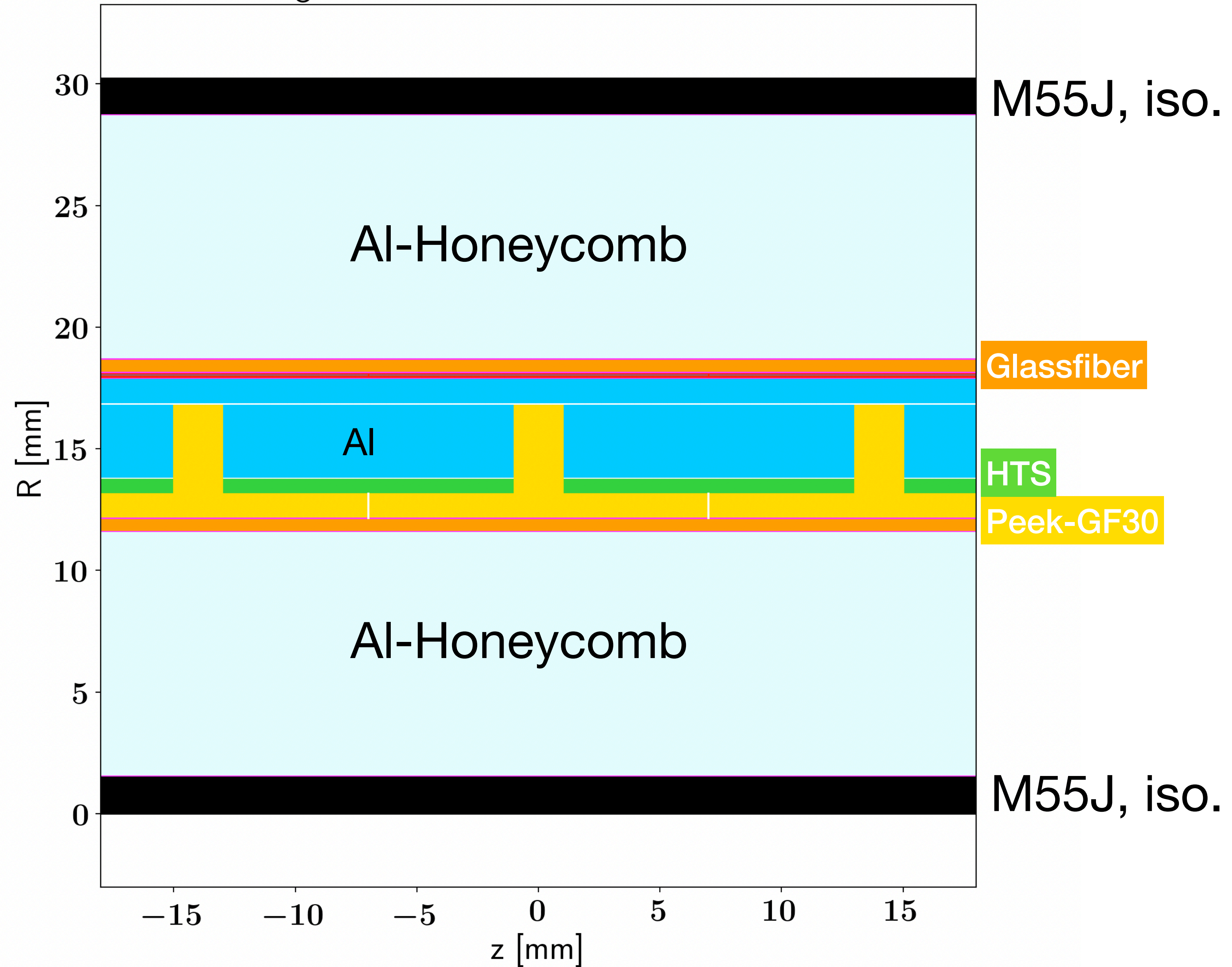


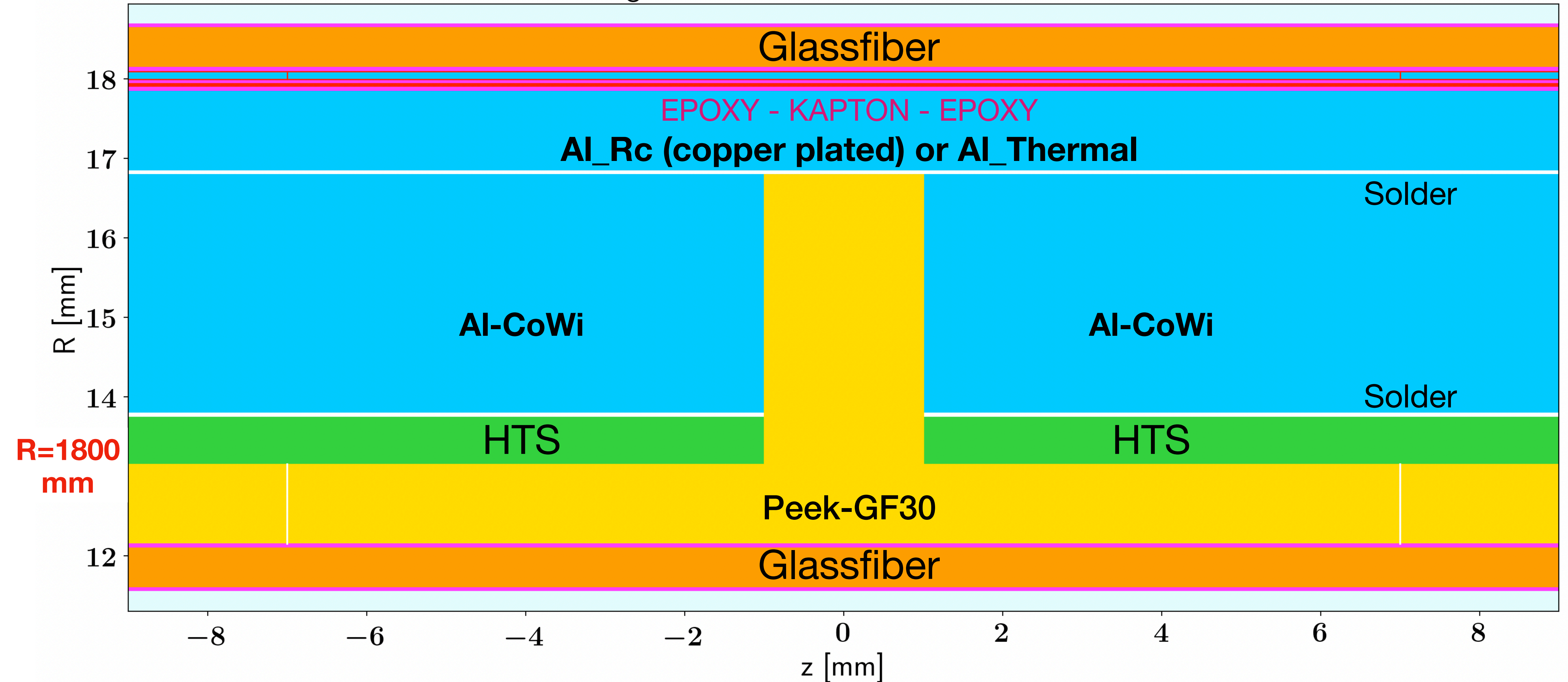
# AMS-100 - (03. July 2020, Version 2.2)

