

Towards CLIC feasibility

J.P.Delahaye for the CLIC collaboration



Update from last presentation in Nov 2009
Progress of R&D on CLIC feasibility issues
Preparation of Conceptual Design Report
Conclusion



CLIC multi-lateral Collaboration

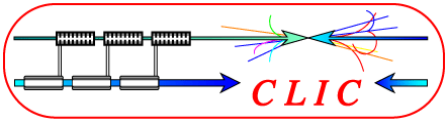
38 volunteer Institutes from 19 Countries

Aarhus University (Denmark)
Ankara University (Turkey)
Argonne National Laboratory (USA)
Athens University (Greece)
BINP (Russia)
CERN
CIEMAT (Spain)
Cockcroft Institute (UK)
ETH Zurich (Switzerland)
Gazi Universities (Turkey)

Helsinki Institute of Physics (Finland)
IAP (Russia)
IAP NASU (Ukraine)
IHEP (China)
INFN / LNF (Italy)
Instituto de Fisica Corpuscular (Spain)
IRFU / Saclay (France)
Jefferson Lab (USA)
John Adams Institute/Oxford (UK)

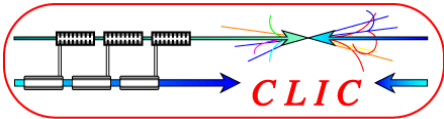
John Adams Institute/RHUL (UK)
JINR (Russia)
Karlsruhe University (Germany)
KEK (Japan)
LAL / Orsay (France)
LAPP / ESIA (France)
NCP (Pakistan)
North-West. Univ. Illinois (USA)
Patras University (Greece)

Polytech. University of Catalonia (Spain)
PSI (Switzerland)
RAL (UK)
RRCAT / Indore (India)
SLAC (USA)
Thrace University (Greece)
Tsinghua University (China)
University of Oslo (Norway)
Uppsala University (Sweden)
UCSC SCIPP (USA)



4 Additional Members

- **ETHZ/ Switzerland:**
 - Alignment R&D
- **IHEP/China:**
 - X-band RF components developments (design and construction)
- **JAI (Oxford)/UK:**
 - Beam instrumentation and diagnostics
- **UCSC-SCIPP/USA:**
 - LC detector R&D



THE COMPACT LINEAR COLLIDER (CLIC) STUDY

Objective: site independent study exploring possible extension of e^+/e^- linear colliders into the Multi-TeV colliding beam energy range by developing most appropriate technology :

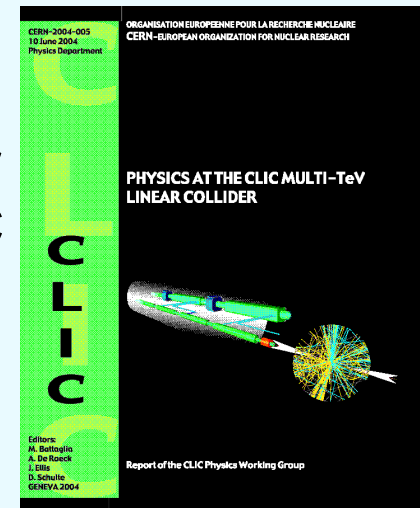
- ✓ E_{CM} energy range complementary to LHC $\Rightarrow E_{CM} = 0.5- 3 \text{ TeV}$
- ✓ $L > \text{few } 10^{34} \text{ cm}^{-2}$ with acceptable background & energy spread
- ✓ Affordable **cost** and **power consumption**

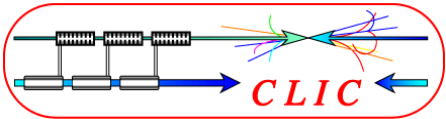
Physics motivation:

- ✓ Consensus supported by ICFA of Lepton Collider (precision) favored facility to complement the LHC (discovery) in future
- ✓ "Physics at the CLIC Multi-TeV Linear Collider:
<http://clicphysics.web.cern.ch/CLICphysics/>

Present goals:

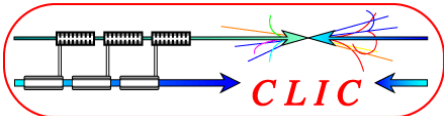
R&D addressing Feasibility Issues
Conceptual Design (Accelerator & Detector) with preliminary performance & cost estimations





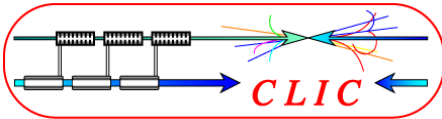
10 CLIC Feasibility Issues

- **Two Beam Acceleration:**
 - Drive beam generation
 - Beam Driven RF power generation
 - Two Beam Module
- **RF Structures:**
 - Accelerating Structures (CAS)
 - Power Production Structures (PETS)
- **Ultra low beam emittance and beam sizes**
 - Emittance generation & preservation during acceleration and focusing
 - Alignment and stabilisation
- **Detector**
 - Adaptation to short interval between bunches
 - Adaptation to large background at high beam collision energy
- **Operation and Machine Protection System (MPS)**



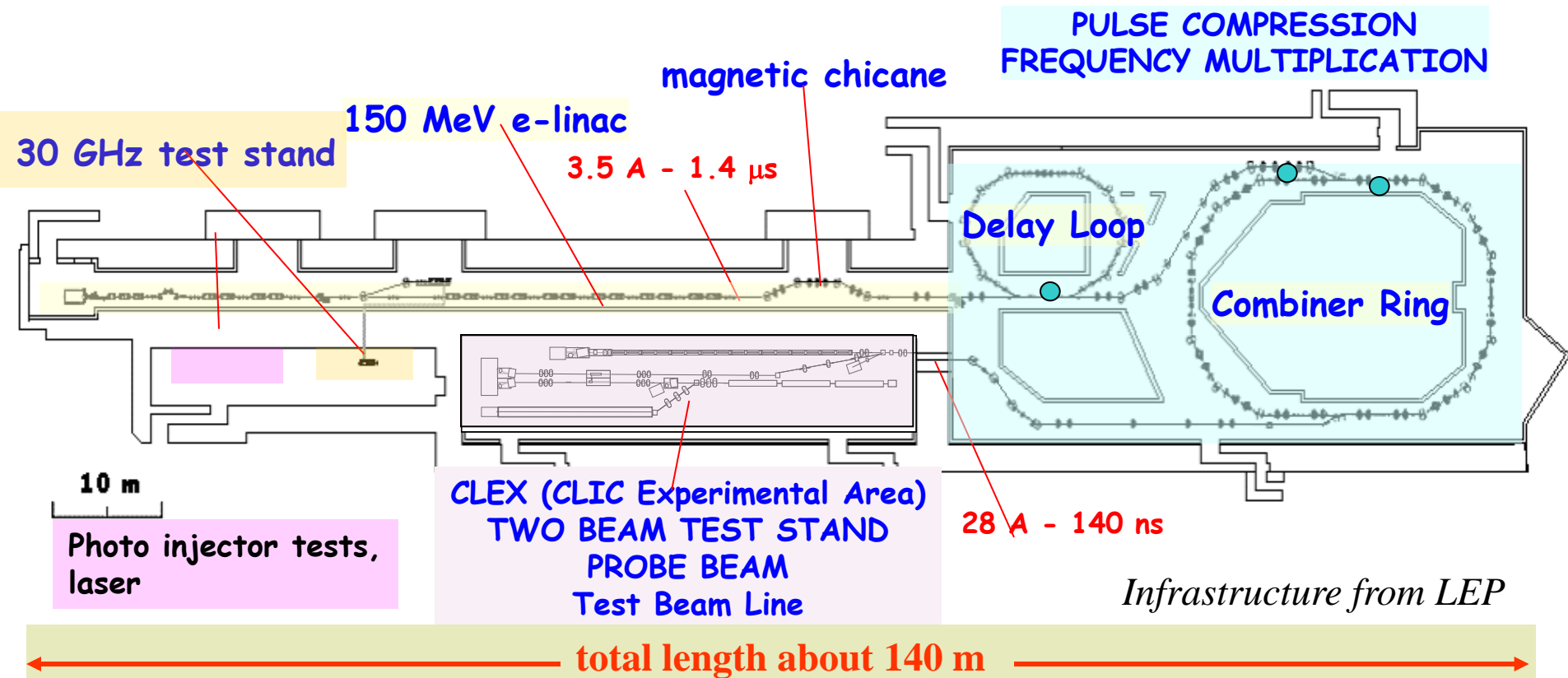
CLIC feasibility issues

System	Item	Feasibility	Unit	Nominal
		Issue		
Two Beam Acceleration	Drive beam generation	Fully loaded accel effc	%	96
		Freq&Current multipl	-	2*3*4
		12 GHz beam current	A	4.5*24=100
		12 GHz pulse length	nsec	170
		Intensity stability	1.E-03	0.75
	Timing stability	psec	0.05	
	Beam Driven RF power generation	PETS RF Power	MW	130
		PETS Pulse length	ns	170
		PETS Breakdown rate	/m	< 1·10 ⁻⁷
		PETS ON/OFF	-	@ 50Hz
		Drive beam to RF efficiency	%	90%
	RF pulse shape control	%	< 0.1%	
	Accelerating Structures (CAS)	Structure Acc field	MV/m	100
		Structure Pulse length	ns	240
		Structure Breakdown rate	/m MV/m.ns	< 3·10 ⁻⁷
Two Beam Acceleration	Power production and probe beam acceleration in Two beam module	MV/m - ns MeV	100 - 240 100/m	
	Drive to main beams timing stability	psec	0.07	
Ultra low beam emittances & sizes	Ultra low Emittances	Emittance generation (H/V)	nm	550/5
		Emittance preservation: Blow-up H/V	nm	160/15
		Beam sizes at IP (H/V)	nm	40/1
	Alignment	Main Linac components	microns	15
		Final-Doublet	microns	8
	Vertical stabilisation	Quad Main Linac	nm>1 Hz	1.5
Final Doublet (assuming feedbacks)		nm>4 Hz	0.2	
Operation and Machine Protection System (MPS)	Drive Beam Power @ 2.4GeV	MW	24*3	
	Main Beam Power @ 1.5TeV	MW	14	



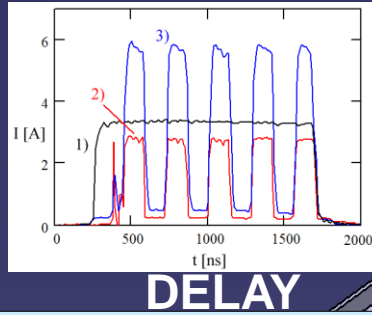
Addressing all major CLIC technology key issues in CLIC Test Facility (CTF3)

- Demonstrate **Drive Beam** generation
(fully loaded acceleration, beam intensity and bunch frequency multiplication x8)
- Demonstrate **RF Power Production** and test **Power Structures**
- Demonstrate **Two Beam Acceleration** and test **Accelerating Structures**



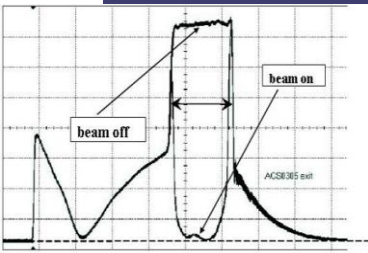
CTF3 completed, operating 10 months/year, under commissioning: Drive Beam Generation demonstrated

Fully loaded acceleration
RF to beam transfer:
95.3 % measured

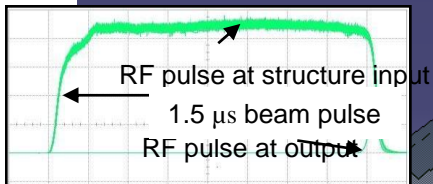


7 A @ 3 GHz

Beam intensity multiplication * 8
Beam frequency multiplication * 8

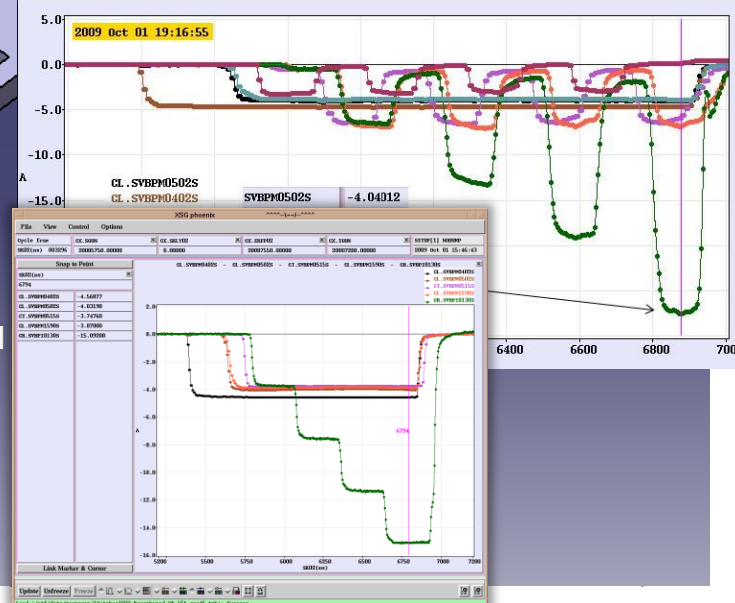


DRIVE BEAM
LINAC

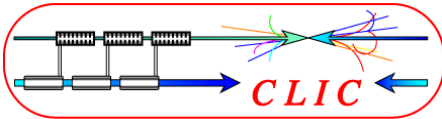


28 A @ 12 GHz

CLEX
CLIC Experimental
Area

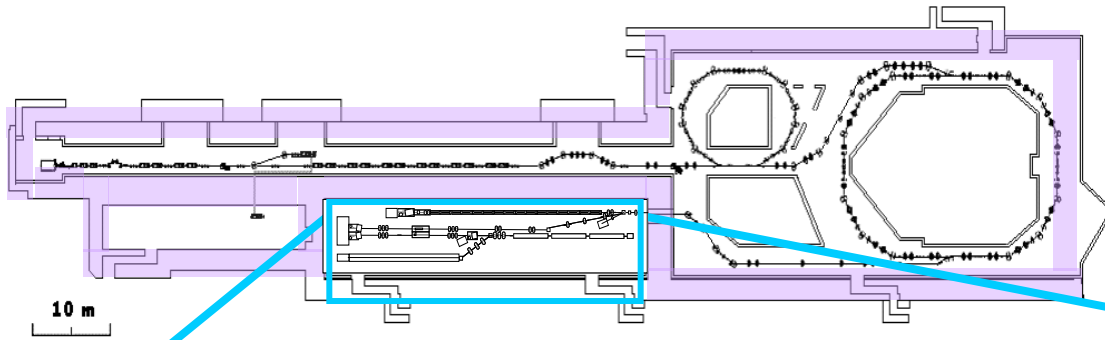


BINER

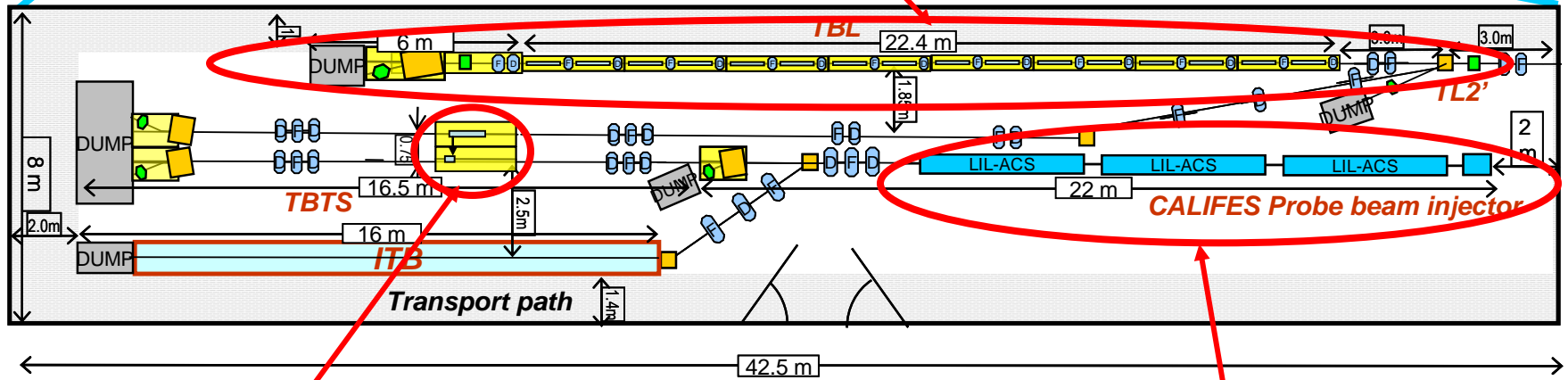


CTF3/CLEX (CLIC Experimental Area)

Test beam line (TBL) to study RF power production (1.5 TW at 12 GHz) and drive beam decelerator dynamics, stability & losses
 - Two Beam Test Stand to study probe beam acceleration with high fields at high frequency and the feasibility of Two Beam modules



Test Beam Line TBL

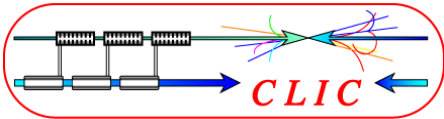


Two Beam Test Stand

Probe Beam

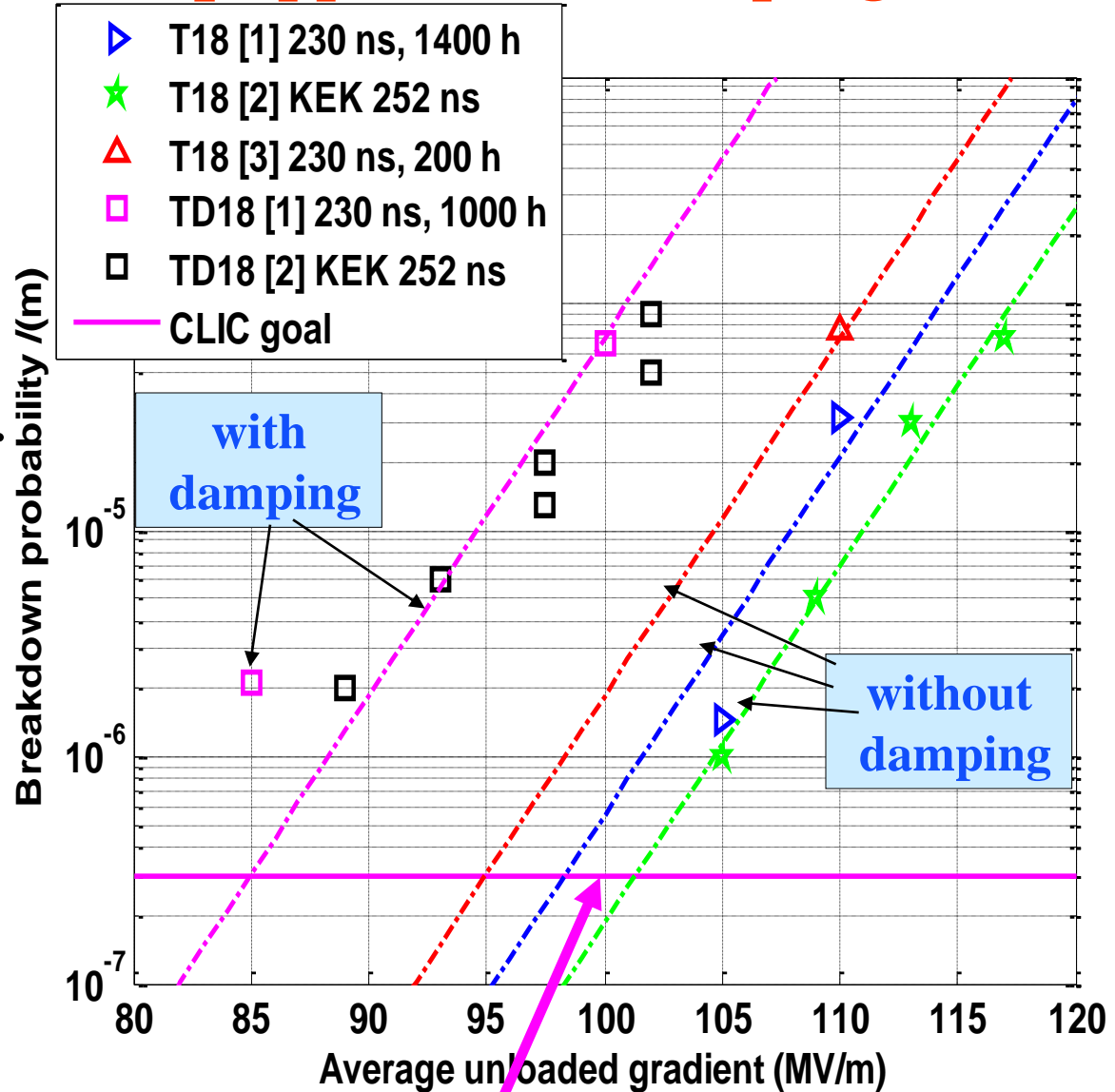
Installation completed except for PETS in TBL

