQ and K-mod Feeders
- HL-LHC High Voltage Withstand Levels
- Circuit Disconnecter Boxes
- Update of Integration of Warm Powering in URs



Updates from the HL-LHC Magnet Circuit Forum

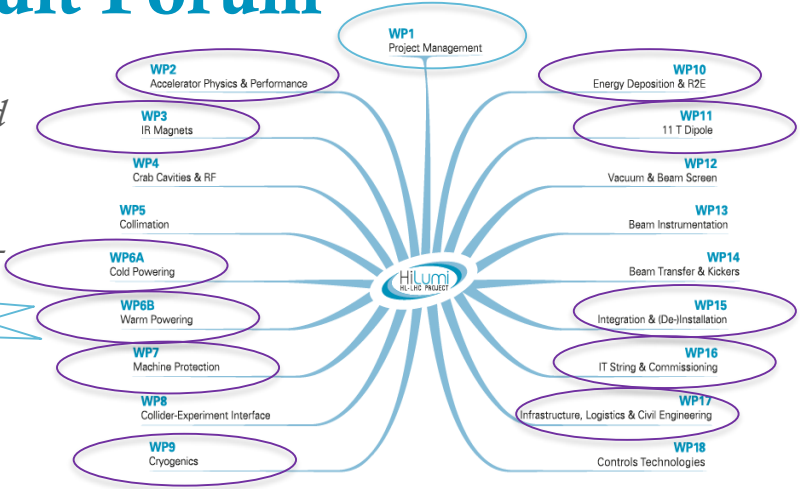
Magnet Circuit Forum

Extract from the mandate of the MCF

- *MCF is the meeting where all aspects related to powering and protection of the HL-LHC magnet circuits are discussed.*
- *MCF, also, is mandated to validate the polarities of the HL-LHC circuits.*

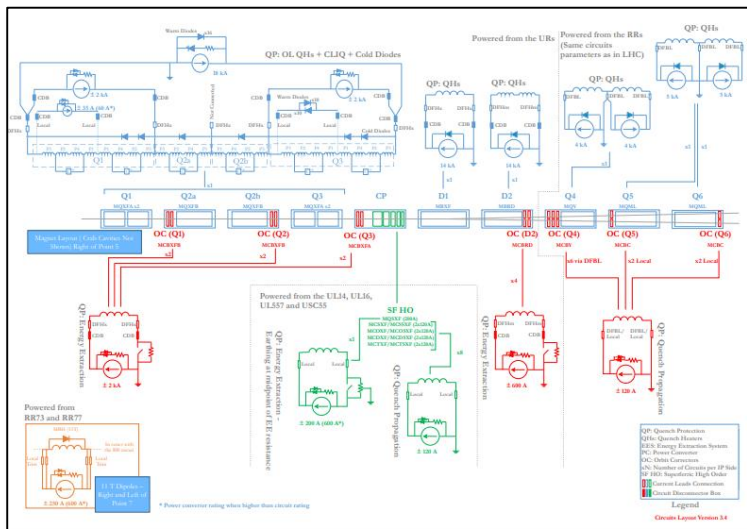
*Included in
End 2019*

M. Zerlauth has been nominated Mr Circuit from April 2020.



- MCF has the responsibility to keep up to date the circuit configurations and parameters
- This is done through updates of the Circuit Table and the Electrical Layout (see [MCF Sharepoint](#))
- So far 71 meetings (17 since last annual meeting), documented with minutes, follow up of actions, etc.
- MCF is also organizing topical meetings with reduced attendance, 31 meetings have taken place so far
- MCF took initiative and responsibilities for the preparation of Engineering Change Requests and other documents related to circuit aspects
- About 50 members are regularly invited

Magnet Circuit Forum



Circuits Layout V3.4

Circuits for HLumi	Magnet Type	Number of circuits per IP side	Total number of circuits	Lnominal (7 TeV) [kA]	Lukimate [kA]	L per circuit at nominal current [mH]	R per circuit [mΩ]	Collaborations	References
Triplet Q1, Q2a, Q2b, Q3	MQXFA / MQFXB	1	4 (IR15)	16.47	17.9	255	0.15	US-HLumi	EDMS no. 2114564
Trim Q1	-	1	4 (IR15)	2	2	69	1.35	-	-
Trim Q1a	-	1	4 (IR15)	0.035	0.035	34.5	227.08	-	-
Trim Q3	-	1	4 (IR15)	2	2	69	1.2	-	-
Obit correctors Q12 - Horizontal/Inner	MCBXFB	2	8 (IR15)	1.625	1.741	58.4	2.38	Ciemat	-
Obit correctors Q12 - Horizontal/Outer	MCBXFB	2	8 (IR15)	1.474	1.579	124.8	2.42	Ciemat	-
Obit correctors Q3 - Vertical/Inner	MCBXFA	1	4 (IR15)	1.584	1.702	107.1	1.99	Ciemat	-
Obit correctors Q3 - Vertical/Outer	MCBXFA	1	4 (IR15)	1.402	1.502	232.3	1.98	Ciemat	-
Superferic, order 2	MCSXF	1	4 (IR15)	0.174	0.197	1530	18.12	INFN	-
Superferic, order 3, normal and skew	MCSXF / MCSXF	2	8 (IR15)	0.039	0.112	213	54	INFN	-
Superferic, order 4, normal and skew	MCSXF /	2	8 (IR15)	0.102	0.115	220	54	INFN	-
Superferic, order 5, normal and skew	MCSXF / MCSXF	2	8 (IR15)	0.032	0.106	120	54	INFN	-
Superferic, order 6	MCTXF	1	4 (IR15)	0.085	0.097	805	54	INFN	-
Superferic, order 6, skew	MCTXF	1	4 (IR15)	0.084	0.094	177	54	INFN	-
D1 - Separation dipole D1	MBXF	1	4 (IR15)	12.047	13.18	24.9	0.41	KEK	-
D2 - Recombination dipole D2	MBPD	1	4 (IR15)	12.328	13.357	27.4	0.18	INFN	-
Obit correctors D2	MCBD	4	16 (IR15)	0.394	0.422	920	1.36	CERN	-
Obit correctors Q4 (4.5k)	MCQY	Same Circuit Parameters for Q4, Q5, Q6 and Correctors in IR15 as in the LHC						ECR EDMS no. 2083813	-
Obit correctors Q4 (4.5k)	MCBY	Same Circuit Parameters for Q4, Q5, Q6 and Correctors in IR15 as in the LHC						ECR EDMS no. 2083813	-
Obit correctors Q5 (4.5k)	MCBL	Same Circuit Parameters for Q4, Q5, Q6 and Correctors in IR15 as in the LHC						ECR EDMS no. 2083813	-
Obit correctors Q5 (4.5k)	MCBL	Same Circuit Parameters for Q4, Q5, Q6 and Correctors in IR15 as in the LHC						ECR EDMS no. 2083813	-
Obit correctors Q6 (4.5k)	MCBL	Same Circuit Parameters for Q4, Q5, Q6 and Correctors in IR15 as in the LHC						ECR EDMS no. 2083813	-
Obit correctors Q6 (4.5k)	MCBC	Same Circuit Parameters for Q4, Q5, Q6 and Correctors in IR15 as in the LHC						ECR EDMS no. 2083813	-
Individually powered quad Q10 (1.9k)	MQML	2	8 (IR15)	5.39	5.83	21	0.4	CERN	-
Obit correctors Q10 (1.9k)	MCB	2	8 (IR15)	0.055	0.06	6020	45.8	CERN	-
Lattice Sawtooth (1.9k)	MS	2	8 (IR15)	0.55	0.6	432	7.5	CERN	-
Individually powered quad Q5 (4.5k)	MCY	2	4 (IR6)	3.61	3.9	74	0.4	CERN	-
Obit correctors Q5 (4.5k)	MCBY	2	4 (IR6)	0.088	0.1	5270	34.4	CERN	-

Circuits Parameters Table V9.0

Mr Polarity and the Magnet Circuit Forum

- “...define clear conventions (based on LHC experience) and perform the required verifications in order to ascertain the defined circuit polarities to be coherent with the optics layouts and operation with beams...”
- M. Pojer has been nominated Mr Polarity.
- Mr Circuit and MCF are always acting in close collaboration with Mr Polarity.