Inner Solenoid: Magnet Cross Section,  $h = 30.24$  mm, HTS-0 = 13.45 mm

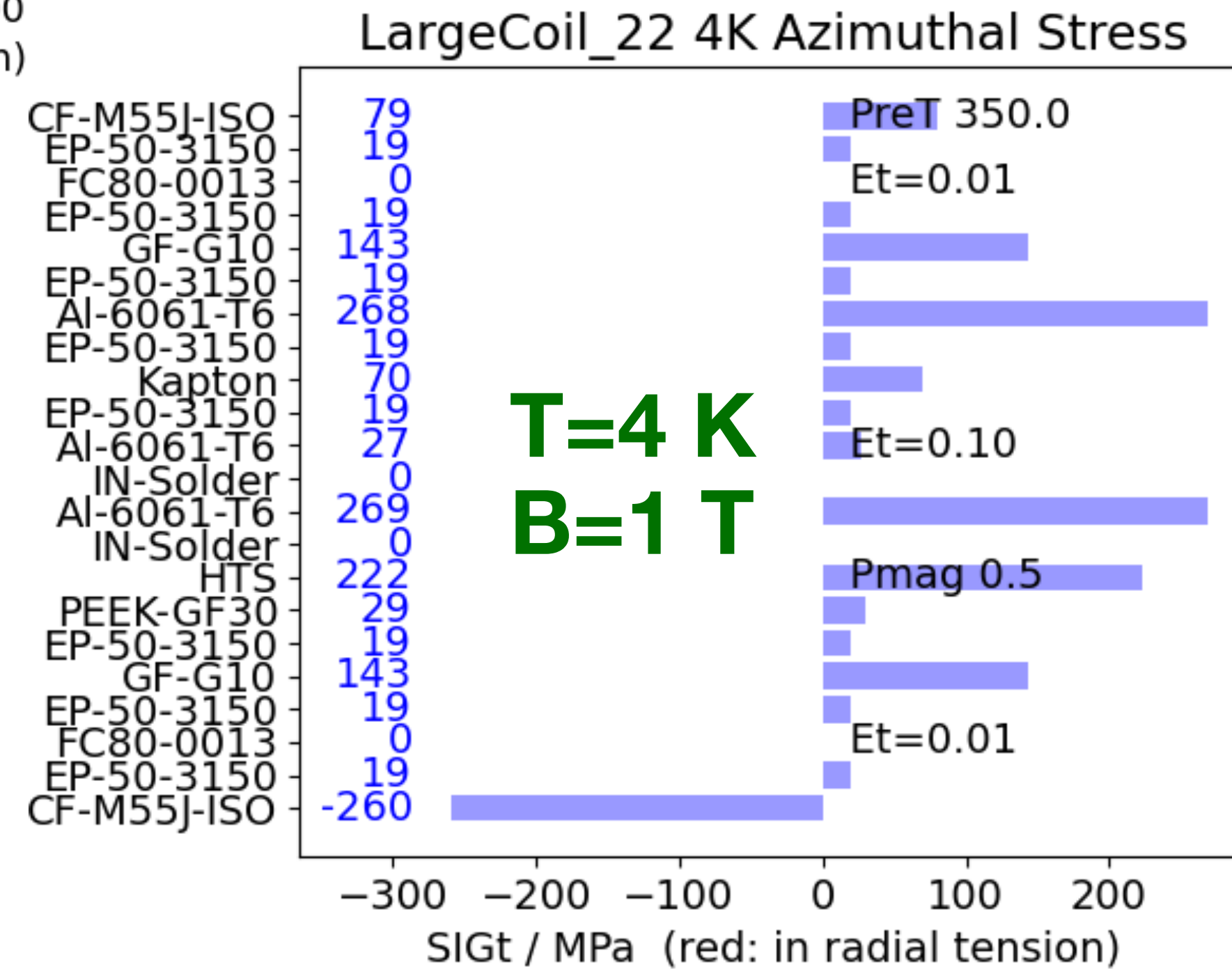
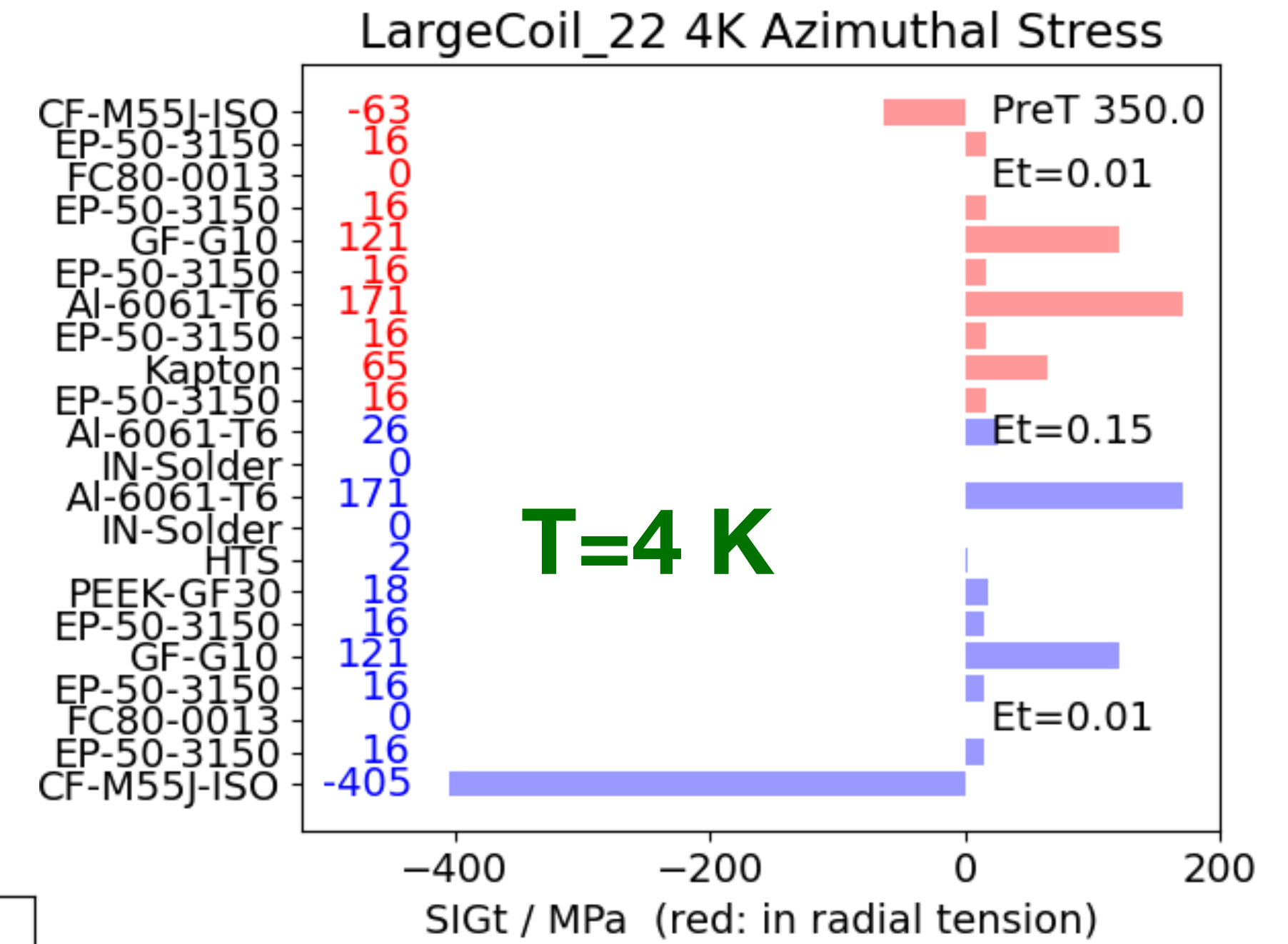
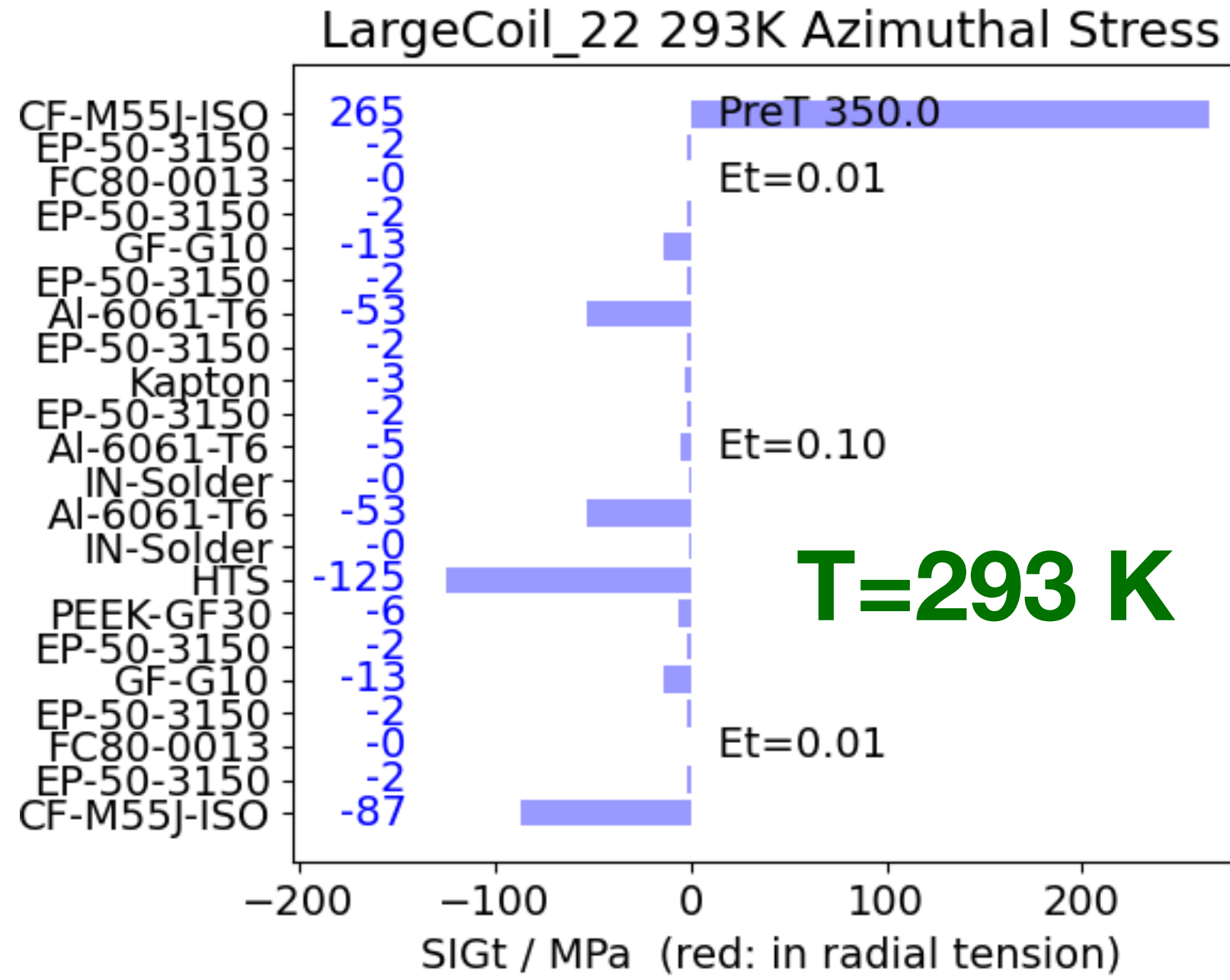


