



# Ion irradiation test at GSI for collimator materials: results and future test plan

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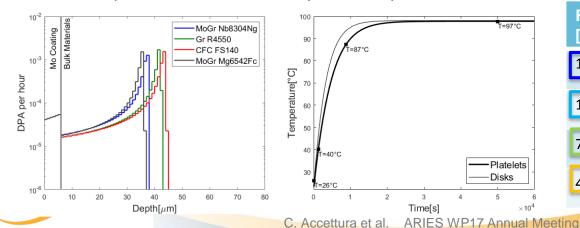
### **Outline**

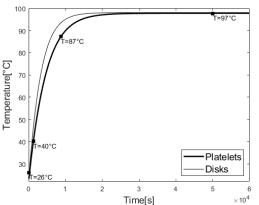
- GSI irradiation 2019
  - Experiment overview
  - Electrical resistivity
  - Raman spectroscopy
- Future test planning
- Conclusions



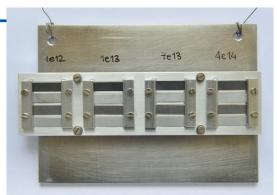
### Ion irradiation campaign-GSI2019

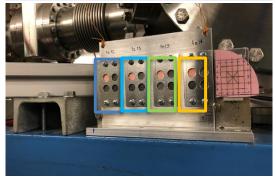
- <sup>48</sup>Ca ions at 4.8 MeV/u
- 80 samples of graphitic material tested, half of them coated with thin films
  - Gr R4550
  - Gr R4550+Mo HIPIMS
  - MoGr Nb8304Ng
  - MoGr Nb8304Ng+Mo HIPIMS
  - MoGr Nb8304Ng+Cu HIPIMS,
  - MoGr MG6541Fc+Mo DCMS
  - MoGr MG6541Fc
  - CFC FS140
- FLUKA simulation to compute DPA rate
- Tmax~100°C (simulated)
- Movable sample holder to irradiated 4 target station at different fluence (max DPA in the coating=HL-LHC)





**HL-LHC** primary and secondary collimators

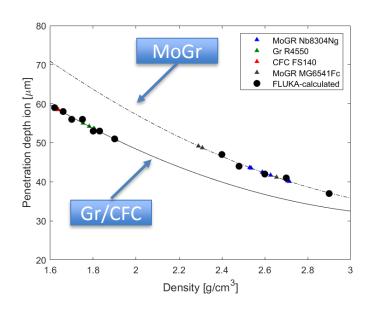




| Fluences<br>[ions/cm²] | Peak DPA coating      | Peak DPA<br>bulk      |
|------------------------|-----------------------|-----------------------|
| 1.1012                 | ~2.8·10 <sup>-6</sup> | ~1.1.10-4             |
| 1·10 <sup>13</sup>     | ~2.8·10 <sup>-5</sup> | ~1.1·10 <sup>-3</sup> |
| 7·10 <sup>13</sup>     | ~1.9·10 <sup>-4</sup> | ~7.8·10 <sup>-3</sup> |
| 4·10 <sup>14</sup>     | ~1.1·10 <sup>-3</sup> | ~4.4·102              |

### Electrical resistivity studies

DC measurements with the 4-probe method and multi-layer model (~1/3 of the sample irradiated)→
important to know the irradiated layer thickness



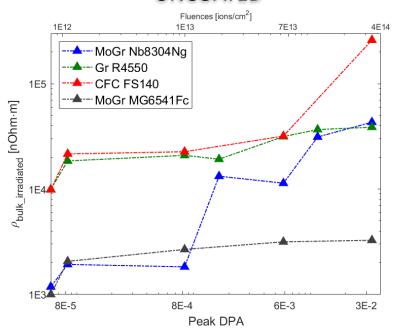
- FLUKA simulation for sample with different density: penetration depth in function of the density→ analytical correlation to know the irradiated layer for every samples
- Density as important as the composition!