Drive and probe beams in CLEX from June 2008

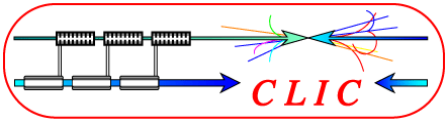


Progress on tests of Accelerating Structures equipped with Damping Slots

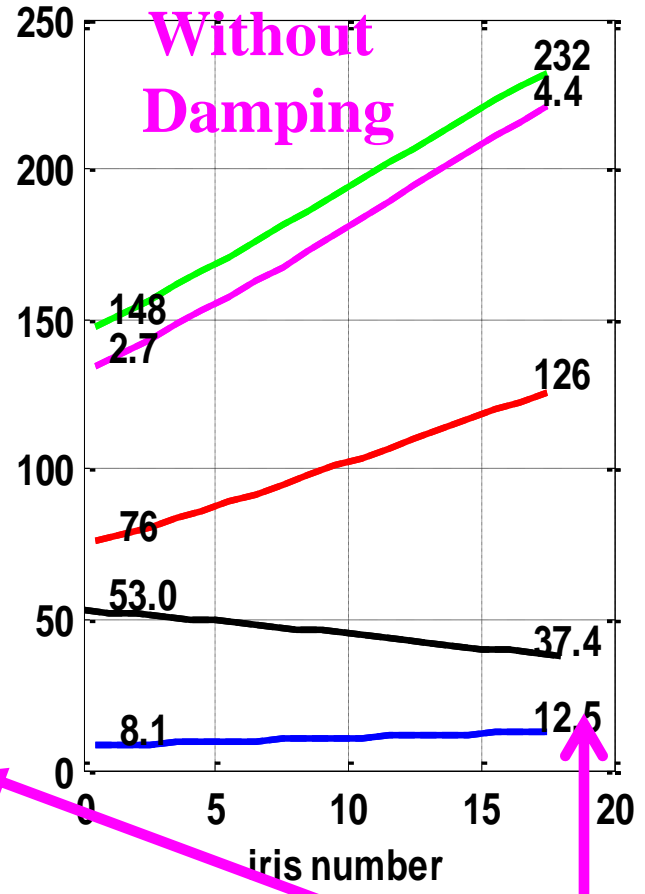
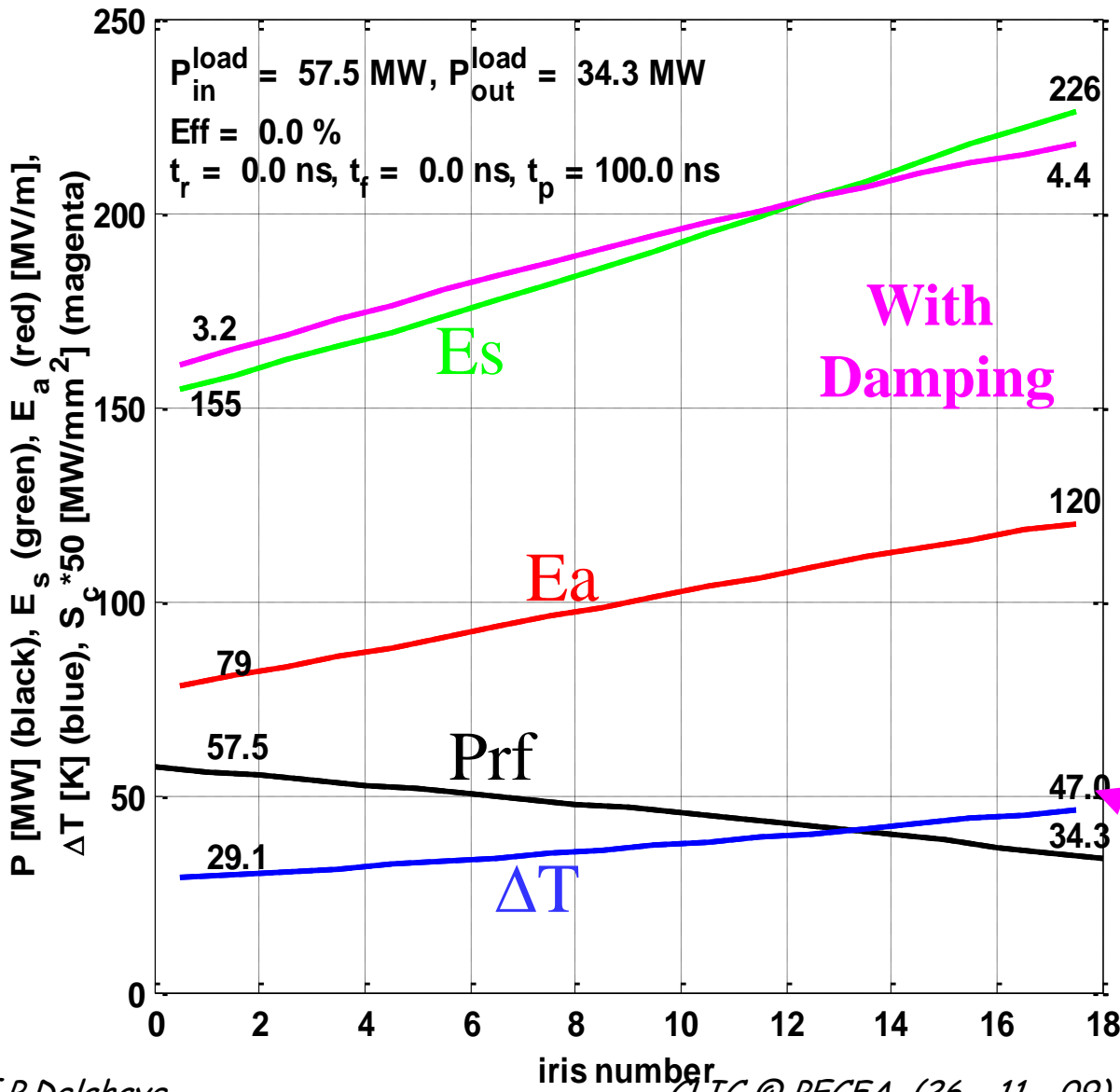
- **3 structures no damping:**
Exceeded 100 MV/m at nominal breakdown rate
- **2 structures with damping slots:** **Exceeded 100 MV/m at larger breakdown rate**
- **Low statistics, high reprod.**
- **25% reduction of perform. by Damping Slot**
- **Effect attributed to excessive RF pulse heating**
- **Nominal structure (TD24) with reduced RF pulse heating under tests**



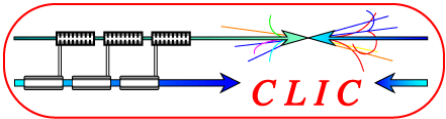
CLIC goal: 100 MV/m loaded with BR 3×10^{-7}/m



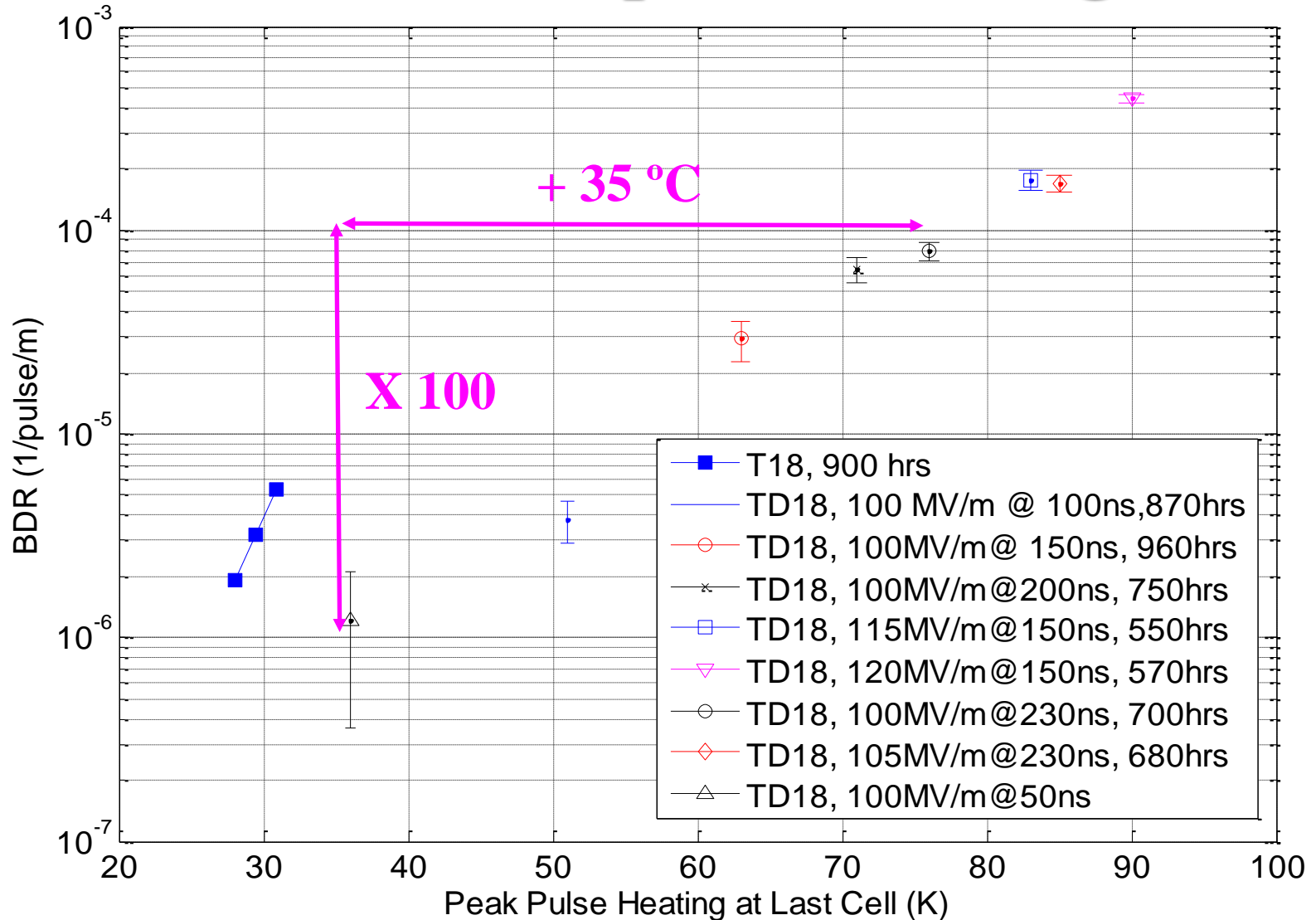
Fields and RF pulse heating along the Accelerating Structure

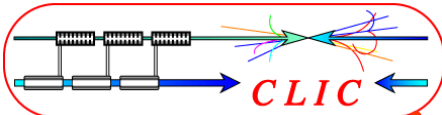


High ΔT : 47 degC whereas T18 is only 12.5 degC



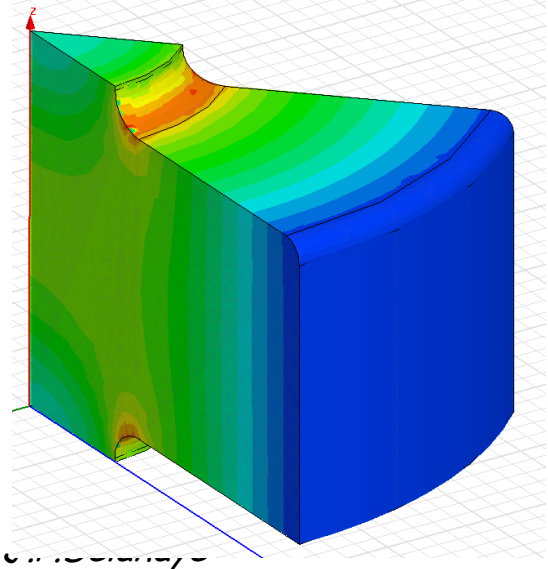
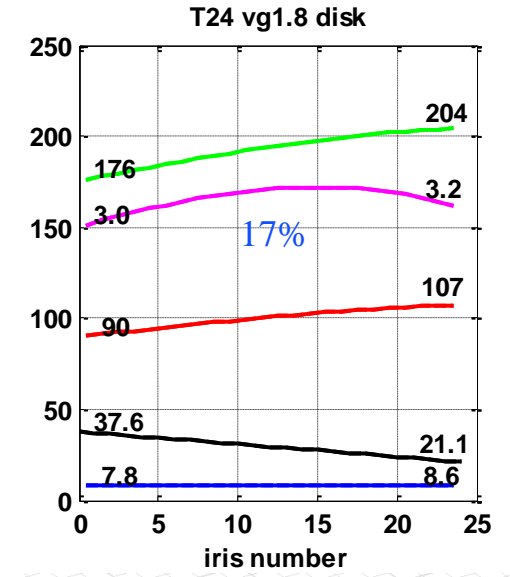
Breakdown rate versus RF pulsed heating



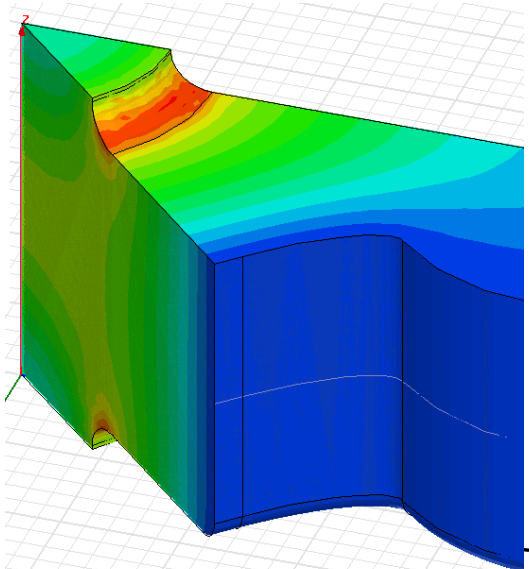
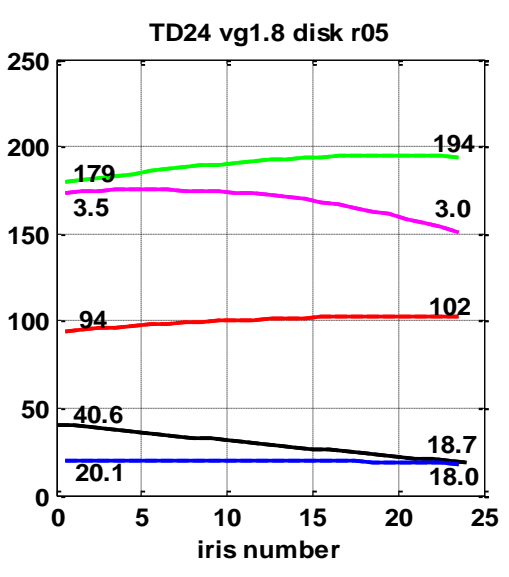


RF pulse heating mitigation in nominal CLIC accelerating structure (TD24)

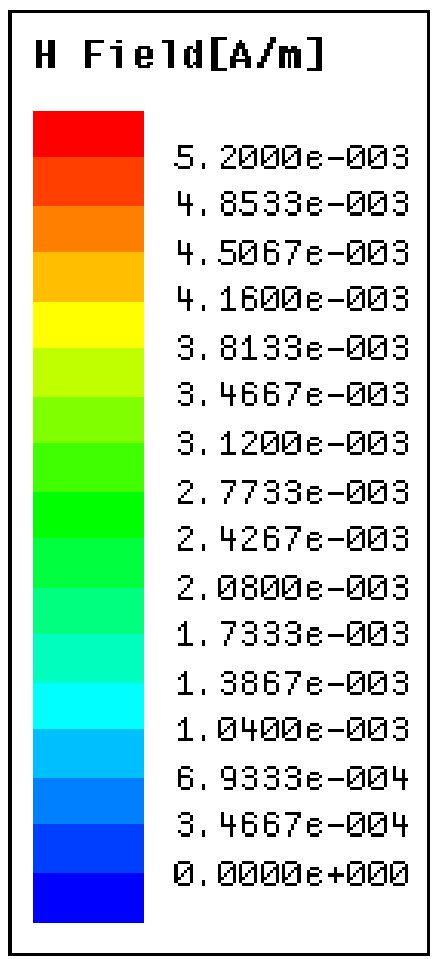
Without Damping

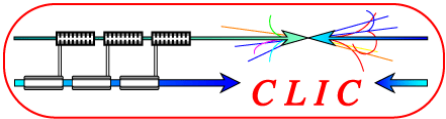


With Damping



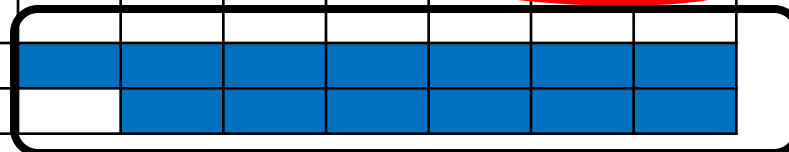
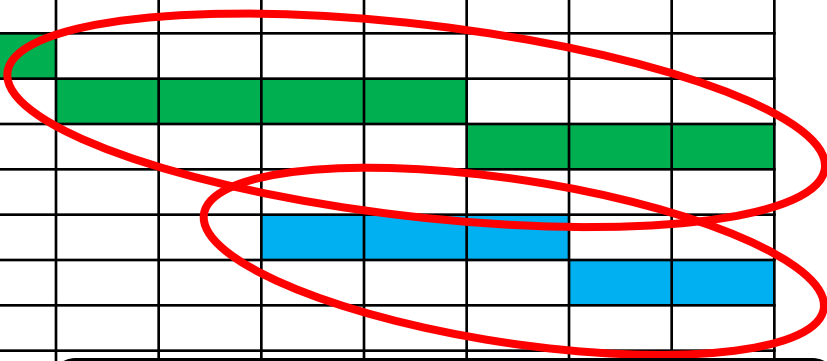
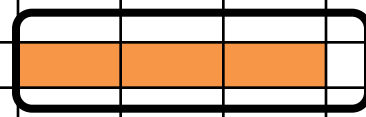
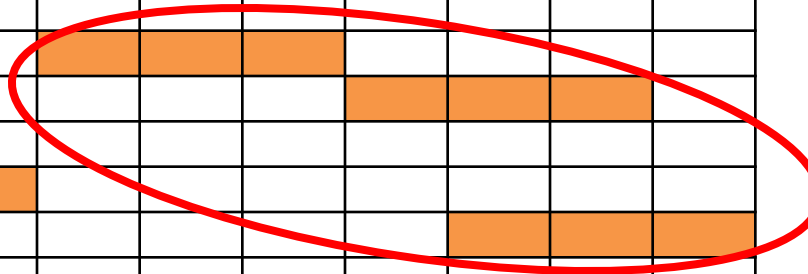
Surface magnetic field after RF design optimisation