EDMS No. 2316942

Mandate for the Verification of Polarities of the HL-LHC Magnet System (Mr/Ms Polarity)

In the context of the HL-LHC project, a number of magnets and of magnetic circuits will be profoundly modified. The main modifications are:

1. Q1-Q2-Q3 (Inner Triplet) in IR (Interaction Region) 1 and IR5
2. D1 and D2 (Separation/Recombination dipole pair) in IR1 and IR5
3. All corrector magnets of the Inner Triplets in IP1 and IR5
4. The 11 T dipoles in the DS (Dispersion Suppressor) right and left of IP (Interaction Point) 7.
5. Small modifications may involve other magnets in IR6
6. Hollow e-lens in IR4
7. Any new equipment with magnet circuits that may be added to the baseline as, inter alia, LRBB (long-range beam-beam) compensating electrical wires, etc...

The mandated person (Mr/Ms Polarity) will define clear conventions (based on LHC experience) and perform the required verifications in order to ascertain the defined circuit polarities to be coherent with the optics layouts and operation with beams. This will be done in close collaboration with the concerned WP leaders (WP2 - Accelerator Physics and Performance, WP3 - IR Magnets, WP6A-B - Cold-Warm Powering, WP7 - Machine Protection, WP9 - Cryogenics, WP 11 - 11T dipole, WP15 - Integration and Installation, and any other relevant WPs), Operation's representatives and Mr/Ms. Circuit, covering the relevant aspects ranging from the design and manufacturing of circuit components to the assembly of the circuits during construction, tests and hardware commissioning. This applies to both cold powering components and warm parts of electrical circuits.

To this end, a revision of the existing reference documentation should be performed, and modifications applied if required. A plan should be prepared in order to have a consistent set of documents (notes, drawings with electrical schemes, etc).

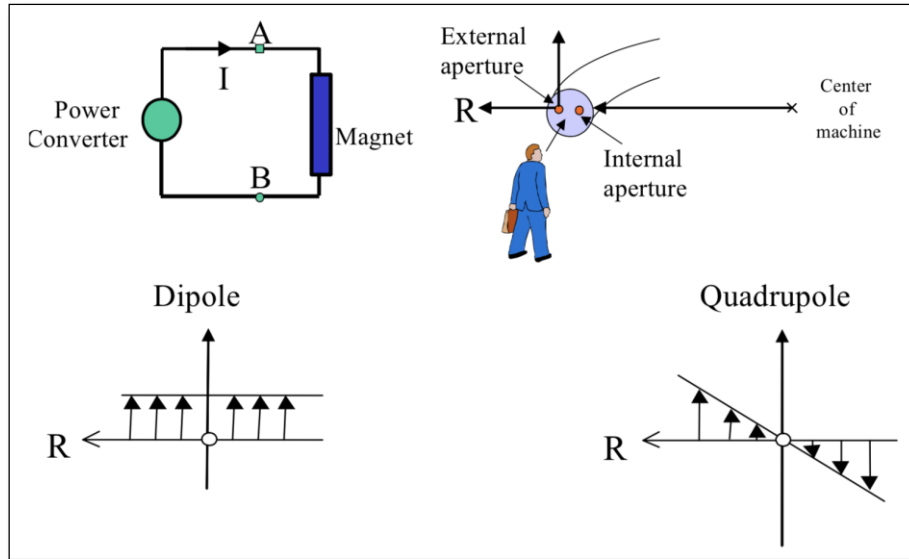
The mandate of Mr/Ms Polarity is established within the framework of the responsibility of Mr/Ms Circuit and includes a regular report to the HL-LHC Magnet Circuit Forum (MCF). When necessary, Mr/Ms Polarity will report to the TCC and to the HL-LHC Project Leader.



Polarities Verification

Circuit Polarities Verification

- The reference document for the polarity of the (HL-)LHC magnets is the EDMS no. 90041.



CERN
CH-1211 Geneva 23
Switzerland



the
Large
Hadron
Collider
project

SLHC Project Document No.

LHC-DC-ES-0001 rev 3.2

CERN Div./Group or Supplier/Contractor Document No.

AB/CO, LHC/TCP, AT/MEL

EDMS Document No.

90041

Date: 2005-08-09

Engineering Specification

LHC MAGNET POLARITIES

Abstract

The aim of this document is to specify the current to field relationship in the LHC magnets. It defines the resultant field for a current entering a given terminal. A simple set of rules is given followed by diagrams demonstrating its application to each type of magnet

Prepared by :

Paul Proudlock
LHC/TCP
Stephan Russenschuck
AT/MEL
Markus Zerlauth
AB/CO

Checked by :

M. Buzio
L. Bottura
O. Bruning
J-L. Perinet-Marquet
R. Ostojic
G. De Rijck
L. Rossi
R. Schmidt
T. Tortchanoff
L. Walckiers
R. Wolf

Original version 1.0

approved by:
TCC on 1998-02-25
P&LC on 1998-06-10

Revised version 3.2

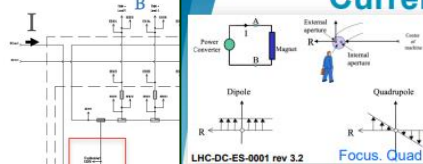
approved by:
Rudiger Schmidt
Oliver Bruning

Circuit Polarities Verification

High Order Correctors in HL-LHC

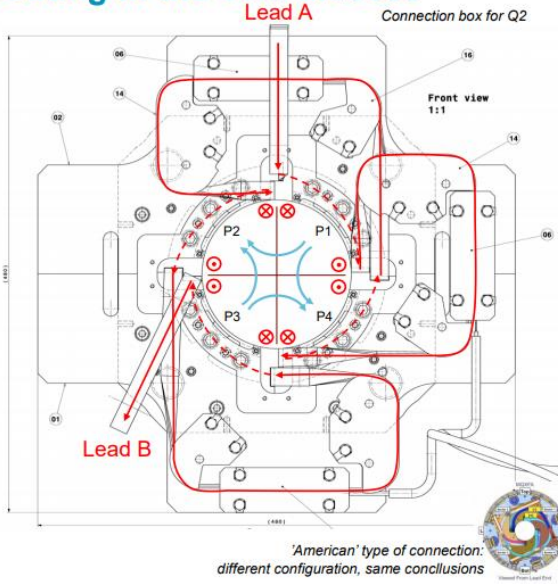
11T MBH – Diode and Trim

Current routing in the cold masses



The pole connections, **polarities** and leads labelling defined on lhc1mqxf_e0001 **are correct.**

The scheme of connection between poles is extremely clear and the connections are made on different planes wrt the end plate. Also, the rigidity of the bus-bars guarantees that **no inversion can be made on the terminals** when coming out of the cold mass. **Nevertheless mistakes are always possible.**



'American' type of connection: different configuration, same conclusions

Polarity of diode correct.
Verification of polarities based on mechanical drawings to be done.




EDMS NO.	REV.	VALIDITY
2269414	1.1	DRAFT
REFERENCE: LHC-M-ED-0004		

HL-LHC: DECISION MANAGEMENT

POLARITY OF HIGH ORDER CORRECTORS IN WP3 HL-LHC MAGNETS

Abstract
This document summarizes the rules for the polarity of the high order corrector magnets. The 3D and 2D cross section views of each corrector magnet (front and rear/cross-section views) with respect to the LHC magnet polarities rules (LHC MAGNET POLARITIES, EDMS Document 2269414) and B connections and the magnet polarities for each corrector are highlighted in red in the front and side views.