### Electrical resistivity studies

DC measurements with the 4-probe method and multi-layer model (~1/3 of the sample irradiated)→
important to know the irradiated layer thickness

#### **UNCOATED**

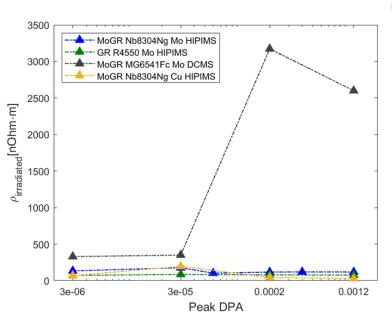


- Electrical resistivity decrease faster in material with higher graphitization (MoGr)
- MoGr with fibers more radiation resistant

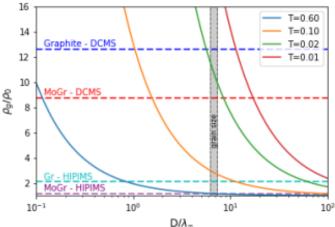


### Electrical resistivity studies

DC measurements with the 4-probe method and multi-layer model (~1/3 of the sample irradiated)→
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#### COATED



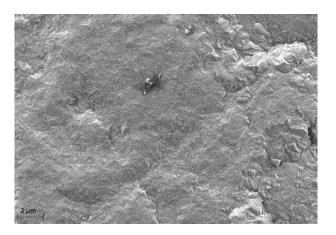
C. Accettura et al. "Resistivity Characterization of Molybdenum-Coated Graphite-Based Substrates for High-Luminosity LHC Collimators." Coatings 10.4 (2020): 361.

- DCSM coating more resistant before the irradiation and it is loosing more then HIPIMS
- DCSM has lower transmission coefficient, but similar grain size >
  difference at the GBs

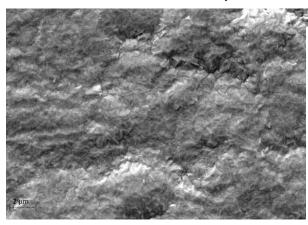


## Microscopic observation of coatings

#### Pristine



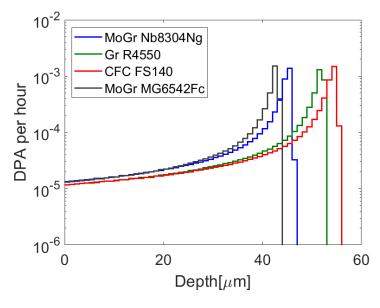
#### Irradiated at 4e14 ions/cm<sup>2</sup> → max DPA



- 2 µm
- 2μm

- Mo coating produced with HIPIMS on MoGr (baseline for HL-LHC collimators)
  - Columnar and dense structure kept after irradiation
  - No cracks
  - Good contact with the bulk
- evaluate effect of gas production

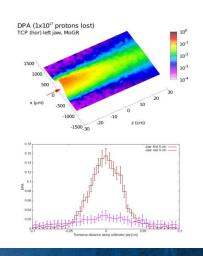
### Peak vs average dpa



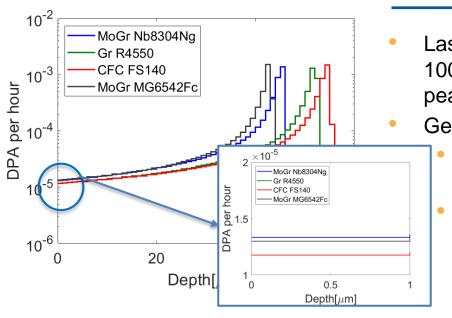
- Peak dpa coating~average
- Peak dpa 1 order of magnitude higher with respect to the average, 2 order of magnitude higher with respect to the surface

|          | PEAK DPA |          | Average DPA |          |
|----------|----------|----------|-------------|----------|
| Fluences | Nb       | Gr       | Nb          | Gr       |
| 1.00E+12 | 7.66E-05 | 7.25E-05 | 5.14E-06    | 4.75E-06 |
| 1.00E+13 | 7.66E-04 | 7.25E-04 | 5.14E-05    | 4.75E-05 |
| 7.00E+13 | 0.0053   | 0.0051   | 0.00036     | 0.000333 |
| 4.00E+14 | 0.0306   | 0.029    | 0.002056    | 0.001901 |

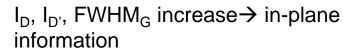
- How to plot the properties degradation?
  - Reference in the past used the peak dpa
  - If I consider only the peak in the bulk → underestimating the damage
  - If I consider the average: not complete information, average dpa with higher peak can give different results, especially if threshold of more severe damage exist
  - When considering the comparison with the collimators, consider a larger affected area