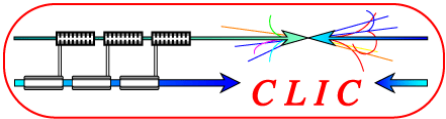




RF structures tests schedule

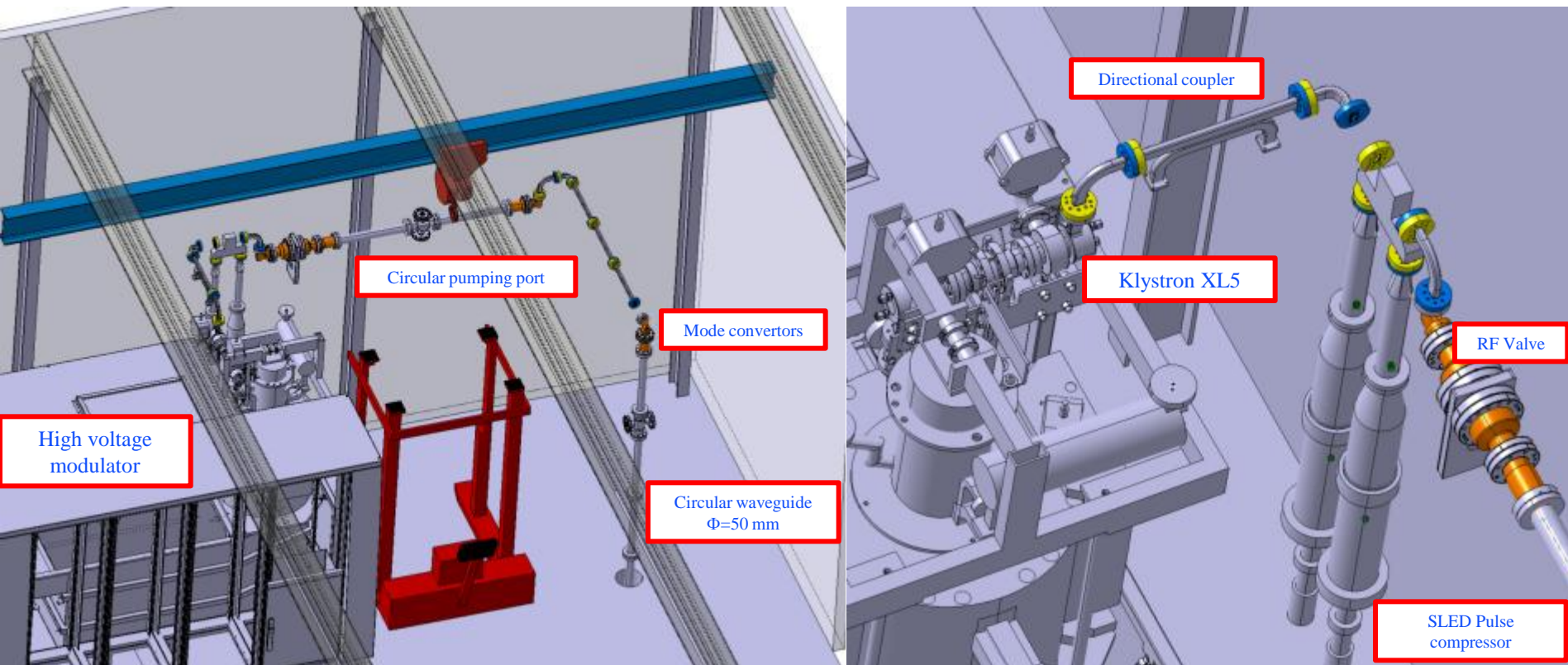
28.4.2010		2010											
		Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dez
Facility	Structure												
SLAC NLCTA	TD18_vg2.4_disk[3]												
11.4 GHz	T24vg1.7_disk [3]												
	TD24vg1.7_disk [3]												
	T18_vg2.4_disk[3]												
	T18_vg2.4_disk[6]_CERN												
	TD24 KS CERN												
SLAC ASTA	PETS 11.4 GHz												
	C10vg0.7[1]												
	PETS 11.4 GHz_ SiC												
KEK NEXTEF	TD18_vg2.4_disk[2]												
	T24vg1.7_disk [4]												
	TD24vg1.7_disk [4]												
CERN Test Stand	T24_vg1.7_disk [2]												
12 GHz	TD24_vg1.7_disk [2]												
CLEX 12 GHz	Pets 12 GHz												
	TD24_vg1.7_disk [1]												





CERN/CLIC X-band Test-Stand (Under Construction)

CERN - CEA - PSI - SLAC

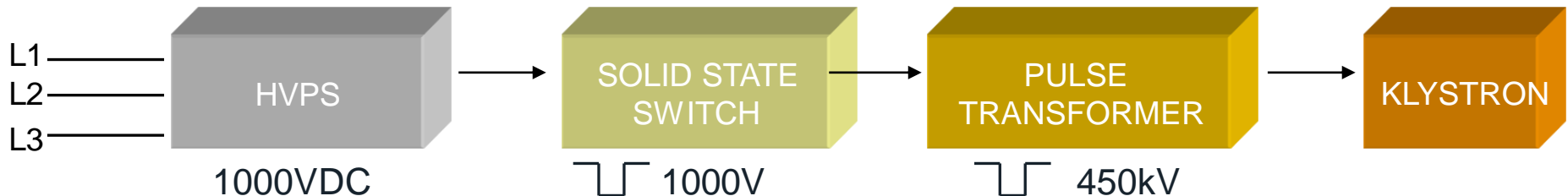
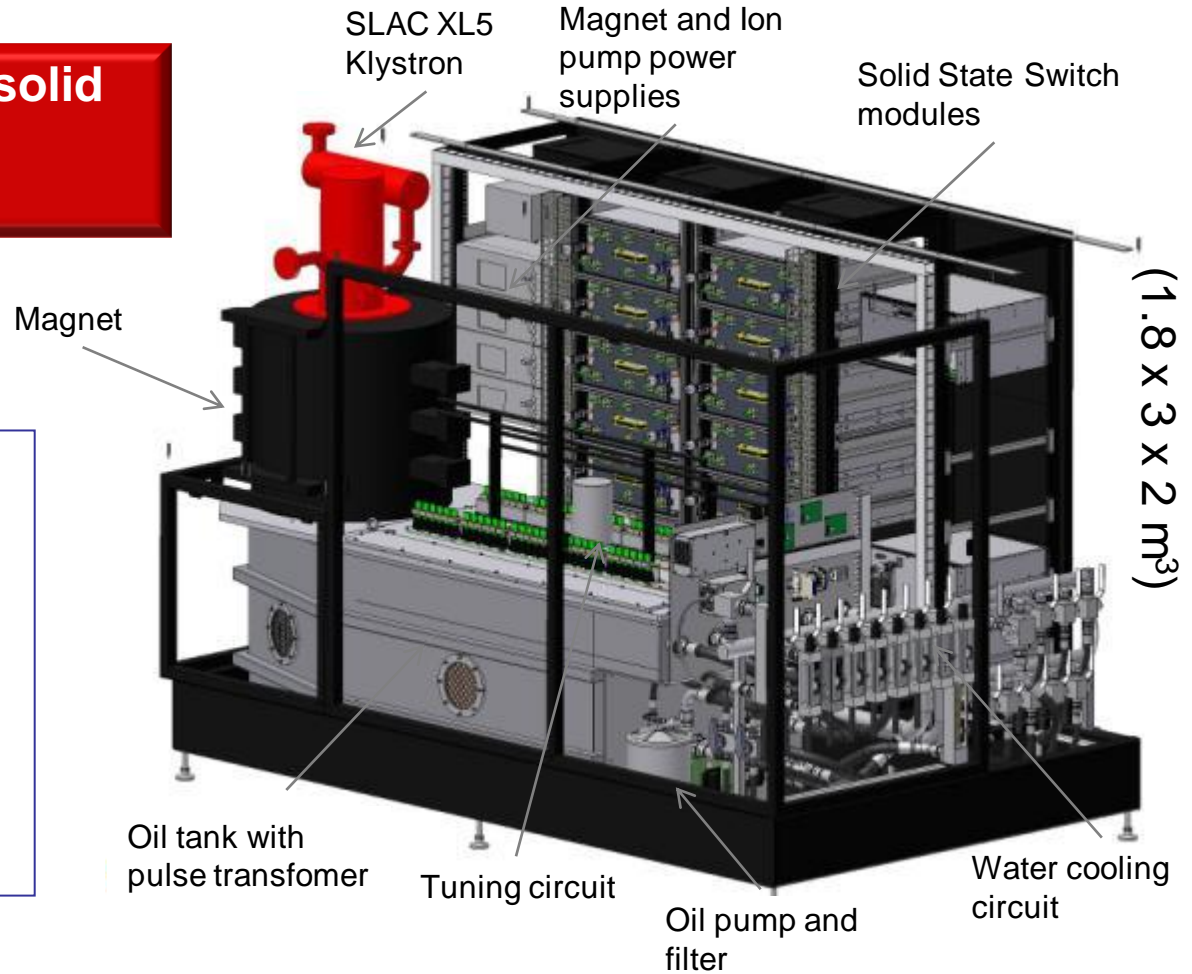


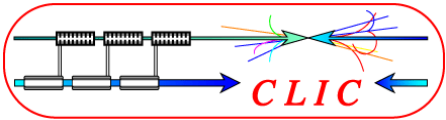
High Voltage Modulator

Development of a new solid state modulator by SCANDINOVA

Specification :

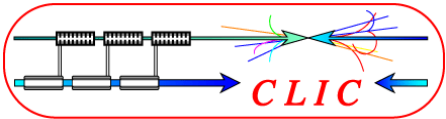
High Voltage :	450 kV
Current :	335 A
Flat pulse length:	1.5 μ s
Pulse length at 50%:	2.3 μ s
Repetition rate:	50 Hz
HV ripple:	0.25 %
Pulse to pulse stability:	0.1 %





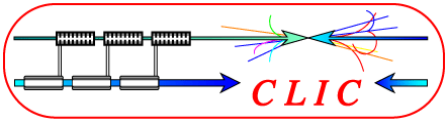
12 GHz 50 MW Klystron SLAC XL5 (derived from NLC)



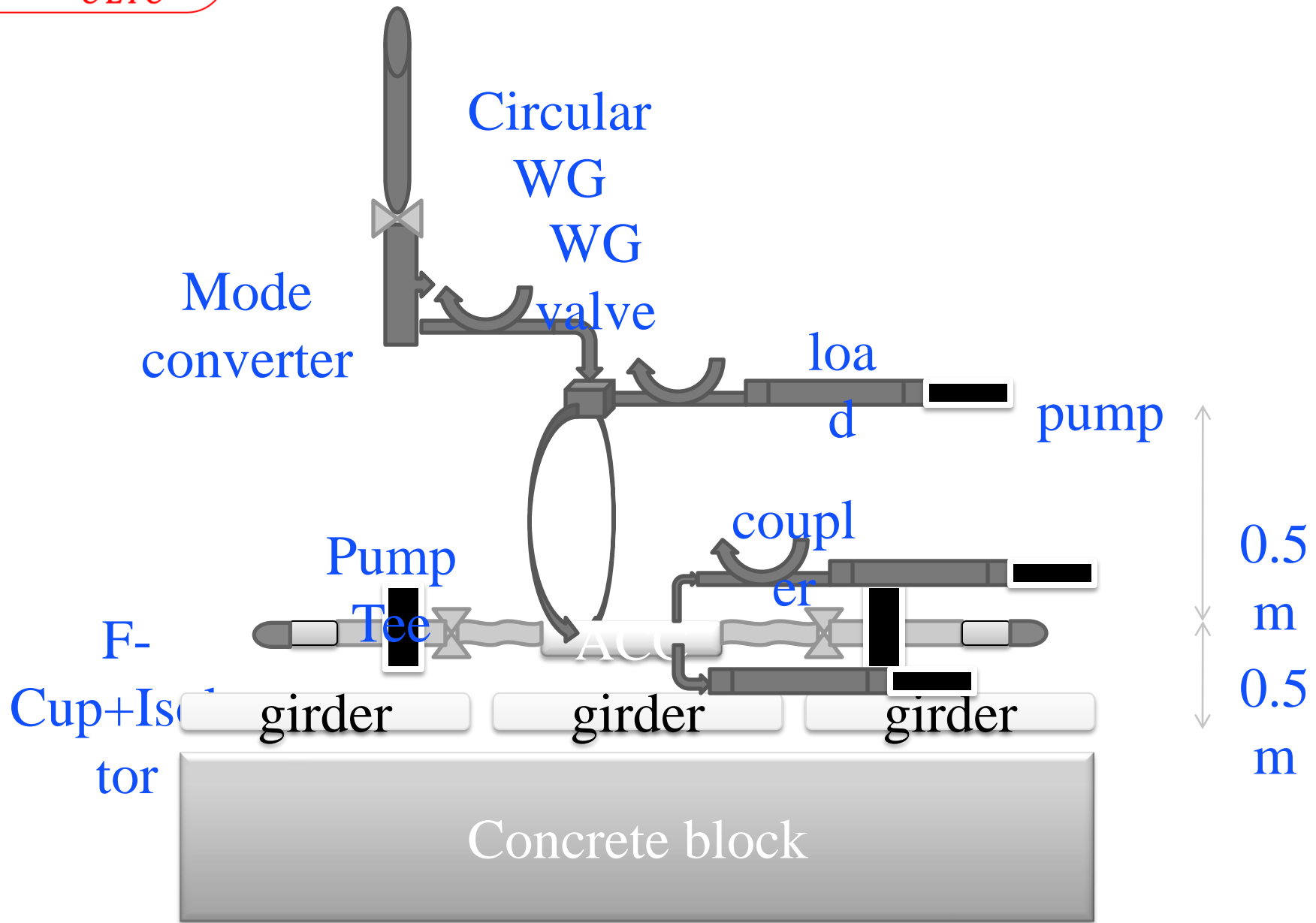


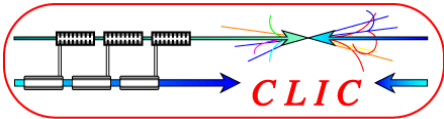
RF Pulse Compressor (Gycom)





Stand alone Test Stand in CTFII





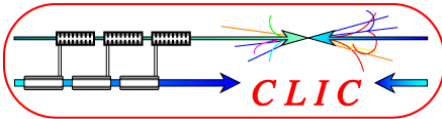
Schedule (05/2010)

ID	Task Name	2010															
		1st Quarter			2nd Quarter			3rd Quarter			4th Quarter			1st Quarter			
		Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb
1	✓ Klystron Supply			Klystron Supply													
2	✓ Modulator Supply			Modulator Supply													
3	✓ Pulse Compressor (GYCOM) supply			Pulse Compressor (GYCOM) supply													
4	✓ Low-level RF			Low-level RF													
5	RF components (CERN, CEA, SLAC?)			RF components (CERN, CEA, SLAC?)													
6	Controls			Controls													
7	Test-Stand			Test-Stand													
8	Infrastructure			Infrastructure													
9	System commissioning			System commissioning													

! Klystron and Modulator scheduled to arrive at CERN!

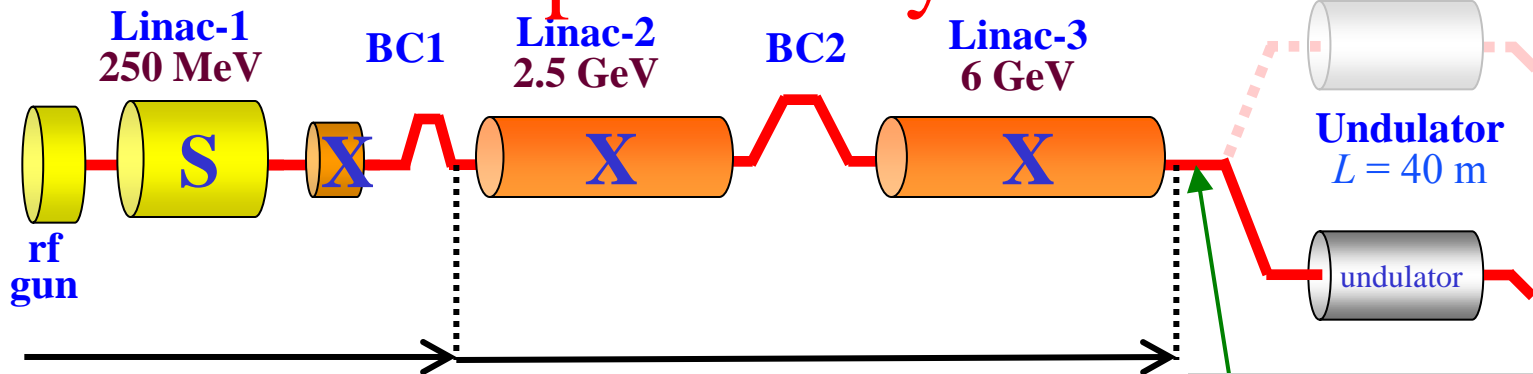
!RF components and network require new strategy and more efforts!

! 12 GHz power (without compression) available in July 2010!