APPROVED

TRACEABILITY

Prepared by: E. Mates, M. Statera	Date: 2020-04-16
Verified by: A. Musso, H. Prin, M. Pojer	Date: 2020-04-XX
Approved by: F. Rodriguez Mateos, E. Todesco, A. Devred	Date: 2020-04-XX

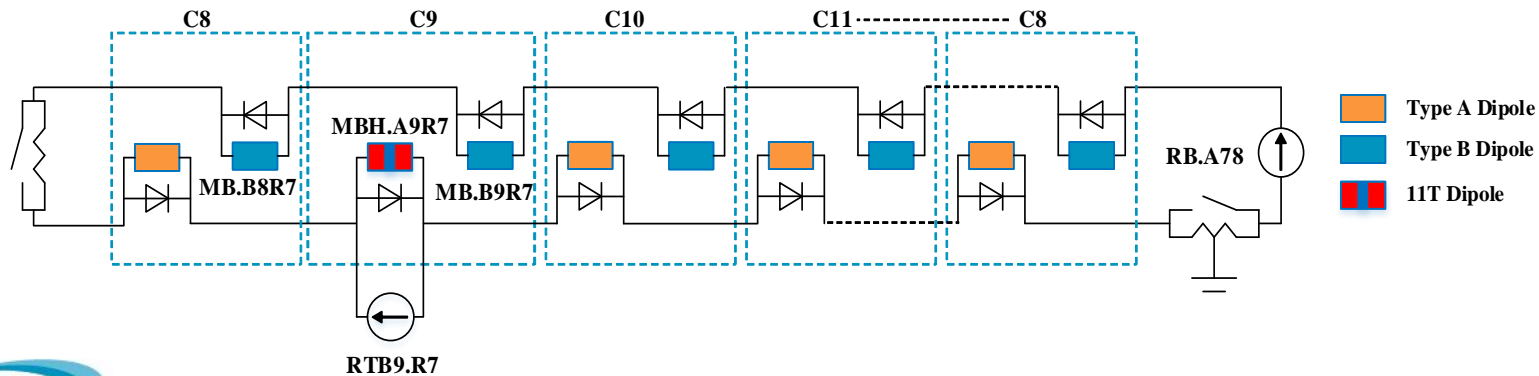
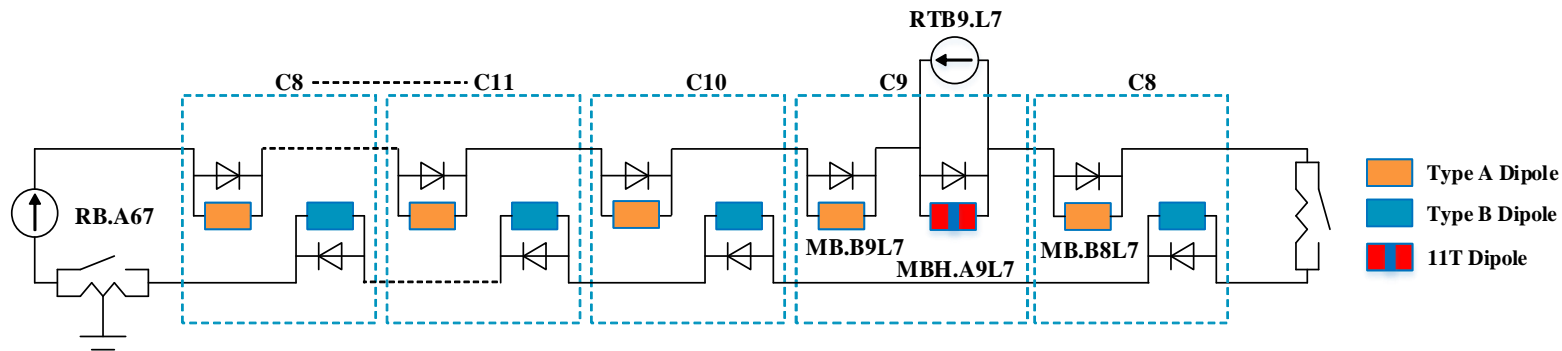
Rev. No.	Date	Description of Changes (major changes only, minor changes in EDMS)
1.0	2019-11-13	First draft
1.1	2020-04-16	Second draft after discussion

This document is uncontrolled when printed. Check the EDMS to verify that this is the correct version before use.



Updates on Circuit Protection

11T Integration and Protection Scheme

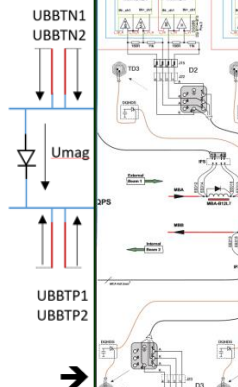


11T Integration and Protection Scheme

11T OD Logic

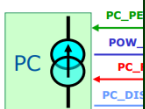
Modification of nQPS in the 11T region

PIC configuration for the 11 T integr



- Connect to Discharge
- Connect to
- Add a soft
- The GPM

EV



ELQA tests description: connection to the LHC

At the time of maximum number of ELQA connection of magnet Interconnection V (PAQ) will be applied

The goal of these tests of the different systems magnets:

- Line N circuits
- Spools circuits
- Main quadrupole
- 11 T dipole magnets
- 600 A corrector

And also the active

Tables updated with peak power, tRC, energy. Validated by WP11

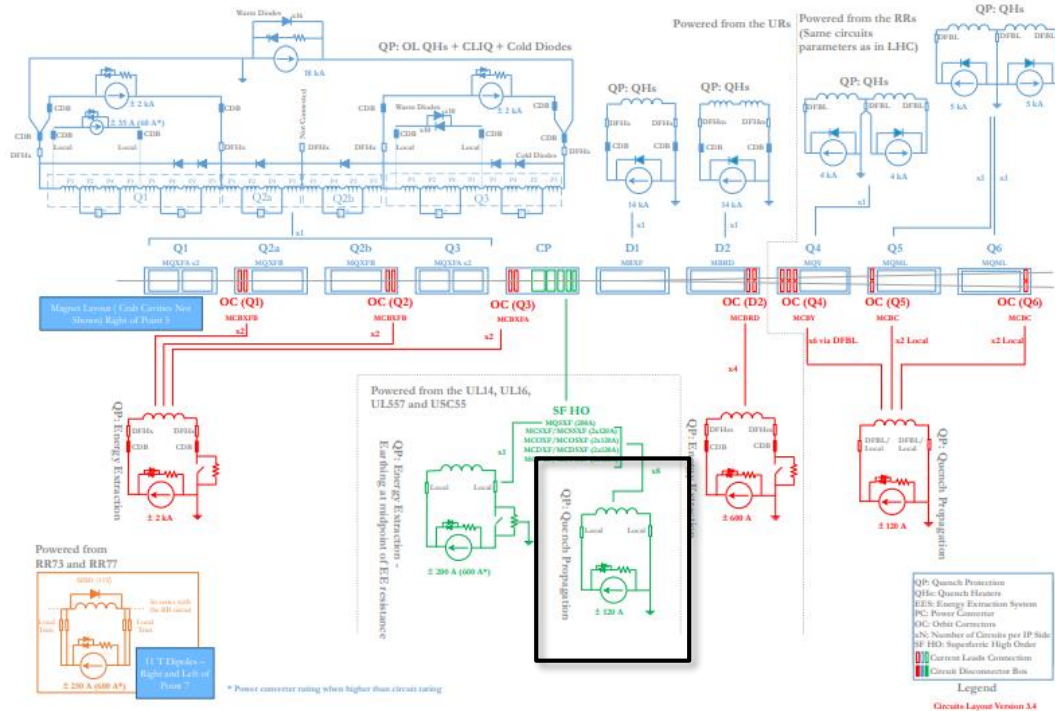
MBHB-02 installed in L7

(Nominal DQHDS voltage must be ~ 840 V)

Parameters	Values at extreme cases	
Quench heater R @ 1.9 K [Ω]	3.53	3.90
QH powering leads R @ RT [Ω]	1.13	1.13
Total Resistance @ RT & 1.9 K [Ω]	4.66	5.03
Minimum Charging Voltage (Min CV) [V]*	810*	
Maximum Charging Voltage (Max CV) [V]	847	
Quench heater current [A]	182 for MAX CV	161 for MIN CV
Energy delivered to the heater strip [J/cm ²]	for MIN CV 2.25 average QH 1.72 in HF QH variability of -10% capacitance included	for MAX CV 2.80 average QH 3.48 a LF QH
RC [ms]	30 variability of -10% capacitance included	35
Peak power density [W/cm ²]	for MIN CV 131 average QH 101 in a HF QH	for MAX CV 184 average QH 226 in a LF QH

* 810 V is the proposed voltage for interlock
The Min voltage provided by the DQHDS considering tolerances ~ 830 V

Confirmation of 120 A Circuit Protection Scheme



Confirmation of 120 A Circuit Protection Scheme

LHC120A-10V reminder: Rack with 2x or 4x converters te-epc-lpc 14/04/2020

Crowbar in operation te-epc-lpc 14/04/2020

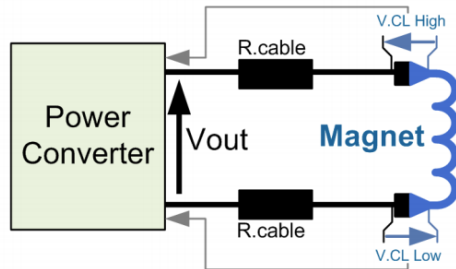
Power Converter Off
→ Output Stage=

Simulation results, series magnets

Current Lead: Converter in charge

Converter in charge of magnet protection

- Converter reads the differential voltage across current leads (2I circuit)
- When this voltage is above an agreed limit, converter trips.
 - Design must cope with earthing system common mode voltage + magnet differential voltage, reading mV across long distances.