### Raman spectroscopy on irradiated sample



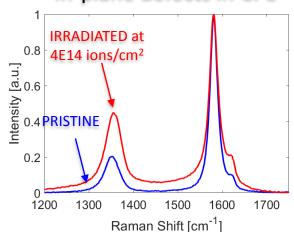
- Laser skin depth (514.5nm) for graphite~50-100nm: investigated region with a dpa << peak dpa, but flat
- General findings:



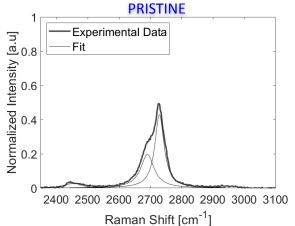


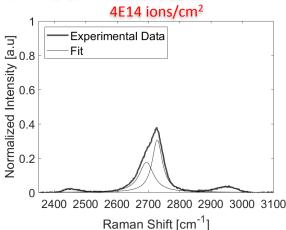
2D double peak becomes single (MoGr)→ through-plane information

#### In-plane defects in CFC



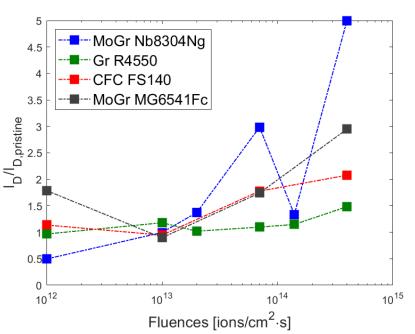


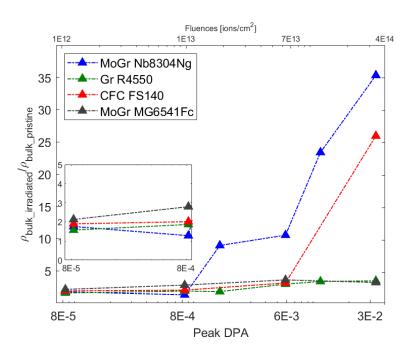




**IRRADIATED** at

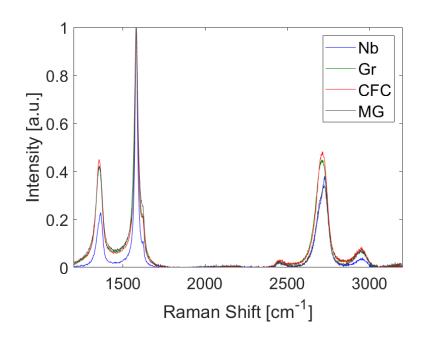
### Microscopic vs electrical resistivity





- ID increasing with fluences → accumulation of defects
- Increase of electrical resistivity coherent with in-plane defects concentration found with RS:
   MoGr Nb more affected and Gr less affected (relative values)
- MoGr with fibers higher D peak, but less affected than CFC→ phenomenon related to higher dpa (not detected by RS)?

### Raman spectroscopy

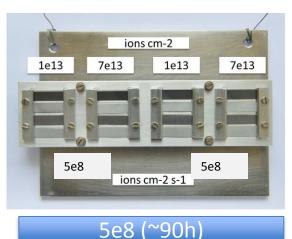


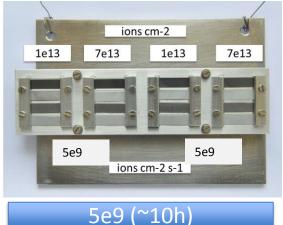
- MoGr remains with a more order structure clearly different with respect to Gr and CFC, especially the AB stacking fault
- RS useful to see difference response of materials and coherent with electrical resistivity
- Test proposal: investigate RS evolution after annealing of material at different temperature
  - Useful to study defects mobility
  - Useful to study influence of material structure on defects recombination
  - Useful to estimate properties recovery (Bakeout temperature in LHC!)



# Planning for GSI2020 campaign (postponed)

- Test postponed for the Covid-19 emergency→ new proposal for 2021 beamtime submitted
- Aim: Investigation of flux effect → DPA rate effect (damage evolution → scaling to HL-LHC?)