X-band Linac Driven Compact X-ray FEL

Courtesy
C.Adolphsen/SLAC

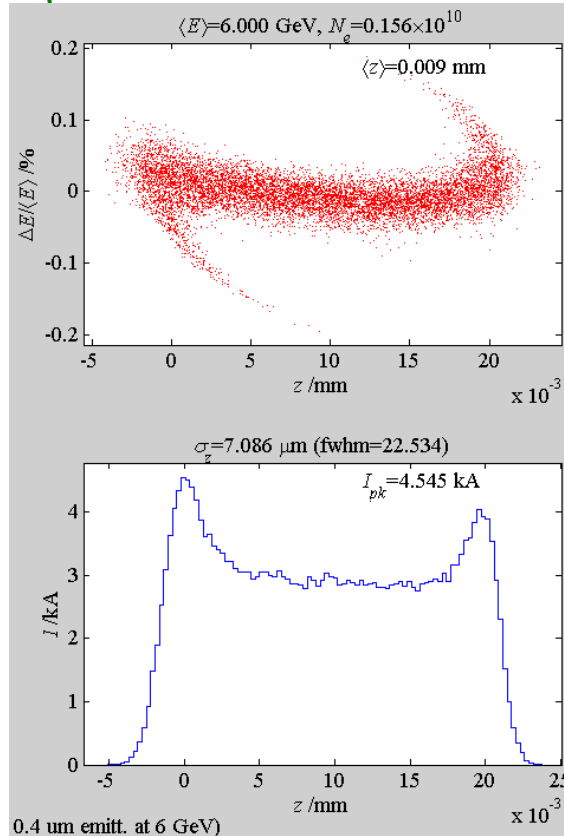


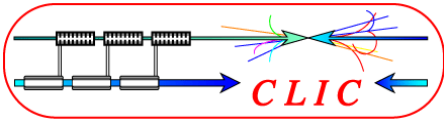
LCLS-like injector
 $L \sim 50$ m

X-band main linac+BC2
 $G \sim 70$ MV/m, $L \sim 150$ m

250 pC, $\gamma\epsilon_{x,y} \approx 0.4 \mu\text{m}$

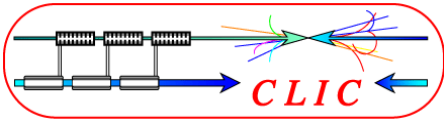
- Use LCLS injector beam distribution and H60 structure ($a/\lambda=0.18$) after BC1
- LiTrack simulates longitudinal dynamics with wake and obtains 3 kA “uniform” distribution
- Similar results for T53 structure ($a/\lambda=0.13$) with 200 pC charge



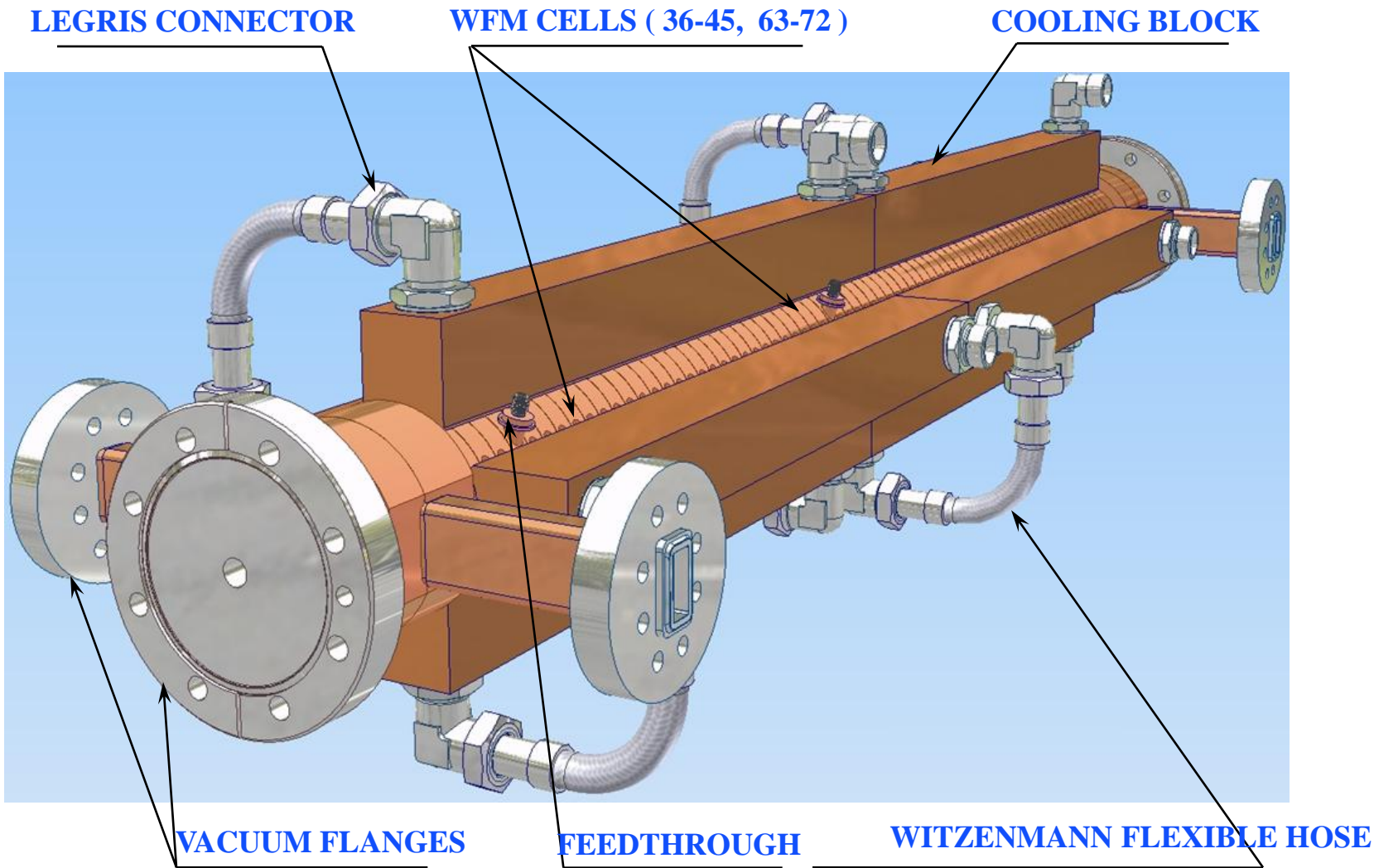


Compact X-Ray (1.5 Å) FEL

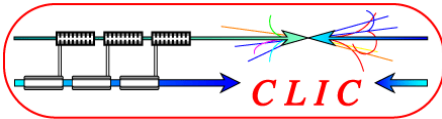
Parameter	Symbol	LCLS	CXFEL	Unit
Bunch Charge	Q	250	250	pC
Electron Energy	E	14	6	GeV
Emittance	$\gamma\epsilon_{x,y}$	0.4-0.6	0.4-0.5	μm
Peak Current	I_{pk}	3.0	3.0	kA
Energy Spread	σ_E/E	0.01	0.02	%
Undulator Period	λ_u	3	1.5	cm
Und. Parameter	K	3.5	1.9	
Mean Und. Beta	$\langle\beta\rangle$	30	8	m
Sat. Length	L_{sat}	60	30	m
Sat. Power	P_{sat}	30	10	GW
FWHM Pulse Length	ΔT	80	80	fs
Photons/Pulse	N_γ	2	0.7	10^{12}



PSI-XFEL X-BAND STRUCTURE



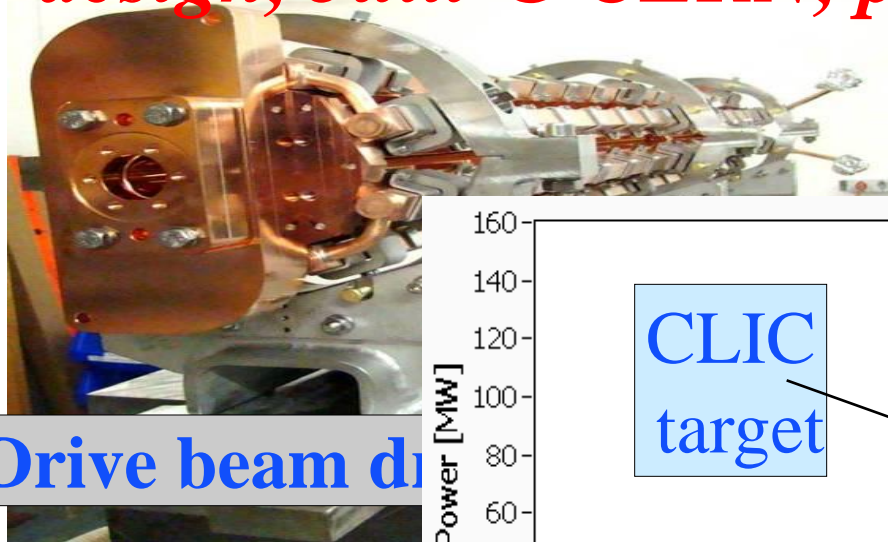
11.994 GHz, 73 cells, non-damped, sealed, disks $\text{\O}65\text{mm}$, push-pull tuning



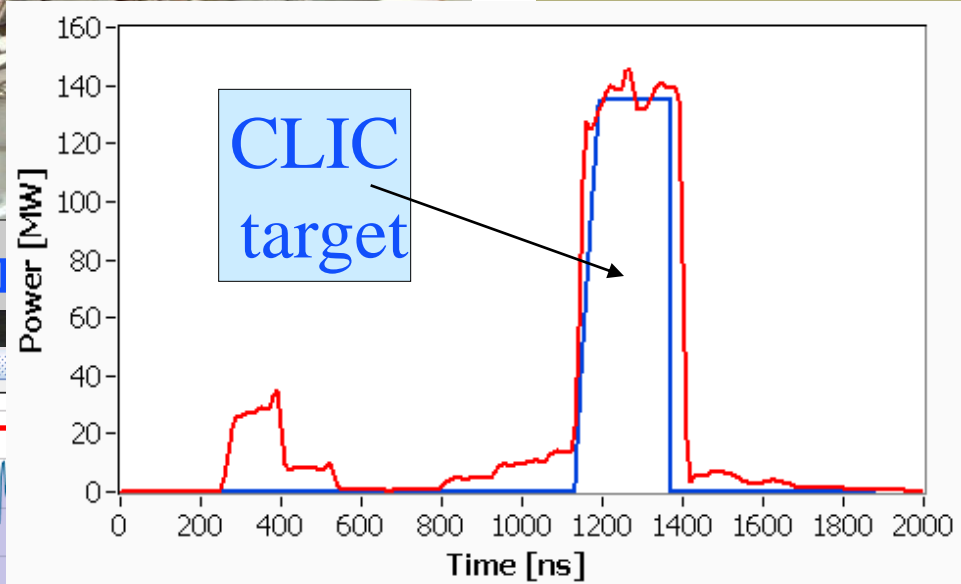
Power Production Structure (PETS)

design, built @ CERN, power tests @ CTF3, SLAC

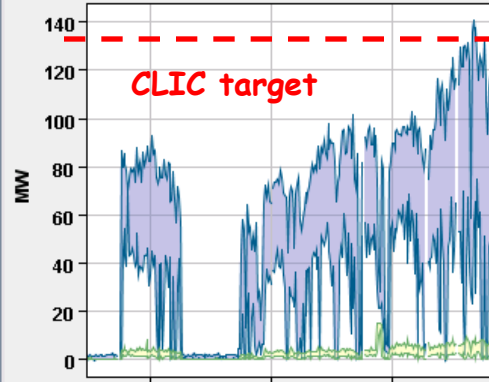
Klystron driven @ SLAC



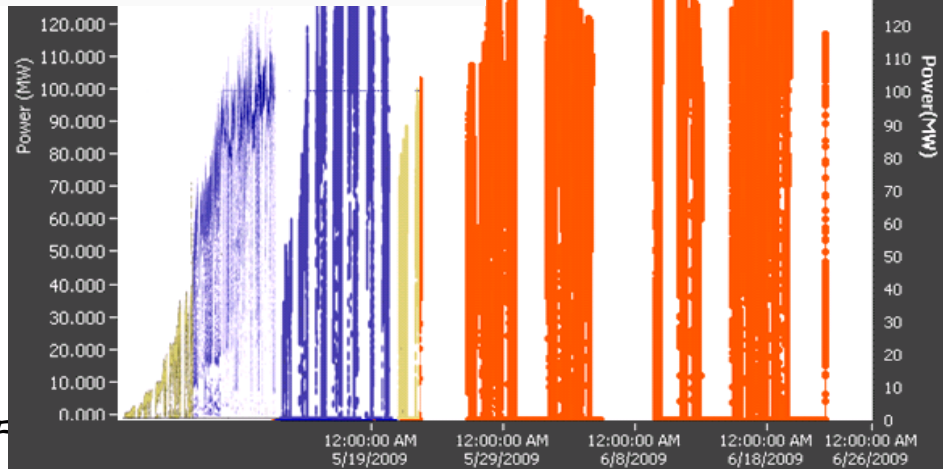
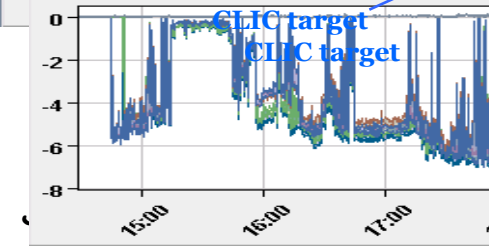
Drive beam driver

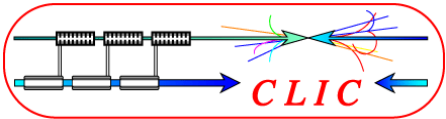


Peak Forward Power [27/08/09 09:37:03]

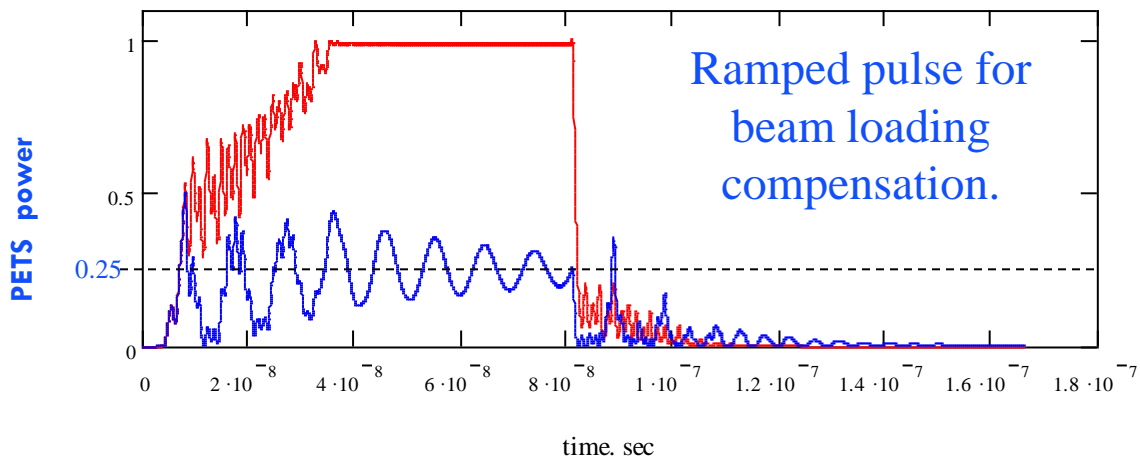
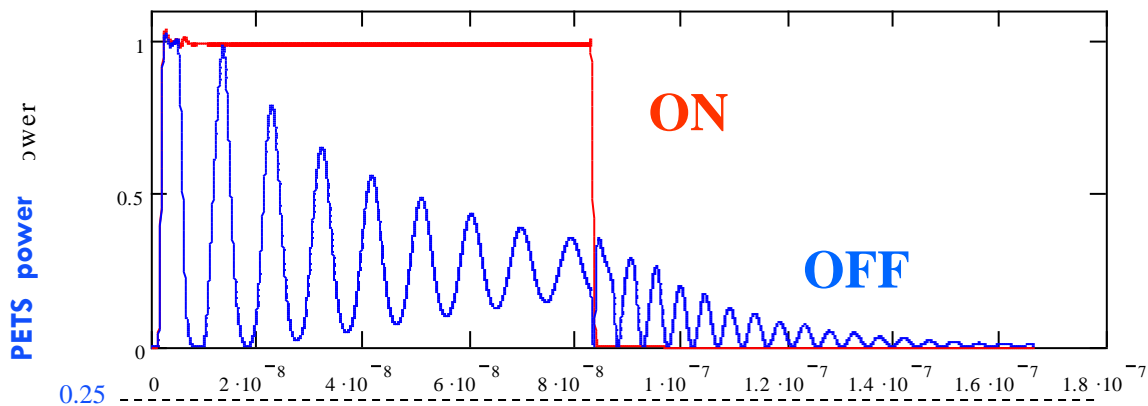


Intensity [27/08/09 11:12:35]

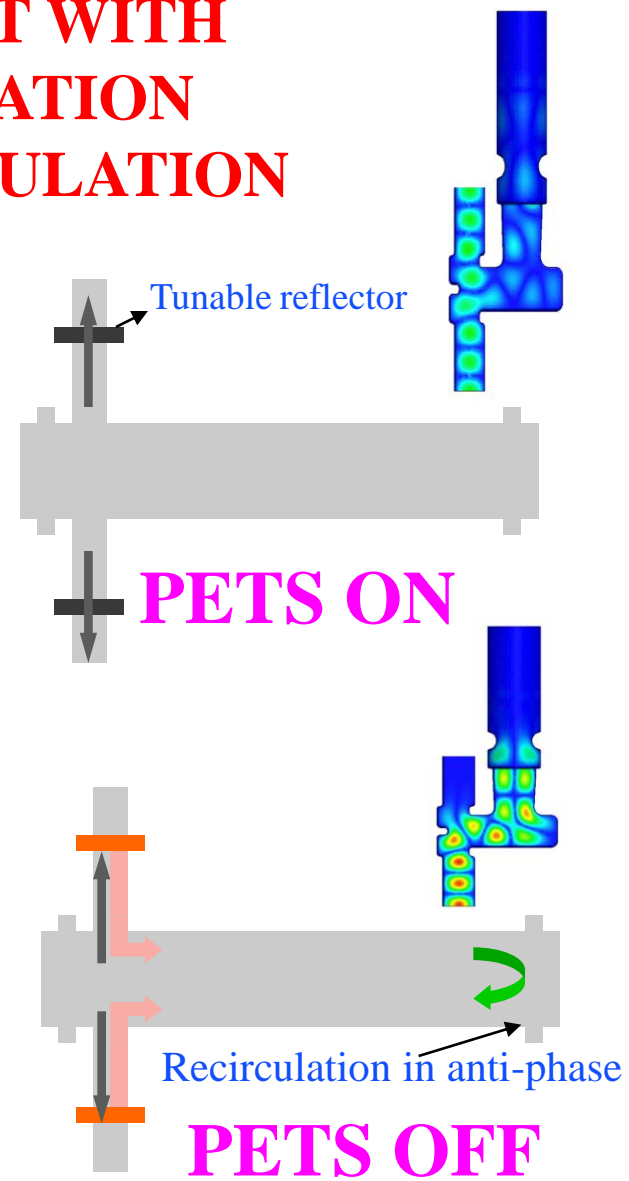


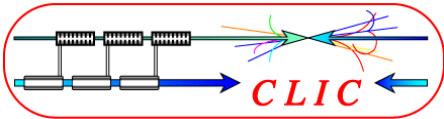


PETS ON/OFF CONCEPT WITH EXTERNAL COMMUTATION AND INTERNAL RECIRCULATION

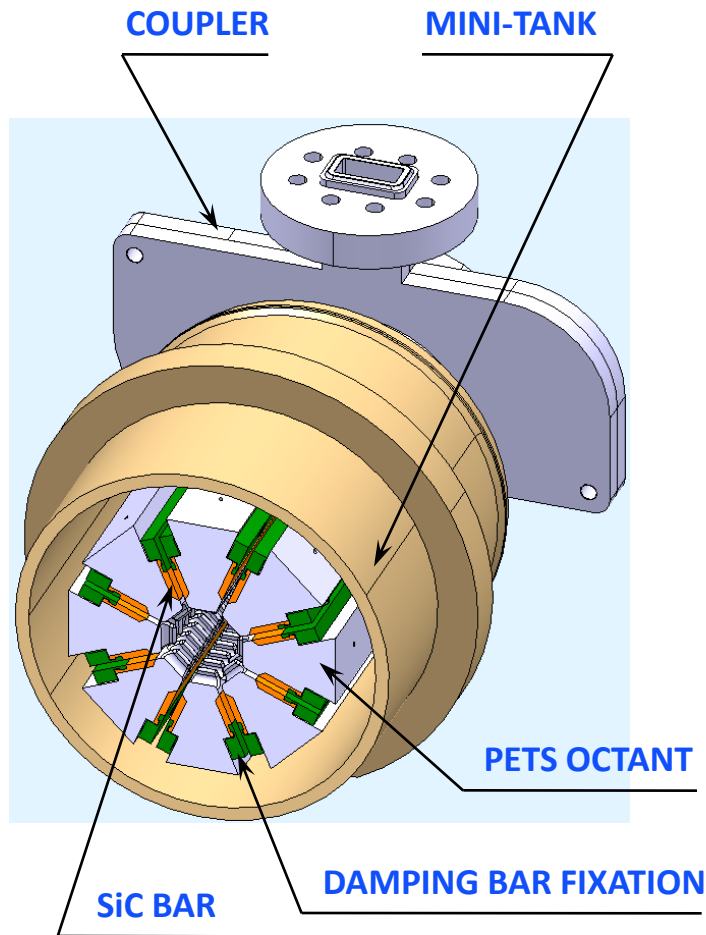


Time [s]