# AMS-100 - (03. July 2020, Version 2.2)

Inner Solenoid: Magnet Cross Section,  $h = 30.24$  mm, HTS-0 = 13.45 mm



# AMS-100 - (03. July 2020, Version 2.2): Pre-Tension Outer CFRP by 350 MPA



# AMS-100 - (03. July 2020, Version 2.2)

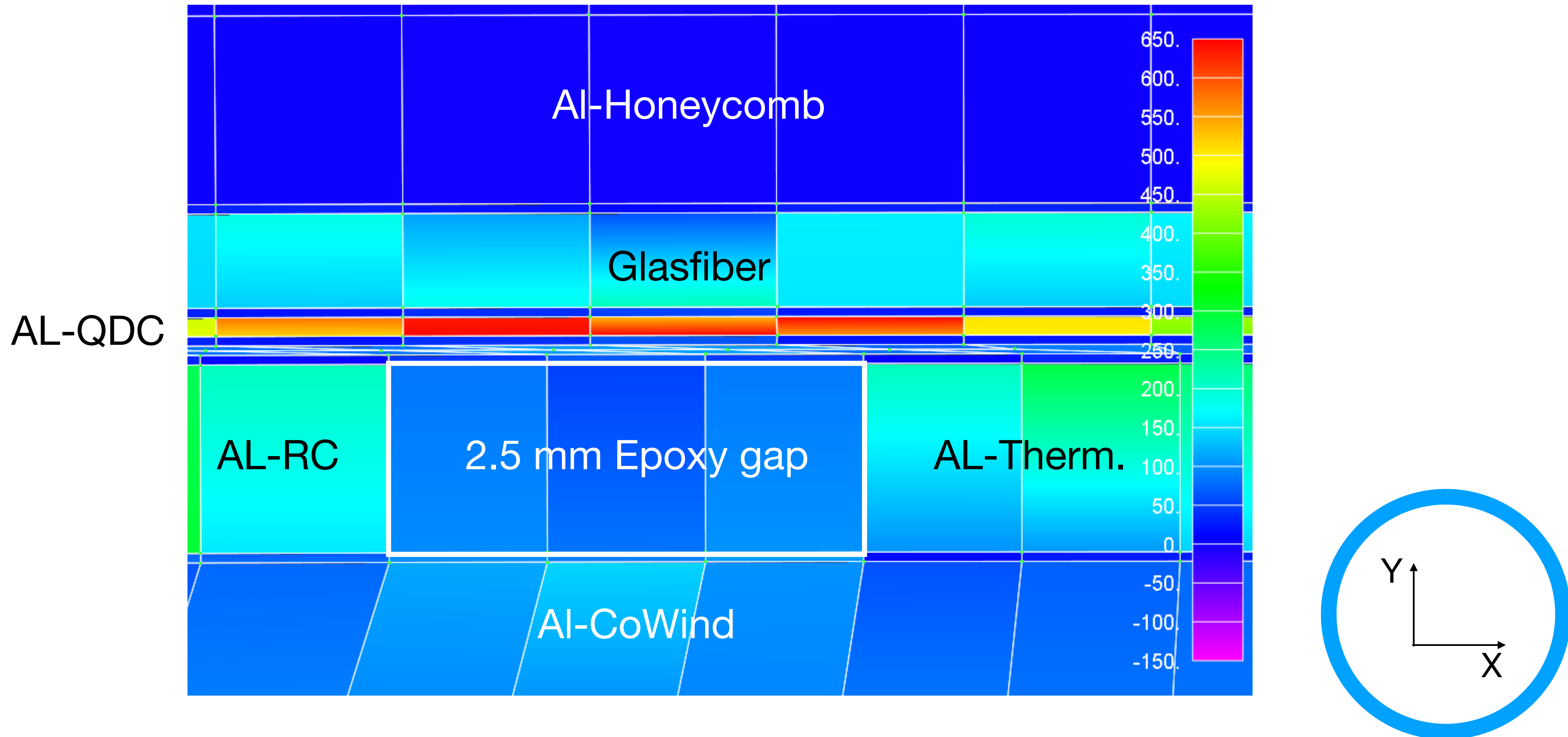
## Inner Solenoid

Orientation=1;  
 Z0= 0.00 m; CoilInnerRadius= 1.80 m; CoilThickness= 0.59 mm; nTapesPerStack= 22; Current=13200.0 A; LenZ= 5.40 m; nTurns= 386; nTurnsPerM= 71 1/m; TapeLength= 96.058 km;  
 MagneticMoment= 51.86 MAm<sup>2</sup>; TorqueSun= 0.24 Nm; Energy= 28.13 MJ; EnergyDensity=511.84 kPa <=> 5.1184E+00 bar; Weight=1635.6 kg; X0= 0.131;  
 B(r=0,z=0)= 0.99 T; B(r=Rin-epsilon,z=0)= 1.04 T; B(r=Rout+epsilon,z=0)= -0.14 T; Stress\_R=-139.69 kPa; Stress\_Theta=1291.5 MPa; Stress\_Z=-647.7 MPa  
 Volume= 0 m<sup>3</sup>; Volume\_Rin=178.00 cm; Volume\_Rout=182.00 cm; nJoints= 321; PowerLoss= 2.31 Watt; Inductance= 0.32 Henry; PowerLossStackToStack= 0.62 Watt;  
 HoopForcePerTape= 1064.88 N; HoopStressPerTape= 3286.67 MPa; StrainPerTape= 1.57 % (Hastelloy Only)  
 QuenchDetectionCoil: Length= 4363 m, CrossSection= 1.40 mm<sup>2</sup>, Resistance= 62.33 Ohm  
 Co-WindCoil: Length= 4363 m, CrossSection= 36.00 mm<sup>2</sup>, Resistance= 2.42 Ohm  
 HTS-StackCoil : Length= 4366 m, CrossSection= 7.13 mm<sup>2</sup>, Resistance=753.44 Ohm

| Name          | R_i [mm] | d [mm] | Density [kg/m <sup>3</sup> ] | Mass [kg] | X0 [%] | NIL [%] | E0 [MPa] | CTE [1/K] | Strain [%] | Stress [MPa] |
|---------------|----------|--------|------------------------------|-----------|--------|---------|----------|-----------|------------|--------------|
| CFRP-M55J_Out | 1815.59  | 1.500  | 1750.00                      | 161.77    | 0.62   | 0.34    | 120000   | 1.000E-06 | -0.20      | -235.71      |
| Epoxy-50-3150 | 1815.54  | 0.050  | 1160.00                      | 3.57      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al-Honeycomb  | 1805.54  | 10.000 | 32.00                        | 19.66     | 0.13   | 0.03    | 200      | 1.431E-05 | 0.19       | 0.38         |
| Epoxy-50-3150 | 1805.49  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| FiberGlass    | 1804.99  | 0.500  | 2610.00                      | 79.93     | 0.51   | 0.13    | 19000    | 1.667E-05 | 0.26       | 48.76        |
| Epoxy-50-3150 | 1804.94  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al_QDC        | 1804.84  | 0.100  | 2700.00                      | 16.53     | 0.11   | 0.03    | 77749    | 1.431E-05 | 0.19       | 146.53       |
| Epoxy-50-3150 | 1804.79  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Kapton        | 1804.74  | 0.050  | 1420.00                      | 4.35      | 0.02   | 0.01    | 3758     | 4.804E-05 | 1.16       | 43.73        |
| Epoxy-50-3150 | 1804.69  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al_Rc         | 1803.69  | 1.000  | 2700.00                      | 165.28    | 1.12   | 0.25    | 77749    | 1.431E-05 | 0.19       | 146.53       |
| In-Solder     | 1803.64  | 0.050  | 7310.00                      | 22.37     | 0.41   | 0.02    | 100      | 3.300E-05 | 0.73       | 0.73         |
| Al_CoWi       | 1800.64  | 3.000  | 2700.00                      | 495.28    | 3.37   | 0.76    | 77749    | 1.431E-05 | 0.19       | 146.53       |
| In-Solder     | 1800.59  | 0.050  | 7310.00                      | 22.33     | 0.41   | 0.02    | 100      | 3.300E-05 | 0.73       | 0.73         |
| HTS-Coil      | 1800.00  | 0.594  | 9021.48                      | 280.77    | 4.72   | 0.37    | 177510   | 9.244E-06 | 0.04       | 74.46        |
| Peek-GF30_Gap | 1799.00  | 1.000  | 1320.00                      | 80.59     | 0.29   | 0.14    | 3760     | 1.400E-05 | 0.18       | 6.75         |
| Epoxy-50-3150 | 1798.95  | 0.050  | 1160.00                      | 3.54      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| FiberGlass    | 1798.45  | 0.500  | 2610.00                      | 79.64     | 0.51   | 0.13    | 19000    | 1.667E-05 | 0.26       | 48.76        |
| Epoxy-50-3150 | 1798.40  | 0.050  | 1160.00                      | 3.54      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al-Honeycomb  | 1788.40  | 10.000 | 32.00                        | 19.47     | 0.13   | 0.03    | 200      | 1.431E-05 | 0.19       | 0.38         |
| Epoxy-50-3150 | 1788.35  | 0.050  | 1160.00                      | 3.52      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| CFRP-M55J_In  | 1786.85  | 1.500  | 1750.00                      | 159.21    | 0.62   | 0.34    | 120000   | 1.000E-06 | -0.20      | -235.71      |
| sum           |          | 30.244 | 909.76                       | 1635.57   | 13.09  | 2.67    |          |           |            |              |

Total Al-Mass=676.18 kg; TfinalAfterQuench= 1.5421E+02 K  
 Weight = 1635.6 kg = Weight\_Support= 1354.8 kg + Weight\_Coil= 280.8 kg  
 X0 = 0.1309 = X0\_Support= 0.0837 + X0\_Coil= 0.0472 = X0\_Cu= 0.0077 + X0\_Hastelloy= 0.0344 + X0\_Ag= 0.0052 + X0\_Al= 0.0000  
 NIL = 0.0267 = NIL\_Support= 0.0230 + NIL\_Coil= 0.0037 = NIL\_Cu= 0.0007 + NIL\_Hastelloy= 0.0027 + NIL\_Ag= 0.0003 + NIL\_Al= 0.0000