- Focus on MoGr (new grade) and Gr with Mo coating
- Investigate 2 fluences at 2 flux
- Reduce the heat exchange on the low flux to have the same temperature on the two holders
- Same materials (Gr, MoGr and coating) selected for proton irradiation @BLIP (see N. Solieri presentation)→ additional effect of gas production

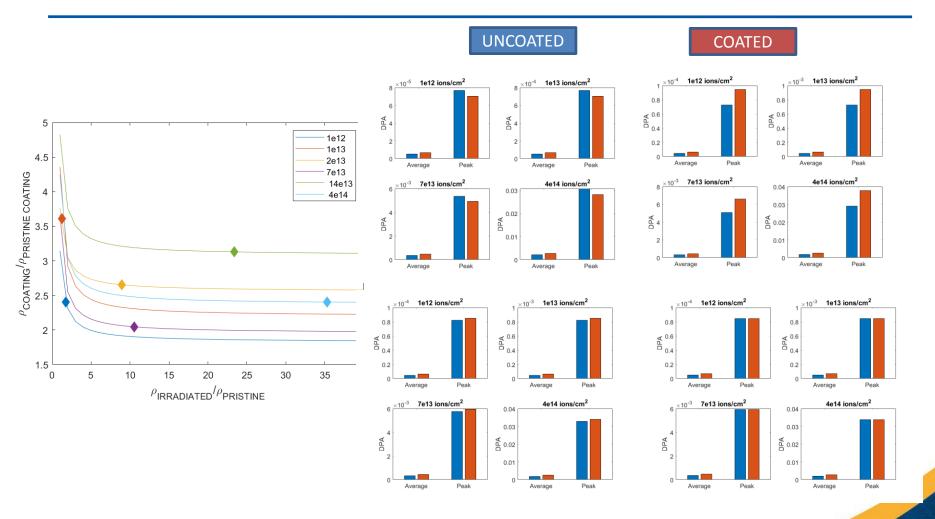


### Conclusion

- GSI irradiation campaign in 2019 very useful: coating and new MoGr grade irradiated for the first time and accessible 1 month after the test
- Electrical resistivity degradation:
  - Interesting results indicate possible positive effect of Cfibers
  - Coating production process influence the results
- RS gives microscopic information coherent with the macroscopic -> interesting to perform annealing studies to understand defects mobilities for different materials
- Possibility to compare outcome of ion irradiation with proton irradiation (RADIATE collaboration)