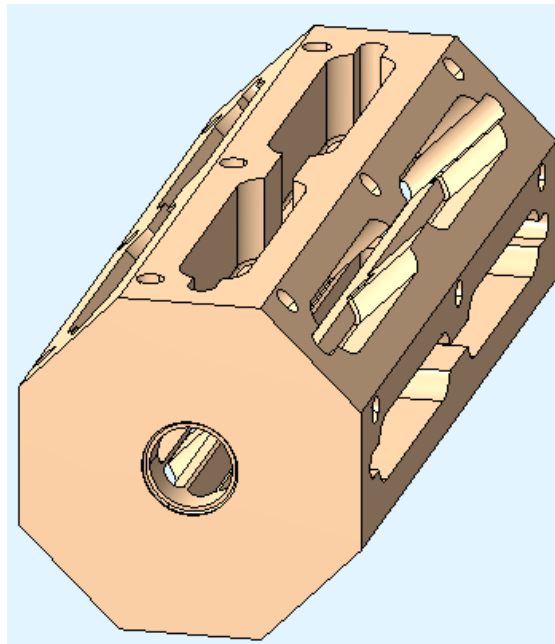


PETS

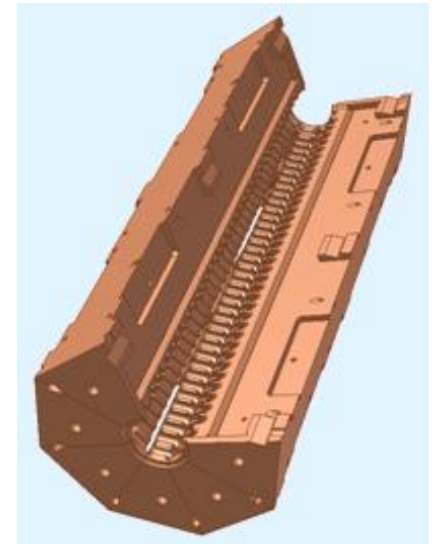


PETS with damping material

PETS mockup for test module in the lab



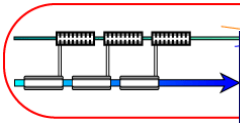
CU-OFE octal prism with slots
The internal surface area calculation was done with CATIA Engineering optimizer module.



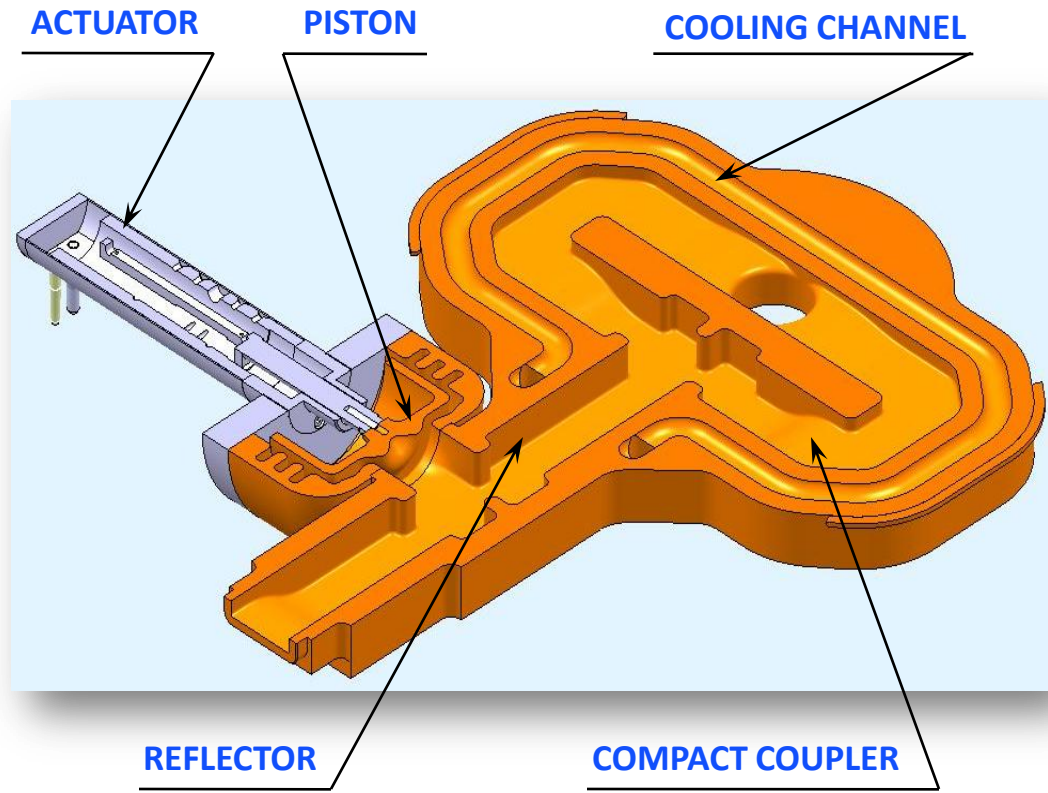
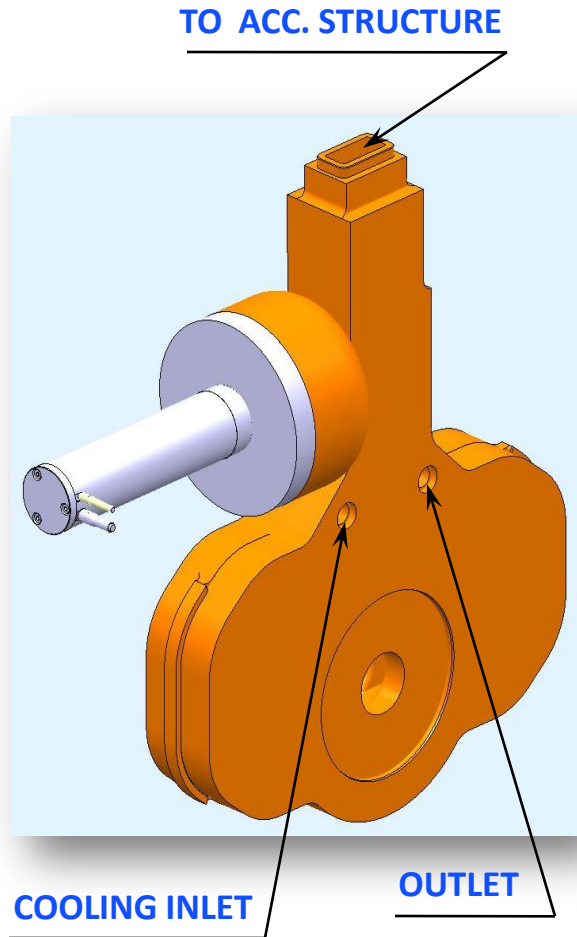
PETS octants assembly

$$S_1 = 212838.222 \text{ mm}^2$$

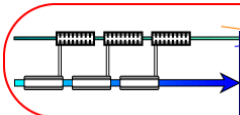
$$S_2 = 209235.153 \text{ mm}^2$$



PETS ON-OFF MECHANISM

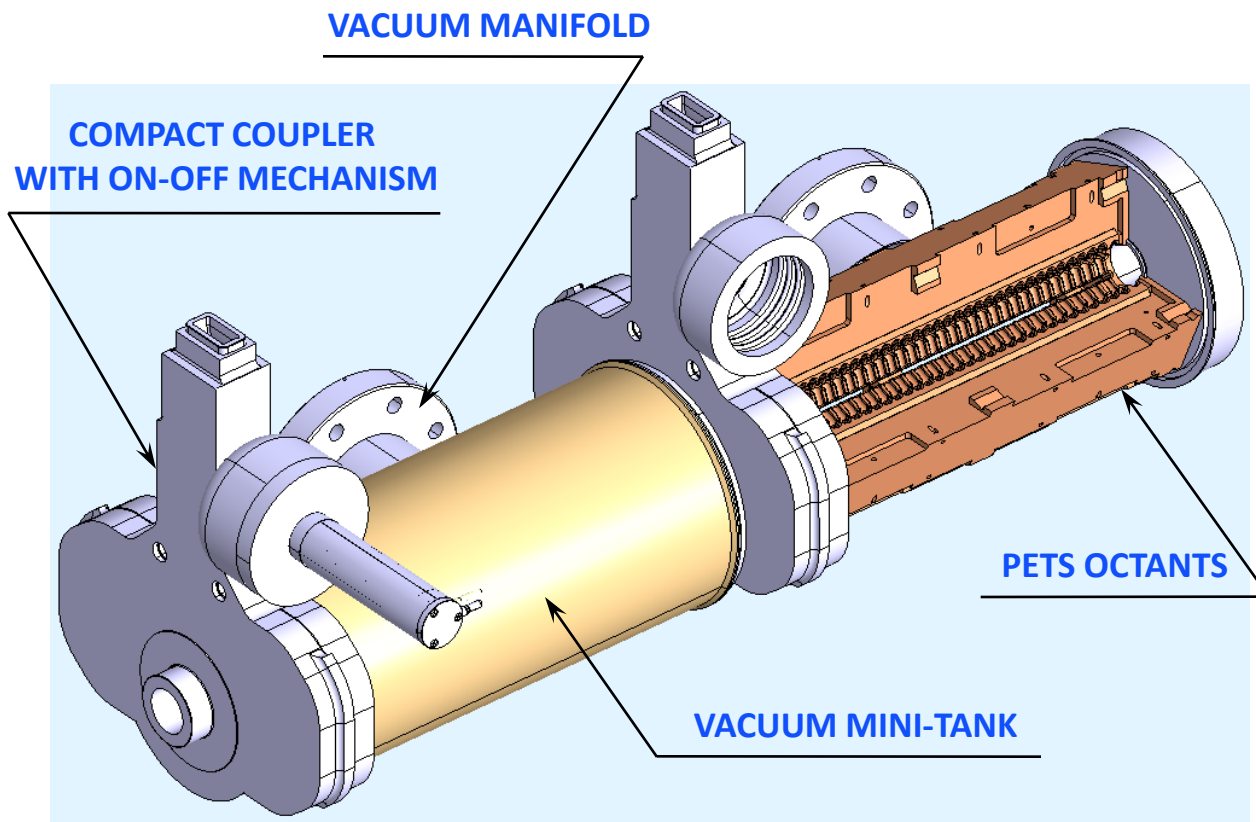


Assembly of PETS "On-Off" mechanism combined with compact coupler



PETS

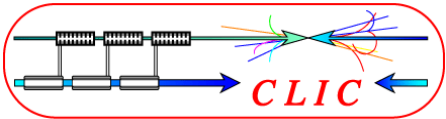
Structure (8 octants) with “compact” couplers, Vacuum “Mini-tank”, “On-off” mechanism ($t_{off} \rightarrow 20\text{ ms}$)
Cooling circuits (size for 0.5% beam loss, couplers water-cooled, bars cooled by conduction)



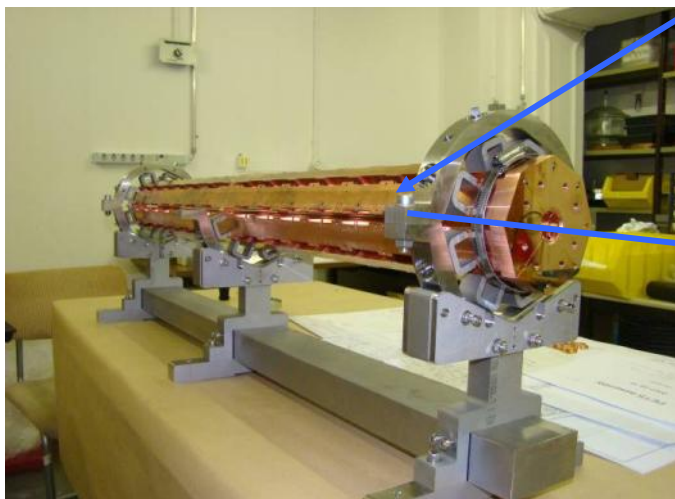
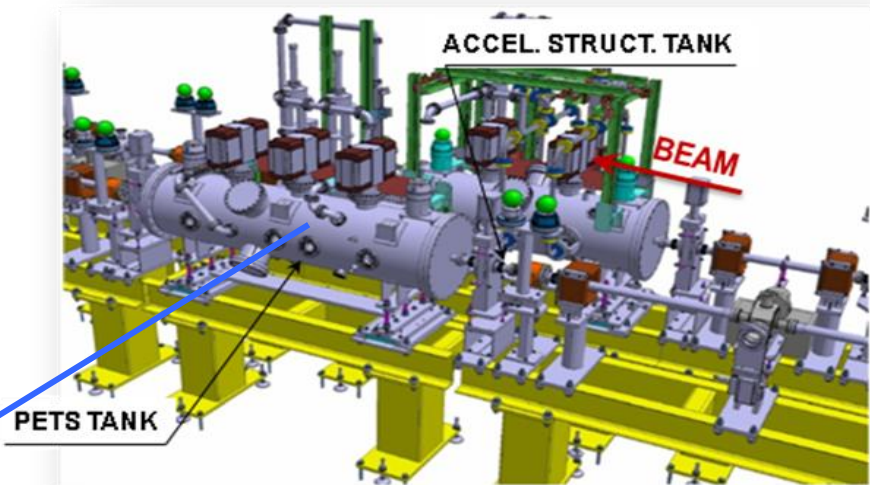
PETS for CLIC

PETS prototype is currently under production by CIEMAT. (EUCARD

WP9.2) CLIC @ PECFA (26 - 11 - 09)



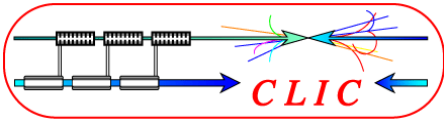
Two Beam Test Stand (TBTS) in CTF3/CLEX



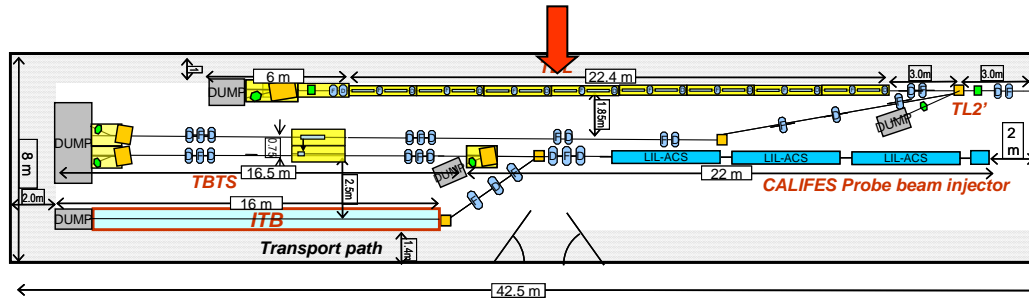
All hardware installed!

Beam in both lines up to end !