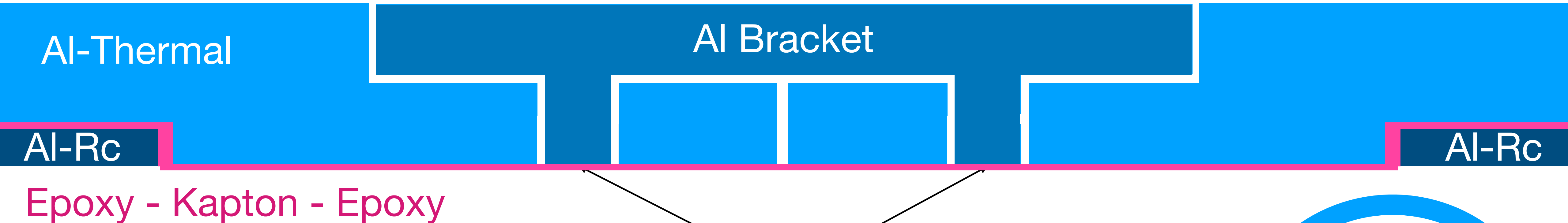
# AMS-100 - (03. July 2020, Version 2.2): Cool-Down from 293 K to 4 K



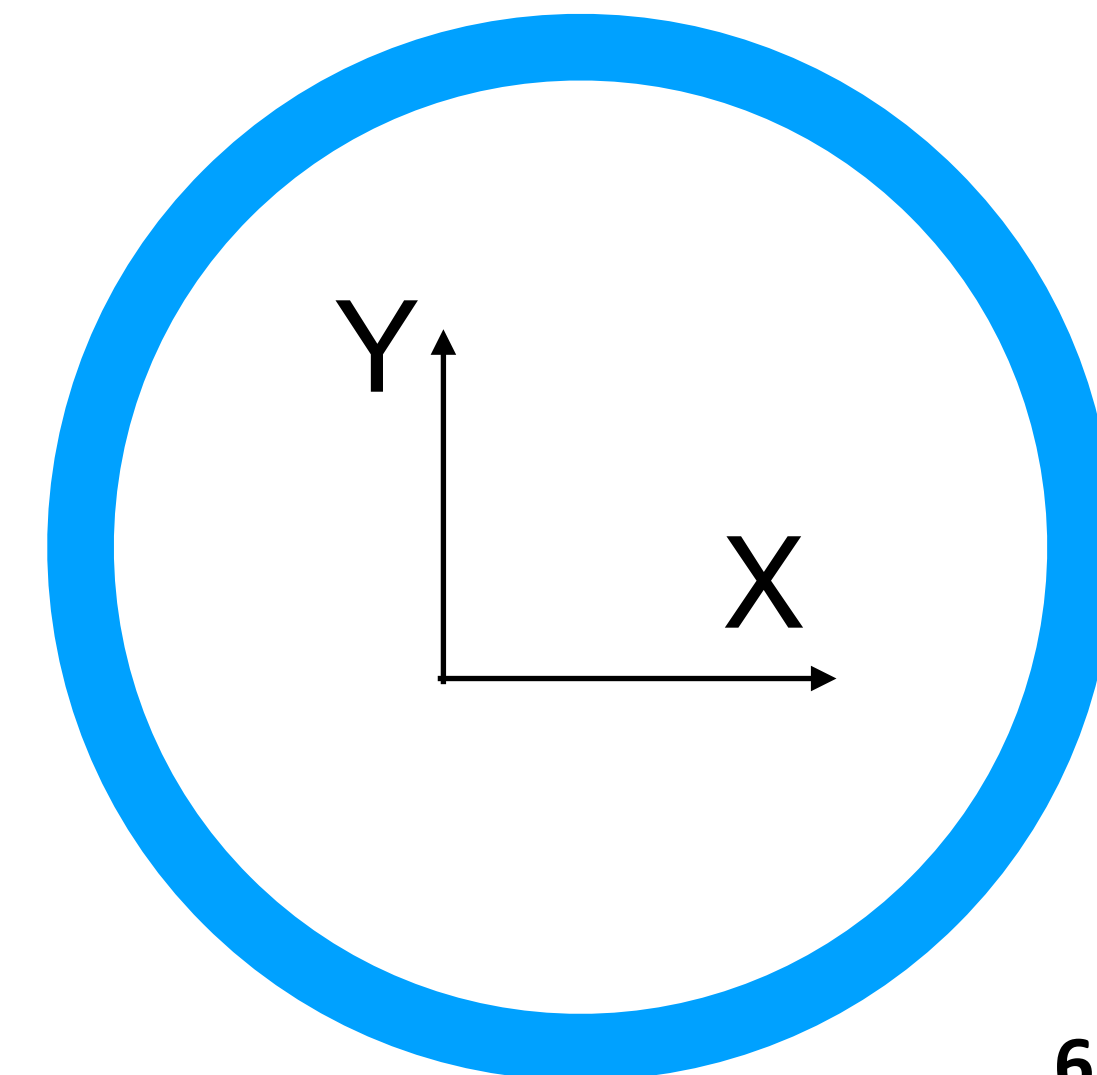
**The local tension in the AL-QDC of 600 MPa is too high !**

# Create a „solid“ cylinder for the thermal Aluminum

Connection of the four AL 1/4-Shells  
by using multiple ~20 cm long AL Brackets along the z-axis,  
machined to fit locally with precision