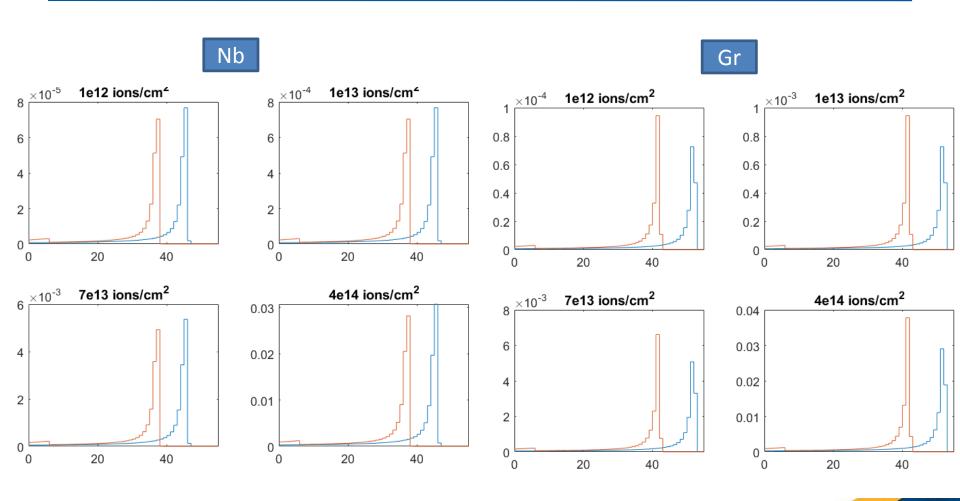


## Electrical resistivity coating



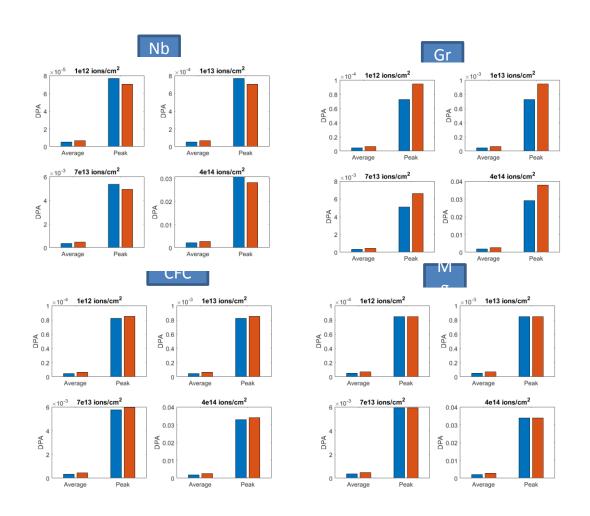


# Electrical resistivity coating





### Uncoated and coated

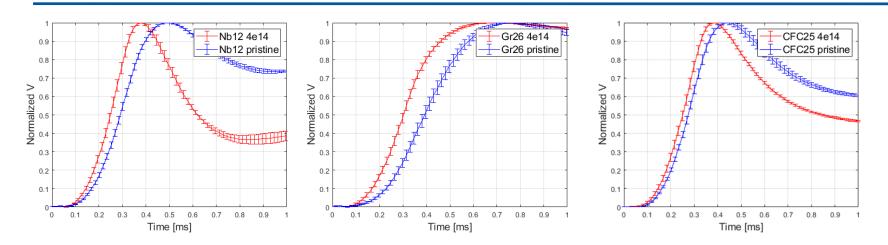


UNCOATED

COATED



### GSI 2019-Thermal conductivity

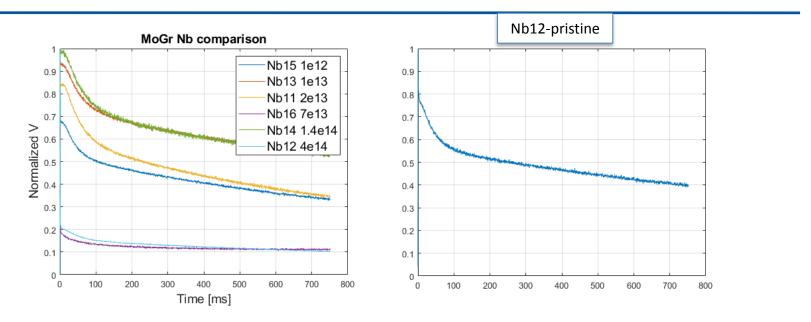


- All the samples tested
- Systematic (for all the samples) increase of the heating ramp→ not coherent with literature
- More test planned to understand this behavior (Aluminum foil)



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### GSI 2019-Thermal conductivity

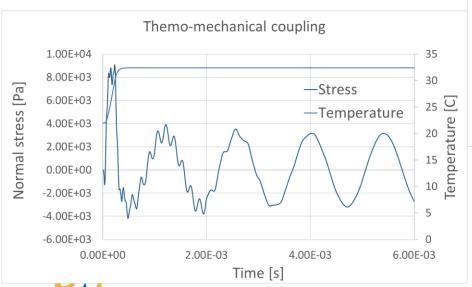


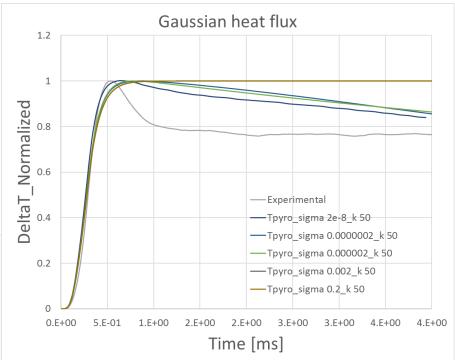
 Long acquisition time measurement indicate also a decrease in the inplane thermal conductivity, but difficult to quantitative estimate without the fitting the first part of the curves.

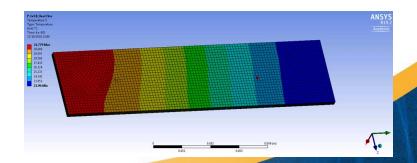


### Methods

- Deep investigation of possible thermal losses:
  - Convection/radiation
  - Gaussian flux distribution
  - Laser power penetration depth
  - Thermoelastic temperature oscillation









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