12p (N):



CERN HiLumi HL-LHC PROJECT

EDMS NO. 2370274	REV. 0.1	VALIDITY DRAFT
REFERENCE :		

ENGINEERING SPECIFICATION

QUENCH PROTECTION STUDY FOR THE HI-LUMINOUSITY LHC HIGH ORDER CORRECTOR MAGNETS

the quench protection study for the final configuration of the Hi-Luminosity LHC High Order Corrector Magnets. After a brief introduction on the most relevant characteristics of the magnets, the quench protection strategy is explained and the results of the simulations are shown. The quench protection strategy for the nominal operation, in case of failure of the quench detection system and in the connection among the coils. The results confirm that, for all considered cases, the protection strategy guarantees safe adiabatic hot-spot temperatures and voltages-to-magnets.

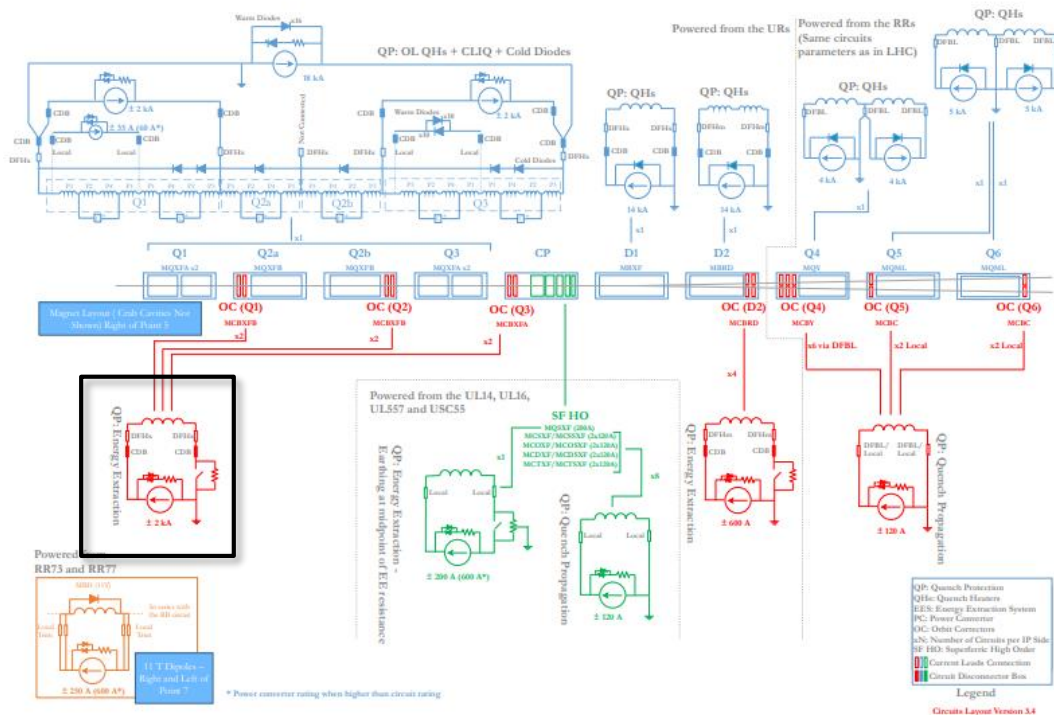
TRACEABILITY	
Mariotto	Date: 2020-05-04
Sorbi	Date: 2020-05-22
M. Sorbi	Date: 2020-05-22
F. Rodriguez Mateos, A. Musso, M. Pojer, A. Verweij, S. Yammine	

EDMS Doc. Nr. 2370274



Courtesy of Y. Thurel and M. Prioli

Energy Extraction for MCBXFA/B



Energy Extraction for MCBXFA/B

Triplet corrector: MCBXFB (1.2 m)

- Quench origin in peak field

MCBXFA/B busbar

Surface: Magnetic flux density norm (T)

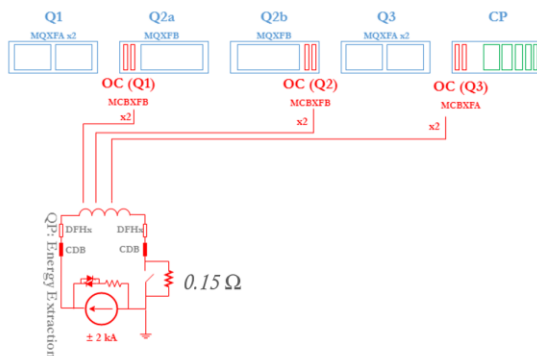
$\times 10^{-4}$
150 μm contour

- Power
- WP6b
- Due to
- Probab
- In this
- Therefo

- ECR to add the energy extraction to the MCBXFA circuit has been presented in MCF

THE PROPOSAL

Circuits Layout if ECR Accepted



EDMS NO. 2360296	REV. 1.0	VALIDITY VALID
REFERENCE : LHC-DQ-EC-0008		

HL – LHC Engineering Change Request Energy Extraction Systems for HL-LHC RCXB Circuits

ECR DESCRIPTION

WP Originator	Magnet Circuit Forum (MCF)	Process	Engineering
Equipment	HL-LHC Circuits with MCBXFB Magnets	Baseline affected	Scope and Cost
Drawing	N/A	Date of issue	2020-03-31
Document	N/A	CR responsible	
WPs Affected	WP3, WP6a, WP6b, WP7, WP15, WP16, WP17	Reference Document	TDR Version 0.1

Detailed Description

The HL-LHC inner triplet dipole correctors consist of two types of magnets, the MCBXFA and the MCBXFB. These two nested magnets are composed of an inner dipole that provides a vertical correction field and an outer dipole that provides a horizontal correction field. The MCBXFA, with a magnetic length of 1.2 m, is integrated into the corrector package whereas the MCBXFB, with a magnetic length of 1.2 m, is integrated into the Q2 and Q3 cryo-assemblies. The baseline prior to this engineering change request for the HL-LHC RCXB circuits containing the MCBXFA magnets by means of a 0.3 Ω energy extraction system and the protection scheme for the MCBXFA magnets means of a 0.025 Ω crowbar protection. All mentioned magnets will be equipped with a protection scheme for each device. The protection scheme for the tap in the mid-point of the coil to assure reliable protection will be well defined once the protection scheme is defined.

Moreover, prior to this ECR, the protection scheme for the production busbar type magnets to the magnets to the DFx coil bus lines on the energy extraction system for magnets containing the MCBXFA and on the crowbar of the power converter for circuits containing the MCBXFB magnets is not defined. The protection scheme for the present ECR request is detailed in the present document.