5 Round Pins, 1 cm diameter  
equally spaced



Al-Thermal

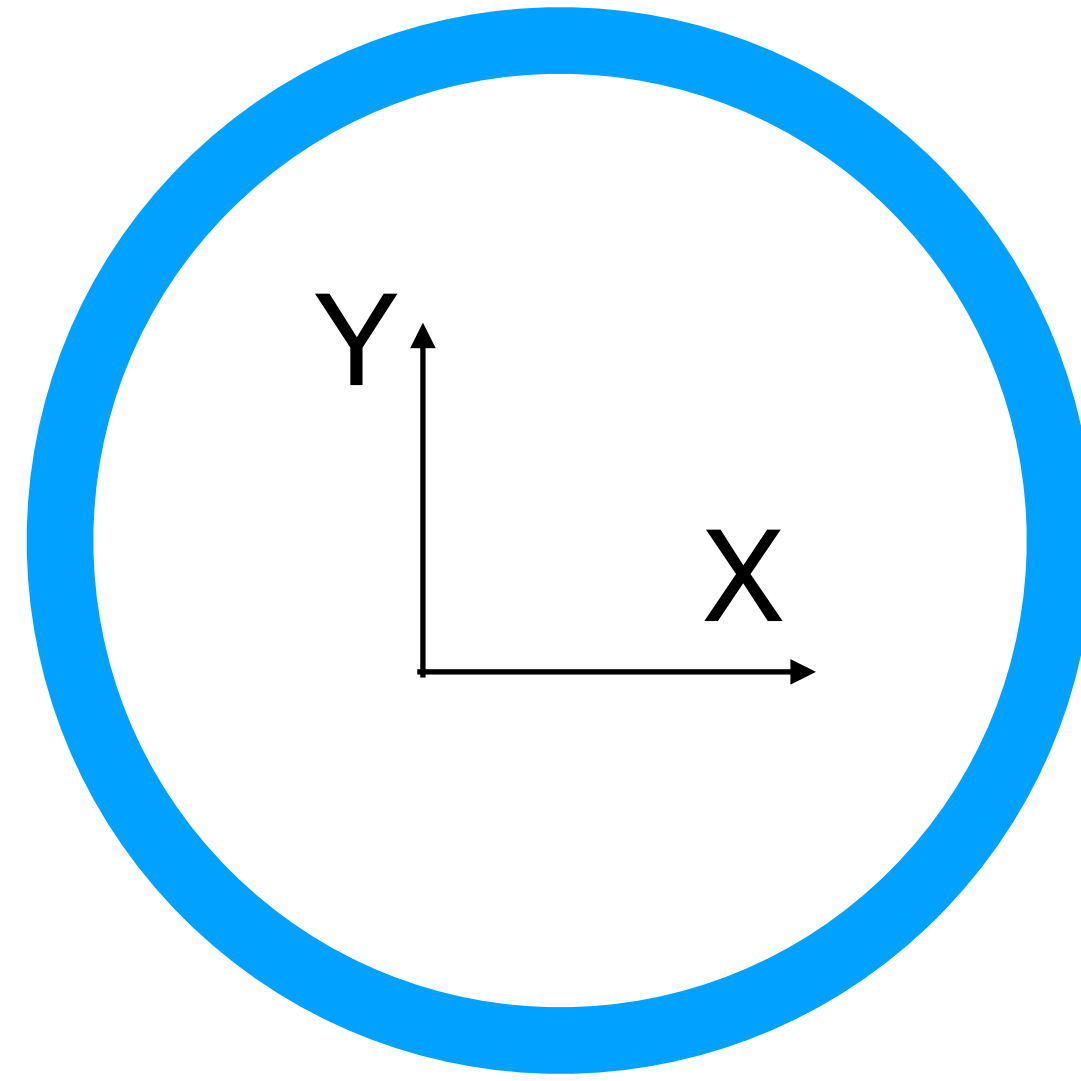
Al-Rc

Al-Rc

Al-CoWind

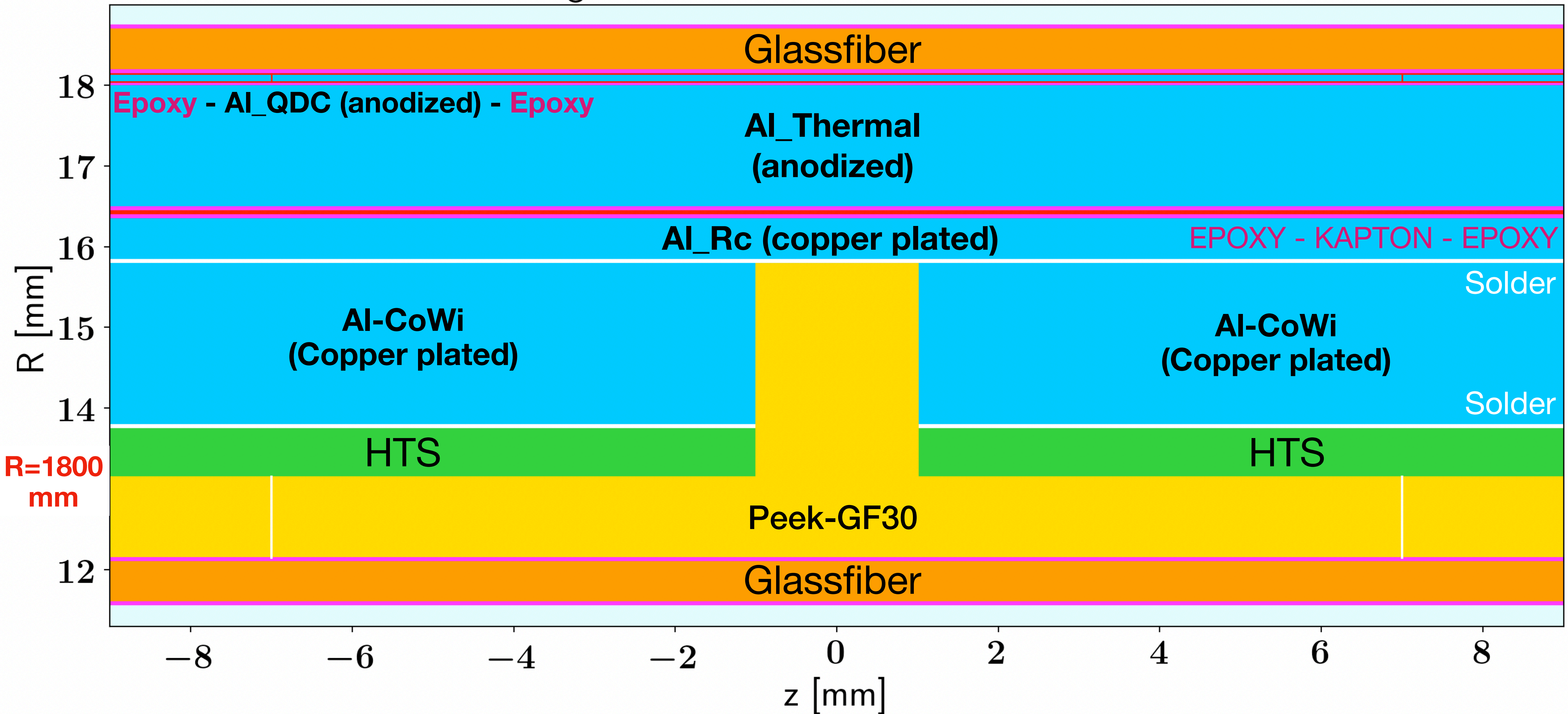
HTS

PEEK-GF30



# AMS-100 - (08. July 2020, Version 2.3)

Inner Solenoid: Magnet Cross Section,  $h = 30.29$  mm, HTS-0 = 13.45 mm





# AMS-100 - (08. July 2020, Version 2.3)

## Inner Solenoid

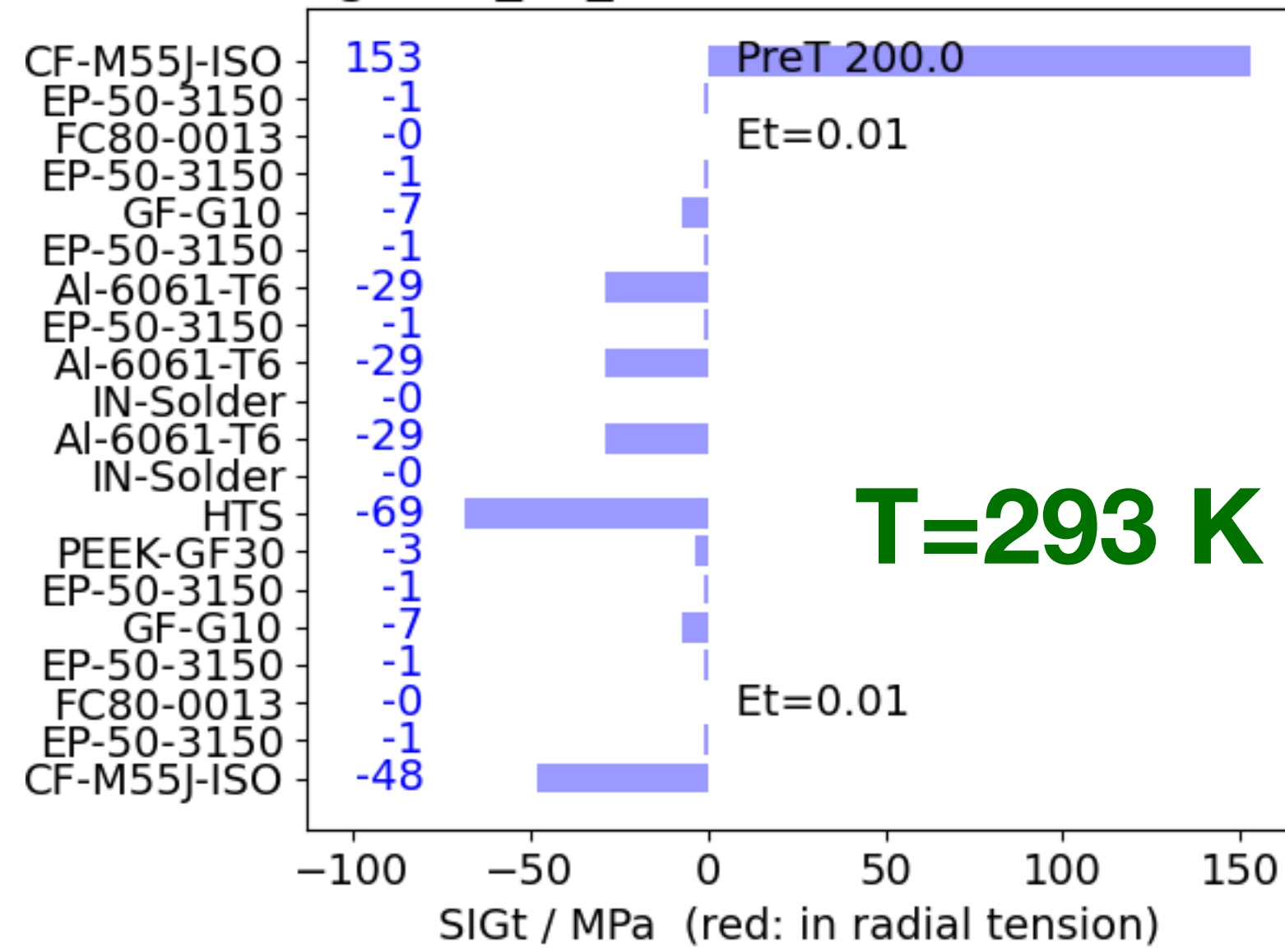
Orientation=1;  
 Z0= 0.00 m; CoilInnerRadius= 1.80 m; CoilThickness= 0.59 mm; nTapesPerStack= 22; Current=13200.0 A; LenZ= 5.40 m; nTurns= 386; nTurnsPerM= 71 1/m; TapeLength= 96.058 km;  
 MagneticMoment= 51.86 MAm<sup>2</sup>; TorqueSun= 0.24 Nm; Energy= 28.13 MJ; EnergyDensity=511.84 kPa <=> 5.1184E+00 bar; Weight=1639.1 kg; X0= 0.131;  
 B(r=0,z=0)= 0.99 T; B(r=Rin-epsilon,z=0)= 1.04 T; B(r=Rout+epsilon,z=0)= -0.14 T; Stress\_R=-139.69 kPa; Stress\_Theta=1291.5 MPa; Stress\_Z=-647.7 MPa  
 Volume= 0 m<sup>3</sup>; Volume\_Rin=178.00 cm; Volume\_Rout=182.00 cm; nJoints= 321; PowerLoss= 2.31 Watt; Inductance= 0.32 Henry; PowerLossStackToStack= 1.23 Watt;  
 HoopForcePerTape= 1064.88 N; HoopStressPerTape= 3286.67 MPa; StrainPerTape= 1.57 % (Hastelloy Only)  
 QuenchDetectionCoil: Length= 4363 m, CrossSection= 1.40 mm<sup>2</sup>, Resistance= 62.33 Ohm  
 Co-WindCoil: Length= 4363 m, CrossSection= 24.00 mm<sup>2</sup>, Resistance= 3.64 Ohm  
 HTS-StackCoil : Length= 4366 m, CrossSection= 7.13 mm<sup>2</sup>, Resistance=753.44 Ohm