Commissioning with beam: PETS 2009, Two Beam Acceleration 2010

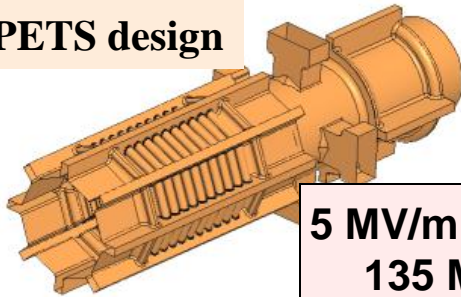


Test Beam Line (TBL)

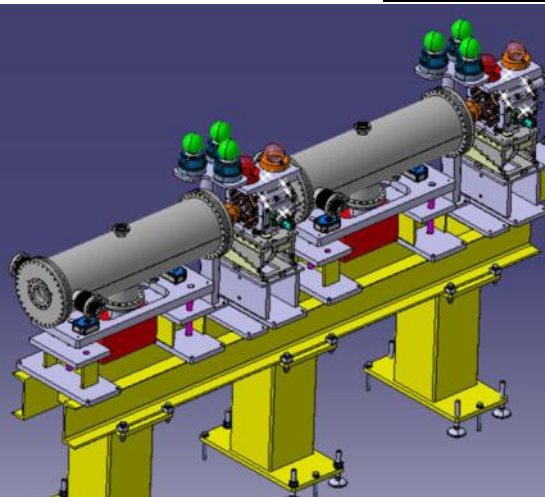
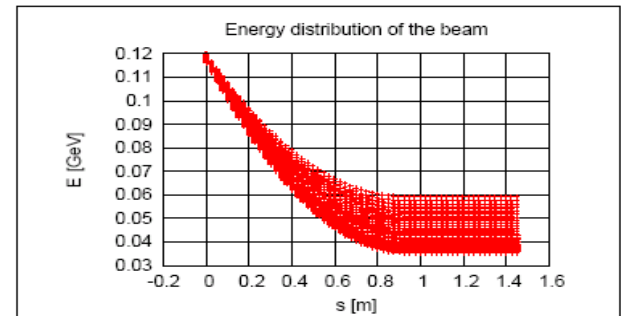
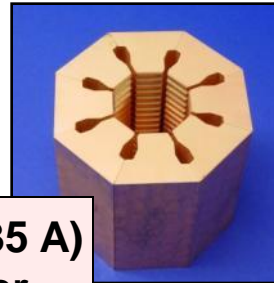


- High energy-spread beam transport decelerate to 60 % beam energy
- Drive Beam stability
- Stability of RF power extraction total power in 16 PETS: 1.5 GW
- Alignment procedures

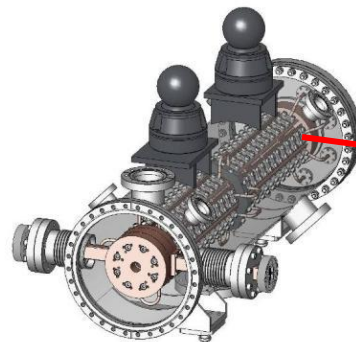
PETS design



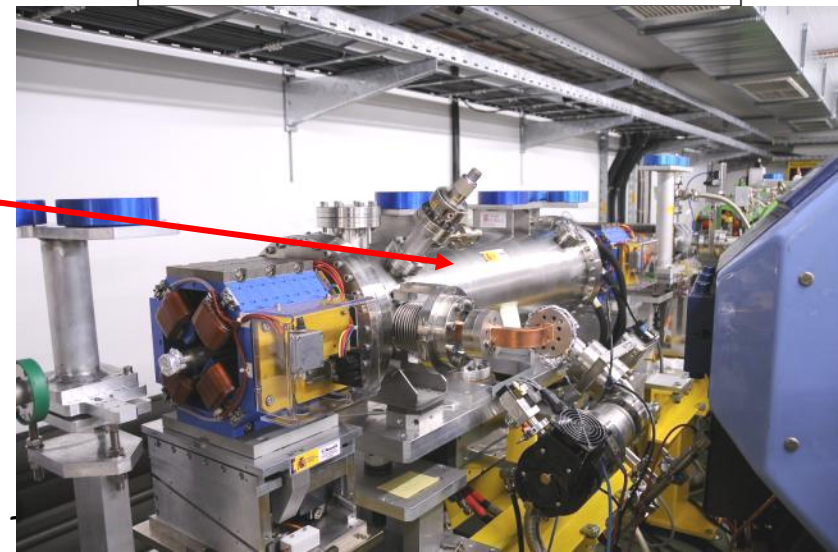
5 MV/m deceleration (35 A)
135 MV output Power

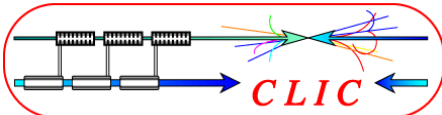


2 standard cells, 16 total

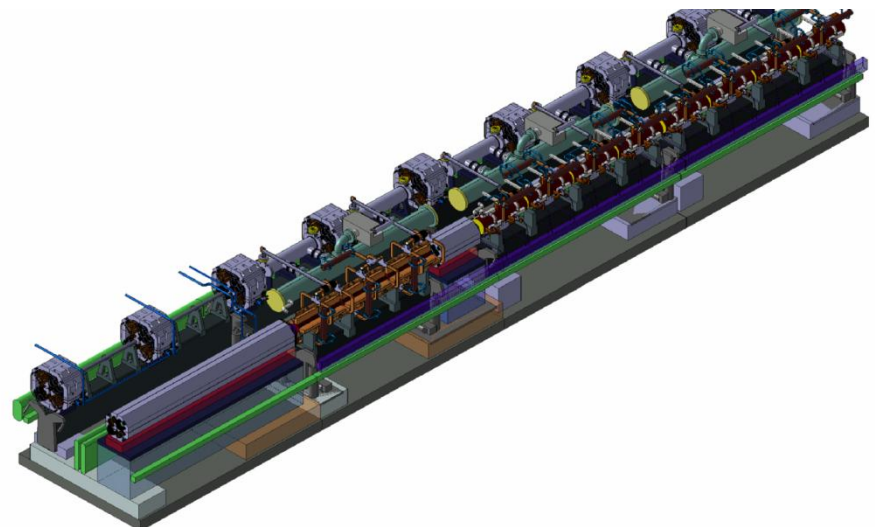
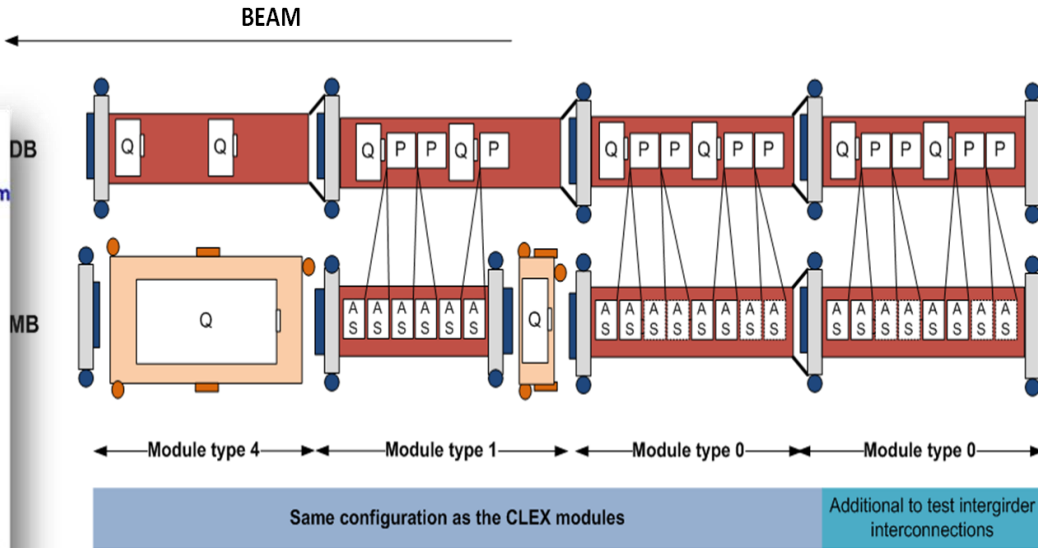
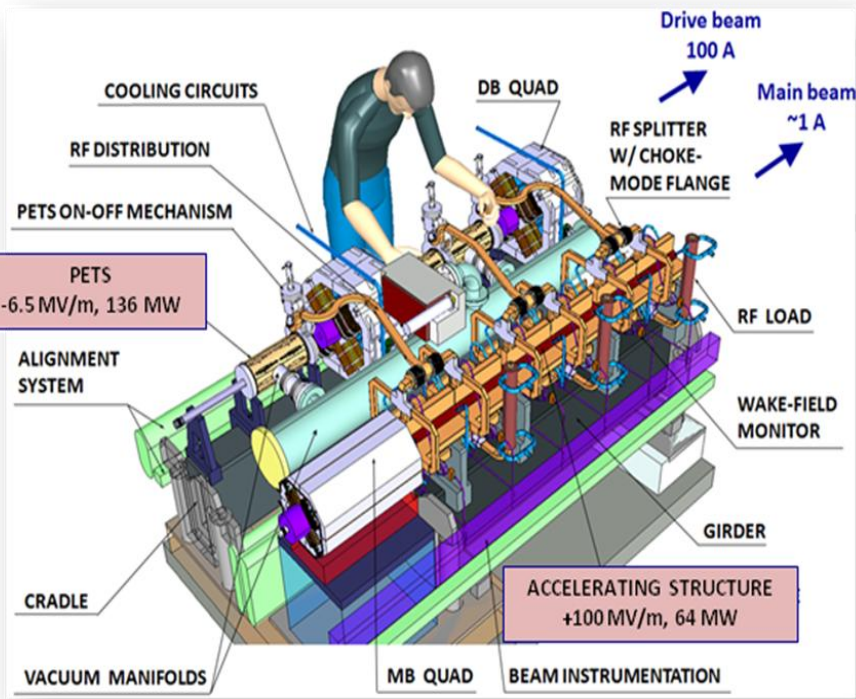


CLIC @ PECFA (26





Two Beam Module tests in CTF3/CLEX



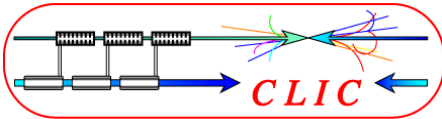
NUMBER OF CLIC MODULES
20924

ACCELERATING STRUCTURES - 142812

PETS - 71406

QUADRUPOLES:
Main Beam - 3992
Drive Beam - 41848

Test module representing all module types & integrating all various components: RF structures, quadrupoles, instrumentation, alignment, stabilization, vacuum, etc
Tests without beam in 2010-11, with beam in CTF3/CLEX in 2012-13

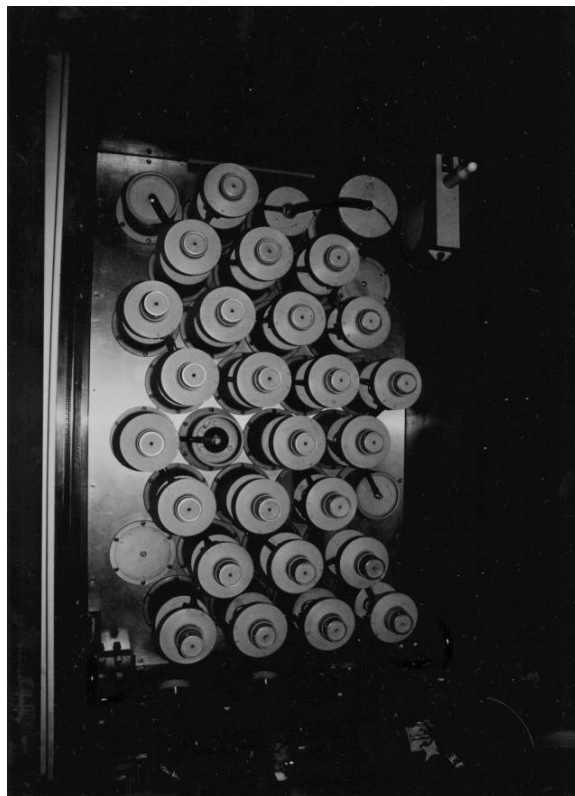


Fire in CTF3 Klystron Gallery (04/03/10)

Cleaning overall gallery → six months delay.....



Modulator in Gallery



Pulse Forming Network
in Faraday Cage

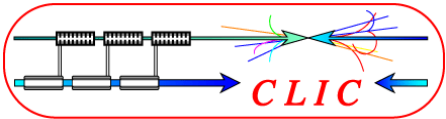


Pulse Forming Network
after fire

Faraday Cage MDK13



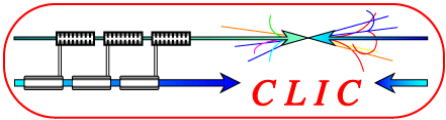
13 = bad luck?



CTF3 Klystron gallery

during cleaning of corrosive products





Cleaning procedure



Components from each rack
dismounted and identified



Dust removal from sub
components



Chemical cleaning

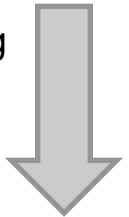
Cleaned components waiting for
reinstallation in gallery

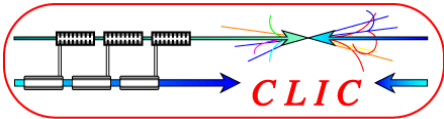


Vacuum ovens for 2nd stage



Ovens for drying after
chemical cleaning

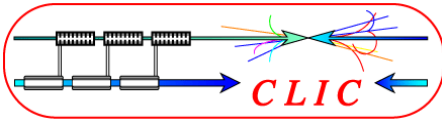




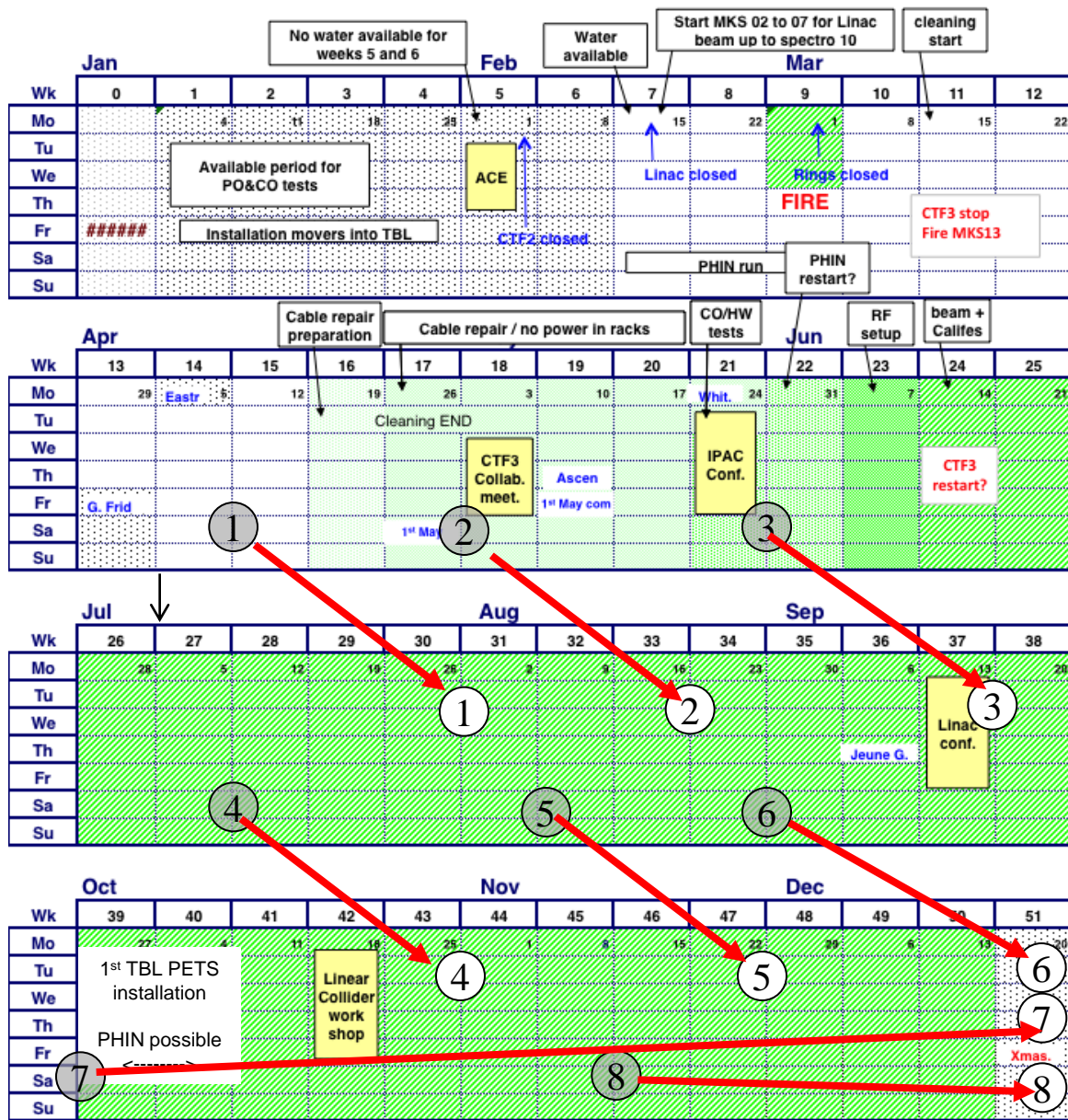
Damaged cables



- **>300 cables** and **~40 HV vacuum cables** in front of PFN damaged
- All cables will be repaired – **4 ½ weeks estimated => until 26 May**
 - complete replacement (vacuum)
 - replace damaged section with connectors at both ends
- consequence:
 - **all power** still **disconnected** in the klystron gallery => **until 20 May**
 - vacuum pumps off in Delay Loop, Combiner Ring + part of linac
- Main worry: testing of connections (plus cleaned electronic racks...) => **bumpy start-up?**



Updated CTF3 Schedule (six months delay)



Optics improvements (DL dispersion)
 Full transport to CLEX
 Bunch length control (first tests)
 TBTS initial PETS tests
 CALIFES setup
 new setup when MKS13 available?

①

PETS conditioned to nominal power/pulse length
 TBL PETS tests

②

Accelerating structure **Two-Beam test**
 conditioned to nominal power & energy
 power/pulse length gain, 100MV/m

③

TBL studies
 PETS breakdown rate measurements???

④

Measurement of breakdown kicks
 Beam Loading compensation experiment

⑤

Measurement of effect of beam loading on breakdown rate

⑥

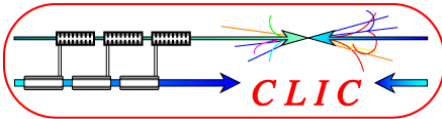
Test of new PETS on-off scheme

⑦

TBL studies 30% deceleration ?

⑧

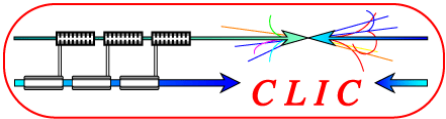
- Stability studies & improvements
 - PETS no recirculation
 - Phase stability
 - Operation at 5 Hz (or more)
 - Control of beam losses
 - Coherent Diffraction Radiation ...
- 2nd TBL PETS installation
- 6 weeks PHIN phase-coding
 Laser preparation



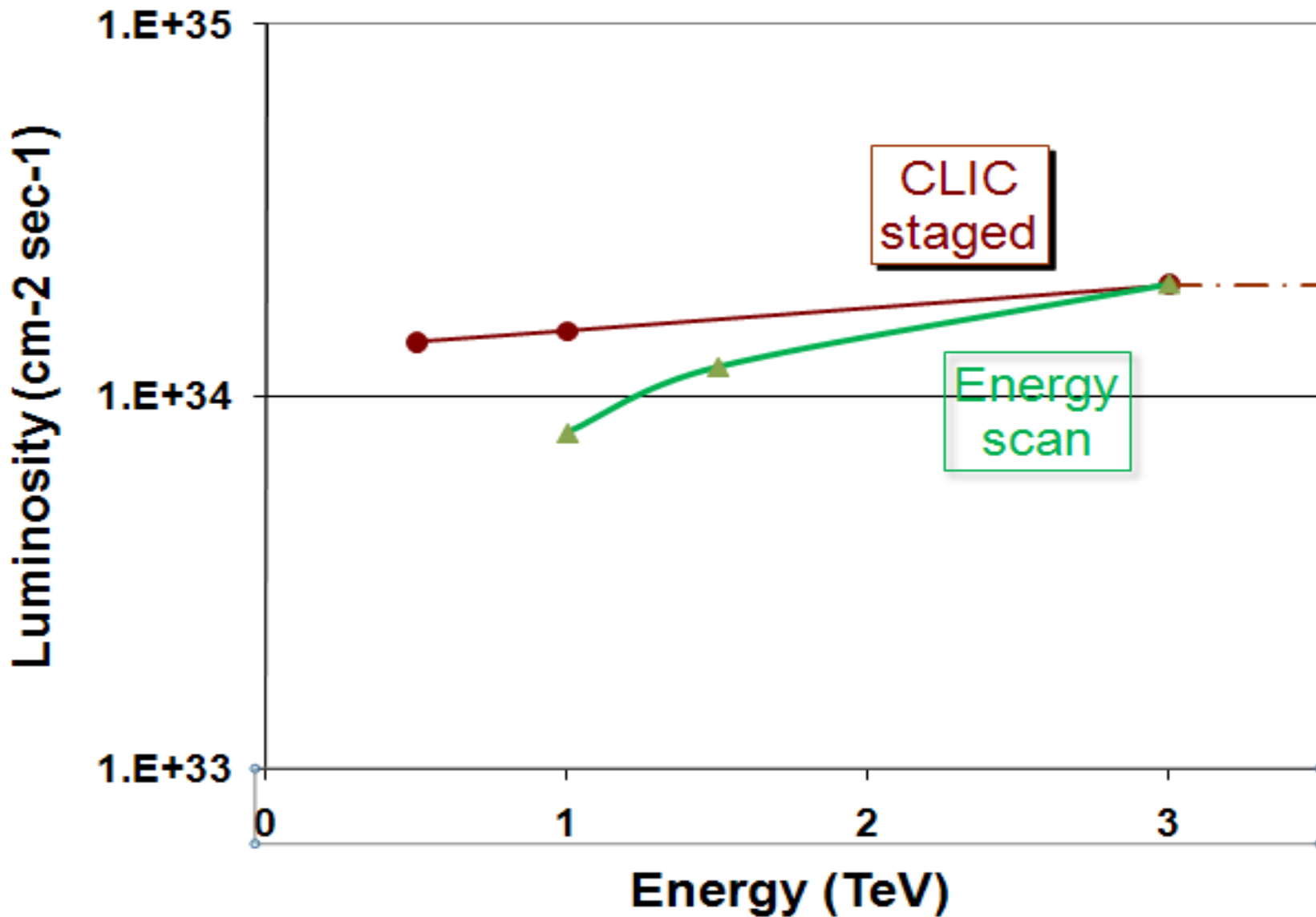
Beam driven RF Power Generation Feasibility