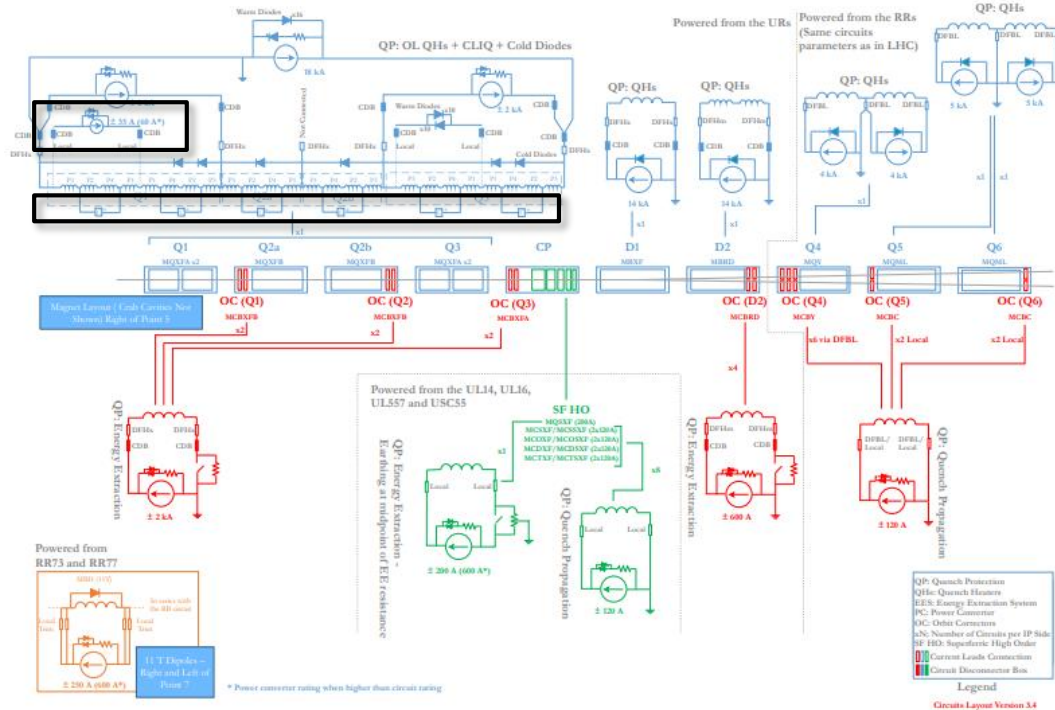
- The additional protection scheme for the protection scheme for the HL-LHC RCXB circuits.
- The additional protection scheme for the protection scheme for the HL-LHC RCXB circuits containing the MCBXFA magnets for $\pm 2 \text{ kA}$ and 0.15Ω .

The impact of the proposed changes on the HL-LHC RCXB circuits is detailed in the present document.

The impact of the proposed changes on the HL-LHC RCXB circuits is detailed in the present document.

Type of OC	Horizontal / Inner	Horizontal / Outer	Vertical / Inner	Horizontal / Outer
Nr of circuits	4	4	8	8
Magnets per circuit	1x MCBXFA	1x MCBXFA	1x MCBXFB	1x MCBXFB
Magn. length [m]	2.2	2.2	1.2	1.2
I_{nom} [A]	1584	1402	1625	1474
L at I_{nom} [mH]	107	232	58.4	125
E_{stored} at I_{nom} [kJ]	134	239	77	143
Protection baseline prior to the present ECR	0.3 Ω EE / 0.025 Ω crowbar	0.3 Ω EE / 0.025 Ω crowbar	Self protected / 0.025 Ω crowbar	Self protected / 0.025 Ω crowbar
Protection baseline if present ECR accepted	0.15 Ω EE / 0.025 Ω crowbar	0.15 Ω EE / 0.025 Ω crowbar	0.15 Ω EE / 0.025 Ω crowbar	0.15 Ω EE / 0.025 Ω crowbar

CLIQ and K-mod Feeders



CLIQ and K-mod Feeders

The CLIQ Feeders Design (1)

Dynamic and Static performance must be considered

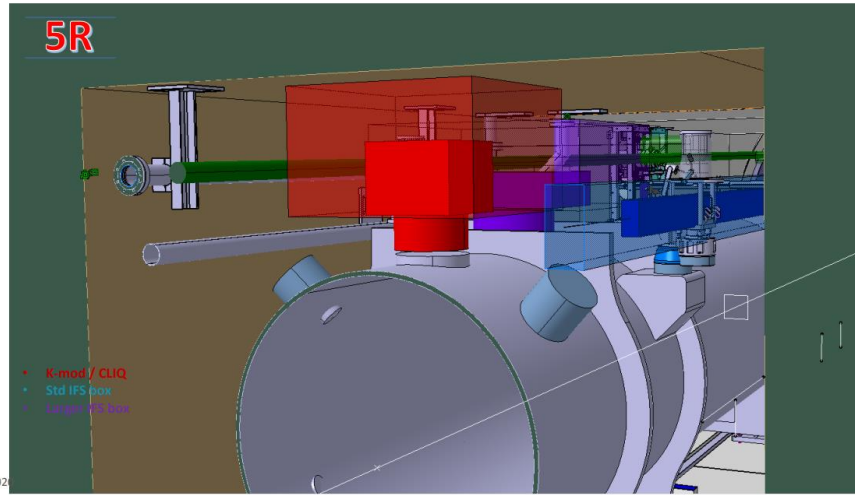
Dynamic
Resistance

The k-mod Feeders Design (2)

Dynamic
Static



... At the very crowded and confined area at the level of Q1



MCF 31/03/2020, Mateusz Bednarek, TE/MP/EE

31/03/2020

CERN
CH-1211 Geneva 23
Switzerland

EDMS Document No.
2279955 V.1

TE Technology Department

Date: 28.09.2020

MEASUREMENT RUN REPORT

HL-LHC K-mod current feeders
Cryolab thermal performance test

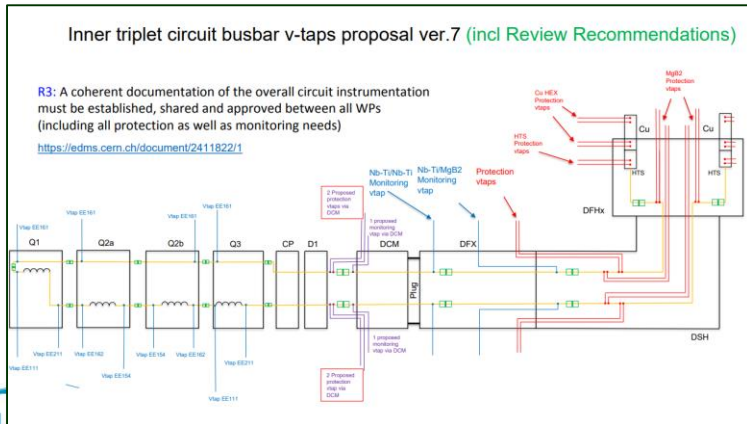
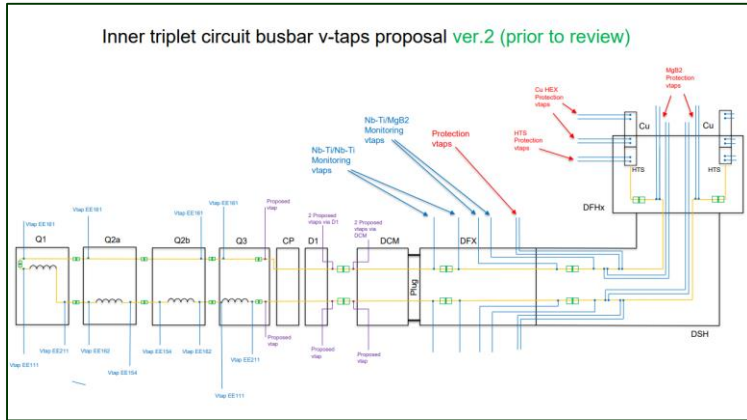
Prepared by : J. Liberadzka Checked by : T. Koettig Approved by :

EDMS Doc. Nr. 2279955



Courtesy of J. Liberadzka, L. Williams, J. Ludwin, M. Bednarek and G. D'Angelo

Circuit Instrumentation and Review of Sep-2020



HL-LHC Circuit Instrumentation Review

1 September 2020
Europe/Durch trieste

Search...

Overview

Timetable
Contribution List
Participant List
Videoconference Rooms

Scope

The scope of the review is the instrumentation of the s.c. magnet circuits of the Inner Triplet, D1, D2 as well as all the related correctors. The review includes quench protection and monitoring voltage taps, as well as cryogenic instrumentation.