| Name          | R_i [mm] | d [mm] | Density [kg/m <sup>3</sup> ] | Mass [kg] | X0 [%] | NIL [%] | E0 [MPa] | CTE [1/K] | Strain [%] | Stress [MPa] |
|---------------|----------|--------|------------------------------|-----------|--------|---------|----------|-----------|------------|--------------|
| CFRP-M55J_Out | 1815.64  | 1.500  | 1750.00                      | 161.78    | 0.62   | 0.34    | 120000   | 1.000E-06 | -0.20      | -235.79      |
| Epoxy-50-3150 | 1815.59  | 0.050  | 1160.00                      | 3.57      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al-Honeycomb  | 1805.59  | 10.000 | 32.00                        | 19.66     | 0.13   | 0.03    | 200      | 1.431E-05 | 0.19       | 0.38         |
| Epoxy-50-3150 | 1805.54  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| FiberGlass    | 1805.04  | 0.500  | 2610.00                      | 79.93     | 0.51   | 0.13    | 19000    | 1.667E-05 | 0.26       | 48.75        |
| Epoxy-50-3150 | 1804.99  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al_QDC        | 1804.89  | 0.100  | 2700.00                      | 16.53     | 0.11   | 0.03    | 77749    | 1.431E-05 | 0.19       | 146.48       |
| Epoxy-50-3150 | 1804.84  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al_Therm      | 1803.34  | 1.500  | 2700.00                      | 247.91    | 1.69   | 0.38    | 77749    | 1.431E-05 | 0.19       | 146.48       |
| Epoxy-50-3150 | 1803.29  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Kapton        | 1803.24  | 0.050  | 1420.00                      | 4.34      | 0.02   | 0.01    | 3758     | 4.804E-05 | 1.16       | 43.73        |
| Epoxy-50-3150 | 1803.19  | 0.050  | 1160.00                      | 3.55      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al_Rc         | 1802.69  | 0.500  | 2700.00                      | 82.58     | 0.56   | 0.13    | 77749    | 1.431E-05 | 0.19       | 146.48       |
| In-Solder     | 1802.64  | 0.050  | 7310.00                      | 22.36     | 0.41   | 0.02    | 100      | 3.300E-05 | 0.73       | 0.73         |
| Al_CoWi       | 1800.64  | 2.000  | 2700.00                      | 330.09    | 2.25   | 0.50    | 77749    | 1.431E-05 | 0.19       | 146.48       |
| In-Solder     | 1800.59  | 0.050  | 7310.00                      | 22.33     | 0.41   | 0.02    | 100      | 3.300E-05 | 0.73       | 0.73         |
| HTS-Coil      | 1800.00  | 0.594  | 9021.48                      | 280.77    | 4.72   | 0.37    | 177510   | 9.244E-06 | 0.04       | 74.35        |
| Peek-GF30_Gap | 1799.00  | 1.000  | 1320.00                      | 80.59     | 0.29   | 0.14    | 3760     | 1.400E-05 | 0.18       | 6.75         |
| Epoxy-50-3150 | 1798.95  | 0.050  | 1160.00                      | 3.54      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| FiberGlass    | 1798.45  | 0.500  | 2610.00                      | 79.64     | 0.51   | 0.13    | 19000    | 1.667E-05 | 0.26       | 48.75        |
| Epoxy-50-3150 | 1798.40  | 0.050  | 1160.00                      | 3.54      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| Al-Honeycomb  | 1788.40  | 10.000 | 32.00                        | 19.47     | 0.13   | 0.03    | 200      | 1.431E-05 | 0.19       | 0.38         |
| Epoxy-50-3150 | 1788.35  | 0.050  | 1160.00                      | 3.52      | 0.01   | 0.01    | 2100     | 2.500E-05 | 0.50       | 10.45        |
| CFRP-M55J_In  | 1786.85  | 1.500  | 1750.00                      | 159.21    | 0.62   | 0.34    | 120000   | 1.000E-06 | -0.20      | -235.79      |
| sum           |          | 30.294 | 910.17                       | 1639.13   | 13.11  | 2.68    |          |           |            |              |

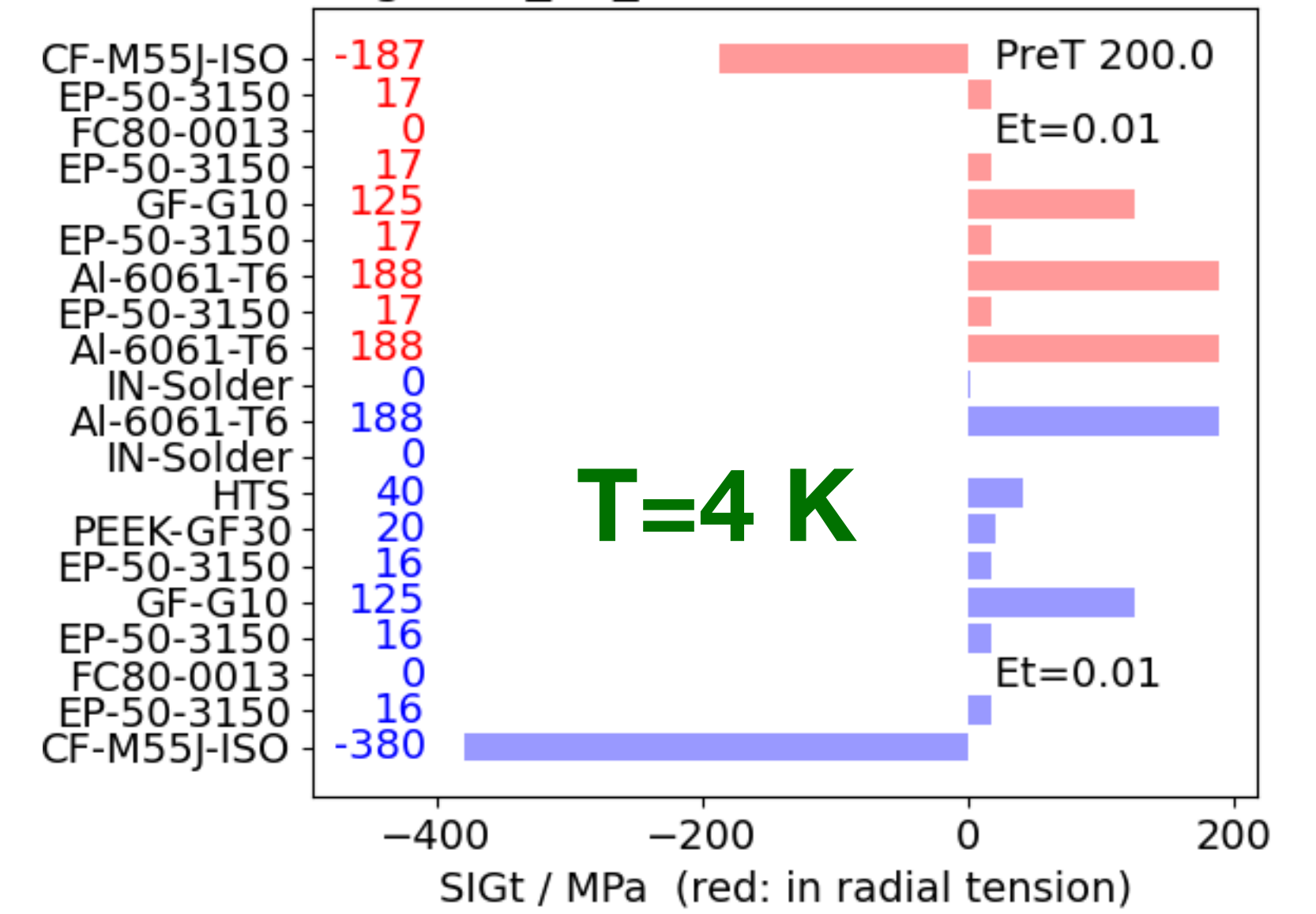
Total Al-Mass=676.18 kg; TfinalAfterQuench= 1.5421E+02 K  
 Weight = 1639.1 kg = Weight\_Support= 1358.4 kg + Weight\_Coil= 280.8 kg  
 X0 = 0.1311 = X0\_Support = 0.0838 + X0\_Coil = 0.0472 = X0\_Cu = 0.0077 + X0\_Hastelloy = 0.0344 + X0\_Ag = 0.0052 + X0\_Al = 0.0000  
 NIL = 0.0268 = NIL\_Support= 0.0230 + NIL\_Coil= 0.0037 = NIL\_Cu= 0.0007 + NIL\_Hastelloy= 0.0027 + NIL\_Ag= 0.0003 + NIL\_Al= 0.0000