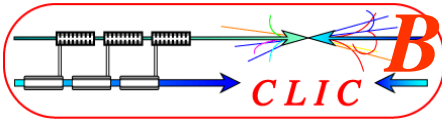
Item	Feasibility	Unit	Nominal	Achieved	How	Feasibility
	Issue					
Beam Driven RF power generation	PETS RF Power	MW	130	130	TBTS/SLAC	✓
	PETS Pulse length	ns	170	>170	TBTS/SLAC	✓
	PETS Breakdown rate	/m	< 1·10 ⁻⁷	1.2·10 ⁻⁶	TBTS/SLAC	2010
	PETS ON/OFF	-	@ 50Hz	-	CTF3/TBTS	2010-11
	Drive beam to RF efficiency	%	90%	-	CTF3/TBL	2010-11
	RF pulse shape control	%	< 0.1%	-	CTF3/TBTS	2010-11

- RF power generation by single PETS feasibility demonstrated **except for breakdown rate.**
- ON/OFF mechanism **being built, still to be tested**
- Efficient RF power extraction in multiple stages **being addressed in TBL under construction for tests with beam**
- **Tests delayed to 2011 by CTF3 modulator fire**



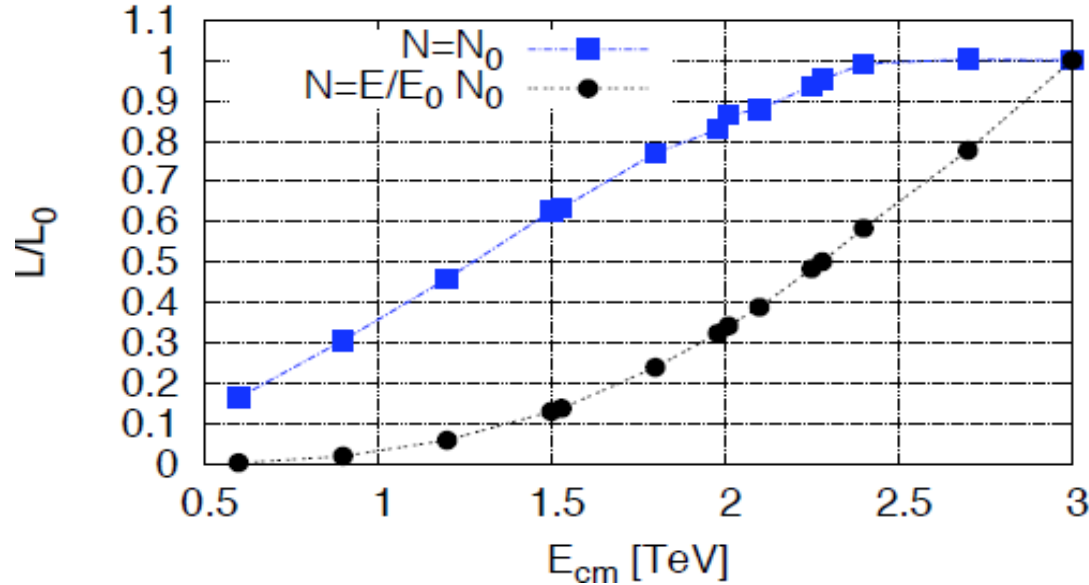
CLIC performances and energy scan





Beam collision energy (E) adjustment by accelerating gradient (G) tuning

Charge per bunch Q proportional to gradient G for beam stability



$$G = G_0 * E/E_0$$

→

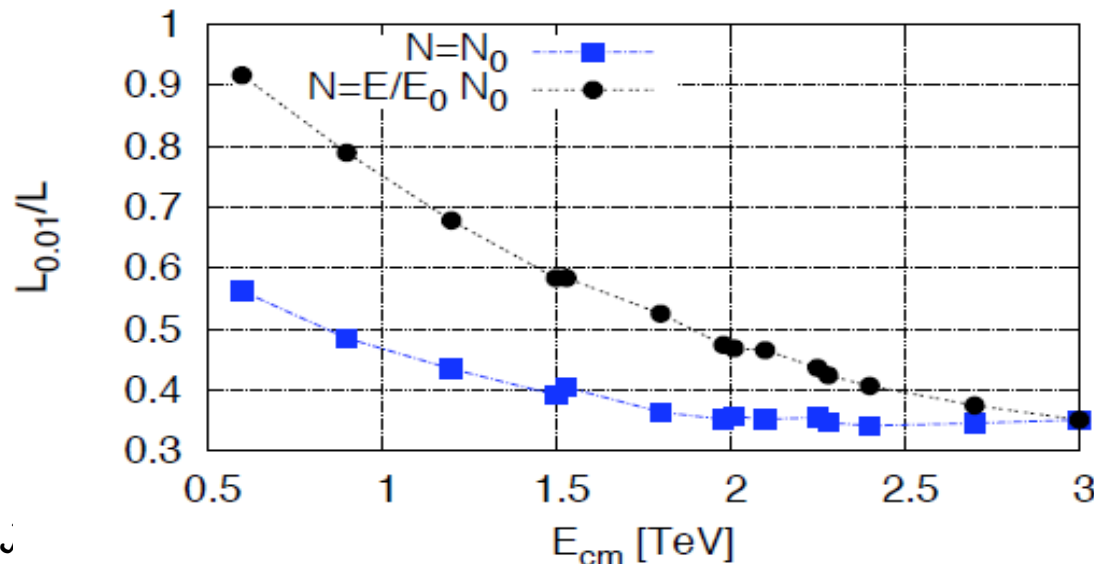
$$Q = Q_0 * G/G_0$$

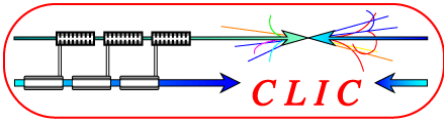
→

Luminosity reduction

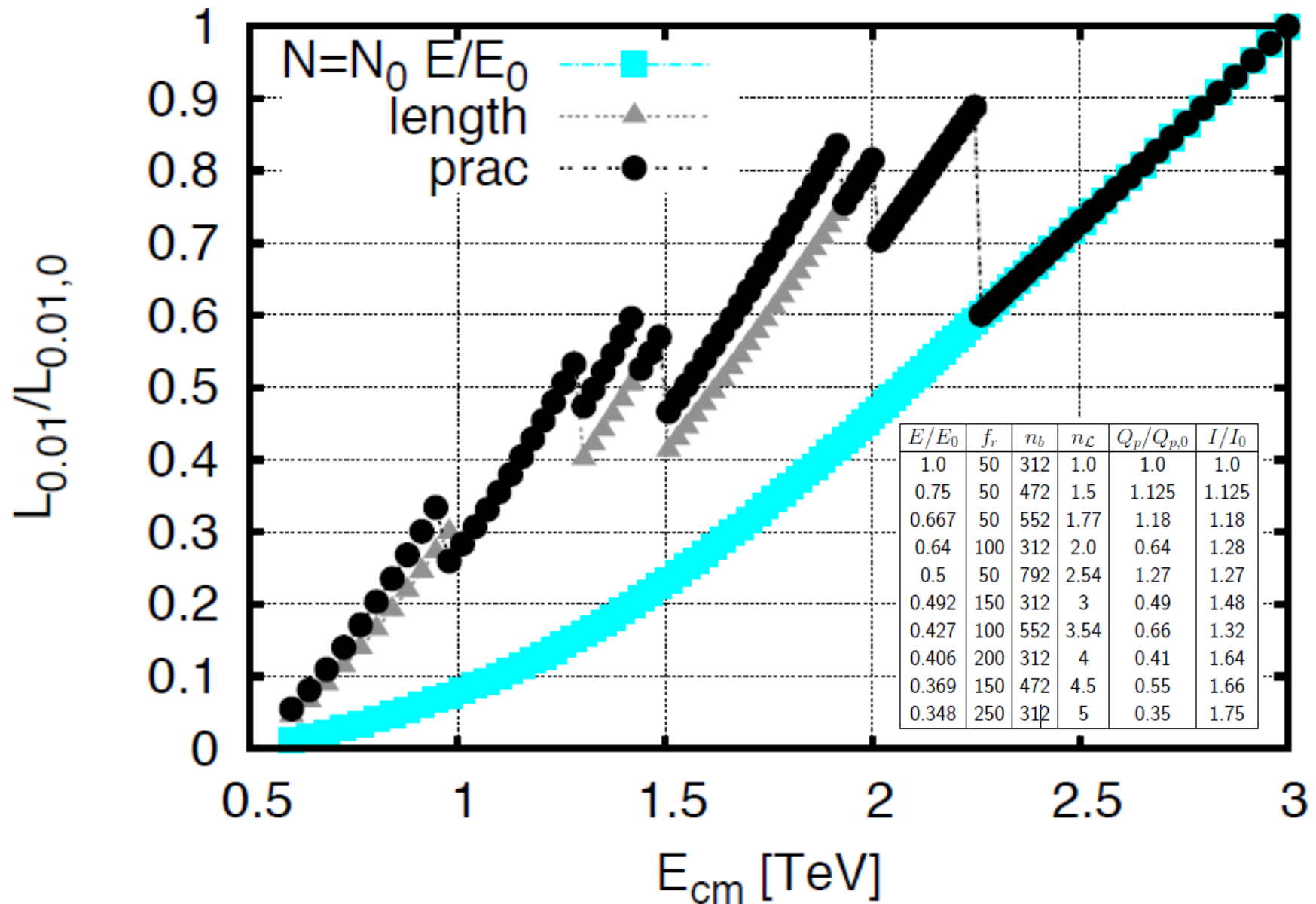
→

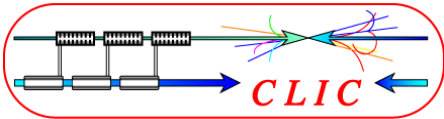
Better energy spectrum





Luminosity recovery by beam pulse lengthening and repetition frequency





Conceptual Design Report

Contribution/Authors by CLIC collaborators

<https://edms.cern.ch/nav/CERN-0000060014/AB-003131>

3 volumes: similar to ILC CDR:

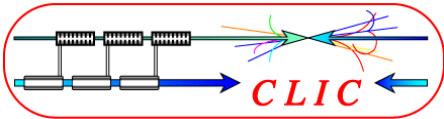
- **Vol1: Executive Summary**
- **Vol2: The CLIC accelerator and site facilities**
- **Vol3: The CLIC physics and detectors**
including detailed value Estimate (specific contribution in vol. 2&3, summary in vol. 1)

Editorial Board for Volume 2:

**H.Schmickler (chair), N.Phinney/SLAC, N.Toge/KEK,
Outline defined and contributors contacted**

<http://indico.cern.ch/getFile.py/access?contribId=3&resId=0&materialId=0&confId=91998>

Vol 3 under responsibility of LCD project (L.Linssen)



CDR schedule

Volume 1: Executive Summary

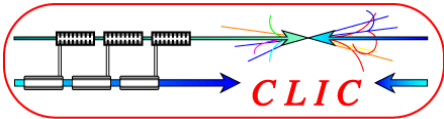
deadline for contributions:	late 2010
preliminary draft (without cost) ready	end 2010
draft volume 1 (without cost) ready	early 2011
volume 1 (with cost) ready	end April 2011

Volume 2: Accelerator

information to the authors	late May 2010
deadline for contributions	end September 2010
draft (without detailed cost) ready	early December 2010
volume 2 (with detailed cost) ready	end April 2011 (depending on CTF3 results)

Volume 3: Detector

volume 3 ready	end April 2011
----------------	----------------



CLIC Updated Schedule

CLIC CDR and
CLIC TDP proposal
@ CERN Council

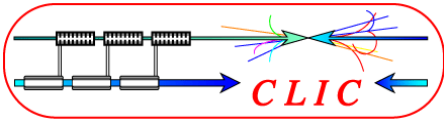
European Strategy
for Particle Physics
@ CERN Council

	2009	2010	2011	2012	2013	2014	2015	2016	2017
R&D on Feasibility Issues	Orange	Orange	Orange						
Conceptual Design & preliminary cost	Light Orange	Light Orange	Light Orange						
R&D on Performance and Cost issues	Green	Green	Green	Green	Green	Green	Green	Green	Green
Technical design & optimised cost				Blue	Blue	Blue	Blue	Blue	Blue
Engineering Optimisation&Industrialis.				Purple	Purple	Purple	Purple	Purple	Purple

Conceptual
Design Report
(CDR)

Technical
Design Report
(TDR) ?

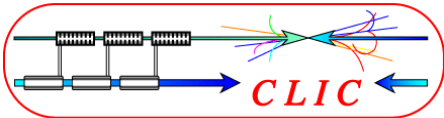
Project submission?



Extremely fruitful CLIC /ILC Collaboration

- **ILC for a TeV LC based on SC RF technology & CLIC extending LC into Multi-TeV range complementary.**
- **Common working groups on technical subjects with strong synergy between CLIC & ILC**
 - **making the best use of the available resources**
- **developing common knowledge of both designs and technologies on status, advantages, issues and prospects**
- **preparing together by the Linear Collider Community made up of CLIC & ILC experts:**
 - **proposal(s) best adapted to the future HEP requirements**

**Joint CLIC & ILC workshop (October 18-22 @ CERN)
(IWLC10: Linear Collider Accelerator and Detectors)**

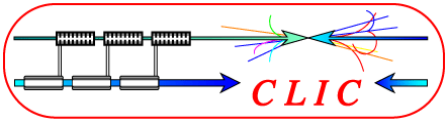


Conclusion

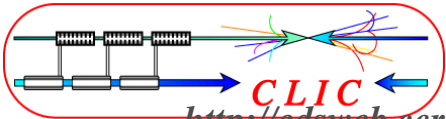
- **Novel CLIC technology to extend Linear Colliders into the Multi-TeV beam colliding energy range with promising performances and challenging parameters**
- **R&D on feasibility issues and concept of 3 TeV multi-TeV Linear collider in a Conceptual Design Report (CDR) by mid 2011**
 - **Ambitious Test Facilities: CTF3, ATF1,2, CESR-TA...**
 - **Exploration to determine LC capabilities & limitations in multi-TeV range**
- **Technical design phase (five to six years):**
 - **engineering design optimization, technological risks & cost mitigation**
- **Linear collider energy, luminosity and appropriate technology to be defined as the best trade-off following:**
 - **Physics requirements when better known from LHC/Tevatron results**
 - **Design performances, technology risk, power consumption and cost**

Warm thanks to outstanding contributions of CLIC collaboration in the past, present and future

Close CLIC / ILC collaboration extremely beneficial for Linear Colliders in preparation for best possible future HEP facility as requested by Physics and complementary to LHC



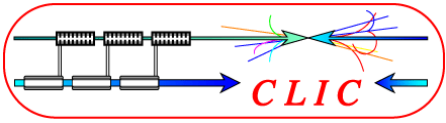
*Spare*s



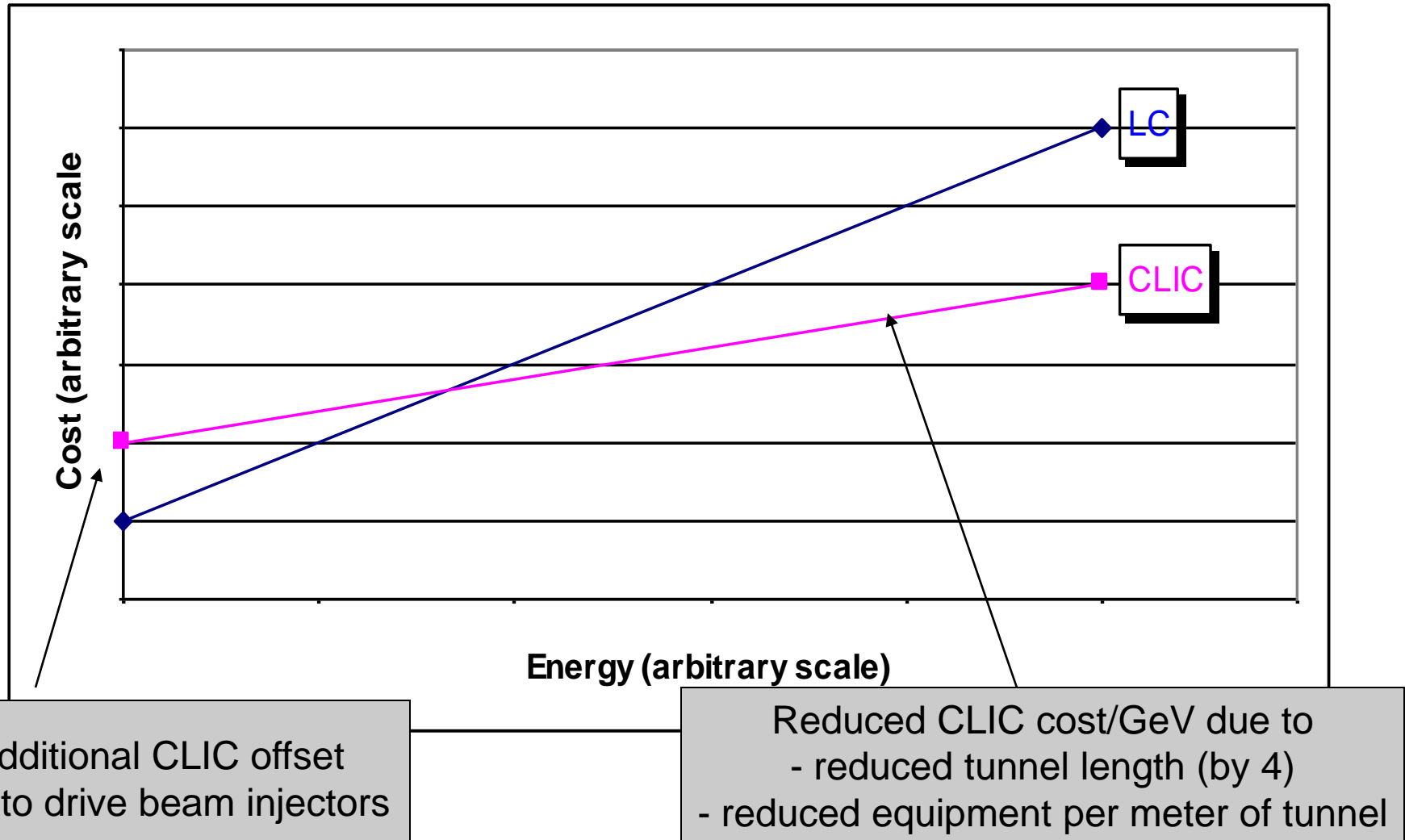
CLIC main parameters

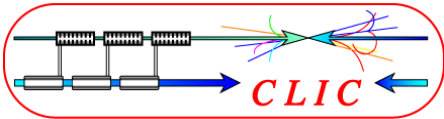
<http://cdsweb.cern.ch/record/1132079?ln=fr> <http://clic-meeting.web.cern.ch/clic-meeting/clictable2007.html>