The review does not include the instrumentation of the 11T MBH magnets.

It is recommended to have a review of the instrumentation from a global viewpoint rather than a review by Work Package. A global, circuit approach is necessary in order to look at the details of quench detection for all the components, from coils to the warm part of the current leads through every single part.

Given this global approach, the Review is organized under the umbrella of the Magnet Circuit Forum. It should be a DDR (Detailed Design Review). Aspects related to the status of procurement are relevant and could also be part of the review.

The results of the Review will be reported to the TE Department Head and the HL-LHC Project Leader, and presented at TCC.

Panel and Sc. Secretary

- Markus Zerlauth - Chair
- Luca Bottura
- Mirko Pojer
- Andrzej Siemko
- Rob Van Weelden
- Samir Yammine - Scientific Secretary

Charter

The mandate given to the Panel is as follows:

- Assess on the soundness of the instrumentation requirements given by protection, commissioning phase;
- Verify the adequacy of the technical aspects of long term reliability;
- Make sure that there is no showstopper in the near future;
- Ascertain that the documentation is complete;
- Recommend actions on open points.

Starts 1 Sep 2020, 10:00
Ende 1 Sep 2020, 17:45
Europe/Zurich

Executive Summary

- The panel would like to thank and congratulate the organisers, speakers and participants for their efforts in the preparation and conduction of this important review for the HL-LHC instrumentation
- We have been presented with a comprehensive overview of the current understanding of the instrumentation baseline and associated hardware developments
- The panel considers this a first functional review of the instrumentation, allowing to converge and approve the instrumentation baseline for the machine configuration
- A detailed design review should be conducted in the near future

Circuit Instrumentation and Review of Sep-2020

IN PROGRESS

Magnet	IFS Name	Cover Plate Type	Raw IFS Board Dimensions (mm)	Feedthrough pins needed								Spare HV Feedthroughs in present design : 48/18 pins for L/S	Spare HV Feedthroughs in proposed scheme : 48/30 pins for L/S	Spare HV Feedthroughs in proposed scheme : 48/26 pins for L/S	Spare LV Feedthroughs (4pins) in present design
				HV Feedthroughs				LV Feedthroughs							
				Vtap (old value)	Comment	QH	EH	Total HV (old value)	Nb TT sensors	Nb TT wires	Nb TT LV connectors				
Q1A	Q1A-1	L - Type	402.5 x 310 x 110	21		16	4	41	2	8	2	7	7	7	2
Q1B	Q1B-1	L - Type	402.5 x 310 x 110	20		16	4	40	2	8	2	8	8	8	2
Q2A	Q2A-1	S - Type	280.0 x 230 x 110	12	12 vtaps for MCBXFBs			12			0	6	18	14	5
	Q2A-2	L - Type	402.5 x 310 x 110	22	23 vtaps based on version AC (in-work) https://edms.cern.ch/document/2002347/AC	16	4	42	2	8	2	6	6	6	2
Q2B	Q2B-2	L - Type	402.5 x 310 x 110	22	23 vtaps based on version AC (in-work) https://edms.cern.ch/document/2002347/AC	16	4	42	2	8	2	6	6	6	2
	Q2B-1	S - Type	280.0 x 230 x 110	12	12 vtaps for MCBXFBs			12			0	6	18	14	5
Q3A	Q3A-1	L - Type	402.5 x 310 x 110	21		16	4	41	2	8	2	7	7	7	2
Q3B	Q3B-1	L - Type	402.5 x 310 x 110	20		16	4	40	2	8	2	8	8	8	2
CP	CP - 1	L - Type	402.5 x 310 x 110	48	48 vtaps for 120A circuits based on https://edms.cern.ch/document/2058711/0			48			0	0	0	0	4
	CP - 2	S - Type	280.0 x 230 x 110	22	12 Vtaps internal MCBXFA + 6 Vtaps internal MCQSXF + 4 Vtaps 120A C.L. splices		4	26	1	4	1	-8	4	0	4
D1	D1	S - Type	280.0 x 230 x 110	8	8 Vtaps for MB	8	4	20	4	16	4	-2	10	6	1
D2	D2-1	L - Type	402.5 x 310 x 110	10	MBRD dipole Vtaps	16	4	30	2	8	2	18	18	18	2
	D2-2	L - Type	402.5 x 310 x 110	32	MCBRDs 4 corr. x 8 Vtaps			32	2	8	2	16	16	16	2

EDMS Doc. Nr. 2411822



HL-LHC High Voltage Withstand Levels

HL-LHC High Voltage Withstand Levels

EDMS NO. 2363905 REV. 1.0 VALIDITY VALID REFERENCE: LHC-MCBOX-ES-0004

EDMS NO. 2187266 REV. 1.0 VALIDITY VALID REFERENCE: LHC-MBXF-ES-0008

EDMS NO. 1963398 REV. 5.2 VALIDITY VALID REFERENCE: LHC-MQXF-ES-0001 US-HL-LHC-ALUPW-US-HiLumi-dbc-879

EDMS NO. 1995595 REV. 1.0 VALIDITY VALID REFERENCE: LHC-MQXF-ES-0003 US-HL-LHC-ALUPW-US-HiLumi-dbc-879

ELECTR

Abstract
This document describes the strategy for the design and manufacturing of the HL-LHC inner triplet magnets. The document defines the minimum design withstand levels for the MQXF superconducting magnets manufacturing and commissioning as system. The values presented here will be used by the manufacturing and commissioning as system.

ENGINEERING SPECIFICATION

ELECTRICAL DESIGN CRITERIA FOR THE HL-LHC INNER TRIPLET MAGNETS

ABSTRACT
This document describes the strategy for the design and manufacturing of the HL-LHC inner triplet magnets. The document defines the minimum design withstand levels for the MQXF superconducting magnets manufacturing and commissioning as system. The values presented here will be used by the manufacturing and commissioning as system.

TRACEABILITY

Prepared by:	T. Da Rosa	Date:	2019-12-17
Verified by:	P. Ferrero, A. Bermejo Bermudez, E. Ravaioli, S. Yammine	Date:	2019-11-12
Approved by:	T. Da Rosa, S. Feher, E. Todesco, D. Wollmann	Date:	2019-11-25

No.	Date	Description of Changes
0.1	2018-03-09	First draft version
0.2	2018-03-22	Second draft version including corrections and changes to text by M Mentink
0.3	2018-03-28	Third draft version including corrections and changes to text by G Ambrosio
0.4	2018-03-28	Fourth draft version after meeting on prototype tests in BNL
0.5	2018-04-10	Fifth draft after proposal of changes by G Ambrosio
1.0	2018-04-20	Version for approval
2.0	2018-05-17	Modification of the minimum design withstand coil to heater voltage at warm
3.0	2019-10-09	Addition of test in gaseous helium at intermediate temperature and general review of the document
4.0	2019-11-01	Small changes following email exchanges
5.0	2019-11-05	New version for approval
5.1	2019-12-17	Modification on test level in gaseous helium for MQXFA and MQXFB
5.2	2020-04-09	Update abstract to clarify that the document is applicable for MQXFA and B

Page 1 of 11

Page 1 of 10

Page 1 of 14

EDMS NO.: 1963398

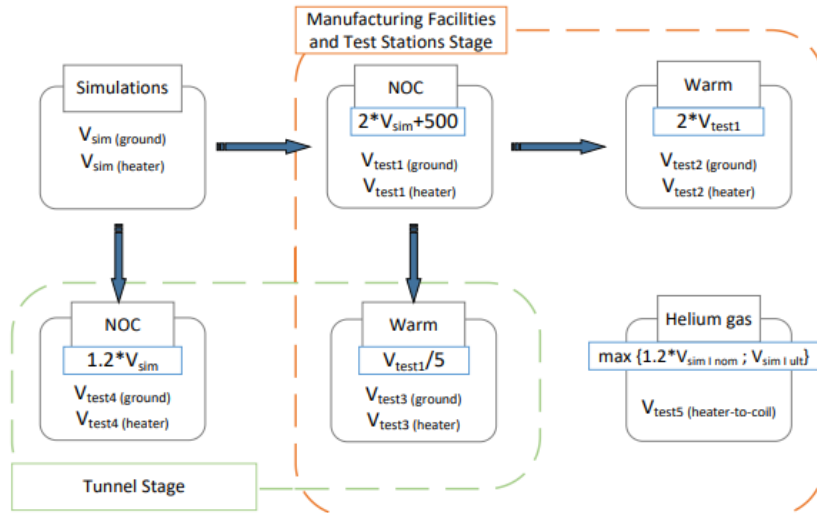


Table 7. Intermediate temperature test in gaseous helium at 1.2 ± 0.2 bar.