# AMS-100 - (08. July 2020, Version 2.3): Pre-Tension Outer CFRP by 200 MPA

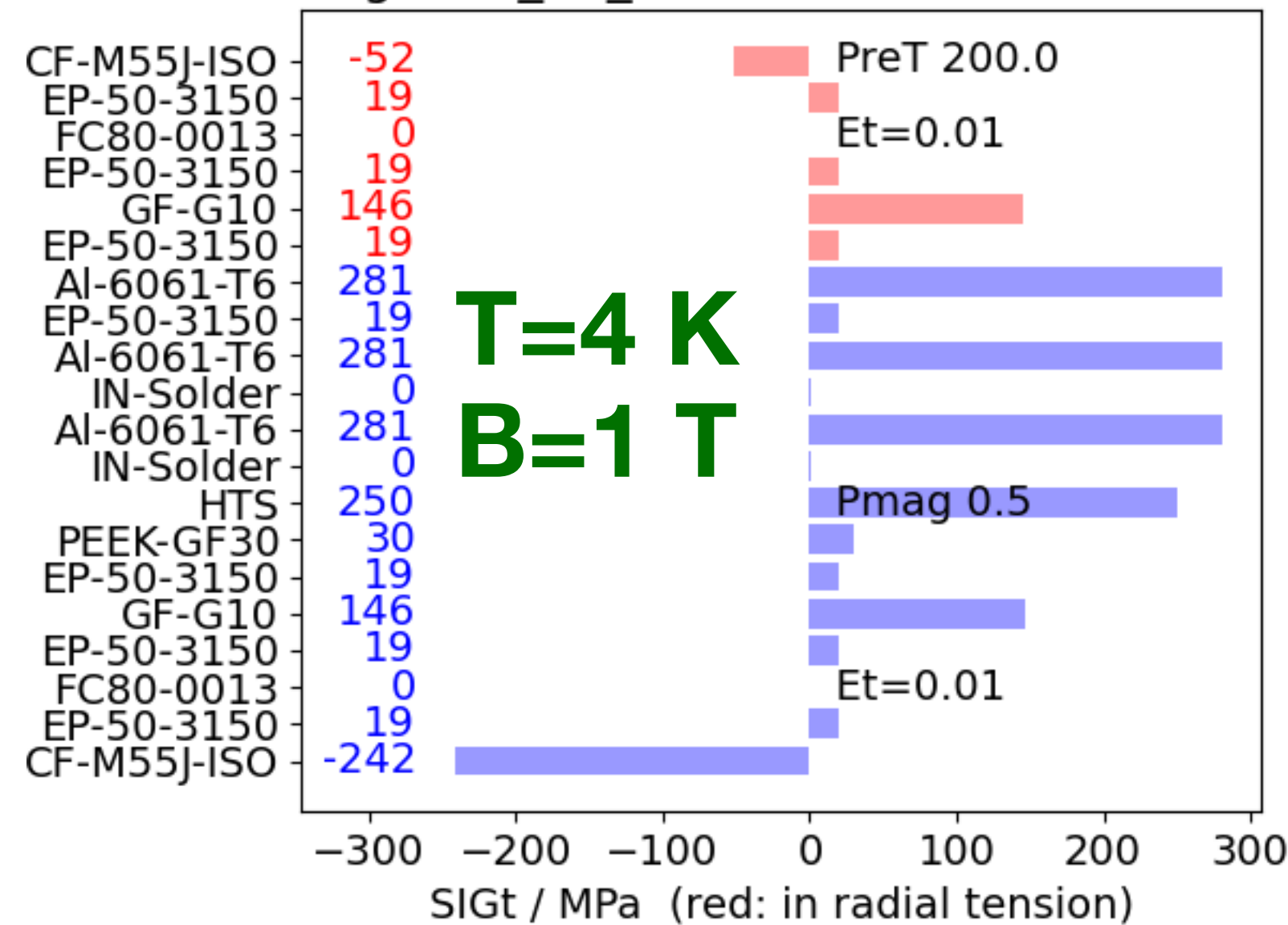
LargeCoil\_23\_CF15 293K Azimuthal Stress