Center-of-mass energy	CLIC 500 GeV		CLIC 3 TeV	
Beam parameters	Relaxed	Nominal	Relaxed	Nominal
Accelerating structure	502		G	
Total (Peak 1%) luminosity	$8.8(5.8) \cdot 10^{33}$	$2.3(1.4) \cdot 10^{34}$	$7.3(3.5) \cdot 10^{33}$	$5.9(2.0) \cdot 10^{34}$
Repetition rate (Hz)	50			
Loaded accel. gradient MV/m	80		100	
Main linac RF frequency GHz	12			
Bunch charge 10^9	6.8		3.72	
Bunch separation (ns)	0.5			
Beam pulse duration (ns)	177		156	
Beam power/beam MWatts	4.9		14	
Hor./vert. norm. emitt ($10^{-6}/10^{-9}$)	7.5/40	4.8/25	7.5/40	0.66/20
Hor/Vert FF focusing (mm)	4/0.4	4 / 0.1	4/0.4	4 / 0.1
Hor./vert. IP beam size (nm)	248 / 5.7	202 / 2.3	101/3.3	40 / 1
Hadronic events/crossing at IP	0.07	0.19	0.28	2.7
Coherent pairs at IP	10	100	$2.5 \cdot 10^7$	$3.8 \cdot 10^8$
BDS length (km)	1.87		2.75	
Total site length km	13.0		48.3	
Wall plug to beam transfert eff	7.5%		6.8%	
Total power consumption MW	129.4		415	



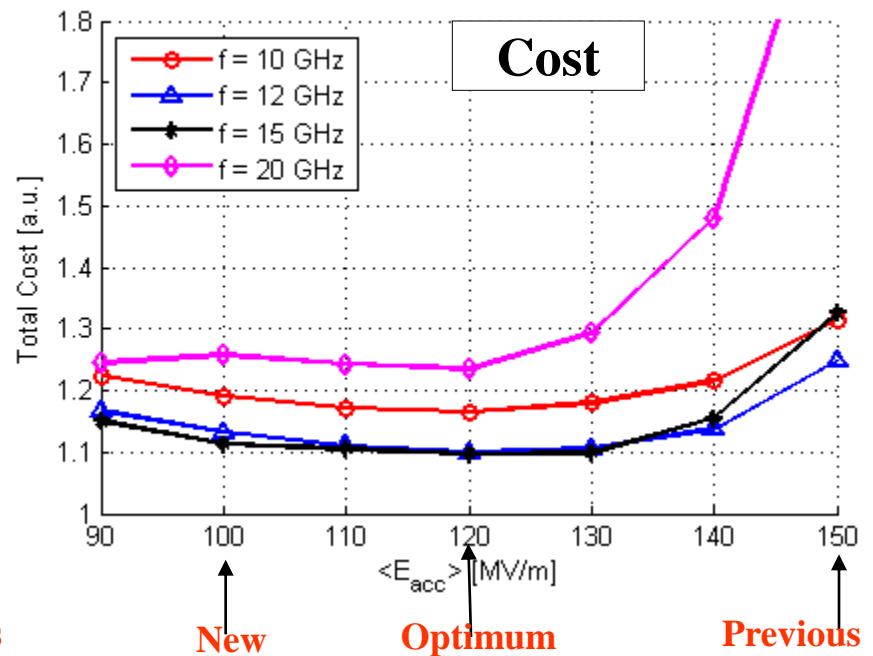
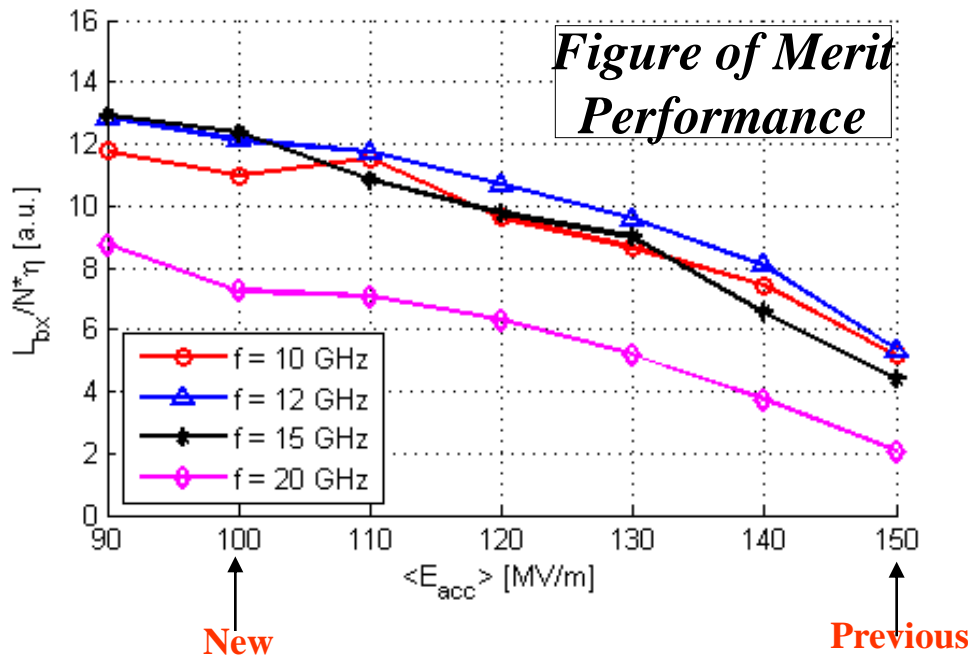
Relative cost of Linear Colliders



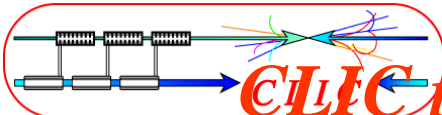


CLIC performances (FoM) and cost (relative) as a function of the accelerating gradient

$E_{\text{cms}} = 3 \text{ TeV}$ $L_{(1\%)} = 2.0 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$

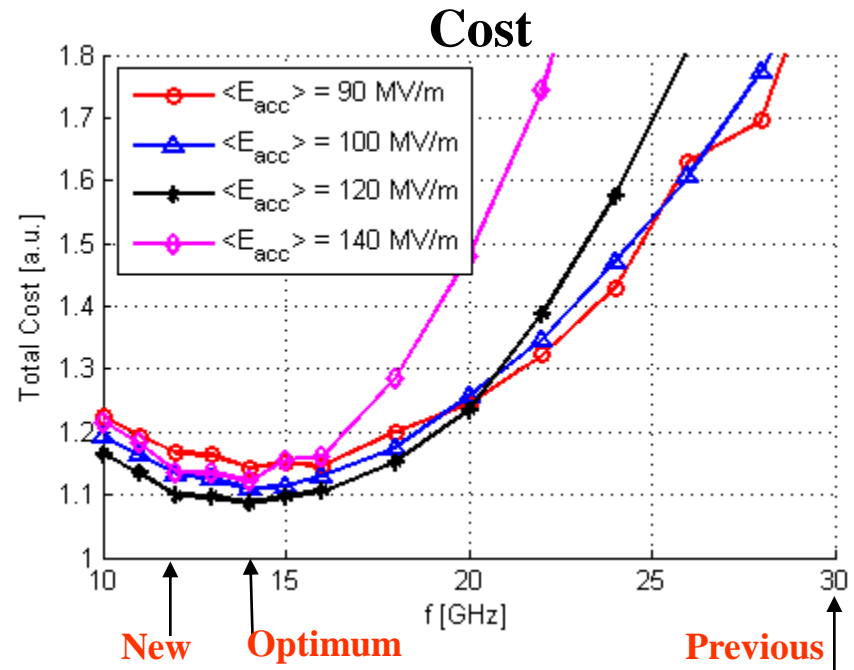
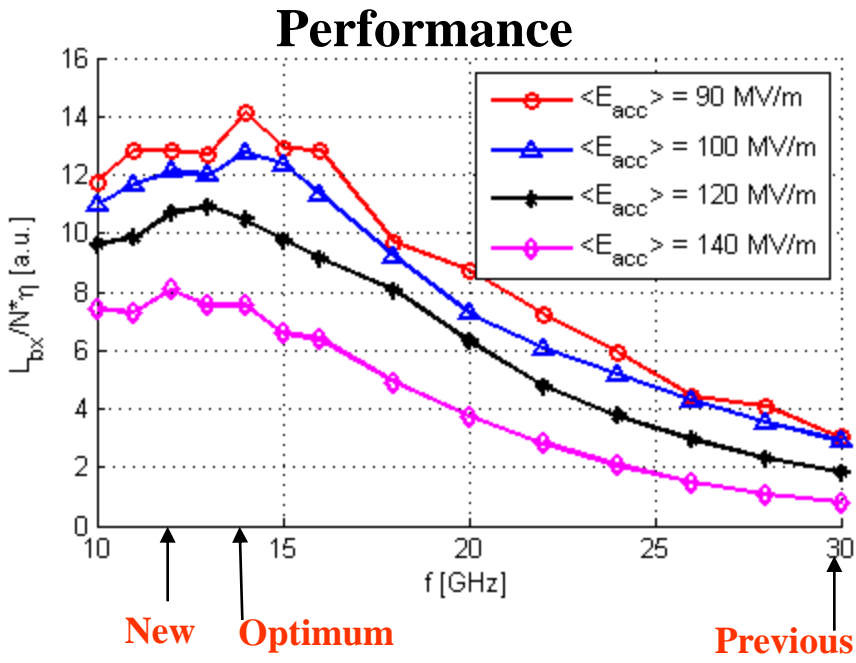


- Performances increasing with lower accelerating gradient (mainly due to higher efficiency)
- Flat cost variation in 100 to 130 MV/m with a minimum around 120 MV/m

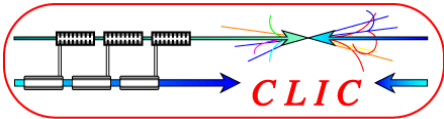


CLIC performances (FoM) and cost optimisation as function of RF frequency

$E_{\text{cms}} = 3 \text{ TeV}$ $L_{(1\%)} = 2.0 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$



- Maximum Performance around 14 GHz
- Flat cost variation in 12 to 16 GHz frequency range with a minimum around 14 GHz



Beam emittance preservation

Beam Dynamics, alignment and stability

Emittance blow-up from Damping Ring to BDS limited:

- in Horizontal to 30% from 500 nrad
- in Vertical to 300% from 5 nrad

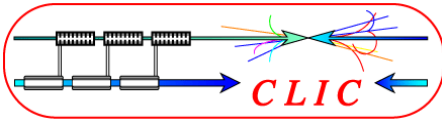
Alignment procedure based on:

- **Actif pre-alignment** of beam line components: **15 μm**
- **Beam-based alignment (3 μm)** using BPMs with good resolution (100nm)
- **Alignment of accelerating structures** to the beam using wake-monitors
- **Tuning** based on luminosity/beam size measurement with 2% resolution

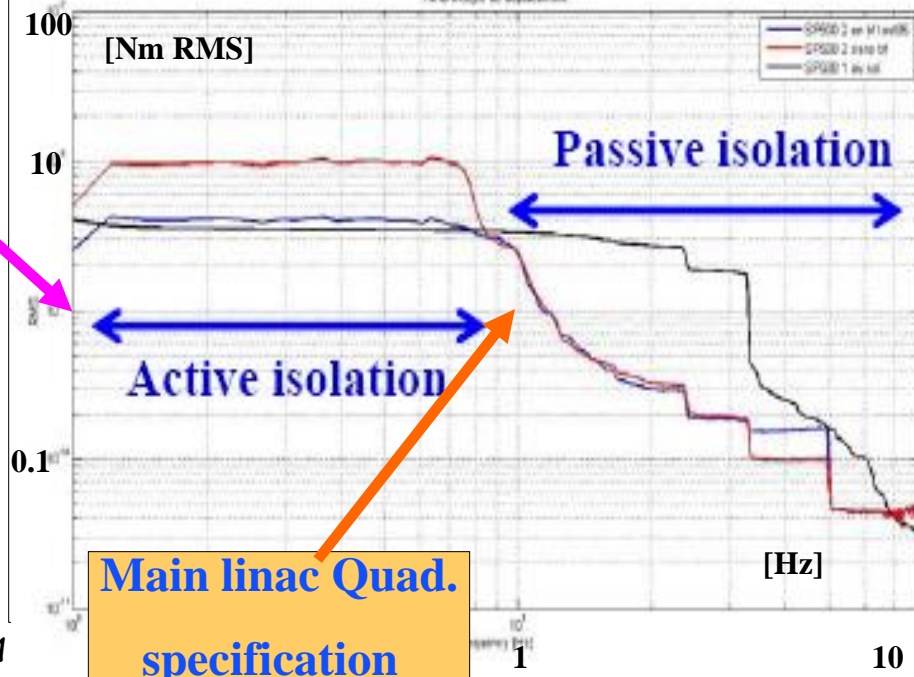
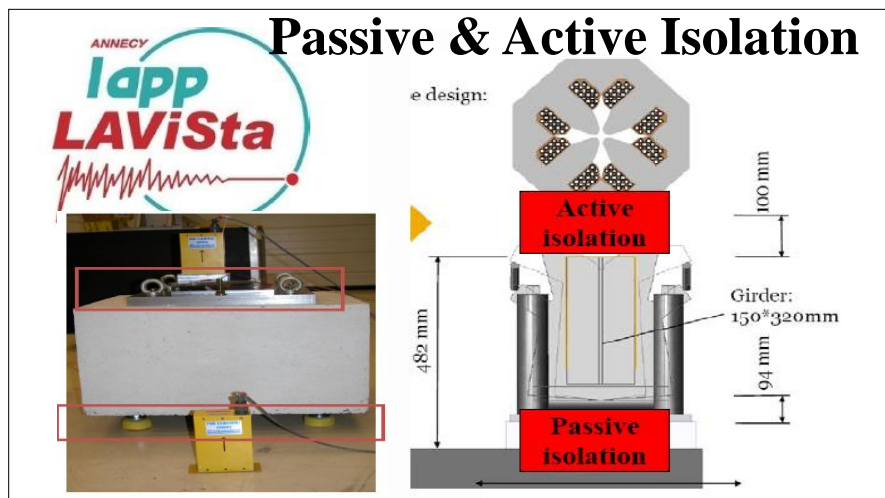
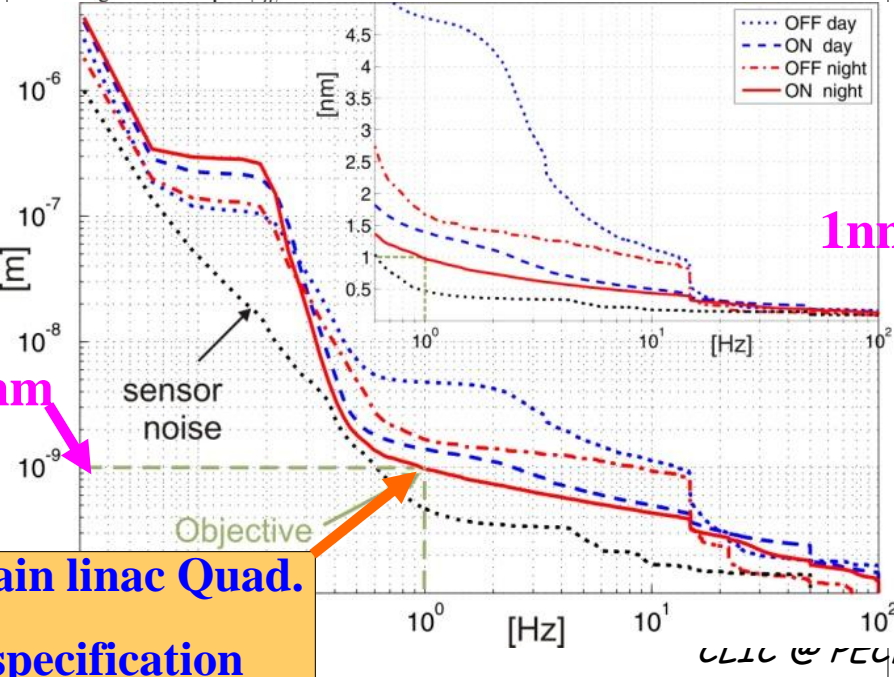
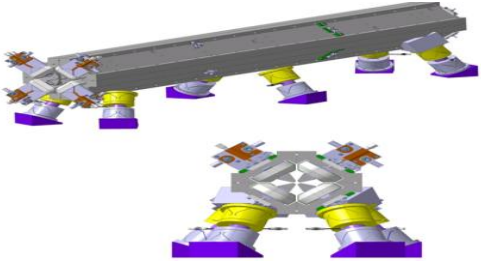
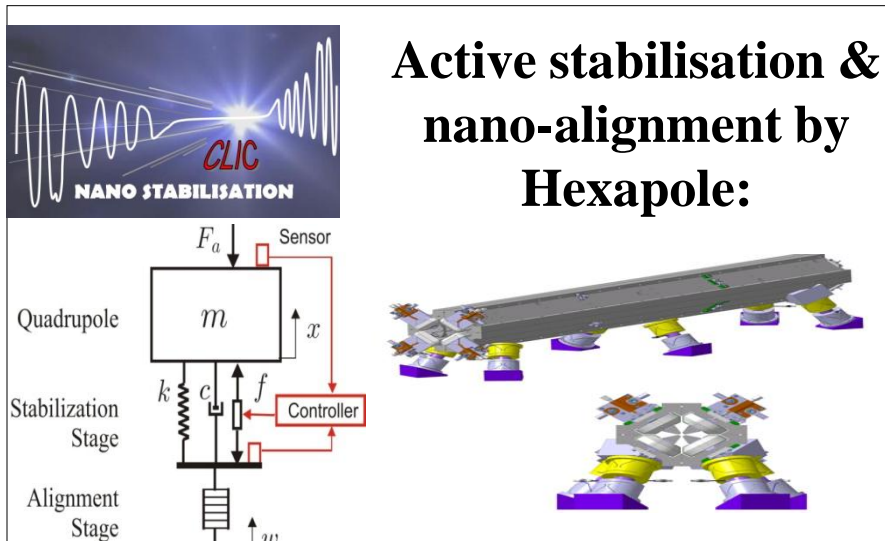
Beam stability by quadrupole stabilisation: **0.2nm beam-beam stability@IP**

- quadrupole passive and active stabilisation
- beam feedback (pulse to pulse) and Intrabeam feedback

Quadrupole Magnets	Horizontal	Vertical
Linac (2600 quads)	14nm	1.5 nm
Final Focus (2quads)	4 nm	0.5 nm



Test Stands (2 methods) with (future) real quadrupole prototype (400 kg)



Machine Detector Interface