Test	Temperature [K]	Voltage [V]
Coil-to-ground Coil-to-quench heater	100 ± 20	425 (MQXFA) 850 (MQXFB)

Table 6. Intermediate temperature test in gaseous helium at 3.0 ± 0.2 bar.

Test	Temperature [K]	Voltage [V]
Coil-to-ground Coil-to-quench heater	200 ± 20	800

MQXF

11T

EDMS Doc. Nr. 1963398, 2187266, 2363905, 1995595, 2060633, 2363906, 2363904 and 1821907

Courtesy of T. Da Rosa, M. Bednarek and F. Rodriguez Mateos



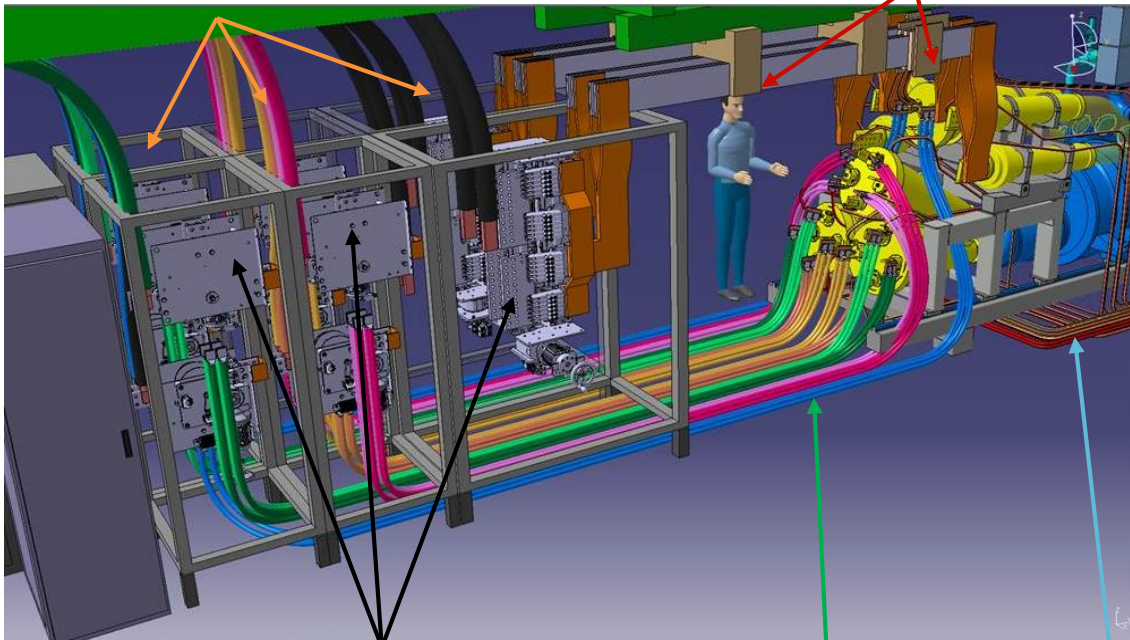
Circuit Disconnecter Boxes

to Power Converters

Circuit Disconnecter Boxes

Water Cooled Cables

High Current Bus Bars and Insulated Heat Sinks



CDBs

Air Cooled Cables

DFHX

ECR for Bus Bars is in preparation

Circuit Name	Rated Current	Type
R22		
R23		
R24		
R25		
R26		
R27		
R28		
R29		
R30		
R31		
R32		
R33		
R34		
R35		
R36		
R37		
R38		
R39		
R40		
R41		
R42		
R43		
R44		
R45		
R46		
R47		
R48		
R49		
R50		
R51		
R52		
R53		
R54		
R55		
R56		
R57		
R58		
R59		
R60		
R61		
R62		
R63		
R64		
R65		
R66		
R67		
R68		
R69		
R70		
R71		
R72		
R73		
R74		
R75		
R76		
R77		
R78		
R79		
R80		
R81		
R82		
R83		
R84		
R85		
R86		
R87		
R88		
R89		
R90		
R91		
R92		
R93		
R94		
R95		
R96		
R97		
R98		
R99		
R100		

EDMS Doc. Nr. 2317207



Update of Integration of Warm Powering in URs

Update of Integration of Warm Powering in URs

DFHX Cluster – 1R and 5R Integration

1	DSHX
2	DFHX
3	Rack control DFHX current leads
4	Transformers for DFHX current leads
5	DFHX valves and heat exchanger
6	Water cooled busbars for ROX & RD1
7	Air cooled cables for RCXB & RTQX
8	HCRYCHB FEC rack
9	IP2X grid (WP15 representation)
10	CDB 14A RD1
11	CDB 18A ROX
12	2 x CDB 2A RCXB H2V2
13	2 x CDB 2A RTQX1/3
14	2 x CDB 2A RCXB H3V3
15	2 x CDB 2A RCXB H1V1
16	CDB RTQX1/3
17	CDB Earthing System

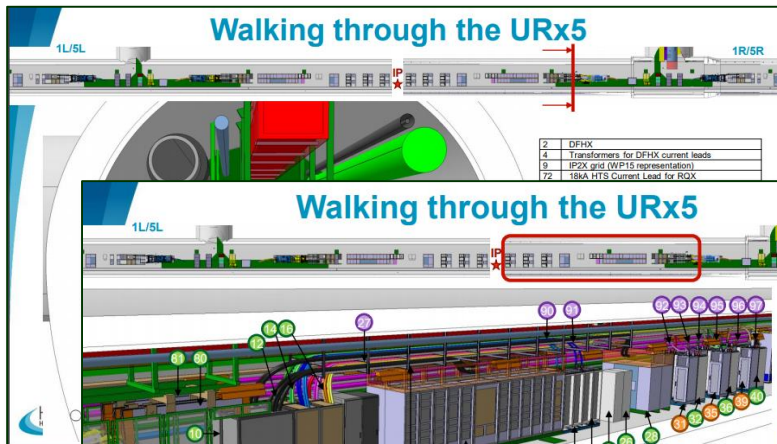
DFHM Cluster – 1R and 5R Integration

8	HCRYCHB FEC rack
43	DSHM
44	DFHM
45	Rack control DFHM current leads
46	Transformers for DFHM current leads
47	DFHM valves and heat exchanger
48	Water cooled busbars for RD2
49	Air cooled cables for RCBRD
51	IP2X grid (WP15 representation)
52	CDB 14A RD2
53	2 x CDB 600A RCBRDH4V4 B1
54	2 x CDB 600A RCBRDH4V4 B2
55	CDB Earthing System
56	CDB Electronics and PLC
57	Air cooled cables for RCBRD
58	2 x PC 600A RCBRDH4V4 B1
59	2 x Energy Extraction RCBRDH4V4 B1
60	2 x PC 600A RCBRDH4V4 B2
61	2 x Energy Extraction RCBRDH4V4 B2
62	RD2 Water Cooled Cables
63	RYABC Rack measurement for 14A
64	PC 14A RD2