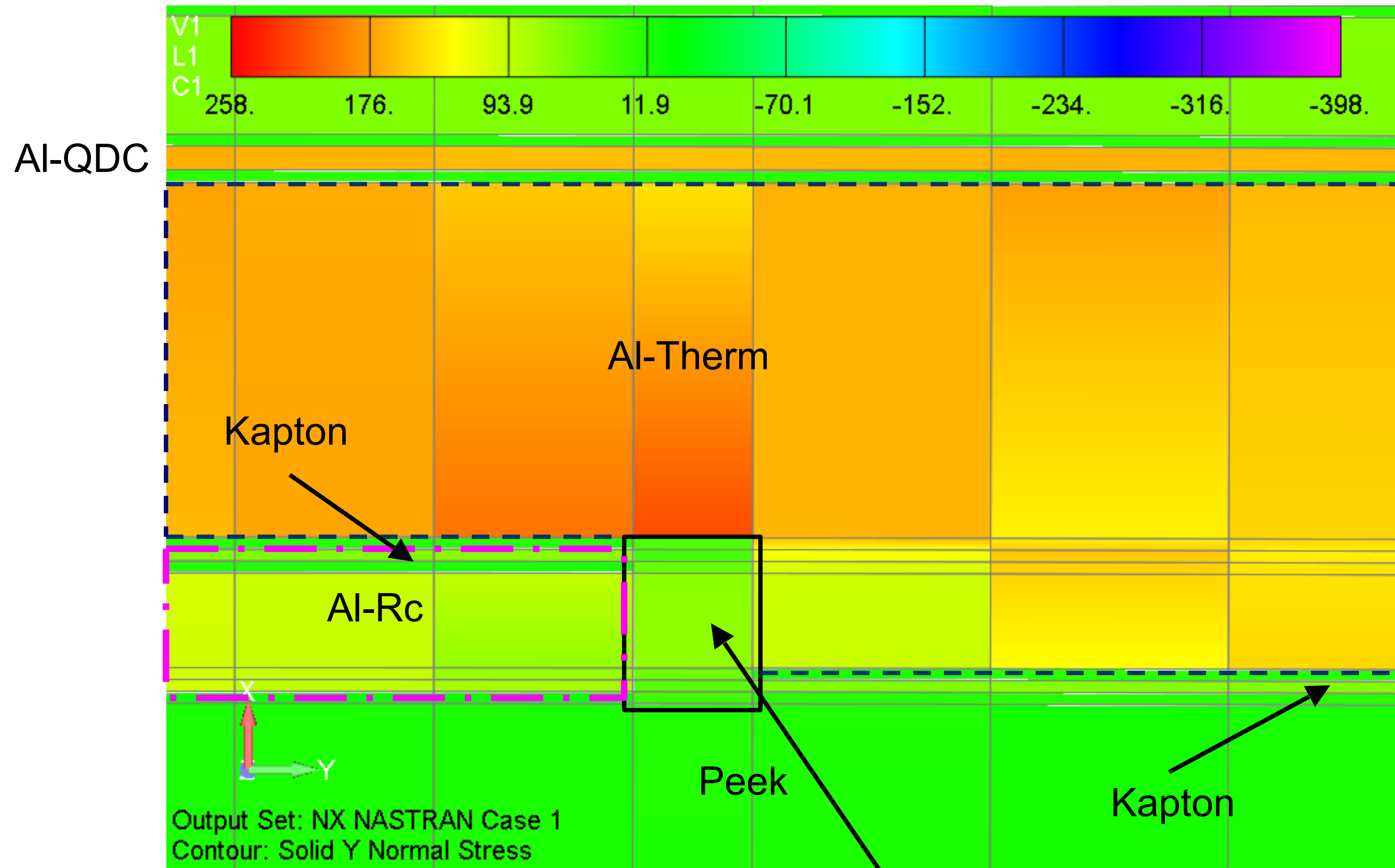
LargeCoil\_23\_CF15 4K Azimuthal Stress



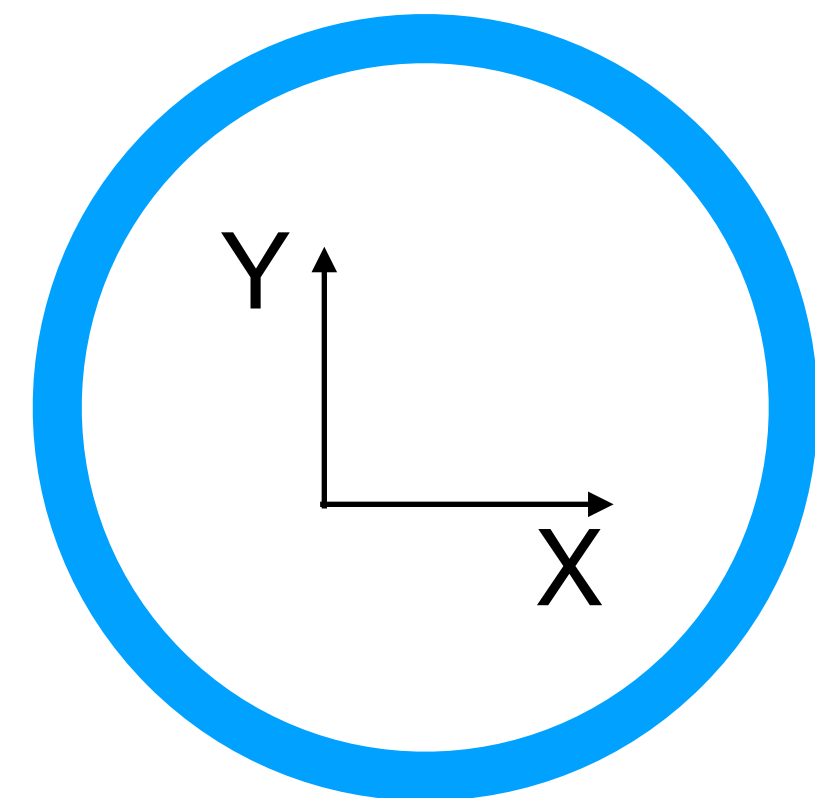
LargeCoil\_23\_CF15 4K Azimuthal Stress



# AMS-100 - (08. July 2020, Version 2.3): Cool-Down from 293 K to 4 K

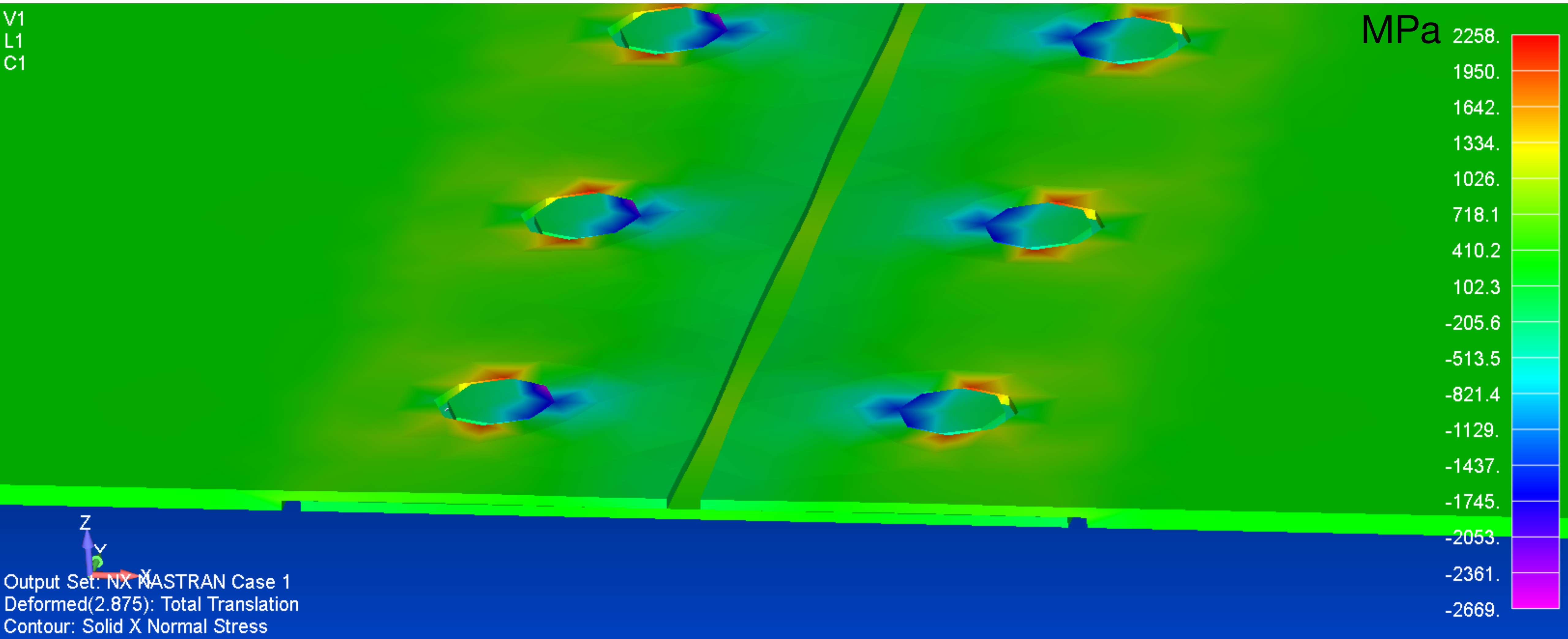


Epoxy filled gap between Al-Rc and Al-therm



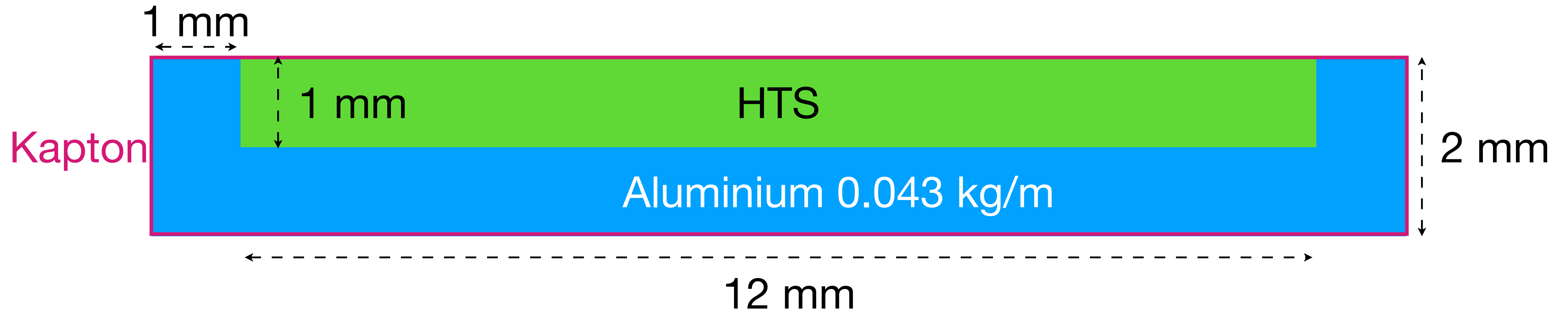
# Hoop-Stress: 300 MPa

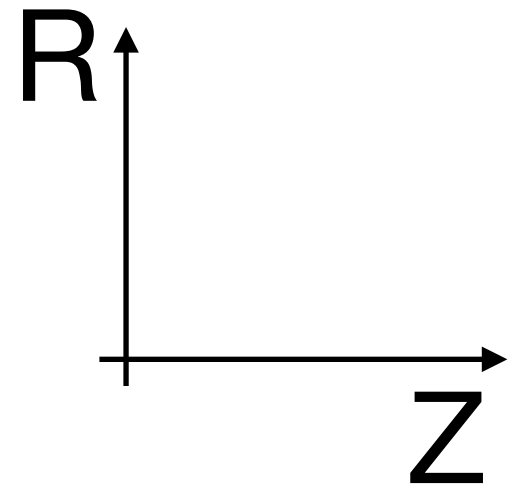
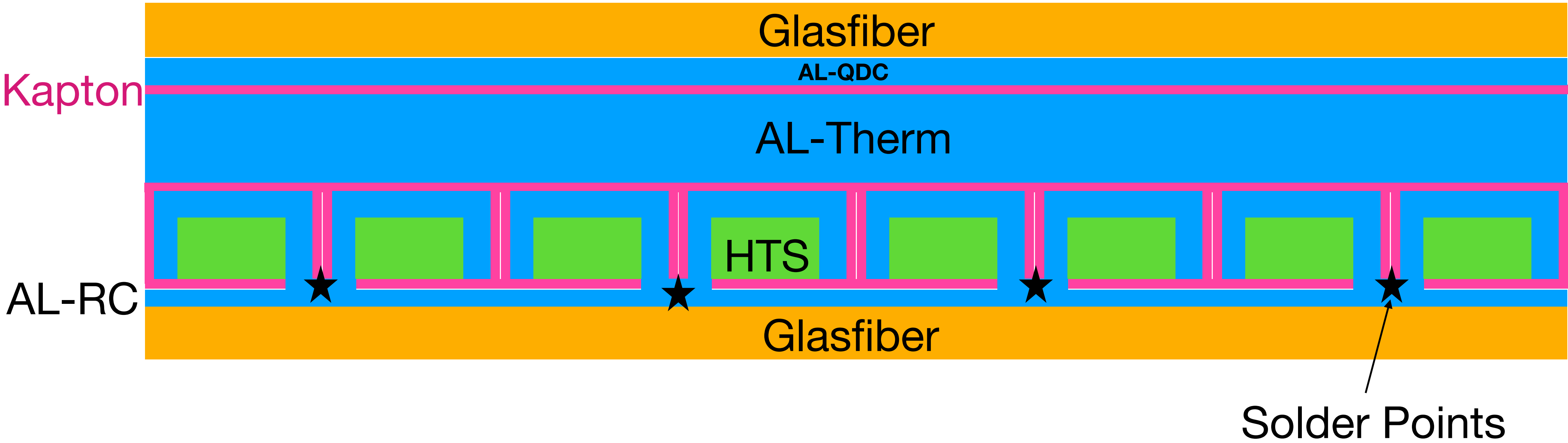
V1  
L1  
C1

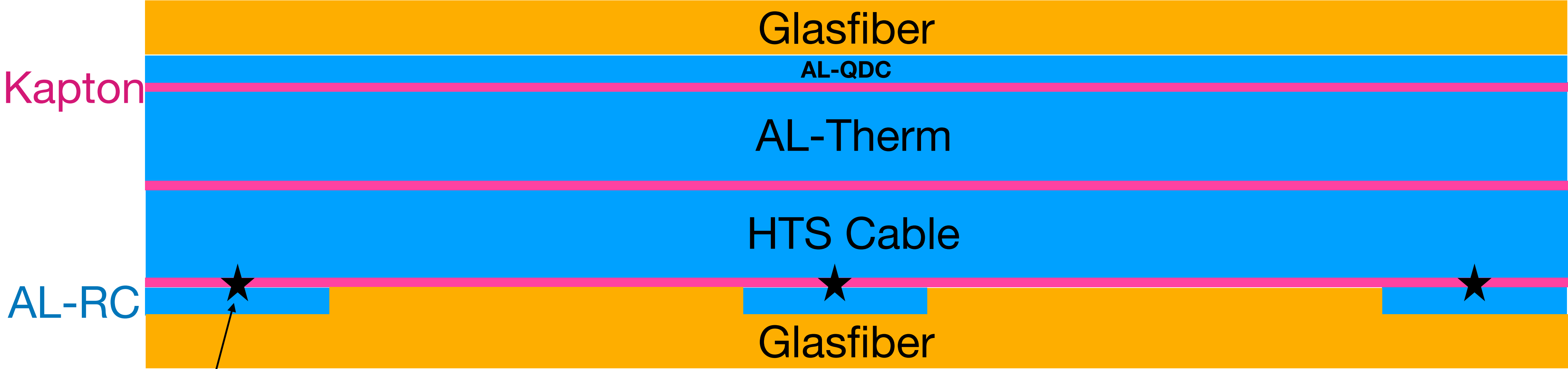


**This will not work !**

HTS Cable







Solder Points