Detailed 2D layout in EDMS 2266602

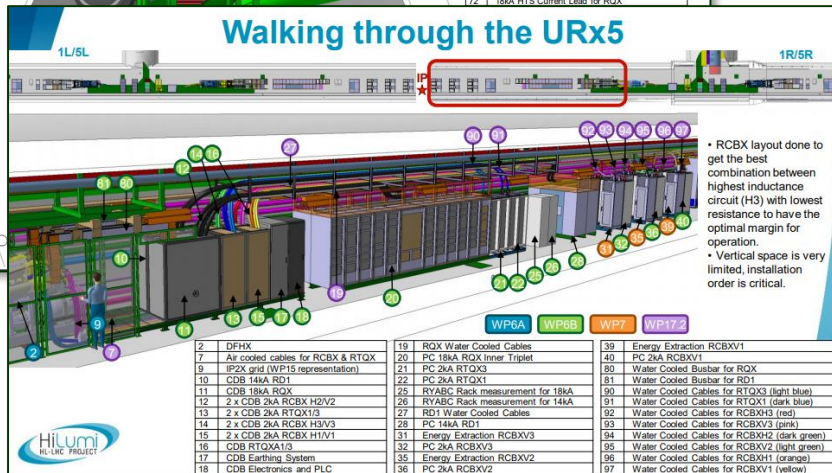
M. Mendes on HL-LHC MCF #65 - EDMS 2382286

Walking through the URx5



2	DFHX
4	Transformers for DFHX current leads
9	IP2X grid (WP15 representation)
17	18A HTS Current Lead for ROX

Walking through the URx5



2	DFHX
7	Air cooled cables for RCXB & RTQX
9	IP2X grid (WP15 representation)
10	CDB 14A RD1
11	CDB 18A ROX
12	2 x CDB 2A RCXB H2V2
13	2 x CDB 2A RTQX1/3
14	2 x CDB 2A RCXB H3V3
15	2 x CDB 2A RCXB H1V1
16	CDB RTQX1/3
17	CDB Earthing System
18	CDB Electronics and PLC
19	ROX Water Cooled Cables
20	PC 18A ROX Inner Triplet
21	PC 2A RTQX3
22	PC 2A RTQX1
25	RYABC Rack measurement for 18A
26	RYABC Rack measurement for 14A
27	RD1 Water Cooled Cables
28	PC 14A RD1
31	Energy Extraction RCXBV3
32	PC 2A RCXBV3
35	Energy Extraction RCXBV2
36	PC 2A RCXBV2
39	Energy Extraction RCXBV1
40	PC 2A RCXBV1
80	Water Cooled Busbar for ROX
81	Water Cooled Busbar for RD1
90	Water Cooled Cables for RTQX3 (light blue)
91	Water Cooled Cables for RTQX1 (dark blue)
92	Water Cooled Cables for RCXBV3 (red)
93	Water Cooled Cables for RCXBV3 (pink)
94	Water Cooled Cables for RCXBH2 (dark green)
95	Water Cooled Cables for RCXBV2 (light green)
96	Water Cooled Cables for RCXBH1 (orange)
97	Water Cooled Cables for RCXBV1 (yellow)

- RCXB layout done to get the best combination between highest inductance circuit (H3) with lowest resistance to have the optimal margin for operation.
- Vertical space is very limited, installation order is critical.



Concluding Remarks

Concluding Remarks and Outlook

- In a very collaborative atmosphere under the umbrella of the MCF, the protection studies of HL-LHC magnet circuits are completed and main parameters are defined.
- Up to the Circuit Review of September 2019 and the 9th Collaboration Meeting, the focus was on the finalization of the conceptual design of the circuits.
- During the past year, the MCF concentrated increasingly on the detailed design and implementation of magnet circuits powering and protection in line with the preparation of the HL-LHC string and the pre-series and series components manufacturing.
- This detailed approach and studies will continue for the next years, in view of the important validation of the circuit and component design in the HL-LHC IT string.

References

- MCF meetings no. 55-71 ([indico page link](#))
- MCF Sharepoint ([link](#))
- TCC meetings no. 93, 99, 108, 115 and 116

Magnet Circuit Forum

Mandate (EDMS no. 1513784)

- The Magnet Circuit Forum (MCF) is the meeting where all aspects related to powering and protection of the HL-LHC circuits are discussed, in particular the ones pertaining to the optimization of circuit layouts and definition of protection means.
- The MCF, also, is mandated to validate the polarities of the HL-LHC circuits.
- Subjects in the agenda are defined in close collaboration with the relevant WPs.
- Interface aspects between systems are clarified through meetings at the forum. To this end, a documentation plan has to be developed and completed.
- The aim is to prepare a set of functional interface specifications that can be used as input for the design (technical specifications) of the different systems.
- Assessment on realistic failure scenarios and required mitigation strategies on a global basis is part of the activities of the MCF.
- The MCF is the meeting where aspects related to high voltage withstand levels are discussed and harmonized.
- The MCF reports regularly to TCC and takes up any relevant discussion within the domain of cold/warm powering and protection of the HL-LHC circuits in collaboration with the relevant WPs.

MCF Team

Chair	Markus Zerlauth (from 01/04/2020)	TE-MPE	markus.zerlauth@cern.ch
Scientific Secretaries and Documentation	Samir Yammine	TE-EPC	samir.yammine@cern.ch
Members			HL-LUM-LHC-WP1.WG-MCF-MEMBERS@cern.ch
Info List			HL-LUM-LHC-WP1.WG-MCF-FOR-INFO@cern.ch

Links

- HL-LHC Circuit Instrumentation Review (01 September 2020)
- International Review of HL-LHC Magnet Circuits (09-10 September 2019)
- HL-LHC Magnet Circuits Internal Review (17 March 2017)
- Conceptual Design Review of the Magnet Circuits for the HL-LHC (21-23 March 2016)

HL-LHC Magnet Circuits Forum

September 2020

- 20 Sep HL-MCF Meeting # 71: Report from Instrumentation Review + Detailed MQXF IFS Pin-out + New Count of IFS Boxes Pins for HL-LHC + AOB: Current Lead Assignment Document **new**
- 22 Sep HL-MCF Meeting # 70: DEMO-2 Results and Powering Test Plan + AOB: Update on HL-LHC Circuit Currents
- 08 Sep HL-MCF Meeting # 69: Electrical Connection of the Quench Heater Strips for the 11T MBH + IT Circuit Polarities

July 2020

- 21 Jul HL-MCF Meeting # 68: Temperature Profile in UR Galleries + AOB: 11T Connection and Integration in QFS
- 07 Jul HL-MCF Meeting # 67: IFS for MQXF + AOB: Naming Convention for sc bus bars and cables + AOB: Circuit Discharges

June 2020

- 23 Jun HL-MCF Meeting # 66: Decision of the MQXF QH position + AOB: List of Future MCF Topics and Actions
- 09 Jun HL-MCF Meeting # 65: New Integration Layout in the UR Galleries + AOB: New Circuits Table (with Updated Circuit Cabling and Resistances)

May 2020

- 26 May HL-MCF Meeting # 64: Status Report on Instrumentation of the HL-LHC Superconducting Systems + AOB: New Circuits Table and Layout (following ECR on EES for RCBX Circuits)
- 12 May HL-MCF Meeting # 63: HL-LHC Circuit Polarities + HL-LHC Superconducting Bus Bars

April 2020

- 28 Apr HL-MCF Meeting # 62: 11T MBH Project Status, Quench Detection, PIC, Cabling, EIQA Tests and DQHDS Parameters
- 14 Apr HL-MCF Meeting # 61: Quench Protection of the HL-LHC 120 A Circuits

March 2020

- 31 Mar HL-MCF Meeting # 60: CLIQ and K-mod Feeders Prototype and Integration + Proposal of Distribution of Circuits in the DFHX + QDS for 120A Correctors + AOB: Requirements for RCBX Circuits in Orbit Feedback + AOB: Modification of MCBXF EE Resistance
- 03 Mar HL-MCF Meeting # 59: ECR of ESS for the HL-LHC RCBX Circuits + New Quench Heaters Circuit Parameters for the 11T MBH + Aspects of Magnet Powering and Protection in SM18 Test Benches + AOB: 11T Quench Simulations Update

February 2020

- 16 Feb HL-MCF Meeting # 58: Update on the RCBRD Protection Studies and Circuit Layout + Latest Figures from Quench Simulations for the IT Circuit
- 04 Feb HL-MCF Meeting # 57: Current in the MBH Quench Heaters + Verification of Circuit Polarity of the 11T MBH + Voltage Withstand Level Requirements for Warm Cables



*Thank you to the participants and collaborators of
the MCF for all their efforts*

Thank you for your attention